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(21) International Application Number: PCT/US98/01201 (22) International Filing Date: 13 January 1998 (13.01.98) (30) Priority Data: 60/034,950 13 January 1997 (13.01.97) US (71) Applicant: SLOAN-KETTERING INSTITUTE FOR CANCER RESEARCH [US/US]; 1275 York Avenue, New York, NY 10021 (US). (72) Inventors: DANISHEFSKY, Samuel, J.; 22 Brayton Street, Englewood, NJ 07631 (US). DESHPANDE, Prashant, P.; 26-05 Pheasant Hollow Drive, Plaindome, NJ 08536 (US). KIM, In, J.; U-Sung Apt. 9-503, Sindaebang-dong, DongJak-ku, Seoul 156-010 (KR). LIVINGSTON, Philip; 156 East 79th Street, New York, NY 10021 (US). HYUN, Jim, Kim; 504 East 81st Street #1G, New York, NY 10028 (US). RAGUPATHI, Govindaswami; 504 East 81st Street #5A, New York, NY 10028 (US). PARK, Tae, Kyo; Yusung-ku, Taejon 305-380 (KR). (74) Agents: JORAN, A., David et al.; Darby & Darby P.C., 805 Third Avenue, New York, NY 10022 (US).	(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GW, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG). Published <i>Without international search report and to be republished upon receipt of that report.</i>		
(54) Title: COLON CANCER KH-1 AND N3 ANTIGENS			
(57) Abstract The present invention provides processes for the preparation of the KH-1 and N3 antigens, as well as related analogues thereof, which are useful as anticancer therapeutics. The present invention also provides various intermediates useful in the preparation of KH-1 and N3 and analogues thereof. Additionally, the invention provides various compositions comprising any of the analogues of KH-1 and N3 available through the methods of the invention and pharmaceutical carriers useful in the treatment of subjects suffering from various forms of epithelial cancer.			

Colon Cancer KH-1 and N3 Antigens

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This application is based on U.S. Provisional Application Serial No. 60/034,950, filed January 13, 1997, the contents of which are hereby incorporated by reference into this application. This invention was made with government support under grants CA-28824-18, GM-15240-02, 10 GM-16291-01, HL-25848-14 and AI-16943 from the National Institutes of Health. Accordingly, the U.S. Government has certain rights in the invention.

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Throughout this application, citations for various publications are provided. The disclosures of these publications are hereby incorporated in their entirety by reference into this application in order to more fully describe the state of the art to which this invention pertains.

Field of the Invention

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The present invention is in the field of tumor-specific cell-surface antigens. In particular, the present invention relates to processes for the preparation of KH-1 and N3 antigens and analogues thereof which are useful as anticancer therapeutics. The present invention also provides novel compositions of matter which serve as intermediates for preparing the KH-1 and N3 antigens.

5

Background of the Invention

10 The function of carbohydrates as structural materials and as energy storage units in biological systems is well recognized. By contrast, the role of carbohydrates as signaling molecules in the context of biological processes has only recently been appreciated. (M. L. Phillips, E. Nudelman, F. C. A. Gaeta, M. Perez, A. K. Singhal, S. Hakomori, J. C. Paulson, *Science*, 1990, 250, 1130; M. J. Polley, M. L. Phillips, E. Wagner, E. Nudelman, A. K. Singhal, S. Hakomori, J.C. Paulson, *Proc. Natl. Acad. Sci. USA*, 1991, 88, 6224; T. Taki, Y. Hirabayashi, H. Ishikawa, S. Kon, Y. Tanaka, M. Matsumoto, *J. Biol. Chem.*, 1986, 261, 3075; Y. Hirabayashi, A. Hyogo, T. Nakao, K. Tsuchiya, Y. Suzuki, M. Matsumoto, K. Kon, S. Ando, *ibid.*, 1990, 265, 8144; O. Hindsgaul, T. Norberg, J. Le Pendu, R. U. Lemieux, *Carbohydr. Res.*, 1982, 109, 109; U. Spohr, R.U. Lemieux, *ibid.*, 1988, 174, 211)

25

The elucidation of the scope of carbohydrate involvement in mediating cellular interaction is an important area of inquiry in contemporary biomedical research. The carbohydrate molecules, carrying detailed structural information, tend to exist as glycoconjugates (cf. glycoproteins and glycolipids) rather than as free entities. Given the complexities often associated with isolating the conjugates in homogeneous form and the difficulties in retrieving intact carbohydrates from

30

5 these naturally occurring conjugates, the applicability
of synthetic approaches is apparent. (For recent reviews
of glycosylation see: Paulsen, H., *Angew Chem. Int. Ed.
Engl.*, 1982, 21, 155; Schmidt, R. R., *Angew. Chem. Int.
Ed. Engl.*, 1986, 25, 212; Schmidt, R. R., *Comprehensive*
10 *Organic Synthesis*, Vol. 6, Chapter 1(2), Pergamon Press,
Oxford, 1991; Schmidt, R. R., *Carbohydrates, Synthetic
Methods and Applications in Medicinal Chemistry, Part I*,
Chapter 4, VCH Publishers, Weinheim, New York, 1992. For
the use of glycals as glycosyl donors in glycoside
15 synthesis, see Lemieux, R. U., *Can. J. Chem.*, 1964, 42,
1417; Lemieux, R. U., Faser-Reid, B., *Can. J. Chem.*,
1965, 43:1460; Lemieux, R. U., Morgan, A. R., *Can. J.
Chem.*, 1965, 43, 2190; Thiem, J., Karl, H., Schwentner,
J., *Synthesis*, 1978, 696; Thiem, J. Ossowski, P.,
20 *Carbohydr. Chem.*, 1984, 3, 287; Thiem, J., Prahst, A.,
Wendt, T. *Liebigs Ann. Chem.*, 1986, 1044; Thiem, J., in
Trends in Synthetic Carbohydrate Chemistry, Horton, D.,
Hawkins, L. D., McGarvey, G. L., eds., ACS Symposium
Series #386, American Chemical Society, Washington, DC,
25 1989, Chapter 8.)

The carbohydrate domains of the blood group
substances contained in both glycoproteins and
glycolipids are distributed in erythrocytes, epithelial
cells and various secretions. The early focus on these
30 systems centered on their central role in determining
blood group specificities. (R. R. Race and R. Sanger,
Blood Groups in Man, 6th ed., Blackwell, Oxford, 1975)
However, it is recognized that such determinants are

5 broadly implicated in cell adhesion and binding
phenomena. (For example, see M. L. Phillips, E. Nudelman,
F. C. A. Gaeta, M. Perez, A. K. Singhal, S. Hakomori, J.
C. Paulson, *Science*, 1990, 250:1130.) Moreover,
10 ensembles related to the blood group substances in
conjugated form are encountered as markers for the onset
of various tumors. (K. O. Lloyd, *Am. J. Clinical Path.*,
1987, 87, 129; K. O. Lloyd, *Cancer Biol.*, 1991, 2:421)
Carbohydrate-based tumor antigenic factors might find
15 applications at the diagnostic level, as resources in
drug delivery or ideally in immunotherapy. (Toyokuni, T.,
Dean, B., Cai, S., Boivin, D., Hakomori, S., and Singhal,
A. K., *J. Am. Chem Soc.*, 1994, 116, 395; Dranoff, G.,
Jaffee, E., Lazenby, A., Golumbek, P., Levitsky, H.,
Brose, K., Jackson, V., Hamada, H., Paardoll, D.,
20 Mulligan, R., *Proc. Natl. Acad. Sci. USA*, 1993, 90, 3539;
Tao, M. H., Levy, R., *Nature*, 1993, 362, 755; Boon, T.,
Int. J. Cancer, 1993, 54, 177; Livingston, P. O., *Curr.*
Opin. Immunol., 1992, 4, 624; Hakomori, S., *Annu. Rev.*
Immunol., 1984, 2, 103; K. Shigeta, et al., *J. Biol.*
25 *Chem.*, 1987, 262, 1358)

The use of synthetic carbohydrate conjugates to
elicit antibodies was first demonstrated by Goebel and
Avery in 1929. (Goebel, W. F., and Avery, O. T., *J. Exp.*
Med., 1929, 50, 521; Avery, O. T., and Goebel, W. F., *J.*
30 *Exp. Med.*, 1929, 50, 533.) Carbohydrates were linked to
carrier proteins via the benzenediazonium glycosides.
Immunization of rabbits with the synthetic antigens
generated polyclonal antibodies. Other workers (Allen,

5 P. Z., and Goldstein, I. J., *Biochemistry*, 1967, 6, 029;
Rude, E., and Delius, M. M., *Carbohydr. Res.*, 1968, 8,
219; Himmelspach, K., et al., *Eur. J. Immunol.*, 1971, 1,
106; Fielder, R. J., et al., *J. Immunol.*, 1970, 105, 265)
10 developed similar techniques for conjugation of
carbohydrates to protein carriers. Most of them suffered
by introducing an antigenic determinant in the linker
itself, resulting in generation of polyclonal antibodies.
Kabat (Arakatsu, Y., et al., *J. Immunol.*, 1966, 97, 858),
and Gray (Gray, G. R., *Arch. Biochem. Bioshys.*, 1974,
15 163, 426) developed conjugation methods that relied on
oxidative or reductive coupling, respectively, of free
reducing oligosaccharides. The main disadvantage of
these techniques, however, is that the integrity of the
reducing end of the oligosaccharide was compromised. In
20 1975 Lemieux described the use an 8-carbomethoxy-1-
octanol linker (Lemieux, R. U., et al., *J. Am. Chem.
Soc.*, 1975, 97, 4076) which alleviated the problem of
linker antigenicity and left the entire oligosaccharide
intact. Equally effective in producing glycoconjugates
25 was the allyl glycoside method described by Bernstein and
Hall. (Bernstein, M. A., and Hall, L. D., *Carbohydr.
Res.*, 1980, 78, C1.) In this technique the allyl
glycoside of the deblocked sugar is ozonized followed by
a reductive workup. The resultant aldehyde is then
30 reductively coupled to a protein carrier with sodium
cyanoborohydride.

In the mid-70's and early 80's Lemieux and his
collaborators made contributions to antibody production

5 stimulated by synthetic glycoconjugates (Lemieux, R. U.,
et al., *J. Am. Chem. Soc.*, 1975, 97, 4076) and to
conformational issues (Lemieux, R. U., et al., *Can. J.*
10 *Chem.*, 1979, 58, 631; Spohr, U., et al., *Can. J. Chem.*,
1985, 64, 2644; Vandonselaar, M., et al., *J. Biol. Chem.*,
1987, 262, 0848) important in the interactions of the
blood group determinants (and analogues thereof) with
the carbohydrate binding proteins known as lectins. More
recently, workers at Bristol-Myers Squibb reported the X-
ray crystal structure of the Lewis y epitope complexed
15 with the antibody BR96. (Jeffrey, P. D., et al., *Nature*
Structural Biol., 1995, 2, 466.) Two main components
appear to govern recognition between carbohydrates and
most antibodies. The first is multiple hydrogen bonding
between the sugar hydroxyls and the amino acid residues
20 of Asp, Asn, Glu, Gln, and Arg. The second major
interaction is stacking between the sugar-ring faces and
aromatic side chains, which occurs most frequently with
tryptophan. In the complex with BR96 the most
significant interactions involve the latter; additional
25 hydrogen bonding occurs between the sugar hydroxyls and
the indole nitrogens. Most antibody binding sites can
support about 6 linear carbohydrate residues in a groove
or cavity shaped binding site.

30 Glycoconjugates may be used in direct
immunotherapy or the monoclonal antibodies generated from
vaccinations may be used to specifically target known
chemotherapeutic agents to tumor sites. The immune
response to carbohydrates is generally not strong,

5 resulting mainly in production of IgM type antibodies.
IgM antibodies are capable of complement fixation.
Complement is a family of enzymes that can lyse cells to
10 which antibodies are bound. The response to carbohydrate
antigens normally does not enlist the use of T-cells
which would aid in the body's rejection of the tumor.
While the probability of complete tumor rejection as a
result of vaccination with a conjugate is unlikely, such
15 treatments will boost immune surveillance and recurrence
of new tumor colonies can be reduced. (Dennis, J., *Oxford
Glycosystems Glyconews Second, 1992*; Lloyd, K. O., in
Specific Immunotherapy of Cancer with Vaccines, 1993, New
York Academy of Sciences, 50-58.) Toyokuni and Singhal
20 have described a synthetic glycoconjugate (Toyokuni, T.,
et al., *J. Am. Chem. Soc.*, 1994, 116, 395) that
stimulated a measurable IgG titer, a result which is
significant since an IgG response is generally associated
with enlistment of helper T cells.

The use of immunoconjugates has shown promise
in the reduction of large tumor masses. The workers at
25 Bristol-Myers Squibb (Trail, P. A., et al., *Science*,
1993, 261, 212) have described the attachment of the
known chemotherapeutic drug doxorubicin to the antibody
BR96. BR96 is an anti-Lewis y antibody which has been
shown to bind to human breast, lung and colon carcinomas.
30 Athymic mice that have had human cancers (L2987-lung,
RCA-colon, and MCF7-breast carcinomas) xenografted
subcutaneously were treated with the drug-antibody
conjugate (BR96-DOX). The result was complete regression

5 of the tumor mass in 78% of the mice treated. BR96 is
efficiently-internalized by cellular lysosomes and
endosomes following attachment to the cell surface. The
change in pH upon internalization results in cleavage of
10 the labile hydrazone thereby targeting the drug
specifically to the desired site.

Many of the blood group determinant structures
can also occur in normal tissues. Antigen expression in
normal cells and cancer cells can have subtle
distributional differences. In the case of Le y, which
15 does appear in normal tissues, the expression of the
determinant in tumor cells tends to be in the form of
mucins which are secreted. Mucins are glycoproteins with
a high content of the amino acids serine and threonine.
It is through the hydroxyl functionality of these amino
20 acids that Lewis y is linked. Thus, in terms of
generating competent antibodies against tumor cells
expressing the Le y antigen, it is important that the
antibody recognize the mucin structure.

Structurally, the blood group determinants fall
25 into two basic categories known as type I and type II.
Type I is characterized by a backbone comprised of a
galactose 1-3 β linked to N-acetyl glucosamine while type
II contains, instead, a 1-4 β linkage between the same
building blocks (cf. N-acetyl lactosamine). The position
30 and extent of a-fucosylation of these backbone structures
gives rise to the Lewis-type and H-type specificities.
Thus, monofucosylation at the C4-hydroxyl of the N-acetyl
glucosamine (Type I series) constitutes the Le a type,

5 whereas fucosylation of the C3-hydroxyl of this sugar
 (Type II series) constitutes the Le^x determinant.
 Additional fucosylation of Le^a and Le^x types at the C2'
 hydroxyl of the galactose sector specifies the Le^b and
 Le^y types, respectively. The Le^y determinant is
10 expressed in human colonic and liver adenocarcinomas.
 (Leverly, S. B., et al., *Carbohydr. Res.*, 1986, 151, 311;
 Kim, Y. S., *J. Cellular Biochem. Suppl.*, 16G 1992, 96;
 Kaizu, T., et al., *J. Biol. Chem.*, 1986, 261, 11254;
 Leverly, S. B., et al., *Carbohydr. Res.*, 1986, 151, 311;
15 Hakomori, S., et al., *J. Biol. Chem.*, 1984, 259,
 4672; Fukushi, Y., et al., *ibid.*, 1984, 259, 4681;
 Fukushi, Y., et al., *ibid.*, 1984, 259, 10511.)

 The presence of an α -monofucosyl branch, solely
 at the C2'-hydroxyl in the galactose moiety in the
20 backbone, constitutes the H-type specificity (Types I and
 II). Further permutation of the H-types by substitution
 of α -linked galactose or α -linked N-acetylgalactosamine
 at its C3'-hydroxyl group provides the molecular basis of
 the familiar serological blood group classifications A,
25 B, and O. (Lowe, J. B., *The Molecular Basis of Blood
 Diseases*, Stamatoyannopoulos, et al., eds., W. B.
 Saunders Co., Philadelphia, PA, 1994, 293.)

 Several issues merit consideration in
 contemplating the synthesis of such blood group
30 substances and their neoglycoconjugates. For purposes of
 synthetic economy it would be helpful to gain relief from
 elaborate protecting group manipulations common to
 traditional syntheses of complex branched carbohydrates.

5 Another issue involves fashioning a determinant linked to
a protein carrier. It is only in the context of such
conjugates that the determinants are able to galvanize B-
cell response and complement fixation. In crafting such
10 spacer units between the carbohydrate determinant and the
carrier. (Stroud, M. R., et al., *Biochemistry*, 1994, 33,
0672; Yuen, C. T., et al., *J. Biochem.*, 1994, 269, 1595;
Stroud, M. R., et al., *J. Biol. Chem.*, 1991, 266, 8439.)

15 The present invention provides new strategies
and protocols for oligosaccharide synthesis. The object
is to simplify such constructions such that relatively
complex domains can be assembled with high stereo-
specificity. Major advances in glycoconjugate synthesis
20 require the attainment of a high degree of convergence
and relief from the burdens associated with the
manipulation of blocking groups. Another requirement is
that of delivering the carbohydrate determinant with
appropriate provision for conjugation to carrier proteins
or lipids. (Bernstein, M.A., and Hall, L. D., *Carbohydr.*
25 *Res.*, 1980, 78, C1; Lemieux, R. U., *Chem. Soc. Rev.*,
1978, 7, 423; R. U. Lemieux, et al., *J. Am. Chem. Soc.*,
1975, 97, 4076.) This is a critical condition if the
synthetically derived carbohydrates are to be
incorporated into carriers suitable for biological
30 application.

Antigens which are selective or ideally
specific for cancer cells could prove useful in fostering
active immunity. (Hakomori, S., *Cancer Res.*, 1985, 45,

5 2405-2414; Feizi, T., *Cancer Surveys*, 1985, 4, 245-269)
Novel carbohydrate patterns are often presented by
transformed cells as either cell surface glycoproteins or
as membrane-anchored glycolipids. In principle, well
10 chosen synthetic glycoconjugates which stimulate antibody
production could confer active immunity against cancers
which present equivalent structure types on their cell
surfaces. (Dennis, J., *Oxford GlycoSystems Glyconews*
Second, 1992; Lloyd, K. O., in *Specific Immunotherapy of*
15 *Cancer with vaccines*, 1993, New York Academy of Sciences
pp. 50-58) Chances for successful therapy improve with
increasing restriction of the antigen to the target cell.
A glycosphingolipid was isolated by Hakomori and
collaborators from the breast cancer cell line MCF-7 and
immunocharacterized by monoclonal antibody MBrl.
20 (Bremer, E. G., et al., *J. Biol. Chem.*, 1984, 259, 14773-
14777; Menard, S., et al., *Cancer Res.*, 1983, 43, 1295--
1300).

The compounds prepared by processes described
herein are antigens useful in adjuvant therapies as
25 vaccines capable of inducing antibodies immunoreactive
with epithelial carcinomas, for example, human colon,
lung and ovarian tumors. Such adjuvant therapies have
potential to reduce the rate of recurrence of cancer and
increase survival rates after surgery. Clinical trials
30 on 122 patents surgically treated for AJCC stage III
melanoma who were treated with vaccines prepared from
melanoma differentiation antigen GM2 (another tumor
antigen which like MBrl is a cell surface carbohydrate)

5 demonstrated in patients (lacking the antibody prior to immunization) a highly significant increase in disease-free interval (P. O. Livingston, et al., *J. Clin Oncol.*, 12, 1036 (1994)).

10 The effectiveness of a vaccine derived from a tumor-associated antigens increases with the greater specificity of the carbohydrate domain of the antigen. One such antigen is the glycolipid KH-1, immun characterized by Hakomori et al. who have proposed its structure as 1. (Nudelman, E.; Lavery, S.B.; Kaizu, T; Hakomori, S.-I., *J. Biol. Chem.*, 1986, 261, 11247. 15 Kaizu, T.; Lavery, S.B.; Nudelman, E; Stenkamp, R.E.; Hakomori, S.-I, *J. Biol. Chem.*, 1986, 261, 11254; Kim, S.Y.; Yuan, M.; Itzkowitz, S.H.; Sun, Q.; Kaizu, T.; Palekar, A; Trump, B.F.; Hakamori, S.-I, *Cancer Res.*, 20 1986, 46, 5985.)

This antigen has been claimed to be a highly specific marker for malignancy and pre-malignancies involving colonic adenocarcinoma. The nonasaccharide character of 1 (Figure 1) is unique from a structural 25 standpoint. The crystallographically derived presentation of the monoclonal antibody BR 96 bound to a Le^x tetrasaccharide glycoside has been reported. (Jeffery, P.D.; Bajorath, J.; Chang, C.Y.; Dale, Y.; Hellstrom, I.; Hellstrom, E.K.; Sheriff, S., *Nature Structural Biology*, 30 1995, 2, 456.) The structure of the BR96:Le^x complex suggested that this antibody might also have the capacity to recognize higher order fucosylated arrays.

Accordingly, the present invention relates to the total synthesis not only of 1 itself, but of congeners (cf. structure 2) which are suitable for conjugation to appropriate bioactive carrier systems.

5

Summary of the Invention

The present invention seeks to provide
10 processes for the preparation of the KH-1 and N3 antigens, as well as related analogues thereof, useful as anticancer therapeutics.

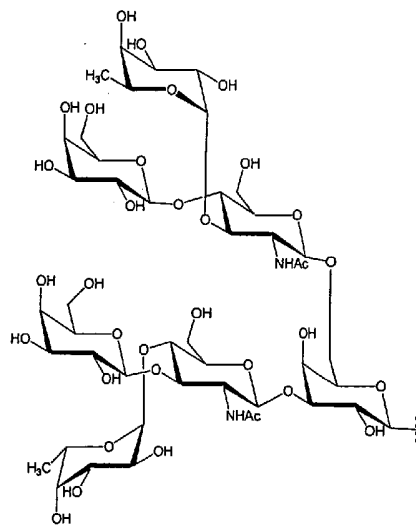
The present invention also seeks to provide various compounds useful as intermediates in the
15 preparation of KH-1 and N3 and analogues thereof. A further object of the present invention is to provide methods of preparing such intermediates.

The present invention also seeks to provide compositions comprising any of the analogues of KH-1 and
20 N3 available through the preparative methods of the invention and pharmaceutical carriers useful in the treatment of subjects suffering from cancer. A further object of the invention is provide methods of treatment of cancer using any of the analogues of KH-1 and N3
25 alone or conjugated to suitable carriers as disclosed herein available through the preparative methods of the invention, optionally in combination with pharmaceutical carriers.



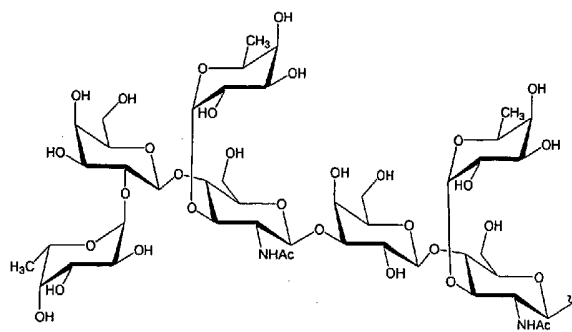
As now claimed, in one aspect, the present invention provides a compound which contains a determinant having the structure:

(a)



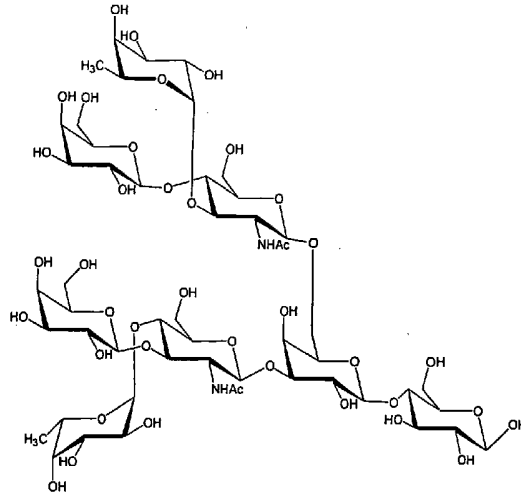
or

(b)

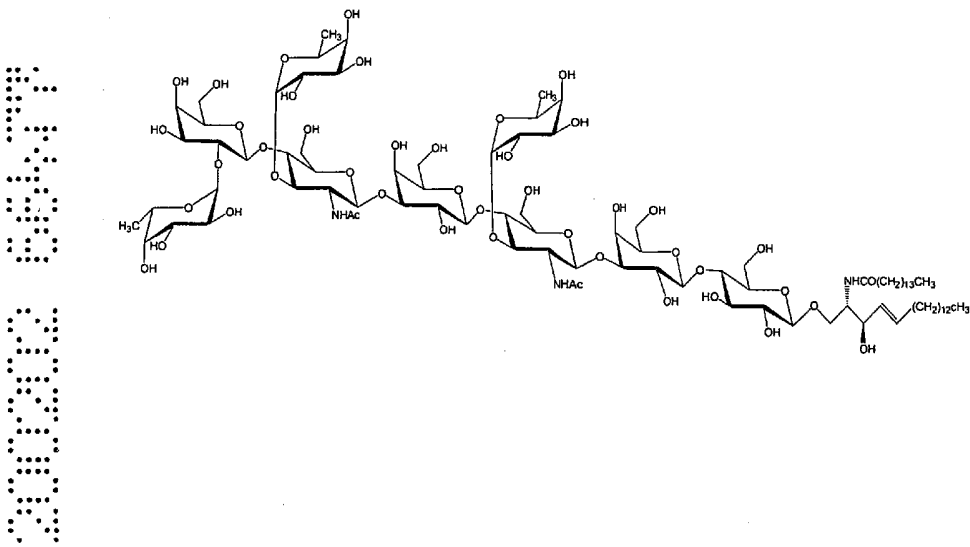


with the proviso that the compound does not have the structure:





or the structure:



5 Brief Description of the Drawings

Figure 1 show the structure of the cell surface antigen KH-1 ceramide and its bioconjugateable O-allyl ether form.

10

Figure 2 provides synthetic Scheme 1. Reagents: (a)

(i) 3,3-dimethyldioxirane, CH_2Cl_2 ; (ii) 4 or 5, ZnCl_2 , THF 65% for 6 & 55% for 7; (b) (i) TESOTf, Et_3N , DMAP,

15

CH_2Cl_2 , 92%, (ii) $\text{I}(\text{coll})_2\text{ClO}_4$, PhSO_2NH_2 , 4 Å molecular sieves, CH_2Cl_2 , > 90%; (iii) LHMDS, EtSH, DMF > 90%; (c)

(i) Ac_2O , Et_3N , DMAP, CH_2Cl_2 , 95%; (ii) $\text{I}(\text{coll})_2\text{ClO}_4$, PhSO_2NH_2 , 4 Å molec-ular sieves, CH_2Cl_2 , > 90%; (iii)

20

LHMDS, EtSH, DMF (iv) Ac_2O , Et_3N , DMAP, CH_2Cl_2 , 85%; (d) K_2CO_3 , MeOH 80%; (e) (i) MeOTf, di-*t*-butylpyridine,

$\text{Et}_2\text{O}:\text{CH}_2\text{Cl}_2$ (2:1), 4 Å MS (55%), (ii) K_2CO_3 , MeOH (85%);

(f) (i) MeOTf, di-*t*-butylpyridine, $\text{Et}_2\text{O}:\text{CH}_2\text{Cl}_2$ (2:1), 4 Å MS (60%); (ii) Ac_2O , Py, DMAP, CH_2Cl_2 (95%); (g)

TBAF:AcOH (93%).

25

Figure 3 provides synthetic Scheme 2. Reagents: (a)

14, $\text{Sn}(\text{OTf})_2$, Tol:THF(10:1), 4 Å MS (60%); (b) (i) 3,3-dimethyldioxirane, CH_2Cl_2 ; (ii) EtSH, CH_2Cl_2 , H^+ (cat);

(iii) Ac_2O , Py, CH_2Cl_2 , 60% (3 steps) (c) 17, MeOTf,

30

$\text{Et}_2\text{O}:\text{CH}_2\text{Cl}_2$ (2:1), 4 Å MS (55%); (d) (i) Lindlar's

catalyst, H_2 , palmitic anhydride, EtOAc, 85% (ii) Na,

NH_3 , THF; (MeOH quench); (iii) Ac_2O , Et_3N , DMAP, CH_2Cl_2

(iv) MeONa, MeOH, 70% (3 steps); (e) (i) Na, NH_3 , THF;

(MeOH quench); (ii) Ac_2O , Et_3N , DMAP, CH_2Cl_2 ; (iii) 3,3-

5 dimethyldioxirane, CH_2Cl_2 ; (iv) Allyl Alcohol (v) MeONa, MeOH, 60%.

Figure 4 provides a synthetic strategy for N3 antigen.

10 Figure 5 provides a synthetic strategy for the Le x donor portion.

Figure 6 provides a synthetic strategy for the Le a donor portion.

15 Figure 7 provides a synthetic strategy for the N3 acceptor portion.

20 Figure 8 provides a 2+2 coupling for the major N3 antigen.

Figure 9 provides a 2+4 and 1+1 coupling for the N3 antigen.

25 Figure 10 provides a pathway for deprotection of the major N3 epitope.

30 Figure 11 provides a synthetic strategy for the KH-1 tetrasaccharide and hexasaccharide intermediates.

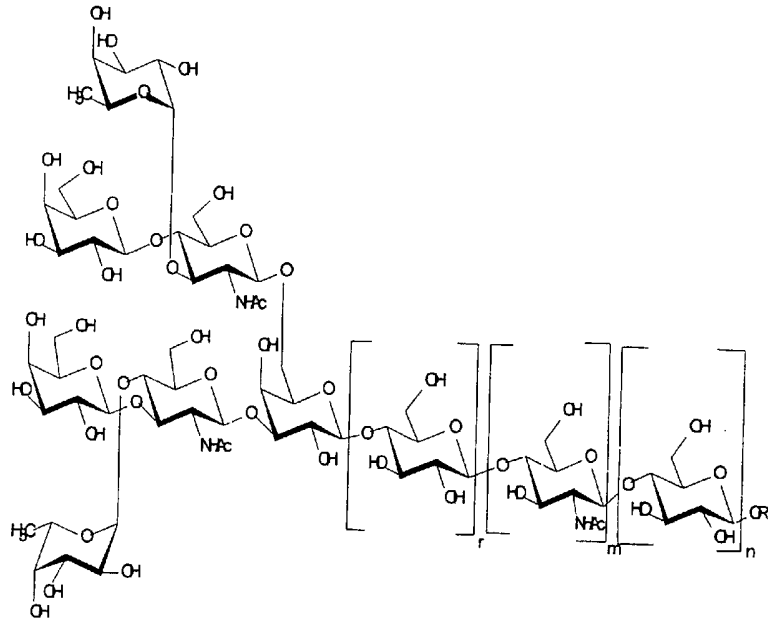
Figure 12 illustrates the direct coupling of KH-1 to KLH.

5 **Figure 13** illustrates the coupling of KH-1 to KLH via a M_2 cross-linker.

5

Detailed Description of the Invention

The subject invention provides a compound having the structure:



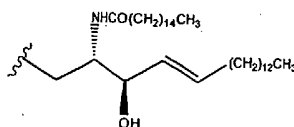
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15 wherein R is H, substituted or unsubstituted alkyl, aryl
or allyl, or an amino acyl moiety, an amino acyl residue
of a peptide, an amino acyl residue of a protein, which
amino acyl moiety or residue bears an ω -amino group or an
20 ω -(C=O)- group, which group is linked to O via a
polymethylene chain having the structure $-(CH_2)_s-$, where
s is an integer between about 1 and about 9, or a moiety
having the structure:

25

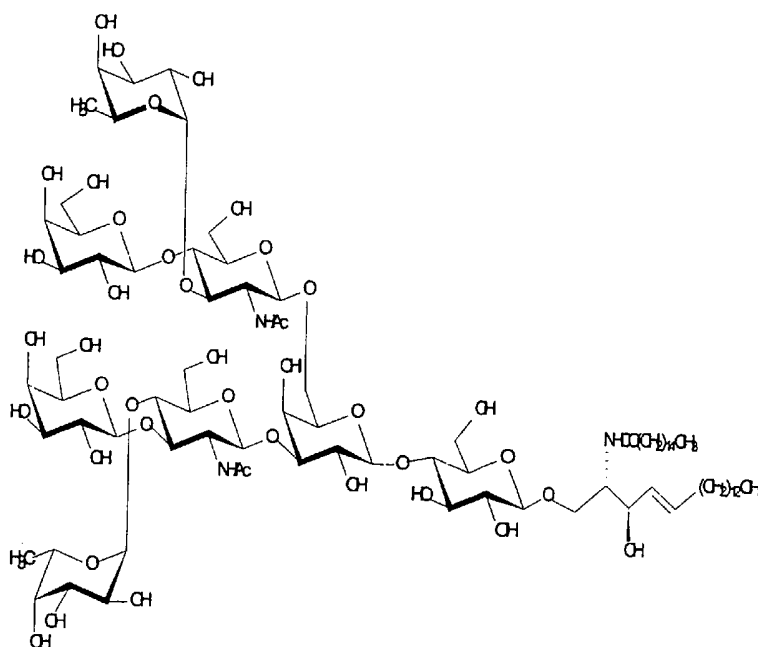


and wherein r, m and n are independently 0, 1, 2 or 3.



5

The present invention also provides a compound having the structure:



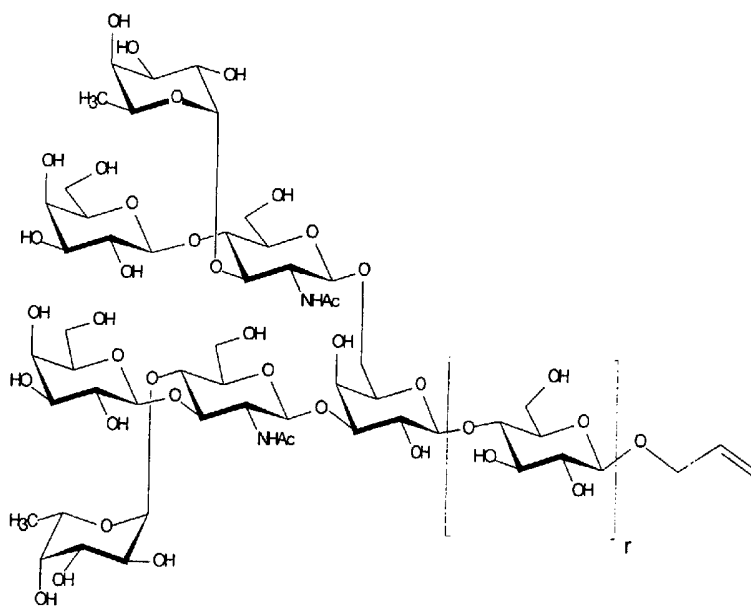
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5 In one embodiment, the invention provides a compound wherein the protein is bovine serum albumin or KLH.

