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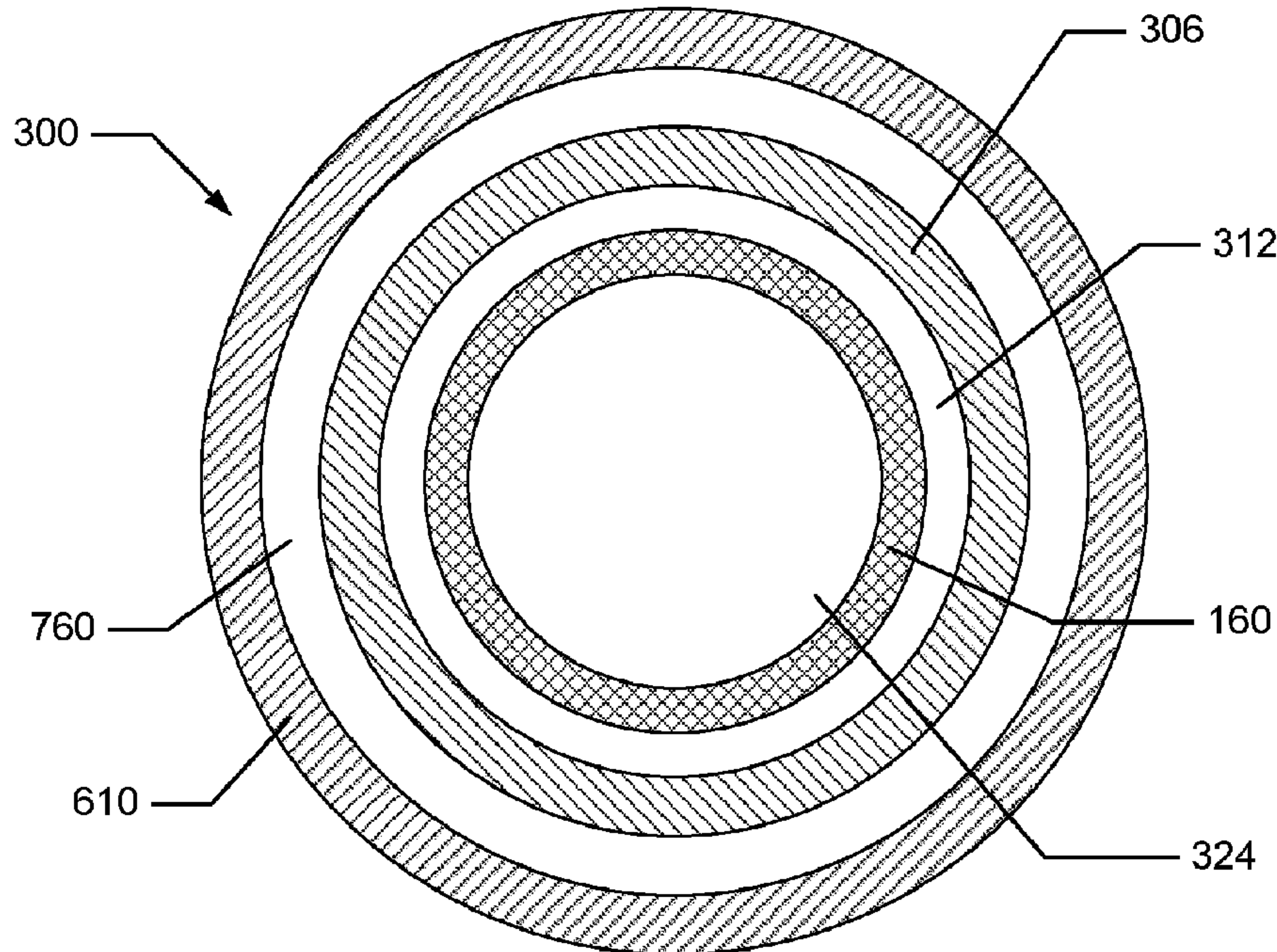


FIG. 20D

(57) Abrégé/Abstract:

Disclosed herein are devices, designs, methods of manufacturing and using medical devices comprising expandable bodies for treating saccular vascular aneurysms and occluding segments of blood vessels and other biological conduits. Exemplary



(57) **Abrégé(suite)/Abstract(continued):**

expandable bodies include hollow gold structures that can be folded, wrapped, and compressed, joined to a delivery device, advanced to location in the body of patient in need of treatment, expanded by injection of a fluid into the central void, and separated from the delivery device, remaining in place in an open, expanded form without the addition of support structures to the central void. Other expandable bodies include coiled wires that can be loaded into delivery catheters and expelled from the delivery catheters using pusher devices. Also disclosed herein, are methods of using multiple medical devices and expandable bodies where the expandable bodies are placed adjacent to each other to occlude a saccular aneurysm.

