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(54) **ELECTRIC VACUUM CLEANER AND NOZZLE UNIT THEREFOR**

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(57) **ABSTRACT**

A nozzle unit for an electric vacuum cleaner has a body case **32** with a nozzle **34a** open toward a surface to be cleaned, a first pipe **35** coupled to the body case **32** so as to be rotatable in the direction **J1**, and a second pipe **36** coupled to the first pipe **35** so as to be rotatable in the direction **J2**. A first and a second air flow passage, formed inside the first and second pipes **35** and **36** respectively, are arranged substantially in a straight line as seen in a side view. The first pipe **35** has a sliding portion **35a** that has an arc-shaped cross section and that slides along the inner surface of the body case **32**, and this sliding portion **35a** is arranged inside the body case **32**, which is substantially rectangular, as seen in a plan view.

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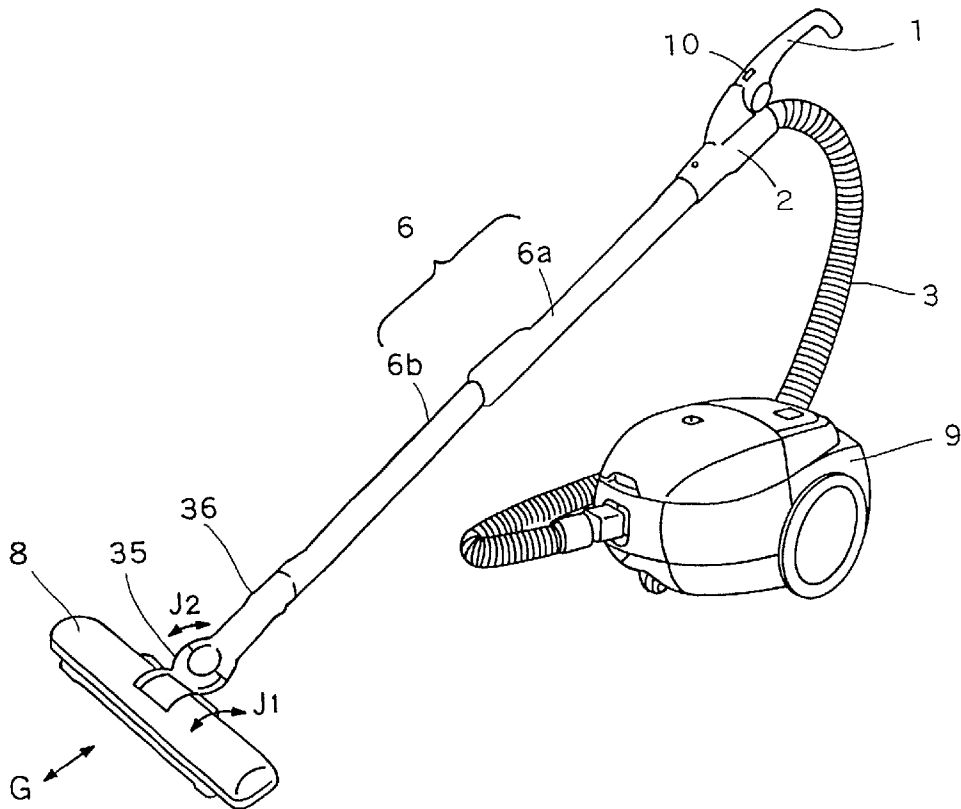


FIG. 1

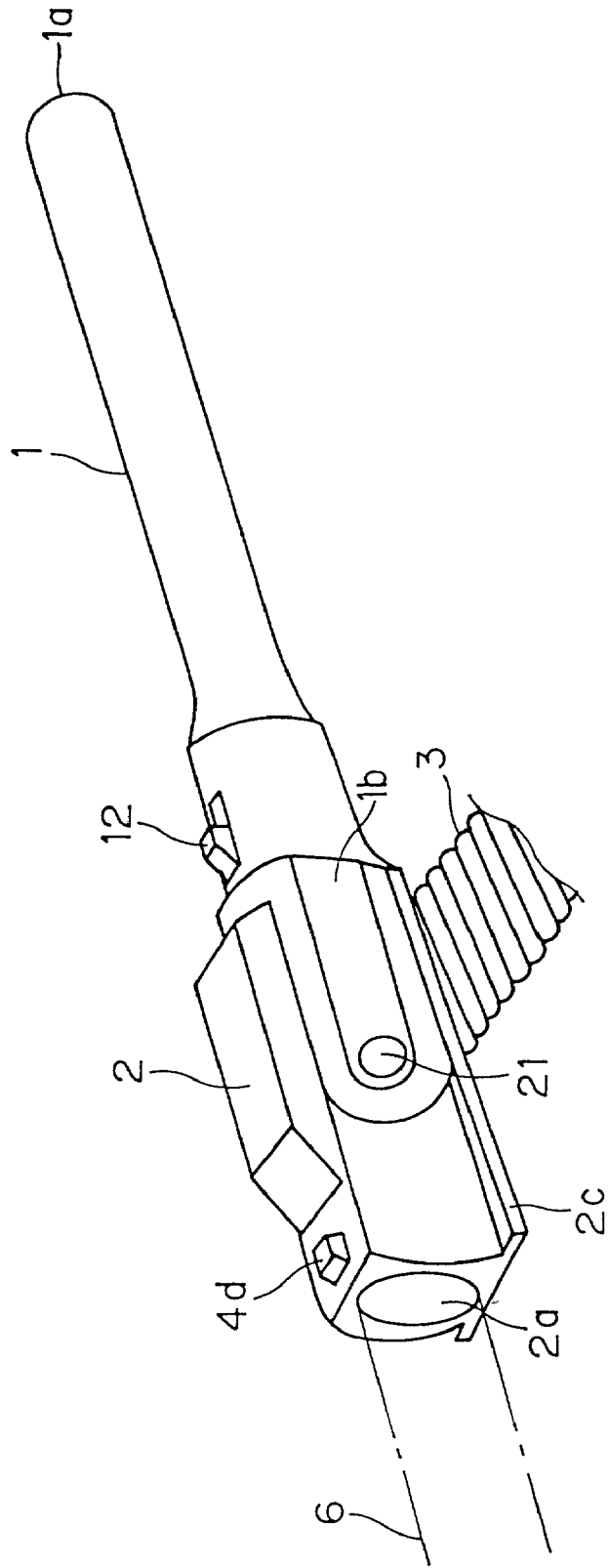


FIG. 2

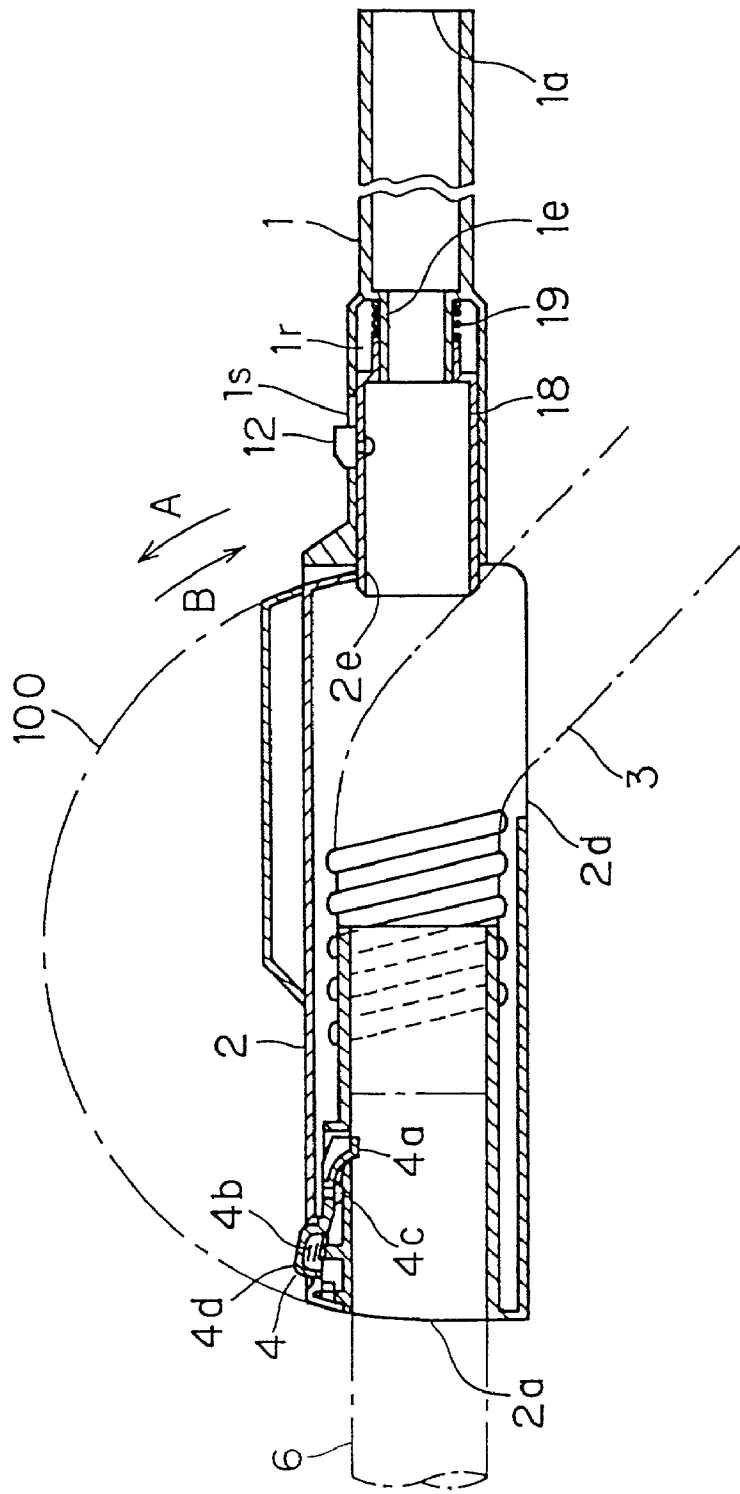


FIG. 3

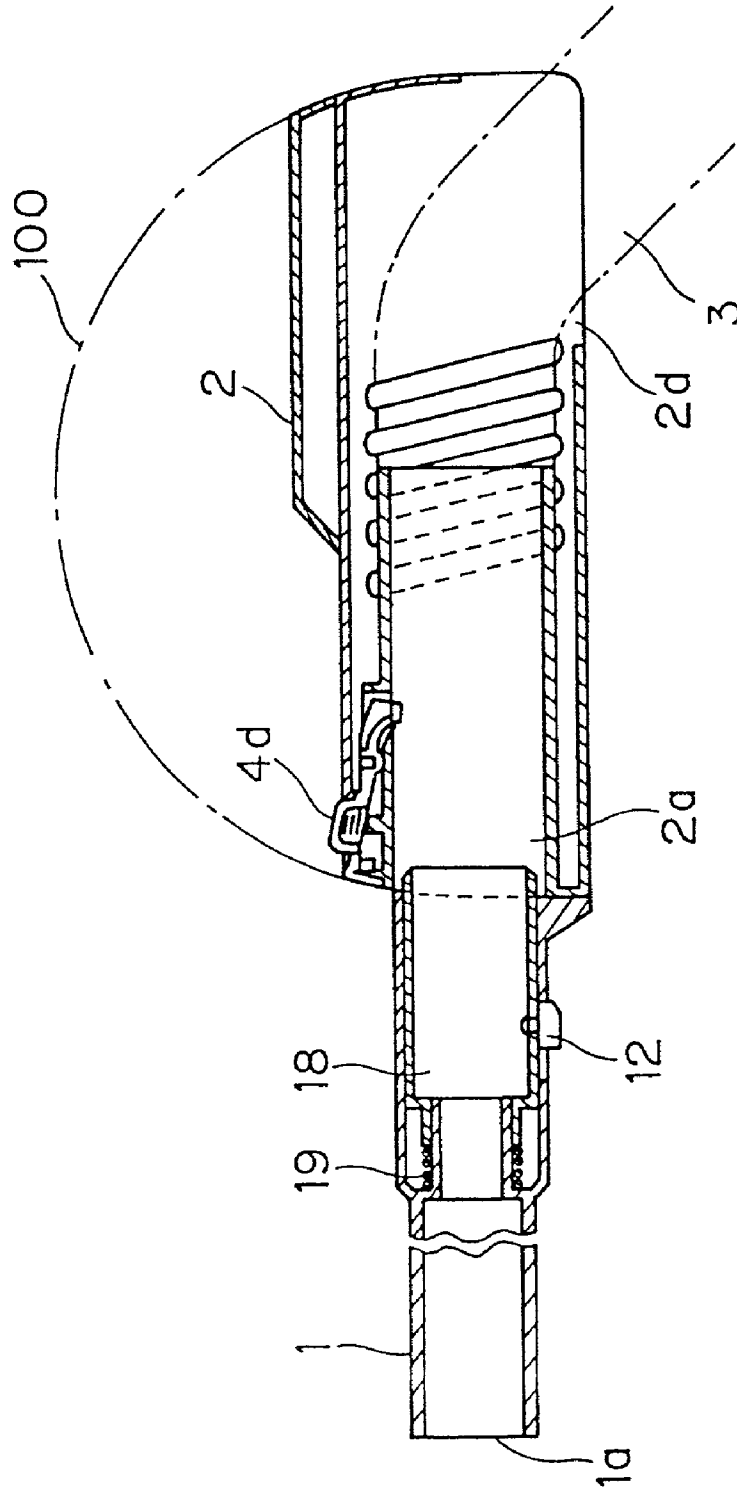


FIG. 4

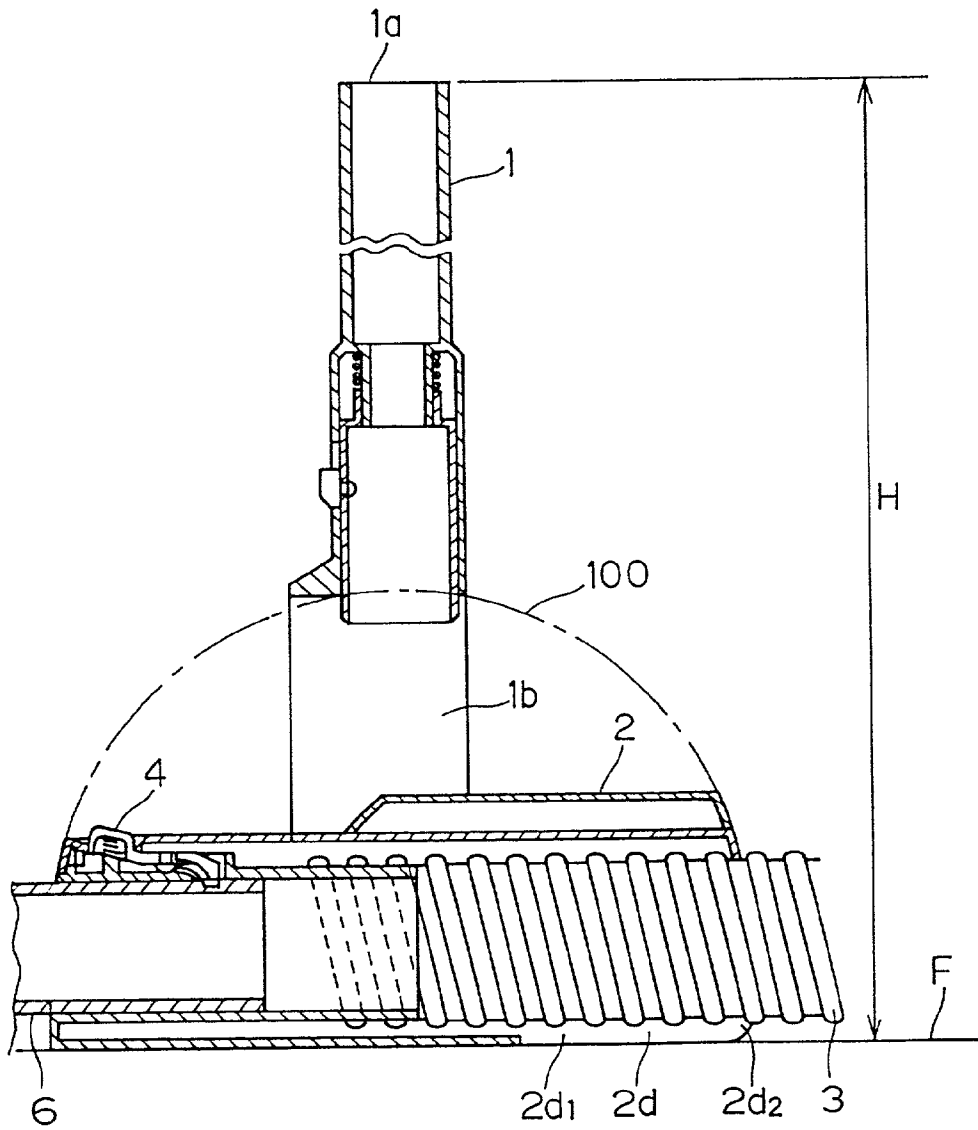


FIG. 5

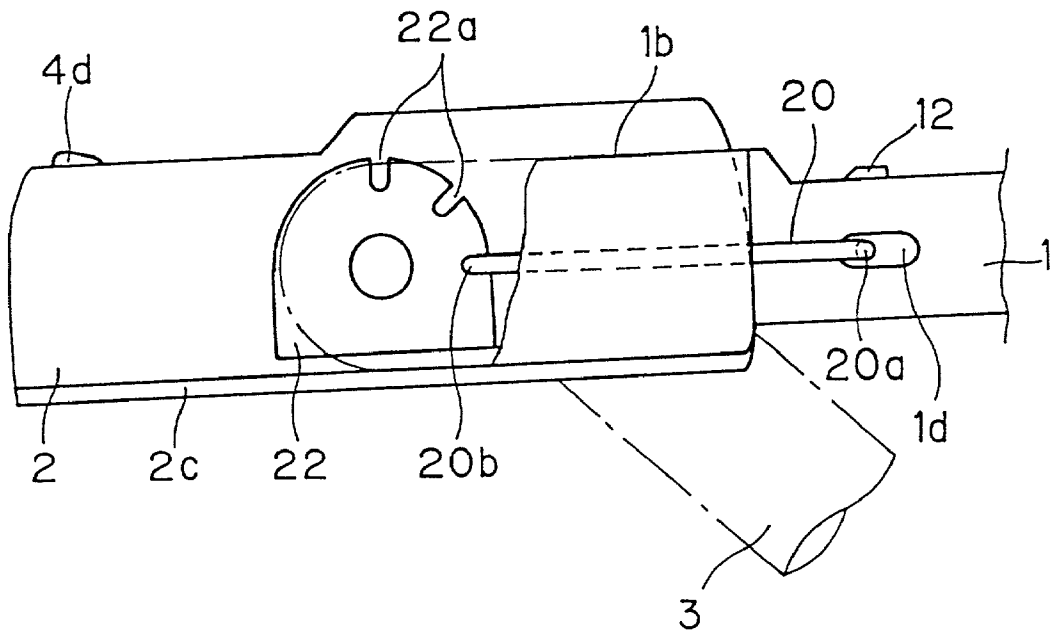
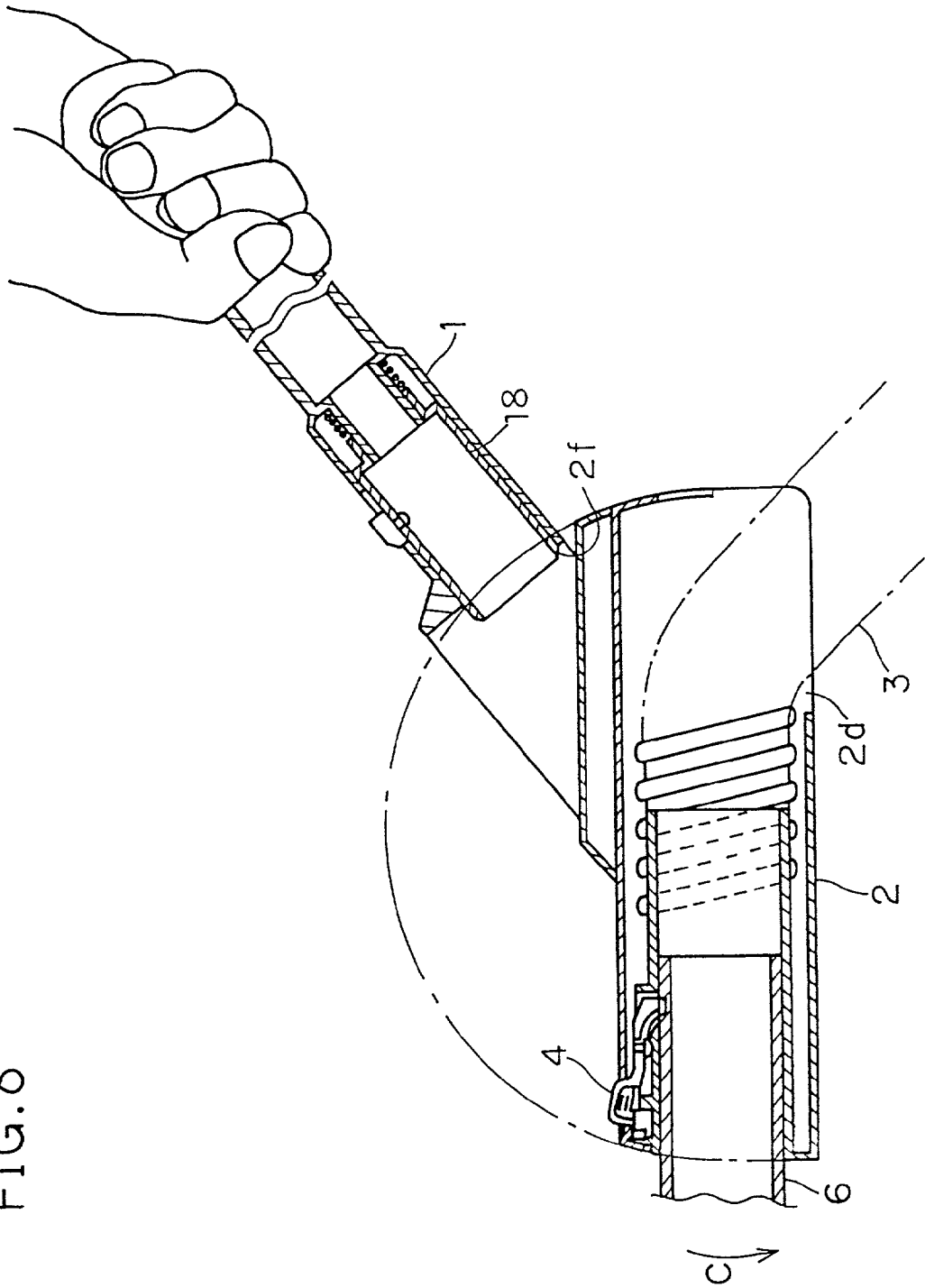