The invention also provides a compound having the structure:

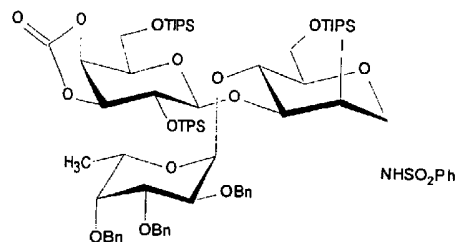
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5 wherein r is 0, 1, 2, 3 or 4. In one embodiment, the invention provides the compound wherein r is 1.

The invention further provides a method of preparing a trisaccharide iodosulfonamide having the structure:

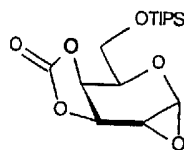
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which comprises:

(a) (i) coupling a disaccharide glycal with an epoxide having the structure:

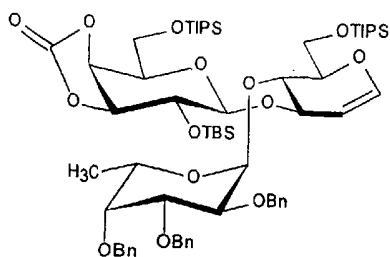
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20 under suitable conditions to form a trisaccharide intermediate; and

(ii) etherifying the trisaccharide intermediate with a suitable protecting agent to form a trisaccharide glycal having the structure:

5

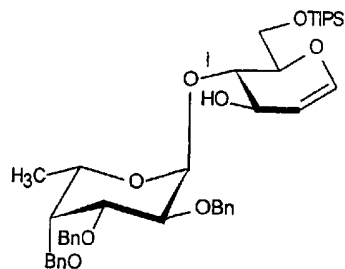


and

(b) reacting the trisaccharide glycol formed in step (c) with an iodosulfonamidating agent under suitable conditions to form the trisaccharide iodosulfonamide. In one embodiment, the invention provides the method wherein the disaccharide glycol has the structure:

10

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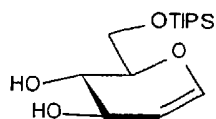


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is prepared by a process which comprises:

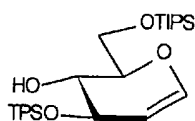
(a) protecting a glucal having the structure:

5



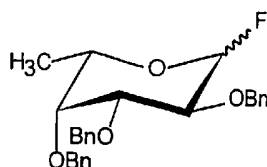
with a silylating agent under suitable conditions to form a protected glucal having the structure:

10



(b) (i) alkylating the protected glucal formed in step (a) with a fucosylfluoride having the structure:

15



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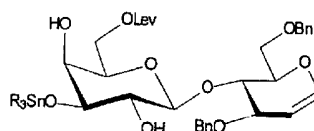
and

(ii) deprotecting under suitable conditions to form the disaccharide glycal. In one embodiment, the invention provides the method wherein the silylating agent in step (a) is triphenylsilyl chloride. In another embodiment, the invention provides the method wherein the alkylating step is effected in the presence of an ionizing salt, and the ionizing salt is AgClO_4 . In an additional embodiment, the invention provides the method wherein the conditions of the deprotecting step comprise a base. In yet another

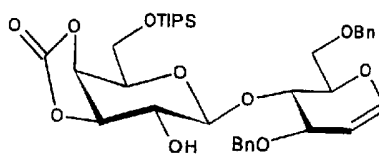
25

5 embodiment, the invention provides the method wherein the base is potassium carbonate. The method also encompasses the embodiment wherein the conditions of the coupling comprise an acid. The method further encompasses the
10 embodiment wherein the acid is a Lewis acid. One example of the Lewis acid is zinc dichloride. One example of the silylating agent used is TBSOTf. The iodosulfonamidating agent of step (b) above may comprise $I(coll)_2ClO_4$ and $PhSO_2NH_2$.

15 The present invention also provides a method of preparing a disaccharide stannane having the structure:



20 which comprises:
(a) (i) deprotecting a disaccharide glucal having the structure:



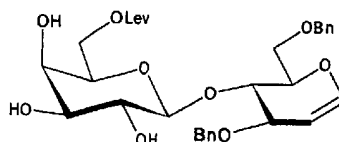
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under suitable conditions to form a deprotected intermediate; and

10

(ii) selectively reprotecting the deprotected intermediate with levulinic acid under suitable conditions to form a disaccharide levulinate having the structure:

15



and

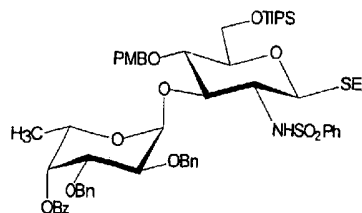
(b) reacting the disaccharide levulinate formed in step (a) with a distannyl oxide having the formula $(R_3Sn)_2O$, wherein R is linear or branched chain alkyl or aryl, under suitable conditions to form the disaccharide stannane. The invention encompasses the method wherein the conditions of the deprotecting step comprise a fluoride salt. The invention further encompasses the method wherein the fluoride salt is a tetraalkylammonium fluoride. The method additionally encompasses the method wherein the tetraalkylammonium fluoride salt is tetra-n-butylammonium fluoride. The invention also encompasses the method wherein the conditions of the reprotecting

20

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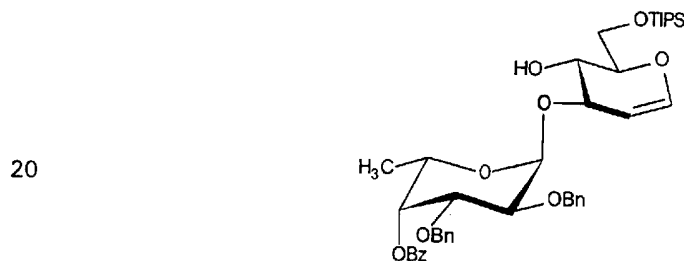
5 step comprise 2-chloro-1-methylpyridinium iodide. In one embodiment, the invention provides the method wherein R is n-Bu.

10 The present invention further provides a method of preparing a disaccharide ethylthioglycoside having the structure:



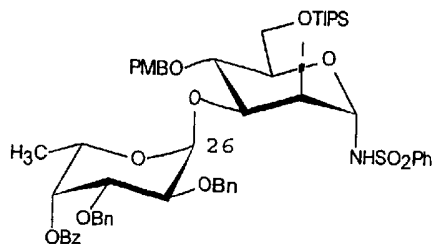
which comprises:

15 (a) (i) protecting a disaccharide glucal having the structure:



20 with a suitable protecting agent to form a protected disaccharide glucal; and

25 (ii) reacting the protected disaccharide glucal under suitable conditions with an iodosulfonamidating agent to form a disaccharide iodosulfonamide having the structure:



5

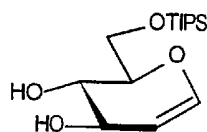
and

(b) treating the disaccharide iodosulfonamide formed in step (a)(ii) with ethanethiol under suitable conditions to form the disaccharide ethylthioglycoside. The method encompasses the embodiment wherein the disaccharide glucal is prepared by a process which comprises:

10

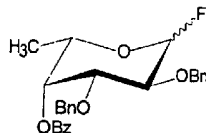
(a) alkylating a protected glucal having the structure:

15



with a fucosyl fluoride having the structure:

20



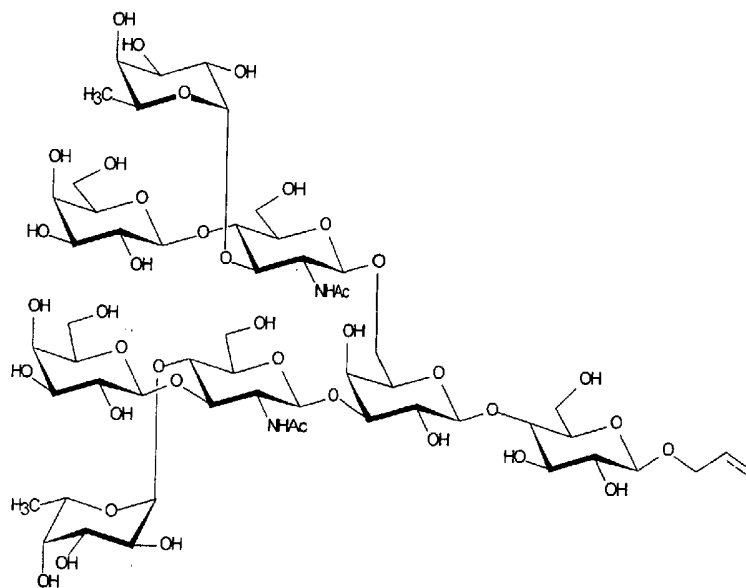
under suitable conditions to form the disaccharide glucal.

The method encompasses the embodiment wherein the conditions of the alkylating step comprise an ionizing salt. In addition, the method encompasses the example wherein the ionizing salt is AgClO_4 . The method also includes the example wherein the protecting agent is PMBCl . The method further encompasses the embodiment

25

5 wherein the iodosulfonamidating agent in step (b)(ii) comprises $I(coll)_2ClO_4$ and $PhSQNH_2$. The method also encompasses the embodiment wherein the conditions of the treating step comprise a base. The method also includes the instance wherein the base is LHMDS.

10 The invention also provides a method of preparing an N3 allyl glycoside having the structure:

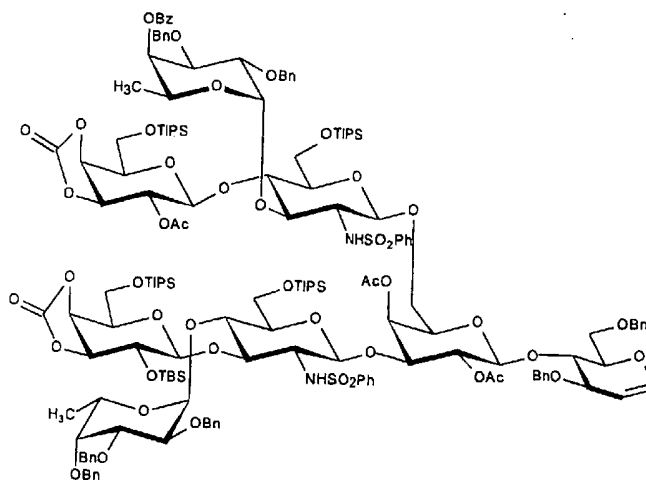


which comprises:

(a) desilylating a protected N3 glycal having the structure:

20

5



under suitable conditions to form a desilylated N3 glycal;

10 (b) deprotecting the desilylated N3 glycal formed in step (a) under suitable conditions to form a deprotected N3 glycal;

15 (c) treating the deprotected N3 glycal formed in step (b) with acetic anhydride in the presence of a suitable catalyst to form an N3 glycal acetate;

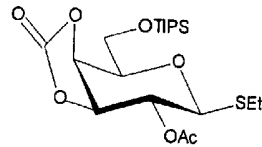
(d) epoxidizing the N3 glycal acetate formed in step (c) with an oxygen transfer agent under suitable conditions to form an N3 glycal epoxyacetate;

20 (e) cleaving the N3 glycal epoxyacetate formed in step (d) with allyl alcohol under suitable conditions to form an N3 glycal allyl ether; and

(f) saponifying the N3 glycal allyl ether under suitable conditions to form the N3 allyl glycoside.

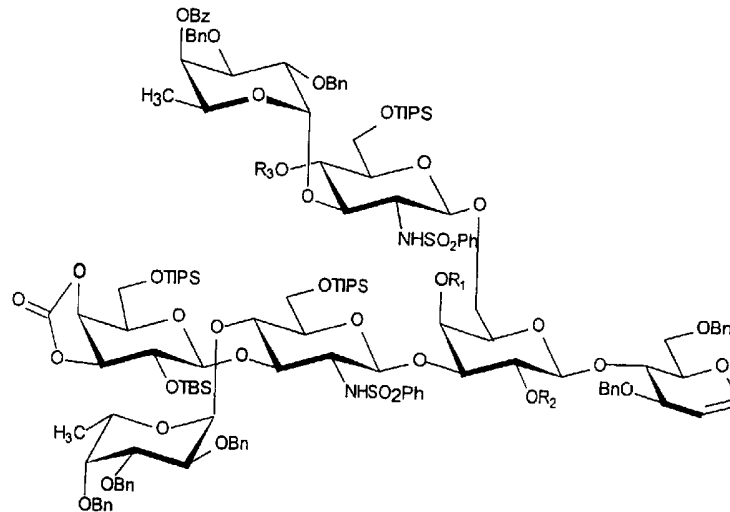
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The invention also encompasses the method wherein the protected N3 glycal is prepared by a process which comprises coupling an ethylthioglycoside having the structure:



10

heptasaccharide glycal having the structure:



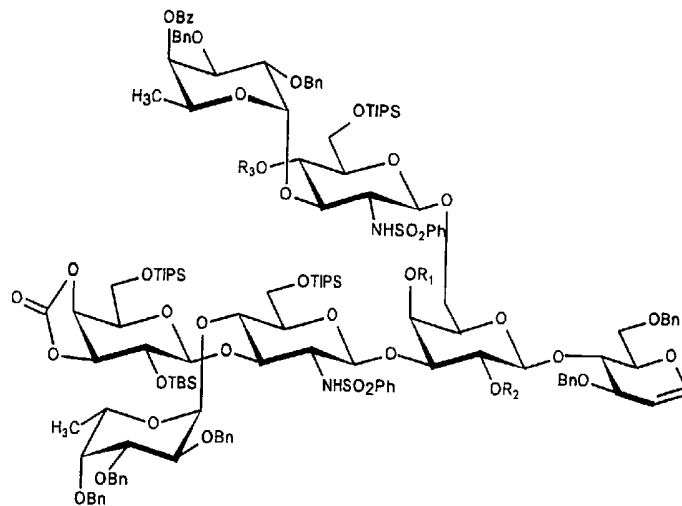
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wherein R_1 and R_2 are Ac and R_3 is H, in the presence of an alkylating agent under suitable conditions to form the protected N3 glycal. The invention encompasses the method wherein the alkylating agent is MeOTf. The invention also encompasses the method wherein the conditions of the

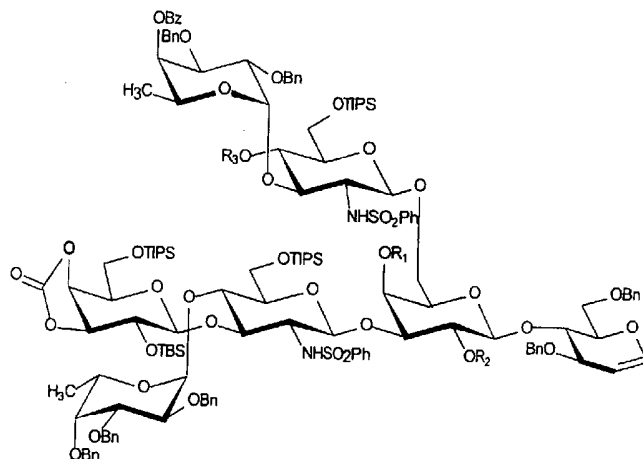
20

5 desilylating step comprise a fluoride salt. The invention also encompasses the method wherein the fluoride salt is a tetraalkylammonium fluoride. The invention also encompasses the method wherein the tetraalkylammonium fluoride is tetra-n-butylammonium fluoride. The invention further includes the method wherein the catalyst in the treating step is 2-N,N-dimethylaminopyridine. The invention also encompasses the method wherein the oxygen transfer agent is 3,3-dimethyldioxirane.

10
15 The present invention encompasses a method of preparing a heptasaccharide glycal diacetate intermediate having the structure:



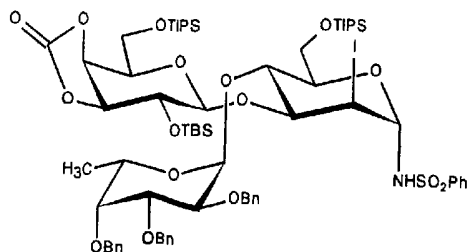
- 5 wherein R_1 and R_2 are Ac and R_3 is H, which comprises:
 (a) (i) monoacylating a heptasaccharide glycal having the structure:



- 15 wherein R_1 and R_2 are H and R_3 is PMB; with acyl anhydride in the presence of a catalyst under suitable conditions to form a heptasaccharide glycal monoacetate;
 (ii) treating the heptasaccharide glycal monoacetate formed in step (a)(i) with an acyl anhydride in the presence of a catalyst under conditions suitable to form a heptasaccharide glycal diacetate;
 (iii) deprotecting the heptasaccharide glycal diacetate
 20 under suitable conditions to form the heptasaccharide glycal diacetate intermediate.

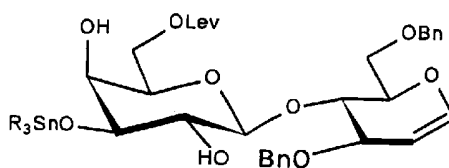
The invention encompasses the method wherein the heptasaccharide glycal is prepared by a process which comprises:

5 (a) (i) reacting a trisaccharide iodosulfonamide having the structure:



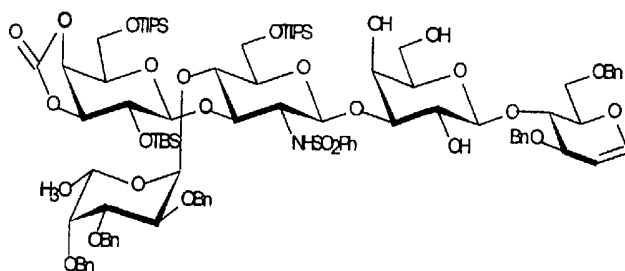
with a disaccharide stannane having the structure:

10



under suitable conditions; and (ii) deprotecting under suitable conditions to form a pentasaccharide glycal having the structure:

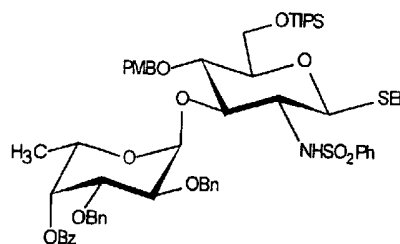
15



and

20 (b) coupling the pentasaccharide glycal formed in step (a) with an ethylthioglycoside having the structure:

5



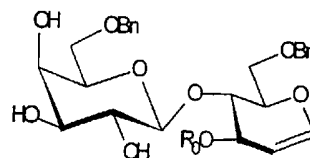
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under suitable conditions to form the heptasaccharide glycal. The invention encompasses the method wherein the conditions of the reacting step comprise an ionizing agent.

The invention also encompasses the method wherein the ionizing agent is $AgBF_4$.

15

The invention further encompasses a method of preparing a protected disaccharide having the structure:

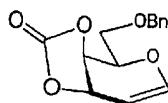


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wherein R_0 is $1,3$ linear or branched chain alkyl, arylalkyl, trialkylsilyl, aryldialkylsilyl, diarylalkylsilyl, and triarylsilyl, which comprises:

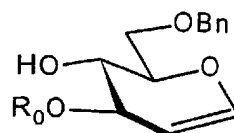
(a)(i) epoxidizing a galactal carbonate having the structure:

25



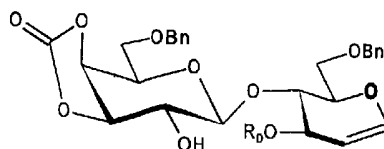
- 5 with an oxygen transfer agent under suitable conditions to form an epoxide galactal; and
 (ii) coupling the epoxide galactal formed in step (a) (i) with a doubly protected galactal having the structure:

10



under suitable conditions to form a disaccharide carbonate having the structure:

15



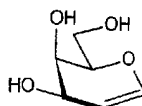
and (b) saponifying the disaccharide carbonate formed in step (a) (ii) under suitable conditions to form the protected disaccharide.

20

The invention encompasses the method wherein the galactal carbonate is prepared by a process which comprises:

(a) protecting a galactal having the structure:

25

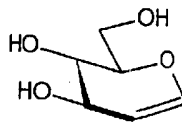


5 with an alkylating agent under suitable conditions to form a first protected galactal; and

(b) treating the first protected galactal formed in step (a) with a carbonate-forming reagent under conditions
10 suitable to form the galactal carbonate. The invention further provides the method wherein the carbonate-forming reagent is $(\text{Im})_2\text{CO}/\text{DMAP}$.

The invention also provides a method wherein the doubly protected galactal is prepared by a process
15 which comprises:

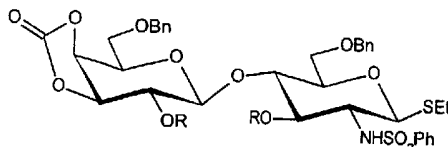
(a) protecting a second galactal having the structure:



with an alkylating agent under conditions suitable to form a second protected galactal; and
(b) protecting the second protected galactal formed in step (a) with an alkylating agent which may be the same
25 or different from that of step (a) under conditions suitable to form the doubly protected galactal. The invention encompasses the method wherein each alkylating agent is independently an alkyl, arylalkyl, trialkylsilyl, aryldialkylsilyl, diarylalkylsilyl or triarylsilyl halide or triflate. The invention further
30 encompasses the method wherein the alkylating agent is benzyl bromide. In one example, the alkylating agent is TES-Cl. The method also encompasses the method wherein

5 the oxygen transfer agent is DMDO. The method further encompasses conditions for the coupling step comprising ZnCl₂ in THF. The additionally encompasses conditions for the saponifying step comprising K₂CO₃ in methanol.

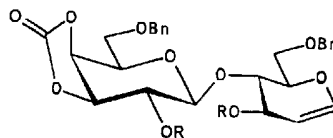
10 The present invention further provides a method of preparing an ethylthioglycoside having the structure:



15 wherein R is C₁₋₉ linear or branched chain alkyl, arylalkyl, trialkylsilyl, aryldialkylsilyl, diarylalkylsilyl, and triarylsilyl, which comprises:

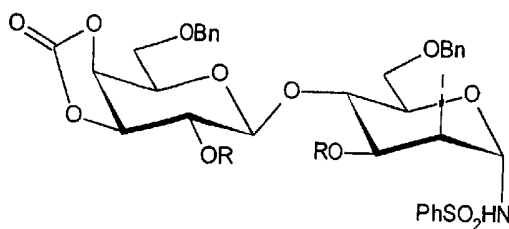
(a) treating a protected disaccharide carbonate having the structure:

20



with an iodosulfonamidating agent under suitable conditions to form a disaccharide iodosulfonamidate having the structure:

25

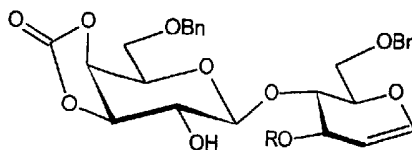


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and

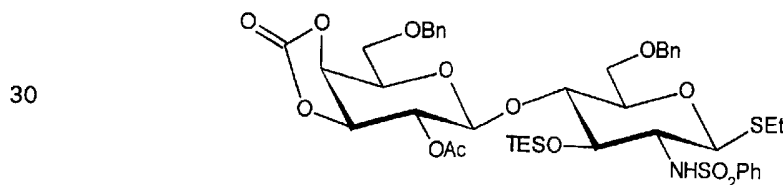
5 (b) reacting the disaccharide iodosulfonamidate formed in step (a) with ethylthiol under suitable conditions to form the ethylthioglycoside.

The invention also provides a method wherein the protected disaccharide carbonate is prepared by a process which comprises alkylating a disaccharide carbonate having the structure:



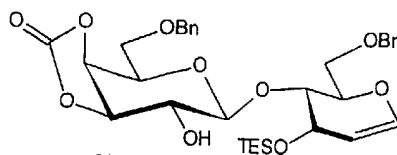
with an alkylating agent under suitable conditions to form the protected disaccharide carbonate. The method encompasses within the scope of the method any alkylating agent selected from the group including an alkyl, arylalkyl, trialkylsilyl, aryldialkylsilyl, diarylalkylsilyl or triarylsilyl halide or triflate. An example of the alkylating agent is TES-Cl. An example of the the iodosulfonamidating agent is $I(coll)_2ClO_4$ and $PhSO_2NH_2$.

25 The present invention provides a method of preparing an ethylthioglycoside having the structure:



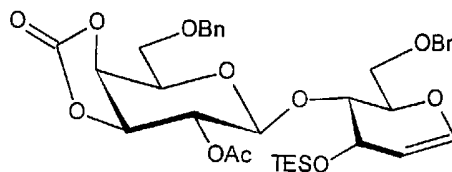
which comprises:

5 (a) acylating a disaccharide carbonate having the structure:



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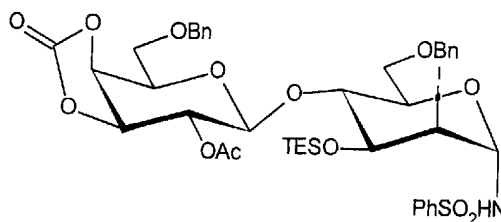
under suitable conditions to form an acylated disaccharide carbonate having the structure:



15

(b) treating the acylated disaccharide carbonate formed in step (a) with an iodosulfonamidating agent under suitable conditions to form a disaccharide iodosulfonamidate having the structure:

20



25

and

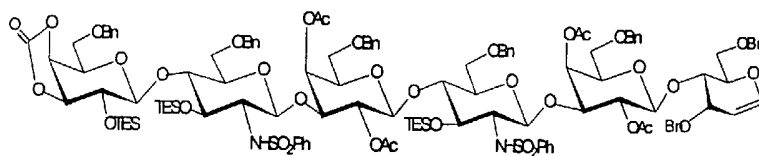
(c) reacting the iodosulfonamidate formed in the step (b) with ethyl thiol under suitable conditions to form the ethylthioglycoside. The invention encompasses the method wherein the conditions of the acylating step comprise

30

5 acetic anhydride/pyridine. An example of the
 iododisulfonamidating agent is $I(coll)_2ClO_4$ and $PhSO_2NH_2$.

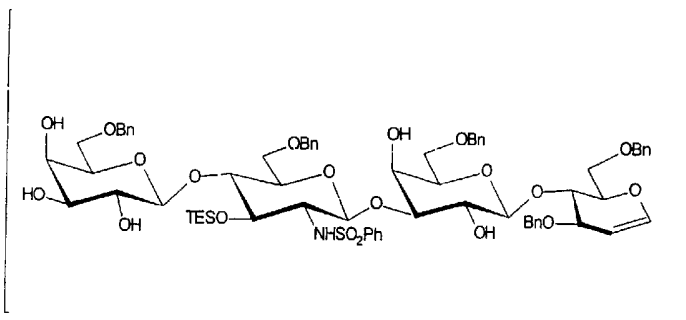
The present invention also provides a method of
 preparing a protected hexasaccharide having the
 structure:

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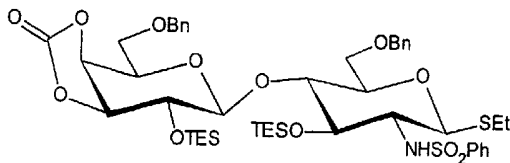
which comprises:

(a) reacting a protected tetrasaccharide having the
 structure:



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with an ethylglycoside having the structure:



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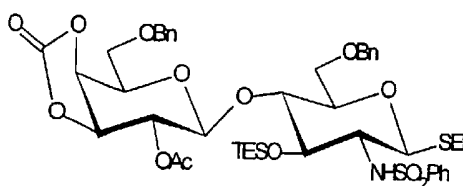
5 under suitable conditions to form a hexasaccharide intermediate; and

(b) acetylating the hexasaccharide intermediate formed in step (a) under suitable conditions to form the protected hexasaccharide.

10 The invention provides a method wherein the protected tetrasaccharide is prepared by a process which comprises:

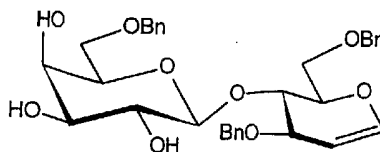
(a) coupling an ethythioglycoside having the structure:

15



with a protected disaccharide having the structure:

20



25 under suitable conditions to form a protected tetrasaccharide carbonate; and

(b) saponifying the protected tetrasaccharide carbonate formed in step (a) under suitable conditions to form the protected tetrasaccharide. The invention encompasses the method wherein the conditions of the coupling step comprise MeOTf/MS. The invention also encompasses the method wherein the conditions of the saponifying step

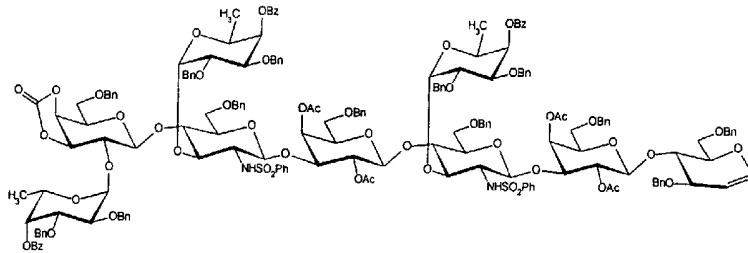
30 comprise K_2CO_3 in methanol.

5

The present invention provides a method of preparing a protected nonasaccharide having the structure:

10

15

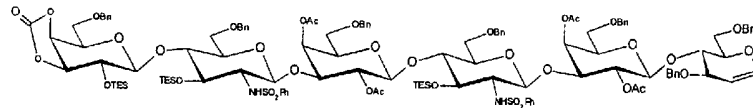


which comprises:

20

(a) deprotecting a protected hexasaccharide having the structure:

25

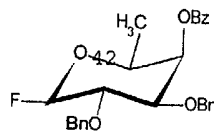


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under suitable conditions to form a partially deprotected hexasaccharide; and

(b) coupling the partially deprotected hexasaccharide formed in step (a) with a fucosyl fluoride having the structure:

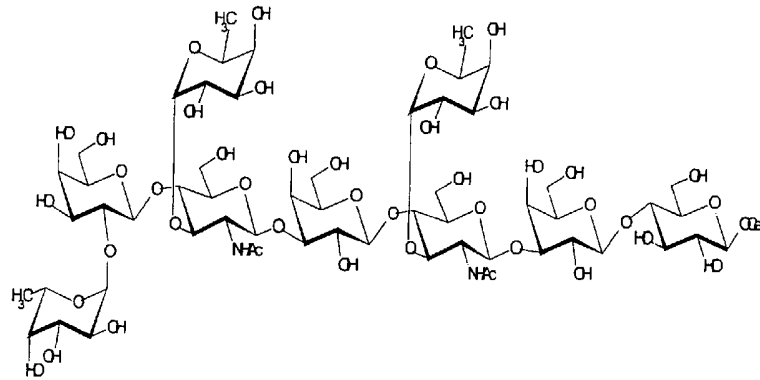
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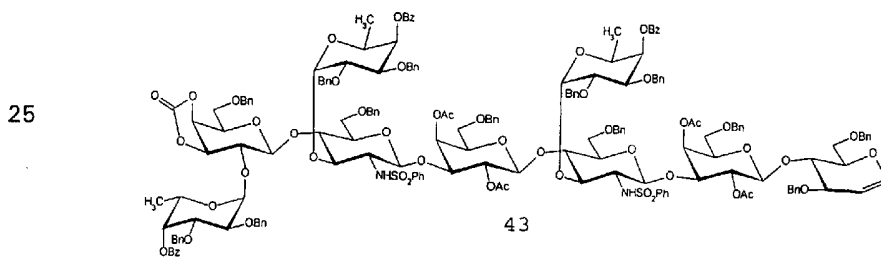
5 in the presence of an organometallic reagent under suitable conditions to form the protected nonasaccharide. The method encompasses conditions of the deprotecting step comprising a fluoride salt. The fluoride salt may be a tetraalkylammonium fluoride. Specifically, the
 10 fluoride salt may be TBAF. The invention encompasses the method wherein the organometallic reagent is $\text{Sn}(\text{OTf})_2/\text{DTBP}$.

15 The present invention also provides a method of preparing a protected nonasaccharide ceramide having the structure:



which comprises:

20 (a) epoxidizing a protected nonasaccharide having the structure:



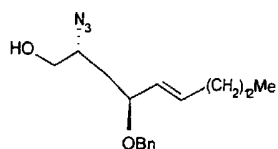
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with an oxygen transfer agent under suitable conditions to form a protected nonasaccharide epoxide;

(b) coupling the protected nonasaccharide epoxide formed in step (a) with an azide having the structure:

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under suitable conditions to form a nonasaccharide azide intermediate;

(c) reductively acylating the azide intermediate with palmitic anhydride under suitable conditions to form a protected nonasaccharide ceramide;

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(d) reducing the protected nonasaccharide ceramide formed in step (c) under suitable conditions to form a deprotected nonasaccharide ceramide;

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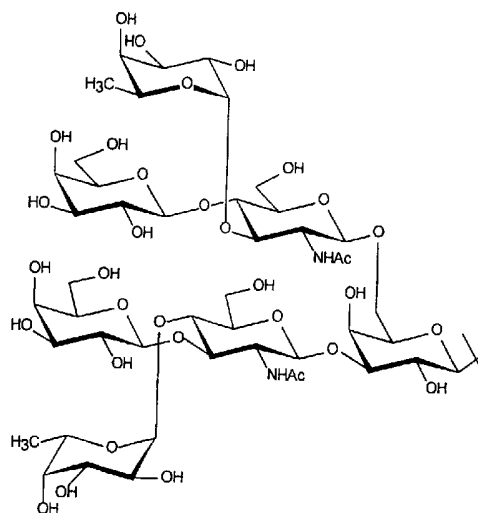
(e) acylating the deprotected nonasaccharide ceramide under suitable conditions to form an acylated nonasaccharide ceramide; and

(f) saponifying the acylated nonasaccharide ceramide under suitable conditions to form the nonasaccharide ceramide. The invention encompasses the method wherein

5 the oxygen transfer agent is DMDO. The invention also encompasses the method wherein the conditions of the coupling step comprise $ZnCl_2$. The method further encompasses use of an azide intermediate which is reductively acylated in step (c) in the presence of Lindlar's catalyst. The invention further encompasses the method wherein conditions of the saponifying step comprise MeONa in methanol.