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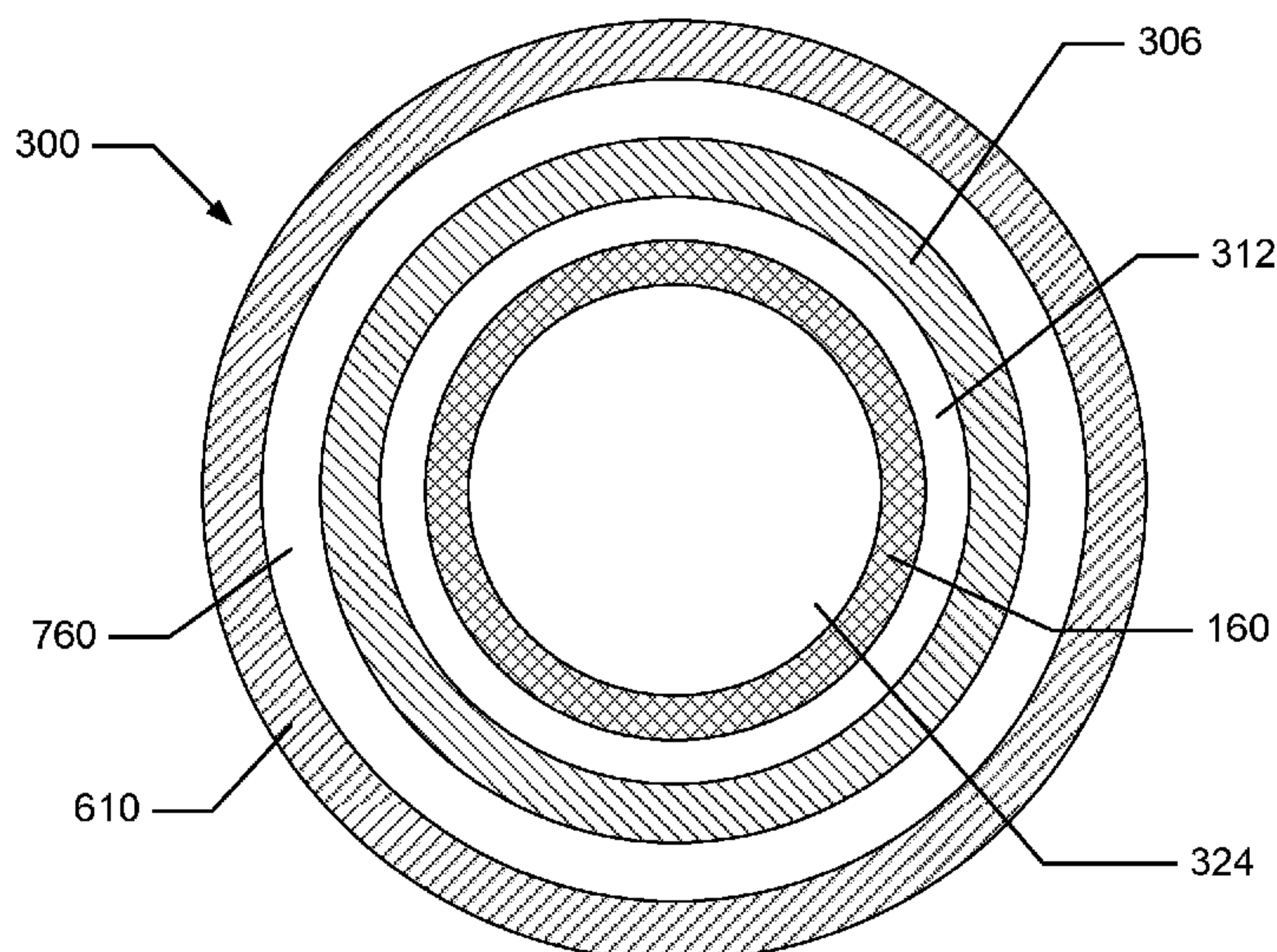
(54) **Title:** EXPANDABLE BODY DEVICE AND METHOD OF USE

FIG. 20D

(57) **Abstract:** Disclosed herein are devices, designs, methods of manufacturing and using medical devices comprising expandable bodies for treating saccular vascular aneurysms and occluding segments of blood vessels and other biological conduits. Exemplary expandable bodies include hollow gold structures that can be folded, wrapped, and compressed, joined to a delivery device, advanced to location in the body of patient in need of treatment, expanded by injection of a fluid into the central void, and separated from the delivery device, remaining in place in an open, expanded form without the addition of support structures to the central void. Other expandable bodies include coiled wires that can be loaded into delivery catheters and expelled from the delivery catheters using pusher devices. Also disclosed herein, are methods of using multiple medical devices and expandable bodies where the expandable bodies are placed adjacent to each other to occlude a saccular aneurysm.

WO 2016/044647 A4 

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EXPANDABLE BODY DEVICE AND METHOD OF USE

CROSS REFERENCE TO RELATED APPLICATIONS

[0001] The present application claims priority to U.S. Provisional Patent Application No. 62/051873, entitled "Expandable Body Device and Method of Use," filed on September 17, 2014; the entire contents of which are incorporated herein by reference in its entirety.

FIELD OF THE PRESENT DISCLOSURE

[0002] The present disclosure relates to medical devices and systems including an expandable body, including the use of one or more medical devices or systems including an expandable body for the treatment of saccular aneurysms of the vascular system, where one or more expandable bodies ultimately remains in the aneurysm in an expanded state. Further, the present disclosure relates to methods and systems for delivering and positioning various embodiments of the expandable body, which are dimensioned and configured to fill and/or seal at least a portion of the saccular aneurysm such that the expandable body remains in place in an expanded state. The present disclosure also relates to medical devices and systems comprising a form of expandable body comprising a hollow metal balloon or a balloon comprising metal, and a delivery catheter, and their use. The present disclosure also relates to devices, systems, and methods for treating saccular aneurysms wherein different forms of an expandable body may be deployed in combination. For example, a hollow metal balloon form of expandable body may be placed in an aneurysm sac and expanded, and then one or more coiled wire forms of expandable body may be placed in the aneurysm sac such that the coiled wires contact both the wall of the aneurysm and the wall of expanded hollow metal balloon located near the aneurysm neck and exert force on the expanded hollow metal balloon to aid in sealing the aneurysm neck.