FIG. 6



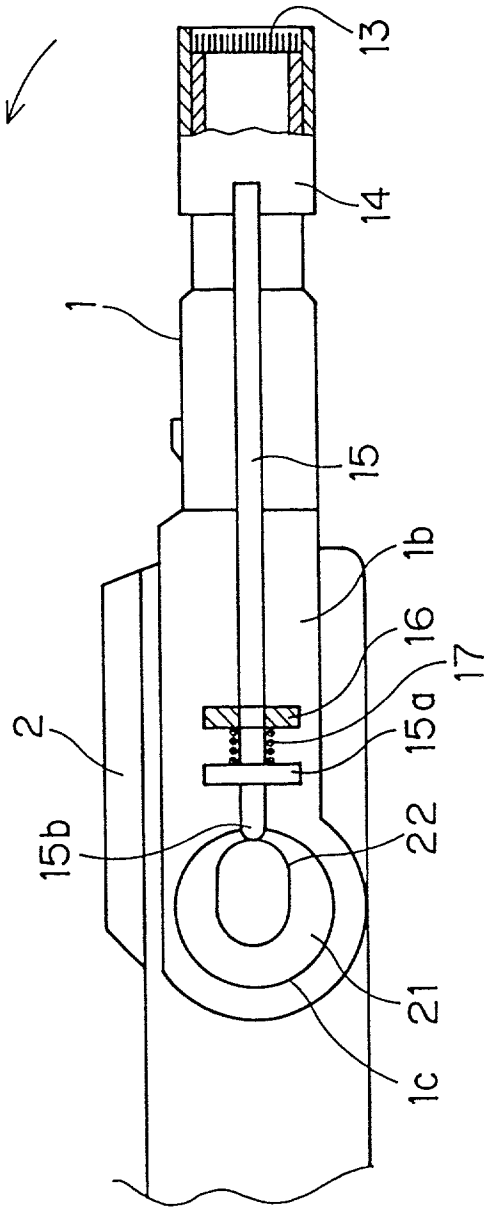


FIG. 7A

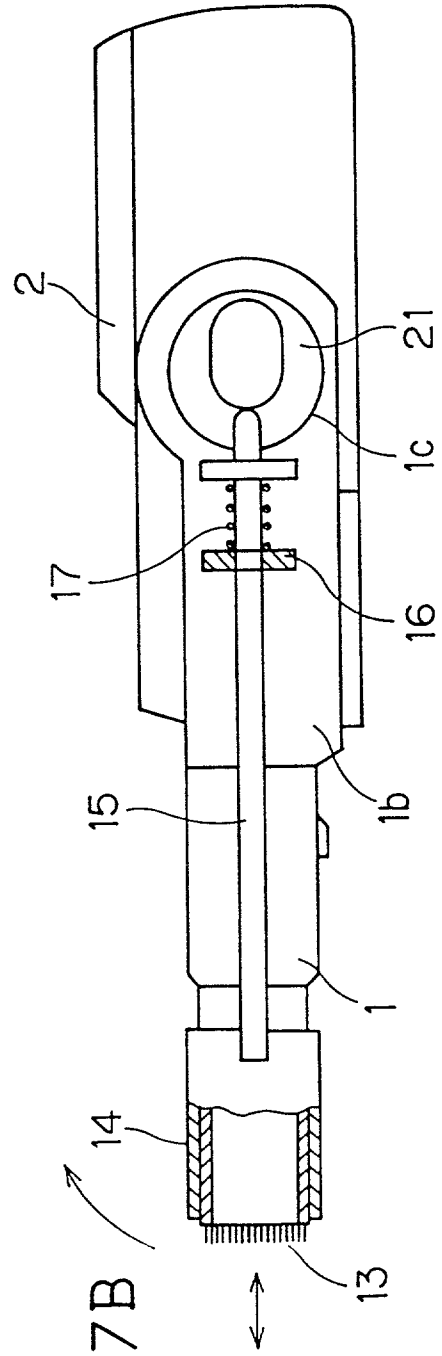


FIG. 7B

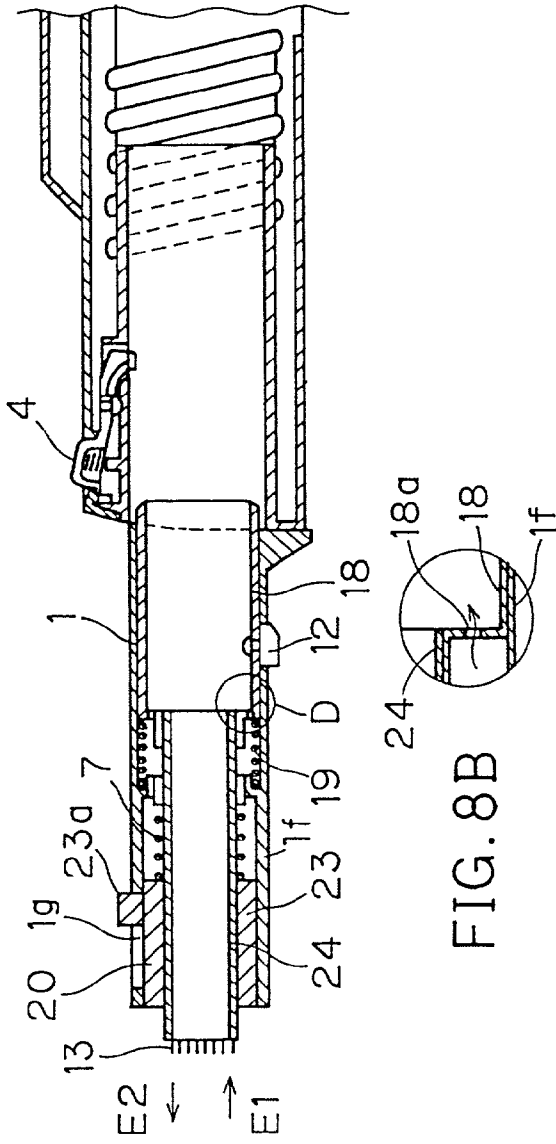


FIG. 8B

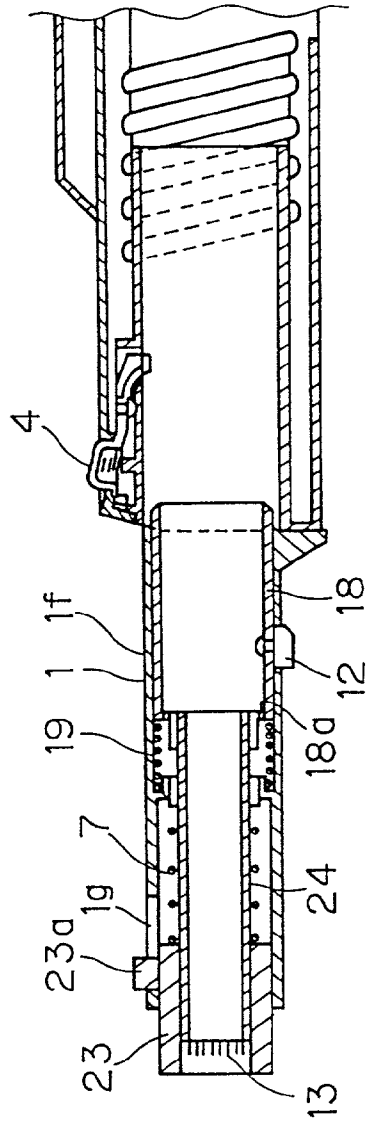


FIG. 8C

FIG. 9A

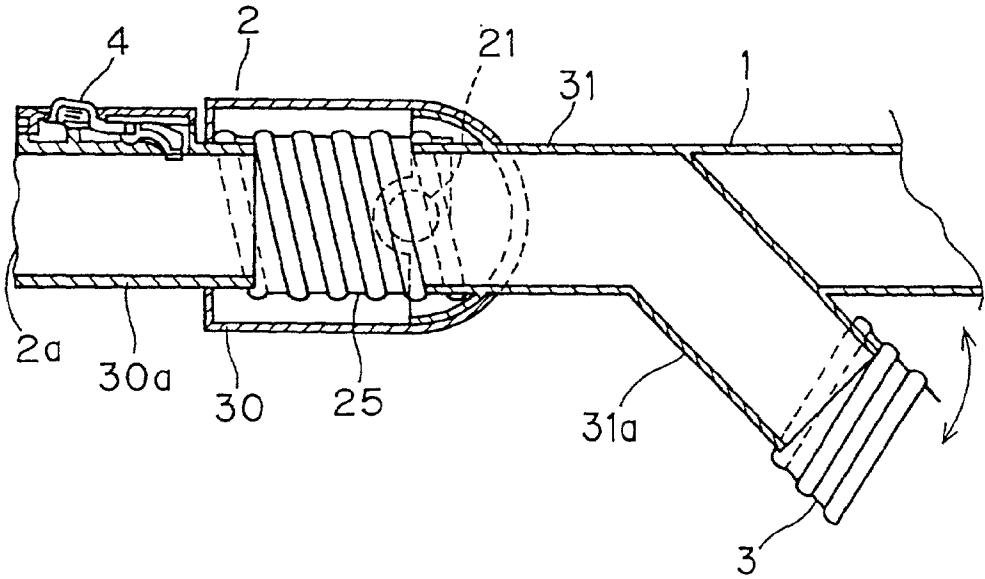


FIG. 9B

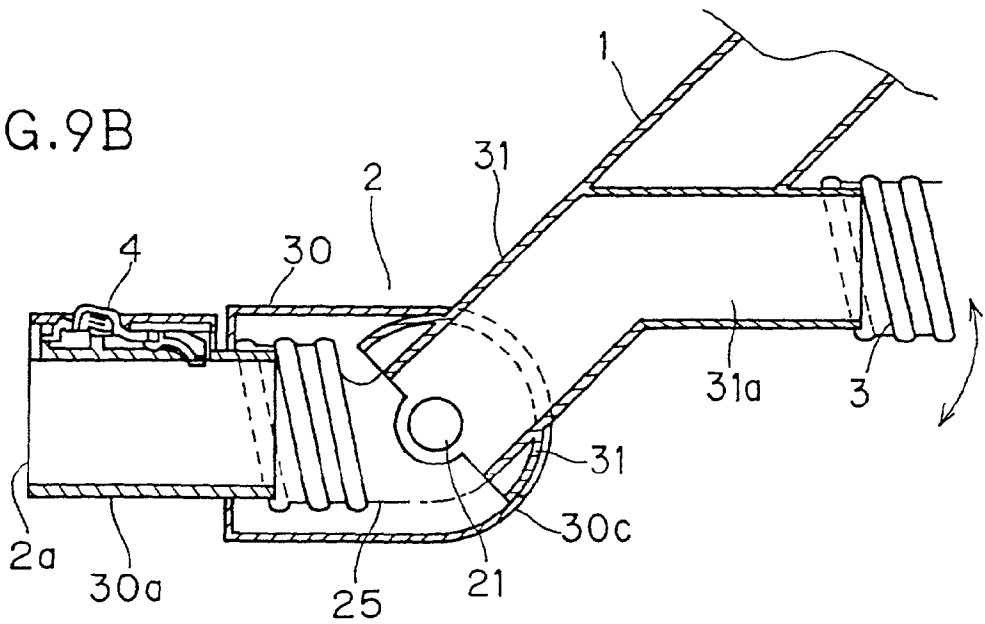


FIG.10

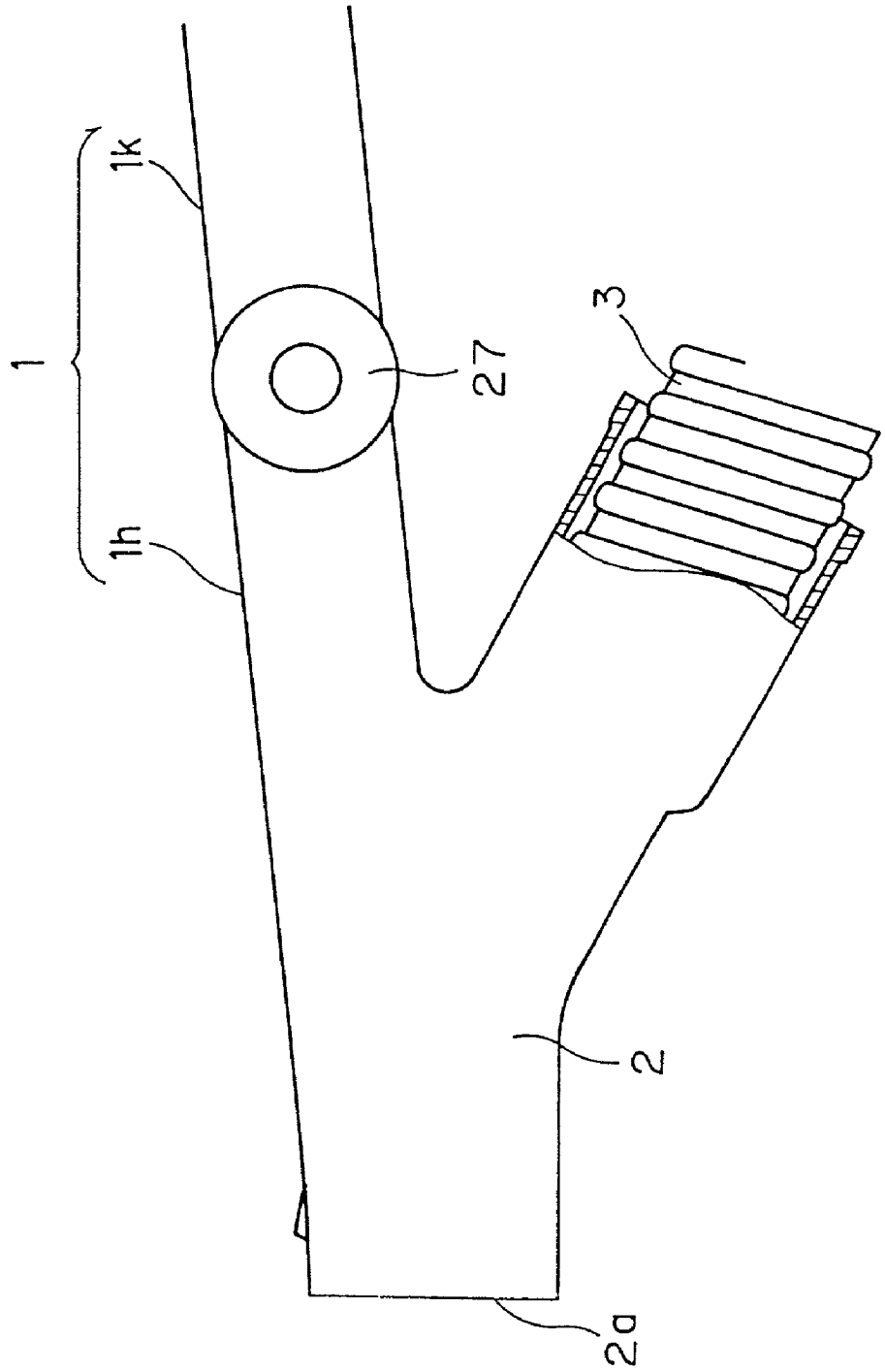


FIG.11A

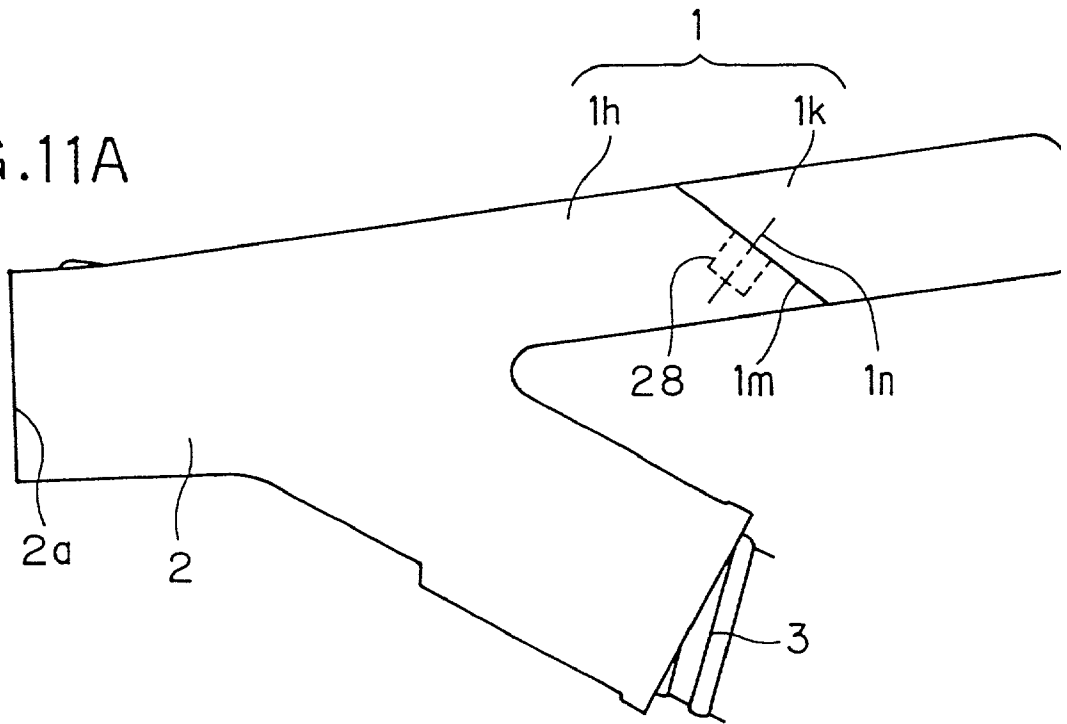


FIG.11B

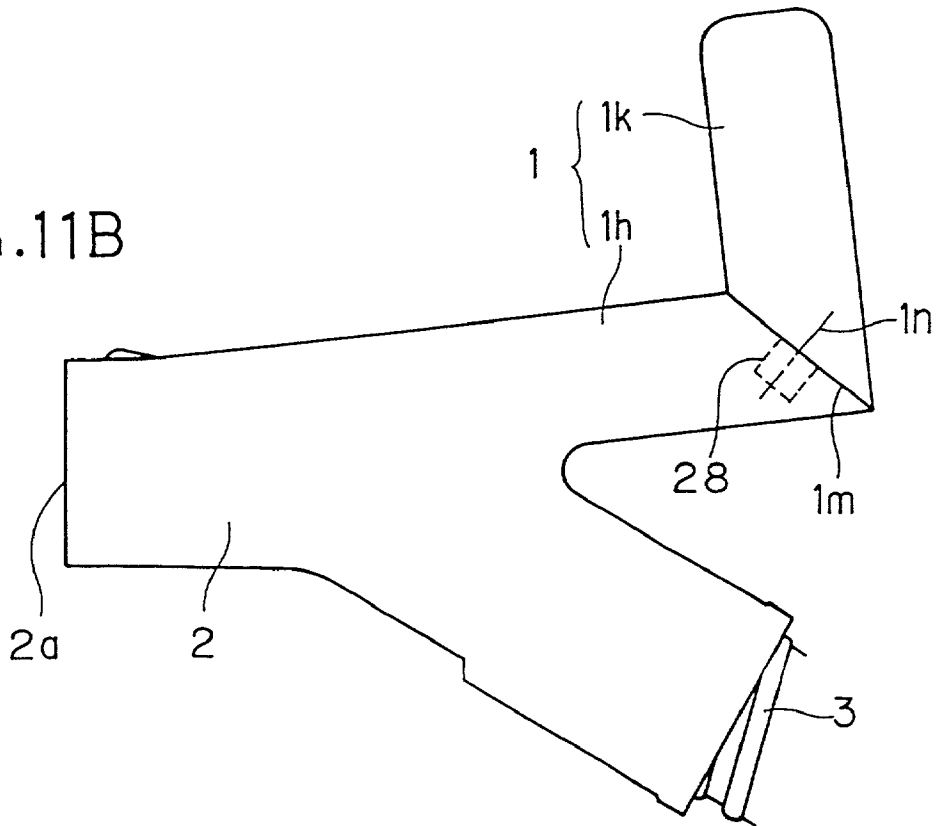


FIG.12

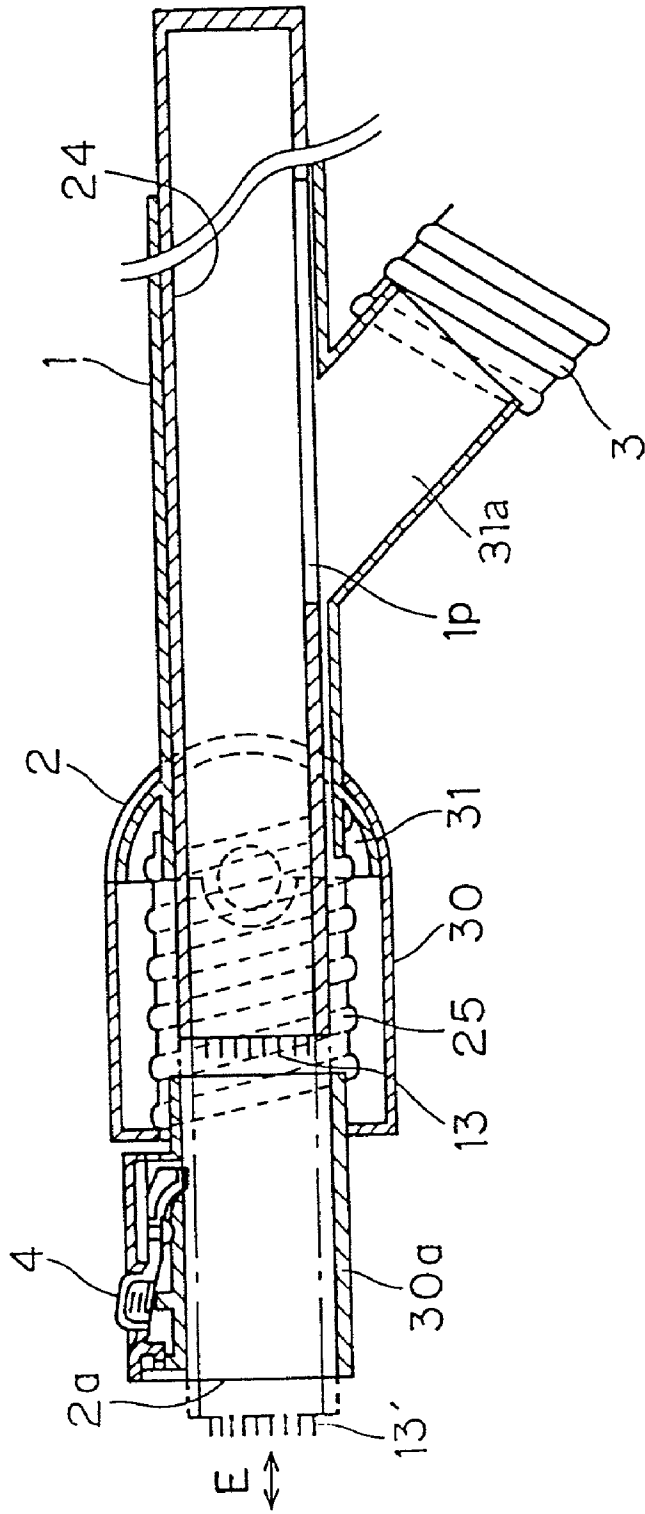


FIG. 13

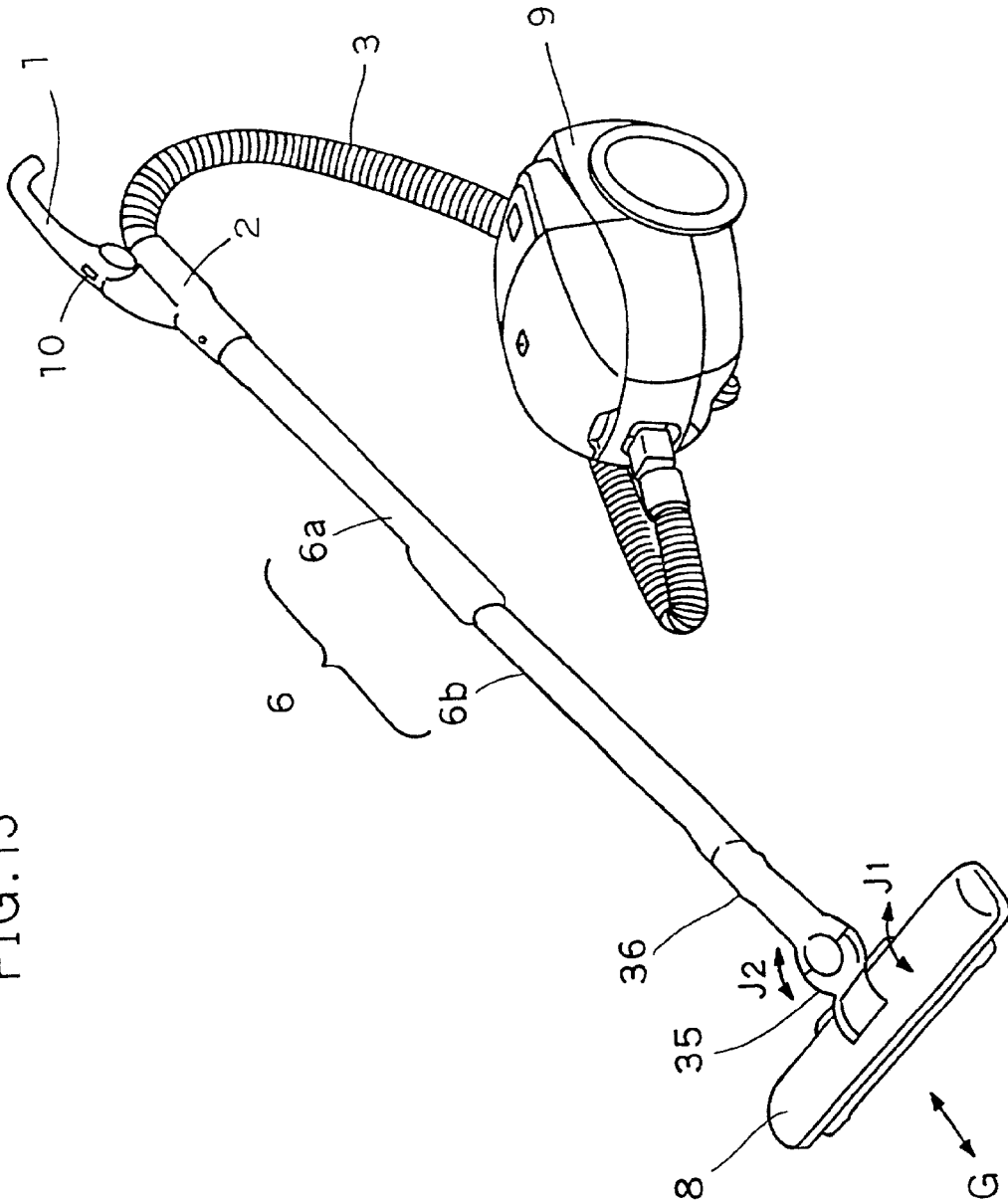


FIG. 14