10 The present invention provides a method of inducing antibodies in a subject, wherein the antibodies are capable of specifically binding with epithelial tumor cells cells, which comprises administering to the subject an amount of a compound which contains a determinant having a structure selected from the group consisting of:

(a)

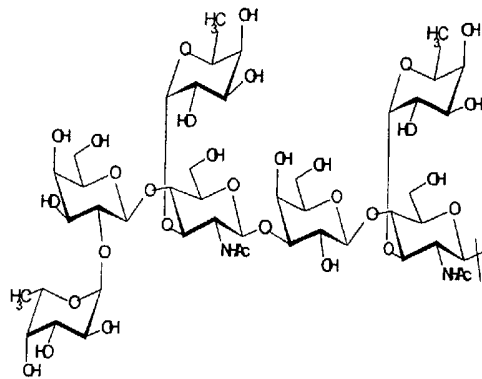


5

and

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(b)



15

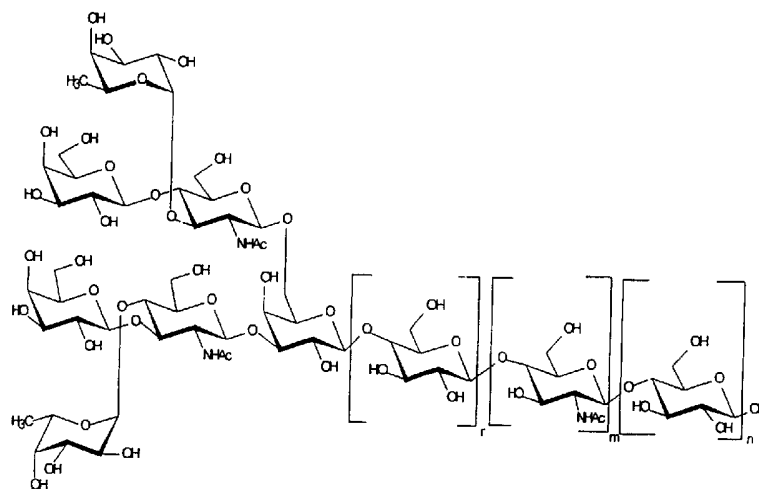
20

which amount is effective to induce antibodies. In one embodiment, the invention encompasses a method wherein the compound is bound to a suitable carrier protein, said compound being bound either directly or by a cross-linker selected from the group consisting of a succinimide and an M_2 linker. Preferably, the compound contains a KH-1 or N3 epitope. The method specifically encompasses use of the carrier protein selected from the group consisting of bovine serum albumin, polylysine or KLH. The method also encompasses the method disclosed which further comprises co-administering an immunological adjuvant. In

5 particular, the adjuvant may include bacteria or liposomes. Specifically, the adjuvant may be *Salmonella minnesota* cells, bacille Calmette-Guerin or QS21. In a certain embodiment, the method includes use of the compound having the structure:

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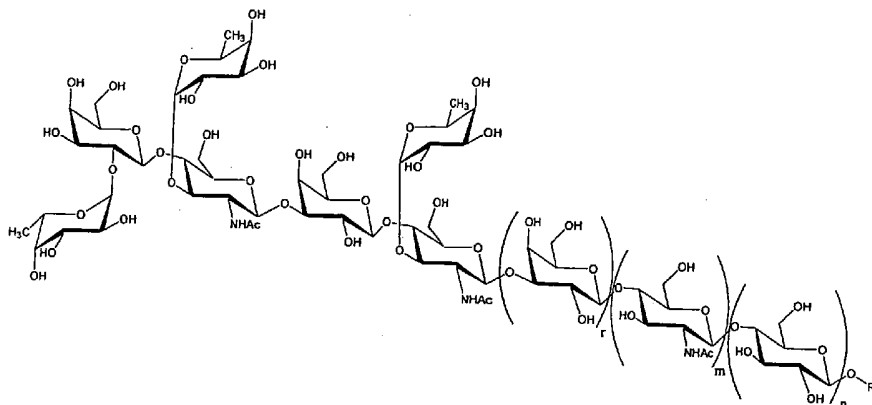
(a)



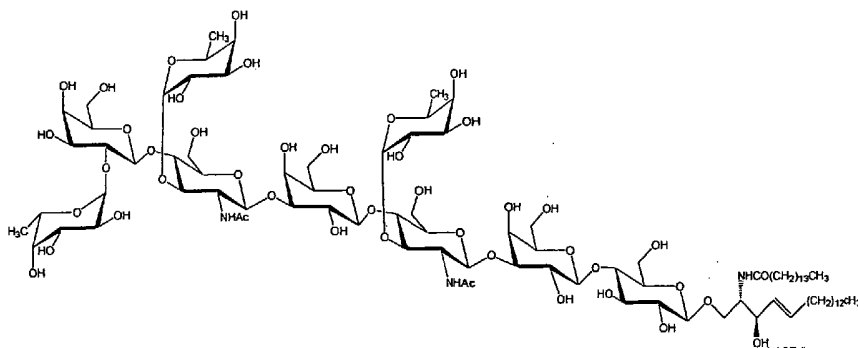
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20 or

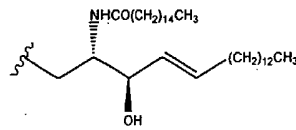
(b)



OR
(c)



5 wherein R is H, substituted or unsubstituted alkyl, aryl
or allyl, or an amino acyl moiety, an amino acyl residue
of a peptide, an amino acyl residue of a protein, which
amino acyl moiety or residue bears an ω -amino group or an
10 ω -(C=O)- group, which group is linked to O via a
polymethylene chain having the structure $-(CH_2)_s-$, where
s is an integer between about 1 and about 9, or a moiety
having the structure:



and wherein r, m and n are independently 0, 1, 2 or 3.
The invention encompasses the method wherein the subject
is in clinical remission or, where the subject has been
treated by surgery, has limited unresected disease.

20 In the practice of the invention, the method
encompasses the induction of antibodies capable of
specifically binding with gastrointestinal tumor cells,
colon tumor cells, lung tumor cells, prostate tumor
cells.

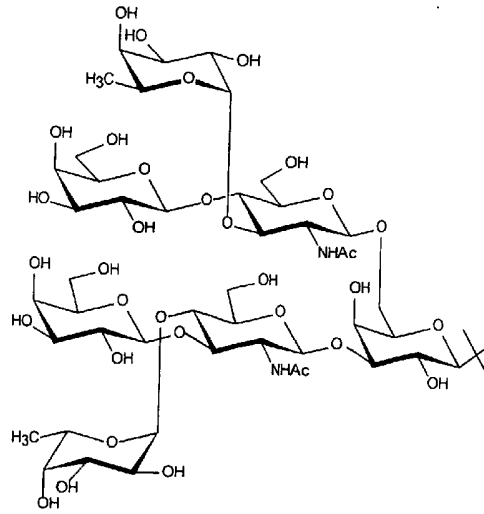
25 In addition, the invention provides a method of
treating a subject suffering from an epithelial cell
cancer, which comprises administering to the subject an
amount of a compound which contains a determinant having
a structure selected from the group consisting of:

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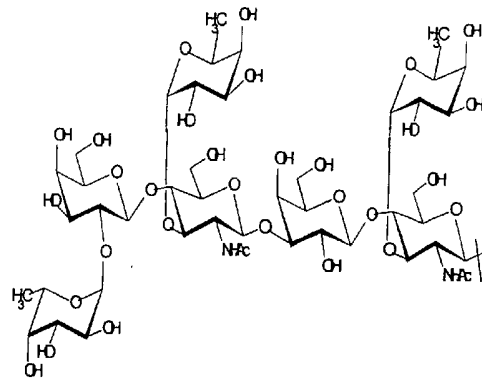
(a)



and

(b)

10



which amount is effective to treat the cancer. The method may be practiced wherein the compound is bound to a suitable carrier protein, said compound being bound

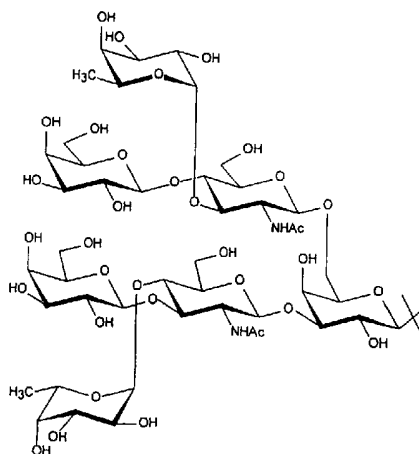
5 either directly or by a cross-linker selected from the group consisting of a succinimide and an M_2 linker. Favorably, the carrier protein is bovine serum albumin, polylysine or KLH, and the compound contains a KH-1 or N3 epitope.

10 The method may further comprise co-administering an immunological adjuvant. The adjuvant is bacteria or liposomes. In particular, the adjuvant is *Salmonella minnesota* cells, bacille Calmette-Guerin or QS21.

15 The invention further provides a method of preventing recurrence of epithelial cell cancer in a subject which comprises vaccinating the subject with a compound which contains a determinant having the structure:

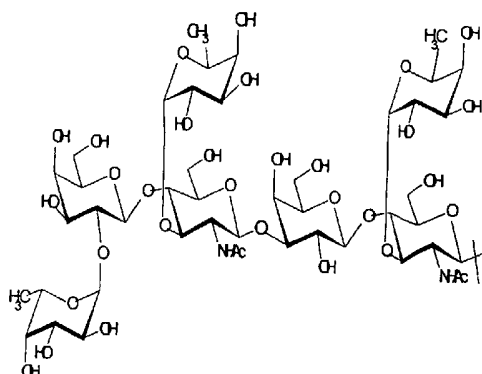
(a)

20



and (b)

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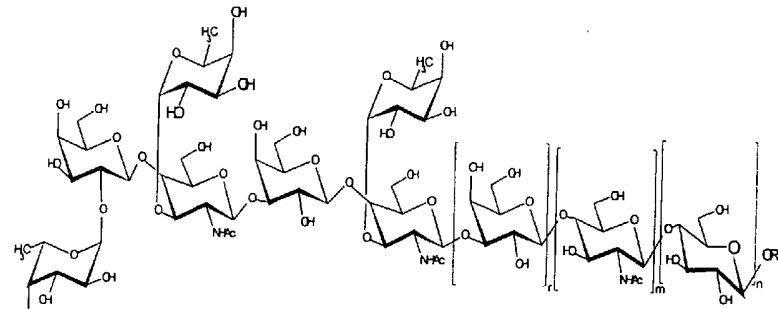
10 which amount is effective to induce the antibodies. The invention encompasses the method wherein the compound is bound to a suitable carrier protein. The method specifically encompasses use of any effective carrier protein including bovine serum albumin, polylysine or KLH. In addition, the method may further comprises co-administering an immunological adjuvant. The adjuvant may be bacteria or liposomes. In particular, the adjuvant may be *Salmonella minnesota* cells, bacille Calmette-Guerin or

15 QS21.

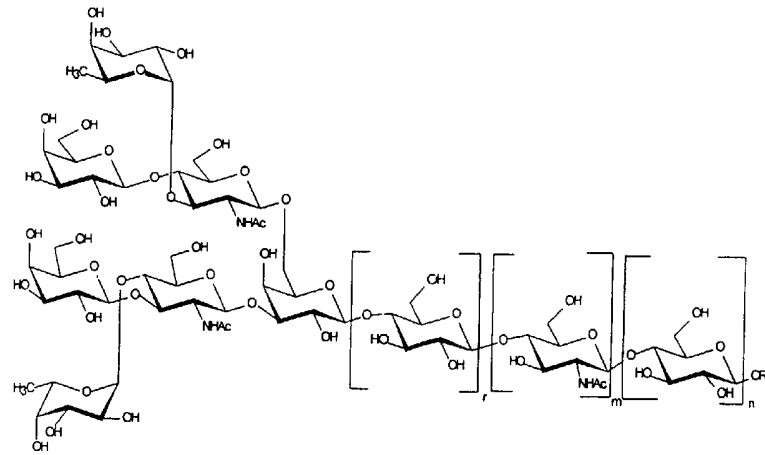
The method may carried out using a compound selected from the group consisting of:

(a)

5



and (b)

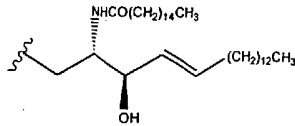


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wherein R is H, substituted or unsubstituted alkyl, aryl or allyl, or an amino acyl moiety, an amino acyl residue of a peptide, an amino acyl residue of a protein, which amino acyl moiety or residue bears an ω -amino group or an ω -(C=O)- group, which group is linked to O via a polymethylene chain having the structure $-(CH_2)_s-$, where

5 s is an integer between about 1 and about 9, or a moiety having the structure:



and wherein r, m and n are independently 0, 1, 2 or 3.

The processes of the present invention for preparing KH-1 and N3 antigens and analogues thereof and intermediates thereto encompass the use of various alternate protecting groups known in the art. Those protecting groups used in the disclosure including the Examples below are merely illustrative. One of ordinary skill would understand how to substitute equivalent protecting groups for those illustrated.

20 The subject invention also provides pharmaceutical compositions for treating cancer comprising any of the analogues of KH-1 or N3 antigens as disclosed herein, optionally in combination with a pharmaceutically suitable carrier.

25 The subject invention further provides a method of treating cancer in a subject suffering therefrom comprising administering to the subject a therapeutically effective amount of any of the analogues of KH-1 or N3 antigens disclosed herein and a pharmaceutically suitable carrier.

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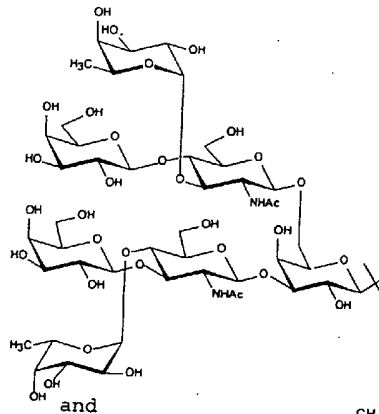


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The invention provides a method of preventing recurrence of an epithelial cell cancer in a subject which comprises vaccinating the subject with a compound which contains a determinant having the structure:

(a)

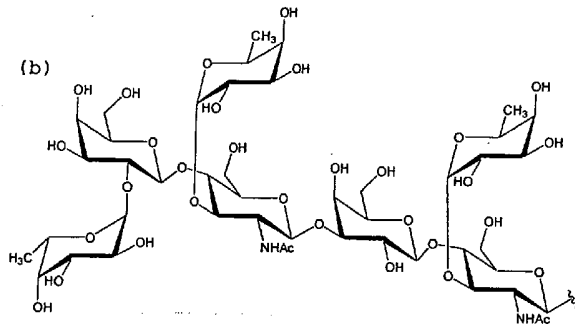
10



and

(b)

15



20

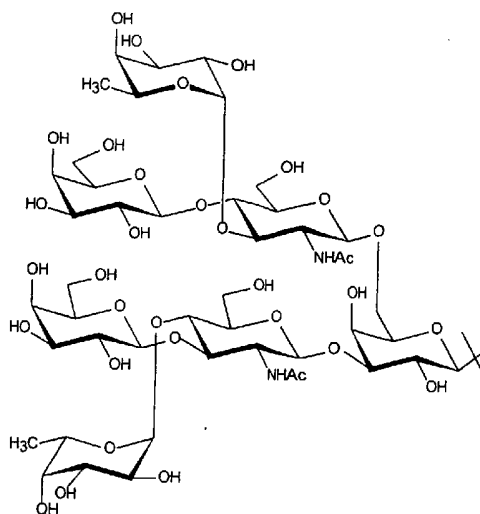
which amount is effective to prevent recurrence of an epithelial cell cancer.

The invention provides a composition comprising a compound which contains a determinant having a structure selected from the group consisting of:



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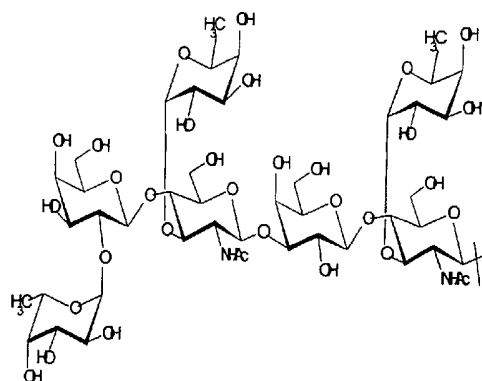
(a)



and

(b)

10



and optionally an immunological adjuvant and/or a pharmaceutically acceptable carrier.

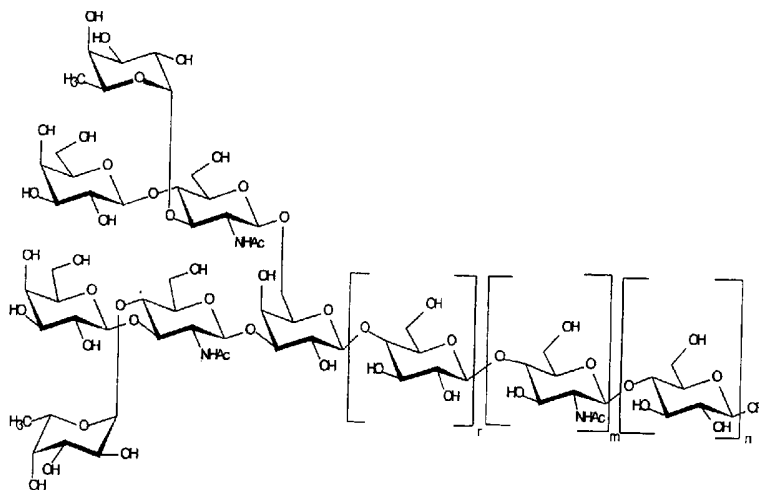
5 The invention also provides the composition wherein
 the compound is bound to a suitable carrier protein, said
 compound being bound either directly or by a cross-linker
 selected from the group consisting of a succinimide and
 an M_2 linker. The composition is also provided wherein
 10 the carrier protein is bovine serum albumin, polylysine
 or KLH. In particular, the composition is characterized
 wherein the compound contains a KH-1 or N3 epitope.

15 Additionally, the composition is provided wherein
 the immunological adjuvant is bacteria or liposomes. The
 adjuvant may be *Salmonella minnesota* cells, bacille
 Calmette-Guerin or QS21.

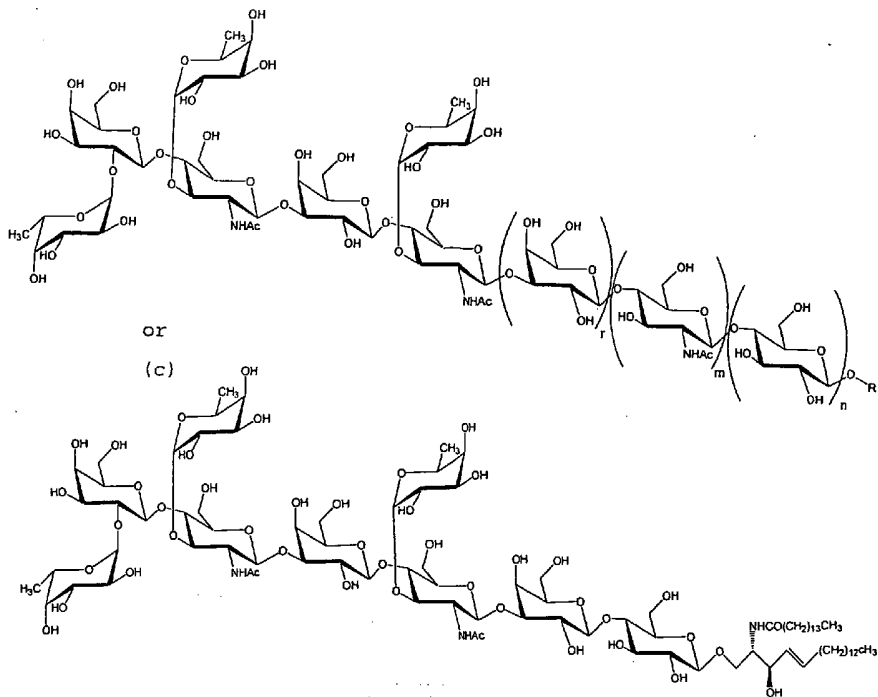
Favorably, the composition is provided wherein the
 compound has the structure:

(a)

20

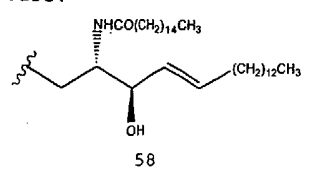


(b)



wherein R is H, substituted or unsubstituted alkyl, aryl or allyl, or an amino acyl moiety, an amino acyl residue of a peptide, an amino acyl residue of a protein, which amino acyl moiety or residue bears an ω -amino group or an ω -(C=O)- group, which group is linked to O via a polymethylene chain having the structure $-(CH_2)_s-$, where s is an integer between about 1 and about 9, or a moiety having the structure:

25



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and wherein r, m and n are independently 0, 1, 2 or 3.

Utilities

10

The compounds taught above which are related to KH-1 and N3 cell-surface antigens are capable of preventing recurrence of various types of epithelial cancer in a subject, including lung, gastrointestinal, prostate and colon cancers, and inducing antibodies useful as a vaccine in the treatment of such types of cancer, both *in vivo* and *in vitro*. Thus, these antigens and analogues thereof are useful to treat, prevent or ameliorate such cancers in subjects suffering therefrom.

15

20

The magnitude of the therapeutic dose of the compounds of the invention will vary with the nature and severity of the condition to be treated and with the particular compound and its route of administration. In general, the daily dose range for anticancer activity or antibody induction lies in the range of 0.001 to 25 mg/kg of body weight in a mammal, preferably 0.001 to 10 mg/kg, and most preferably 0.001 to 1.0 mg/kg, in single or multiple doses. In unusual cases, it may be necessary to administer doses above 25 mg/kg.

25

30

Any suitable route of administration may be employed for providing a mammal, especially a human, with an effective dosage of a compound disclosed herein. For example, oral, rectal, topical, parenteral, ocular, pulmonary, nasal, etc., routes may be employed. Dosage

5 forms include tablets, troches, dispersions, suspensions, solutions, capsules, creams, ointments, aerosols, etc.

The pharmaceutical compositions of the present invention comprise a compound containing any of the KH-1 and N3 antigens of the subject invention, as an active
10 ingredient, and may also contain a pharmaceutically acceptable carrier and, optionally, other therapeutically active ingredients.

The compositions include compositions suitable for oral, rectal, topical (including transdermal devices, aerosols, creams, ointments, lotions and dusting
15 powders), parenteral (including subcutaneous, intramuscular and intravenous), ocular (ophthalmic), pulmonary (nasal or buccal inhalation) or nasal administration. Although the most suitable route in any
20 given case will depend largely on the nature and severity of the condition being treated and on the nature of the active ingredient. They may be conveniently presented in unit dosage form and prepared by any of the methods well known in the art of pharmacy.

25 In preparing oral dosage forms, any of the unusual pharmaceutical media may be used, such as water, glycols, oils, alcohols, flavoring agents, preservatives, coloring agents, and the like in the case of oral liquid preparations (e.g., suspensions, elixers and solutions);
30 or carriers such as starches, sugars, microcrystalline cellulose, diluents, granulating agents, lubricants, binders, disintegrating agents, etc., in the case of oral solid preparations are preferred over liquid oral

5 preparations such as powders, capsules and tablets. If
desired, capsules may be coated by standard aqueous or
non-aqueous techniques. In addition to the dosage forms
described above, the compounds of the invention may be
administered by controlled release means and devices.

10 Pharmaceutical compositions of the present
invention suitable for oral administration may be
prepared as discrete units such as capsules, cachets or
tablets each containing a predetermined amount of the
active ingredient in powder or granular form or as a
15 solution or suspension in an aqueous or nonaqueous liquid
or in an oil-in-water or water-in-oil emulsion. Such
compositions may be prepared by any of the methods known
in the art of pharmacy. In general compositions are
prepared by uniformly and intimately admixing the active
20 ingredient with liquid carriers, finely divided solid
carriers, or both and then, if necessary, shaping the
product into the desired form. For example, a tablet may
be prepared by compression or molding, optionally with
one or more accessory ingredients. Compressed tablets
25 may be prepared by compressing in a suitable machine the
active ingredient in a free-flowing form such as powder
or granule optionally mixed with a binder, lubricant,
inert diluent or surface active or dispersing agent.
Molded tablets may be made by molding in a suitable
30 machine, a mixture of the powdered compound moistened
with an inert liquid diluent.

The present invention will be better understood
from the Experimental Details which follow. However, one

5 skilled in the art will readily appreciate that the
specific methods and results discussed are merely
illustrative of the invention as described in the claims
which follow thereafter.

10

EXAMPLE 1

15 **6-O-Benzyl-3,4-O-carbonate-galactal (3):** To a solution
of 3,4-carbonate-galactal (5.36 g, 34.37 mmol) in dry DMF
(50 mL) at 0 °C was added benzyl bromide (12.26 mL, 103.0
mmol), followed by NaH (60% oil dispersion, 1.5 gm. 1.1
eq). The reaction was stirred for 1 hr, diluted with
20 CHCl₃ (50 mL) and then brine solution (20 mL) was added
and stirred for 5 min. The organic layer was separated,
dried (MgSO₄), concentrated, and subjected to
chromatographic purification (1:1, Hex:EA) to obtain
compound 3 (85%) as a syrup: $[\alpha]_D^{23} = -92.0$ (c 1.0,
25 CHCl₃); FTIR (thin film) 3030, 2875, 1797, 1647, 1496,
1453, 1371, 1244, 1164, 1110, 1010, 837, 699 cm⁻¹; ¹H
NMR (400 MHz, CDCl₃) δ 3.7-3.9 (m, 2H, H-6), 4.08 (bt, 1H,
J = 7.36 Hz, H-5), 4.58 (s, 2H, -CH₂Ar), 4.90 (d, 1H, J
= 7.76 Hz, H-4), 4.93 (bm, 1H, H-3), 5.14 (dd, 1H, J =
30 3.16 Hz, J = 7.72 Hz, H-2), 6.66 (d, 1H, J = 6.24 Hz, H-
1), 7.28-7.45 (m, 5H, Ar-H); ¹³C NMR (400 MHz, CDCl₃) δ
67.97, 68.74, 72.41, 73.14, 73.66, 97.97, 127.77, 127.93,
128.44, 137.18, 149.06, 153.98.

5

EXAMPLE 2

6-*O*-Benzylglucal (3'): To a solution of a glucal (10 g, 68.42 mmol) in a dry DMF (200 mL) was added at -40 °C LHMDS (1.0 M soln in THF, 75.26 mL, 1.1 eq) dropwise, followed by BnBr (8.18 mL, 68.42 mmol). The solution was stirred mechanically for 6 hrs allowing the temperature to rise to 0 °C. At room temperature, a sat'd solution of ammonium chloride (50 mL) was added, followed by EtOAc (200 mL). The organic layer was separated; the aqueous layer was extracted with EtOAc (3 x 50 mL). Combined organic layers were washed with brine (50 mL), water (50 mL), dried with (MgSO₄), filtered, concentrated and purified by column chromatography (1:1 Hex: EtOAc) to obtain compound 3' as a syrup: $[\alpha]_D^{23} = +11.0$ (c 1.0, CHCl₃); FTIR (thin film): 3342, 2871, 1642, 1656, 1231, 1101, 1027, 851, 738 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 3.6-3.85 (m, 5H), 4.06 (d, 1H, J = 4.0 Hz, -OH), 4.11 (bt, 1H, H-3), 4.46 (d, 1H, J = 12.0 Hz, -CH₂Ar), 4.52 (d, 1H, J = 12.0 Hz, -CH₂Ar), 4.57 (dd, 1H, J = 1.84 Hz, J = 5.96 Hz, H-2), 6.21 (d, 1H, J = 5.96 Hz, H-1), 7.15-7.35 (m, 5H, Ar-H); ¹³C NMR (400 MHz, CDCl₃) δ 69.06, 69.63, 70.28, 73.427, 76.95, 102.72, 127.29, 127.55, 128.21, 128.24, 137.60, 137.75, 143.86.

30

EXAMPLE 3

5 **6-O-Benzyl-3-O-triethylsilylglucal (4):** To a solution of
compound 3 (5 g, 21.16 mmol) in dry CH₂Cl₂ (50 mL) was
added imidazole (1.72 g, 25.39 mmol), DMAP (10 mg). At
0 °C TESCl (3.90 mL, 23.27 mmol) was added dropwise.
10 The reaction mixture was stirred for 9 hrs, washed with
water (2 x 10 mL) and brine (10 mL). The organic layer
was separated and dried (MgSO₄), concentrated and
purified by column chromatography (20% EA in hexane) to
obtain 4 (5.47 mg ,73 %) as a syrup: $[\alpha]_D^{22} + 44.0$ (c
15 1.0, CHCl₃); FTIR (thin film) 3468, 3030, 2953, 2875,
1644, 1453, 1237, 1086, 871, 737 cm⁻¹; ¹H NMR (400 MHz,
CDCl₃) δ 0.55 (q, 6H, J = 7.90 Hz, -SiCH₂CH₃), 0.88 (t,
9H, J = 7.90 Hz, -SiCH₂CH₃), 2.47 (d, 1H, J = 4.12 Hz,
-OH), 3.6-3.75 (m, 3H, 2H-6, H-4), 4.13 (bd, 1H, J = 6.4
20 Hz, H-3), 4.47 & 4.52 (2d, 2H, J = 12.00 Hz, -CH₂Ar),
4.55 (dd, 1H, J = 2.24 Hz, J = 6.16 Hz, H-2), 6.21 (d,
1H, J = 5.96 Hz, H-1), 7.10-7.40 (m, 5H, Ar-H); ¹³C NMR
(400 MHz, CDCl₃) δ 4.84, 6.66, 69.05, 69.64, 70.56,
73.47, 76.97, 103.44, 127.59, 127.64, 128.27, 137.78,
143.33.

25

EXAMPLE 4

30 **3,6,6'-Tri-O-benzyl-4',5'-carbonate-lactal (7):** To a
solution of compound 3 (3.00 gm, 11.43 mmol) in a dry
CH₂Cl₂ (20 mL) at 0 °C was added 3,3-dimethyldioxirane
(300 mL, 0.08 M solution in acetone). The reaction was

5 stirred at 0 °C for 1h. The organic solvent was
evaporated in a stream of N₂ gas. The residue was dried
in vacuum for 10 minutes. The resulting anhydro sugar
was dissolved in a solution of the compound 3,6-
10 dibenzylglucal (5.29 gm, 17.15 mmol) in a dry THF (30
mL). At 0 °C a 1.0 M solution of ZnCl₂ in ether (5.71
mL, 0.5 eq) was added. The reaction was stirred at room
temperature for 24 h, diluted with EtOAc (50 mL), washed
with a sat'd solution of NaHCO₃ (2 x 10 mL). The organic
15 layer was separated, dried (MgSO₄) and purified by
chromatography using EA:Hexane (1:1) to obtain compound
7, 3.3 g (48 %) (60 % wrt recovered SM) as a syrup:
[α]_D²² - 38.0 (c 1.0, CHCl₃); FTIR (thin film) 3437,
3029, 2871, 1804, 1648, 1453, 1367, 1166, 1097, 1027,
20 739, 697 cm⁻¹; ¹H NMR (400 Mhz, CDCl₃) δ 3.55-3.62 (m,
2H), 3.62-3.70 (m, 2H), 3.70-3.78 (m, 2H), 3.95-4.11 (m,
2H), 3.95-4.11 (m, 2H), 4.17 (dd, 1H, J = 5.36 Hz, J =
7.04), 4.27 (ddd, 1H, J = 1.12 Hz, J = 1.73 Hz, J = 5.29
Hz), 4.44 (s, 2H, -CH₂Ar), 4.77 (dd, 1H, J = 2.48 Hz, J
= 6.12 Hz, H-2), 6.28 (d, 1H, J = 6.04 Hz, H-1), 7.10-
25 7.40 (m, 15H, Ar-H); ¹³C NMR (400 MHz, CDCl₃) δ 68.00,
68.09, 70.55, 70.63, 72.20, 73.58, 73.81, 74.58, 74.82,
75.26, 76.18, 78.47, 100.17, 101.32, 127.43 (2C), 127.56,
127.72 (2C), 127.83, 127.90, 128.00 (2C), 128.31 (2C),
128.37 (2C), 128.44 (2C), 137.28, 137.43, 138.29, 144.59,
30 153.97.

5

EXAMPLE 5

3,6,6'-Tri-O-benzyl-lactal (10): To a solution of compound 7 (3.00 g, 4.96 mmol) in MeOH (100 mL) was added dropwise a solution of sodium methoxide (1 mL, 25 % by wt in MeOH). The reaction was stirred for 1h, and the solvent was evaporated. The syrup obtained was rapidly purified by column chromatography (2.5 % MeOH in EtOAc) to obtain 2.68 g (91 %) of 10 as syrup: $[\alpha]_D^{22}$ -14.0 (c 1.0, CHCl₃); FTIR (thin film) 3415, 3029, 2867, 1647, 1453, 1246, 1068, 735 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 3.48-3.56 (m, 2H), 3.62 (dd, 1H, J = 4.80 Hz, J = 8.0 Hz), 3.66-3.78 (m, 3H), 3.91 (d, 1H, J = 4.4 Hz), 3.97 (dd, 1H, J = 4.0 Hz, J = 8.8 Hz), 4.18-4.28 (m, 4H), 4.47 (s, 2H, -CH₂Ar), 4.52 (d, 1H, J = 8.0 Hz), 5.59 (s, 1H, -CH₂Ar), 4.57-4.65 (m, 2H, -CH₂Ar), 4.85 (dd, 1H, J = 2.4 Hz, J = 4.8 Hz, H-2), 6.41 (d, 1H, J = 4.8 Hz, H-1), 7.20 - 7.45 (m, 15H, Ar-H); ¹³C NMR (400 MHz, CDCl₃) δ 67.92, 68.86, 69.19, 69.82, 71.53, 73.35(2C), 73.39, 73.42, 73.87, 76.26, 100.01, 103.30, 127.35, 127.42, 127.59, 127.74, 128.19, 128.29, 137.72, 137.81, 138.52, 144.57.