[0003] The present disclosure also relates to medical devices and systems including an expandable body, including the use of one or more medical devices or systems including an expandable body for the occlusion of blood vessel segments or

other biological conduits, where the expandable body ultimately remains in the blood vessel segment, or biological conduit segment in an expanded state. Further, the present disclosure relates to methods and systems for delivering and positioning various embodiments of the expandable body, which are dimensioned and configured to fill and/or seal at least a portion of the blood vessel segment, or biological conduit segment such that the expandable body remains in place in an expanded state. The present disclosure also relates to medical devices and systems comprising a form of expandable body comprising a hollow metal balloon or a balloon comprising metal, and a delivery catheter, and their use. The present disclosure also relates to devices, systems, and methods for occlusion of blood vessel segments or other biological conduits wherein different forms of an expandable body may be deployed in combination.

[0004] The present disclosure also relates to the manufacturing of an expandable body wherein a stainless steel ring is coupled to a proximal end of a mandrel, depositing a metal layer over the mandrel and at least over a portion of the stainless steel ring or tube, and optionally removing the mandrel, resulting in a metal layer in the form of a hollow body having the shape of the mandrel, which can be fashioned into an expandable body. This embodiment of a method of manufacturing includes a method wherein the metal is deposited by electroforming, and a method wherein the metal deposited is gold. The stainless steel ring is therefore joined to and extending from a proximal region of the hollow body, forming a neck, including forming a proximal neck. The stainless steel ring may also be added by welding a separate segment to the neck or main body of the expandable body, the main body defined as comprising the proximal region and the distal region, and optionally the intermediate region. In certain embodiments, a stainless steel ring or tube is coupled to a delivery device, and configured wherein the ring or tube can be severed by electrolysis.

BACKGROUND OF THE PRESENT DISCLOSURE

[0005] An aneurysm is an abnormal outward bulging of a blood vessel that can occur anywhere in the body. This bulge weakens the blood vessel wall, making it susceptible to rupture, which can result in bleeding or hemorrhage. Aneurysms are

common in the arterial circulation of the brain, where they are known as cerebral or intracranial aneurysms. When cerebral aneurysms rupture, this often leads to a hemorrhagic stroke, brain damage, and sometimes death. Cerebral aneurysms are a common condition, affecting an estimated 2% of the adult population. Approximately 90% of cerebral aneurysms are saccular with a rounded, sac, or pouch-like shape. Invasive surgery is the traditional mode of treatment, with the surgery involving opening the skull and sealing the aneurysms by placing a small surgical clip on the outside of the neck or body of the aneurysm, thereby limiting blood flow into the aneurysm sac.

[0006] Alternatively, minimally invasive, catheter-based, endovascular treatments have been used wherein a series of small metal coiled wires (“coils”) are used to fill aneurysm sacs, blood vessel segments, or biological conduit segments to effect occlusion. In order to occlude an aneurysm or blood vessel with coils, a physician inserts a catheter into a lumen of the vascular system and maneuvers the catheter tip to the location where occlusion is desired. With the catheter tip in position, the physician passes the coils through the catheter into the lumen or inner cavity of the aneurysm, blood vessel segment, or biological conduit segment.

[0007] Although effective, coiling of saccular cerebral aneurysms has drawbacks. First, coil placement is difficult to control, often resulting in coil protrusion into the parent vessel or coil migration to non-target locations. Second, coils only partially fill and occlude the aneurysm sac. The accumulation of thrombus and fibrous tissue is required to seal the aneurysm, a process that often takes weeks to months to occur and is sometimes incomplete, which can reduce the effectiveness of coils in the treatment of acute aneurysm rupture with subarachnoid hemorrhage. Even when the use of coils is initially effective, recanalization of the aneurysm, blood vessel, or biological conduit is a common occurrence, resulting in a return of blood flow to the aneurysm and increasing the risk rupture over time. Incomplete filling of saccular aneurysms with coils is especially common in the neck region of saccular aneurysms, where coil density can be low and blood flow rates high. Third, numerous coils are usually required to treat the aneurysm, resulting in high costs and long treatment times. Fourth, coils are susceptible to compaction, further exposing the aneurysm neck and thereby contributing to the high rate of aneurysm recurrence.

[0008] More recently, traditional tubular stents have been adapted for the treatment of cerebral aneurysms. These stents are placed on catheter delivery devices and positioned in the parent vessel adjacent to the aneurysm. These stents are then expanded in the parent vessel with the delivery device, followed by removal of the delivery device. The expanded metal stent acts to reduce blood flow into the aneurysm sac and promote aneurysm thrombosis. Although effective, the use of these “flow diverting” stents has drawbacks. First, the stents may cover and divert blood flow away from important arterial branches adjacent to the aneurysm, sometimes resulting in ischemia and stroke – a problem especially seen with the treatment of bifurcation aneurysms. Second, these stents are a source of thrombus and intimal hyperplasia formation in the parent vessel, which can result in narrowing in the parent vessel lumen, ischemia, and stroke.

[0009] Even more recently, wire mesh expandable bodies have been adapted for the treatment of cerebral aneurysms. These wire mesh expandable bodies are placed through catheter delivery devices, using pusher devices, including pusher wires, pusher catheters, or pusher systems, and positioned in an aneurysm sac. These wire mesh expandable bodies are then expanded in the aneurysm sac and detached from the pusher device. The wire mesh expandable bodies act to reduce blood flow into the aneurysm sac and promote aneurysm thrombosis.