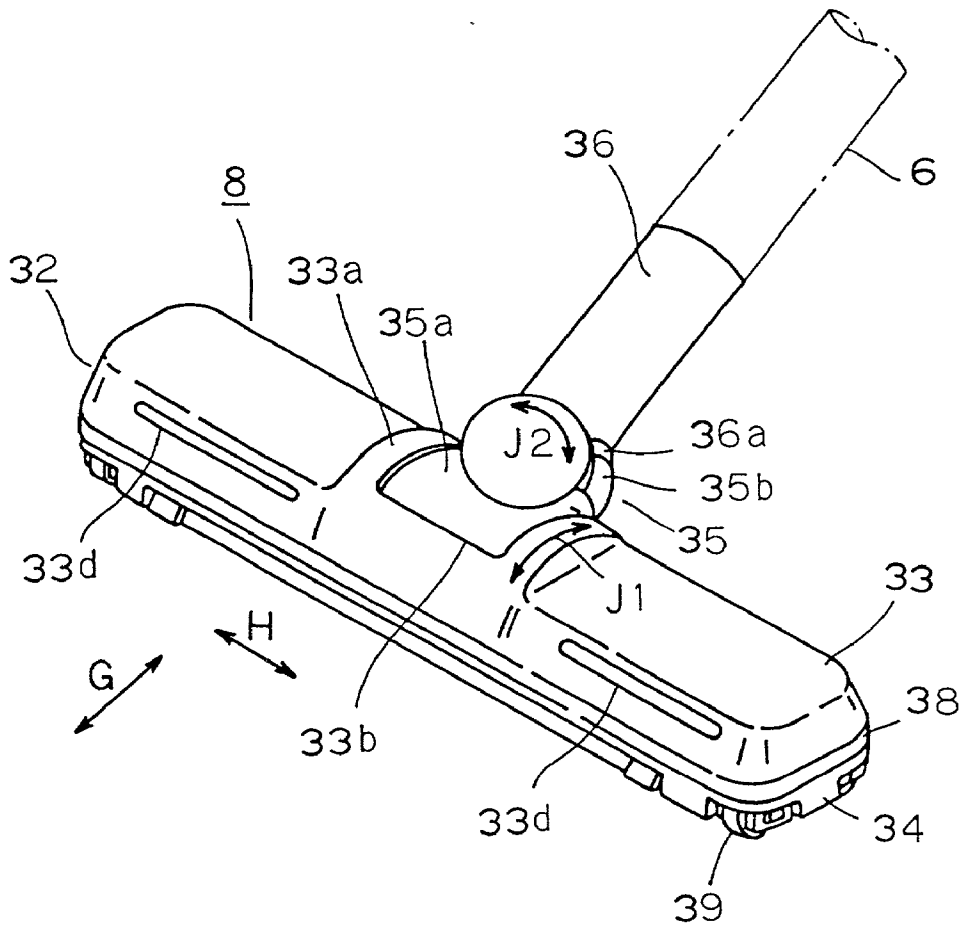


FIG. 15

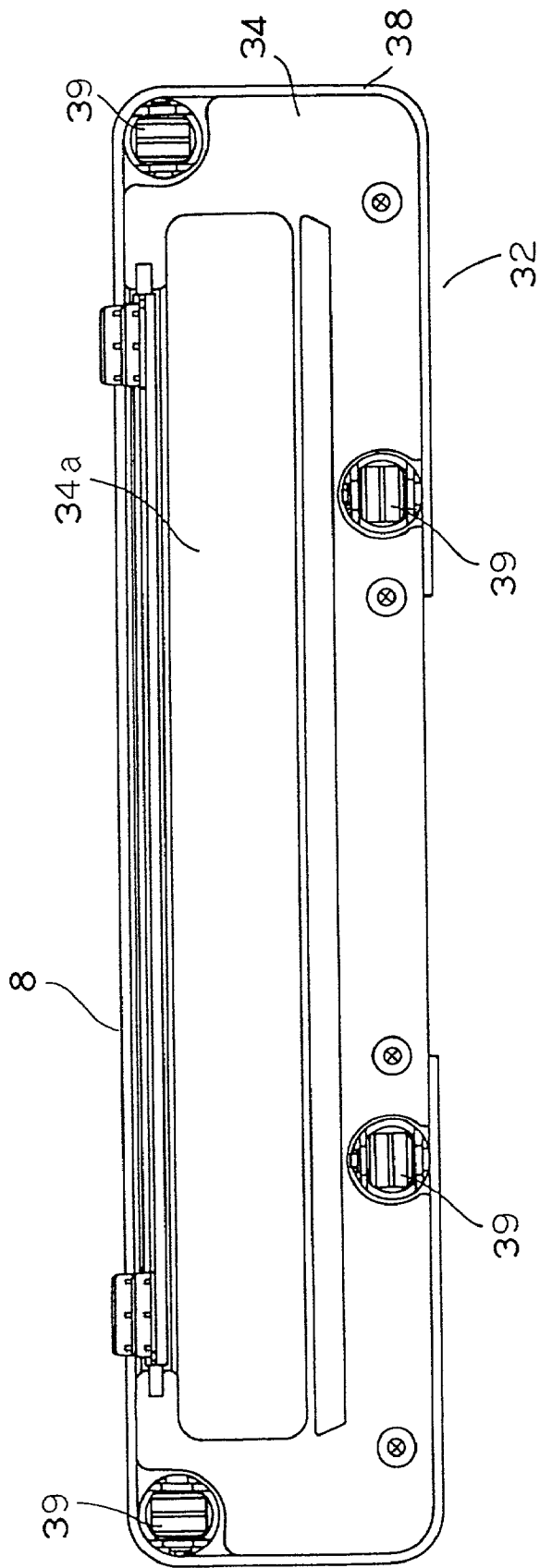


FIG. 17

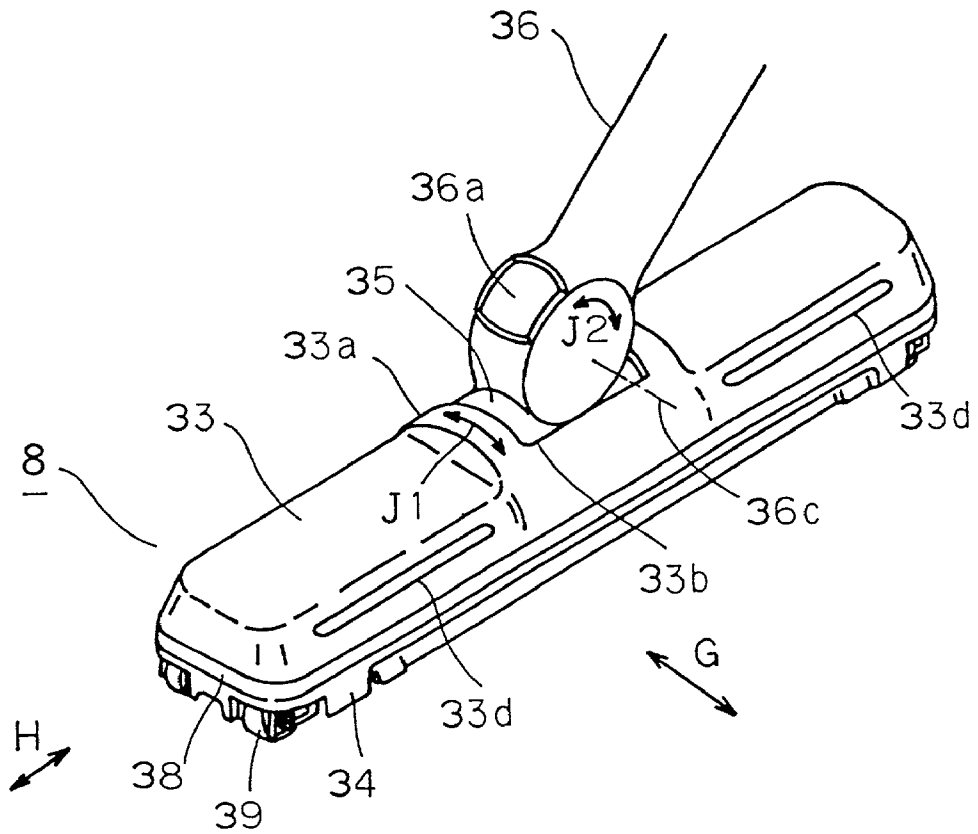
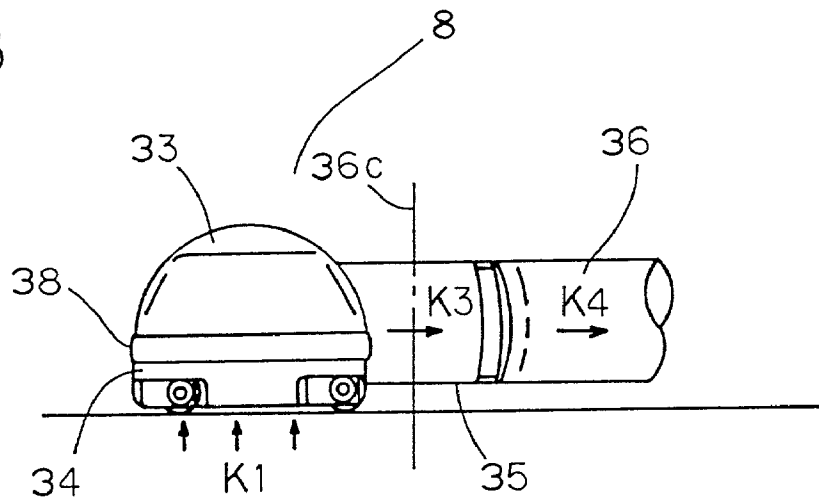


FIG. 18



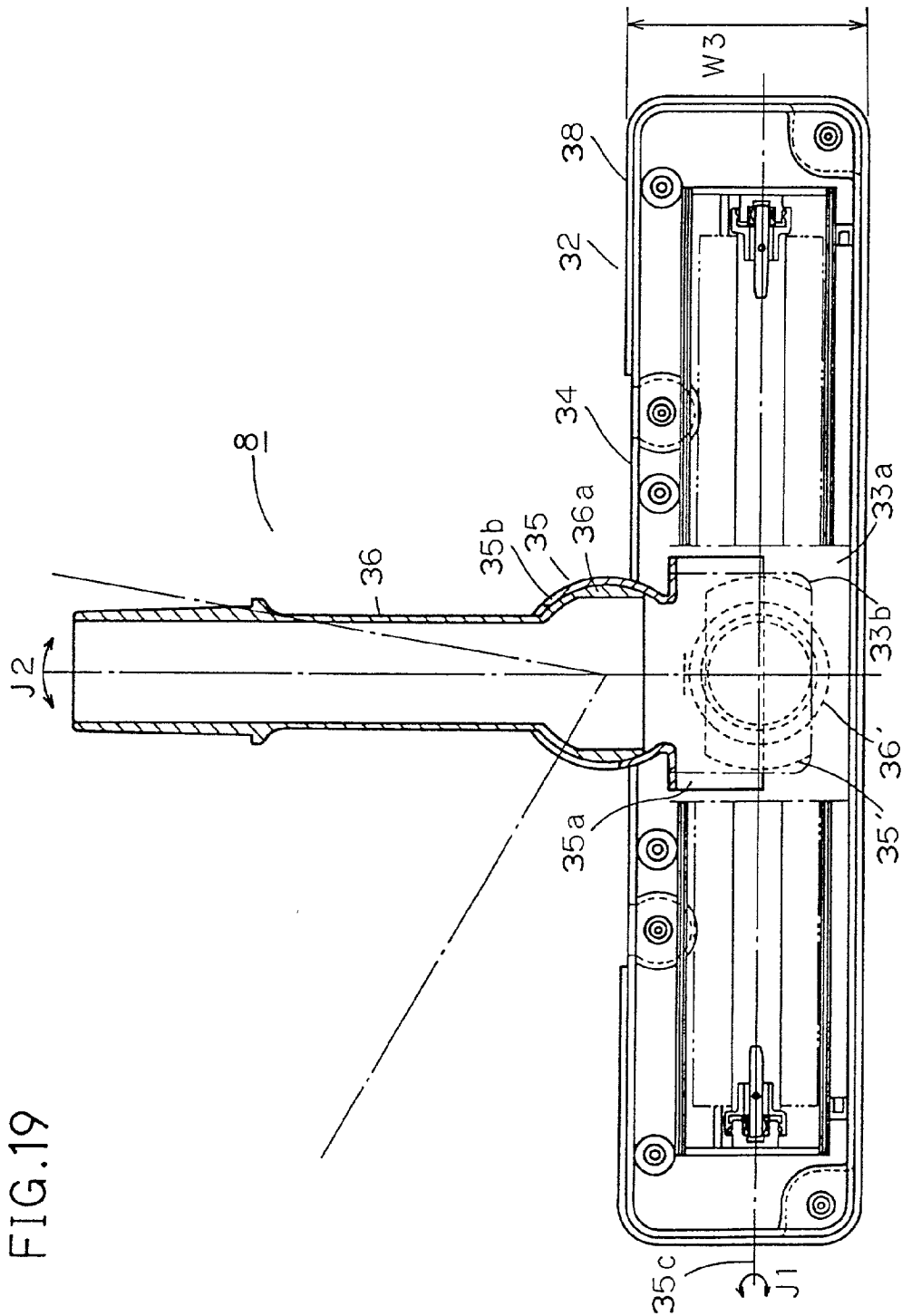


FIG. 20

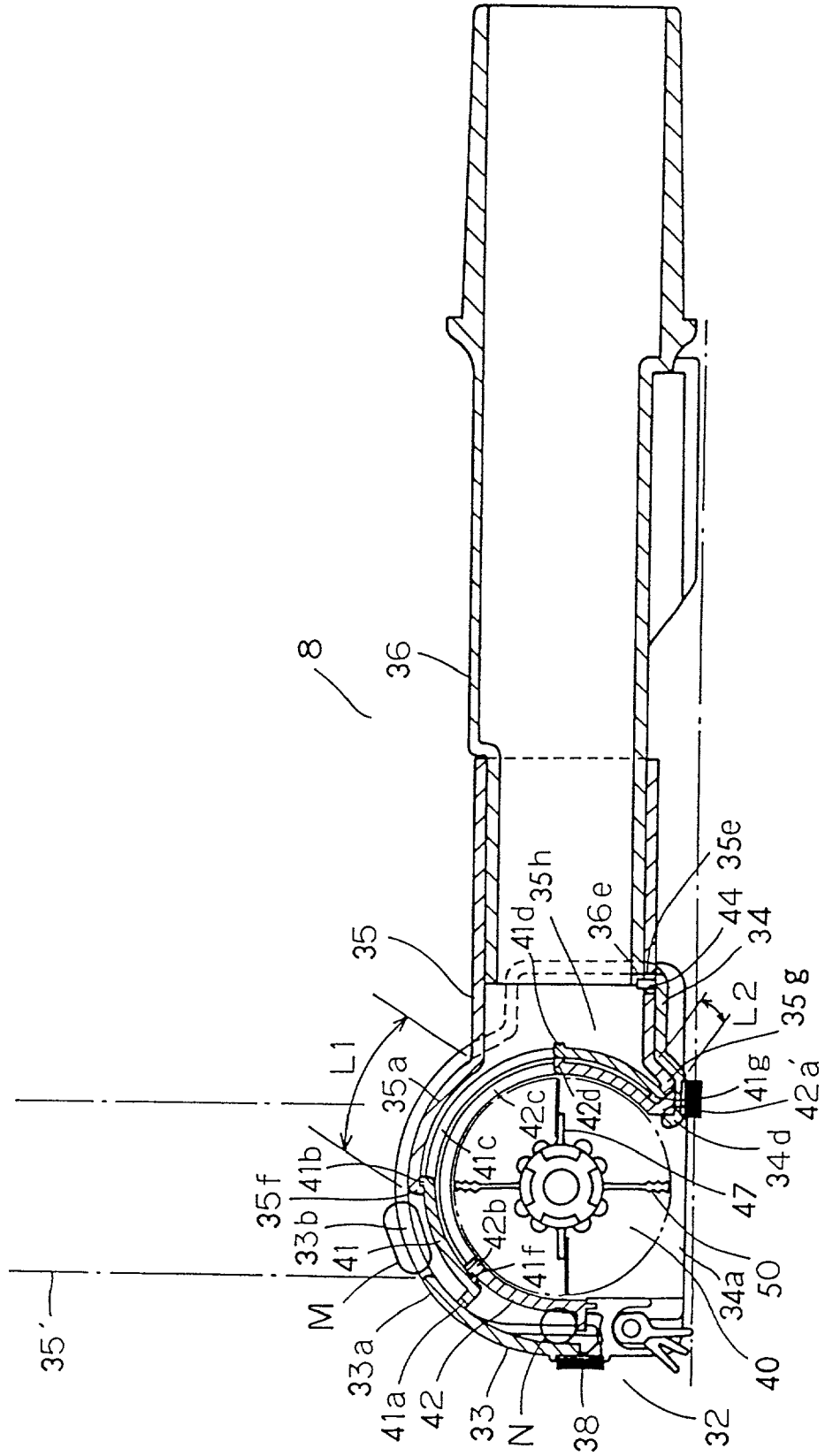


FIG. 21

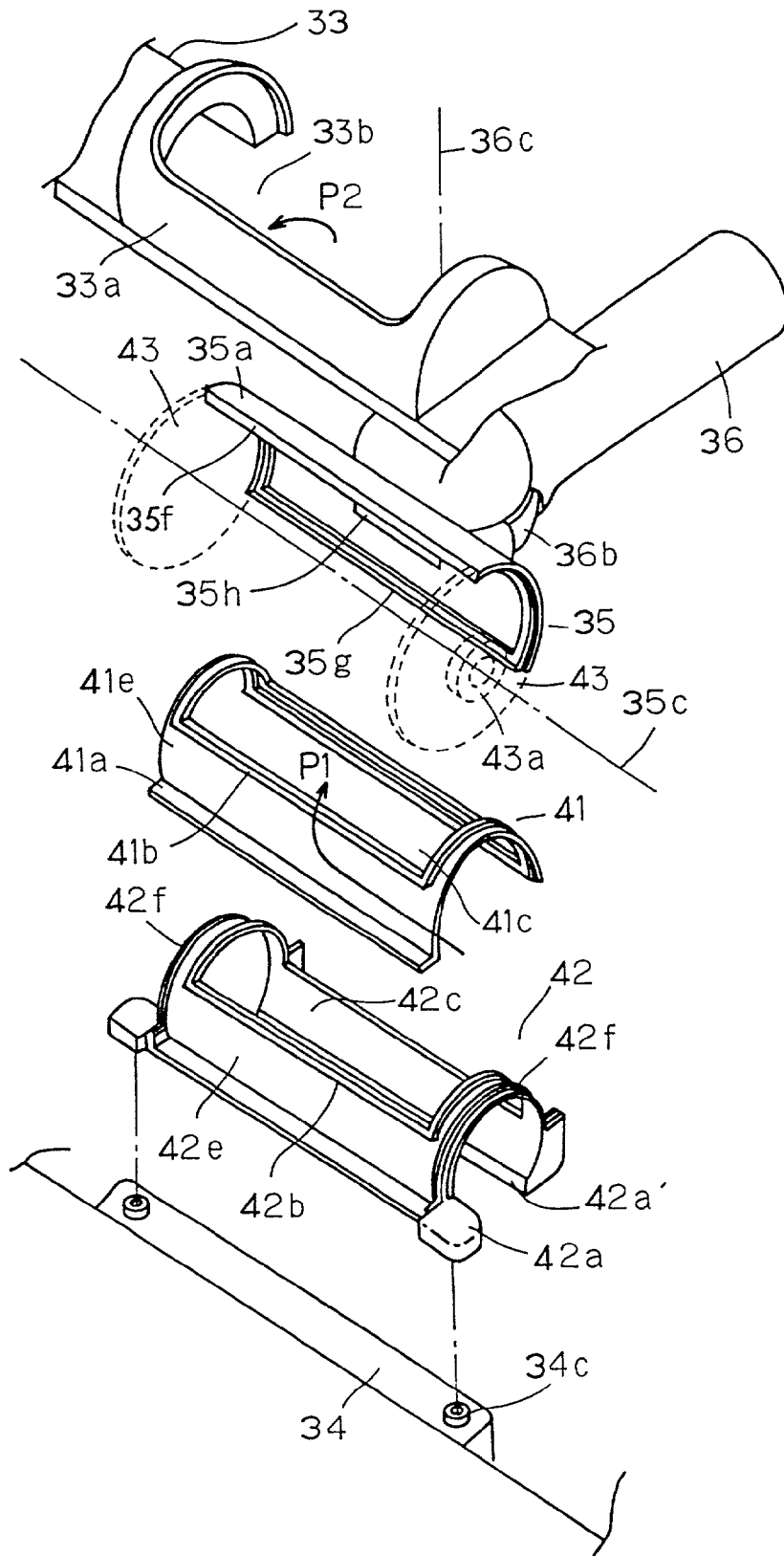


FIG. 22

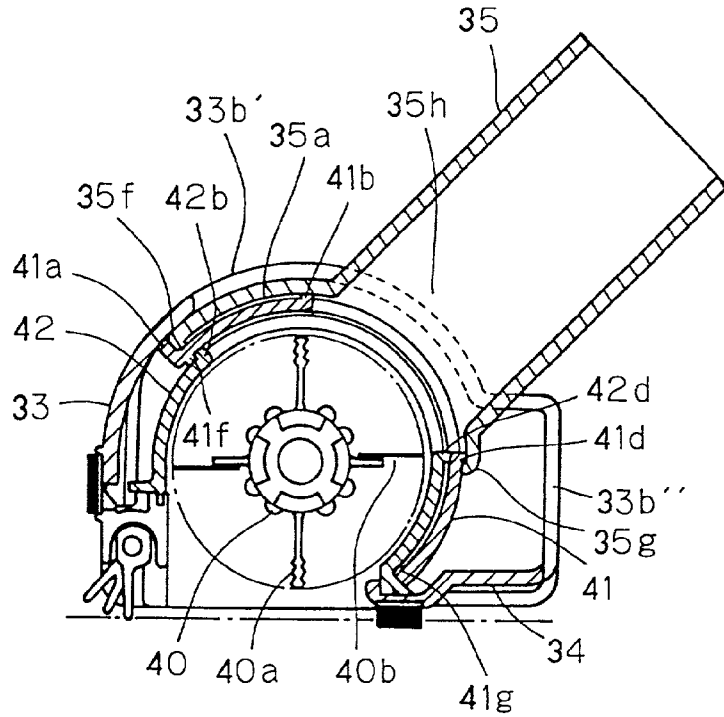


FIG. 23

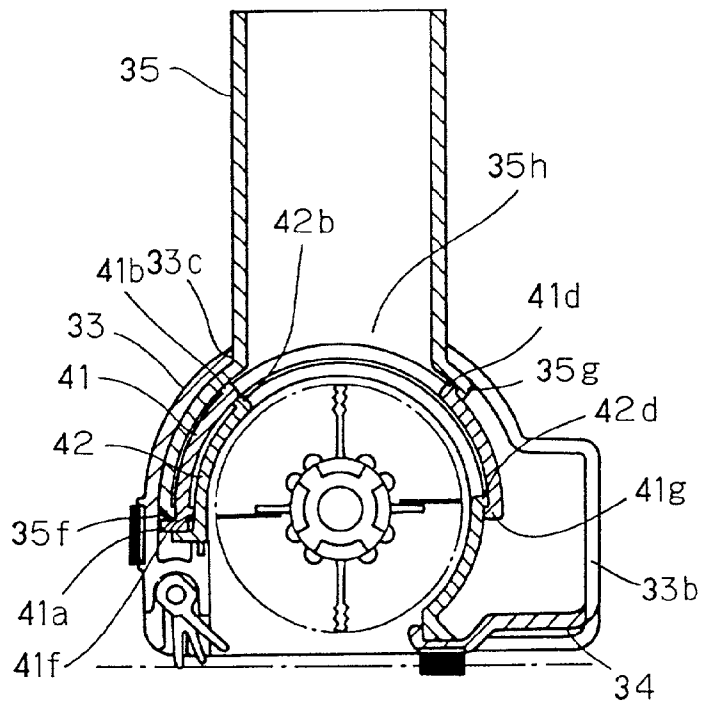


FIG. 24

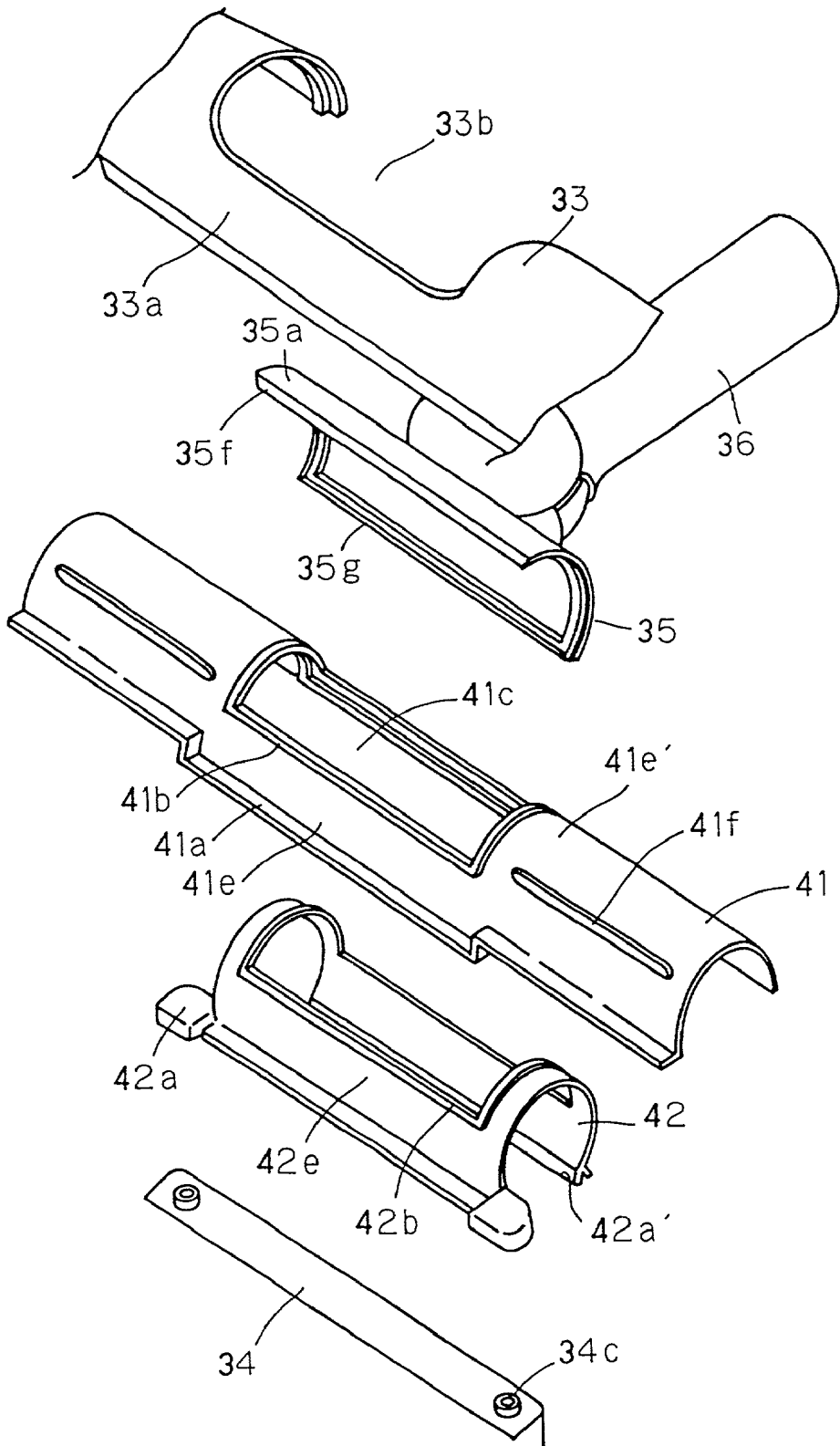


FIG. 25

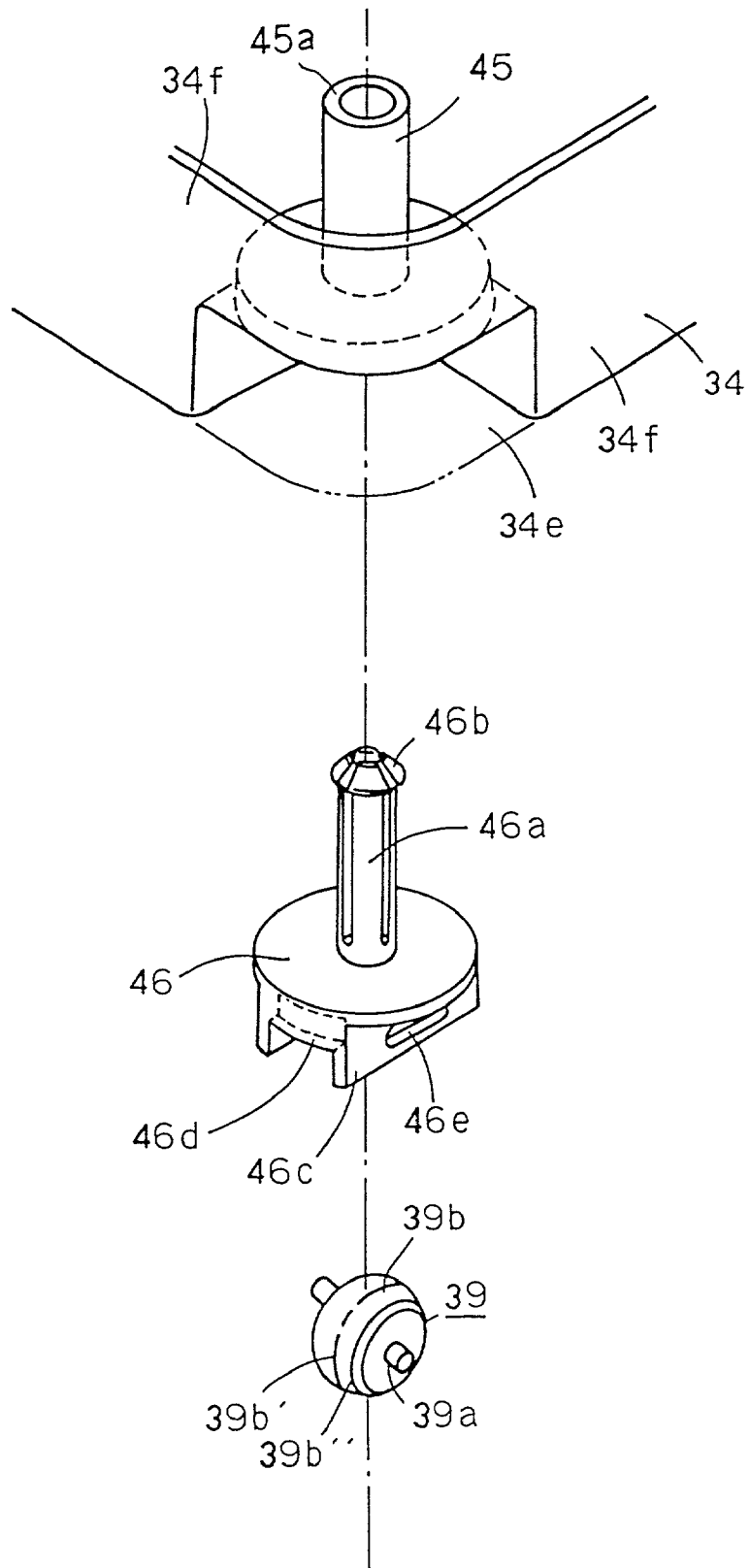
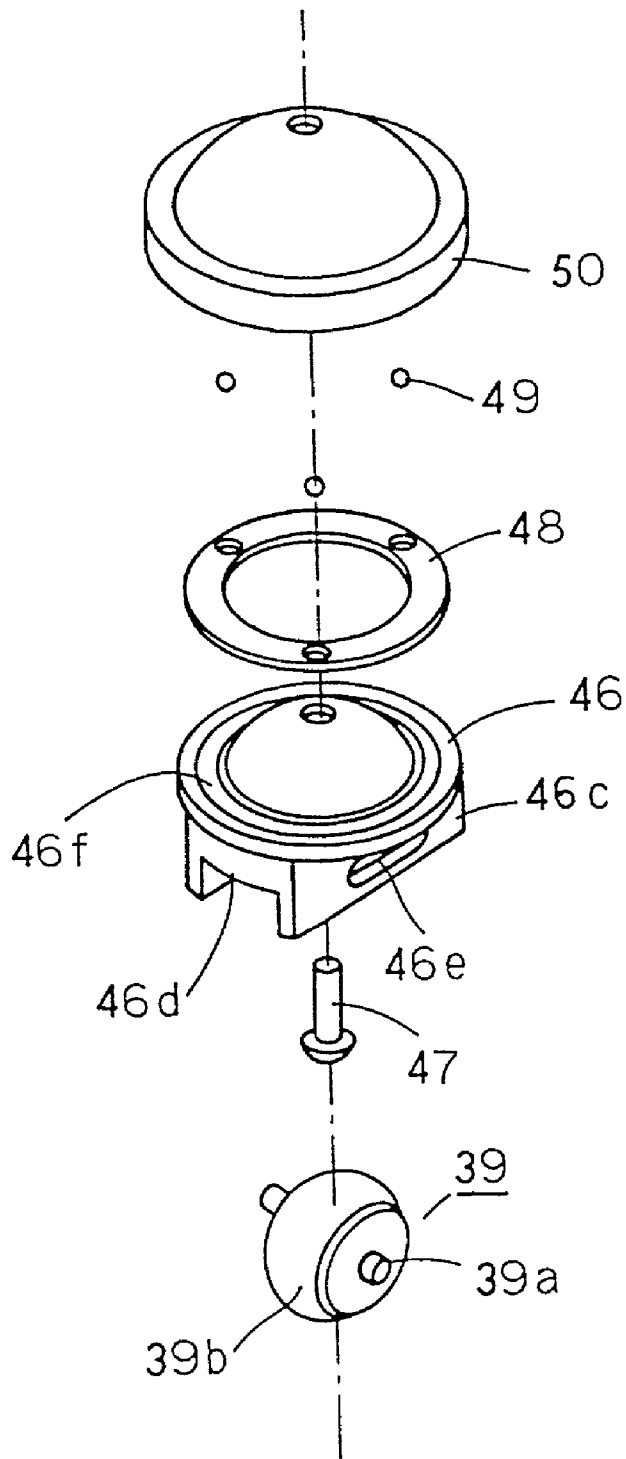