30

EXAMPLE 6

Monosilylated lactal (6): To a solution of compound 3 (3.00 gm, 11.43 mmol) in a dry CH₂Cl₂ (20 mL) at 0 °C was added 3,3-dimethyldioxirane (300 mL, 0.08 M solution in

5 acetone). The reaction was stirred at 0 °C for 1h, and
the organic solvents were evaporated in a N₂ gas stream.
The residue was dried in vacuum for 10 minutes. The
resulting anhydro sugar was dissolved in a solution of
10 compound 4 (6 gm, 9.2 mmol) in a dry THF (30 mL), at 0 °C
was added a 1.0 M solution of ZnCl₂ in ether (6 g, 0.5
eq). Reaction was stirred at room temperature for 24 h.
Diluted with EtOAc (50 mL), washed with sat. solution of
NaHCO₃ (2 x 10 mL), organic layer was separated, dried
15 (MgSO₄) submitted for chromatography EA: Hexane (2:3) to
obtain compound 6 (4.8 g 66 %) (81 % wrt recovered 7) as
a syrup: $[\alpha]_D^{22}$ -25.0 (c 1.0, CHCl₃); IR (thin film)
3439, 3030, 2910, 1804, 1725, 1647, 1453, 1371, 1243,
1074, 847, 741 cm⁻¹; 1H NMR (CDCl₃, 400 MHz) δ 0.58 (q,
6H, J = 8.0 Hz, -SiCH₂CH₃), 0.92 (t, 9H, J = 8.0 Hz, -
20 SiCH₂CH₃), 3.51 (d, 1H, J = 2.8 Hz, -OH), 3.62 (ddd, 1H,
J = 2.8 Hz, J = 7.2 Hz, J = 7.2 Hz, H-2'), 3.65-3.75 (m,
3H), 3.85 (m, 1H), 3.93 (dd, 1H, J = 4.92 Hz, J = 11.24
Hz), 3.99 (bt, 1H, J = 5.32 Hz, J = 6.48 Hz), 4.09 (bm,
1H), 4.27 (bt, 1H, J = 4.16 Hz), 4.48-4.68 (m, 6H, -
25 CH₂Ar), 4.70 (dd, 1H, J = 3.36 Hz, J = 6.16 Hz, H-2),
4.74 (dd, 1H, J = 1.8 Hz, J = 7.16 Hz, H-4), 6.32 (d, 1H,
J = 6.04, H-1), 7.2-7.4 (m, 10H, Ar-H); ¹³C (500 MHz,
CDCl₃) δ 4.75, 6.67, 65.65, 67.79, 67.93, 70.42, 71.49,
73.43, 73.58, 74.46, 75.27, 75.42, 78.05, 99.94, 102.61,
30 127.79, 127.85, 128.14, 128.33, 137.36, 137.53, 143.00,
153.96.

5

EXAMPLE 7

Acetylated silyl lactal: To a solution of compound 6 (3.5 g, 5.50 mmol) in CH_2Cl_2 (30 mL) was added pyridine (3 mL), Ac_2O (3 mL) and DMAP (cat). The reaction was stirred overnight, and then diluted with EtOAc (50 mL), washed with a sat'd solution of CuSO_4 (3 x 10 mL), water (1 x 10 mL), NaHCO_3 (2 x 10 mL), and brine (1 x 10 mL). The organic layer was separated, dried, and concentrated. The residue was purified by chromatography (1:1, Hex:EA) to obtain 6' in quantitative yield; $[\alpha]^{23}_D$ -42.0 (c 1.0, CHCl_3); IR (film) 2954, 2875, 1809, 1755, 1646, 1454, 1222, 1060, 743 cm^{-1} ; ^1H NMR (CDCl_3) δ 0.58 (q, 6H, J = 7.92 Hz, $-\text{SiCH}_2\text{CH}_3$), 0.92 (t, 9H, J = 7.92 Hz, $-\text{SiCH}_2\text{CH}_3$), 2.06 (s, 3H, $-\text{COCH}_3$), 3.63 (dd, 1H, J = 2.92 Hz, J = 10.92 Hz, H-5), 3.70 (bd, 2H, J = 10.52 Hz, 2H-6), 3.85 (dd, 1H, J = 6.08 Hz, J = 10.92, H-5'), 3.9 - 4.0 (m, 2H, 2H-6'), 4.10 - 4.2 (m, 2H), 4.5-4.6 (m, 4H, 2- CH_2Ar), 4.64 (dd, 1H, J = 3.96 Hz, 8.0 Hz, H-3'), 4.71 (dd, 1H, J = 4.24 Hz, J = 5.84 Hz, H-2), 4.84 (dd, 1H, J = 1.04 Hz, J = 8.08 Hz, H-4'), 4.90 (d, 1H, J = 4.60 Hz, H-1'), 4.99 (t, 1H, J = 4.20 Hz, H-4'), 6.30 (d, 1H, J = 6.16 Hz, H-1), 7.15 - 7.40 (m, 10H, Ar-H); ^{13}C NMR (CDCl_3) δ 4.78, 6.73, 20.58, 64.78, 67.94, 67.99, 69.38, 69.50, 73.19, 73.35, 73.79, 73.92, 74.56, 74.86, 96.82, 102.27, 127.60, 127.75, 127.78, 127.93, 128.29, 128.44, 137.35, 138.01, 142.99, 153.27, 168.54.

5

EXAMPLE 8

Iodosulfonamide (6''): To a solution of compound 6' (2.5 gm, 3.72 mmol) (suspended with 4 A MS (3.00 g)) and benzenesulfonamide (2.92 g, 18.57 mmol) at 0 °C, was added (via cannula) a solution of $I^+(coll)_2ClO_4^-$ (freshly prepared from $Ag(coll)ClO_4$ (8.36 g, 18.59 mmol) and I_2 (4.53 g, 18.53 mmol)) in CH_2Cl_2 (40 mL). The reaction mixture was allowed to warm to r.t. and stirred for 1hr. The mixture was filtered through a pad of silica gel. The filtrate was washed with a sat'd solution of $Na_2S_2O_3$ (3 x 25 mL), followed by a sat'd solution of $CuSO_4$ (5 x 25 mL), and H_2O (2 x 10 mL). The organic layer was separated and dried ($MgSO_4$), concentrated and purified by column chromatography (5 % EA in CH_2Cl_2 , in a gradient elution) to obtain 6'', 2.9 g (81 %) as a syrup; $[\alpha]_D^{23}$ -30.0 (c 1.0, $CHCl_3$); IR (film) 3267, 2954, 1806, 1755, 1495, 1458, 1370, 1342, 1090, 813, 750 cm^{-1} ; 1H NMR ($CDCl_3$) δ 0.66 (m, 6H, J = 7.8 Hz, $-SiCH_2CH_3$) 0.95 (t, 9H, J = 7.8 Hz, $-SiCH_2CH_3$), 2.04 (s, 3H, $-COCH_3$), 3.44 (dd, 1H, J = 5.56 Hz, J = 10.16 Hz, H-5), 3.55-3.72 (m, 4H), 3.86 (bs, 1H), 4.11 (t, 1H, J = 6.96 Hz), 4.23 (bs, 1H), 4.35 (dd, 1H, J = 2.28 Hz, J = 9.98 Hz), 4.44 & 4.50 (2d, 2H, 11.88 Hz, $-CH_2Ar$), 4.57 (s, 2H, $-CH_2Ar$), 4.70 (bd, 1H, J = 8.32Hz), 4.89 (bs, 1H), 4.95-5.0 (m, 2H), 5.25 (t, 1H, J = 9.64 Hz), 5.60 (d, 1H, J = 9.92 Hz), 7.2-7.5 (m, 13H, Ar-H), 7.88 (d, 2H, J = 7.72 Hz, Ar-H);

5 ^{13}C NMR (CDCl_3) δ 4.93, 6.95, 20.64, 67.49, 67.86, 68.40,
68.46, 71.91, 72.57, 73.33, 73.94, 75.20, 79.30, 126.39,
127.35, 127.67, 127.85, 127.98, 128.09, 128.36, 128.54,
128.58, 129.10, 132.35, 132.68, 137.14, 137.91, 141.36,
153.60, 168.69.

10

EXAMPLE 9

15 **Thiodonor (9):** To a solution of iodosulfonamide 6'' (2.8
g, 2.93 mmol) in dry DMF (40 mL) at $-40\text{ }^\circ\text{C}$ was added EtSH
(1.08 mL, 14.65 mmol), followed by dropwise addition of
a solution of LHMDS (1.0 M solution in THF, 8.80 mL).
The reaction mixture was stirred for 1 hr while allowing
it to warm up to r.t., and then neutralized with a
20 saturated solution of NH_4Cl (10 mL), and extracted with
EtOAc (5 x 20 mL). The organic layer was washed with
brine (15 mL), separated, dried (MgSO_4), and
concentrated. The resulting residue was acetylated in
 CH_2Cl_2 (50 mL) with pyridine (1.0 mL), Ac_2O (1.0 mL)
25 overnight. The organic layer was washed with a sat'd
solution of CuSO_4 (3 x 15 mL), water (1 x 10 mL), and
a sat'd solution of NaHCO_3 (2 x 15 mL). The organic layer
was separated, dried (MgSO_4) and concentrated. The
residue was purified by chromatography (1:1, Hex: EA) to
30 obtain 9 (2.38 g, 91%) as syrup; $[\alpha]_{\text{D}}^{23} - 4.0$ (c 1.0,
 CHCl_3); IR (film) 3316, 2955, 2875, 1815, 1745, 1448,
1371, 1330, 1227, 1092, 897, 740 cm^{-1} ; ^1H NMR (CDCl_3) δ
0.51 (q, 6H, $J = 8.0$ Hz, $-\text{SiCH}_2\text{CH}_3$), 0.88 (t, 9H, $J =$

5 7.92 Hz, $-\text{SiCH}_2\text{CH}_3$), 1.09 (t, 3H, 7.20 Hz, $-\text{SiCH}_2\text{CH}_3$),
2.09 (s, 3H, $-\text{COCH}_3$), 2.44 (m, 2H, $-\text{SCH}_2\text{CH}_3$), 3.48 (bm,
1H, H-2), 3.83-3.70 (m, 7H), 3.89 (bt, 1H), 3.95 (bs,
1H), 4.43 (d, 1H, $J = 5.44$ Hz, H-1), 4.48 (bd, 2H, $-\text{CH}_2\text{Ar}$),
10 4.53 (d, 1H, $J = 6.32$ Hz, H-1'), 4.57 (s, 2H, $-\text{CH}_2\text{Ar}$),
4.75 (bt, 1H, $J = 5.72$ Hz, H-2'), 4.84 (bd, 1H,
9.88 Hz, $-\text{NH}\text{SO}_2\text{Ph}$), 7.20-7.40 & 7.40-7.60 (m, 13H, Ar-
H), 7.97 (d, 2H, $J = 7.16$ Hz, Ar-H); ^{13}C NMR (CDCl_3) δ
15 4.28, 6.65, 14.56, 20.64, 20.89, 56.96, 67.64, 70.49,
70.52, 70.57, 71.14, 73.26, 73.72, 73.96, 74.99, 75.02,
76.88, 82.48, 97.83, 126.21, 127.30, 127.61, 127.78,
127.87, 128.29, 128.38, 128.62, 128.94, 132.17, 137.32,
137.94, 141.38, 153.27, 170.99.

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EXAMPLE 10

Disilylated lactal (6'''): To a solution of lactal 6 (3
gm, 4.77 mmol) in dry CH_2Cl_2 (50 mL) at 0 °C, was added
25 Et_3N (3.34 mL), followed by the dropwise addition of
 TESOTf (1.61 mL, 7.15 mL). The reaction mixture was
stirred for 3 h, and washed with a sat'd solution of
 NaHCO_3 (2 x 15 mL). The organic layer was separated,
dried (MgSO_4), and concentrated. The residue was
30 purified by chromatography (4:1, Hex:EA) to obtain 6'''
(3.27 g, 92%) as a syrup; $[\alpha]_{23}^{\text{D}} -38.0$ (c 1.0, CHCl_3); IR
(thin film) δ 3087, 2953, 2875, 1819, 1647, 1647, 1454,
1365, 1240, 1101, 854, 739 cm^{-1} ; ^1H NMR (CDCl_3 , 400MHz)

5 0.57 & 0.617 (2q, 12H, J = 8.0 Hz, -SiCH₂CH₃), 0.92 &
0.94 (2t, 18H, J = 8.0 Hz, -SiCH₂CH₃), 3.5-3.75 (m, 4H),
3.8-4.0 (m, 3H), 4.05-4.20 (m, 2H), 4.49 (dd, 1H, J =
4.36 Hz, J = 7.24 Hz), 4.50-4.62 (m, 4H, -CH₂Ar), 4.64
10 (d, 1H, J = 5.2 Hz, H-1'), 4.70 (dd, 1H, J = 4.0 Hz, J =
5.60 Hz, H-4'), 4.76 (bd, 1H, J = 7.5 Hz, H-2), 6.32 (d,
1H, J = 6.0 Hz, H-1); ¹³C NMR (CDCl₃, 400 MHz) δ 4.56,
4.79, 6.58, 6.76, 65.24, 67.99, 68.02, 69.48, 71.06,
73.37, 73.76, 74.24, 74.37, 75.10, 78.21, 99.21, 99.34,
102.56, 127.63, 127.77, 127.79, 127.88, 128.32, 128.43,
15 137.53, 138.09, 143.08, 153.87.

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EXAMPLE 11

Disilylated Iodosulfonamide (6'''): To a solution of
lactal 6''' (2.5 g, 3.36 mmol) (suspended with 4 Å MS (3
g)) and benzenesulfonamide (2.64 g, 3.36 mmol) at 0°C,
was added a freshly prepared solution of I(sym-coll)₂ClO₄
25 (5eq) in CH₂Cl₂. The reaction mixture was stirred at r.t.
for 1hr, filtered through a pad of silica gel, washed
with a sat'd solution of Na₂S₂O₃ (3 x 25 mL), CuSO₄ (5 x
25 mL), and water (2 x 10 mL). The organic layer was
separated, dried (MgSO₄), and concentrated. The
30 resulting residue was purified by chromatography (5% EA
in CH₂Cl₂) to obtain 6'''' (3.20 g, 92%) as a syrup;
[α]²³_D -19.0 (c 1.0, CHCl₃); IR (thin film) 3258, 2953,
2875, 1806, 1788, 1453, 1331, 1105, 849, 745 cm⁻¹; ¹H

5 NMR (CDCl₃, 400 MHz) δ -0.57 & 0.64 (2q, 12H, J = 8.0
Hz, -SiCH₂CH₃), 0.90 & 0.95 (2t, 18H, J = -8.0 Hz, -
SiCH₂CH₃), 3.39 (bm, 1H, H-2), 3.60 - 3.70 (m, 4H), 3.78-
3.83 (bm, 2H), 4.05-4.17 (m, 3H), 4.34 (dd, 1H, J = 2.40
10 Hz, J = 8.68 Hz), 4.45 & 4.52 (2d, 2H, J = 12.0 Hz, -
CH₂Ar), 4.55 (s, 2H, -CH₂Ar), 4.68 (d, 1H, J = 2.96 Hz),
4.89 (d, 1H, J = 8.56 Hz), 5.29 (t, 1H, J = 8.36 Hz),
5.47 (d, 1H, J = 9.64 Hz, -NHSO₂Ph), 7.2-7.5 (m, 13H, Ar-
15 H), 7.89 (d, 2H, J = 7.6 Hz, Ar-H); ¹³H NMR (CDCl₃, 400
MHz) δ 4.54, 4.94, 6.59, 6.95, 67.94, 68.12, 68.39,
68.63, 73.12, 73.31, 73.36, 73.90, 75.26, 75.33, 76.86,
79.66, 100.04, 127.40, 127.67, 127.76, 127.93, 128.01,
128.36, 128.51, 128.60, 132.39, 137.34, 138.02, 141.31,
20 154.01.

EXAMPLE 12

Disilylated thiodoner (8): To a solution of
iodosulfonamide 6''' (2.7 g, 2.63 mmol) in dry DMF (40 mL)
25 at -40 °C, was added EtSH (0.584 mL, 7.89 mmol), followed
by the dropwise addition of a solution of LHMDS (1.0 M
solution in THF, 7.89 mL). The reaction mixture was
stirred for 1 hr while allowing it to warm up to r.t.,
and then neutralized with a saturated solution of NH₄Cl
30 (10 mL). EtOAc was added (50 mL). The organic layer was
washed with brine (5 mL), separated, dried (MgSO₄), and
concentrated. The residue was purified by chromatography

5 (7:3, Hex:EA) to obtain 8 (2.3 g, 91%) as syrup; $[\alpha]_D^{23}$
-64.0 (c 1.0, CHCl_3); IR (thin film) 3314, 2954, 2875,
1807, 1453, 1330, 1181, 1104, 739 cm^{-1} ; ^1H NMR (CDCl_3 ,
400 MHz) δ 0.50 (q, 6H, $J = 7.88$ Hz, $-\text{SiCH}_2\text{CH}_3$), 0.624
10 (q, 6H, $J = 7.6$ Hz, $-\text{SiCH}_2\text{CH}_3$), 0.87 (t, 9H, $J = 7.88$ Hz,
 $-\text{SiCH}_2\text{CH}_3$), 0.94 (t, 9H, $J = 7.96$ Hz, $-\text{SiCH}_2\text{CH}_3$), 1.11 (t,
3H, $J = 7.44$ Hz, $-\text{SCH}_2\text{CH}_3$), 2.48 (m, 2H, $-\text{SCH}_2\text{CH}_3$),
3.35 (m, 1H, H-2), 3.85-3.68 (m, 6H), 3.86 (bm, 1H), 3.97
(bt, 1H), 4.06 (bt, 1H, $J = 6.56$ Hz), 4.49 (s, 2H, $-\text{CH}_2\text{Ar}$),
15 4.57 (s, 2H, $-\text{CH}_2\text{Ar}$), 4.55 (m, 1H), 4.61 (d, 1H,
 $J = 6.28$ Hz, H-1), 4.67 (d, 1H, $J = 4.0$ Hz, H-4),
4.87 (d, 1H, $J = 8.84$ Hz, H-1), 5.50 (d, 1H, $J = 8.84$ Hz,
 $-\text{NHSO}_2\text{Ph}$), 7.2-7.4 (m, 10H, Ar-H), 7.45-7.55 (m, 3H, Ar-
H), 7.94 (d, 2H, $J = 7.2$ Hz, Ar-H); ^{13}C NMR (CDCl_3) δ
20 4.28, 4.45, 6.56, 6.71, 14.58, 25.64, 57.42, 67.82,
69.05, 69.68, 70.37, 71.80, 73.13, 73.66, 73.75, 76.45,
76.64, 77.05, 82.68, 100.94, 127.52, 127.57, 127.79,
127.83, 128.22, 128.35, 128.84, 132.25, 137.49, 138.01,
140.70.

25

EXAMPLE 13

Tetrasaccharide diol (9'): To a solution of disaccharide
10 (100 mg, 0.173 mmol) and thiodonor 9 (308 mg, 0.34
30 mmol) in dry CH_2Cl_2 (8 mL), suspended with 4 Å MS (1.0 g)
was added di-*t*-butylpyridine (0.311 mL, 1.36 mmol),
cooled to -10°C . Then, MeOTf (0.156 mL, 1.36 mmol) was
added. The reaction mixture was stirred for 2 h, then at

5 0 °C for 24 h. After neutralizing with Et₃N (0.1 ml),
the mixture was diluted with EtOAc (25 mL), and filtered
through a pad of silica gel. The filtrate was washed
with a sat'd solution of NaHCO₃ (2 x10 mL). The organic
layer was separated, dried (MgSO₄), and concentrated.
10 The residue was purified by chromatography to obtain
tetrasaccharide 9' in 55% as syrup; $[\alpha]_D^{23}$ -28.0 (c 1.0,
CHCl₃); I.R. (film) 3491, 3029, 3874, 1815, 1753, 1647,
1453, 1370, 1221, 1160, 1064, 738 cm⁻¹; ¹H NMR (CDCl₃)
15 δ 0.38 (q, 6H, J = 7.96 Hz, -SiCH₂CH₃), 0.76 (t, 9H, J =
7.96 Hz, -SiCH₂CH₃), 1.97 (s, 3H, -COCH₃), 3.2-3.32 (m,
2H), 3.35-3.55 (m, 5H), 3.55-3.7 (m, 7H), 3.7-3.8 (m,
4H), 3.95 (dd, 1H, J = 4.64 Hz, J = 11.28 Hz), 4.0 - 4.12
(m, 2H), 4.18 (bs, 1H), 4.3-4.65 (m, 15H), 4.7-4.8 (m,
2H), 4.89 (t, 1H, J = 5.24 Hz), 5.31 (d, 1H, J = 8.4 Hz),
20 6.32 (d, 1H, J = 6.04 Hz, H-1), 7.1- 7.5 (m, 28H, Ar-H),
7.85 (d, 2H, J = 7.4 Hz, Ar-H); ¹³C NMR (CDCl₃) δ 4.47,
6.74, 20.62, 58.45, 67.89, 68.16, 68.91, 69.63, 70.01,
70.23, 70.70, 70.74, 72.95, 73.26, 73.32, 73.40, 73.43,
73.79, 74.38, 74.75, 74.81, 75.34, 76.60, 77.19, 82.21,
25 97.41, 100.41, 102.53, 102.84, 127.30, 127.44, 127.50,
127.56, 127.59, 127.62, 127.76, 127.82, 127.84, 127.96,
128.18, 128.24, 128.33, 128.38, 128.46, 128.83, 132.49,
137.32, 137.89, 138.70, 140.76, 144.51, 153.43, 168.94.

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EXAMPLE 14

5 **Tetrasaccharide pentaol (11):** To a solution of
tetrasaccharide 9' (370 mg, 0.26 mmol) in MeOH (5 mL) was
added K₂CO₃ (370 mg). The reaction mixture was stirred
for 15 min, diluted with CH₂Cl₂ (100 mL), and filtered
10 through a pad of silica gel, followed by washing with
EtOAc (100 mL). The filtrates were combined, and
concentrated to obtain 11 (295 mg, 85%) as a syrup;
[α]²³_D -18.0 (c 1.0, CHCl₃); IR (film) 3469, 3030, 2873,
1648, 1496, 1452, 1328, 1092, 909, 737 cm⁻¹; ¹H NMR
15 (CDCl₃) δ 0.31 (q, 6H, J = 6.38 Hz, -SiCH₂CH₃), 0.70 (t,
9H, J = 6.38 Hz, -SiCH₂CH₃), 2.49 (bs, 1H, -OH), 2.82
(bs, 1H, -OH), 3.16 (m, 1H, -CHNHSO₂Ph), 3.3-3.6 (m,
12H), 3.6-3.78 (m, 6H), 3.79 (bs, 2H), 3.8-3.85 (m, 3H),
3.92 (bd, 1H, J = 4.23 Hz), 4.0 (bt, 1H), 4.05-4.10 (m,
2H), 4.10-4.25 (m, 3H), 4.30-4.40 (m, 6H), 4.4-4.55 (m,
20 7H), 4.75 (dd, 1H, J = 2.73 Hz, J = 4.94 Hz), 4.9 (d, 1H,
J = 4.20 Hz), 6.17 (d, 1H, 6.63 Hz, -HNSO₂Ph), 6.31 (d,
1H, J = 4.9 Hz, H-1), 7.0-7.4 (m, 23H, Ar-H), 7.80 (d, 2H,
J = 6.00 Hz, Ar-H); ¹³C NMR (CDCl₃) δ 4.30, 6.72, 57.88,
25 68.00, 68.78, 68.84, 69.20, 70.46, 70.86, 71.39, 71.99,
73.04, 73.14, 73.31, 73.40, 73.54, 73.79, 75.72, 76.01,
76.16, 81.44, 100.15, 101.85, 102.32, 102.60, 127.30,
127.45, 127.58, 127.62, 127.65, 127.73, 128.17, 128.21,
128.30, 128.33, 128.90, 132.52, 137.71, 137.87, 137.91,
30 138.10, 138.62, 140.18, 144.27.

EXAMPLE 15

5

Hexasaccharide tetrol (15'): To a solution of disaccharide 8 (197 mg, 0.20 mmol) and tetrasaccharide 15 (275 mg, 0.20 mmol) in $\text{CH}_2\text{Cl}_2:\text{Et}_2\text{O}$ (1:2, 15 mL) (suspended with 4 Å molecular sieves (1.20 g)) and di-*t*-butylpyridine (0.184 mL, 0.80 mmol) at -10 °C was added MeOTf (0.092 mL, 0.80 mmol). The reaction mixture was stirred for 2 h, allowed to warm up to 0°C. After stirring for 24 h, the mixture was diluted with EtOAc (15 mL), filtered through a pad of silica gel, and washed with a sat'd solution of NaHCO_3 (2 x 10 mL). The organic layer was separated, dried (MgSO_4), and concentrated. The residue was purified by chromatography (1:1, Hex:EA) to obtain 15' (276 mg, 60%) as a syrup; $[\alpha]_{\text{D}}^{23}$ -23.0 (c, 1.0, CHCl_3); I.R. (film) 3490, 3030, 2875, 1807, 1649, 1453, 1330, 1093, 909, 743 cm^{-1} ; ^1H NMR (CDCl_3) δ 0.25 (m, 6H, $-\text{SiCH}_2\text{CH}_3$), 0.37 (q, 6H, $J = 7.92$ Hz, $-\text{SiCH}_2\text{CH}_3$), 0.71 (t, 9H, $J = 7.88$ Hz, $-\text{SiCH}_2\text{CH}_3$), 0.76 (t, 9H, $J = 7.92$ Hz, $-\text{SiCH}_2\text{CH}_3$), 0.86 (t, 9H, $J = 7.88$ Hz, $-\text{SiCH}_2\text{CH}_3$), 2.46 (s, 1H, -OH), 2.52 (s, 1H, -OH), 3.15 (m, 1H, $-\text{CHNHSO}_2\text{Ph}$), 3.21 (m, 1H, $-\text{CHNHSO}_2\text{Ph}$), 3.28 (dd, 1H, $J = 3.04$, $J = 9.24$ Hz), 3.37-3.55 (m, 7H), 3.55-3.79 (m, 14H), 3.82 (bs, 2H), 3.89 (bs, 1H), 3.94-4.11 (m, 4H), 4.18 (bs, 1H), 4.28 (m, 1H), 4.33-4.40 (m, 3H), 4.41 (s, 2H, $-\text{CH}_2\text{Ar}$), 4.44-4.47 (m, 3H), 4.49 (s, 2H, $-\text{CH Ar}$), 4.52 (m, 1H), 4.54 (s, 2H, $-\text{CH}_2\text{Ar}$), 4.55-4.63 (m, 2H), 4.66 (dd, 2H, $J = 3.88$ Hz, $J = 6.04$ Hz), 4.74 (dd, 1H, $J = 2.76$ Hz, $J = 6.08$ Hz), 5.28 (d, 1H, $J = 7.52$ Hz, $-\text{NHSO}_2\text{Ph}$), 5.51 (d, 1H, $J = 8.32$ Hz, $-\text{NHSO}_2\text{Ph}$), 6.32 (d,

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5 1H, J = 6.04 Hz, H-1), 7.10-7.55 (m, 41H, Ar-H), 7.83 (d,
2H, J = 7.36 Hz, Ar-H), 7.89 (d, 2H, J = 7.48 Hz, Ar-H);
13C NMR (CDCl₃) δ 4.36, 4.44 (2C), 6.55, 6.67, 6.87,
58.52, 58.82, 67.61, 67.76, 67.82, 68.11, 68.71, 68.94,
10 69.07, 69.49, 69.75, 69.78, 69.92, 70.47, 70.73, 72.51,
72.92, 73.26, 73.31, 73.34, 73.37, 73.68, 73.85, 74.26,
74.61, 75.21, 75.27, 75.75, 75.90, 76.40, 77.10, 82.97,
83.60, 99.93, 100.49, 101.64, 102.74, 102.82, 103.08,
127.20, 127.38, 127.42, 127.49, 127.54, 127.62, 127.72,
127.76, 127.88, 128.10, 128.17, 128.26, 128.30, 128.40,
15 128.84, 128.97, 132.38, 132.71, 137.37, 137.57, 137.87,
137.90, 138.12, 138.18, 138.76, 139.9, 140.62, 144.45,
154.16.

20

EXAMPLE 16

Fully protected Hexasaccharide (12): To a solution of
hexasaccharide 15' (175 mg, 0.078 mmol) in dry CH₂Cl₂ (20
mL) was added pyridine (2 mL), Ac₂O (2 mL) and DMAP
25 (cat). The reaction mixture was stirred for 24 h, washed
with CuSO₄ solution (3 x 10 mL), and sat'd NaHCO₃ (3 x 10
mL). The organic layer was separated, dried (MgSO₄), and
concentrated. The residue was purified by chromatography
to obtain 12 (175 mg, 95%) as a syrup; [α]_D²³; I.R.
30 (cm⁻¹); ¹H NMR (CDCl₃) δ -0.24 (m, 12H, -SiCH₂CH₃), 0.54
(q, 6H, J = 8.08 Hz, -SiCH₂CH₃), 0.68 (bt, 9H, J = 7.70
Hz, -SiCH₂CH₃), 0.70 (bt, 9H, J = 7.8 Hz, -SiCH₂CH₃), 0.87
(t, 9H, J = 7.9 Hz, -SiCH₂CH₃), 1.86 (s, 3H, -COCH₃),

5 1.90 (s, 3H, -COCH₃), 2.08 (s, 2H, -COCH₃), 2.15 (s, 3H, -COCH₃), 3.03 (bd, 1H, J = 7.68 Hz, -CHNHSO₂Ph), 3.2-3.4 (m, 8H), 3.4-3.85 (m, 30H), 3.85-4.2 (m, 8H), 4.20-4.6 (m, 29H), 4.75 (q, 1H, J = 3.12 Hz, 6.0 Hz), 4.8 (bd, 1H, J = 8.2 Hz), 4.88 (d, 1H, J = 3.48 Hz), 5.10 (m, 2H, J = 8.76 Hz), 5.26 (d, 1H, J = 2.52 Hz), 5.33 (d, 1H, J = 8.68 Hz, -NHSO₂Ph), 5.42 (d, 1H, J = 2.64 Hz), 5.90 (d, 1H, J = 10.84 Hz, -NHSO₂Ph), 6.31 (d, 1H, 6.0 Hz, H-1), 7.1-7.5 (m, 41H, Ar-H), 7.82 & 7.89 (2bm, 4H, Ar-H); ¹³H NMR (CDCl₃) δ 4.10, 4.14, 4.49, 6.52, 6.60, 6.64, 20.75, 15 20.81, 20.09, 21.46, 55.97, 56.73, 67.83, 68.41, 68.63, 68.80, 69.35, 69.82, 69.88, 70.12, 70.49, 71.09, 71.20, 71.71, 72.84, 72.95, 73.11, 73.38, 73.53, 73.60, 73.67, 73.74, 73.79, 74.10, 74.33, 74.40, 75.32, 75.78, 75.89, 76.18, 76.77, 77.20, 99.75, 100.15, 100.38, 100.53, 20 101.55, 102.17, 127.26, 127.34, 127.42, 127.47, 127.52, 127.58, 127.61, 127.62, 127.66, 127.73, 127.73, 127.80, 127.85, 128.14, 128.21, 128.26, 128.39, 128.41, 128.66, 128.99, 131.93, 132.60, 137.47, 137.66, 137.77, 137.92, 138.31, 138.43, 138.77, 139.96, 141.74, 144.48, 154.07, 25 169.44, 169.60, 169.64, 171.34.

EXAMPLE 17

Hexasaccharide triol (13): To a solution of hexasaccharide 12 (175 mg, 0.0725 mmol) in dry THF (5 mL) was added a solution of TBAF (1.0 M in THF): AcOH (0.725 mL, 10 eq). The reaction mixture was stirred at 35°C for 24 h, diluted with EtOAc (10 mL), and washed with a saturated solution of NaHCO₃ (2 x 5 mL). The organic

5 layer was separated, dried (MgSO_4), and concentrated. The residue was purified by chromatography (1:4, Hex:EA) to obtain 13 (143 mg, 93%) as a white glassy substance; $^1\text{H NMR}$ (CDCl_3) δ 1.88, 1.92, 2.01, 2.02 (4s, 3H each, - COCH_3), 2.85 (bt, 1H, $J = 8.24$ Hz, $-\text{CHNH}_2\text{SO}_2\text{Ph}$), 3.02 (bq, 10 1H, $J = 7.0$ Hz, $-\text{CHNH}_2\text{SO}_2\text{Ph}$), 3.20 (dd, 1H, $J = 7.56$ Hz, $J = 8.0$ Hz), 3.27 (dd, 2H, $J = 4.72$ Hz, $J = 10.00$ Hz), 3.3-3.8 (m, 36H), 3.87 (bs, 2H), 4.03 (bd, 3H), 4.10 (bs, 1H), 4.2-4.65 (m, 33H), 4.66 (d, 1H, 5.1Hz), 4.77 (q, 1H, 15 $J = 3.2$ Hz), 5.01 (dd, 1H, $J = 8.32$ Hz, $J = 9.68$ Hz), 5.12 (dd, 1H, $J = 8.2$ Hz, $J = 9.84$ Hz), 5.25 (d, 1H, $J = 3.16$ Hz), 5.39 (d, 1H, $J = 3.08$), 6.32 (d, 1H, $J = 6.12$ Hz, H-1), 7.10-7.45 (m, 41H, Ar-H), 7.78 (m, 4H, Ar-H);

20

EXAMPLE 18

Nonasaccharide (15): To a solution of hexasaccharide 13 (140 mg, 0.067 mmol) and β -flourofucose 14 (241 mg, 0.53 mmol) in dry toluene (10 mL) (suspended with 4 Å 25 molecular sieves) at 0°C , was added di-*t*-butylpyridine (0.152 mL, 0.67 mmol) followed by a solution of $\text{Sn}(\text{OTf})_2$ (0.223 mg, 0.53 mmol) in THF (1 mL). The reaction mixture was stirred for 36 h, and then diluted with EtOAc (25 mL), and filtered through a pad of silica gel. The 30 organic layer was washed with a sat'd solution of NaHCO_3 (2 x 10 mL). The organic layer was separated, dried (MgSO_4), and concentrated. The residue was purified by chromatography (1:1, Hex:EA) to obtain 15 (135 mg, 60%)

5 as a syrup; ^1H NMR (CDCl_3) δ 0.87 (d, 3H, $J = 6.24$, -
CH₃), 0.93 (d, 3H, $J = 6.32$ Hz, -CH₃), 1.07 (d, 3H, J
= 6.36 Hz, -CH₃), 1.61 (s, 3H, -COCH₃), 1.80 (s, 3H, -
COCH₃), 1.93 (s, 3H, -COCH₃), 1.98 (s, 3H, -COCH₃), 3.2-
10 3.4 (m, 6H), 3.4-3.9 (m, 27H), 3.9-4.0 (m, 2H), 4.0-4.2
(m, 8H), 4.2-4.65 (m, 34H), 4.65-4.8 (m, 7H), 4.84 (d,
1H, $J = 5.3$ Hz), 4.89 (bt, 1H, $J = 8.4$ Hz), 5.05-5.15 (m,
2H), 5.28 (bs, 1H), 5.35 (d, 1H, $J = 2.76$ Hz), 5.40 (bs,
1H), 5.53 (bs, 3H), 5.65 (d, 1H, $J = 5.60$ Hz), 6.33 (d, 1H,
15 $J = 6.04$ Hz, H-1), 7.0-7.3 (m, 68H, Ar-H), 7.3-7.45 (m,
9H, Ar-H), 7.45-7.57 (m, 3H), 7.65 (d, 2H, $J = 7.56$ Hz,
Ar-H), 7.75 (d, 2H, $J = 7.48$ Hz, Ar-H), 7.99, 7.96, 7.94
(3d, 6H, $J = 7.52$ Hz, Ar-H).

