No. 627,521.

K. PARK. STEAM GENERATOR. (Application filed Jan. 4, 1899.)

(No Model.)



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THE NORRIS PETERS CO., PHOTO-LITHO., WASHINGTON, D. C.

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3 Sheets-Sheet 3.



WITNESSES! R. S. Muad JW. Montfin

INVENTOR: Kennedy Park by hight Brown Vilinly attp.

THE NORRIS PETERS CO., PHOTO-LITHO., WASHINGTON, D. C.

UNITED STATES PATENT OFFICE.

KENNEDY PARK, OF CAMBRIDGE, MASSACHUSETTS.

STEAM-GENERATOR

SPECIFICATION forming part of Letters Patent No. 627,521, dated June 27, 1899.

Application filed January 4, 1899. Serial No. 701, 113. (No model.)

To all whom it may concern:

Be it known that I, KENNEDY PARK, of Cambridge, in the county of Middlesex and State of Massachusetts, have invented certain new 5 and useful Improvements in Steam-Generators, of which the following is a specification. This invention relates to steam bailers and

This invention relates to steam boilers and generators of tubular construction, a plurality of tubes being arranged over the fireto box and connected at their ends with head-

ers which communicate with the steam and water drums.

The invention has for its object to provide a steam-generator of this type which shall be

- 15 of compact construction, the tubes being of such length as to enable the apparatus to be conveniently used on steam-yachts and other relatively small navigable vessels, the generator being at the same time constructed so
 20 as to utilize as fully as possible the efficiency
- of the fire.

The invention consists in the improvements which I will now proceed to describe and claim.

- 25 Of the accompanying drawings, forming a part of this specification, Figure 1 represents a front elevation of a steam-generator embodying my invention, a part of the casing being removed. Fig. 2 represents a section
 30 on line 2 2 of Fig. 1. Fig. 3 represents a section on line 3 3 of Fig. 2.
- tion on line 3 3 of Fig. 2. The same letters of reference indicate the same parts in all the figures.

I have shown my invention embodied in a 35 steam-generator having two fire-boxes, each

having a grate a and a fire-door a'. b represents the bridge-wall, which forms

the rear end of each fire-box.

- $c \ c \ c'$ represent inclined tubes located 40 above the fire-boxes, the forward portions of said tubes being separated by spaces, through which the products of combustion from the fire-boxes pass upwardly to the chamber or space d above said tubes. A vertical wall or
- 45 baffle-plate e extends from the top of the bridge-wall across the series of tubes and to the space or chamber d, where said wall terminates, the wall forming a barrier between the space over the fire-boxes surrounding the 50 front portions of the tubes c and a corre-
- 50 front portions of the tubes c and a corre- | cape flue or stack o extends from the upper sponding, although preferably shorter, space | portion of the chamber m', and in said chamsurrounding the rear portions of the tubes | ber is located a feed-water heater composed

and extending from the rear portion of the chamber d downwardly to a space or chamber d' below the rear portions of the tubes and 55 behind the bridge-wall b. The front and rear ends of the tubes c c' are inserted in front headers f and rear headers f', the headers f collectively forming a front wall and the headers f' a rear wall. The upper ends of 65 the headers f are connected by tubes f^2 with the steam-drum g, while the upper ends of the headers f' are connected by tubes f^3 with said steam-drum, the tubes f^2 entering the drum g at a higher level than the tubes f^3 , 65 so that the steam and hot water, which are caused by the inclination of the tubes c c' to flow upwardly into the headers f, pass from thence into the steam-drum at or above the water-level of the latter, while the water from 70 the lower portion of the steam-drum flows downwardly through the tubes f^3 into the headers f' and into the lower ends of the tubes c c'.

h represents a water-drum located below 75 and connected with the lower ends of the headers f', said drum being connected by horizontal tubes i^6 and vertical tubes i' with the lower portion of the steam-drum g.

The products of combustion from the fire- 80 boxes pass upwardly between the forward portions of the tubes c c' into the space or chamber d, an inclined baffle-plate e', forming an extension of the wall e, causing the products to pass into the forward portion of said cham- 85 ber d, as indicated by arrows in Fig. 2. The products of combustion pass through the chamber d, over the baffle-plate e', across the upper end of the wall e, and then pass downwardly between the rear portions of the tubes 90 c' and c to the chamber d'. The end portions of the space or chamber d' communicate with vertical flues or uptakes *i i*, Fig. 3, which are formed by vertical walls or partitions jj, located between the rear portions of the tubes 95 c c' and the end portions j' of the external casing. The said flues i extend from the chamber d' to the ends of a supplemental chamber m', formed by a casing \overline{m} , located above the series of tubes at the rear side of 100 the steam-drum, as shown in Fig. 2. The escape flue or stack o extends from the upper portion of the chamber m', and in said cham-

of a connected series of tubes p, having suitable connections at one end with a source of water-supply and at the other end with the steam-drum g. To afford space for the vertical flues ii, two headers f' are omitted from 5 the ends of the series of rear headers, and the tubes c c' that would have entered the omitted headers f' are connected with the vertical tubes i^{10} , which are located beside the 10 tube i', and thus take the place of the omitted headers f'.