FIG. 26



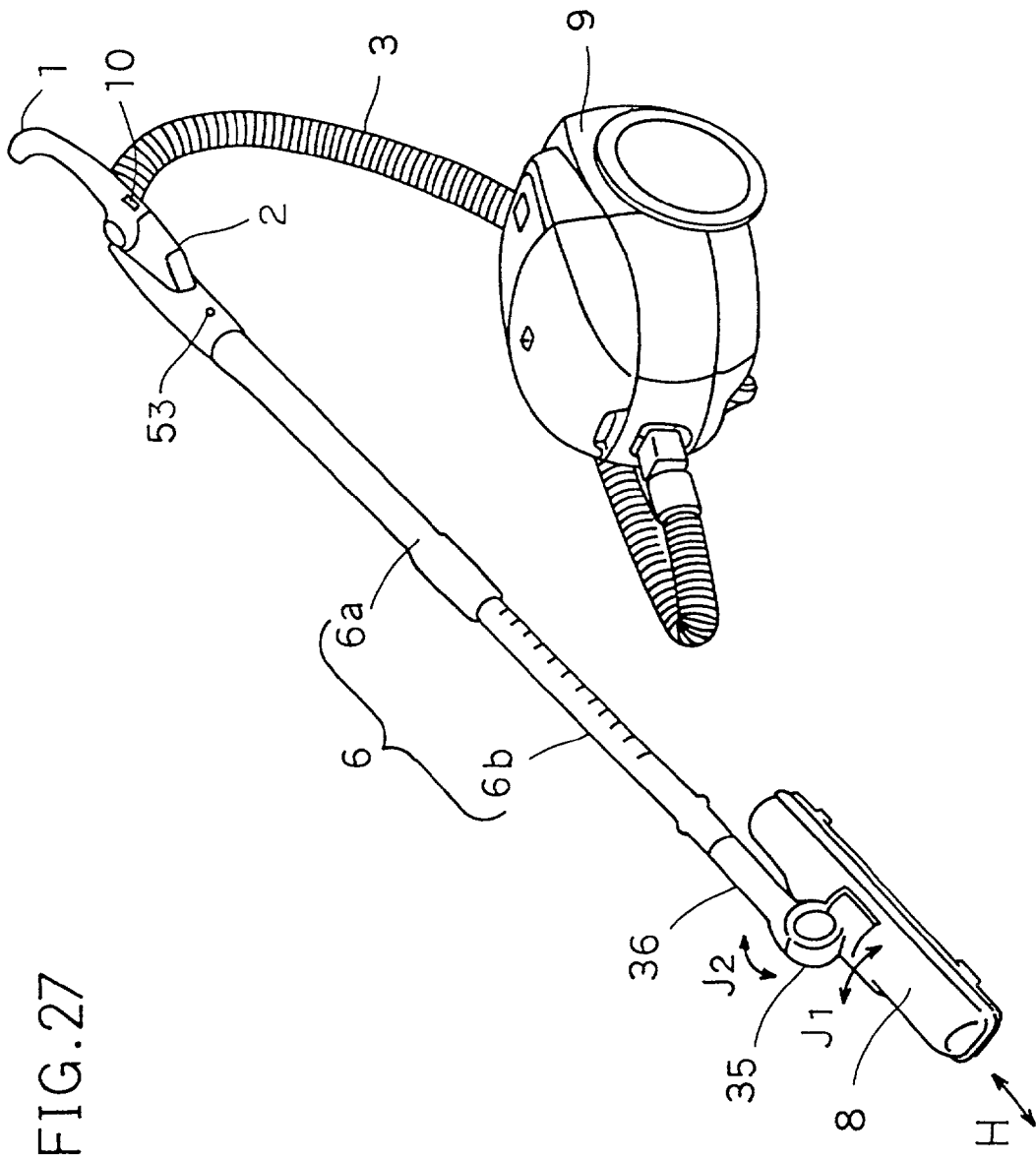


FIG. 27

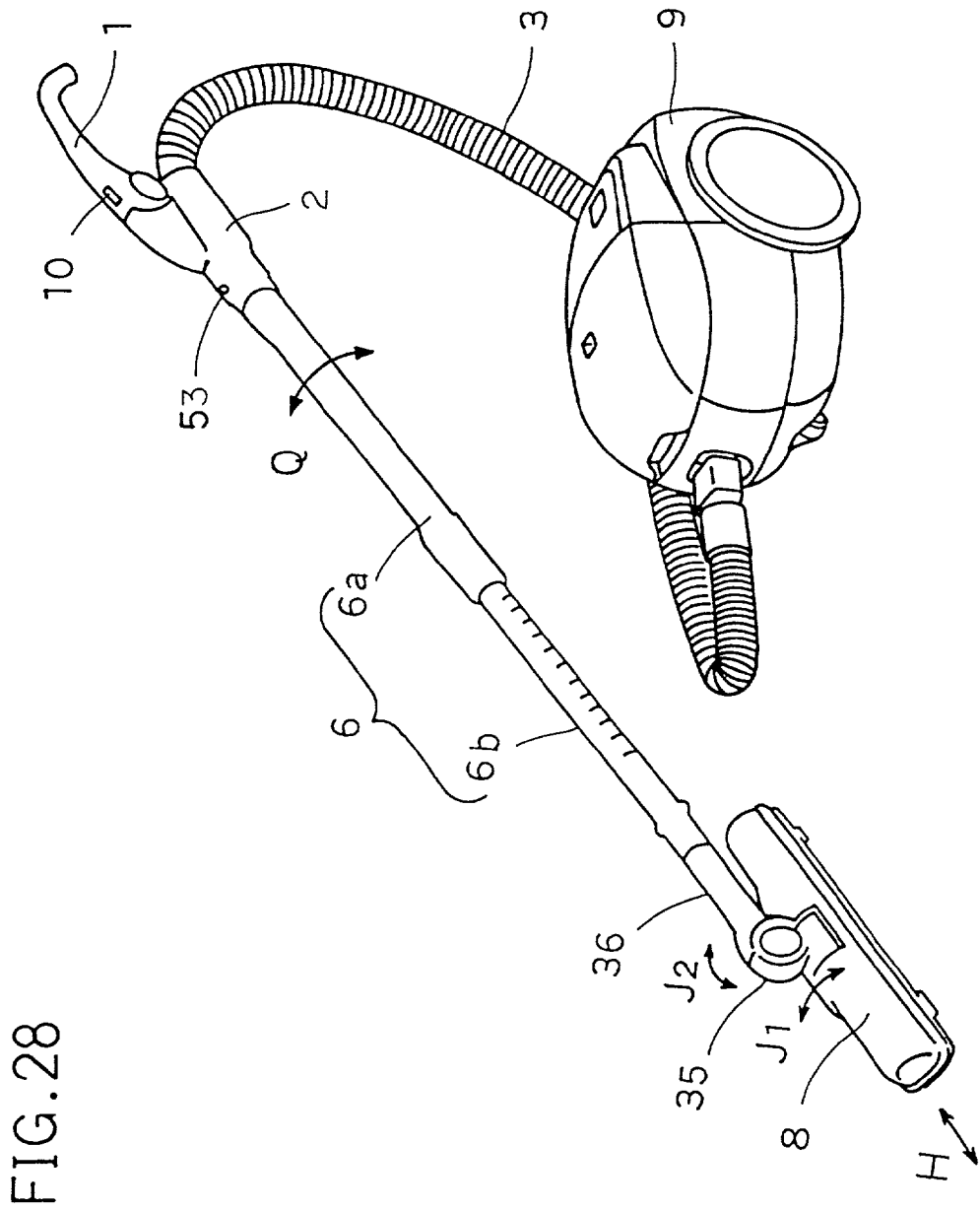


FIG. 28

FIG. 29

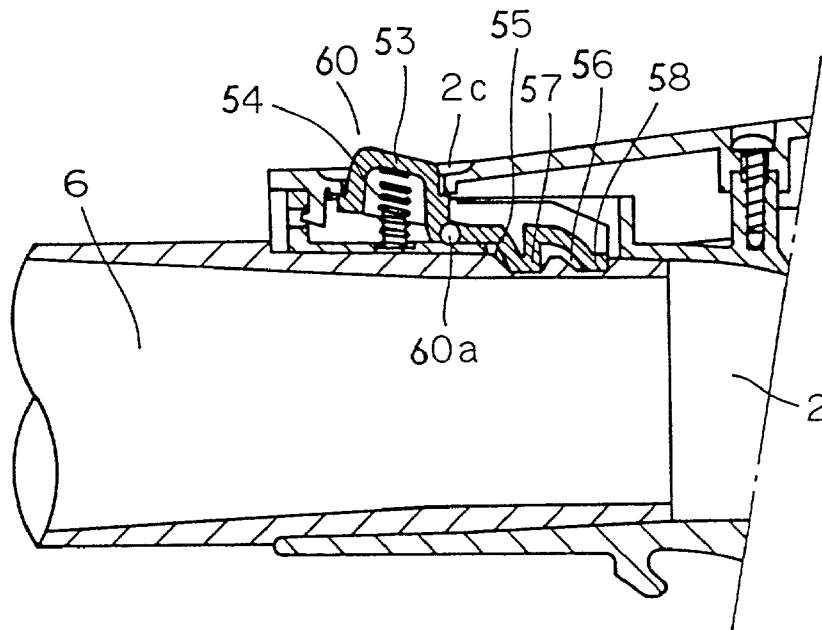


FIG. 30

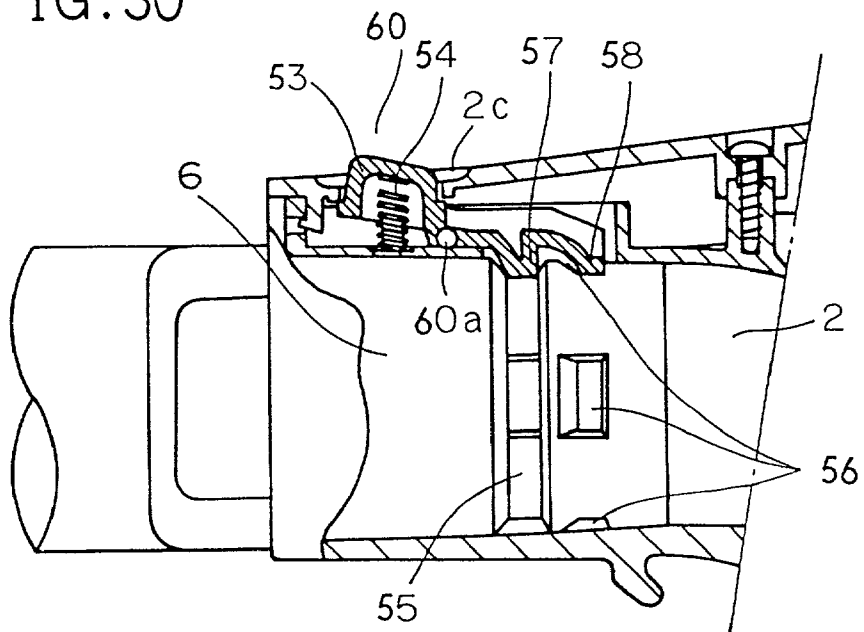


FIG. 31

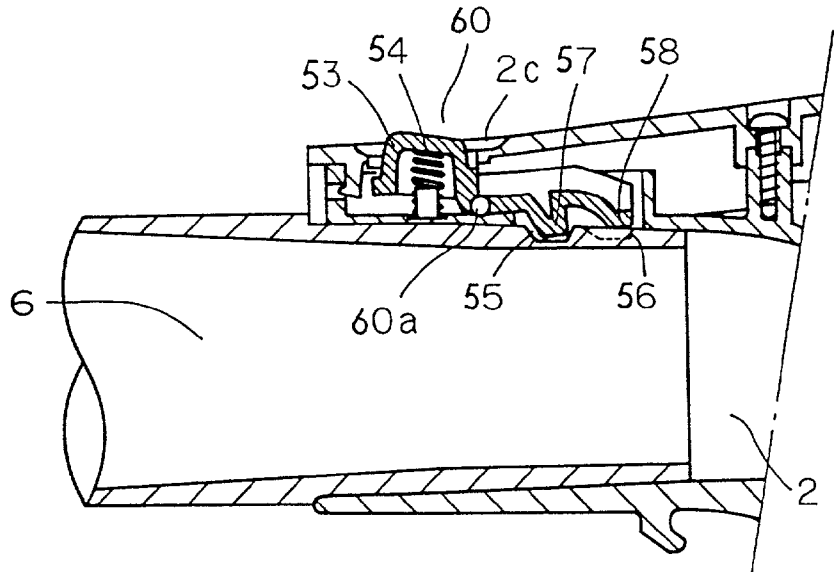


FIG. 32

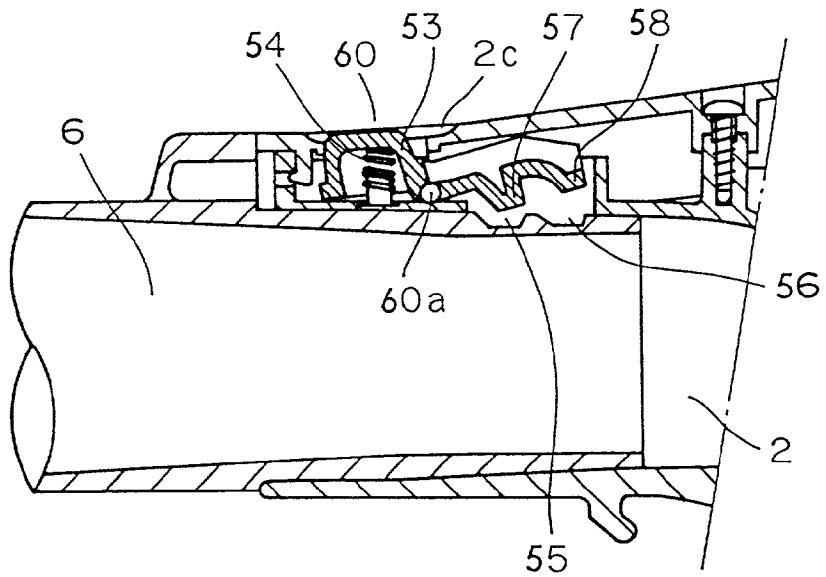


FIG. 33

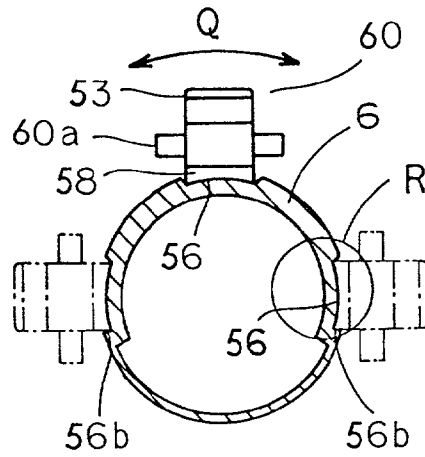


FIG. 34

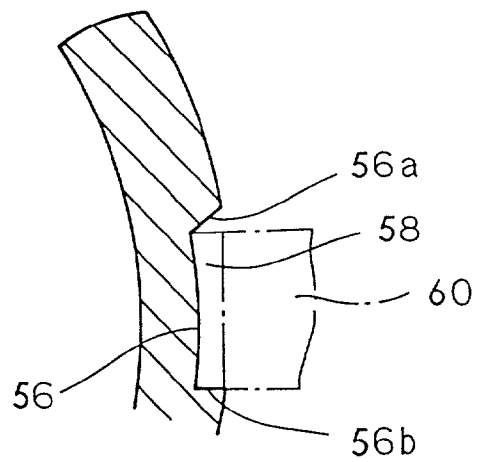


FIG. 35

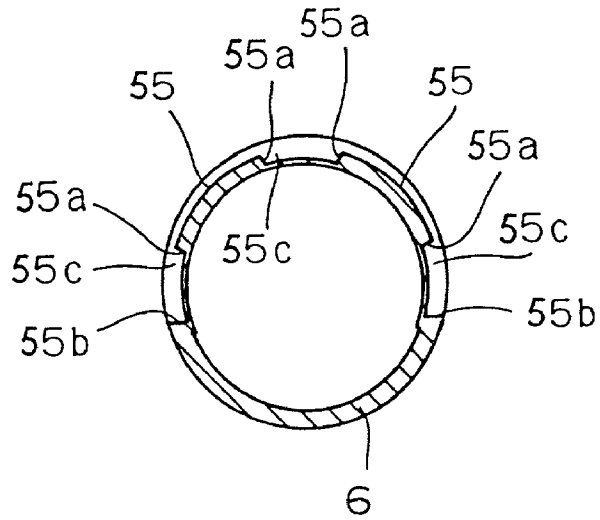


FIG. 36

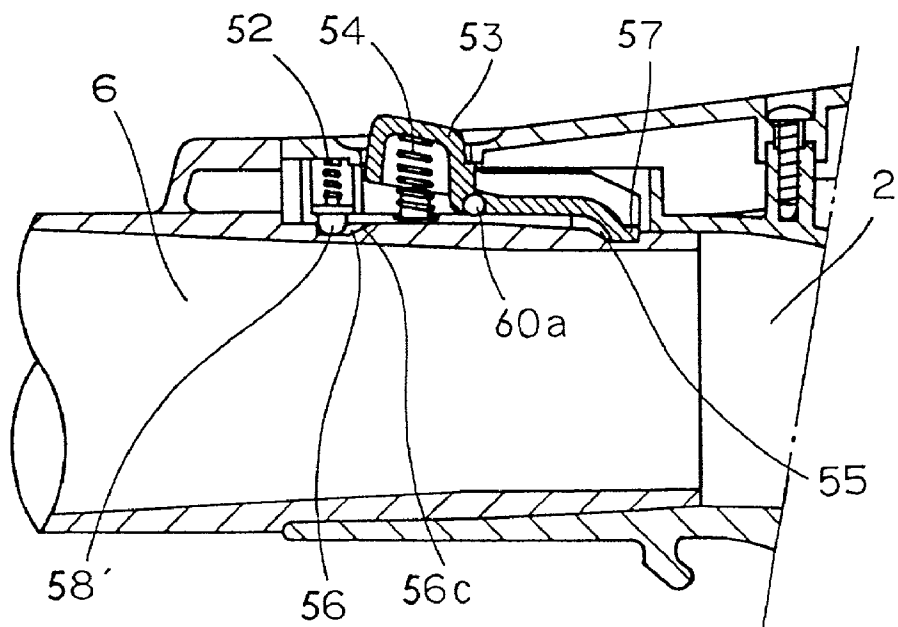


FIG. 37

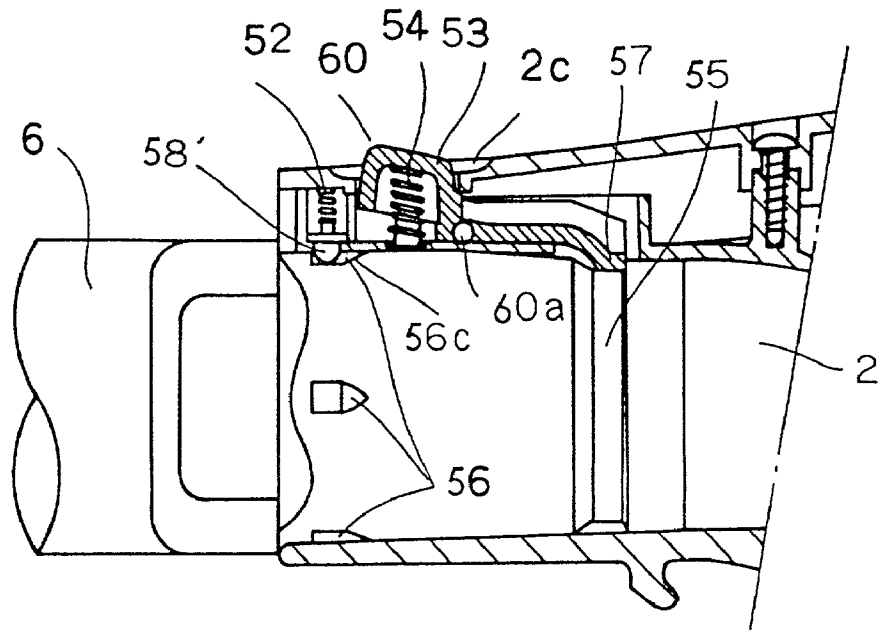


FIG. 38

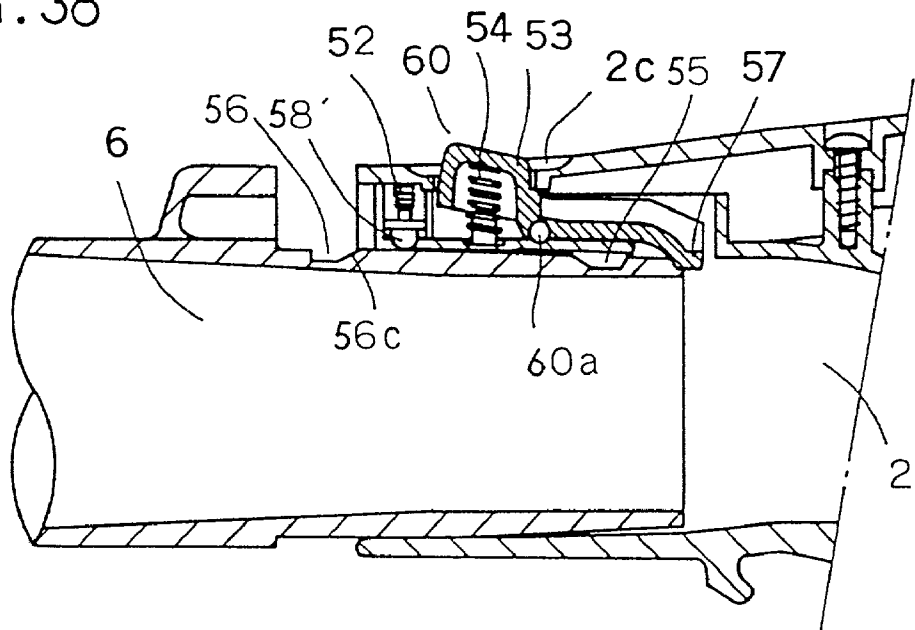


FIG. 39

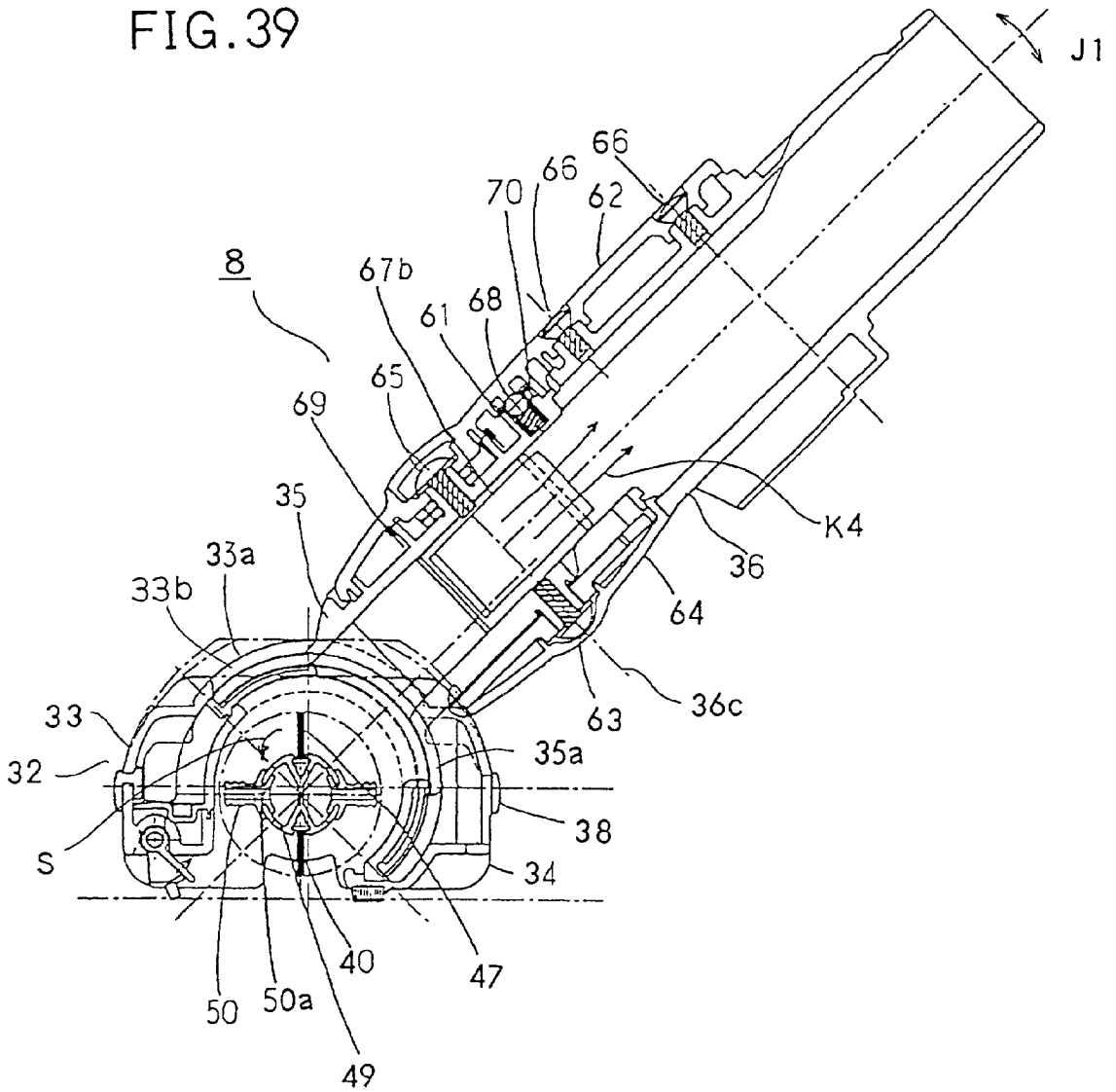
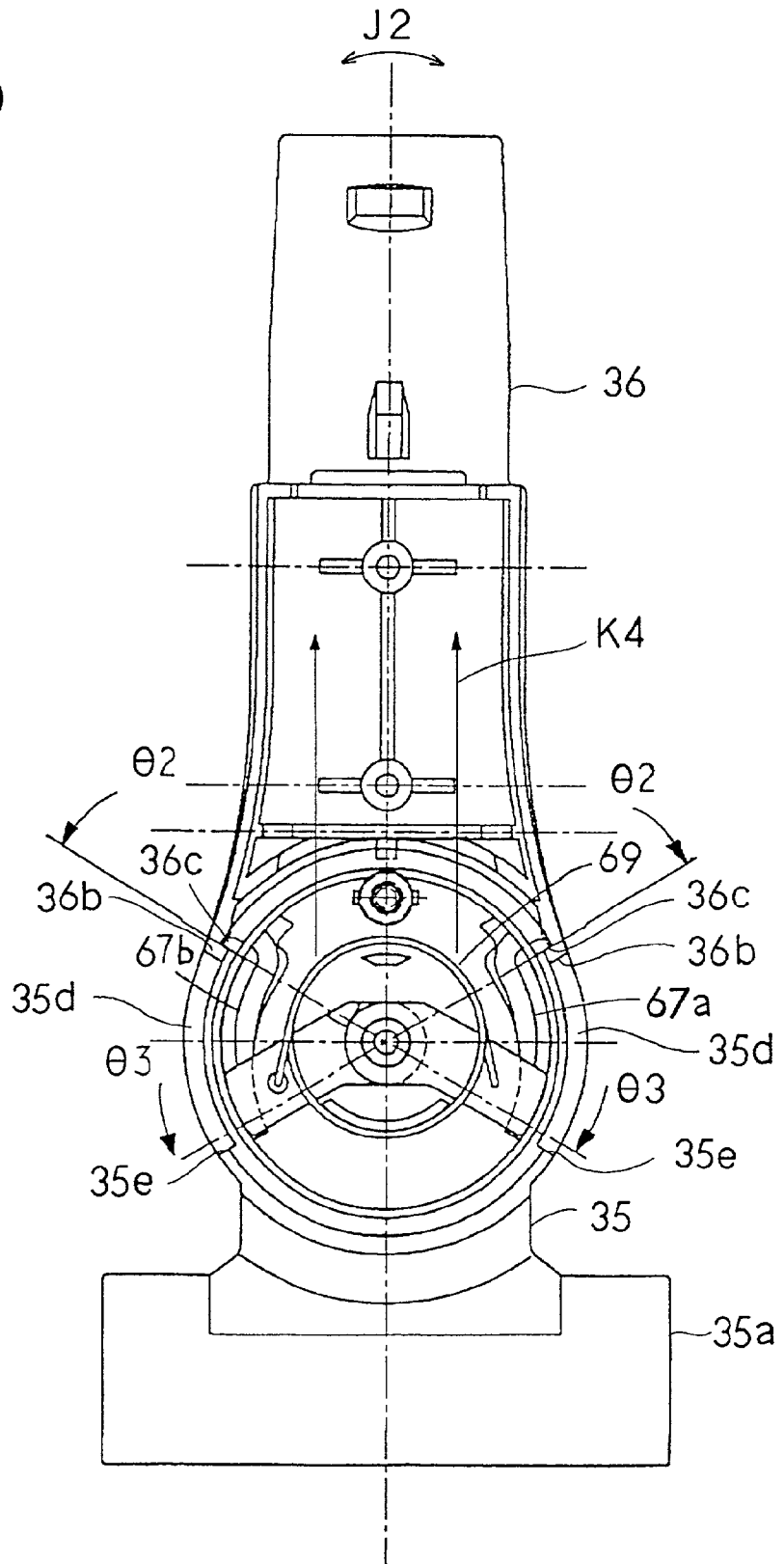


FIG. 40