20

EXAMPLE 19

Thioglycoside of Nonasaccharide (16): To a solution of
a nonasaccharide 15 (50 mg, 0.0149 mmol) in dry CH_2Cl_2 (1
mL) (suspended with 4 Å molecular sieves (100 mg)), was
25 added a solution of dimethyldioxirane in acetone (ca 0.08
M, 3 mL). The reaction mixture was stirred for 45 min,
and then solvents were evaporated under a stream of N_2
gas. The residue was dried in vacuum (10 min), and then
dissolved in CH_2Cl_2 (1 mL), and after cooling to -78°C ,
30 was reacted with EtSH (1 mL) and TFAA (5 μL). After 30
min, the mixture was evaporated under a stream of N_2 gas,
and the residue was dried in vacuum. The crude product

5 was dissolved in CH_2Cl_2 (1 mL) and then reacted with acetic anhydride (0.5 mL) and pyridine (0.5 mL). After drying for 24 hrs under reduced pressure, the residue was chromatographed (3:2, Hex:EA) to obtain thioglycoside 16 (60%) as a syrup; ^1H NMR (CDCl_3) δ 0.94 (d, 3H, $-\text{CH}_3$), 1.02 (d, 3H, $-\text{CH}_3$), 1.16 (d, 3H, $-\text{CH}_3$), 1.28 (t, 3H, $-\text{CH}_3$), 1.93 (s, 3H, $-\text{COCH}_3$), 2.0 (s, 3H, $-\text{COCH}_3$), 2.04 (s, 3H, $-\text{COCH}_3$), 2.07 (s, 3H, $-\text{COCH}_3$), 2.14 (s, 3H, $-\text{COCH}_3$), 2.71 (m, 2H, $-\text{SCH}_2\text{CH}_3$), 3.1-4.0 (m, several protons), 4.1-5.0 (m, several protons), 4.82 (d, 1H), 4.89 (t, 1H), 5.20 (d&m, 2H), 5.35 (d, 1H), 5.45 (d, 1H), 5.50 (bs, 1H), 5.63 (bs, 2H), 5.74 (m, 1H), 7.0-8.2 (m, 90H, Ar-H);

20

EXAMPLE 20

Sphingosine glycoside (18): To a solution of thioglycoside 16 (30 mg, 0.0086 mmol) and azidohydrin 17 at 0 °C in dry CH_2Cl_2 : Ether (1:2, 1.5 mL) (suspended with 4 Å molecular sieves (100 mg)) was added MeOTf (0.0038 mL, 4 eq). The reaction mixture was allowed to warm up to room temperature. After 24 hrs, the mixture was diluted with EtOAc (5 mL), filtered through a pad of silica gel, and washed with a sat'd solution of NaHCO_3 (2 x 5 mL). The organic layer was separated, dried (MgSO_4), and concentrated. The residue was purified by column chromatography (1:1 Hex:EA) to obtain Sphingosine glycoside 18 (55%) as a syrup; ^1H NMR (CDCl_3) δ 0.80 (m,

5 9H, 0.85 (d, 3H, -CH₃), 0.93 (d, 3H, -CH₃), 1.07 (d, 3H, -CH₃), 1.18 (bm, 23H, aliphatic -CH₂), 1.33 (bs, 2H), 1.5 (bd, 4H), 1.81 (s, 3H, -COCH₃), 1.94 (s, 3H, -COCH₃), 1.97 (s, 3H, -COCH₃), 2.0 (s, 6H, -COCH₃), 3.1-3.7 (m, several protons), 3.7-4.1 (m, several protons), 4.2-4.8
10 (m, several protons), 4.82 (d, 1H), 4.89 (t, 1H), 4.97 (d, 1H), 5.1 (m, 2H), 5.37 (m, 4H), 5.47 (d, 1H), 5.53 (bs, 2H), 5.60 (d, 1H), 5.7 (m, 1H), 7.0-8.1 (m, 95H, Ar-H).

15

EXAMPLE 21

Amide (protected KH-1 antigen) (18'): To a solution of
20 azide 18 (15 mg, 0.0039 mmol) in EtOAc (3 mL) was added Lindlar's catalyst (50 mg) and Palmitic anhydride (10 mg, 0.020 mmol). The reaction mixture was stirred at room temperature under a H₂ atmosphere for 24 h, and then filtered through a pad of silica gel, rinsed with EtOAc (20 mL), and concentrated. The residue was purified by
25 chromatography (1:1 EA:Hex) to give amide 18' (85%) as a syrup: ¹H NMR (CDCl₃) δ 0.79 (m, 9H, 0.84 (d, 3H, -CH₃), 0.92 (d, 3H, -CH₃), 1.06 (d, 3H, -CH₃), 1.17 (bm, 45H, aliphatic -CH₂), 1.48 (bs, 9H), 1.77 (s, 3H, -COCH₃), 1.90 (s, 3H, -COCH₃), 1.95 (s, 3H, -COCH₃), 1.97 (s, 6H, -COCH₃), 3.0-3.9 (m, several protons), 4.0-5.0 (m, several protons) 5.51 (bs, 1H), 5.2-5.4 (m, 3H), 5.5 (bs, 1H), 5.6-5.8 (m, 2H); 7.0-8.1 (m, 95H, Ar-H).

5

EXAMPLE 22

KH-1 antigen (1): To a solution of liquid ammonia (5 mL) under N₂ at -78 °C was added sodium (18 mg). To the resulting blue solution was added a solution of protected KH-1 derivative 18' (20 mg, 0.005 mmol) in dry THF (1 mL). After 45 min at -78 °C, the reaction mixture was quenched with absolute MeOH (5 mL). Most of the ammonia was removed in a stream of nitrogen gas. The resulting solution was diluted with MeOH (5 mL) and stirred overnight, and then neutralized with Et₃N·HCl. After stirring for 15 min, the mixture was dried under nitrogen. The crude product was then suspended in DMF (1.0 mL), THF (1.0 mL), and Et₃N (1.0 mL) and treated with Ac₂O (1 mL) and DMAP (cat). After stirring overnight, the reaction mixture was concentrated, passed through a plug of silica gel using EtOAc as an elutant and concentrated. The syrup obtained was dissolved in MeOH (5 mL) and treated with MeONa (5 mg) for 24 h, and then neutralized with Dowex 50-X8. Filtration and concentration gave the KH-1 antigen (70%). An analytical sample was prepared by RP column chromatography, eluting with water-5% methanolic water, followed by lyophilization to obtain 1 as a white powder; ¹H NMR (DMSO) δ 0.95 (m, 3H), 1.1-1.35 (3d, 9H, -CH₃), 1.38 (bm, multiple protons, alphatic -CH₂), 1.5 (m, 9H), 1.85 (s, 6H, NHCOCH₃), 1.9 (m, 2H), 2.0-2.20 (m, 6H), 3.0-4.0 (m, Multiple protons), 4.1 (q, 1H), 4.17 (d, 1H, H-1), 4.27 (m, 1H), 4.34 (bm, 1H), 4.41 (d, 1H), 4.6

5 (q, 1H), 4.67 (m), 4.75 (t, 2H), 4.88 (d, 2-3H), 4.97 (d, 1H), 5.36 (m, 1H), 5.56 (m, 1H).

10

EXAMPLE 23

15 **Allyl glycoside (2):** To a solution of liquid ammonia (5 mL) under N₂ at -78 °C was added sodium (94 mg). To the resulting blue solution was added a solution of nonasacchride glycal 15 (75 mg, 0.022 mmol) in a dry THF (3 mL). After 45 min at -78 °C, the reaction was quenched with absolute MeOH (5 mL). Most of the ammonia was removed with a stream of nitrogen. The solution was
20 diluted with MeOH (5 mL), stirred overnight, and neutralized with Dowex 50-X8 (846 mg). The resulting mixture was stirred for 15 min, and filtered. The resins were washed with NH₃-MeOH sloution (3 x 20 ml). The filtrates were combined , and dried under a stream of
25 nitrogen gas. The crude product was then suspended in DMF (1.0 mL), THF (1.0 mL), and Et₃N (1.0 mL) and then treated with Ac₂O (1 mL) and DMAP (cat). The reaction mixture was stirred for 24 h, concentrated, passed through a plug of silica gel in EtOAc, and again
30 concentrated. The syrup obtained was dissolved in CH₂Cl₂, then treated with dimethyldioxirane solution in acetone (ca. 0.08 M, 5 mL) at 0 °C under N₂. The mixture was stirred for 45 min, and concentrated under a stream

5 of N₂ gas. The syrup obtained was reacted with allyl alcohol (5 mL). After 24 h, excess allyl alcohol was evaporated and the crude syrup was dissolved in MeOH and treated with MeONa (25% in MeOH, 60 μL). After 24 h, the mixture was neutralized with Dowex 50-X8, filtered and
10 concentrated to give allylated nonasaccharide 2 (60%). An analytical sample was prepared by RP column chromatography, eluting with water-5% methanolic water, followed by lyophilization to obtain white powder; ¹H NMR (D₂O) δ 1.0-1.35 (3d, 9H, -CH₃), 2.0 (s, 6H, -COCH₃),
15 3.3 (bm, 1H, -CHNHAc), 3.4-4.0 (m, multiple protons), 4.08 (bs, 1H), 4.12 (bs, 1H), 4.22 (m, 1H), 4.42 (t, 2H), 4.5 (t, 2H), 4.7 (d, 2H), 4.86 (d, 1H), 5.1 (bs, 2H), 5.26 (bs, 1H), 5.39 (d, 1H) 5.95 (m, 1H, -CHCH=CH₂).

20 PREPARATION OF HEPTA AND KH-1-KLH CONJUGATES BY DIRECT AND CROSS-LINKER METHOD

The allyl glycoside of KH-1 was conjugated to KLH (Keyhole Lympet Hemocyanin) protein via two different methods. The first was the direct coupling method which
25 utilized the reductive amination reaction between the lysines of KLH protein and the aldehyde moiety obtained by ozonolysis of KH-1 allyl glycoside. This method typically provides the glycoprotein with around 141 carbohydrate units (KH-1) per KLH.

30 The other conjugation method utilized a cross linker known as M₂. The same aldehyde of KH-1 antigen utilized in direct coupling was further derivatized to a suitable conjugatable form containing M₂ linker. Then the

5 resulting compound was coupled to thiolated KLH protein. This crosslinker method was highly efficient, providing the glycoprotein conjugate with around 492 carbohydrate units (KH-1) per KLH. Figures 12 and 13 describe two coupling methods.

10 Groups of mice were immunized with both types of glycoprotein conjugates (KH1-KLH and KH1-M₂-KLH). An immunological adjuvant QS-21 was co-administered in the immunization. The antibodies thus elicited were assayed by ELISA and FACS method. The cross-linked conjugate
15 (KH1-M₂-KLH) showed increased immune response from the mice, though both types of conjugate effectively elicited antibodies. Figure 11 describes an alternative synthesis of KH-1 tetrasaccharide and hexasaccharide.

20 Accordingly, the allyl group in KH-1 or the heptasaccharide disclosed herein was converted to an aldehyde group by ozonolysis and linked to -NH₂ groups of KLH by reductive amination method in the presence of sodium cyanoborohydride as described for globo H. (Ragupathi G, et al., *Angew. Chem. Int. Ed. Engl.* 1997,
25 36, 125-128.) In the case of the cross-linker method, the aldehyde group obtained through ozonolysis was first reacted with hydrazide of M₂C₄H₉ (4-maleimidomethyl cyclohexane-1-carboxyl hydrazide) and reacted with thiolated KLH as described in Ragupathi G., et al., "A
30 novel and efficient method for synthetic carbohydrate conjugate vaccine preparation: Synthesis of sialyl Tn-KLH conjugate using an M₂C₂H linker arm" *Glycoconjugate J.*, in press. For example, 4 mg of KH-1 allyl glycoside in

5 methanol was stirred at -78°C in a dry-ice/ethanol bath and ozone gas was passed through the solution for 10 min under vigorous stirring. The excess of ozone was then displaced with nitrogen over a period of 5 min. Methyl sulfide ($100\ \mu\text{l}$) was added and the reaction mixture
10 stirred at room temperature for 2 hours and distributed equally in two vials. The solvent was removed under a stream of nitrogen. The resulting white solid was used directly in the subsequent conjugation steps.

15 Direct Conjugation of KH-1-aldehyde with KLH:

Two mg KH-1 aldehyde was dissolved in 1 ml of 0.1M phosphate buffered saline (PBS) pH 7.2 and 4 mg of KLH in PBS. Two mg sodium cyanoborohydride was added and the mixture incubated under gentle agitation at 37°C for
20 48 h. After 16 h, an additional 1.0 mg sodium cyanoborohydride was added and the incubation continued. The unreacted KH-1 aldehyde was removed completely with multiple washes using a Amicon Centriprep with molecular weight cut-off value 30000 dalton, with 6-7 changes of
25 PBS at 4°C .

Conjugation of KH-1-aldehyde through $\text{M}_2\text{C}_2\text{H}$ to thiolated KLH:

Preparation of KH-1- $\text{M}_2\text{C}_2\text{H}$

30 Two mg of KH-1-aldehyde was dissolved in 1 ml of 0.1M sodium acetate buffer pH 5.5, and 4 mg of $\text{M}_2\text{C}_2\text{H}$ in $100\ \mu\text{l}$ of dimethyl sulfoxide (DMSO) was added. The reaction mixture was incubated at room temperature for 15

5 min with gentle stirring. At the end of 15 min 2 mg of solid sodium cyanoborohydride was added and the incubation continued at room temperature for 2 h. Unreacted M_2C_2H was removed in a Sephadex G10 column
10 equilibrated previously with 0.1 M sodium phosphate buffer pH 6.0 containing 5 mM EDTA and eluted with the same buffer. The fractions positive for KH-1 by TLC with orcinol were combined.

Addition of sulfhydryl groups to KLH

15 2-Iminothiolane (2 mg) dissolved in thiolation buffer (50 mM triethanolamine, 0.15 M NaCl, 5 mM EDTA, pH 8.0) was added to 4 mg of KLH and incubated with stirring at room temperature for 2 h. Unreacted 2-iminothiolane
20 was removed by Sephadex G15 column equilibrated previously with 0.1 M sodium phosphate buffer pH 7.2 containing 5 mM EDTA and eluted with the same buffer. Fractions positive for KLH with BioRad protein assay dye reagent were combined. A small portion was used to
25 estimate sulfhydryl groups in the thiolated KLH using Ellman's reagents and cysteine as standard. Riddles P.W., et al., *Anal. Biochem.* 1979, 94, 75-81. The KLH was estimated by a dye method using BioRad dye reagent according to the manufacture's instructions.

30 Conjugation of KH-1- M_2C_2H product and thiolated KLH were mixed and adjusted to pH 7.2 with 0.1M sodium phosphate buffer pH 8.0. The reaction mixture was then incubated at room temperature overnight. The content of the KH-1- M_2C_2H -KLH reaction vial was transferred to a

5 Centriprep concentrator 30 (Amicon: molecular cut-off
30000 Dalton) and unreacted KH-1-M₂C₂H was removed
completely with multiple washes. The conjugate was
checked by HPTLC for the absence of unreacted KH-1 as
10 mentioned above. The epitope ratios of two batches of
conjugate were determined by estimating protein content
by BioRad dye binding protein assay and carbohydrate by
a HPAEC-PAD assay. The epitope ratio of hepta-KLH and
hepta-M₂-KLH was 112/1 and 197/1 respectively. The
15 epitope ratio of KH-1-KLH and KH-1-M₂-KLH was 141/1 and
492/1, respectively.

Table 1. Antibody Titers by ELISA against KH1-KLH

		KH-1-KLH				
		Pre-serum		10 days post 3rd		
Group	IgM	IgG	IgM	IgG		
1.1	0	0	100	0		
1.2	0	0	100	0		
25 1.3	0	0	100	0		
1.4	100	0	300	0		
1.5	100	0	100	0		
		KH-1-M ₂ -KLH				
30 2.1	0	0	0	0		
2.2	0	0	900	300		
2.3	0	0	300	300		
2.4	0	0	900	900		

	WO 98/30190			PCT/US98/01201	
5	2.5	0	0	100	0
			KH-1-M₂-KLH		
	3.1	0	0	2700	24,300
	3.2	0	0	2700	8100
10	3.3	0	0	300	0
	3.4	0	100	2700	2700
	3.5	100	0	8100	900
	(0.2ug/well antigen plated)				

15

5 Table 2. Cell Surface reactivity of KH-1 antibodies on MCF-7 cells by FACS.

Group	% of cells positive	
	IgM	IgG
KH1-KLH		
10		
	1.1	28.4% 14.1%
	1.2	16.9% 18.8%
	1.3	12.9% 11.0%
	1.4	36% 12.3%
15	1.5	35.56% 30.2%
KH1-M2-KLH		
	2.1	30.18% 88.1%
20	2.2	36.59% 76.2%
	2.3	18.16% 93.1%
	2.4	47.9% 91.9%
	2.5	20.03% 97.9%

25 Mouse pre sera IgM: 1.72%, Mouse preIgG 0.76%, Mab BR96.78.17%

5 Serological Analysis:

10 **ELISA:** Enzyme-linked immunosorbent assays (ELISAs) were performed as described by Livingston, P.O. et al., *Cancer Immunol. Immunother.*, 1989, 29, 179-184, 1989. Serially
15 diluted antiserum was added to wells coated with antigen (0.1 μ g) and incubated for 1 h at room temperature. Goat anti-mouse IgM or IgG conjugated with alkaline phosphatase served as secondary antibodies. Absorbance was measured at 414 nm. The antibody titer was defined
as the highest serum dilution showing an absorbance 0.1 or greater above that of normal mouse sera.

Flow Cytometry:

20 Cells from the KH-1-positive breast cancer cell line MCF-7 served as target. Soule, H.D., et al., *J. Natl. Cancer Inst.*, 1973, 51, 1409-1416. Single cell suspensions of 2×10^5 cells/tube were washed in PBS with 3% fetal calf serum and 0.01 M NaN_3 and incubated with 20 μ l of
25 1:20 diluted antisera or mAb BR-96 for 30 min on ice. After washing the cells twice with 3% FCS in PBS, 20 μ l of 1:15 goat anti-mouse IgM or IgG-labeled with fluorescein-isothiocyanate (FITC) was added, mixed and incubated for 30 min. After wash, the positive population and mean fluorescence intensity of stained
30 cells were analyzed by flow cytometry (EPICS Profile II, Coulter, Co., Hialeah, FL). Zhang, S. et al., *Cancer Immunol. Immunother.*, 1995, 40, 88-94.

5 Immune Adherence (IA) Assay:

The IA assay measures rosetting of human RBC (blood group O) with guinea pig complement on target cells mediated by IgM antibodies, and was performed as described previously. Shiku, H., et al., *J. Exp't Med.*, 10 1976, 144, 873-881. Individual target cells were scored as positive when 50% or more of the cell perimeter was surrounded by indicator cells.

15 Complement Dependent Cytotoxicity (CDC):

Complement dependent cytotoxicity was assayed at a serum dilution of 1:10 with MCF-7 cells by a 4 h europium-release assay. Zhang, S., et al., *Cancer Immunol. Immunother.*, 1995, 40, 88-94. All assays were performed in triplicate. Controls included cells 20 incubated only with culture medium, complement, antiserum or mAb BR-96. Spontaneous release was the europium released by target cells incubated with complement alone. Percent cytolysis was calculated according to the formula:

$$25 \quad \text{Specific Release (\%)} = \frac{\text{Experimental release} - \text{spontaneous release}}{\text{Maximum release} - \text{spontaneous release}} \times 100$$

30

Inhibition Assay:

Antisera at 1:1500 dilution or mAb BR-96 at 0.1 µg/ml were mixed with various concentrations of 35 structurally related and unrelated carbohydrate antigens.

5 The mixture was incubated at room temperature for 30 min,
and transferred to an ELISA plate coated with KH-1-
ceramide. ELISAs were performed as described above.
Percentage inhibition was calculated as the difference in
10 absorbance between the uninhibited and inhibited serum.

15 Immunization of Mice

Groups of mice (CB6F1 female; 6 weeks of age)
obtained from Jackson Laboratory, Bar Harbor, ME, were
immunized subcutaneously with KH-1-KLH or KH-1-M₂C₂H-KLH
15 containing equivalent to 3 µg KH-1 only (the quantity of
KLH varied depending on the epitope density) mixed with
10 µg of immunological adjuvant QS-21, a saponin
derivative from the bark of the *Quillaja saponaria* Molina
tree (Aquila, Worcester, MA) at 0, 1 and 2 weeks and
20 bled 10 days after the third immunization. The presence
of antibody was assayed by an enzyme linked immunosorbent
assay (ELISA) as described in Kensil C.R. et al., *J.*
Immunol., 1993, 146, 431-437, using KH-1 ceramide as
target antigen. The cell surface reactivity of anti-KH-1
25 antibodies was tested on KH-1 positive MCF-7 cells by
flow cytometry assays. The mice vaccinated with KH-1-
M₂C₂H are made the high titer antibody against the
synthetic KH-1 and the antibodies were reacted strongly
on the cell's surface that expressed KH-1 antigens.

30
Binding of Monoclonal Antibody BR 96 with synthetic KH-1
and other Carbohydrate by Dot-blot Immune Stain:

5 0.5 μ g KH-1 ceramide and other Le^x antigen and
unrelated antigens were spotted on nitrocellulose strips.
Dot blot Immune staining was performed monoclonal
antibody BR 96 after blocked with 6% bovine serum albumin
in PBS for 1 h and incubated with antibody BR 96 (diluted
10 1:500 in PBS) overnight at room temperature. The strips
were washed with PBS containing 0.05% Tween 20 and
incubated with anti-mouse IgG antibody conjugated with
horseradish peroxidase at 1:200 dilution for 3 h at room
temperature. Then the strips were washed with PBS-0.05%
15 Tween 20 and developed with 4-chloro-1-naphtol-H₂O₂. The
results are summarized in Table 1. The synthetic KH-1
reacted very strongly when compared with other Le^x related
antigens unrelated antigens were failed to react with BR
96 antibody.

20

Table 3. Binding of Monoclonal Antibody Br 96 with KH-1 and other Carbohydrates by Dot-blot.

Carbohydrate	Monoclonal Antibody	
	BR 96 (Le ^x related)	F12 (FucosylGM1)
KH-1 ceramide	very strong (+++)	negative
Le ^x -ceramide	strong (++)	negative
Le ^x -KLH	strong (++)	negative
Globo H ceramide	negative	negative
TF-ceramide	negative	negative
SSEA-ceramide	negative	negative
Le ^x /Le ^b (Ovarian cyst Mucins-Tighe)*	strong (++)	negative
Le ^x /Le ^x (Ovarian cyst mucins-N1)*	weak (+)	negative
Non fucosylated precursor of Lewis*	negative	negative
Le ^x -PAA	negative	negative
Le ^x -PAA	weak(+)	negative
FucGMI	negative	very strong (+++)
GD3	negative	negative

*extracted from patient tissue

Discussion

Human tumors are often marked by the presence of unusual carbohydrate structural motifs. Hakomori, S.,

5 *Cancer Res.*, 1985, 45, 2405; Feizi, T., *Cancer Surveys*,
1985, 4, 245; Lloyd, K.O., *Am. J. Clin. Pathol.*, 1987, 87,
129; Lloyd, K.O., *Cancer Biol.*, 1991, 2, 421. These
carbohydrate domains are encountered as cell-surface bound
glycolipids or glycoproteins. Hakomori, S., *Cancer Cells*,
10 1991, 3, 461. It would be useful for cancer therapy to
achieve some level of immune response by vaccinating cancer
patients with such cell-free carbohydrate domains, obtained
through total synthesis and suitably bioconjugated.
Preliminary synthetic studies have been reported. M.T.
15 Bilodeau, T.K. Park, S. Hu, J.T. Randolph, S.J. Danishefsky,
P.O. Livingston, and S. Zhang, *J. Am. Chem. Soc.*, 1995, 117,
7840; T.K. Park, I.J. Park, I.J. Kim, S. Hu, M.T. Bilodeau,
J.T. Randolph, O. Kwon and S.J. Danishefsky, *J. Am. Chem.*
Soc., 1996, 118, 11488. In addition, the utility of tumor-
20 associated carbohydrate antigens is supported by the
observed establishment of responses to the human cancer
lines by sera of mice immunized with such antigens. G.
Ragupathi, et al., *Angewandte Chemie*, In Press.

25 In conducting this project, the important issue of
"strategy" in oligosacchcaride synthesis is addressed. Of
course, in this field (as opposed to "conventional" natural
product synthesis) the basic building blocks which are
considered to be rather restricted and tend to bear obvious
homology with readily recognized components of the target
30 system.

From this perspective a plan was pursued which
would build a hexasaccharide (cf. structure 13) so
differentiated in terms of its protecting patterns (see

5 asterisks) as to allow for the unveiling of the three free hydroxyls to serve as α -fucosylation acceptor sites (see structure 13). In this way, the three immunologically defining α -fucose units might be introduced in one concurrent synthetic operation.

10 Assembling the hexasaccharide involved a potentially forbidding network of hydroxyl group functionality. Regarding this, advantages were observed in drawing from a few of the basic principles now well appreciated in the logic of glycal assembly. Bilodeau, M.T.; Danishefsky, S.J., *Angew. Chem. Int. Ed. Engl.*, 1996, 35, 1380.

15 Thus, differentiated glycals 4 and 5 are derived from D-glucal by exploiting the reliable reactivity preference of the C₆, C₃ and C₄ hydroxyls (C₆ > C₃ > C₄). Moreover, the fashioning of a clean α -epoxide from galactal derivative 3 is known. Also, known (Halcomb, R.L.; Danishefsky, S.J., *J. Am. Chem. Soc.*, 1989, 111, 6661), is the excellent β -galactosyl donating capacity of such an epoxide. Coupling of this epoxide to 4 and to 5, under
20 mediation by a simple reagent (anhydrous zinc chloride), gave 6 and 7, respectively. The C₃' hydroxyl of the lactal derivative 6 was protected as a triethylsilyl derivative. In the resultant structure 8, two of the three sites destined for eventual fucosylation have been distinguished.
25 In a parallel experiment, compound 6 could be converted by acetylation to its C₃' acetate, and overall sulfonamido (2 α) ethanethylation (Griffith, D.A.; Danishefsky, S.J., *J. Am. Chem. Soc.*, 1990, 112, 5811), (1 β) of its glycal linkage
30

5 (leads to 9 which carries the third eventual fucosylation
center at the site of its TES group). Cleavage of the
carbonate linkage of 7 generated triol 10. Here, advantage
is taken of another well appreciated preference wherein the
glycosyl accepting site in such a triol tends to be at its
10 C₃' hydroxyl acetate (see asterisk). Kameyama, A; Ishida,
H.; Kiso, M.; Haegawa, A.J., *Carb. Chem.*, 1991, 5, 337.
Coupling of 10 and 9 afforded, after cleavage of its cyclic
carbonate and acetate, a pentaol (see structure 11).

15 At this stage, the proposition was pursued in
which the 1,2,3 in the terminal ring D, rather than the 1,3
diol in ring B would serve as the pre-lactosamine acceptor
site with donor 8. This, in fact proved to be the case.
The successful glycosylation was followed by acetylation of
the four remaining hydroxyl groups. This sequence led to 12
20 and thence to 13 as shown.

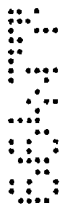
Thus, it was possible to introduce the three α -L-
fucose residues in one step via donor 14 (Danishefsky, S.J.;
Gervay, J.; Peterson, J.M.; McDonald, F.E.; Koseki, K.;
Oriyama, T.; Griffith, D.A.; Wong, C.-H.; Dumas, D.P., *J.*
25 *Am. Chem. Soc.*, 1992, 114, 8331), thereby affording a 60%
yield of the nonasaccharide. From 15, the sorts of
protocols required to reach 1 and 2 were qualitatively well
precedented. In the case of 2, the chemistry followed very
closely from the methodology developed for the globo-H
30 breast tumor, conjugatable allyl glycoside. M.T. Bilodeau,
T.K. Park, S. Hu, J.T. Randolph, S.J. Danishefsky, P.O.
Livingston, and S. Zhang, *J. Am. Chem. Soc.*, 1995, 117,
7840; T.K. Park, I.J. Park, I.J. Kim, S. Hu, M.T. Bilodeau,

5 J.T. Randolph, O. Kwon and S.J. Danishefsky, *J. Am. Chem. Soc.*, 1996, 118, 11488. To reach the naturally occurring glycolipid antigen 1, a small but useful variant was introduced wherein the pre-ceramide acceptor 17 was coupled to an anomeric thioethyl donor derived from the glycal epoxide. For a review, see: Fugedi, P.; Garegg, P.J.; Lönn, H.; Norberg, T.; *Glycoconjugate J.*, 1987, 4, 97; Lönn, H., *Carbohydr. Res.*, 1985, 139, (105) 115; Lönn, H., *Carbohydr. Chem.*, 1987, 6, 301.

10
15 The structures of the final products 1 and 2 were fully substantiated by mass spectroscopy, self consistent nmr analysis, and in the case of 1, correspondence with the available published data. Nudelman *J. Biol. Chem.*, 1986, 261, 11247.

20 Throughout this specification and the claims which follow, unless the context requires otherwise, the word "comprise", or variations such as "comprises" or "comprising", will be understood to imply the inclusion of a stated integer or step or group of integers or steps but not the exclusion of any other integer or step or group of integers or steps.

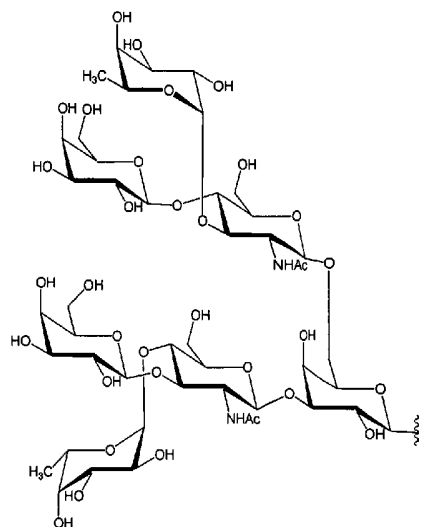
The reference to any prior art in this specification is not, and should not be taken as, an acknowledgment or any form of suggestion that the prior art forms part of the common general knowledge in Australia.