[0010] There remains a need for medical devices, systems, and methods for treating saccular aneurysms, including cerebral aneurysms, which result in a more rapid, effective and complete reduction of blood flow to saccular aneurysms that is more effective in sealing the neck, and more durable and permanent. It is further desired to have medical devices, systems, and methods seals the aneurysm neck more quickly. Finally, it is desired to have medical devices, systems, and methods for treating saccular aneurysms that can be used more easily and in less time, with a lower risk of complications, and at a lower cost when compared with existing treatments.

[0011] In other clinical situations, patients can benefit from the occlusion of certain artery or vein segments. Clinical settings where endovascular vessel occlusion is beneficial include reducing bleeding from an injured vessel, reducing blood flow to tumors, and rerouting the path of blood in the vascular system for other purposes such

as to reduce blood flow to vascular anomalies and malformations. Minimally invasive, catheter-based, endovascular treatments have been developed to occlude blood vessel segments. Endovascular medical devices for blood vessel occlusion include balloon catheters wherein the balloon can be inflated to fill the lumen of a blood vessel segment and detached from the catheter. There are two major drawbacks to the use of detachable balloon catheters for blood vessel occlusion. First, the balloons are made of polymers that generally resist tissue incorporation. This limits fixation of the devices where they are placed and increases the risk of migration. Second, the balloons are configured with elastic walls, which are expanded with pressurization, and valves designed to maintain that pressure after detachment. Unfortunately, there is a substantial rate of balloon and valve failure, resulting in deflation. Without tissue incorporation, balloon deflation can lead to blood vessel or biological conduit recanalization or balloon migration and occlusion of non-target vessel segments.

[0012] More recently, endovascular medical devices for blood vessel occlusion have been developed that include wire mesh structures that are a form of expandable body, that are used to fill a portion of the lumen of a blood vessel segment to induce thrombosis and occlusion of the blood vessel segment. Although only a single wire mesh expandable body is usually required to occlude a blood vessel segment, and the devices are generally easier to control, these devices only partially fill the blood vessel and require the accumulation of thrombus and fibrous tissue to occlude the blood vessel. As with coils, this process takes weeks to occur and is sometimes incomplete, often resulting in incomplete occlusion or recanalization and a failed treatment.

[0013] There remains a need for catheter-based medical devices, systems, and methods for the occlusion of segments of blood vessel segments and other biological conduits that are simple to perform, result in a rapid, controlled, and complete occlusion, have a low risk of recanalization, device migration, or other complications, and can be purchased at a reasonable cost.

SUMMARY OF THE PRESENT DISCLOSURE

[0014] Disclosed herein are medical systems and devices for the treatment of saccular aneurysms using an expandable body, including an expandable body

comprising a hollow metal balloon or a hollow balloon comprising metal, or one or more expandable bodies in combination to occlude saccular aneurysms. Also disclosed are medical systems and devices for the occlusion or blockage of blood vessel segments, including arteries, veins, other vascular conduits, and other biological conduits using an expandable body, including an expandable body comprising a hollow metal balloon or a hollow balloon comprising metal, or one or more expandable bodies in combination.

[0015] An expandable body, in general terms, is a structure that can be delivered from outside the body to a location inside the body in a form that is compressed, collapsed, pleated, folded, wrapped, constrained, elongated, or otherwise non-expanded and then expanded at a treatment site to occupy space or exert force on adjacent structures. One example of an expandable body is a hollow gold metal structure can be pleated, wrapped, and compressed, delivered to a treatment location, and expanded by an injection of fluid into the central void of the hollow gold metal structure. Another example of an expandable body is a nitinol, platinum, or stainless steel wire can be formed into a coiled shape and then elongated or constrained in the lumen of a catheter, delivered to a treatment site in this configuration, and then expelled from the catheter where it can expand to a coiled shape. Yet another example of an expandable device is a unitary wire mesh device comprising nitinol that can be compressed, elongated, and constrained in the lumen of a catheter, delivered to a treatment site in this configuration, and then expelled from the catheter where it can re-expand to an expanded shape.

[0016] The terms “expandable body”, “expanded body”, “expanded expandable body”, “expandable structure”, “expandable balloon”, “hollow metal structure”, “hollow metal expandable body”, “hollow metallic expandable body”, “metal balloon”, “ballstent”, and “blockstent”, as used herein, refer to an expandable body, wherein the expandable body may be first introduced in a non-expanded state into a patient, optionally using a delivery device; second, negotiated in the non-expanded state through one or more biological conduits of a patient to a target treatment site (i.e., implantation site); third, expanded at the target treatment site into an expanded state; and, fourth, separated from the delivery device to remain in the patient’s body in an expanded configuration at the target or treatment site.

[0017] In a particular embodiment, an expanded body may be configured for use as a hollow metal structure that can be inflated or expanded by the injection of fluid into a central void. In this context, when describing this particular embodiment, the terms “expandable body”, “expandable structure”, “expandable balloon”, “hollow metal structure”, “hollow metal expandable body”, “hollow metallic expandable body”, “metal balloon”, “ballstent”, and “blockstent”, are used, as described herein. In some embodiments, the expandable body in this context may have a single-layered or multi-layered wall with a generally solid surface, without generalized open cells or fenestrations.