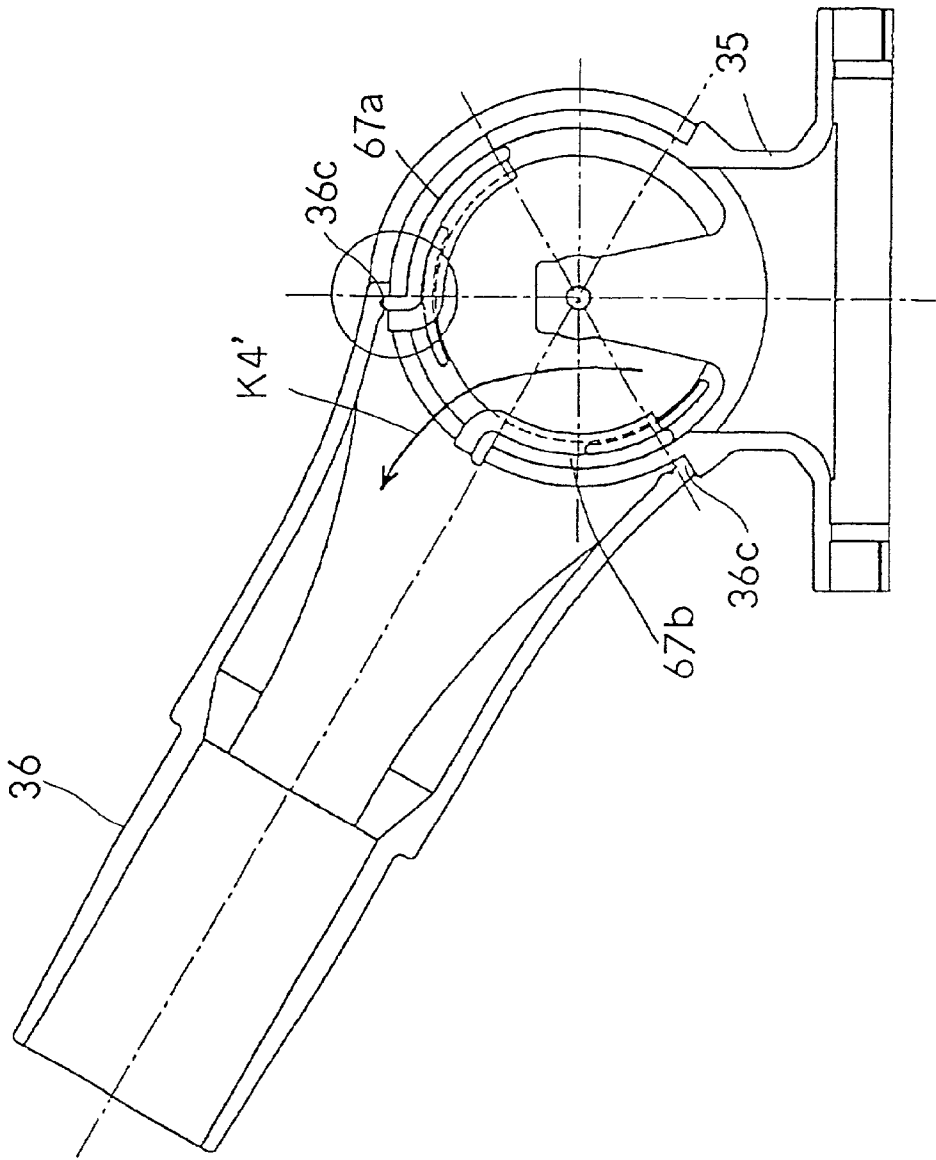
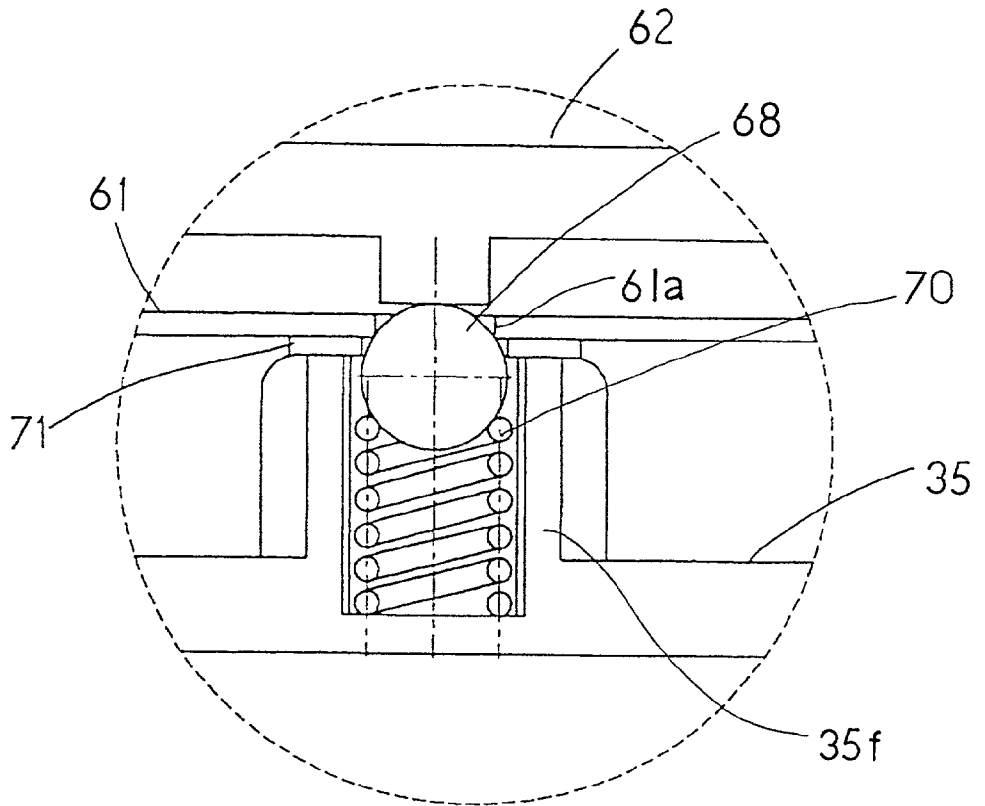


FIG. 41

FIG. 42



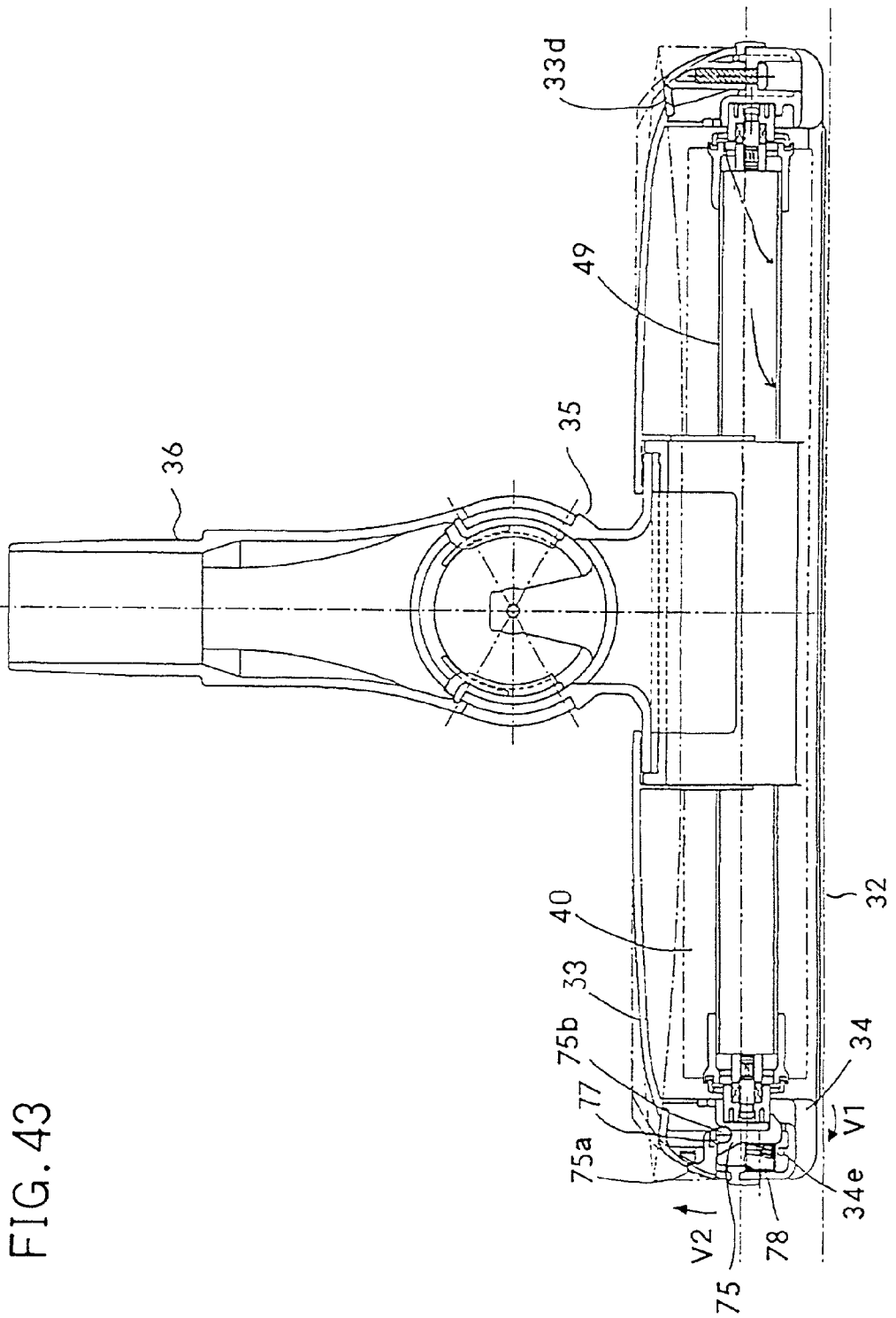


FIG. 44

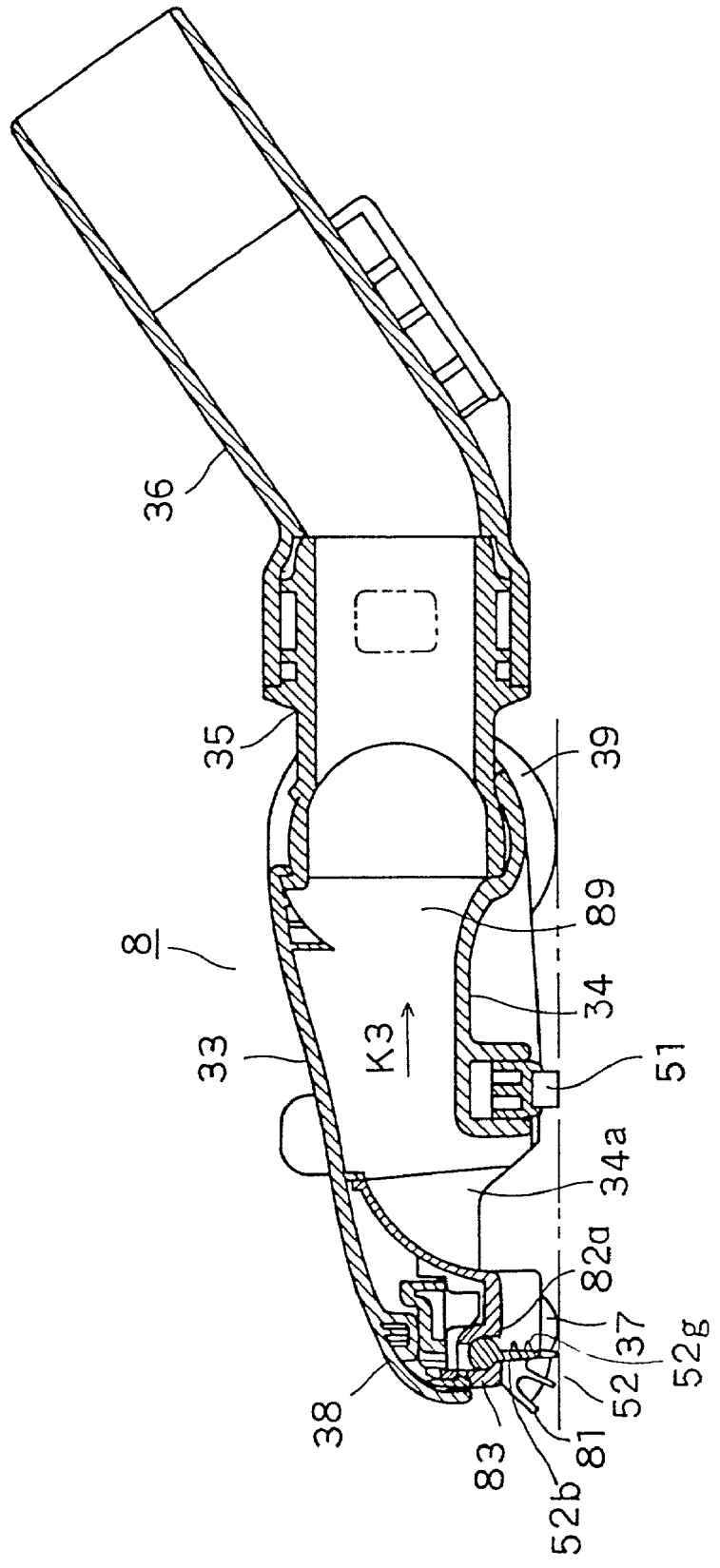


FIG. 45

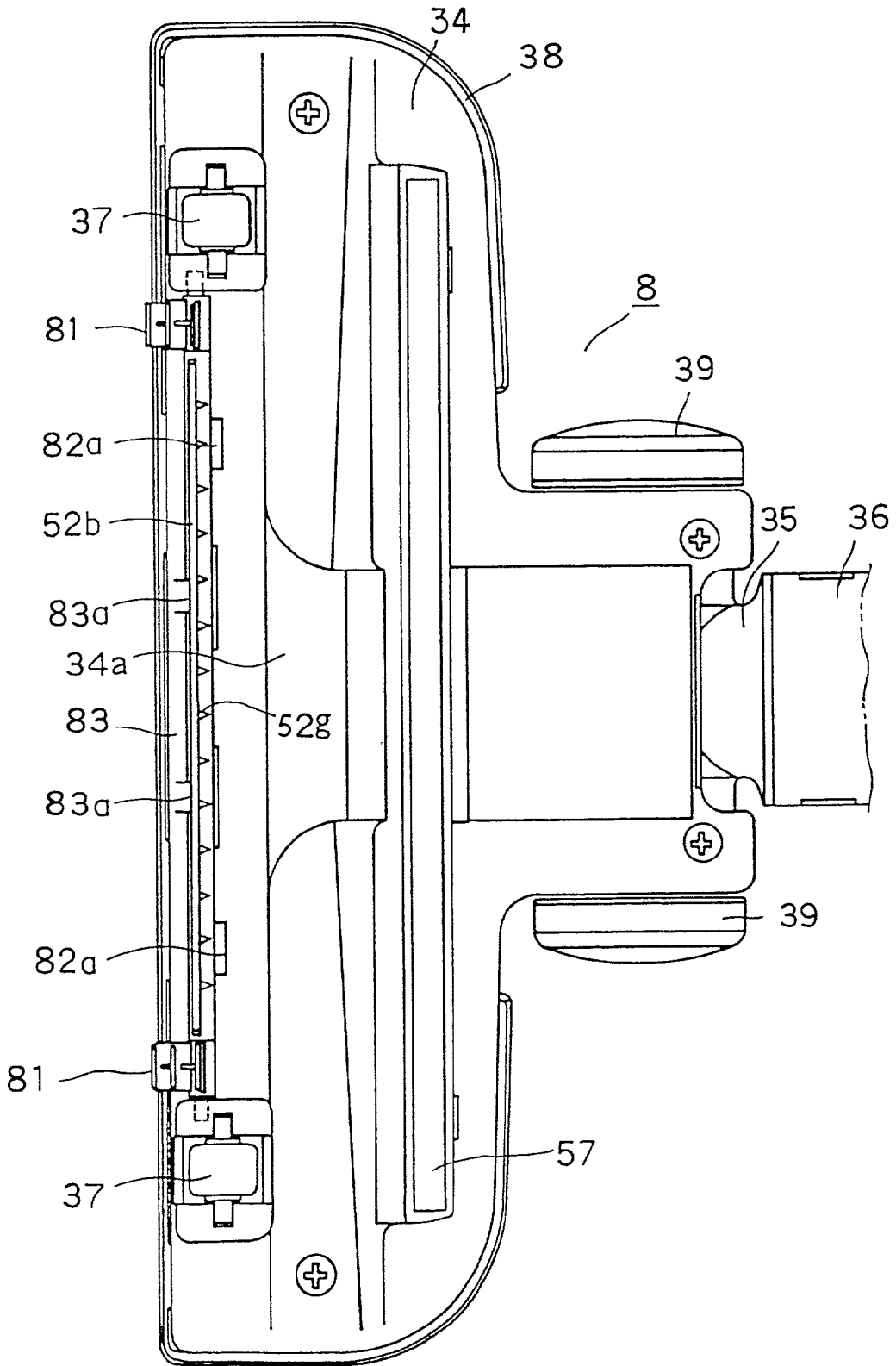


FIG. 47

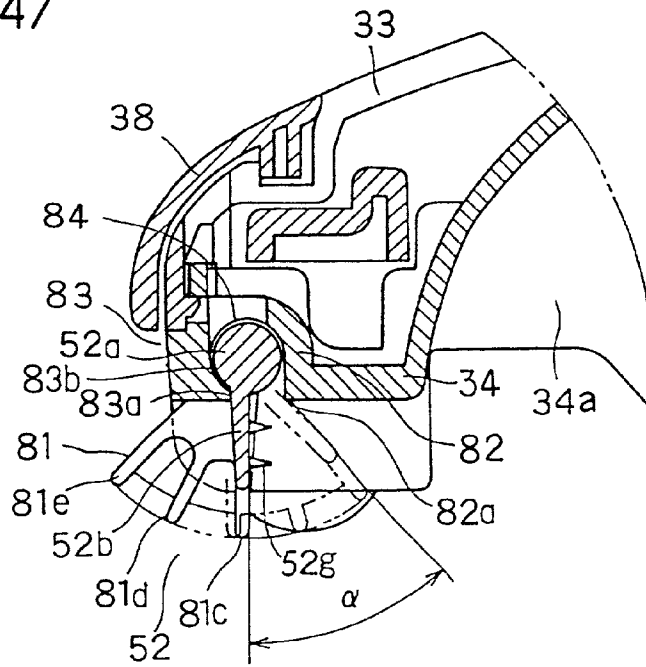
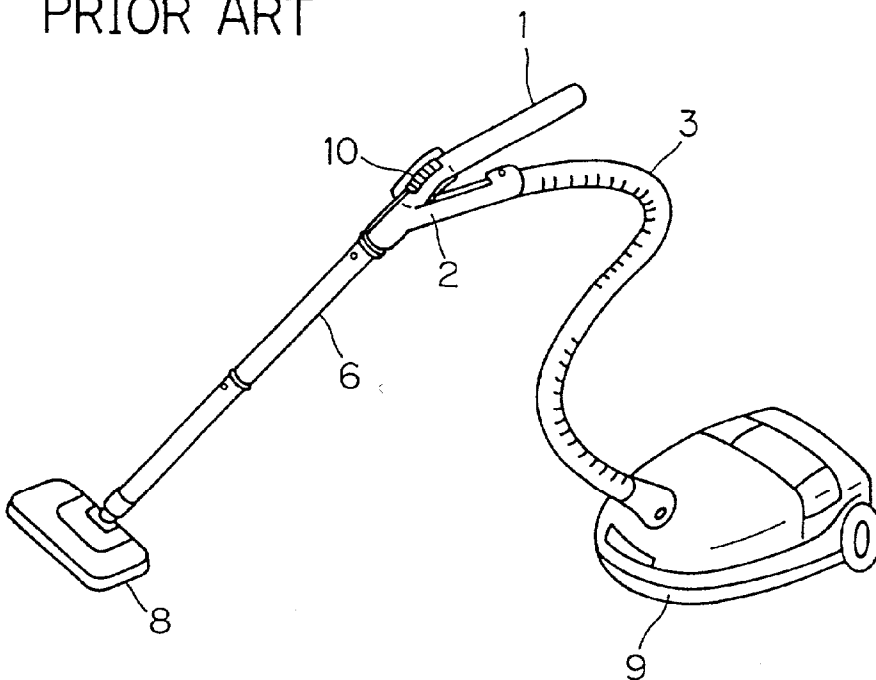


FIG. 48

PRIOR ART



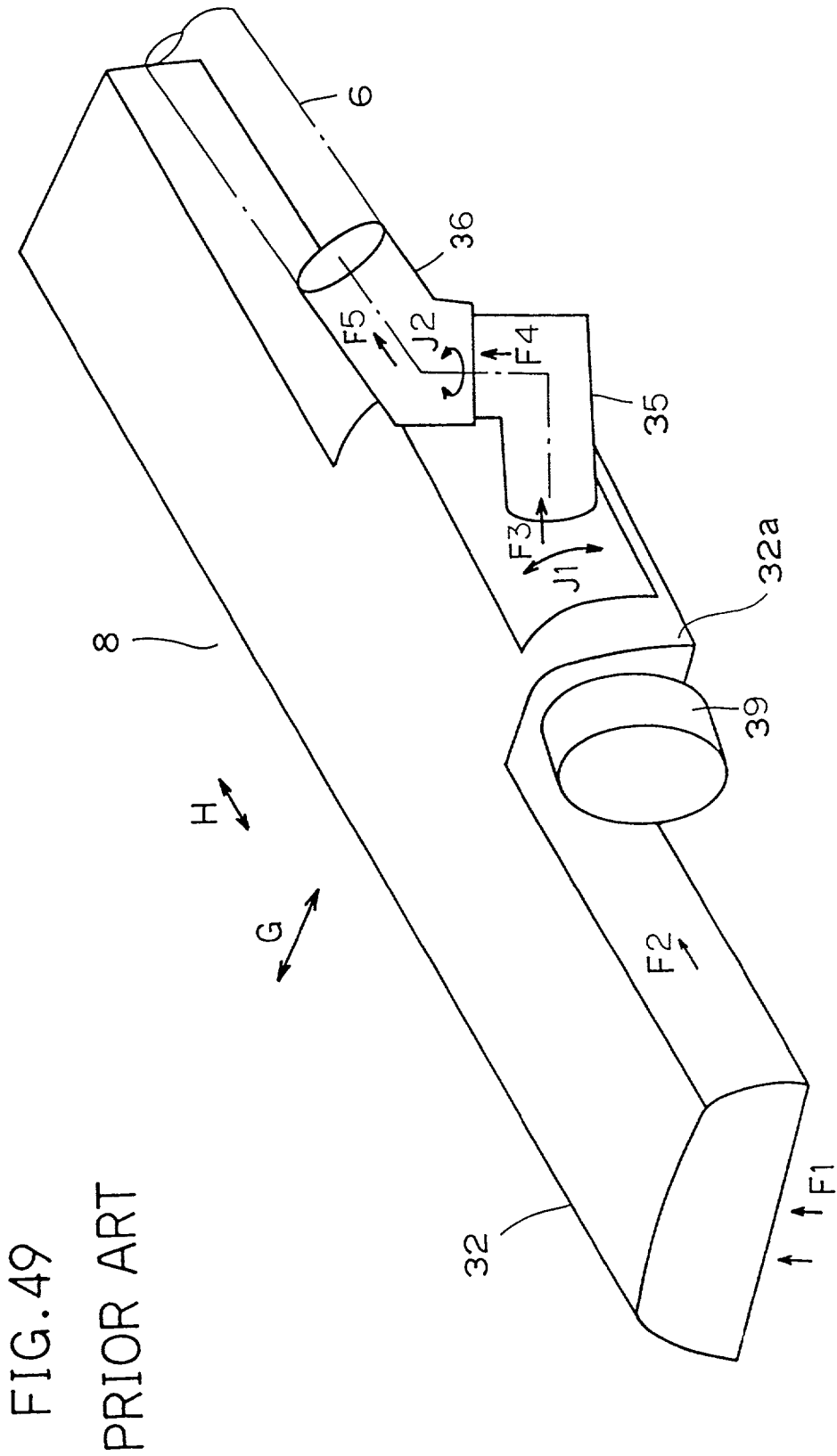


FIG. 50
PRIOR ART

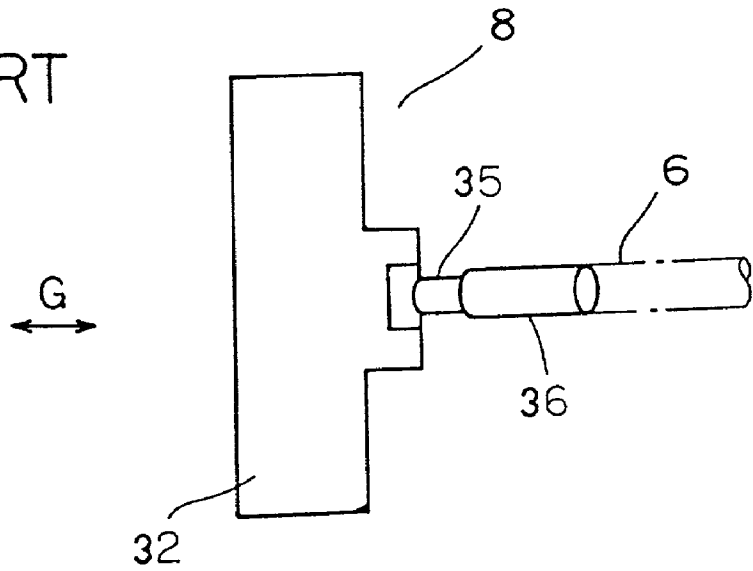
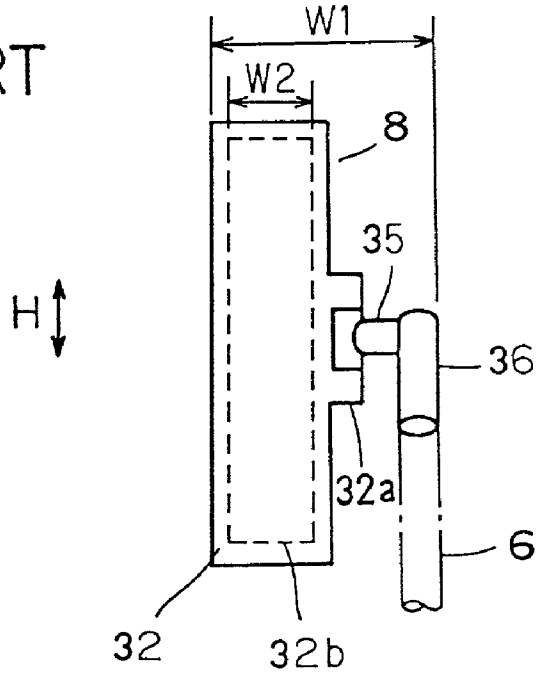


FIG. 51
PRIOR ART



ELECTRIC VACUUM CLEANER AND NOZZLE UNIT THEREFOR

BACKGROUND OF THE INVENTION

[0001] 1. Field of the Invention

[0002] The present invention relates to an electric vacuum cleaner and to a nozzle unit for an electric vacuum cleaner.