The claims defining the invention are as follows:

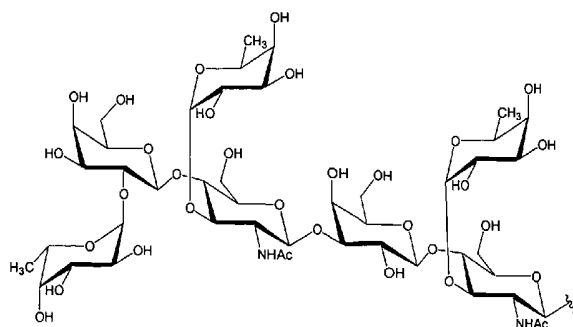
1. A compound which contains a determinant having the structure:

(a)



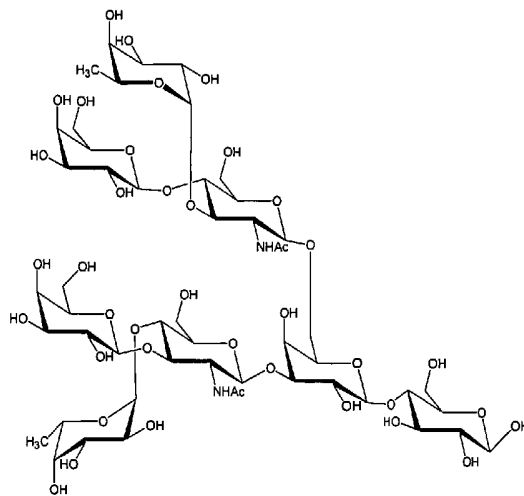
or

(b)

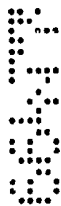
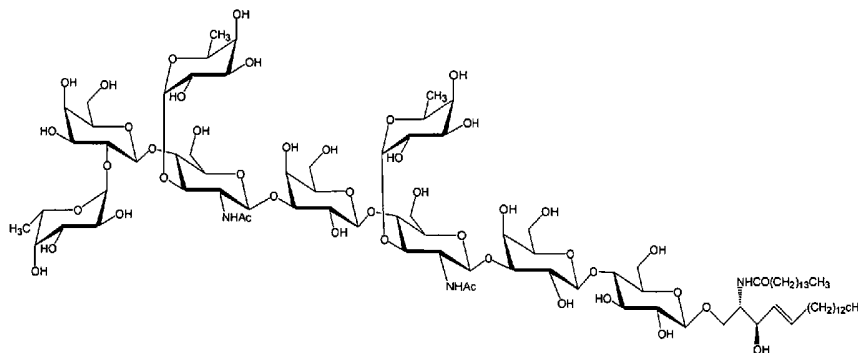


with the proviso that the compound does not have the structure:



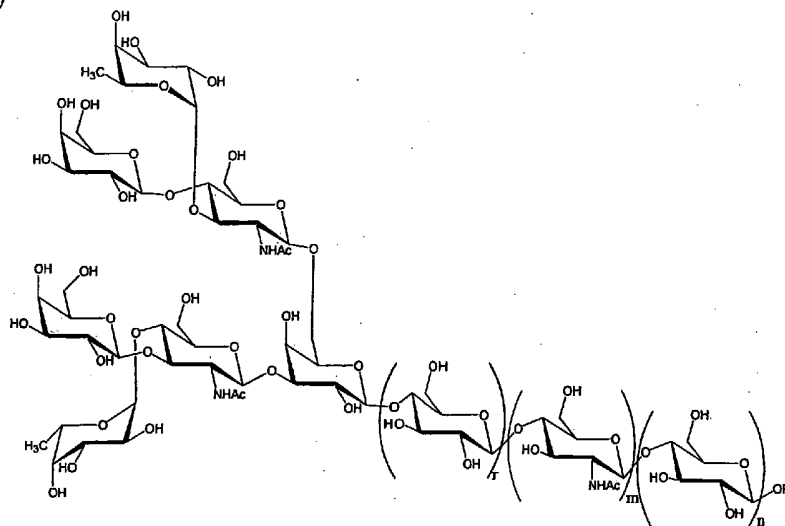


or the structure:



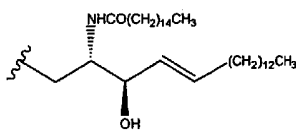
2. The compound of claim 1 wherein the compound has the structure:

(a)

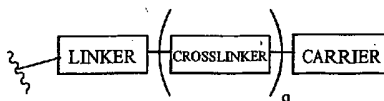


wherein r, m, and n are independently 0, 1, 2 or 3;

wherein R is H, substituted or unsubstituted alkyl, aryl or allyl, an amino acyl moiety, a moiety having the structure:



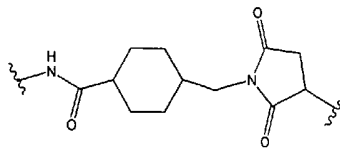
or a moiety having the structure:



wherein the linker is $-(CH_2)_s-CH_2-$, $-(CH_2)_s-CH=N-$ or $-(CH_2)_s-CH_2-NH-$ where s is an integer between 0 and 8;

wherein the crosslinker is selected from the group consisting of a succinimide and an M_2 linker having the structure:



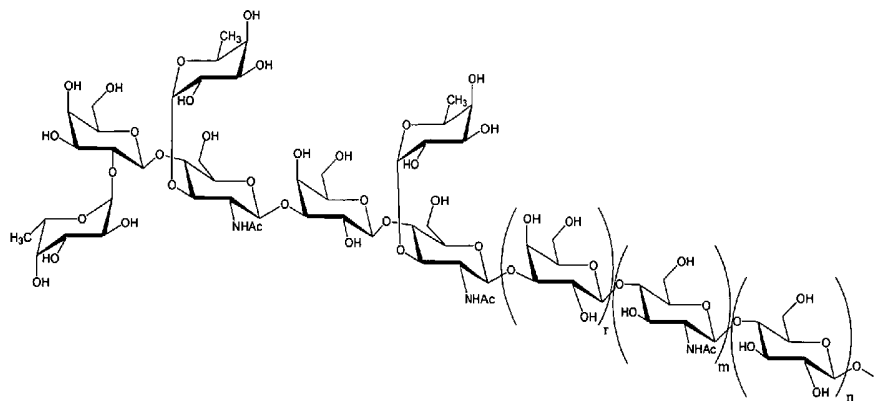


wherein q is 0 or 1;
 and wherein the carrier is a protein, peptide or lipid, and is optionally chemically modified prior to conjugation with the linker when q is 0, or with the crosslinker when q is 1;

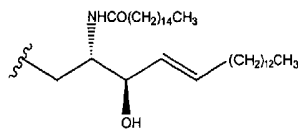
with the proviso that R and the set of indices (r, m, n) are not concurrently H, and (0, 0, 1) or (1, 0, 0), respectively;

or the structure:

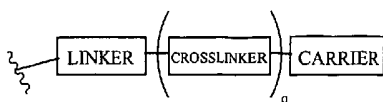
(b)



wherein $r, m,$ and n are independently 0, 1, 2 or 3;
 wherein R is H, substituted or unsubstituted alkyl, aryl or allyl, an amino acyl moiety, a moiety having the structure:

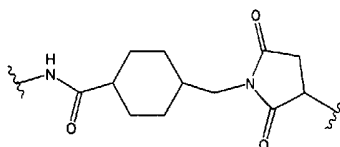


or a moiety having the structure:



wherein the linker is $-(CH_2)_s-CH_2-$, $-(CH_2)_s-CH=N-$ or $-(CH_2)_s-CH_2-NH-$ where s is an integer between 0 and 8;

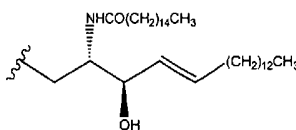
wherein the crosslinker is selected from the group consisting of a succinimide and an M_2 linker having the structure:



wherein q is 0 or 1;

and wherein the carrier is a protein, peptide or lipid, and is optionally chemically modified prior to conjugation with the linker when q is 0, or with the crosslinker when q is 1;

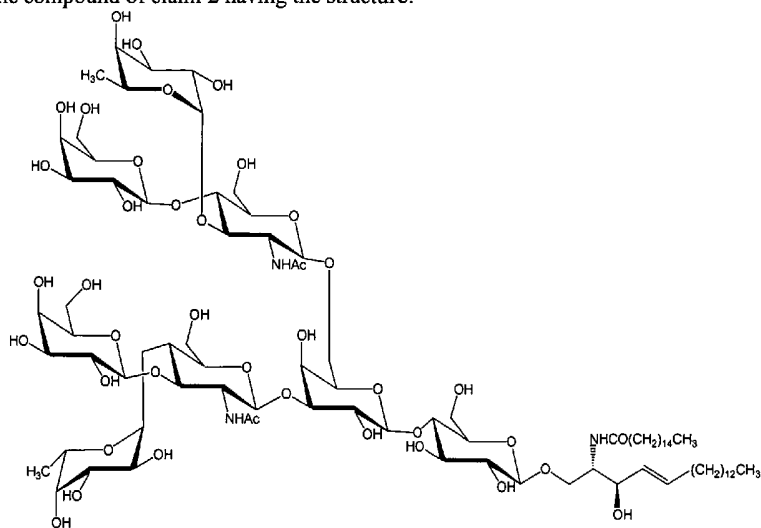
with the proviso that when R is the moiety having the structure:



the set of indices (r, m, n) is not $(1, 0, 1)$.



3. The compound of claim 2 having the structure:

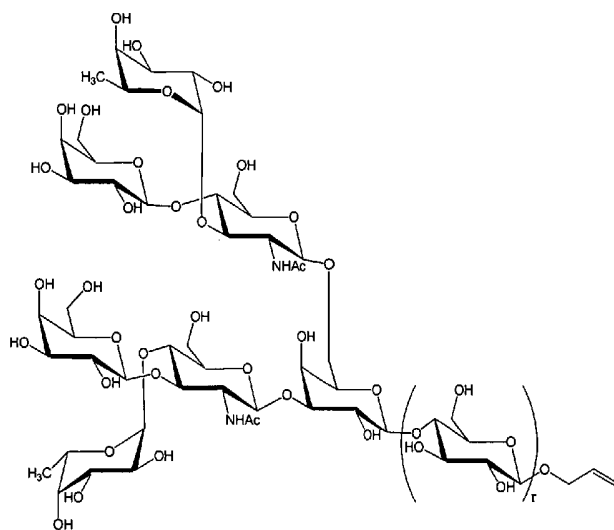


4. The compound of claim 2 wherein the protein is bovine serum albumin, polylysine, or keyhole limpet hemocyanin (KLH).

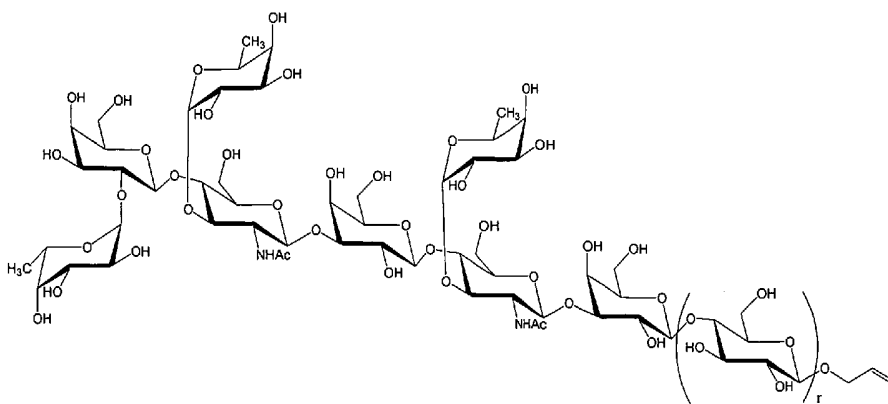
5050



5. A compound having the structure:



OR



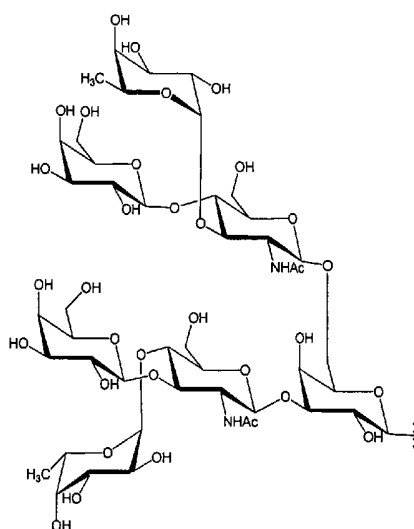
wherein r is 0, 1, 2, 3, or 4.

6. The compound of claim 5 wherein r is 1.

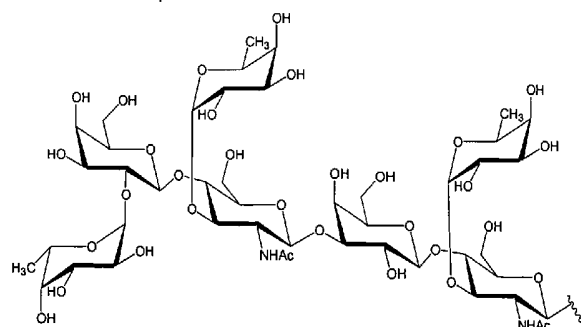


7. A method of inducing antibodies in a subject, wherein the antibodies are capable of specifically binding with epithelial tumor cells, which comprises administering to the subject an amount of a compound of claim 1; which amount is effective to induce antibodies.
8. The method of claim 7 wherein the compound is bound to a suitable carrier protein or lipid, said compound being bound either directly or by a cross-linker selected from the group consisting of a succinimide and an M₂ linker.
9. The method of claim 7 wherein the compound contains a KH-1 or N3 epitope.
10. The method of claim 8 wherein the carrier protein is bovine serum albumin, polylysine or keyhole limpet hemocyanin (KLH).
11. The method of claim 8 wherein the compound is a KH-1 or N3 epitope.
12. The method of claim 7 which further comprises co-administering an immunological adjuvant.
13. The method of claim 12 wherein the adjuvant is bacteria or liposomes.
14. The method of claim 13 wherein the adjuvant is *Salmonella minnesota* cells, bacille Calmette-Guerin or QS21.
15. The method of claim 7 wherein the epithelial tumor cells are gastrointestinal tumor cells.
16. The method of claim 15 wherein the gastrointestinal tumor cells are colon tumor cells.
17. The method of claim 7 wherein the epithelial tumor cells are lung tumor cells.
18. The method of claim 7 wherein the epithelial tumor cells are prostate tumor cells.
19. A method of treating a subject suffering from an epithelial cancer, which comprises administering to the subject an amount of a compound which contains a determinant having a structure selected from the group consisting of:
 - (a)





and (b)



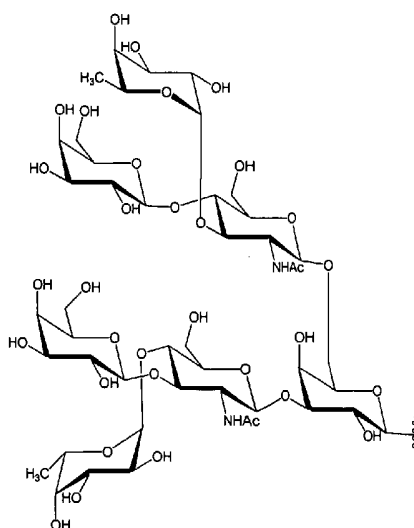
which amount is effective to treat the cancer.

20. The method of claim 19 wherein the compound is bound to a suitable carrier protein or lipid, said compound being bound either directly or by a cross-linker selected from the group consisting of a succinimide and an M₂ linker.
21. The method of claim 20 wherein the carrier protein is bovine serum albumin, polylysine or keyhole limpet hemocyanin (KLH).
22. The method of claim 19 or 21 wherein the compound contains a KH-1 or N3 epitope.



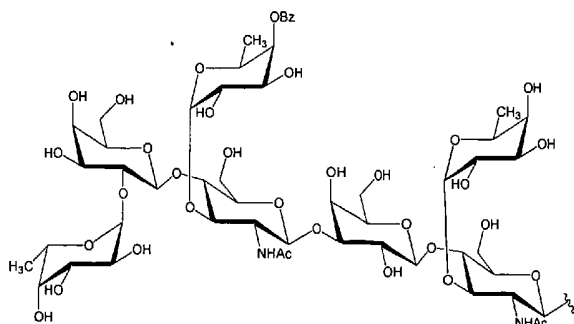
23. The method of claim 19 or 22 which further comprises co-administering an immunological adjuvant.
24. The method of claim 23 wherein the adjuvant is bacteria or liposomes.
25. The method of claim 24 wherein the adjuvant is *Salmonella minnesota* cells, bacille Calmette-Guerin or QS21.
26. A method of preventing recurrence of an epithelial cell cancer in a subject which comprises administering to the subject an amount of a compound which contains a determinant having the structure:

(a)



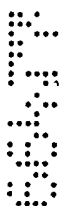
and (b)

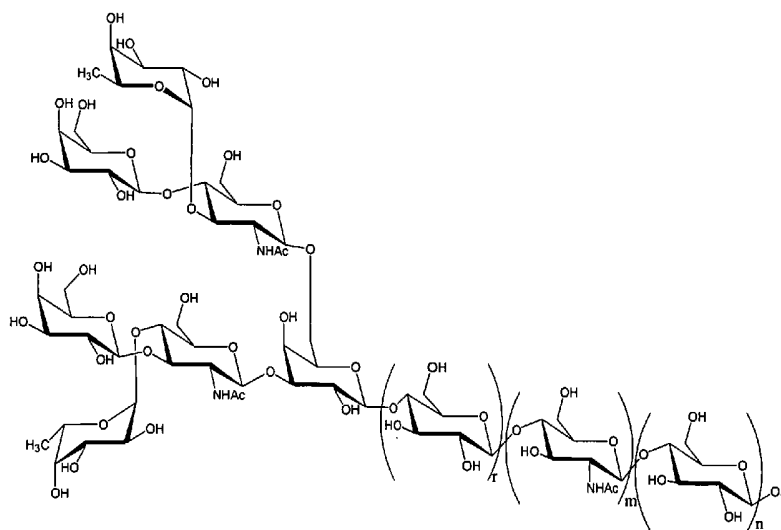




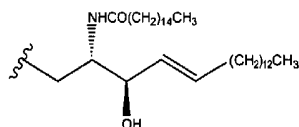
which amount is effective to prevent recurrence of an epithelial cell cancer.

27. The method of claim 26 wherein the compound is bound to a suitable carrier protein or lipid, said compound being bound either directly or by a cross-linker selected from the group consisting of a succinimide and an M_2 linker.
28. The method of claim 26 wherein the carrier protein is bovine serum albumin, polylysine or keyhole limpet hemocyanin (KLH).
29. The method of claim 26 which further comprises co-administering an immunological adjuvant.
30. The method of claim 29 wherein the adjuvant is bacteria or liposomes.
31. The method of claim 30 wherein the adjuvant is *Salmonella minnesota* cells, bacille Calmette-Guerin or QS21.
32. The method of claim 7 wherein the compound is selected from the group consisting of:
 - (a)

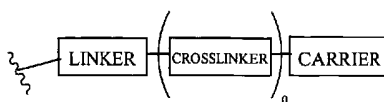




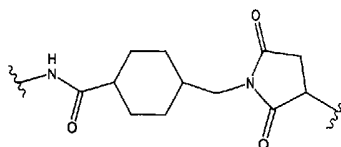
wherein r, m, and n are independently 0, 1, 2 or 3;
 wherein R is H, substituted or unsubstituted alkyl, aryl or allyl, an amino acyl moiety, a moiety having the structure:



or a moiety having the structure:



wherein the linker is $-(CH_2)_s-CH_2-$, $-(CH_2)_s-CH=N-$ or $-(CH_2)_s-CH_2-NH-$ where s is an integer between 0 and 8;
 wherein the crosslinker is selected from the group consisting of a succinimide and an M_2 linker having the structure:



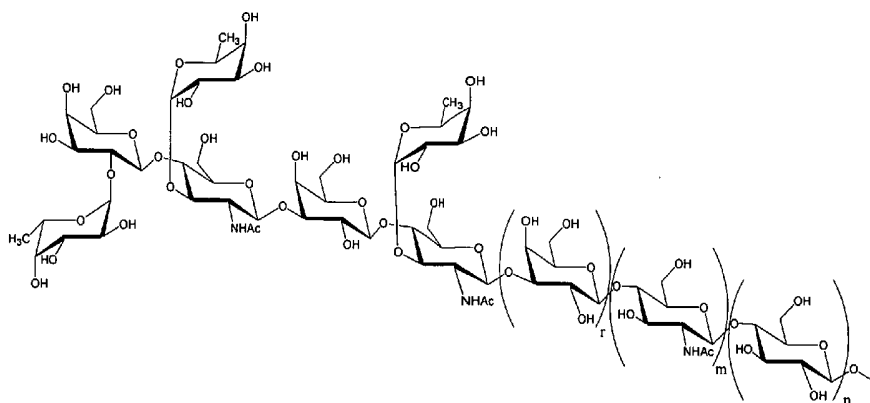
wherein q is 0 or 1;

and wherein the carrier is a protein, peptide or lipid, and is optionally chemically modified prior to conjugation with the linker when q is 0, or with the crosslinker when q is 1;

with the proviso that R and the set of indices (r, m, n) are not concurrently H, and (0, 0, 1) or (1, 0, 0), respectively;

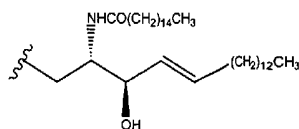
and

(b)

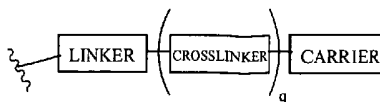


wherein r, m, and n are independently 0, 1, 2 or 3;

wherein R is H, substituted or unsubstituted alkyl, aryl or allyl, an amino acyl moiety, a moiety having the structure:

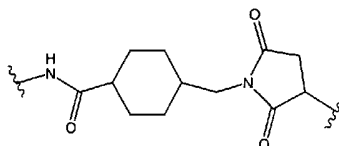


or a moiety having the structure:



wherein the linker is $-(CH_2)_s-CH_2-$, $-(CH_2)_s-CH=N-$ or $-(CH_2)_s-CH_2-NH-$ where s is an integer between 0 and 8;

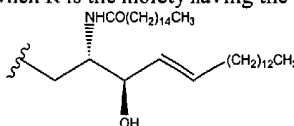
wherein the crosslinker is selected from the group consisting of a succinimide and an M_2 linker having the structure:



wherein q is 0 or 1;

and wherein the carrier is a protein, peptide or lipid, and is optionally chemically modified prior to conjugation with the linker when q is 0, or with the crosslinker when q is 1;

with the proviso that when R is the moiety having the structure:

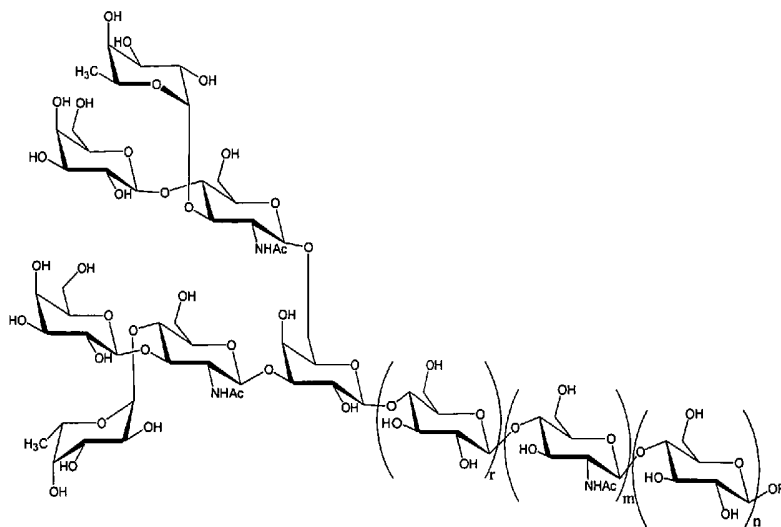


the set of indices (r, m, n) is not $(1, 0, 1)$.

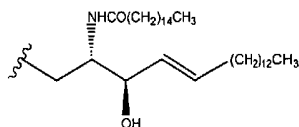
33. A composition comprising a compound of claim 1; and optionally an immunological adjuvant and/or a pharmaceutically acceptable carrier.
34. The composition of claim 33 wherein the compound is bound to a suitable carrier protein or lipid, said compound being bound either directly or by a cross-linker selected from the group consisting of a succinimide and an M_2 linker.
35. The composition of claim 34 wherein the carrier protein is bovine serum albumin, polylysine or keyhole limpet hemocyanin (KLH).
36. The composition of claim 33 or 35 wherein the compound contains a KH-1 or N3 epitope.
37. The composition of claim 33 wherein the immunological adjuvant is bacteria or liposomes.
38. The composition of claim 37 wherein the adjuvant is *Salmonella minnesota* cells, bacille Calmette-Guerin or QS21.
39. The composition of claim 33 wherein the compound has the structure:

(a)

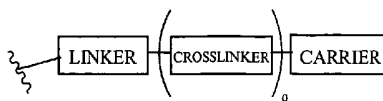




wherein r, m, and n are independently 0, 1, 2 or 3;
 wherein R is H, substituted or unsubstituted alkyl, aryl or allyl, an amino acyl moiety, a moiety having the structure:

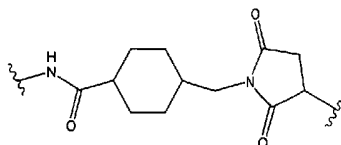


or a moiety having the structure:



wherein the linker is $-(CH_2)_s-CH_2-$, $-(CH_2)_s-CH=N-$ or $-(CH_2)_s-CH_2-NH-$ where s is an integer between 0 and 8;
 wherein the crosslinker is selected from the group consisting of a succinimide and an M_2 linker having the structure:



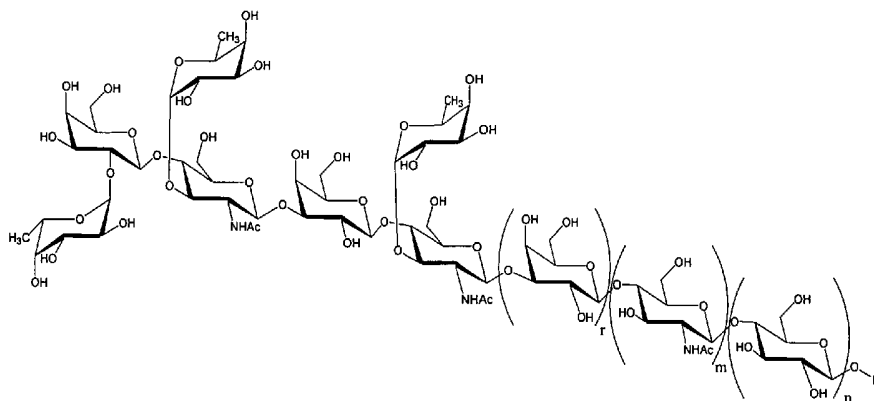


wherein q is 0 or 1;
 and wherein the carrier is a protein, peptide or lipid, and is optionally chemically modified prior to conjugation with the linker when q is 0, or with the crosslinker when q is 1;

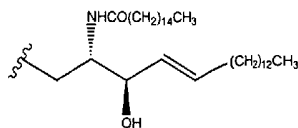
with the proviso that R and the set of indices (r, m, n) are not concurrently H , and $(0, 0, 1)$ or $(1, 0, 0)$, respectively;

or the structure:

(b)

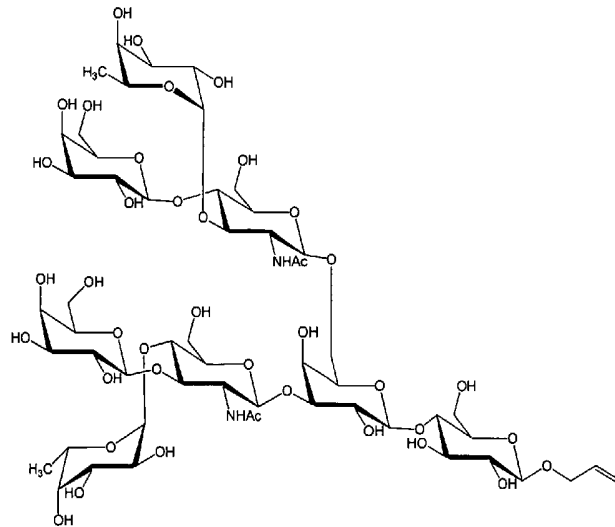


wherein $r, m,$ and n are independently 0, 1, 2 or 3;
 wherein R is H , substituted or unsubstituted alkyl, aryl or allyl, an amino acyl moiety, a moiety having the structure:



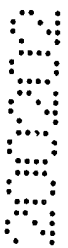
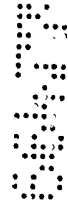
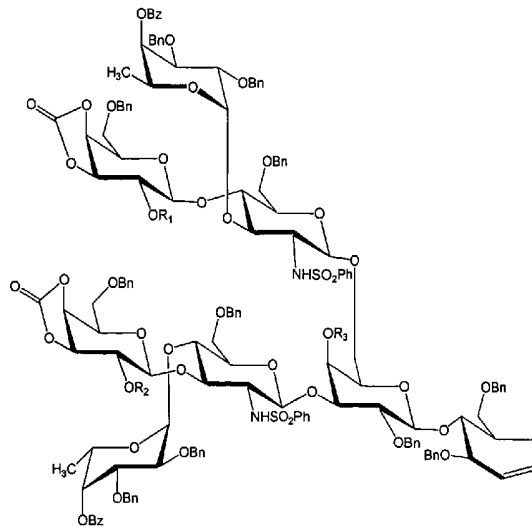
or a moiety having the structure:





which comprises:

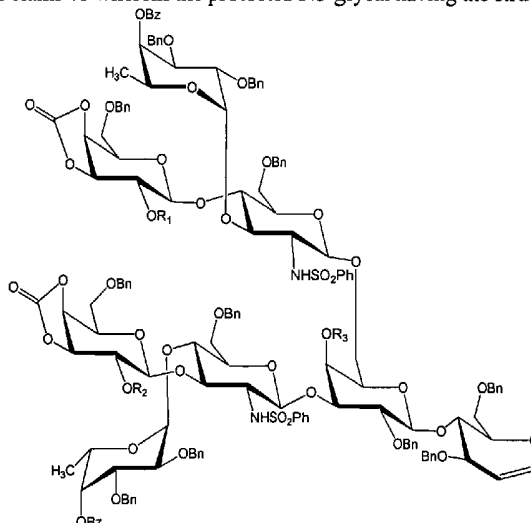
- (a) deprotecting a protected N3 glycal having the structure:



wherein R_1 , R_2 and R_3 are independently C_{1-9} linear or branched alkyl, acyl, arylalkyl, trialkylsilyl, aryldialkylsilyl, diarylalkylsilyl, or triarylsilyl; under suitable conditions to form a partially deprotected N3 glycal;

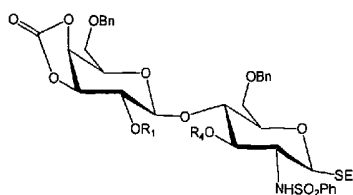
- (b) treating the partially deprotected N3 glycal formed in step (a) with acetic anhydride in the presence of a suitable catalyst to form an N3 glycal acetate;
- (c) epoxidizing the N3 glycal acetate formed in step (b) with an oxygen transfer agent under suitable conditions to form an N3 glycal epoxyacetate;
- (d) cleaving the N3 glycal epoxyacetate formed in step (c) with allyl alcohol under suitable conditions to form a protected N3 glycoside allyl ether;
- (e) saponifying the protected N3 glycoside allyl ether formed in step (d) under suitable conditions to form the N3 allyl glycoside.

42. The method of claim 41 wherein the protected N3 glycal having the structure:



is prepared by a process which comprises:

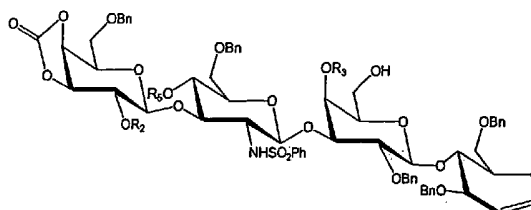
- (a) coupling an ethylthioglycoside having the structure:



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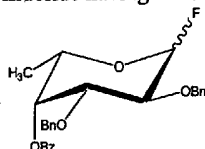


wherein R_4 is alkyl, arylalkyl, trialkylsilyl, aryldialkylsilyl, diarylalkylsilyl, triarylsilyl or triflate; and wherein R_1 is C_{1-9} linear or branched alkyl, acyl, arylalkyl, trialkylsilyl, aryldialkylsilyl, diarylalkylsilyl, or triarylsilyl; with a partially deprotected tetrasaccharide carbonate having the structure:



wherein R_5 is alkyl, arylalkyl, trialkylsilyl, aryldialkylsilyl, diarylalkylsilyl, triarylsilyl or triflate; and wherein R_2 and R_3 are independently C_{1-9} linear or branched alkyl, acyl, arylalkyl, trialkylsilyl, aryldialkylsilyl, diarylalkylsilyl, or triarylsilyl; in the presence of an alkylating agent under suitable conditions to form a protected hexasaccharide carbonate;

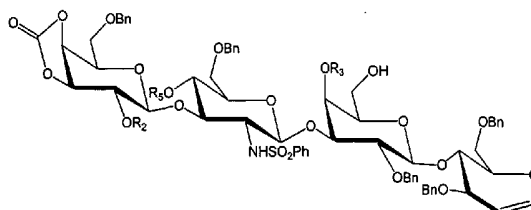
- (b) deprotecting the protected hexasaccharide carbonate formed in step (a) under suitable conditions to form a partially deprotected hexasaccharide carbonate; and
- (c) coupling the partially deprotected hexasaccharide carbonate formed in step (b) with a fucosylfluoride having the structure:



in the presence of an organometallic reagent under suitable conditions to form the protected N3 glycal.

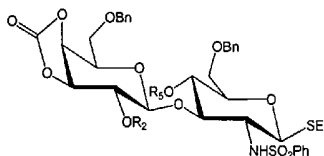
43. The method of claim 42 wherein the step of deprotecting comprises deprotecting the hexasaccharide carbonate using a fluoride salt.
44. The method of claim 43 wherein the fluoride salt is a tetraalkylammonium fluoride.
45. The method of claim 44 wherein the tetraalkylammonium fluoride is tetra-n-butylammonium fluoride.
46. The method of claim 42 wherein the partially deprotected tetrasaccharide carbonate having the structure:



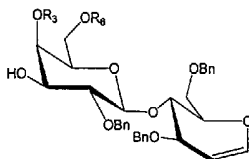


wherein R_5 is alkyl, arylalkyl, trialkylsilyl, arylalkylsilyl, diarylalkylsilyl, triarylsilyl or triflate; and wherein R_2 and R_3 are independently C_{1-9} linear or branched alkyl, acyl, arylalkyl, trialkylsilyl, arylalkylsilyl, diarylalkylsilyl, or triarylsilyl; is prepared by a process which comprises:

- (a) coupling an ethylthioglycoside carbonate having the structure:



wherein R_5 is alkyl, arylalkyl, trialkylsilyl, arylalkylsilyl, diarylalkylsilyl or triarylsilyl or triflate; and wherein R_2 is C_{1-9} linear or branched alkyl, acyl, arylalkyl, trialkylsilyl, arylalkylsilyl, diarylalkylsilyl, or triarylsilyl; with a disaccharide having the structure:

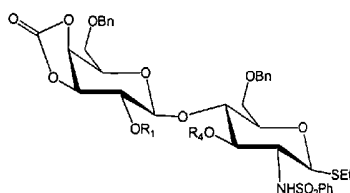


wherein R_3 and R_6 are independently C_{1-9} linear or branched alkyl, acyl, arylalkyl, trialkylsilyl, arylalkylsilyl, diarylalkylsilyl, or triarylsilyl; in the presence of an alkylating agent under suitable conditions to form a protected tetrasaccharide carbonate; and

- (b) deprotecting the protected tetrasaccharide carbonate formed in step (a) under suitable conditions to form the partially deprotected tetrasaccharide carbonate.