It will be seen that the described construction causes the products of combustion after passing upwardly between the forward portions of the tubes c c' to pass downwardly between the rear portions of said tubes and then pass through the feed-water heater before escaping, the entire arrangement being such that economy of space and an econom-20 ical use of the fuel are obtained. This generator is well adapted for use on sea-going vessels of small size, such as steam-yachts, owing to its compact form.

It is obvious that the arrangement may be 25 such that the products of combustion will pass downwardly through the flues *i i* from the chamber d to the chamber d' and then upwardly between the rear portions of the tubes c c' to the chamber m' and through the feed-30 water heater. I do not consider the last-mentioned arrangement, however, so desirable as that first described, it being obviously more advantageous to pass the products of combustion directly from the chamber d down-35 wardly between the rear portions of the tubes c and c' and then upwardly to the feed-water heater.

The vertical tubes i^{10} , which take the places of the omitted headers f', serve also to support 40 the steam-drum, and as the tubes i' extend from the lowest portion of the steam-drum and are connected by the tubes i^6 with the water-drum a flow of water from the steamdrum to the water-drum is insured so long as 45 any water remains in the steam-drum.

The tubes i' are connected with the steamdrum by means of flanges i^2 , formed on the tubes i', and bolts i^3 , passing through said flanges into the steam-drum. To insure a 50 tight joint, the sleeve or nipple i^4 is expanded in the orifice formed in the steam-drum to connect it with the tube i', said orifice being

- smaller than the interior of said tube. The sleeve i^4 extends into the tube i' and is ex-55 panded against the inner surface of the latter, the tube being preferably provided with an internally - projecting annular seat i^5 , against which the outer portion of the sleeve i^4 is expanded. This connection may be ap-
- 60 plied to other parts of the apparatus—for example, where the headers f' join the waterdrum h.

The wall or partition e may be formed by inserting suitably-shaped sections of fire-65 brick between the tubes c c c' c', or said wall may be hollow and formed as a water-leg, its interior communicating with the said tubes,

in which case the wall may be composed of a series of headers like the headers f or f', and the tubes instead of extending continuously 70 across the bridge-wall would each be made in two parts or sections expanded into the head-ers forming the wall e. The walls or partitions jj may also be made by inserting sections of fire-brick between the outer vertical rows of 75 tubes at the rear of the wall e.

I claim-

1. A boiler or steam-generator comprising a fire-box, a series of tubes extending lengthwise over the fire-box and across the bridge- 80 wall of the fire-box, a partition extending across the series of tubes between their forward and rear portions and extending partly over the forward portions of the tubes, said partition causing the products of combustion 85 rising directly from the fire-box to pass between the forward portions of the tubes including their forward ends, an elevated space or chamber above the tubes to receive the products of combustion from between the for- 90 ward portions of the tubes, a lower space or chamber below the rear portions of the tubes, an escape flue or stack, and connections between the stack, the lower chamber, and the elevated chamber, whereby the products of 95 combustion received by the elevated chamber are conducted first downwardly and then upwardly, the said products being presented to the rear portions of the tubes in their passage from the elevated chamber to the stack.

2. A boiler or steam-generator comprising a fire-box, a series of tubes extending lengthwise over the fire-box and across the bridgewall of the fire-box, a partition extending across the series of tubes between their for- 105 ward and rear portions and extending partly over the forward portions of the tubes, said partition causing the products of combustion rising directly from the fire-box to pass between the forward portions of the tubes in- 110 cluding their forward ends, an elevated space or chamber above the tubes to receive the products of combustion from between the forward portions of the tubes, a lower space or chamber below the rear portions of the tubes, 115 an escape flue or stack, connections between the stack, the lower chamber, and the elevated chamber, whereby the products of combustion received by the elevated chamber are conducted first downwardly and then up- 120 wardly, the said products being presented to the rear portions of the tubes in their passage from the elevated chamber to the stack, and a feed-water heater arranged to be acted on by the products of combustion rising from the 125 rear portions of the tubes.

3. A boiler or steam-generator comprising a fire-box, a series of tubes extending lengthwise over the fire-box and across the bridgewall of the fire-box, a partition extending 130 across the series of tubes between their forward and rear portions, said partition causing the products of combustion rising directly from the fire-box to pass between the forward

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portions of the tubes, an elevated space or chamber above the tubes to receive the products of combustion from between the forward portions of the tubes, a lower space or cham-5 ber below the rear portions of the tubes, a supplemental casing or chamber above the rear portions of the tubes, an escape flue or stack connected with the supplemental chamber, flues or uptakes connecting the ends of 10 the lower chamber with the ends of the sup-

plemental chamber, the arrangement being such that the products of combustion pass

from the elevated chamber downwardly between the rear portions of the tubes, to the lower chamber, and from thence through the 15 uptakes, to the supplemental chamber, and a feed - water heater in the supplemental chamber.

In testimony whereof I have affixed my signature in presence of two witnesses.

KENNEDY PARK.

Witnesses:

C. F. BROWN, E. BATCHELDER.