[0003] 2. Description of the Prior Art

[0004] A conventional electric vacuum cleaner has a structure as shown in FIG. 48. A nozzle unit 8 having a nozzle (not shown) formed in its bottom surface is coupled to an extension pipe 6. The extension pipe 6 is coupled through a coupling member 2 to a flexible hose 3. The hose is coupled to the body 9 of the electric vacuum cleaner. The flow of air sucked in through the nozzle flows through the extension pipe 6, the coupling member 2, and the hose 3, and then reaches the body 9 of the electric vacuum cleaner, thereby achieving suction of dust.

[0005] The coupling member 2 has a handle 1 formed integrally therewith, which is held by the user during cleaning. The coupling member 2 also has an operation switch 10, which is used during cleaning to control a rotary brush (not shown) provided in the nozzle unit 8 and to control the body 9 of the electric vacuum cleaner.

[0006] The nozzle unit 8 is shown in more detail in FIG. 49. The nozzle unit 8 has a body case 32, of which a coupling portion 32a supports a first pipe 35 in such a way that the first pipe 35 is rotatable in the direction indicated by the arrow J1. The first pipe 35 supports a second pipe 36 in such a way that the second pipe 36 is rotatable in the direction indicated by the arrow J2. The above-mentioned extension pipe 6 is coupled to this second pipe 36.

[0007] Thus, the first pipe 35 allows the elevation (depression) angle of the extension pipe 6 to vary when the nozzle unit 8 is moved in the direction indicated by the arrow G. For example, the first pipe 35 is rotated in the direction J1 so that the extension pipe 6 becomes substantially upright, and then the second pipe 36 is rotated in the direction J2. Thus, the second pipe 36 allows the elevation (depression) angle of the extension pipe 6 to vary when the nozzle unit 8 is moved in the direction indicated by the arrow H.

[0008] On the two side surfaces of the coupling portion 32a of the body case 32, casters 39 are provided that roll on the floor so as to allow the nozzle unit 8 to move. The air sucked in in the direction indicated by the arrow F1 through the nozzle (not shown) formed in the bottom surface of the body case 32 flows in the direction indicated by the arrow F2 toward the coupling portion 32a. The air then flows through the first and second pipes 35 and 36 as indicated by the arrows F3, F4, and F5, then flows through the extension pipe 6, and then reaches the electric vacuum cleaner body 9.

[0009] In ordinary cleaning, as shown in FIG. 50, the first and second pipes 35 and 36 are kept in a straight line as seen from above, and cleaning is performed as the nozzle unit 8 is moved in the direction indicated by the arrow G. In cleaning of a narrow area such as a gap between pieces of furniture, as shown in FIG. 51, the second pipe 36 is rotated, and dust suction is performed as the nozzle unit 8 is moved in the direction indicated by the arrow H.

[0010] In an electric vacuum cleaner of this type, the handle 1 is fixed to the coupling member 2 so as to be integral therewith. Therefore, in cleaning of an area such as a gap below a bed, the user needs to take a low position to hold the handle 1 while moving the nozzle unit 8. This imposes an undue burden on the user, and is thus undesirable in terms of user-friendliness.

[0011] In some cases, to perform dust suction in a narrow area, an auxiliary nozzle is used, such as a crevice nozzle having a flat tip or a dusting brush having a brush at its tip. In such cases, first, the extension pipe 6 needs to be removed from the coupling member 2. Then, an auxiliary nozzle (not shown) stored inside the electric vacuum cleaner body 9 needs to be taken out and coupled to the coupling member 2 so as to be ready for use. This requires complicated handling, and is thus undesirable in terms of user-friendliness. There is also a possibility of loss of an auxiliary nozzle.

[0012] Handling of an auxiliary nozzle can be simplified if the auxiliary nozzle is removably held on the extension pipe 6. However, this requires the auxiliary nozzle to be kept visible with dust and the like clung to the tip thereof, and thus spoils the appearance. There is also a possibility of loss of an auxiliary nozzle as in the cases described previously.

[0013] Moreover, from the nozzle unit 8, the coupling portion 32a and the first and second pipes 35 and 36 protrude in the direction (indicated by G) of the depth of the nozzle unit 8. (Note here that a depth means the length of the shorter sides of something perpendicular as seen in a plan view.) Thus, the nozzle unit 8 has an unduly large depth W1 relative to the depth W2 of the nozzle 32b (see FIG. 51). This makes cleaning of a gap difficult, and also, by requiring the nozzle unit 8 to be made larger and thus heavier, imposes an undue burden on the user.

[0014] Moreover, the air passage is bent in the first pipe 35 and also in the second pipe 36, and thus the suction pressure suffers a great loss. This reduces suction efficiency and increases noise. Furthermore, the range of rotation of the first pipe 35 in the direction J1 is so narrow that the elevation (depression) angle of the extension pipe 6 can be varied only between approximately 30 and 70°. This makes it difficult to move the nozzle unit 8 so as to reach sufficiently deep into an area such as below a bed where there is only a small gap above the floor, and is thus undesirable in terms of user-friendliness.

SUMMARY OF THE INVENTION

[0015] An object of the present invention is to provide an electric vacuum cleaner and a nozzle unit for an electric vacuum cleaner that offer improved user-friendliness in cleaning performed with the user taking a low position and in cleaning performed using an auxiliary nozzle. Another object of the present invention is to provide a compact and light-weight nozzle unit for an electric vacuum cleaner that offers improved suction efficiency.

[0016] To achieve the above objects, according to one aspect of the present invention, an electric vacuum cleaner is provided with:

[0017] a nozzle unit kept in contact with a surface to be cleaned for dust suction;

[0018] an extension pipe coupled to the nozzle unit;

[0019] a hose coupling the extension pipe to the body of the electric vacuum cleaner; and

[0020] a handle provided at an end of the extension pipe so as to be held by a user during cleaning, the handle being so formed that the angle of at least a portion thereof is variable relative to the extension pipe.

[0021] According to this arrangement, it is possible to change the angle of the handle provided at one end of the extension pipe coupled to the nozzle unit to a desired angle in accordance with the situation in which cleaning is performed, so that the user can hold the handle at the desired angle when moving the nozzle unit back and forth to do the cleaning.

[0022] According to another aspect of the present invention, a nozzle unit for an electric vacuum cleaner is provided with:

[0023] a body case having a nozzle open toward a surface to be cleaned, the body case having a substantially rectangular shape as seen in a plan view;

[0024] a first pipe that has a first air flow passage for allowing passage of a flow of air sucked in through the nozzle and that is coupled to the body case so as to be rotatable about a rotation axis parallel to the direction of the longer sides of the nozzle, the first pipe having a sliding portion that slides along the body case as the first pipe rotates, the sliding portion arranged inside the body case as seen in a plan view; and

[0025] a second pipe rotatably coupled to the first pipe, the second pipe having a second air flow passage that communicates with the first air passage.

[0026] According to this arrangement, the sliding portion of the first pipe is arranged inside the substantially rectangular body case as seen in a plan view so as to be slidable along the body case, and thus the first pipe can be inclined in the direction of the depth (i.e. in the direction of the shorter sides) of the nozzle unit. The air sucked in through the nozzle achieves dust suction by flowing through the first air flow passage inside the first pipe and then through the second air flow passage inside the second pipe, of which the latter can be inclined in the direction of the longer sides of the body case. By rotating the first and second pipes appropriately, it is possible to reduce the depth-direction width of the nozzle unit.

BRIEF DESCRIPTION OF THE DRAWINGS

[0027] This and other objects and features of the present invention will become clear from the following description, taken in conjunction with the preferred embodiments with reference to the accompanying drawings in which:

[0028] FIG. 1 is a perspective view of the handle of the electric vacuum cleaner of a first embodiment of the invention;

[0029] FIG. 2 is a sectional view, as seen from the side, of the handle of the electric vacuum cleaner of the first embodiment;

[0030] FIG. 3 is a diagram showing the state of the handle of the electric vacuum cleaner of the first embodiment when it is in the reversed position;

[0031] FIG. 4 is a diagram showing the state of the handle of the electric vacuum cleaner of the first embodiment when it is in the upright position;

[0032] FIG. 5 is a side view of the handle of the electric vacuum cleaner of the first embodiment, illustrating its lock mechanism;

[0033] FIG. 6 is a diagram showing the state of the handle of the electric vacuum cleaner of the first embodiment when the lock mechanism is unlocked;

[0034] FIGS. 7A and 7B are side views of the handle of the electric vacuum cleaner of a second embodiment;

[0035] FIGS. 8A, 8B, and 8C are sectional views, as seen from the side, of the handle of the electric vacuum cleaner of a third embodiment;

[0036] FIGS. 9A and 9B are sectional views, as seen from the side, of the handle of the electric vacuum cleaner of a fourth embodiment;

[0037] FIG. 10 is a side view of the handle of the electric vacuum cleaner of a fifth embodiment;

[0038] FIG. 11 is a side view of the handle of the electric vacuum cleaner of a sixth embodiment;

[0039] FIGS. 12A and 12B are sectional views, as seen from the side, of the handle of the electric vacuum cleaner of a seventh embodiment;

[0040] FIG. 13 is a schematic overall view of the electric vacuum cleaner of an eighth embodiment;

[0041] FIG. 14 is a schematic perspective view of the nozzle unit of the electric vacuum cleaner of the eighth embodiment;

[0042] FIG. 15 is a bottom view of the nozzle unit of the electric vacuum cleaner of the eighth embodiment;

[0043] FIG. 16 is a sectional view, as seen from the front, of the nozzle unit of the electric vacuum cleaner of the eighth embodiment;

[0044] FIG. 17 is a schematic perspective view showing the state of the nozzle unit of the electric vacuum cleaner of the eighth embodiment when it is ready for cleaning in another direction;

[0045] FIG. 18 is a side view of the nozzle unit of the electric vacuum cleaner of the eighth embodiment;

[0046] FIG. 19 is a top view of the nozzle unit of the electric vacuum cleaner of the eighth embodiment;

[0047] FIG. 20 is a sectional view, as seen from the side, of the nozzle unit of the electric vacuum cleaner of the eighth embodiment;

[0048] FIG. 21 is an exploded perspective view showing an example of the structure of the rotation mechanism of the nozzle unit of the electric vacuum cleaner of the eighth embodiment;

[0049] FIG. 22 is a sectional view, as seen from the side, of the nozzle unit of the electric vacuum cleaner of the eighth embodiment, showing a state of rotation of the first pipe;

[0050] FIG. 23 is a sectional view, as seen from the side, of the nozzle unit of the electric vacuum cleaner of the eighth embodiment, showing another state of rotation of the first pipe;

[0051] FIG. 24 is an exploded perspective view showing another example of the structure of the rotation mechanism of the nozzle unit of the electric vacuum cleaner of the eighth embodiment;

[0052] FIG. 25 is an exploded perspective view showing an example of the structure of a caster portion of the nozzle unit of the electric vacuum cleaner of the eighth embodiment;

[0053] FIG. 26 is an exploded perspective view showing another example of the structure of a caster portion of the nozzle unit of the electric vacuum cleaner of the eighth embodiment;

[0054] FIG. 27 is a schematic view showing the state of the electric vacuum cleaner of the eighth embodiment when the nozzle unit is in the longitudinal position;

[0055] FIG. 28 is a schematic view showing the state of the electric vacuum cleaner of the eighth embodiment when the nozzle unit is in the longitudinal position and the extension pipe is rotated;

[0056] FIG. 29 is a sectional view of the coupling portion of the electric vacuum cleaner of the eighth embodiment;

[0057] FIG. 30 is a partial sectional view of the coupling portion of the electric vacuum cleaner of the eighth embodiment;

[0058] FIG. 31 is a sectional view showing the state of the coupling portion of the electric vacuum cleaner of the eighth embodiment when the second projection is disengaged;

[0059] FIG. 32 is a sectional view, as seen from the front, of the locking groove of the extension pipe of the electric vacuum cleaner of the eighth embodiment;

[0060] FIG. 33 is an enlarged partial view of FIG. 32;

[0061] FIG. 34 is a sectional view, as seen from the front of the coupling groove of the extension pipe of the electric vacuum cleaner of the eighth embodiment;

[0062] FIG. 35 is a sectional view showing the state of the coupling portion of the electric vacuum cleaner of the eighth embodiment when the first projection is disengaged;

[0063] FIG. 36 is a sectional view of another example of the structure of the coupling portion of the electric vacuum cleaner of the eighth embodiment;

[0064] FIG. 37 is a partial sectional view of FIG. 36;

[0065] FIG. 38 is a sectional view showing the state when the extension pipe is removed from the state shown in FIG. 36;

[0066] FIG. 39 is a sectional view, as seen from the side, of the nozzle unit of the electric vacuum cleaner of a ninth embodiment;

[0067] FIG. 40 is a front view showing the state of the nozzle unit of the electric vacuum cleaner of the ninth embodiment when the second pipe is in the upright position;

[0068] FIG. 41 is a front view showing the state of the nozzle unit of the electric vacuum cleaner of the ninth embodiment when the second pipe is in the fully inclined position;

[0069] FIG. 42 is a detail view of the principal portion of the click mechanism of the nozzle unit of the electric vacuum cleaner of the ninth embodiment;

[0070] FIG. 43 is a sectional view, as seen from the front, of the nozzle unit of the electric vacuum cleaner of the ninth embodiment;

[0071] FIG. 44 is a sectional view, as seen from the side, of the nozzle unit of the electric vacuum cleaner of a tenth embodiment;

[0072] FIG. 45 is a bottom view of the nozzle unit of the electric vacuum cleaner of the tenth embodiment;

[0073] FIG. 46 is an exploded perspective view of the flexible member of the nozzle unit of the electric vacuum cleaner of the tenth embodiment;

[0074] FIG. 47 is a detail view of the principal portion of the front portion of the nozzle unit of the electric vacuum cleaner of the tenth embodiment;

[0075] FIG. 48 is a perspective view of a conventional electric vacuum cleaner;

[0076] FIG. 49 is a schematic perspective view of the nozzle unit of a conventional electric vacuum cleaner;

[0077] FIG. 50 is a schematic top view showing the state of the nozzle unit of a conventional electric vacuum cleaner when it is in the lateral position; and

[0078] FIG. 51 is a schematic top view showing the state of the nozzle unit of a conventional electric vacuum cleaner when it is in the longitudinal position.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0079] Hereinafter, embodiments of the present invention will be described with reference to the drawings. FIGS. 1 and 2 are a perspective view and a sectional view of the principal portion of the handle of the electric vacuum cleaner of a first embodiment of the invention. The electric vacuum cleaner as a whole has the same structure as the conventional example shown in FIG. 48. In a coupling member 2, an extension pipe connection aperture 2a is provided into which an extension pipe 6 is inserted. Inside the coupling member 2, the extension pipe connection aperture 2a communicates with a hose 3 that is inserted through an opening 2d.

[0080] To the coupling member 2, a handle 1 is fitted through a mount 1b (having a U-like shape as seen in a plan view) in such a way that the mount 1b sandwiches the coupling member 2 from the two side surfaces thereof. The mount 1b is rotatably supported on the coupling member 2 through a supporting shaft 21. The handle 1 has the shape of a hollow cylinder and is open at its free-end surface 1a. Moreover, the handle 1 has an inner barrel 18 slidably provided inside it.

[0081] Within a cavity 1r formed in a double-cylinder portion 1e formed inside the handle 1, the inner barrel 18 is loaded with a force that tends to move it toward the coupling

member 2 by a compression spring 19. The inner barrel 18 reaches into the opening 2d of the coupling member 2, and thus a stopper portion 2e of the coupling member 2 restricts rotation of the handle 1 in the direction indicated by the arrow A. On the other hand, a base plate 2c strikes the mount 1b and thereby restricts rotation of the handle 1 in the direction indicated by the arrow B. In this way, the handle 1 is locked.

[0082] The state shown in FIG. 2 is the standard position of the handle (hereafter the "standard position") that allows a standing user to hold the handle 1 and move the nozzle unit 8 (see FIG. 48) back and forth with ease. In the handle 1, an unlocking button 12 is provided integrally with the inner barrel 18. The unlocking button 12 protrudes through a slot is so as to be movable along it. When the unlocking button 12 is moved rightward as seen in FIG. 2, the inner barrel 18 is unlocked from the coupling member 2, allowing rotation of the handle 1 in the direction indicated by the arrow A.

[0083] Reference numeral 4 represents a lock mechanism for the extension pipe 6. A claw portion 4a is loaded with a force by a compression spring 4b, with a supporting portion 4c used as a fulcrum. The lock mechanism 4 engages with a hole (not shown) provided in the extension pipe 6, and thereby the extension pipe 6 is locked to the coupling member 2. When a button portion 4d is pressed, the claw portion 4a retracts from the hole, allowing removal of the extension pipe 6.

[0084] In cleaning of a narrow area, the extension pipe 6 is removed, and then the handle 1 is rotated, along the imaginary line 100, from the standard position shown in FIG. 2 to the position of the extension pipe connection aperture 2a. The resulting state is shown in FIG. 3. At this time, the inner barrel 18 reaches into the extension pipe connection aperture 2a, and the mount 1b of the handle 1 strikes the base plate 2c (see FIG. 1), thereby locking the handle 1. Now, the handle 1 communicates with the hose 3, allowing dust suction from the aperture at the free-end surface 1a. Thus, the handle 1 can be used as a crevice nozzle.

[0085] This eliminates the need to take a crevice nozzle out of the body 9 (see FIG. 48) of the electric vacuum cleaner and fit it into the extension pipe connection aperture 2a. Thus, it is possible to simplify the fitting of a crevice nozzle, and thereby enhance user-friendliness. Moreover, it is also possible to prevent loss of a crevice nozzle.

[0086] FIG. 4 shows the state of the coupling member 2 when it is put on the floor surface F as when cleaning is suspended for a while. By rotating the handle 1 along the imaginary line 100 and locking it in an upright position relative to the coupling member 2, it is possible to increase the height H from the floor surface F to the free-end surface 1a of the handle 1. Thus, it is possible to reduce the stoop that the user needs to make to hold the handle 1 when restarting cleaning, and thereby reduce the burden on the user.

[0087] Moreover, the portion 2d2 of the opening 2d into which the handle 1 is inserted (when the handle 1 is in the standard position) is continuous with the portion 2d1 of the opening 2d through which the hose 3 passes. Accordingly, by placing the hose 3 through the portion 2d2 for insertion of the handle 1, it is possible to arrange the extension pipe

6 and the hose 3 substantially in a straight line. This makes it possible to put the coupling member 2 so low as to make contact with the floor surface F, and thereby lower the position of the extension pipe 6. As a result, it is possible to insert the extension pipe 6 with ease into a narrow area such as a gap under a bed to perform cleaning.

[0088] At this time, the handle 1 is in the upright position, and therefore the user can move the nozzle unit 8 (see FIG. 48) with ease, with a reduced stoop and thus with a reduced burden on the user.

[0089] It is preferable to design the handle 1 to be lockable at a plurality of rotation positions, because this allows the user to select a suitable handle position. A lock mechanism for locking the handle 1 has, for example, a structure as shown in FIG. 5. In this figure, a lever 20 is coupled to the inner barrel 18 (see FIG. 2) in such a way that a pin 20a provided integrally with the lever 20 is movably placed in a slot 1d provided in the handle 1. On an outer wall of the coupling member 2, a locking plate 22 having a plurality of grooves 22a is provided.

[0090] A tip portion 20b of the lever 20 engages with one of the grooves 22a formed in the locking plate 22, and thereby the handle 1 is locked. When an unlocking button 12 is moved rightward as seen in FIG. 5, the pin 20a moves along the slot 1d together with the inner barrel 18, and thus the tip portion 20b is unlocked from the groove 22a, allowing rotation of the handle 1.

[0091] As shown in FIG. 6, when the user, after unlocking the handle 1, lifts the extension pipe 6 and the nozzle unit 8 while holding the handle 1, the extension pipe 6 rotates by its own weight in the direction indicated by the arrow C. At this time, a chamfered portion 2f provided in the inner barrel 18 strikes the coupling member 2, and thereby the inner barrel 18 is pressed to permit the handle 1 to return to the standard position. This structure is preferable, because it makes quick restarting of cleaning possible.

[0092] FIG. 7A is a side view of the handle of the electric vacuum cleaner of a second embodiment of the invention. In this embodiment, a brush 13 is provided in the handle 1 shown in FIG. 2. The handle 1 has a hole 1c formed in its mount 1b, and, into this hole 1c, a supporting shaft 21 is fitted so that the handle 1 is rotatable about the supporting shaft 21. At the free end of the handle 1, a brush 13 is formed. To allow the brush 13 to be covered, a covering member 14 is provided so as to be slidable relative to the handle 1.

[0093] The covering member 14 has a lever 15 provided integrally therewith. The lever 15 has a flange portion 15a, which is loaded, by a compression spring 17, with a force that tends to move it toward the supporting shaft 21 relative to a fixed plate 16 provided on the mount 1b. An end portion 15b of the lever 15 makes contact with a cam 22 that is provided on the supporting shaft 21 so as to protrude axially.

[0094] In the same manner as in the first embodiment shown in FIGS. 2 and 3, the extension pipe 6 (see FIG. 48) is removed from the coupling member 2. Next, when the handle 1 is rotated from the state shown in FIG. 7A in which the brush 13 is covered by the covering member 14, the covering member 14, pressed by the compression spring 17, retracts according to the shape of the cam 21. The resulting state, in which the brush 13 is uncovered, is shown in FIG. 7B.

[0095] This makes it possible to use the handle 1 as a dusting brush, and thereby eliminates the need to take a dusting brush out of the body 9 of the electric vacuum cleaner (see FIG. 48) and fit it into the extension pipe connection aperture 2a. This enhances user-friendliness, and also helps prevent loss of a dusting brush. Moreover, since the brush 13, with dust and the like clung thereto, is kept covered when not in use, it does not spoil the appearance.

[0096] FIGS. 8A and 8C are sectional views, as seen from the side, of the principal portion of the handle of the electric vacuum cleaner of a third embodiment of the invention, and FIG. 8B is an enlarged view of the portion indicated by D in FIG. 8A. In this embodiment, a brush 13 is provided integrally with the inner barrel 18 of the handle 1 shown in FIG. 2. More specifically, the inner barrel 18 has a nozzle 24 formed integrally therewith, and, at the tip end of this nozzle 24, a brush 13 is provided. A covering member 23 is provided slidably between the nozzle 24 and the outer barrel 1 of the handle 1.

[0097] The covering member 23 has a stopper 23a. The stopper 23a slides along a slot 1g formed in the outer barrel 1f, and thereby restricts the movement stroke of the covering member 23. Moreover, the covering member 23 is loaded with a force that tends to move it so as to cover the brush 13 by a compression spring 7. As shown in FIG. 8B, the inner barrel 18 has an air inlet port 18a that permits the space between the nozzle 24 and the outer barrel 1 to communicate with the inside of the inner barrel 18.

[0098] In the same manner as in the first embodiment, the extension pipe 6 (see FIG. 48) is removed from the coupling member 2, and instead the handle 1 is rotated to that position. When the electric vacuum cleaner starts suction, the suction force acts on the covering member 23 through the air inlet port 18a. As a result, the covering member 23 moves in the direction indicated by the arrow E1 so as to uncover the brush 13. When the electric vacuum cleaner stops suction, the compression spring 7 causes the covering member 23 to move in the direction indicated by the arrow E2. The resulting state, in which the brush 13 is covered by the covering member 23, is shown in FIG. 8C.

[0099] This structure serves the same purpose as that of the second embodiment. In addition, in cleaning using the dusting brush, it is possible to keep the dusting brush 13, with dust and the like clung thereto, covered even in temporary suspension of dust suction so that the dusting brush 13 does not spoil the appearance.