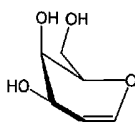
47. The method of claim 46 wherein the step of deprotecting comprises deprotecting the tetrasaccharide carbonate using hydrazine in pyridine-AcOH.
48. The method of claim 42 wherein the ethylthioglycoside having the structure:





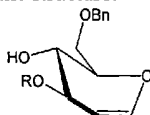
wherein R_4 is alkyl, arylalkyl, trialkylsilyl, aryldialkylsilyl, diarylalkylsilyl, triarylsilyl or triflate; and wherein R_1 is C_{1-9} linear or branched alkyl, acyl, arylalkyl, trialkylsilyl, aryldialkylsilyl, diarylalkylsilyl, or triarylsilyl; is prepared by a process which comprises:

- (a) protecting a galactal having the structure:



with an alkylating agent under suitable conditions to form a first protected galactal;

- (b) treating the first protected galactal formed in step (a) with a carbonate-forming agent under suitable conditions to form a galactal carbonate;
- (c) epoxidizing the galactal carbonate formed in step (b) in the presence of an oxygen transfer agent under suitable conditions to form a galactal epoxycarbonate;
- (d) coupling the galactal epoxycarbonate formed in step (c) with a doubly protected glucal having the structure:



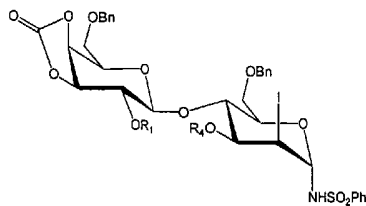
wherein R is C_{1-9} linear or branched alkyl, acyl, arylalkyl, trialkylsilyl, aryldialkylsilyl, diarylalkylsilyl, triarylsilyl, or triflate; under suitable conditions to form a disaccharide carbonate;

- (e) protecting the disaccharide carbonate formed in step (d) in the presence of a protecting reagent under suitable conditions to form a protected disaccharide carbonate;
- (f) treating the protected disaccharide carbonate formed in step (e) with an iodosulfonamidating agent under suitable conditions to form a disaccharide iodosulfonamidate having the structure:

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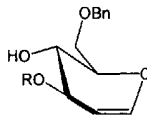


wherein R_4 is alkyl, arylalkyl, trialkylsilyl, aryldialkylsilyl, diarylalkylsilyl, triarylsilyl or triflate; and wherein R_1 is C_{1-9} linear or branched alkyl, acyl, arylalkyl, trialkylsilyl, aryldialkylsilyl, diarylalkylsilyl, or triarylsilyl; and

(g) reacting the disaccharide iododisulfonamide formed in step (f) with ethanethiol under suitable conditions to form the ethylthioglycoside.

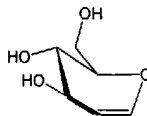
49. The method of claim 48 wherein the protecting reagent in step (e) is benzyl bromide.

50. The method of claim 48 wherein the doubly protected glucal having the structure:



wherein R is C_{1-9} linear or branched alkyl, acyl, arylalkyl, trialkylsilyl, aryldialkylsilyl, diarylalkylsilyl, triarylsilyl, or triflate; is prepared by a process which comprises:

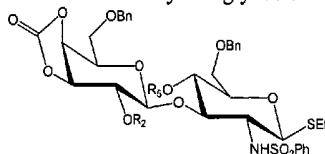
(a) protecting a glucal having the structure:



with an alkylating agent under conditions suitable to form a protected glucal; and

(b) protecting the protected glucal formed in step (a) with an alkylating agent which may be the same or different from that of step (a) under conditions suitable to form the doubly protected glucal.

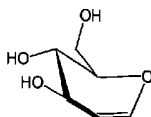
51. The method of claim 46 wherein the ethylthioglycoside carbonate having the structure:



wherein R_5 is alkyl, arylalkyl, trialkylsilyl, aryldialkylsilyl, diarylalkylsilyl, triarylsilyl or triflate; and wherein R_2 is C_{1-9} linear or branched alkyl, acyl, arylalkyl, trialkylsilyl, aryldialkylsilyl, diarylalkylsilyl, or triarylsilyl; is prepared by a process which comprises:



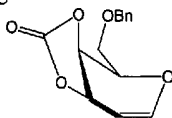
- (a) (i) protecting a glucal having the structure:



with an alkylating agent under suitable conditions to form a first protected glucal;

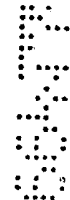
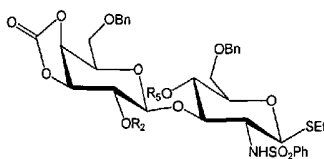
- (ii) treating the first protected glucal formed in step (a) (i) with a protecting agent under suitable conditions to form a doubly protected glucal;
- (iii) protecting the doubly protected glucal formed in step (a) (ii) with an alkylating agent under suitable conditions to form a triply protected glucal;
- (iv) selectively deprotecting the triply protected glucal formed in step (a) (iii) under suitable conditions to form a second doubly protected glucal;

- (b) epoxidizing a galactal carbonate having the structure:



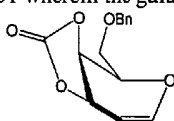
in the presence of an oxygen transfer agent under suitable conditions to form a galactal epoxy carbonate;

- (c) coupling the second doubly protected glucal formed in step (a) (iv) with the galactal epoxy carbonate formed in step (b) under suitable conditions to form a disaccharide carbonate;
- (d) protecting the disaccharide carbonate formed in step (c) in the presence of a protecting reagent under suitable conditions to form a protected disaccharide carbonate;
- (e) treating the protected disaccharide carbonate formed in step (d) with an iodosulfonamidating agent under suitable conditions to form a disaccharide iodosulfonamidate having the structure:



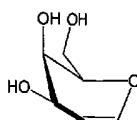
wherein R₃ is alkyl, arylalkyl, trialkylsilyl, aryldialkylsilyl, diarylalkylsilyl, triarylsilyl or triflate; and wherein R₂ is C₁₋₉ linear or branched alkyl, acyl, arylalkyl, trialkylsilyl, aryldialkylsilyl, diarylalkylsilyl, or triarylsilyl; and

- (f) reacting the disaccharide iodosulfonamide formed in step (e) with ethanethiol under suitable conditions to form the ethylthioglycoside.
52. The method of claim 51 wherein the alkylating agent used in step (a) (i) is benzyl bromide.
53. The method of claim 51 wherein the step of treating in (a) (ii) comprises treating the first protected galactal using Bu₂SnO and PMBCl/TBABr.
54. The method of claim 51 wherein the alkylating agent used in step (a) (iii) is triethylsilyl triflate/Et₃N.
55. The method of claim 51 wherein the step of selectively deprotecting in (a) (iv) comprises selectively deprotecting the triply protected glucal using DDQ.
56. The method of claim 51 wherein the protecting reagent in step (d) is benzyl bromide.
57. The method of claim 51 wherein the step of protecting in (d) comprises protecting the disaccharide carbonate using acetic anhydride and DMAP.
58. The method of claim 51 wherein the galactal carbonate having the structure:



is prepared by the process which comprises:

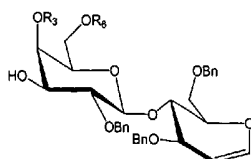
- (a) protecting a galactal having the structure:



with an alkylating agent under suitable conditions to form a first protected galactal; and

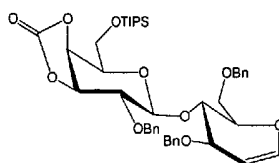
- (b) treating the first protected galactal formed in step (a) with a carbonate-forming agent under suitable conditions to form the galactal carbonate.
59. The method of claim 46 wherein the disaccharide having the structure:





wherein R_3 and R_6 are independently C_{1-9} linear or branched alkyl, acyl, arylalkyl, trialkylsilyl, aryldialkylsilyl, diarylalkylsilyl, or triarylsilyl; is prepared by a process which comprises:

- (a) deprotecting a disaccharide carbonate having the structure:



with under conditions suitable to form a partially deprotected intermediate;

- (b) selectively reprotecting the partially deprotected intermediate formed in step (a) with an alkylating agent under suitable conditions to form a partially protected disaccharide;
- (c) protecting the partially protected disaccharide formed in step (b) in the presence of an alkylating agent under suitable conditions to form a fully protected disaccharide;
- (d) deprotecting the fully protected disaccharide formed in step (c) under suitable conditions to form a second partially deprotected disaccharide; and
- (e) selectively reprotecting the second partially deprotected disaccharide formed in step (d) under suitable conditions to form the disaccharide.

60. The method of claim 41, 42 or 48 wherein R_1 is acetyl or benzyl.

61. The method of claim 41, 42, 46 or 51 wherein R_2 is acetyl or benzyl.

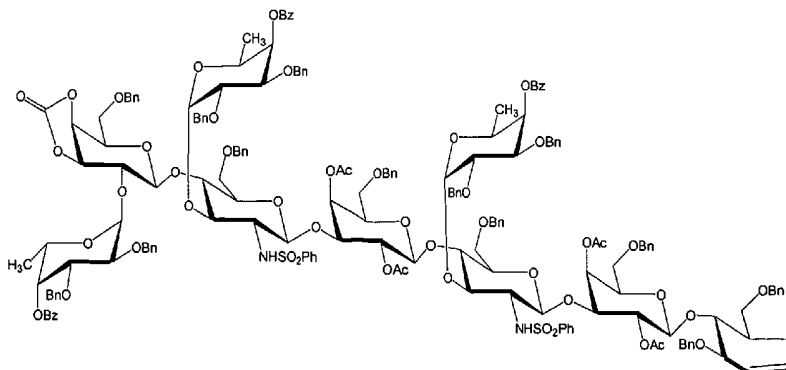
62. The method of claim 41, 42, 46 or 59 wherein R_3 is acetyl or benzyl.

63. The method of claim 42 or 48 wherein R_4 is triethylsilyl.

64. The method of claim 42, 46 or 51 wherein R_5 is triethylsilyl.

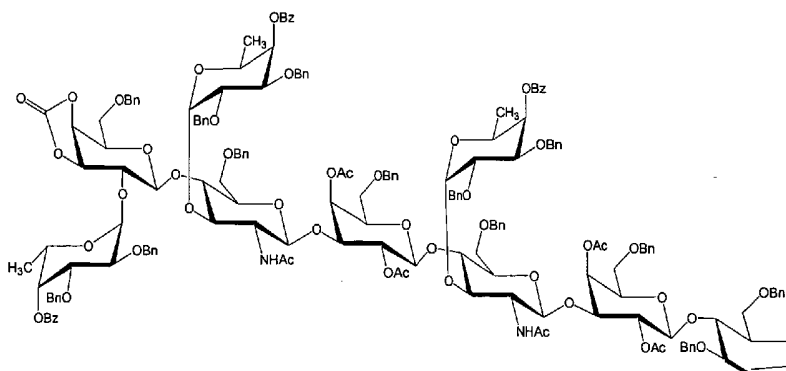
65. The method of claim 46 or 59 wherein R_6 is levulinic acetyl.





under suitable conditions to form a partially deprotected KH-1 glycal;

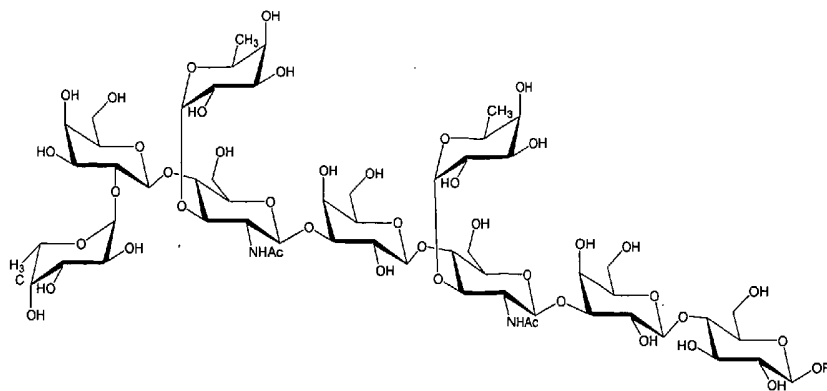
- (b) treating the partially deprotected KH-1 glycal formed in step (a) with acetic anhydride in the presence of a suitable catalyst to form a KH-1 glycal acetate having the structure:



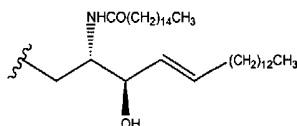
- (c) epoxidizing the KH-1 glycal acetate formed in step (b) with an oxygen transfer agent under suitable conditions to form a KH-1 glycal epoxyacetate;
- (d) cleaving the KH-1 glycal epoxyacetate formed in step (c) with allyl alcohol under suitable conditions to form a protected KH-1 glycoside allyl ether; and
- (e) saponifying the protected KH-1 glycoside allyl ether under suitable conditions to form the KH-1 allyl glycoside.

73. A method of preparing the KH-1 antigen having the structure:



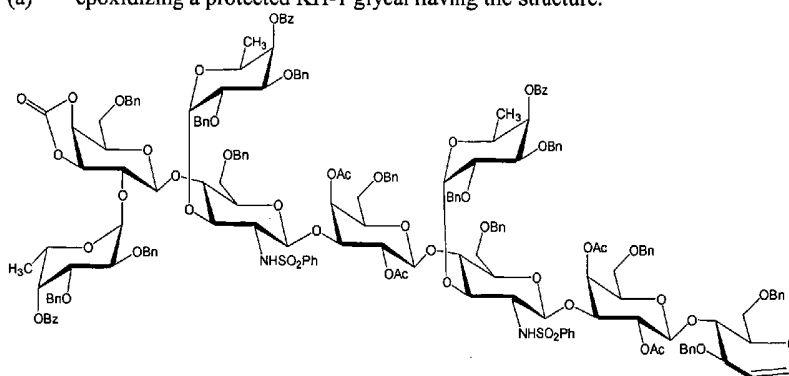


wherein R is a moiety having the structure:



which method comprises:

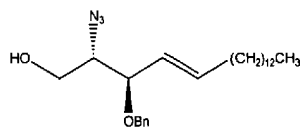
(a) epoxidizing a protected KH-1 glycal having the structure:



in the presence of an oxygen transfer agent under suitable conditions to form a KH-1 glycal epoxyacetate;

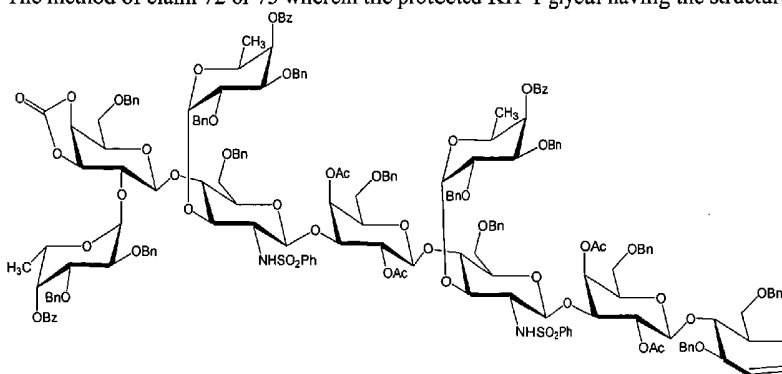
(b) cleaving the KH-1 glycal epoxyacetate formed in step (a) with an azide having the structure:





under suitable conditions to form a protected KH-1 glycoside azide;

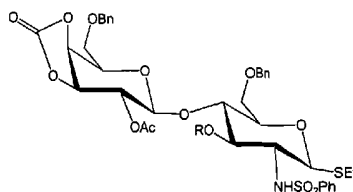
- (c) reductively acylating the protected KH-1 glycoside azide formed in step (b) with palmitic anhydride under suitable conditions to form a protected nonasaccharide ceramide;
 - (d) reducing the protected nonasaccharide ceramide formed in step (c) under suitable conditions to form a deprotected nonasaccharide ceramide;
 - (e) protecting the deprotected nonasaccharide ceramide in the presence of a protecting reagent under suitable conditions to form a protected nonasaccharide ceramide; and
 - (f) saponifying the protected nonasaccharide ceramide formed in step (e) under suitable conditions to form the KH-1 antigen.
74. The method of claim 73 wherein the step of cleaving in (b) comprises cleaving the KH-1 glycol epoxyacetate using MeOTf.
75. The method of claim 73 wherein the azide intermediate is reductively acylated in step (c) in the presence of Lindlar's catalyst.
76. The method of claim 73 wherein the step of reducing in (d) comprises reducing the protected nonasaccharide ceramide using Na/NH₃.
77. The method of claim 72 or 73 wherein the protected KH-1 glycol having the structure:



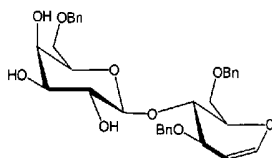
is prepared by a process which comprises:



- (a) (i) coupling an ethylthioglycoside having the structure:



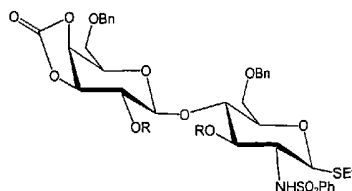
wherein R is C₁₋₉ linear or branched alkyl, acyl, arylalkyl, trialkylsilyl, arylalkylsilyl, diarylalkylsilyl, triarylsilyl or triflate, with a disaccharide having the structure:



in the presence of an alkylating agent under suitable conditions to form a protected tetrasaccharide carbonate;

- (ii) partially deprotecting the protected tetrasaccharide carbonate formed in step (a) (i) under suitable conditions to form a partially deprotected tetrasaccharide;

- (b) (i) coupling the partially deprotected tetrasaccharide formed in step (a) (ii) with an ethylthioglycoside having the structure:

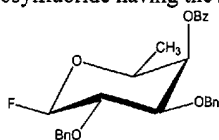


wherein R is C₁₋₉ linear or branched alkyl, acyl, arylalkyl, trialkylsilyl, arylalkylsilyl, diarylalkylsilyl, triarylsilyl or triflate, in the presence of an alkylating agent under suitable conditions to form a protected hexasaccharide carbonate;

- (ii) treating the protected hexasaccharide carbonate formed in step (b) (i) with acetic anhydride in the presence of a suitable catalyst to form a hexasaccharide glycol acetate;

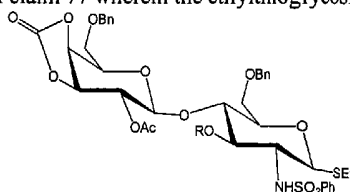


- (iii) deprotecting the hexasaccharide glycal acetate formed in step (b) (ii) under suitable conditions to form a partially deprotected hexasaccharide glycal acetate; and
- (c) coupling the partially deprotected hexasaccharide glycal acetate formed in step (b) (iii) with a fucosylfluoride having the structure:

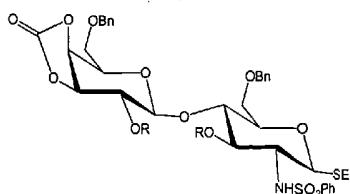


in the presence of an organometallic reagent under suitable conditions to form the protected KH-1 glycal.

78. The method of claim 77 wherein the step of deprotecting in (b) (iii) comprises deprotecting the hexasaccharide glycal acetate using a fluoride salt.
79. The method of claim 78 wherein the fluoride salt is a tetraalkylammonium fluoride.
80. The method of claim 79 wherein the tetraalkylammonium fluoride is tetra-n-butylammonium fluoride.
81. The method of claim 77 wherein the step of deprotecting in (a) (ii) comprises deprotecting the protected tetrasaccharide carbonate using K_2CO_3 in methanol.
82. The method of claim 77 wherein the ethylthioglycosides having the structures:



and

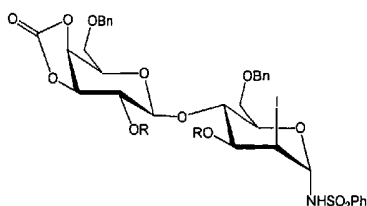


wherein R_1 is acetate or R; wherein R is independently C_{1-9} linear or branched alkyl, acyl, arylalkyl, trialkylsilyl, arylalkylsilyl, diarylalkylsilyl, triarylsilyl or triflate; and

- (e) reacting the disaccharide iodosulfonamide formed in step (d) with ethylthiol under suitable conditions to form the ethylthioglycoside.

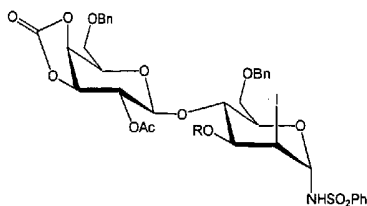
83. The method of claim 77 or 82 wherein R is triethylsilyl.

84. The method of claim 82 wherein, when the target compound is the ethylthioglycoside having the structure:



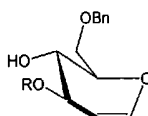
wherein R is triethylsilyl, the step of protecting in (c) comprises protecting the disaccharide carbonate using TESOTf.

85. The method of claim 82 wherein, when the target compound is the ethylthioglycoside having the structure:



wherein R is triethylsilyl, the step of protecting in (c) comprises protecting the disaccharide carbonate using acetic anhydride/DMAP.

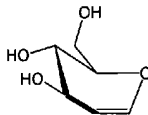
86. The method of claim 82 wherein the doubly protected glucal having the structure:



wherein R is C_{1-9} linear or branched alkyl, acyl, arylalkyl, trialkylsilyl, arylalkylsilyl, diarylalkylsilyl, triarylsilyl or triflate; is prepared by a process which comprises:

- (a) protecting a glucal having the structure:

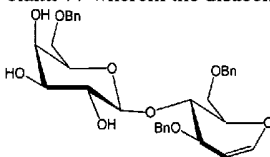




with an alkylating agent under conditions suitable to form a protected glucal; and

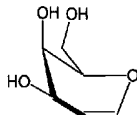
- (b) protecting the protected glucal formed in step (a) with an alkylating agent which may be the same or different from that of step (a) under conditions suitable to form the doubly protected glucal.

87. The method of claim 77 wherein the disaccharide having the structure:



is prepared by a process which comprises:

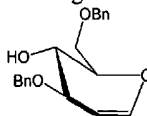
- (a) (i) protecting a galactal having the structure:



with an alkylating agent under suitable conditions to form a first protected galactal;

- (ii) treating the first protected galactal formed in step (a) (i) with a carbonate-forming agent under suitable conditions to form a galactal carbonate;
- (iii) epoxidizing the galactal carbonate formed in step (a) (ii) in the presence of an oxygen transfer agent under suitable conditions to form a galactal epoxycarbonate;

- (b) coupling the galactal epoxycarbonate formed in step (a) (iii) with a doubly protected glucal having the structure:

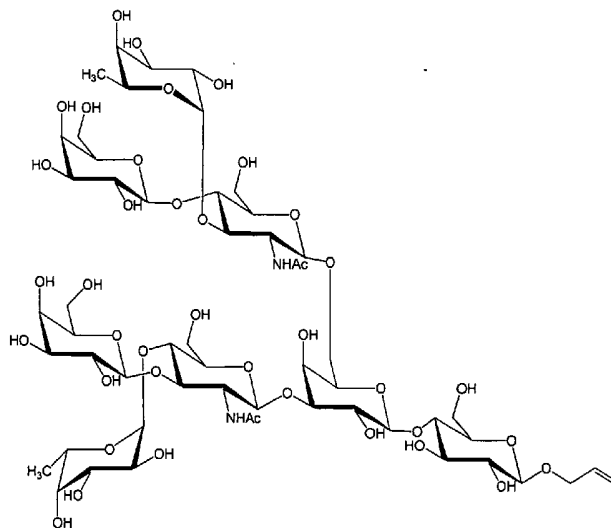


under suitable conditions to form a disaccharide carbonate; and

- (c) saponifying the disaccharide carbonate formed in step (b) under suitable conditions to form the disaccharide.



88. A method of preparing an N3 allyl glycoside having the structure:



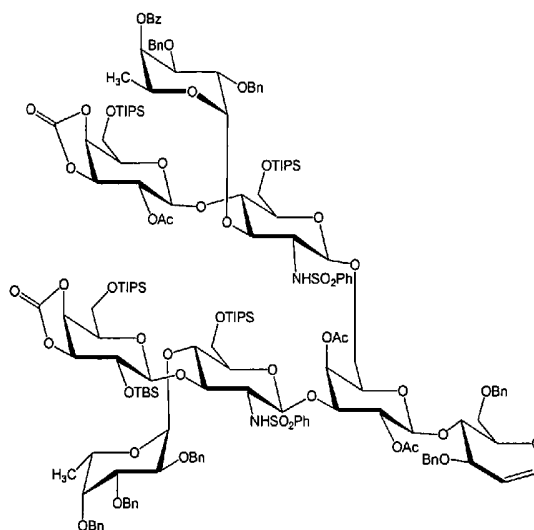
which comprises:

(a) desilylating a protected N3 glycal having the structure:

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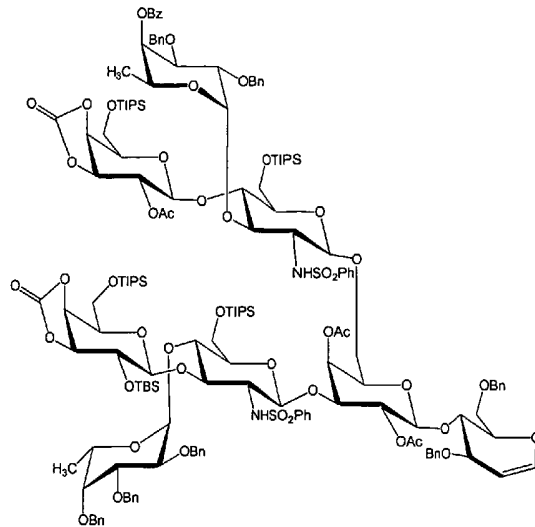


under suitable conditions to form a desilylated N3 glycal;

- (b) deprotecting the desilylated N3 glycal formed in step (a) under suitable conditions to form a deprotected N3 glycal;
- (c) treating the partially deprotected N3 glycal formed in step (b) with acetic anhydride in the presence of a suitable catalyst under suitable conditions to form an N3 glycal acetate;
- (d) epoxidizing the N3 glycal acetate formed in step (c) with an oxygen transfer agent under suitable conditions to form an N3 glycal epoxyacetate;
- (e) cleaving the N3 glycal epoxyacetate formed in step (d) with allyl alcohol under suitable conditions to form an N3 glycal allyl ether; and
- (f) saponifying the N3 glycal allyl ether formed in step (e) under suitable conditions to form the N3 allyl glycoside.

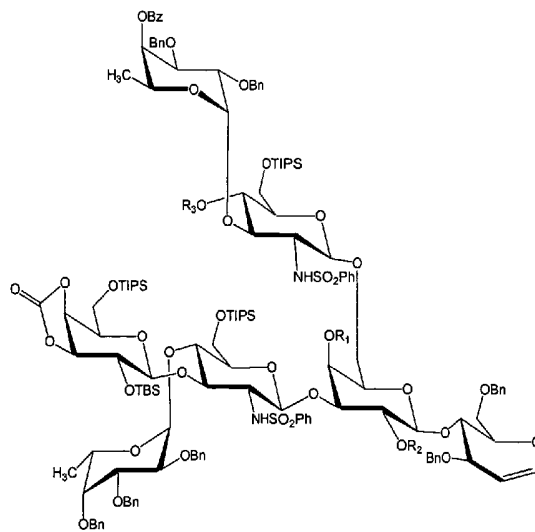
89. The method of claim 88 wherein the step of desilylating comprises desilylating the protected N3 glycal using a fluoride salt.
90. The method of claim 89 wherein the fluoride salt is a tetraalkylammonium fluoride.
91. The method of claim 90 wherein the tetraalkylammonium fluoride is tetra-n-butylammonium fluoride.
92. The method of claim 88 wherein the protected N3 glycal having the structure:





is prepared by a process which comprises:

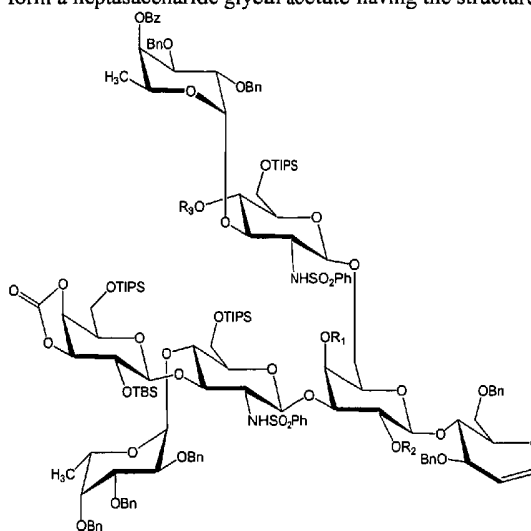
- (a) monoacylating a heptasaccharide glycol having the structure:



wherein R_1 and R_2 are H and R_3 is PMB; with acetic anhydride in the presence of a catalyst under suitable conditions to form a heptasaccharide glycol monoacetate;

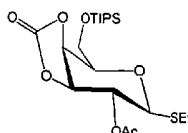


- (b) treating the heptasaccharide glycal monoacetate formed in step (a) with acetic anhydride in the presence of a catalyst under conditions suitable to form a heptasaccharide glycal diacetate;
- (c) deprotecting the heptasaccharide glycal diacetate under suitable conditions to form a heptasaccharide glycal acetate having the structure:



wherein R_1 and R_2 are Ac and R_3 is H; and

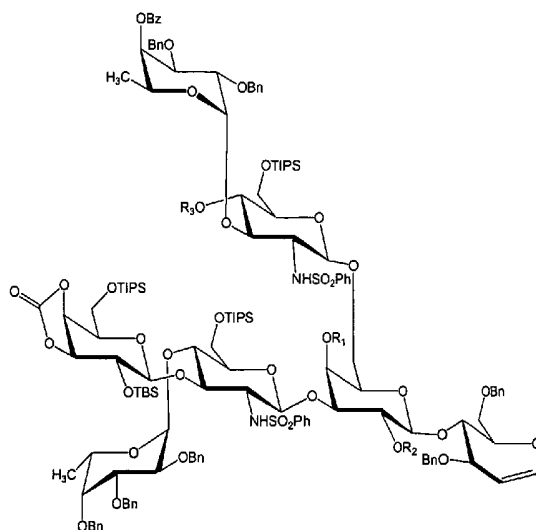
- (d) coupling the second heptasaccharide glycal diacetate formed in step (c) with an ethylthioglycoside having the structure:



in the presence of an alkylating agent under suitable conditions to form the protected N3 glycal.

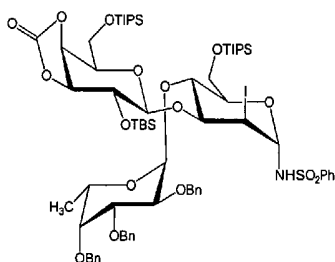
93. The method of claim 92 wherein the step of deprotecting comprises deprotecting the heptasaccharide glycal diacetate using DDQ.
94. The method of claim 92 wherein the heptasaccharide glycal having the structure:



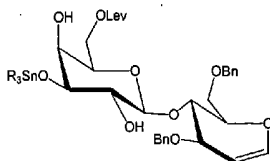


wherein R_1 and R_2 are H and R_3 is PMB; is prepared by a process which comprises:

- (a) (i) coupling a trisaccharide iodosulfonamide having the structure:



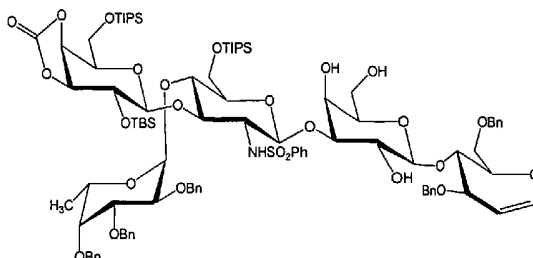
with a disaccharide stannane having the structure:



wherein R is linear or branched chain alkyl or aryl; under suitable conditions to form a protected pentasaccharide glycal; and

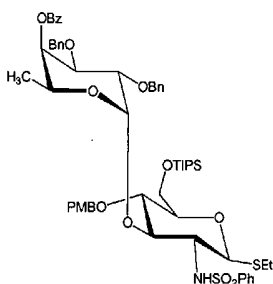


- (ii) deprotecting the protected pentasaccharide glycal formed in step (a) (i) under suitable conditions to form a pentasaccharide glycal having the structure:



and

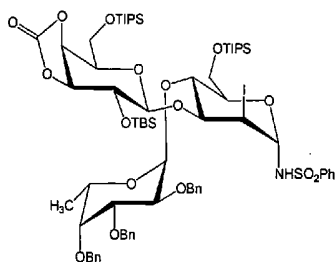
- (b) reacting the pentasaccharide glycal formed in step (a) (ii) with a disaccharide ethylglycoside having the structure:



in the presence of an alkylating agent under suitable conditions to form the heptasaccharide glycal.

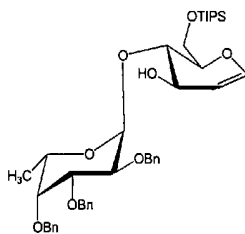
95. The method of claim 94 wherein the step of coupling comprises coupling the trisaccharide iodosulfonamide using an ionizing agent.
96. The method of claim 95 wherein the ionizing agent is AgBF_4 .
97. The method of claim 94 wherein the step of deprotecting comprises deprotecting the protected pentasaccharide glycal using hydrazine in pyridine-AcOH.
98. The method of claim 94 wherein the trisaccharide iodosulfonamide having the structure:



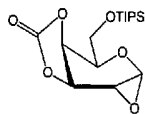


is prepared by a process which comprises:

- (a) (i) coupling a disaccharide glycal having the structure:

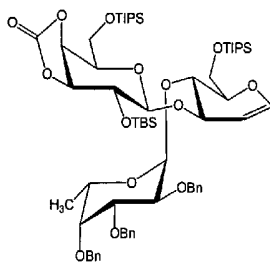


with an epoxide having the structure:



under suitable conditions to form a trisaccharide intermediate; and

- (ii) etherifying the trisaccharide intermediate formed in step (a) (i) with a suitable protecting agent to form a trisaccharide glycal having the structure:



and

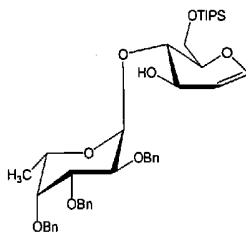
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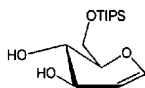
- (b) reacting the trisaccharide glycal formed in step (a) (ii) with an iodosulfonamidating agent under suitable conditions to form the trisaccharide iodosulfonamide.