[0018] A medical system disclosed herein may be used to fill a biological space of a patient. Such a medical system may include a single-lobed metallic expandable body and delivery device. Such a medical system may also include one or more additional expandable bodies, each termed a “coiled wire expandable body”, comprising coiled wires that can be placed immediately adjacent to a single-lobed expandable body. Filling of a biological space includes occlusion of at least a portion of a lumen of a ruptured or non-ruptured saccular aneurysm or a lumen of a blood vessel segment, including arteries and veins, or a lumen of another type of biological conduit.

[0019] The single-lobed hollow metallic expandable body includes a distal region, a proximal region generally opposite the distal region, and optionally an intermediate region transitioning from the distal region to the proximal region. A center axis extends proximal-distal between the proximal region and distal region of the single-lobed metallic expandable body. In one embodiment, a wall of this expandable body extends generally continuously through from the proximal region, optionally through the intermediate region, to the distal region to define an exterior surface of the expandable body and an interior surface of the expandable body. The interior surface defines an interior volume of the expandable body. The expandable body is configured to expand from a deliverable (i.e., collapsed or non-expanded) configuration to an expanded configuration. In another embodiment, the wall of the expandable body comprises a unitary wire mesh device with gaps, fenestrations, or open cells between the wire components.

[0020] In various embodiments, the single-lobed hollow metallic expandable body includes a proximal region and distal region separated by an intermediate region that forms the unitary construct of the expandable body. The single-lobed metallic expandable body may further be defined by a first axis and a second axis transverse to the first axis. The first axis extends between a proximal neck and a distal neck of the expandable body or, described in an alternative way, extends between the middle portion of the proximal surface to the middle portion of the distal surface. In one aspect, the shape of the intermediate region may be described and defined by an arc parallel to the first axis. In various embodiments, the width or length of the expandable body along the second axis is greater than the height or length of the expandable body along the first axis. In some embodiments, when expanded, a maximum radius of the distal region, parallel to the second axis, is less than or equal to a maximum radius of the proximal region parallel to the second axis. In some embodiments, when expanded, a maximum radius of the distal region, parallel to the first axis, is less than or equal to a maximum radius of the proximal region parallel to the first axis.

[0021] In various other embodiments, the single-lobed hollow metallic expandable bodies may also be defined and described as having a generally hemispherical proximal region affixed to a generally hemispherical distal region. Hemispheroids formed by each region may be further defined by a semi-major axis and semi-minor axis that align with the first axis or the second axis. In some embodiments, each region has a corresponding neck and may independently define an oblate hemispheroid, a prolate hemispheroid, or a hemisphere.

[0022] In one embodiment, the single-lobed hollow metallic expandable body and its delivery device feature an inner catheter shaft (i.e. guide wire shaft) that serves as a guide wire lumen. Under fluoroscopic guidance, the guide wire is inserted in the artery and advanced to the intended treatment site. Then the delivery device with the non-expanded expandable body at its distal end is passed over the guide wire and the body delivered to the intended treatment site. In some embodiments the guide wire is removed after delivery, expansion, and detachment of this expandable body. In other embodiments, the expandable body is delivered and expanded and the guide wire is removed before detachment. In other embodiments, the expandable body is delivered,

and then the guide wire is removed, prior to expansion and detachment of the expandable body.

[0023] The delivery device has a longitudinally extending body that includes a proximal end and a distal end generally opposite the proximal end. The distal end of the delivery device is operably coupled to the proximal neck of the single-lobed hollow metallic expandable body. In some embodiments, the distal end of the delivery device is also operably coupled to the distal neck of the expandable body. In one embodiment, when the expandable body is in the deliverable configuration, the wall assumes a pleated configuration having a plurality of pleats folded over in a clockwise direction relative to the first or center axis, or, alternately, in a counter-clockwise direction relative to the first or center axis to form a folded-over region of the expandable body. Conversely, when the expandable body is in the expanded configuration, the plurality of pleats is not folded over and the pleated configuration substantially ceases to exist.

[0024] In a related embodiment, the distal end of the single-lobed hollow metallic expandable body further comprises a distinct tube like structure, which is referred to as a “bridge segment”. In some embodiments, the bridge segment is a two-part telescoping bridge segment comprising a rigid metal or polymer tube (the “telescope”) that slides over the distal end of a catheter or a catheter shaft (the “bridging catheter”). In other embodiments, the bridge segment is a one-part flexible bridge segment comprising a polymer tube with or without braid-reinforcement. In some embodiments, the bridge segment is joined to the body of the expandable body by a glue, adhesive, or weld. During expansion of the expandable body, the bridge segment allows the body of the expandable body to freely shorten in the axial direction. This in turn maximizes the distance between the distal end of the expanded hollow metallic expandable body and the dome of the aneurysm so that a coiled wire expandable body may be placed there with the least risk of puncturing the dome of the aneurysm. Furthermore, the bridge segment reduces leakage of the injected fluid medium from the expandable body, which in turn reduces the applied pressure required for expansion.

[0025] Various methods may be used to detach the expanded hollow metallic expandable body from the delivery device. In one embodiment, the system or medical system includes a detachment system having an electrical circuit partially supported on

the delivery device and configured to decouple an expandable body from a distal end of the delivery device by electrolysis. In another embodiment, detachment may be by an electrothermal process whereby an electrical circuit melts a thermoplastic link between the delivery device and the neck segment of the expanded hollow metallic expandable body. In other embodiments, mechanical means of detachment may be employed such as a threaded connection separated by twisting the delivery device or a slip-fit connection separated by retracting the delivery device from a sleeve, valve, or valves placed in or on the expandable body. In the case of mechanical detachment, a separate detachment catheter may be employed to prevent axial movement of the expandable body while the delivery device is retracted.