[0100] FIGS. 9A and 9B are sectional views, as seen from the side, of the principal portion of the handle of the electric vacuum cleaner of a fourth embodiment of the invention. A coupling member 2 is composed of a fixed portion 30 and a rotatable portion 31. The fixed portion 30 has an extension pipe connection portion 30a in which an extension pipe connection aperture 2a is formed. The extension pipe connection portion 30a has a lock mechanism 4, similar to the one shown in FIG. 2, for locking an extension pipe 6 (see FIG. 48). The rotatable portion 31 rotates about a supporting shaft 21 while sliding along a cylindrical surface 30c of the fixed portion 30. The rotatable portion 31 and the extension pipe connection portion 30a are coupled together by a hose 25.

[0101] Moreover, the rotatable portion 31 has a hose connection aperture 31a to which the hose 3 is connected. A handle 1 is formed integrally with the rotatable portion 31. The hose 3 and the handle 1 rotate together, and can be locked in a desired position by a lock mechanism (not shown).

[0102] In this embodiment, connecting together the rotatable portion 31 and the extension pipe connection portion 30a with a flexible hose 25 makes it possible to change easily the angle of the handle 1, which is integral with the hose 3. Thus, as in the first embodiment, by rotating the handle 1 to keep it in an upright position relative to the fixed portion 30 when, for example, cleaning is suspended for a while, it is possible to increase the height from the floor surface to the free-end surface (not shown) of the handle 1. This reduces the stoop that the user needs to make to hold the handle 1 when restarting cleaning, and thereby reduces the burden on the user.

[0103] Moreover, in cleaning of a gap below a bed or the like, it is possible to set the handle 1 at a desired angle and thereby allow the user to move the nozzle unit 8 (see FIG. 48) with ease with a reduced stoop. Thus, it is possible to reduce the burden on the user.

[0104] FIG. 10 is a side view of the principal portion of the handle of the electric vacuum cleaner of a fifth embodiment of the invention. A handle 1 is formed integrally with a coupling member 2, and the handle 1 is divided axially into a front portion 1h and a rear portion 1k. The rear portion 1k is supported by a supporting member 27 so as to be rotatable relative to the front portion 1h, and the rear portion 1k is lockable at a desired angle. This makes it possible to change easily the angle of the handle 1 and thereby achieve the same purpose as achieved in the fourth embodiment.

[0105] FIGS. 11A and 11B are side views of the principal portion of the handle of the electric vacuum cleaner of a sixth embodiment of the invention. A handle 1 is formed integrally with a coupling member 2, and the handle 1 is divided axially into a front portion 1h and a rear portion 1k, with an inclined interface 1m between them. The rear portion 1k is supported by a supporting member 28 so as to be rotatable about an axis in perpendicular to the inclined interface 1m. The rear portion 1k can be rotated and locked, for example, with the handle 1 in a bent state, as shown in FIG. 11B. This makes it possible to change easily the angle of the handle 1 and thereby achieve the same purpose as achieved in the fourth embodiment.

[0106] FIG. 12 is a sectional view, as seen from the side, of the handle of the electric vacuum cleaner of a seventh embodiment of the invention. In this embodiment, inside the handle 1 of the electric vacuum cleaner of the fourth embodiment shown in FIG. 9, a nozzle 24 slidably in the direction indicated by the arrow E is provided. At the tip end of the nozzle 24, a brush 13 is formed. Moreover, the nozzle 24 has an opening 1p formed so as to open to a hose connection portion 31a. Accordingly, the air sucked in through an extension pipe connection aperture 2a flows through this opening 1p to the hose 3.

[0107] As shown in FIG. 12, when the handle 1 is placed in the standard position, the extension pipe connection portion 30a and the handle 1 are arranged in a straight line. By removing the extension pipe 6 (see FIG. 48) and thereby

pressing the nozzle 24 toward the extension pipe connection aperture 2a, the brush 13 is uncovered from the coupling member 2 as indicated by the dash-and-dot lines 13'. At this time, a lock mechanism 4 locks the nozzle 24 in the same way as it locks the extension pipe 6. Thus, the air sucked through the brush 13 flows through the opening 1p to the hose 3.

[0108] This structure makes it possible to use the handle 1 as a dusting brush as in the second embodiment, and thereby eliminates the need to take a dusting brush out of the body 9 of the electric vacuum cleaner (see FIG. 48) and fit it into the extension pipe connection aperture 2a. This enhances user-friendliness, and also helps prevent loss of a dusting brush. Moreover, since the brush 13, with dust and the like clung thereto, is kept covered when not in use, it does not spoil the appearance.

[0109] FIG. 13 is an external view of the electric vacuum cleaner of an eighth embodiment of the invention. By a nozzle unit 8 having a nozzle (not shown), a first pipe 35 is supported so as to be rotatable in the direction indicated by the arrow J1. By the first pipe 35, a second pipe 36 is supported so as to be rotatable in the direction indicated by the arrow J2. To the second pipe 36, an extension pipe 6 is connected. The extension pipe 6 is divided into a front portion 6a and a rear portion 6b.

[0110] To a body 9 of the electric vacuum cleaner, a hose 3 is connected. To the end of the hose 3, a coupling member 2 is coupled that has a handle 1 to be held by the user and an operation switch 10 to be operated to control the operation of the electric vacuum cleaner. The coupling member 2 is coupled to the extension pipe 6, and thus dust suction from the nozzle is achieved.

[0111] FIGS. 14 and 15 are a perspective view and a bottom view showing the detail of the nozzle unit 8. The nozzle unit 8 has a body case 32, which is composed of a lower case 34 having a nozzle 34a formed in its bottom surface, an upper case 33 to which the first pipe 35 is coupled, and a bumper 38 fitted between the upper and lower cases 33 and 34. The bumper 38 protects the nozzle unit 8 from scratches and cracks that may result from its collision with a wall or a piece of furniture.

[0112] On the bottom surface of the lower case 34, casters 39 are provided at four locations so as to roll on the floor surface and thereby allow movement of the nozzle unit 8. Moreover, as shown in FIG. 16, which is a sectional view as seen from the front, inside the nozzle unit 8, a rotary brush 40 is provided. In the upper case 33, an air inlet 33d (see FIG. 14) is provided to allow air to be sucked in to make the rotary brush 40 rotate.

[0113] The first pipe 35 has a sliding portion 35a having an arc-shaped cross section that slides along the inner surface of a guide portion 33a having an arc-shaped cross section provided in the upper case 33. As a result, the first pipe 35 is so supported as to be rotatable in the direction indicated by the arrow J1 within an opening 33b. The second pipe 36 has a sliding portion 36a that slides along the inner surface of a supporting portion 35b provided in the first pipe 35. As a result, the second pipe 36 is so supported as to be rotatable in the direction indicated by the arrow J2.

[0114] Thus, it is possible to change the elevation (depression) angle of the extension pipe 6 as the nozzle unit 8 is moved in the direction indicated by G (in the direction of the depth, or the shorter sides, of the nozzle unit 8) by rotation of the first pipe 35. (Hereinafter, this position of the nozzle unit will be referred to as the "lateral position"). Moreover, as shown in FIG. 17, it is possible to change the elevation (depression) angle of the extension pipe 6 also as the nozzle unit 8 is moved in the direction indicated by H (in the direction of the width, or the longer sides, of the nozzle unit 8) by rotation of the second pipe 36. (Hereinafter, this position of the nozzle unit will be referred to as the "longitudinal position"). In FIG. 17, reference numeral 36c represents the rotation axis of the second pipe 36.

[0115] In FIG. 16 described previously, the air sucked in through the nozzle 34a and flowing in the direction indicated by the arrow K1 then flows in the direction indicated by the arrow K2 toward the first pipe 35. The air then flows through the first and second pipes 35 and 36 as indicated by the arrows K3 and K4, then flows through the extension pipe 6, and then reaches the body 9 of the electric vacuum cleaner. Here, the first and second pipes 35 and 36 are coupled together in such a way that the air flow passages (K3 and K4) through the first and second pipes 35 and 36 are arranged in a straight line when the nozzle unit 8 is used in the lateral position. In addition, the rotation axis 36c of the second pipe 36 is kept perpendicular to the air flow passage (K3) through the first pipe 35.

[0116] Thus, when the nozzle unit 8 is used in the lateral position (see FIG. 14), which is more frequently the case than otherwise, the air flow passage of the sucked air toward the extension pipe 6 has no bend at all. This makes it possible to reduce the loss in suction pressure and thereby increase suction efficiently, and also to reduce noise. Moreover, as shown in FIG. 18, which is a side view, even when the second pipe 36 is rotated about the rotation axis 36c relative to the first pipe 35, the air flow passages (K3 and K4) through the first and second pipes 35 and 36 are kept arranged in a straight line all the time. Thus, when the first pipe 35 is in the upright position, the second pipe 36 rotates within a plane perpendicular to the floor surface.

[0117] FIG. 19 is a top view of the nozzle unit 8 with the upper cover 33 removed. The sliding portion 35a of the first pipe 35 is arranged inside the body case 32, which is substantially rectangular, as seen from above. Moreover, the first pipe 35 has a rotation axis 35c substantially at the center of the depth W3 (i.e. the shorter sides) of the body case 32. Accordingly, there is no need to provide a protruding coupling portion 32a (see FIG. 49) as is provided in the conventional example, and thus it is possible to reduce the depth W3 of the nozzle unit 8 and thereby make the nozzle unit 8 compact and light-weight. Furthermore, when the nozzle unit 8 is used in the longitudinal position, there exists no obstacle like the coupling portion 32a, and thus it is possible to achieve enhanced user-friendliness.

[0118] Moreover, the rotation axis 36c (see FIG. 17) of the second pipe 36 lies substantially at the center of the nozzle unit 8 in the direction of the longer sides thereof. This ensures that, when the nozzle unit 8 is used in the longitudinal position, the applied force is borne substantially at the center of the body case 32. As a result, a proper balance is obtained when the nozzle unit 8 is moved back and force in

the direction H (see FIG. 17). This helps reduce staggering motion of the nozzle unit 8 and thereby enhance user-friendliness. In FIG. 19, when the first pipe 35 is held in the vertical position relative to the floor surface, the first and second pipes 35' and 36', as indicated by the broken lines, are arranged within the body case 32 in the direction of its depth. This makes it possible to perform cleaning of an area as narrow as the width W3 of the body case 32.

[0119] In FIG. 19 and in FIG. 18 described previously, the first pipe 35 is substantially parallel to the floor surface. This makes it possible to insert the nozzle unit 8 with ease deep into a narrow area such as a gap below a bed, and thus leads to enhanced user-friendliness. In this way, the first pipe 35 is rotatable from a position substantially parallel to the floor surface to a position substantially perpendicular thereto. This is achieved by a rotation mechanism having a structure as shown in FIG. 20, which is a sectional view thereof as seen from the side.

[0120] As described previously, to allow rotation of the first pipe 35, the sliding portion 35a of the first pipe 35 slides along the inner surface of the guide portion 33a of the upper case 33. To allow rotation from a position as shown in FIG. 20 in which the first pipe 35 is substantially parallel to the floor surface to a position in which it is substantially perpendicular thereto as indicated by the dash-and-dot lines 35', the opening 33b of the upper case 33 needs to be considerably large.

[0121] The lengths L1 and L2 of the front and rear portions of the sliding portion 35a have limits because of the first pipe 35 colliding with the upper and lower cases 33 and 34. Accordingly, between the opening 33b and the sliding portion 35a, an opening, for example as indicated by M, is formed in an upper portion of the body case 32. When the first pipe 35 is in the vertical position, a similar opening is formed in a rear portion (i.e. on the right in FIG. 20) of the body case 32.

[0122] To prevent such an opening (for example the opening indicated by M) from communicating with the air flow passage of the flow of air sucked in through the nozzle 34a, an engagement member 41 and a fixed member 42 as shown in FIG. 21, which is an exploded perspective view of the rotation mechanism, are provided. The fixed member 42 has an arc-shaped cross section. A fitting portion 42a' formed at one end of the fixed member 42 engages with an engagement portion 34d (see FIG. 20) of the lower case 34, and a fitting portion 42a formed at the other end thereof is fitted into projections 34c provided on the lower case 34 in such a way as to pull the fixed member 42, which has resilience like a plate spring. In this way, the fixed member 42 is fixed securely. The engagement member 41 has an arc-shaped cross section, and is so arranged as to slide along the inner surface of the sliding portion 35a of the first pipe 35 and along the outer surface of the fixed member 42.

[0123] Here, since there is no coupling portion 32a as is provided in the conventional example (see FIG. 49), it is not possible to provide circular side plates 43 on the sliding portion 35a. Therefore, the sliding portion 35a and the engagement member 41 are held by being sandwiched between the guide portion 33a of the upper case 33 and the fixed member 42 fixed to the lower case 34. This helps prevent deformation in the arc-shaped cross sections of the sliding portion 35a and the engagement portion 41 and thereby obtain smooth rotation.

[0124] The engagement member 41 and the fixed member 42 have cylindrical surfaces 41e and 42e and openings 41c and 42c. Through these openings 41c and 42c, the flow of the sucked air flows to the inside of the first pipe 35. The fixed member 42 has flanges 42f formed at both sides thereof. These flanges 42f make contact with the inner surface of the guide portion 33a. This helps shut off the flow of air that flows from the sides of the engagement member 41 along the outer surface of the engagement member 41 to the opening 33b as indicated by the arrows P1 and P2, and thereby prevent leakage of the sucked air.

[0125] In accordance with the rotation angle of the first pipe 35, engagement claws 41b and 41d (see FIG. 20) provided on the engagement member 41 engage with engagement claws 35f and 35g provided on the sliding portion 35a. This allows rotation of the engagement member 41. On the other hand, engagement claws 41f and 41g provided on the inner surface of the engagement member 41 engage with engagement claws 42b and 42d (see FIG. 20) provided on the fixed member 42. This restricts rotation of the engagement member 41.

[0126] Now, how the engagement member 41 moves as the first pipe 35 rotates will be described with reference to FIGS. 22 and 23 and also FIG. 20 described previously. First, in the state shown in FIG. 20, where the first pipe 35 is in the position substantially parallel to the floor surface, the engagement claws 35f provided on the sliding portion 35a engage with the engagement claws 41b provided on the engagement member 41. Accordingly, the engagement member 41 is rotated clockwise as seen in the figure, and thus closes the upper portion of the opening 33b of the upper case 33.

[0127] At this time, the engagement claw 41g of the engagement member 41 strikes the fixed member 42, and the engagement claw 41f of the engagement member 41 engages with the engagement claw 42b of the fixed member 42. This restricts rotation of the engagement member 41. Moreover, an air inflow portion 35h of the first pipe 35 is partially closed by the engagement member 41 and the fixed member 42.

[0128] As the first pipe 35 is rotated counter-clockwise, the air flow passage in the air inflow portion 35h gradually widens. When, as shown in FIG. 22, the inclination of the first pipe 35 becomes equal to about 45°, the engagement claw 35g provided on the sliding portion 35a engages with the engagement claw 41d provided on the engagement member 41. At this time, the air flow passage in the air inflow portion 35h has the maximum cross-sectional area. Now, the upper portion 33b' of the opening 33b of the upper case 33 is closed by the sliding portion 35a, and the rear portion 33b" thereof is closed by the engagement member 41 and the fixed member 42.

[0129] When the first pipe 35 is rotated further counter-clockwise, the air flow passage in the air inflow portion 35h is kept having the maximum cross-sectional area. When, as shown in FIG. 23, the first pipe 35 strikes an end surface 33c of the opening 33b of the upper case 33, rotation of the first pipe 35 is restricted. At the same time, the engagement claw 42d provided on the fixed member 42 engages with the engagement claw 41g provided on the engagement member 41, and thereby rotation of the engagement member 41 is restricted.

[0130] Next, when the first pipe 35 is rotated clockwise from the state shown in FIG. 23, the air flow passage in the air inflow portion 35h is gradually narrowed by the engagement member 41. When the inclination of the first pipe 35 becomes equal to about 45°, the air flow passage in the air inflow portion 35h has the minimum cross-sectional area. When the first pipe 35 is rotated further clockwise, the air flow passage in the air inflow portion 35h is kept having the minimum cross-sectional area. Eventually, the first pipe 35 strikes the lower case 34, restoring the state shown in FIG. 20.

[0131] The structure as described above makes it possible to rotate the first pipe 35 from a position substantially parallel to the floor surface to a position substantially perpendicular thereto. When the nozzle unit 8 is used in the lateral position, which is more frequently the case than otherwise, and in addition when the inclination of the first pipe 35 is in the range from about 45° to 60°, which is more frequently the case than otherwise, by rotating the first pipe 35 once to the position substantially parallel to the floor surface and then backward, it is possible to maximize the cross-sectional area of the air flow passage in the air inflow portion 35h. Thus, it is possible to achieve increased suction efficiency in the state in which the nozzle unit 8 is most frequently used.

[0132] Similarly, when the nozzle unit 8 is used in the longitudinal position, in which case the inclination of the first pipe 35 equals about 90°, the air flow passage in the air inflow portion 35h has the maximum cross-sectional area, and thus it is possible to achieve high suction efficiency. To allow the air flow passage in the air inflow portion 35h to have the maximum cross-sectional area when the inclination of the first pipe 35 is otherwise (for example 30° to 60°), it is also possible to provide another engagement member between the engagement member 41 and the fixed member 42.

[0133] In FIG. 20 described previously, in the front-end portion of the engagement member 41, a shield portion 41a is provided that makes contact with the inner surface of the upper case 33. If dust or the like, entering through the opening 33b of the upper case 33, collects in the lower front portion (indicated by N) of the fixed member 42, it is difficult to remove it. The shield portion 41a serves to shield this gap between the fixed member 42 and the upper case 33. As a result, even if dust or the like enters through the opening 33b, it collects on the shield portion 41a, which is closer to the opening 33b, and thus it is easy to remove it.

[0134] In cleaning of, for example, a gap below a bed, since the nozzle unit 8 is kept invisible, the force applied thereto tends to deviate from the intended direction. This causes unintended rotation of the second pipe 36 and thus staggering motion of the body case 32. In FIG. 20, when the first pipe 35 is in the position substantially parallel to the floor surface, a pin 44 provided on the lower case 34 engages, through a through hole 35e provided in the first pipe 35, with an engagement portion 36e having a semi-circular cross section provided in the second pipe 36. This prevents staggering motion of the body case 32. The pin 44 and the through hole 35e are made so small as to cause almost no drop in the suction force due to leakage of the sucked air.

[0135] FIG. 24 is an exploded perspective view of another example of the structure of the engagement member 41. As compared with the one shown in FIG. 21 described previously, the engagement member 41 is extended in the direction of its longer sides, and has slots 41f provided in the cylindrical surfaces 41e' constituting the extended portion thereof. The flow of air sucked through the air inlet 33d (see FIG. 14) of the upper case 33 into the nozzle unit 8 flows through the slots 41f and blows on the blades 50 (see FIG. 20) of the rotary brush 40, thereby rotating the rotary brush 40. This causes rotating brushes 47 to rotate and thereby rake up dust from the floor surface. Thereafter, the dust, together with the flow of the sucked air, flows toward the first pipe 35 as indicated by the arrow K2 in FIG. 16.

[0136] In the engagement member 41 shown in FIG. 21, the air sucked in through the upper case 33 immediately flows toward the first pipe 35. By contrast, in the engagement member 41 shown in FIG. 24, the air sucked in first flows through the slots 41f to a portion closer to the blades 50 and then flows toward the first pipe 35. This makes it possible to rotate the rotary brush 40 efficiently and thereby increase suction efficiency.

[0137] The positions of the slots 41f vary according to the rotation direction of the first pipe 35 as the first pipe 35 rotates, but the slots 41f remain substantially in the same positions relative to the first pipe 35. Thus, it is possible to keep at all times the slots 41f in such positions relative to the first pipe 35 that the sucked air efficiently blows on the blades 50.

[0138] FIG. 25 is an exploded perspective view of the portion around a caster 39 of the nozzle unit 8 of the embodiment under discussion. A caster 39 is supported by a caster mount 46, which has a pair of supporting ribs 46c each having a horizontally long slot 46e. Into these slots 46e, a caster shaft 39a fixed to the caster 39 is loosely fitted. The caster shaft 39a may be formed integrally with the caster 39 to reduce the number of components. The caster mount 46 has a pivot 46a having resilience radially. In the lower case 34, a recessed portion 34e is provided that has a pivot socket 45 formed integrally. The pivot 46a is fitted into the pivot socket 45. The pivot 46a of the caster mount 46 has a stopper 46b formed at the end. This stopper 46b engages with an end surface 45a of the pivot socket 45 so as to prevent the caster 39 from dropping out.

[0139] The recessed portion 34e is so formed as to have an opening in the circumferential surface 34f of the lower case 34. This helps prevent dust or the like from collecting in the recessed portion 34e. The caster 39 and the caster mount 46 are so formed as not to protrude from the circumferential surface 34f. This helps prevent damage to the caster 39 or scratches on a wall or a piece of furniture resulting from collision between them during cleaning. Moreover, reinforcing ribs 46d are provided so as to bridge between the pair of supporting ribs 46c in order to reinforce the supporting ribs 46c and thereby obtain higher reliability in the function of the caster.

[0140] In this structure, the caster 39 is fitted so as to be freely rotatable about the pivot 46a. This ensures smooth change of the movement direction of the nozzle unit 8 between directions G and H (see FIG. 14). Moreover, the caster 39 does not slide but rolls, and thereby prevents scratches on the flooring or the like. Moreover, since the

caster shaft **39a** is supported by the slots **46e**, the caster **39** can move translationally. This makes the caster **39** more susceptible to the moment that tends to change the movement direction and thereby ensures smoother change of the movement direction. Furthermore, it is preferable to form the caster **39** so as to have a smaller diameter in the edge portions **39b'** of its circumferential surface than in the central portion **39b'** thereof, because this makes it possible to keep the caster **39** substantially in point contact with the floor surface and thereby make it even more susceptible to the moment that tends to change the movement direction.

[0141] FIG. 26 is an exploded perspective view showing another example of the structure of the portion around a caster **39**. On a bearing surface **46f** of a caster mount **46**, a plurality of balls **49** are arranged by being positioned by a ring **48**. The balls **49** are held between the bearing surface **46f** and a bearing surface (not shown) provided on the bottom surface of a fixed base **50**. The caster mount **46** is fixed to a recessed portion **34e** (see FIG. 25) by a pin **47**. This structure serves the same purpose as the previously described structure does.

[0142] When the nozzle unit **8** described above is used in the longitudinal position, the first and second pipes **35** and **36** are rotated, from the state shown in FIG. 13 described earlier, in the directions indicated by arrows **J1** and **J2**, respectively. At this time, the extension pipe **6**, the coupling member **2**, and the hose **3** move together, bringing the handle into a state pointing to the side as shown in FIG. 27. However, in the embodiment under discussion, by operating a button **53**, it is possible to rotate the coupling member **2** in the direction indicated by the arrow **Q** relative to the extension pipe **6** as shown in FIG. 28, so that the handle **1** and the operation switch **10** point upward. As a result, even when the nozzle unit **8** is used in the longitudinal position, the handle **1** and the operation switch **10** can be used in the same way as when the nozzle unit **8** is used in the lateral position, and thus enhanced user-friendliness is achieved in cleaning.

[0143] Now, the rotation mechanism of the coupling member **2** will be described with reference to a sectional view and a partial sectional view thereof shown in FIGS. 29 and 30, respectively. On the outer surface of the hollow extension pipe **6**, a coupling groove (a first groove) **55** is provided circumferentially. Moreover, on the outer surface of the extension pipe **6**, a plurality of locking grooves (second grooves) **56** are provided around the same circumference. On the coupling member **2**, a lock mechanism **60** for coupling the extension pipe **6** is provided. The lock mechanism **60** is supported so as to be rotatable about a rotation axis **60a**. The lock mechanism **60** has, at one end thereof, a button **53** (a disengaging member) that protrudes through a hole **2c** provided in the coupling member **2**. The lock mechanism **60** has, at the other end thereof, a first and a second projection (a first and a second engagement member) **57** and **58** that can engage with the first and second grooves **55** and **56**, respectively.

[0144] The button **53** is loaded with a force that tends to move it upward as seen in the figures by a compression spring **54**. Accordingly, the first and second projections **57** and **58** are pressed against the extension pipe **6**. With the button **53** pressed with a finger, the extension pipe **6** is inserted into the coupling member **2**. By releasing the finger

from the button **53**, since the first projection **57** has a smaller rotation radius than the second projection **58** with respect to the rotation axis **60a** as shown in FIG. 31, it is possible to engage the first projection **57** with the coupling groove **55** without engaging the second projection **58** with the locking grooves **56**. In this way, the coupling member **2** and the extension pipe **6** are rotatably coupled together.

[0145] When the coupling member **2** is rotated relative to the extension pipe **6**, the second projection **58** slides along the outer surface of the extension pipe **6**, and then the second projection **58** engages with one of the locking grooves **56** as shown in FIGS. 29 and 30 described previously, locking the coupling member **2** in a predetermined position relative to the extension pipe **6**.

[0146] Removal of the extension pipe **6** from the coupling member **2** is achieved in the following manner. By pressing the button **53** (a disengaging member) with a finger, as shown in FIG. 31, the second projection **58** is disengaged from the locking groove **56**. By pressing the button **53** further with a finger, as shown in FIG. 32, the first projection **57** is disengaged from the coupling groove **55**. In this state, by pulling out the extension pipe **6**, it is removed from the coupling member **2**.

[0147] As shown in FIG. 33, which is a sectional view as seen from the front, the locking grooves **56** are arranged at three locations, i.e. at the location indicated by solid lines where the button **53** of the lock mechanism **60** points upward (hereafter referred to as the "normal position") and at the locations indicated by dash-and-dot lines 90° apart rightward and leftward from the normal position (hereafter referred to as the "90° positions").

[0148] When the nozzle unit **8** is used in the lateral position (see FIG. 13), the coupling member **2** is in the normal position. When the nozzle unit **8** is used in the longitudinal position (see FIG. 28), the coupling member **2** is in one of the 90° positions. Thus, in either case, the handle **1**, the operation switch **10**, and the button **53** can be made to point upward. The locking grooves **56** may be arranged at other locations than described above.

[0149] As shown in FIG. 34, which is a detail view of the portion **R** shown in FIG. 33, the locking grooves **56** have, as their circumferential wall surfaces, inclined surfaces **56a**. As a result, simply by rotating the coupling member **2** relative to the extension pipe **6** without pressing the button **53**, the second projection **58** runs on to the inclined surface **56a** against the load with which it is loaded by the compression spring **54**, allowing switching between the normal and 90° positions. This makes switching of the rotation position easy.

[0150] However, the locking grooves **56** at the 90° positions have, as their wall surface **56b** farther from the normal position, non-inclined surfaces, so that these surfaces serve as stoppers that restrict the rotation range by being struck by the second projection **58** and thereby prevent the coupling member **2** from being rotated out of the rotation range. This makes switching to the 90° positions easier and thereby enhances user-friendliness.

[0151] FIG. 35 is a sectional view of the portion of the extension pipe **6** at which the coupling groove **55** is formed. At those locations of the bottom of the coupling groove **55** which correspond to the locking grooves **56**, grooves **55c**

deeper than the coupling groove 55 are provided. By engaging the first projection 57 with one of these grooves 55c, it is possible to lock the coupling member 2 and the extension pipe 6 together more securely in the predetermined rotation positions (the normal and 90° positions). Moreover, in the same manner as described above, inclined surfaces 55a and stopper surfaces 55b are provided to allow easy switching of the rotation position. Furthermore, by forming the coupling groove 55 as shown in FIG. 35, it is possible to lock the coupling member 2 and the extension pipe 6 in the predetermined rotation positions by using the first projection 57, and thus omit the second projection 58. This helps simplify the structure.