99. The method of claim 98 wherein the step of coupling comprises coupling the disaccharide glycal using an acid.
100. The method of claim 99 wherein the acid is a Lewis acid.
101. The method of claim 100 wherein the Lewis acid is zinc dichloride.
102. The method of claim 98 wherein the protecting agent is TBSOTf.
103. The method of claim 98 wherein the disaccharide glycal having the structure:

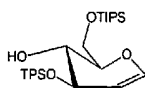


is prepared by a process which comprises:

- (a) protecting a glycal having the structure:



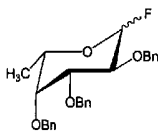
with a silylating agent under suitable conditions to form a protected glycal having the structure:



and;

- (b) (i) coupling the protected glycal formed in step (a) with a fucosyl fluoride having the structure:

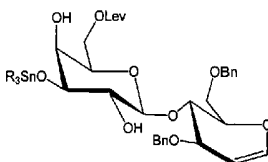




under suitable conditions to form a protected disaccharide glycal; and

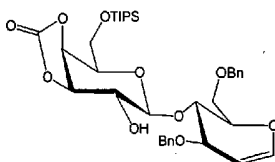
- (ii) deprotecting the protected disaccharide glycal formed in step (b) (i) under suitable conditions to form the disaccharide glycal.

104. The method of claim 103 wherein the silylating agent in step (a) is triphenylsilyl chloride.
105. The method of claim 103 wherein the step of deprotecting comprises deprotecting the protected disaccharide glycal using a base.
106. The method of claim 105 wherein the base is potassium carbonate.
107. The method of claim 94 wherein the disaccharide stannane having the structure:



wherein R is linear or branched chain alkyl or aryl; is prepared by a process which comprises:

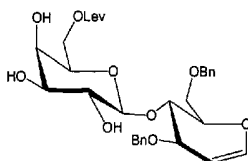
- (a) (i) deprotecting a disaccharide glycal having the structure:



under suitable conditions to form a deprotected intermediate; and

- (ii) selectively reprotecting the deprotected intermediate formed in step (a) (i) with levulinic acid under suitable conditions to form a disaccharide levulinate having the structure:

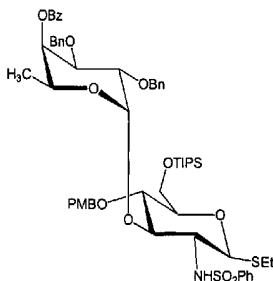




and

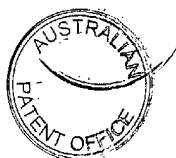
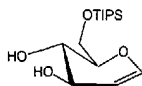
- (b) reacting the disaccharide levulinate formed in step (a) with a distannyl oxide having the formula $(R_3Sn)_2O$, wherein R is linear or branched chain alkyl or aryl, under suitable conditions to form the disaccharide stannane.

107. The method of claim 106 wherein the step of deprotecting comprises deprotecting the disaccharide glycal using a fluoride salt, and MeONa
108. The method of claim 107 wherein the fluoride salt is a tetraalkylammonium fluoride.
109. The method of claim 108 wherein the tetraalkylammonium fluoride salt is tetra-n-butylammonium fluoride.
110. The method of claim 106 wherein the step of selectively reprotecting comprises selectively reprotecting the deprotected intermediate using 2-chloro-1-methylpyridinium iodide.
111. The method of claim 106 wherein R is n-butyl.
112. The method of claim 94 wherein the disaccharide ethylthioglycoside having the structure:

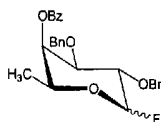


is prepared by a process which comprises:

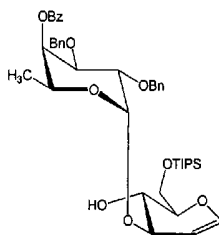
- (a) coupling a protected glycal having the structure:



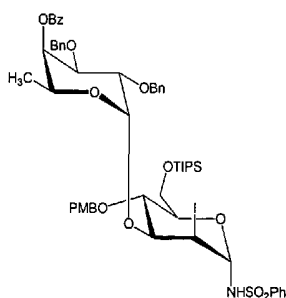
with a fucosyl fluoride having the structure:



under suitable conditions to form a disaccharide glycal having the structure:



- (b) (i) protecting the disaccharide glycal formed in step (a) with a suitable protecting agent to form a protected disaccharide glycal; and
- (ii) treating the protected disaccharide glycal formed in step (b) (i) with an iodosulfonamidating agent under suitable conditions to form a disaccharide iodosulfonamidate having the structure:



and

- (b) reacting the disaccharide iodosulfonamidate formed in step (b) (ii) with ethanethiol under suitable conditions to form the disaccharide ethylthioglycoside.

113. The method of claim 112 wherein the protecting agent is PMBCl.

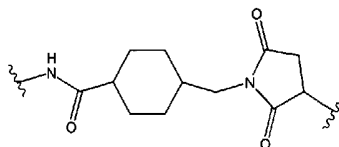
114. The method of claim 103 or 112 wherein the step of coupling comprises coupling the protected glycal using an ionizing salt.



115. The method of claim 114 wherein the ionizing salt is AgClO_4 .
116. The method of claim 41 or 72 wherein the step of deprotecting comprises deprotecting the protected glycal using Na/NH_3 .
117. The method of claim 41, 72, 77, 88 or 92 wherein the catalyst in the treating step is 4-dimethylaminopyridine.
118. The method of claim 41, 48, 51, 72, 73, 82, 87, or 88 wherein the oxygen transfer agent is 3,3-dimethyldioxirane.
119. The method of claim 41, 72, 73, 87, or 88 wherein the conditions for the step of saponifying comprise MeONa in methanol.
120. The method of claim 42, 46, 77, 92 or 94 wherein the alkylating agent is MeOTf .
121. The method of claim 42 or 77 wherein the organometallic reagent is $\text{Sn}(\text{OTf})_2$.
122. The method of claim 48, 58, 82 or 87 wherein the alkylating agent is benzyl bromide.
123. The method of claim 48, 58, 82 or 87 wherein the conditions for the first step of protecting (a) comprise a base.
124. The method of claim 123 wherein the base is LHMDS.
125. The method of claim 48, 58, 82 or 87 wherein the carbonate-forming reagent is 1,1'-carbonyldiimidazole.
126. The method of claim 48, 51, 82 or 87 wherein the conditions for the step of coupling comprise ZnCl_2 .
127. The method of claim 48 or 72 wherein the protecting reagent in step (e) is acetic anhydride/DMAP.
128. The method of claim 48, 51, 82, 98 or 112 wherein the iodosulfonamidating agent is $\text{I}(\text{CO}_2)_2\text{ClO}_4$ and PhSO_2NH_2 .
129. The method of claim 48, 51, 82 or 112 wherein the conditions for the step of reacting comprise a base.
130. The method of claim 129 wherein the base is LHMDS.
131. The method of claim 50 or 86 wherein each alkylating agent is independently alkyl, arylalkyl, trialkylsilyl, aryldialkylsilyl, diarylalkylsilyl, triarylsilyl or triflate.



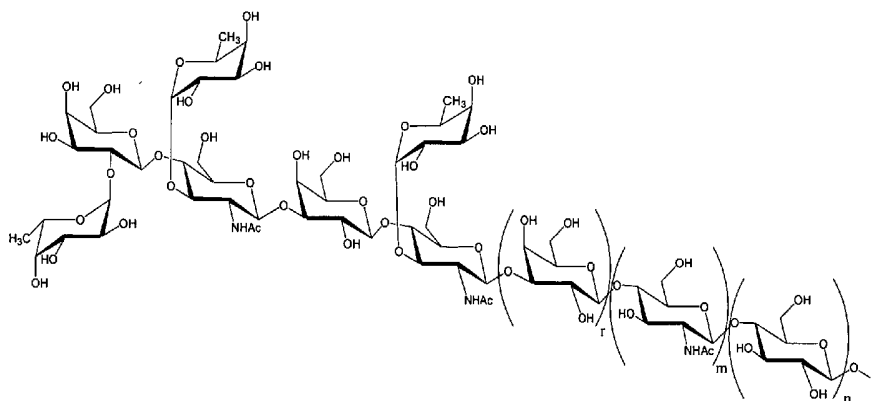
wherein the linker is $-(CH_2)_s-CH_2-$, $-(CH_2)_s-CH=N-$ or $-(CH_2)_s-CH_2-NH-$ where s is an integer between 0 and 8;
 wherein the crosslinker is selected from the group consisting of a succinimide and an M_2 linker having the structure:



wherein q is 0 or 1;
 and wherein the carrier is a protein, peptide or lipid, and is optionally chemically modified prior to conjugation with the linker when q is 0, or with the crosslinker when q is 1;

and

(b)



wherein r, m, and n are independently 0, 1, 2 or 3;
 wherein R is H, substituted or unsubstituted alkyl, aryl or allyl, an amino acyl moiety, a moiety having the structure:

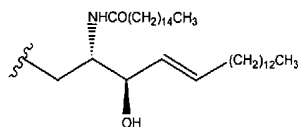


Figure 1.

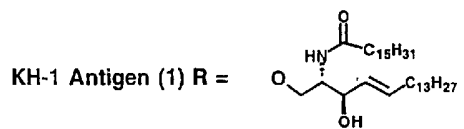
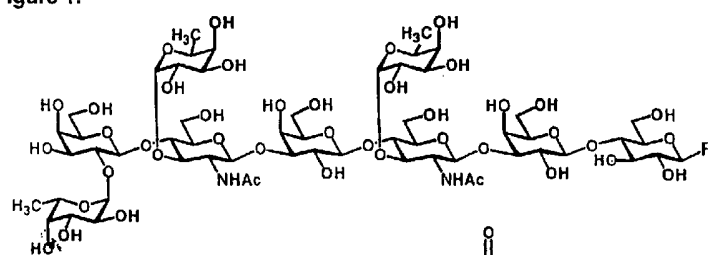
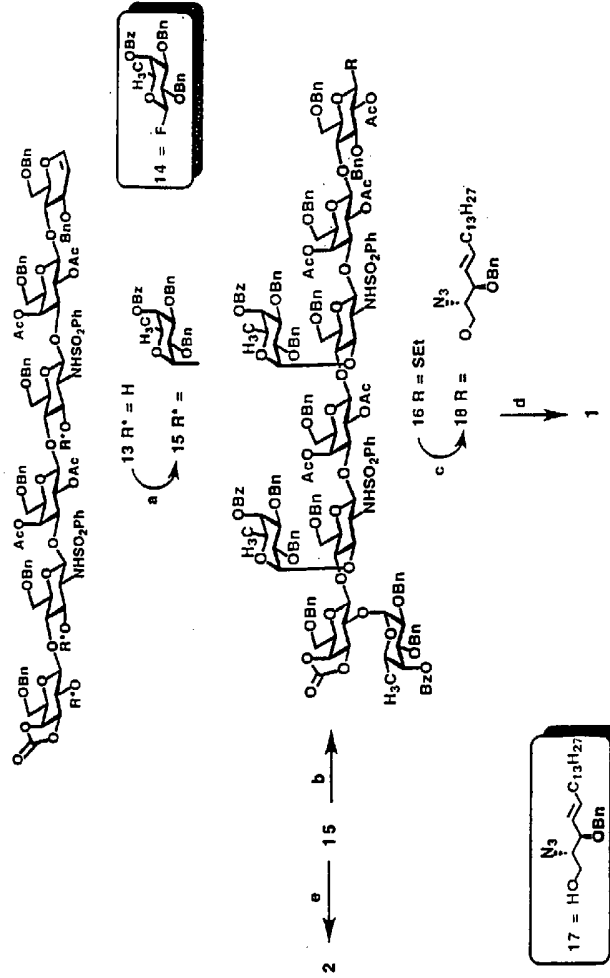


Fig. 3

Scheme 2^a



^a Reagents: (a) 14, Sn(OTf)₂, Tol:THF(10:1), 4 Å MS (60%); (b) (i) 3,3-dimethyldioxirane, CH₂Cl₂; (ii) EISH, CH₂Cl₂, H⁺ (cat); (iii) Ac₂O, Py, CH₂Cl₂ 60% (3 steps); (c) 17, MeOTf, Et₂O:CH₂Cl₂ (2:1), 4 Å MS (55%); (d) (i) Lindlar's catalyst, H₂, palmitic anhydride, EtOAc, 85% (ii) Na, NH₃, THF; (MeOH quench); (iii) Ac₂O, Et₃N, DMAP, CH₂Cl₂ (iv) MeONa, MeOH, 70% (3 steps); (e) (i) Na, NH₃, THF; (MeOH quench); (ii) Ac₂O, Et₃N, DMAP, CH₂Cl₂; (iii) 3,3-dimethyldioxirane, CH₂Cl₂; (iv) Allyl Alcohol (v) MeONa, MeOH, 60%.

Fig. 4

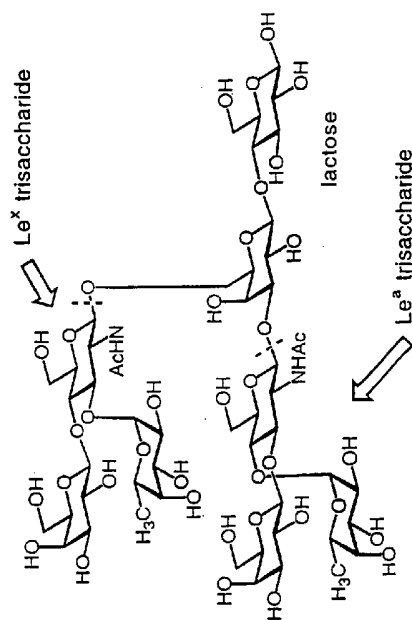


Fig. 5

Donor for Le^x Part

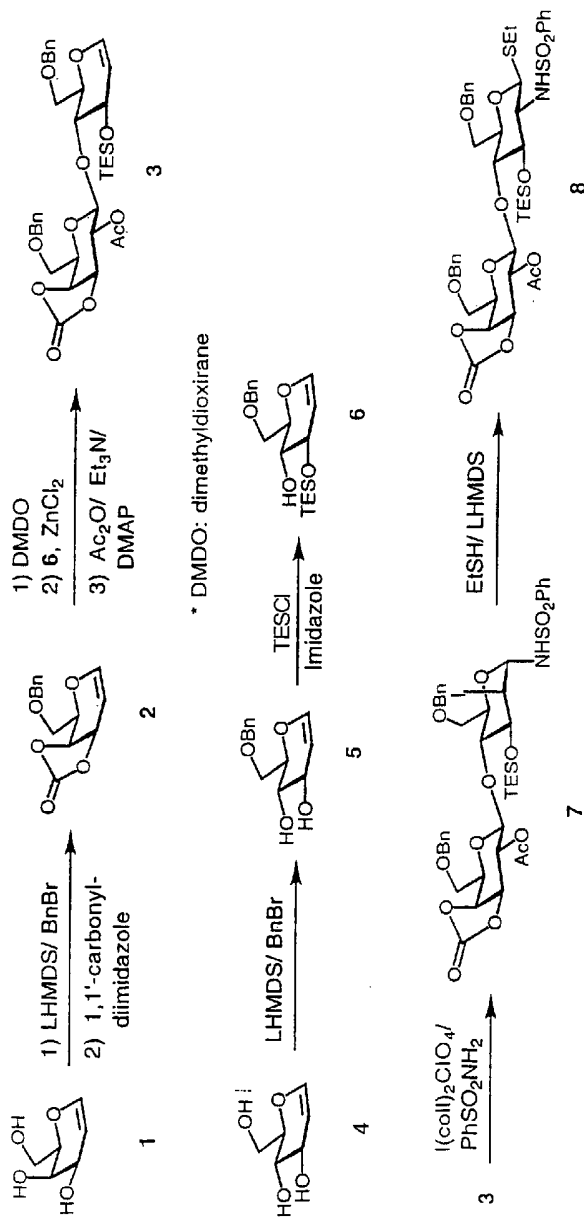
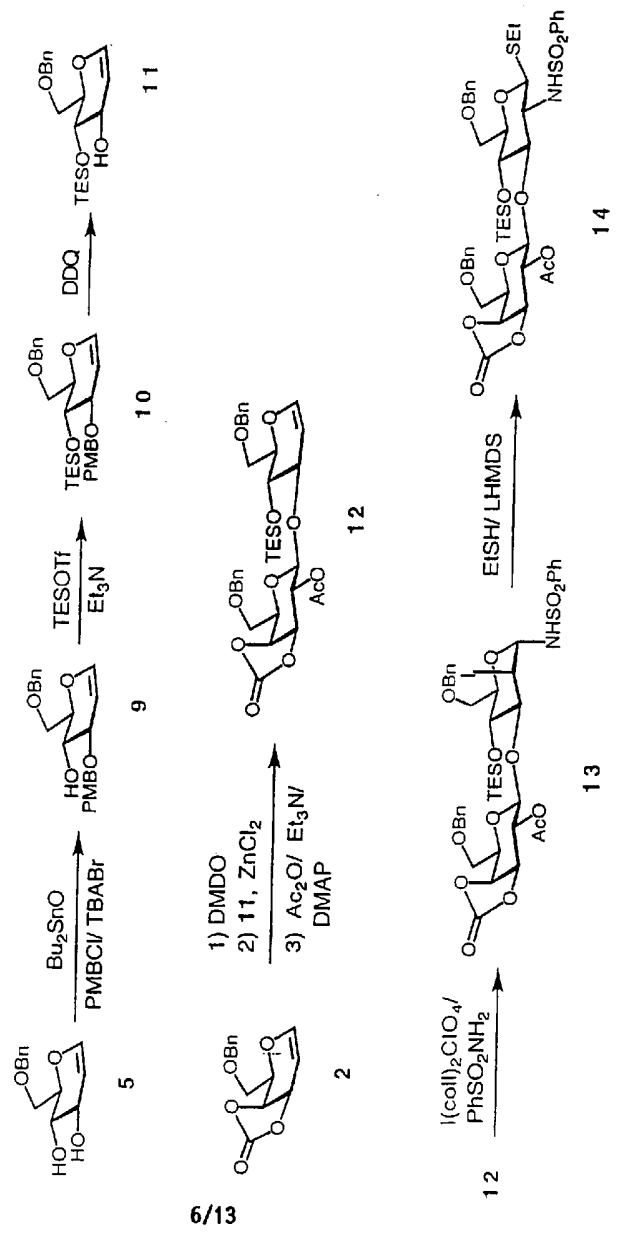


Fig. 6

Donor for Le^a Part



Acceptor for N3 Antigens

Fig 7

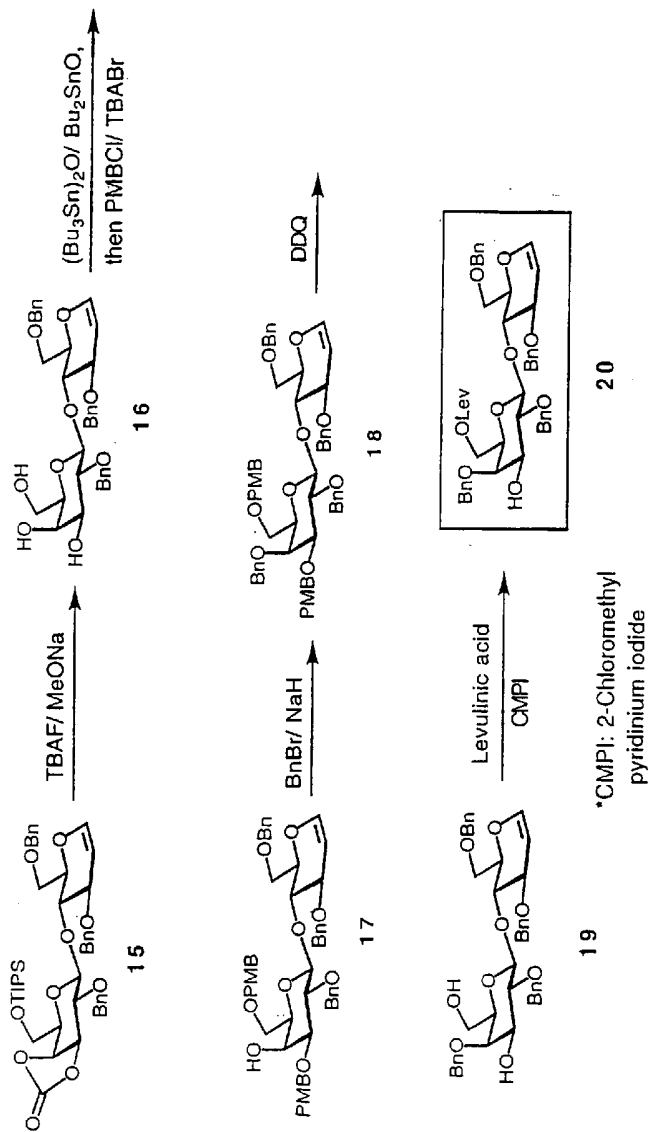
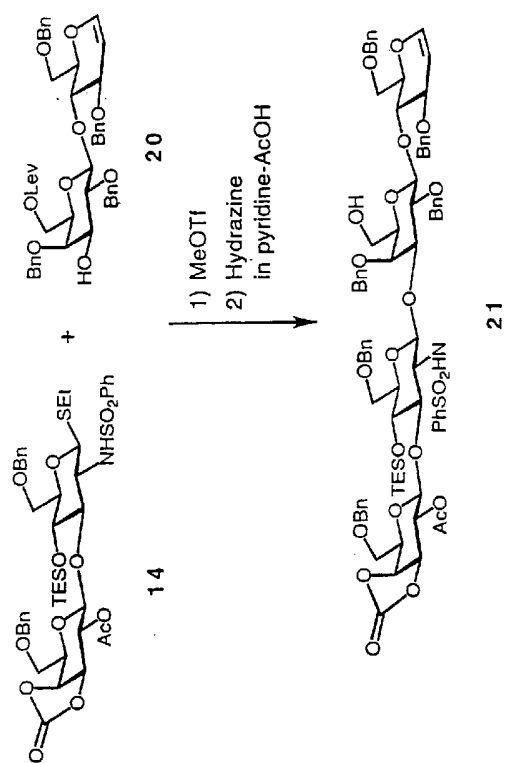
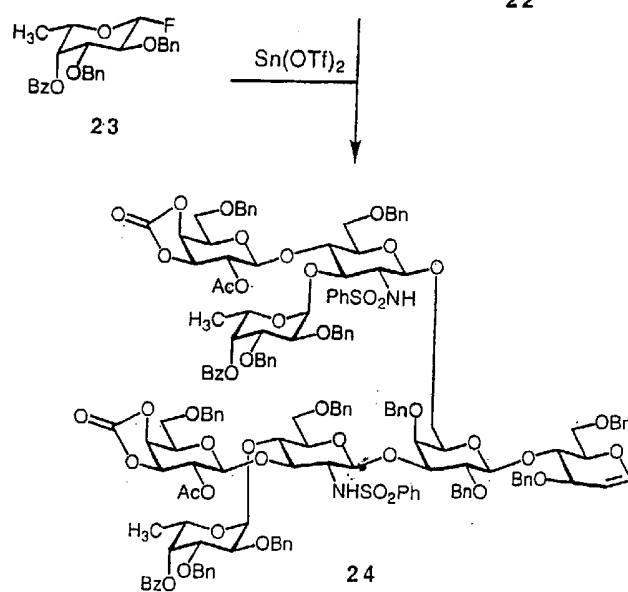
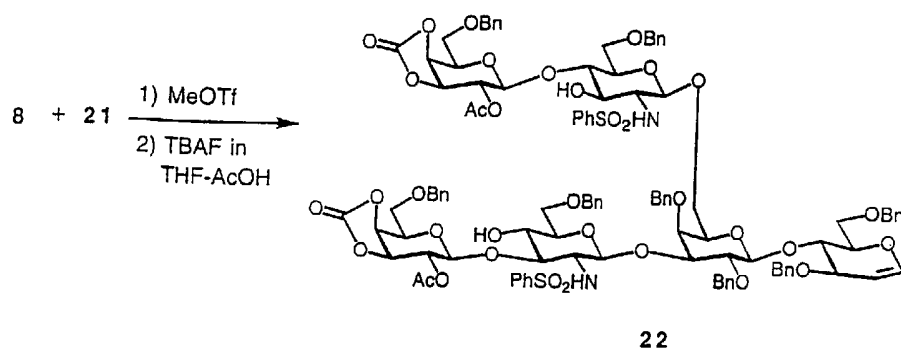


Fig. 8

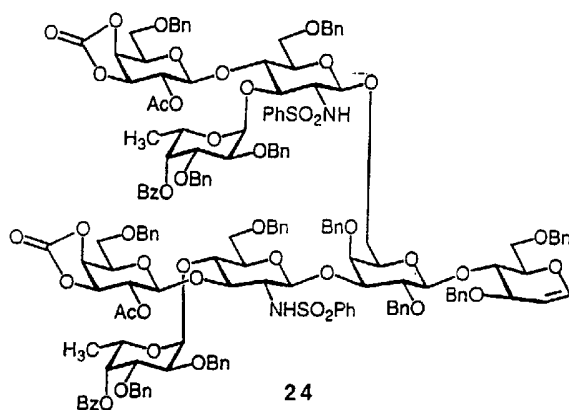
2 + 2 Coupling for Major N3 Antigen



2 + 4 and +1,1 Coupling



Deprotection for *major-N3* Epitope



- 1) Na/ NH₃, then
Ac₂O/ Et₃N/ DMAP
- 2) DMDO, then allyl alcohol
- 3) NaOMe

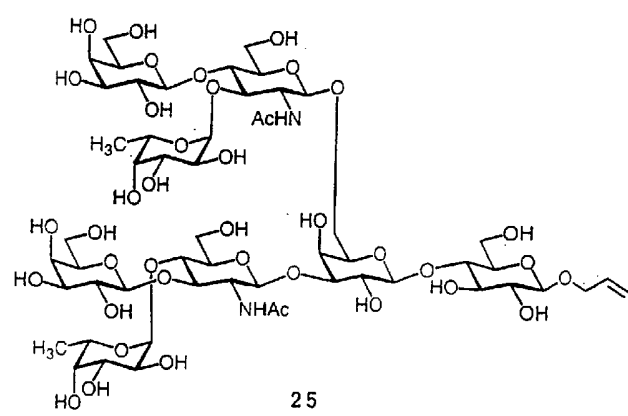


Fig. 10

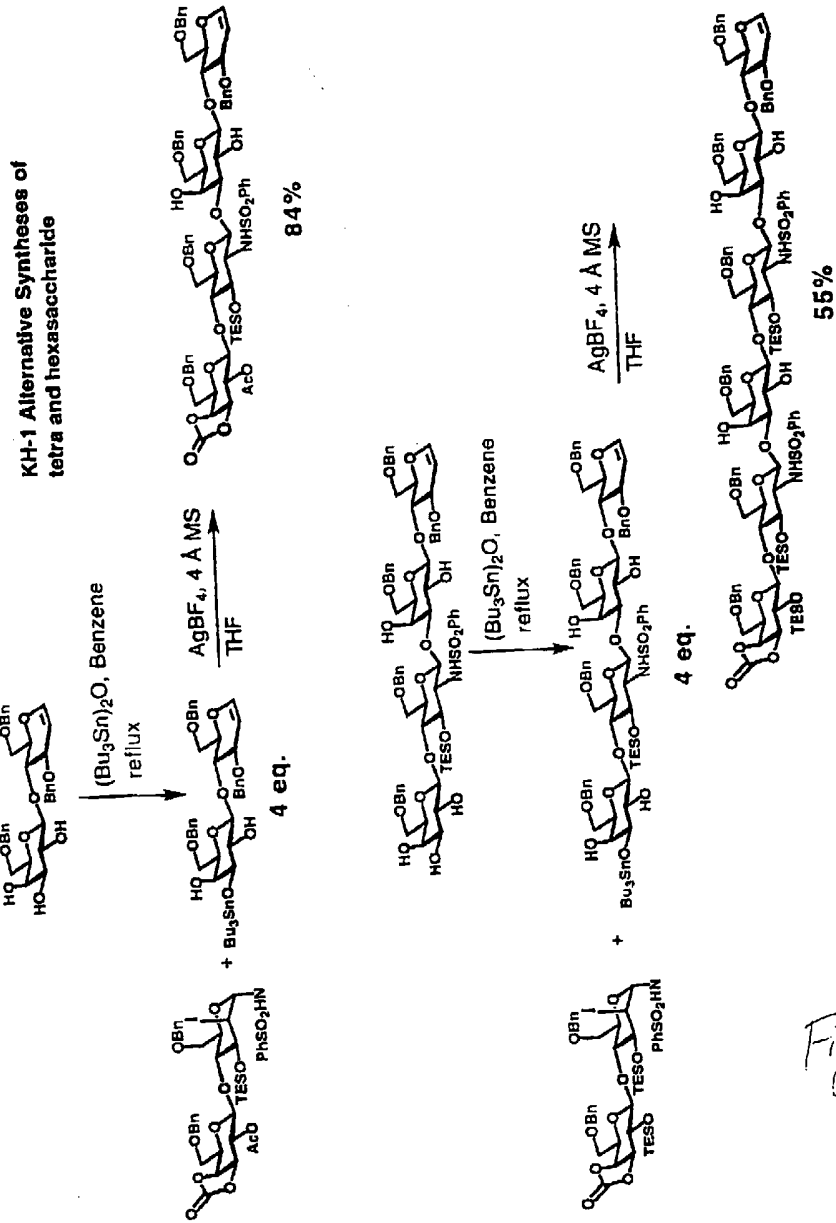
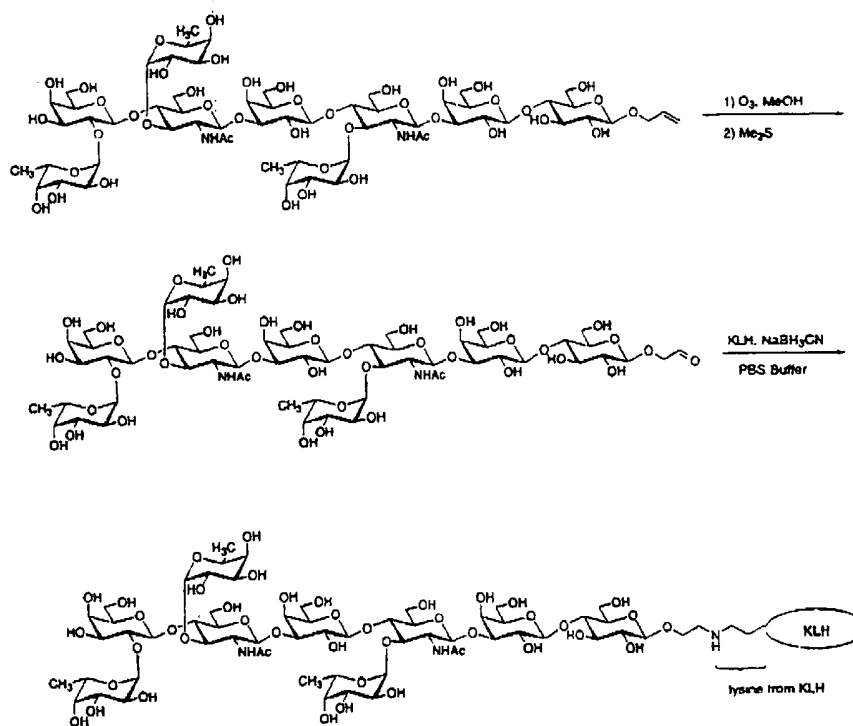
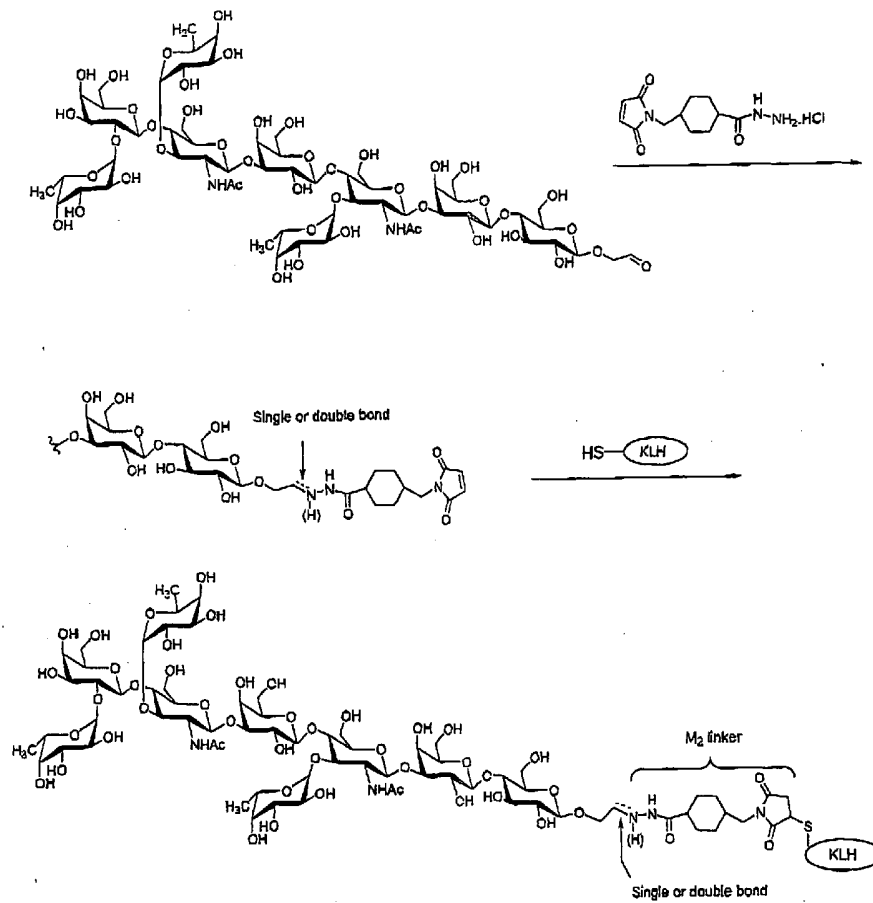


Fig. 11



Direct Coupling of KH-1 to KLH

Fig. 12



Cross linker coupling of KH-1 to KLH

FIG. 13