[0026] Methods for filling at least a portion of a biological space of a patient are also disclosed herein. One method includes providing a single-lobed hollow metallic expandable body configured to expand from a deliverable configuration to an expanded configuration. The expandable body is introduced to the biological space of the patient in a deliverable configuration via a delivery device having a distal end operably engaged to a proximal neck, proximal region, or distal neck of the expandable body. A fluid medium can be delivered into the interior volume of the expandable body via the delivery device to inflate or expand the expandable body, causing it to assume an expanded configuration. After expansion, the expandable body is detached from the delivery device. In some embodiments, the method includes using a detachment system having an electrical circuit partially supported on the delivery device to electrolytically sever the expandable body from a distal end of the delivery device. Here, a portion of the delivery device, including a portion of the proximal neck, undergoes electrolysis prior to detachment. In certain embodiments, the portion of the proximal neck that undergoes electrolysis is ring shaped.

[0027] Methods for manufacturing a device or system for filling a biological space of a patient are also disclosed herein. One method includes manufacturing a single-lobed hollow metallic expandable body having a distal region, a proximal region generally opposite the distal region, and an optional intermediate region transitioning from the distal region to the proximal region. A center or first axis extends between the proximal neck and the distal neck of the single lobed metallic expandable body. A wall

of the expandable body extends generally continuously from the proximal region through the intermediate region, and to the proximal region to define an exterior surface of the expandable body and an interior surface of the expandable body. The interior surface defines an interior volume of the expandable body. The method also includes welding or joining all or a portion of the proximal or distal neck segments to the expandable body, or both the proximal and distal neck segments. In other embodiments, a proximal neck segment, a distal neck segment, or both a proximal and distal neck segments may be joined during an electroforming process to form the expandable body.

[0028] The methods also include manufacturing a delivery device having a longitudinally extending body that includes a proximal end and a distal end generally opposite the proximal end, operably coupling the distal end of the delivery device to the hollow metallic expandable body, including to the proximal neck or proximal region of the expandable body. The methods of manufacturing also include forming the wall of the expandable body into a pleated configuration. The pleated configuration includes a plurality of pleats folded over in a clockwise direction relative to the first or center axis, or alternately, a counterclockwise direction relative to the first or center axis to form a folded-over region of the expandable body.

[0029] The methods also include manufacturing a hollow metallic expandable body that includes coupling a stainless steel ring to a proximal end of a sacrificial mandrel, such as an aluminum mandrel, depositing a metal layer over the sacrificial mandrel and at least over a portion of the stainless steel ring or tube, and eliminating the sacrificial mandrel to leave behind the metal layer in the form of a hollow body having the shape of the sacrificial mandrel, which can be fashioned into an expandable body. This embodiment of a method of manufacturing includes a method wherein the metal is deposited by electroforming, and a method wherein the metal deposited is gold. The stainless steel ring is therefore joined to and extending from a proximal region of the hollow body, forming a neck, including forming a proximal neck. The stainless steel ring may also be added by welding a separate segment to the neck or main body of the expandable body, the main body defined as comprising the proximal region and the distal region, and optionally the intermediate region. In certain embodiments, a

stainless steel ring or tube is coupled to a delivery device, and configured wherein the ring or tube can be severed by electrolysis.

[0030] The methods also include manufacturing a hollow metallic expandable body that includes coupling a stainless steel ring to a proximal end of a hollow, non-sacrificial mandrel, such as a PET balloon, depositing a metal layer over the non-sacrificial mandrel and at least over a portion of the stainless steel ring or tube, and leaving the non-sacrificial mandrel in place as an inner layer, resulting in a hollow, two layered expandable body having the shape of the non-sacrificial mandrel, which can be fashioned into an expandable body. This embodiment of a method of manufacturing includes a method wherein the metal is deposited by sputter coating or electroforming, sputter coating then electroforming, or electroforming and then sputter coating, and a method wherein the metal deposited is gold. The sputter coating may include sputter deposition.

[0031] In the processes described above, the stainless steel ring is therefore joined to and extending from a proximal region of the hollow metallic body, forming a neck, including forming a proximal neck. The stainless steel ring may also be added by welding a separate segment to the neck or main body of the expandable body, the main body defined as comprising the proximal region and the distal region, and optionally the intermediate region. In certain embodiments, a stainless steel ring or tube is coupled to a delivery device, and configured wherein the ring or tube can be severed by electrolysis. In certain embodiments, a region of gold covered stainless steel can be etched to expose the underlying stainless steel, resulting in a region that is sensitive to galvanic corrosion and wherein the etched region can be severed by electrolysis. In certain embodiments, the etching is done by a laser.

[0032] The method can include applying a metal coating or electrical insulation material to all or a portion of an exterior surface or an interior surface of the hollow metallic expandable body and an exterior surface or interior surface of the stainless steel ring, and creating an anode by rendering a portion of the exterior surface of the region of the neck composed of the stainless steel ring free of the metal coating or electrical insulation material. The method further includes coupling at least a portion of the stainless steel ring to a distal end of a delivery device and electrically coupling an

electrolysis system to the stainless steel ring to form a potential anode through a conduction path that travels through the delivery device.