[0152] FIGS. 36 and 37 are a sectional view and a partial sectional view, respectively, of another example of the structure of the lock mechanism 60 for locking together the coupling member 2 and the extension pipe 6. This lock mechanism 60 is different from the lock mechanism 60 shown in FIG. 29 in that the second projection 58 is composed of a ball 58' loaded with a force by a compression spring 52 and is provided separately from the first projection 57.

[0153] When the coupling member 2 is rotated relative to the extension pipe 6, with the first projection 57 sliding along the coupling groove 55, the ball 58', which is loaded with a force, travels out of the locking groove 56, then travels along the inclined surface 56a (see FIG. 34), then runs on to the outer surface of the extension pipe 6, and then moves over to another locking groove 56. Thus, this structure serves the same purpose as the previously described structure does.

[0154] By pressing the button 53 with a finger, the first projection 57 is disengaged from the coupling groove 55. In this state, when the extension pipe 6 is pulled out, the ball 58' runs on to the outer surface of the extension pipe 56 as shown in FIG. 38 so as to allow removal of the extension pipe 6 from the coupling member 2. Here, the locking groove 56 has an inclined surface 56c as its wall surface closer to the coupling member 2, i.e. the wall surface that lies in the direction in which the extension pipe 6 is pulled out (along the rotation axis). An inclined surface is preferable here because it ensures smooth movement of the ball 58' and thus easy removal of the extension pipe 6.

[0155] Coupling between the coupling member 2 and the extension pipe 6 does not necessarily have to be achieved by engaging a groove (the coupling groove 55 and the locking grooves 56) provided in the outer surface of the extension pipe 6 with an engagement member (the first and second projections 57 and 58 and the ball 58') provided on the coupling member 2, but may be achieved in any other manner. For example, it is possible to provide a groove in the coupling member 2 and provide an engagement member on the extension pipe 6; or it is possible to provide a groove in the inner surface of the extension pipe 6.

[0156] FIG. 39 is a sectional view, as seen from the side, of the nozzle unit 8 of the electric vacuum cleaner of a ninth embodiment of the invention. The nozzle unit 8 of this embodiment is intended to replace that of the eighth embodiment shown in FIG. 14, and therefore such components as are found also in the eighth embodiment are identified with the same reference numeral. The electric vacuum cleaner as a whole has the same structure as shown in FIG. 13. The

nozzle unit 8 has a body case 32, which is composed of a lower case 34 having a nozzle (not shown) formed in its bottom surface, an upper case 33 to which a first pipe 35 is coupled, and a bumper 38 fitted between the upper and lower cases 33 and 34.

[0157] To the first pipe 35, a second pipe 36 is coupled. To the second pipe 36, an extension pipe 6 (see FIG. 13) is coupled, which is comparatively long. Through the first and second pipes 35 and 36, the sucked air flows toward a body 9 of the electric vacuum cleaner as indicated by the arrow K4. As in the eighth embodiment, the first pipe 35 has a sliding portion 35a having an arc-shaped cross section that slides along the inner surface of a guide portion 33a having an arc-shaped cross section of the upper case 33. Thus, the first pipe 35 is so supported as to be rotatable in the direction indicated by the arrow J1 within an opening 33b.

[0158] A bottom surface of the first pipe 35 is fitted to the second pipe 36 with a screw 63 so as to be rotatable about a rotation axis 36c, and is covered by a cover 64. A top surface of the first pipe 35 is fitted to a pipe cover 62 with a screw 65 so as to be rotatable about the rotation axis 36c. The pipe cover 62 is fixed to the second pipe 36 with screws 66.

[0159] Thus, as in the eighth embodiment, when the nozzle unit 8 is used in the lateral position, the elevation (depression) angle of the extension pipe 6 can be changed by means of the first pipe 35. In addition, as shown in FIG. 28 described earlier, when the nozzle unit 8 is used in the longitudinal position, the elevation (depression) angle of the extension pipe 6 can be changed by means of the second pipe 36.

[0160] FIG. 40 shows how the first and second pipes 35 and 36 are coupled together. As shown in this figure, the first pipe 35 has an opening 35d formed so as to extend through a range of angles $\theta 3$. The flow of the sucked air flows through this opening 35d to the second pipe 36. An end surface 35e of the opening 35d is hit by a stopper portion 36b of the second pipe 36, and thereby the rotation range $\theta 2$ of the second pipe 36 in the direction J2 is restricted.

[0161] When the nozzle unit 8 is used in the lateral position, the second pipe is positioned substantially at the center of its rotation range $\theta 2$. To prevent inflow of the ambient air through the opening 35d at this time, shutters 67a and 67b are provided on the inner surface of the first pipe 35. The shutters 67a and 67b are loaded with forces that tend to move them clockwise and counter-clockwise, respectively, by a force-loading spring 69, and are so arranged as to be slidable along the inner surface of the first pipe 35.

[0162] When the nozzle unit 8 is used in the longitudinal position, by inclining the second pipe 36 as shown in FIG. 41, an engagement portion 36c of the second pipe 36 engages with the shutter 67a. Thus, the shutter 67a rotates together with the second pipe 36 so as to shield the opening 35d. By returning the second pipe 36 to the original position shown in FIG. 40, the shutter 67a returns to its original position by the action of the force-loading spring 69. Similarly, by inclining the second pipe 36 in the opposite direction, an engagement portion 36d engages with the shutter 67b so as to shield the opening 35d. This prevents influx of the ambient air and thereby prevents a drop in suction efficiency.

[0163] When the nozzle unit 8 is used in the lateral position, free rotation of the second pipe 36 from the position shown in FIG. 40 is prevented by a click mechanism (a restricting means). In FIG. 39 described previously, the click mechanism has a steel ball 68 and a locking plate 61 provided between the pipe cover 62 and the first pipe 35.

[0164] FIG. 42 shows the detail of the click mechanism. The first pipe 35 has a boss 35f, into which a compression spring 70 is fitted. On the inner surface of the pipe cover 62, a locking plate 61 having a hole 61a is fixed. Between the locking plate 61 and the compression spring 70 is arranged a steel ball 68. Engaging the steel ball 68 with the hole 61a produces a click.

[0165] Thus, a predetermined rotation force is required to rotate the second pipe 36, which is integral with the pipe cover 62. This prevents free rotation of the second pipe 36 and thereby prevents degradation of cleaning efficiency due to staggering motion of the body case 32. A felt ring 71 is fitted to the boss 35f to prevent entry of dust and thereby prevent variation over time of the clicking force produced by the steel ball 68.

[0166] Moreover, when the predetermined rotation force is applied to the second pipe 36 to rotate it relative to the first pipe 35, the steel ball 68 retracts against the force with which it is loaded by the compression spring 70. Then, the steel ball 68 rolls along the inner surface of the locking plate 61. Therefore, when the nozzle unit 8 is used in the longitudinal position, the second pipe 36 can rotate freely.

[0167] In FIG. 39 described previously, a rotary brush 40 has, on its shaft portion 49, blades 50 made of a flexible material such as rubber and brushes 47. The blades 50 each have a plurality of through holes 50a formed so as to extend in the direction of a radius of the rotary brush 40 and arranged in a line extending in the direction of the length of the rotary brush 40. As shown in FIG. 43, the air sucked through the air inlet 33d provided in the upper case 33 into the body case 32 flows into the shaft portion 49 from the side of the rotary brush 40. The air then flows through the shaft portion 49 and then blows out through the through holes 50a.

[0168] When the rotary brush 40 rotates in the direction indicated by the arrow S shown in FIG. 39, the brushes 47 and the blades 50 rake up dust from the floor surface such as a carpet. At this time, air blows out through the through holes 50a on the floor surface to help dust to be raked up. This leads to enhanced dust collecting performance.

[0169] In FIG. 43, the rotary brush 40 is fixed inside the body case 32 in such a way as to be loaded, at one end, with a force by a compression spring 78 through an attachment/detachment button 75. The attachment/detachment button 75 is, at its shaft portion 75b, pivoted on the body case 32 so as to be rotatable in the direction indicated by the arrow V1, with a certain amount of play 77 secured so as to permit the shaft portion 75b to move upward as seen in the figure within the body case 32. The lower case 34 has a projecting rib 34e.

[0170] When the nozzle unit 8 is subjected to a shock resulting from, for example, a drop from a higher position, the projecting rib 34e restricts rotation of the attachment/detachment button 75 and thereby prevents the rotary brush 40 from dropping out. When a button portion 75a of the

attachment/detachment button 75 is pulled up in the direction indicated by the arrow V2, the shaft portion 75b moves as much as the play 77 permits. At this time, the attachment/detachment button 75 can be rotated without interference with the projecting rib 34e. This allows attachment and detachment of the rotary brush 40.

[0171] FIGS. 44 and 45 are a sectional view, as seen from the side, and a bottom view, respectively, of the nozzle unit of the electric vacuum cleaner of a tenth embodiment of the invention. For simplicity's sake, such components as are found also in the conventional example shown in FIG. 48 are identified with the same reference numerals. The electric vacuum cleaner as a whole has the same structure as the conventional example. The nozzle unit 8 has an outer casing composed of an upper case 33 and a lower case 34. To a body 9 of the electric vacuum cleaner, an extension pipe 6 (see FIG. 48) is connected. To the extension pipe 6, a second pipe 36 is connected. To the second pipe 36, a first pipe 35 is coupled. The first pipe 35 is held between the upper and lower cases 33 and 34. The elevation (depression) angle of the extension pipe 6 can be adjusted by means of the first pipe 35.

[0172] In the lower case 34, a nozzle 34a is formed so as to open toward the floor surface. The dust sucked in through the nozzle 34a flows, together with the flow of the sucked air, through the air flow passage 89 in the direction indicated by the arrow K3 to the body 9 of the electric vacuum cleaner, and thereby dust collection is achieved. In front of and behind the nozzle 34a are provided casters 37 and 39 that rotate while keeping the distance between the nozzle 34a and the floor surface constant, allowing movement of the nozzle unit 8.

[0173] At the front of the nozzle unit 8 is provided a bumper 38, which serves as a shock absorber when the nozzle unit 8 collides with a wall or the like. Behind the nozzle 34a is provided a brush member 51 for raking up dust clung to a carpet or the like. In front of the nozzle 34a is provided a flexible member 52. At both ends of the flexible member 52, aid pieces 81 are fitted so as to make contact with the floor surface. Thus, as the nozzle unit 8 moves back and forth, the flexible member 52 is made to rotate by the friction force between the aid pieces 81 and the floor surface.

[0174] FIG. 46 is an exploded perspective view showing the detail of the flexible member 52. On a supporting shaft 52a, a sealing piece 52b is provided so as to project therefrom. At both ends of the supporting shaft 52a, insertion shafts 52e are formed, which are fitted into insertion holes 81a of the aid pieces 81. On the sealing piece 52b are provided a plurality of conical projections 52g. The projections 52g are arranged in two rows X1 and X2 along the length of the sealing piece 52b. To allow the supporting shaft 52a and the aid pieces 81 to rotate together, engagement pieces 52f are provided on the insertion shafts 52e, and engagement grooves 81b into which the engagement pieces 52f are fitted are provided in the insertion holes 81a of the aid pieces 81.

[0175] The aid pieces 81 each have three fin-like portions 81c, 81d, and 81e formed so as to extend radially around the insertion holes 81a. The fin-like portions 81c, 81d, and 81e are made so long as to make contact with the floor surface. The supporting shaft 52a, the sealing piece 52b, and the projections 52g are formed integrally by molding out of a

hard resin material such as ABS resin, polypropylene, or polyethylene. The aid pieces **81** are formed out of a soft material such as hard rubber.

[0176] FIG. 47 is a detail sectional view showing the principal portion of the front portion of the nozzle unit **8**, with the above-described flexible member **52** attached. The supporting shaft **52a** is held by a groove **84** formed by a curved-surface plate **82** having a substantially J-like shape provided on the lower case **34** and a curved-surface portion **83b** of a detachable engagement claw **83**. The supporting shaft **52a** of the flexible member **52** is fitted into this groove **84** and is held by the engagement claw **83** so as not to drop off. The sealing piece **52b** strikes a front stopper portion **83a** provided in the engagement claw **83** and a rear stopper portion **82a** provided in the curved-surface plate **82**, and thereby the rotation range α of the flexible member **52** is restricted.

[0177] When the nozzle unit **8** is moved forward, by the friction force between the fin-like portions **81c** and **81d** of the aid pieces **81**, which are in contact with the floor surface, and the floor surface, the sealing piece **52b** is rotated backward so as to strike the rear stopper portion **82a**. At this time, the fin-like portion **81e** makes contact with the floor surface, and thus an opening is formed in front of the nozzle **34a** to allow easy suction of large-particle dust and dust by a wall.

[0178] When the nozzle unit **8** is moved backward, by the friction force between the fin-like portions **81e** and **81d**, which are in contact with the floor surface, and the floor surface, the sealing piece **52b** is rotated forward so as to strike the front stopper portion **83a**. At this time, the fin-like portion **81c** makes contact with the floor surface. Thus, the sealing piece **52b** ensures that no opening is left in front of the nozzle **34a**, and thereby increases the degree of vacuum at the nozzle **34a** and thus the suction power.

[0179] In cases where the surface to be cleaned is a carpet or the like, the casters **37** and **39** sink into the carpet or the like. As the nozzle unit **8** is moved backward, the projections **52g** of the sealing piece **52b** rake up fluffy dust, hair, and the like clung to the carpet or the like so as to allow such dust to be sucked through the nozzle **34a**. Thus, it is possible to achieve raking of a carpet or the like with ease and thereby increase dust collection efficiency. Here, since the projections **52g** are conical, the fluffy dust, hair, and the like raked up can be removed therefrom with ease by the suction force. This helps prevent clinging of raked-up dust.

[0180] In this embodiment, arranging the projections in a plurality of rows **X1** and **X2** (see FIG. 46) makes it possible to efficiently rake up fluffy dust, hair, and the like at different depths in a carpet or the like. Moreover, it is preferable to arrange the projections **52g** in the row **X1** and the projections **52g** in the row **X2** at different locations in the length direction, because this makes it possible to perform raking at shorter intervals and thereby increase dust collection efficiency. The projections may be arranged in more than two rows. Furthermore, by arranging the projections **52g** near the lower edge **52h** (see FIG. 46) of the sealing piece **52b**, it is possible to rake deep into the surface to be cleaned and thereby further increase dust collection efficiency.

What is claimed is:

1. An electric vacuum cleaner comprising:
 - a nozzle unit kept in contact with a surface to be cleaned for dust suction;
 - an extension pipe coupled to the nozzle unit;
 - a hose coupling the extension pipe to a body of the electric vacuum cleaner; and
 - a handle provided at an end of the extension pipe so as to be held by a user during cleaning, the handle being so formed that an angle of at least a portion thereof is variable relative to the extension pipe.
2. An electric vacuum cleaner as claimed in claim 1, further comprising:
 - a coupling member arranged between the extension pipe and the hose,
 wherein the handle is formed in a shape of a hollow cylinder so as to be rotatably fitted on the coupling member, and
 - wherein, when the extension pipe is removed from the coupling member, the handle rotates to a portion of the coupling member at which the extension pipe has been coupled to the coupling member so as to communicate with the hose.
3. An electric vacuum cleaner as claimed in claim 2,
 - wherein, in a manner interlocked with rotation of the handle, a tip of an auxiliary nozzle provided inside the handle comes out of an end of the handle.
4. An electric vacuum cleaner as claimed in claim 2,
 - wherein, when the handle communicates with the hose, a tip of an auxiliary nozzle provided inside the handle is made to come out of an end of the handle by a suction force originating from the body of the electric vacuum cleaner.
5. An electric vacuum cleaner as claimed in claim 2, further comprising:
 - a lock mechanism for locking the handle in a predetermined rotation position.
6. An electric vacuum cleaner as claimed in claim 5, further comprising:
 - an unlocking switch provided on the handle for unlocking the lock mechanism.
7. An electric vacuum cleaner as claimed in claim 6,
 - wherein, when the lock mechanism is unlocked, the handle is moved to a predetermined position by weight of the extension pipe itself.
8. An electric vacuum cleaner as claimed in claim 2,
 - wherein, when the handle is rotated to a predetermined rotation position, the extension pipe and the hose, or the handle and the hose, are arranged in a straight line.
9. An electric vacuum cleaner as claimed in claim 1, further comprising:
 - a coupling member arranged between the extension pipe and the hose, the coupling member having:
 - a rotatable portion for rotating the handle and the hose together relative to the extension pipe; and

- a flexible hose-like member for coupling the rotatable portion to a portion of the coupling member at which the extension pipe is coupled to the coupling member.
- 10.** An electric vacuum cleaner as claimed in claim 1, wherein the handle is divided into two parts that are arranged along an axis of the handle and are coupled by a coupling portion having a rotation axis substantially perpendicular to the axis of the handle so that the handle can be bent by rotating one of the two parts of the handle about the rotation axis.
- 11.** An electric vacuum cleaner as claimed in claim 1, wherein the handle is divided into two parts that are kept in contact with each other with a contact interface therebetween inclined relative to an axis of the handle so that the handle can be bent by rotating one of the two parts of the handle about an axis perpendicular to the contact interface.
- 12.** An electric vacuum cleaner comprising:
- a nozzle unit kept in contact with a surface to be cleaned for dust suction;
 - an extension pipe coupled to the nozzle unit;
 - a hose coupling the extension pipe to a body of the electric vacuum cleaner;
 - a coupling member arranged between the extension pipe and the hose;
 - a handle provided on the coupling member so as to be held by a user during cleaning, the handle being formed in a shape of a hollow cylinder; and
 - an auxiliary nozzle slidable inside the handle, the auxiliary nozzle, when the extension pipe is removed from the coupling member, being moved out at a portion of the coupling member at which the extension pipe has been coupled to the coupling member so as to protrude from the coupling member and communicate with the hose.
- 13.** An electric vacuum cleaner comprising:
- a nozzle unit kept in contact with a surface to be cleaned for dust suction;
 - an extension pipe coupled to the nozzle unit;
 - a hose coupling the extension pipe to a body of the electric vacuum cleaner; and
 - a handle provided at an end of the extension pipe so as to be held by a user during cleaning, the handle being coupled to the extension pipe so as to be rotatable coaxially with the extension pipe.
- 14.** An electric vacuum cleaner as claimed in claim 13, wherein the handle can be locked at least at one rotation position relative to the extension pipe.
- 15.** An electric vacuum cleaner as claimed in claim 13, wherein a range of rotation of the handle relative to the extension pipe is restricted.
- 16.** An electric vacuum cleaner as claimed in claim 13, further comprising:
- a first groove provided circumferentially on one of the extension pipe and the handle;
 - second grooves provided at a plurality of positions around a same circumference on said one of the extension pipe and the handle;
 - a first engagement member provided on the other of the extension pipe and the handle, the first engagement member engaging with the first groove so as to couple the extension pipe and the handle together rotatably; and
 - a second engagement member provided on said other of the extension pipe and the handle, the second engagement member engaging with one of the second grooves so as to stop rotation of the extension pipe.
- 17.** An electric vacuum cleaner as claimed in claim 16, further comprising:
- a stopper portion provided in the first groove or in the second grooves, the stopper portion striking the first or second engagement member so as to restrict a range of rotation of the extension pipe relative to the handle.
- 18.** An electric vacuum cleaner as claimed in claim 16, wherein the first and second engagement members are formed as a single member.
- 19.** An electric vacuum cleaner as claimed in claim 18, further comprising:
- a disengaging member loaded with a force that tends to move it in a predetermined direction and interlocked with the first and second engagement members, the disengaging member, when subjected to a load against the force with which it is loaded, disengaging said one of the second grooves from the second engagement member and, when subjected to a heavier load, disengaging the first groove from the first engagement member.
- 20.** An electric vacuum cleaner as claimed in claim 16, wherein the second engagement member is loaded with a force that causes it to press said one of the second grooves, and the second grooves have inclined surfaces as axial end surfaces.
- 21.** An electric vacuum cleaner as claimed in claim 16, wherein the second grooves are formed in a bottom portion of the first groove, and the first engagement member is shared as the second engagement member.
- 22.** An electric vacuum cleaner as claimed in claim 16, wherein said one of the second grooves is disengaged from the second engagement member by rotation of the extension pipe relative to the handle.
- 23.** A nozzle unit for an electric vacuum cleaner, comprising:
- a body case having a nozzle open toward a surface to be cleaned, the body case having a substantially rectangular shape as seen in a plan view;
 - a first pipe that has a first air flow passage for allowing passage of a flow of air sucked in through the nozzle and that is coupled to the body case so as to be rotatable about a rotation axis parallel to a direction of longer sides of the nozzle, the first pipe having a sliding portion that slides along the body case as the first pipe rotates, the sliding portion arranged inside the body case as seen in a plan view; and

- a second pipe rotatably coupled to the first pipe, the second pipe having a second air flow passage that communicates with the first air passage.
- 24.** A nozzle unit for an electric vacuum cleaner as claimed in claim 23,
- wherein the first and second air flow passages are arranged substantially along a straight line as seen in a side view, and the second pipe is rotatable about a rotation axis substantially perpendicular to the first air flow passage.
- 25.** A nozzle unit for an electric vacuum cleaner as claimed in claim 24,
- wherein the first air flow passage is rotatable between a substantially horizontal position and a substantially vertical position relative to the surface to be cleaned.
- 26.** A nozzle unit for an electric vacuum cleaner as claimed in claim 25,
- wherein the rotation axis of the second pipe lies substantially at a center of the body case in a direction of longer sides of the body case, and a width of the first and second pipes in a direction of shorter sides of the body case is smaller than a width of the body case in the same direction as seen in a plan view when the first pipe is held perpendicularly to the surface to be cleaned.
- 27.** A nozzle unit for an electric vacuum cleaner as claimed in claim 25,
- wherein rotation of the second pipe is restricted when the first air flow passage is substantially parallel to the surface to be cleaned.
- 28.** A nozzle unit for an electric vacuum cleaner as claimed in claim 25,
- wherein the first air flow passage has a maximum cross-sectional area when its angle relative to the surface to be cleaned is in a predetermined range.
- 29.** A nozzle unit for an electric vacuum cleaner as claimed in claim 28, further comprising:
- an engagement member having an arc-shaped cross section and engaged with the first pipe so as to be interlocked therewith in accordance with a rotation angle of the first pipe; and
- an opening provided in the body case so as to allow rotation of the first pipe, the opening being closed by the sliding portion, which has an arc-shaped cross section and which slides along an inner surface of the body case, and by the engagement member.
- 30.** A nozzle unit for an electric vacuum cleaner as claimed in claim 29, further comprising:
- a locking member having an arc-shaped cross section and engaged with the engagement member in accordance with a rotation angle of the first pipe, the locking member being arranged inside the engagement member.
- 31.** A nozzle unit for an electric vacuum cleaner as claimed in claim 30, further comprising:
- a covering portion provided at a front end of the engagement member so as to close a gap between the engagement member and the body case.
- 32.** A nozzle unit for an electric vacuum cleaner as claimed in claim 23, further comprising:
- casters provided on a bottom surface of the body case so as to roll on the surface to be cleaned, the casters being rotatable about an axis perpendicular to the surface to be cleaned.
- 33.** A nozzle unit for an electric vacuum cleaner as claimed in claim 32,
- wherein the casters can be moved translationally along the surface to be cleaned.
- 34.** A nozzle unit for an electric vacuum cleaner as claimed in claim 32,
- wherein the casters are arranged inside the body case as seen in a plan view.
- 35.** A nozzle unit for an electric vacuum cleaner as claimed in claim 32, further comprising:
- recessed portions provided in the bottom surface of the body case so as to have openings in circumferential surfaces of the body case, the recessed portions being used to arrange the casters.
- 36.** A nozzle unit for an electric vacuum cleaner as claimed in claim 32, further comprising:
- supporting members, provided one pair for each of the casters, for supporting shafts of the casters on both sides of the casters; and
- reinforcing members for bridging between each pair of supporting members in front of and behind the casters.
- 37.** A nozzle unit for an electric vacuum cleaner as claimed in claim 23,
- wherein the first pipe has an opening provided to allow rotation of the second pipe, and has a movable shutter for closing the opening.
- 38.** A nozzle unit for an electric vacuum cleaner as claimed in claim 37,
- wherein the shutter is interlocked with the second pipe.
- 39.** A nozzle unit for an electric vacuum cleaner as claimed in claim 37, further comprising:
- a restricting member for restricting rotation of the second pipe relative to the first pipe.
- 40.** A nozzle unit for an electric vacuum cleaner as claimed in claim 39,
- wherein the restricting member has a force-loading member and a ball.
- 41.** A nozzle unit for an electric vacuum cleaner as claimed in claim 39,
- wherein the restricting member has a dust-proof member for preventing entry of dust.
- 42.** A nozzle unit for an electric vacuum cleaner as claimed in claim 23, further comprising:
- a rotary brush rotatably arranged inside the body case, the rotary brush having a hollow shaft and blades provided so as to protrude from the shaft, the blades each having a plurality of through holes that communicate with an inside of the shaft.
- 43.** A nozzle unit for an electric vacuum cleaner as claimed in claim 42, further comprising:
- an attachment/detachment button supported on the body case through a shaft so as to be rotated to press and thereby support an end of the rotary brush; and

a rib provided on the body case so as to restrict rotation of the attachment/detachment button,

wherein a certain amount of play is secured to allow free movement of the shaft of the attachment/detachment button.

44. A nozzle unit for an electric vacuum cleaner, comprising:

a body case having a nozzle open toward a surface to be cleaned;

a suction pipe rotatably coupled to the body case so as to allow passage of a flow of air sucked in through the nozzle, the suction pipe having a sliding portion that has an arc-shaped cross section and that slides along an inner surface of the body case; and

a rotary brush rotatably arranged inside the sliding portion.

45. A nozzle unit for an electric vacuum cleaner as claimed in claim 44, further comprising:

an air inlet provided on the body case, the air inlet allowing air to be sucked in to rotate the rotary brush;

an engagement member that has an arc-shaped cross section and that is engaged with the suction pipe so as to be interlocked therewith in accordance with a rotation angle of the suction pipe, the engagement member having a hole that communicates with the air inlet; and

an opening provided in the body case so as to allow rotation of the suction pipe, the opening being closed by the sliding portion, which has an arc-shaped cross

section and which slides along the inner surface of the body case, and by the engagement member.

46. A nozzle unit for an electric vacuum cleaner, comprising:

a nozzle open toward a surface to be cleaned;

a sealing member rotatably provided in a front portion of the nozzle unit so as to open or close a front portion of the nozzle according as the nozzle unit is moved back and forth, the sealing member having a plurality of projections on a surface thereof facing the nozzle.

47. A nozzle unit for an electric vacuum cleaner as claimed in claim 46,

wherein the projections are formed integrally with the sealing member so as to have a substantially conical shape each.

48. A nozzle unit for an electric vacuum cleaner as claimed in claim 46,

wherein the projections are arranged in a plurality of rows of projections extending along a direction of longer sides of the sealing member, with the projections in any two adjacent rows located at different positions in the direction of the longer sides of the sealing member.

49. A nozzle unit for an electric vacuum cleaner as claimed in claim 46,

wherein at least part of the projections are arranged near a bottom end of the sealing member.

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