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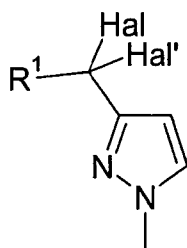
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(54) Title: PROCESSES FOR THE PREPARATION OF PYRAZOLES



(I) (57) Abstract: The present invention relates to novel processes for the production of compounds of formula (I) wherein Hal and Hal' are independently Cl or F, and R¹ is H, Cl or F.

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INTERNATIONAL SEARCH REPORT

International application No
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A. CLASSIFICATION OF SUBJECT MATTER INV. C07D231/12 C07D231/14 C07D231/16		
According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED		
Minimum documentation searched (classification system followed by classification symbols) C07D		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched		
Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal, WPI Data, BEILSTEIN Data, EMBASE		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 2005/042468 A (BAYER CROPSCIENCE AG [DE]; LANTZSCH REINHARD [DE]; JOERGES WOLFGANG [D] 12 May 2005 (2005-05-12) page 7; claim 5; examples 4,11,13; compound V -----	1-16
X	MANFRED SCHLOSSER, JEAN-NOËL VOLLE, FRÉDÉRIC LEROUX, KURT SCHENK: "Switchable Reactivity: The Site-Selective Functionalization of Trifluoromethyl-Substituted Pyrazoles" EUROPEAN JOURNAL OF ORGANIC CHEMISTRY, vol. 2002, no. 17, 2002, pages 2913-2920, XP002462801 page 2913, column 2; compound 2 ----- -/--	1-16
<input checked="" type="checkbox"/> Further documents are listed in the continuation of Box C. <input checked="" type="checkbox"/> See patent family annex.		
* Special categories of cited documents :		
A document defining the general state of the art which is not considered to be of particular relevance *E* earlier document but published on or after the international filing date *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) *O* document referring to an oral disclosure, use, exhibition or other means *P* document published prior to the international filing date but later than the priority date claimed		*T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. *&* document member of the same patent family
Date of the actual completion of the international search 6 October 2008		Date of mailing of the international search report 15/06/2009
Name and mailing address of the ISA/ European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Fax: (+31-70) 340-3016		Authorized officer Moriggi, J

INTERNATIONAL SEARCH REPORT

International application No
PCT/EP2008/004830

C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	PAVLIK J W ET AL: "Condensation of methylhydrazine with 4-ethoxy-1,1,1-trifluoro-3-buten 2-one. A reinvestigation" JOURNAL OF HETEROCYCLIC CHEMISTRY 200209 US, vol. 39, no. 5, September 2002 (2002-09), pages 1025-1027, XP002498427 ISSN: 0022-152X figures 1,3; compounds 1,2,6 -----	1,6-9, 15,16
Y	COLLA A ET AL: "TRIALOACETYLATED ENOL ETHERS - GENERAL SYNTHETIC PROCEDURE AND HETEROCYCLIC RING CLOSURE REACTIONS WITH HYDROXYLAMINE" SYNTHESIS, GEORG THIEME VERLAG, STUTTGART, DE, 1 June 1991 (1991-06-01), pages 483-486, XP000196317 ISSN: 0039-7881 figure 1; compounds 1-5 -----	1,6-9, 15,16

INTERNATIONAL SEARCH REPORT

International application No.
PCT/EP2008/004830

Box No. II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:

2. Claims Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:

3. Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box No. III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

see additional sheet

1. As all required additional search fees were timely paid by the applicant, this international search report covers allsearchable claims.
2. As all searchable claims could be searched without effort justifying an additional fees, this Authority did not invite payment of additional fees.
3. As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

15, 16, 1(part), 6(part)-9(part)

Remark on Protest

- The additional search fees were accompanied by the applicant's protest and, where applicable, the payment of a protest fee.
- The additional search fees were accompanied by the applicant's protest but the applicable protest fee was not paid within the time limit specified in the invitation.
- No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: 15,16, 1(part), 6(part)-9(part)

the process for the preparation of a compound of formula (I); the specific compounds of formulae (VII) and (VIII)

2. claims: 2-5, 14, 1(part), 6(part)-9(part)

the process for the preparation of a compound of formula (VI) by reacting compounds of formulae (II), (III), (IV), (I), and (V); the synthetic intermediate of formula (X)

3. claims: 10, 12(part), 13(part)

the process for the preparation of a compound of formula (VI) by reacting compounds of formulae (XXIII) and (XXIV)

4. claims: 11, 12(part), 13(part)

the process for the preparation of a compound of formula (VI) by reacting compounds of formula (XXV)

INTERNATIONAL SEARCH REPORT

information on patent family members

International application No

PCT/EP2008/004830

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
WO 2005042468 A	12-05-2005	BR PI0415855 A	09-01-2007
		CN 1871204 A	29-11-2006
		DE 10349500 A1	02-06-2005
		EP 1678119 A1	12-07-2006
		JP 2007509850 T	19-04-2007
		KR 20060109901 A	23-10-2006
		MX PA06004339 A	05-06-2006
		US 2006252944 A1	09-11-2006