[0033] The method also includes affixing one or more end caps or nose cones to the necks of the hollow metallic expandable body, or to the distal end of the delivery catheter. The end caps or nose cones may comprise a polymeric material. In addition, a polymer sheath or coating may be attached to the expandable body and end caps or nose cones, such that the polymer sheath encapsulates the expandable body when in a folded, wrapped, or compressed delivery configuration.

[0034] In the various embodiments of the devices, systems and methods described above, the walls of the hollow metallic expandable body can include at least one metal layer having a thickness of approximately 5 - 50 μm . In one example, the metal layer of the proximal, intermediate, and distal regions may include gold or platinum, or alloys thereof. The wall of the expandable body may also include an inner layer of a non-metallic coating extending over an inner surface of the metal layer and/or an outer layer of a non-metallic coating extending over an outer surface of the metal layer. The non-metallic "coating" may be a hollow, non-sacrificial mandrel used during manufacturing, or may be electrical insulation material added later, including, for example, PET or Parylene. In one embodiment, there may be a PET or Parylene inner layer and a gold outer layer. In another example, there may be an inner layer and outer layer of Parylene that covers a central layer of gold or platinum metal. A surface of the metal layer may include rounded, pebbled, or granular surface structures that have a surface height of approximately 0.001 - 0.01 μm , approximately 0.001 - 0.1 μm , approximately 0.001 - 1 μm , or approximately 0.001 - 10 μm . The outer surface of the metal layer may include generally tubular protrusions. In one embodiment, some of the generally tubular protrusions are branched. In another embodiment, some are joined on both ends to the metal layer to form loops.

[0035] The metal layer of the hollow metallic expandable body may be produced by electroforming on a mandrel, wherein optionally all or a portion of the mandrel is sacrificial. The sacrificial mandrel may be removed from the electroform interior by processes such as drilling and acid etching. Portions of the mandrel may comprise sacrificial aluminum components, as well as non-sacrificial components made

of other metals, such as stainless steel, zinc, magnesium, or copper. In other embodiments all or a portion of non-sacrificial mandrel may be hollow, including non-sacrificial portions made from stainless steel (for necks) and from polymers such as PET and Parylene. A non-sacrificial stainless steel mandrel component may include a surface layer of gold or platinum that extends over at least a portion of one of an inner surface or an outer surface of the non-sacrificial mandrel component.

[0036] The mandrel may have a surface finish of 1 - 30 μ inch R_a (i.e. arithmetic average of absolute values). The mandrel surface finish may be selected to optimize the resulting surface finish of the hollow metallic expandable body.

[0037] Alternately, the mandrel may have a pleated outer surface that generally replicates a pleated configuration of the hollow metallic expandable body that is intermediate in shape between the deliverable configuration and the expanded configuration.

[0038] In one embodiment, the mandrel may include a water-soluble polymer sputter-coated with gold, thus reducing the time to both fabricate and etch the mandrel. In one example, the mandrel may be injection molded from polyethylene glycol (PEG) or polyethylene oxide (PEO), sputter-coated with a layer of gold approximately 10 - 50 nm thick. The gold may be sputter-coated using a line-of sight-process with a rotating sample stage to create a surface that can conduct electricity, and then the sputter-coated polymer mandrel can be further coating by an electroforming process, and then the water-soluble polymer mandrel can be dissolved with warm water upon completion of the electroforming process.

[0039] In various embodiments, the hollow metallic expandable body may undergo one or more annealing processes. The expandable body may be annealed before and after being folded into the deliverable configuration. Further, the expandable body may undergo an annealing process while comprising a non-metallic coating.

[0040] In some embodiments, the wall of the hollow metallic expandable body may include pores or fenestrations that may extend completely through the thickness of the wall from the interior to the exterior surface. The pores may be microscopic and range from 0.1 to 500 μ m in diameter or may be macroscopic and range from 500 μ m to 3 mm in diameter. One example of a fenestrated expandable body is a self-expanding

wire mesh structure with macroscopic fenestrations, including a structure made from nitinol wire. Another example of a fenestrated expandable body is a hollow metal structure with a mostly continuous wall and microscopic fenestrations. As such, this expandable body may be inflated by a fluid supply device in fluid communication with the interior volume of the expandable body via the delivery device. The fluid supply device is configured to provide a supply fluid flow rate to the interior volume that exceeds an escape fluid flow rate from a plurality of pores at a fluid delivery pressure. In one embodiment, at the time of expansion of the expandable body the pores are filled with a material that is biodegradable or bioerodible, such that the pores open some period of time after expansion *in vivo*.

[0041] One method of manufacturing the hollow metallic expandable body includes: a) providing a sacrificial mandrel; b) depositing a metal layer over the sacrificial mandrel; c) removing the sacrificial mandrel and leaving behind the metal layer in the form of a hollow metal body; and d) folding the hollow metal body, the folding comprising folding over a plurality of pleats in a clockwise direction relative to a center axis of the hollow metal pleated body, or a counter-clockwise direction relative to the center axis of the hollow metal pleated body. Prior to folding, the hollow pleated body may be filled with a biocompatible and hemocompatible lubricious fluid to decrease friction, reduce the risk of damage to the expandable body during folding, and minimize the profile of the compressed device.

[0042] Another method of manufacturing the hollow metallic expandable body includes: a) providing a hollow non-sacrificial mandrel; b) depositing a metal layer over the hollow non-sacrificial mandrel; and c) folding the multilayered hollow metal body, the folding comprising folding over a plurality of pleats in a clockwise direction relative to a center axis of the hollow metal pleated body, or a counter-clockwise direction relative to the center axis of the hollow metal pleated body. Prior to folding, the hollow pleated body may be filled with a biocompatible and hemocompatible lubricious fluid to decrease friction, reduce the risk of damage to the expandable body during folding, and minimize the profile of the compressed device.

[0043] When in the delivery or deliverable configuration, the folded-over or compressed region of the hollow metallic expandable body may define a wire-receiving

channel. In one embodiment, no portion of the delivery device or delivery catheter is found within the folded-over or compressed region of the expandable body. In another embodiment, a portion of the delivery device or delivery catheter is found within the folded-over or compressed region of the expandable body. For pleated embodiments, each pleat includes a ridge line extending proximal-distal and radially away from the center axis and each pleat is separated from any immediately adjacent pleat by an interposed trough extending proximal-distal, such that the pleated configuration has an alternating ridge-trough arrangement. When folded, each pleat is folded over an immediately adjacent pleat in a clockwise direction relative to the first or center axis, or in a counter-clockwise direction relative to the first or center axis. In one embodiment, no portion of the delivery device is found within the folded-over or compressed region of the expandable body. In another embodiment, the folded-over or compressed region of the expandable body may define a channel for receiving a guide wire. In another embodiment, a portion of the delivery device or delivery catheter is found within the folded-over or compressed region of the expandable body.

[0044] In various embodiments, the hollow metallic expandable body is inflated or expanded to achieve the expanded configuration. The expandable body is inflated or expanded via the delivery of a fluid medium to the interior volume of the expandable body. The fluid medium typically includes a liquid or gas. In various embodiments, during expansion, pressure within the expandable body is 6 atmospheres (atm) or less. Other suitable pressures include 5 atm or less, 4 atm or less, 3 atm or less, 2 atm or less, and 1 atm or less.

[0045] During expansion or inflation, the pleated configuration and the plurality of pleats of the hollow metallic expandable body that are present in the deliverable configuration are substantially eliminated. When expanded, the expandable body possesses sufficient strength to maintain itself in the expanded configuration within a biological space after detachment or separation from the delivery device, including possessing sufficient strength when the expanded expandable body is not sealed and when the pressure inside the void of the expanded expandable body is the same or similar to the pressure outside the expanded expandable body.

[0046] In some embodiments, the hollow metallic expandable body and the delivery device are configured to allow the interior volume of the expandable body to, optionally, be at least partially filled with a solid or semi-solid support structure. The support structures include metallic or polymeric coils or wires, metallic or polymeric expansile structures, beads, balls, microspheres, a bioresorbable or bioerodible material, or combinations thereof. In one embodiment, solid or semi-solid material or members not derived from the patient are not required in the interior volume of the expandable body to cause the expandable body to assume or maintain the expanded configuration after separation of the expandable body and the delivery device.

[0047] When in the expanded configuration, the hollow metallic expandable body may have an overall shape that is spherical, spheroid, or ellipsoid. In one embodiment, the shape may be that of a flattened spheroid atop a disk. In various embodiments, an expandable body smaller than the biological space to be filled is selected. In various embodiments, when expanded, the expandable body has a maximal width, length, or diameter parallel to the second axis that is greater than the width of the mouth or opening into the biological space, such that the expanded form of the expandable body may reduce the flow of biological fluid into the biological space, or seal the mouth, neck, or opening into the biological space. For example, the expandable body may be used to seal the opening or neck into a saccular aneurysm or at least reduce the flow of blood into a saccular aneurysm.

[0048] To maintain contact with the mouth, neck, or opening of the aneurysm, the hollow metallic expandable body may be deployed in combination with one or more additional expandable bodies. In one embodiment, one or more coiled wire expandable bodies are placed in the aneurysm sac adjacent to the expanded hollow metallic expandable body such that the one or more coiled wires fills at least a portion of the remaining void in the biological space and applies force to the surface of the expanded hollow metal expandable body to maintain its position within the space and maintain continued contact with the mouth, neck, or opening of the aneurysm. In certain embodiments the coiled wire expandable body comprises nitinol or another self-expanding material. In other embodiments the coiled wire expandable body comprises platinum or stainless steel. In a particular embodiment, one or more coiled wire

expandable bodies (termed “accessory coils”) are deployed within the void of an aneurysm between the expanded hollow metallic expandable body (“termed ballstent”) and the wall of the aneurysm opposite the mouth, neck, or opening from the parent vessel and into the aneurysm lumen or sac. As used herein, a parent vessel is a vessel from which the aneurysm has formed.

[0049] The size of the expanded hollow metal expandable body is selected such that the expanded hollow metallic expandable body is larger or wider than the mouth, neck, or opening of the aneurysm and cannot be pushed or pulled out of the aneurysm and into the parent vessel in a manner that would occlude more than 50% of the lumen cross-sectional area of the parent vessel. In this context, one or more accessory coils are placed in a manner that it contacts both i) the wall of the aneurysm opposite the mouth, neck, or opening of the aneurysm and ii) the expanded hollow metal expandable body, and the accessory coil(s) apply a force to press or hold the expanded hollow metal expandable body against the mouth, neck or opening of the aneurysm. In one embodiment, the accessory coil can be made with methods and materials that impart a self-expanding quality to the coil. For example, the accessory coil may be a spherically-shaped coil comprising nitinol. In other embodiments, the accessory coil may be of various other shapes, including but not limited to spherical, spheroid, ellipsoid, or cylindrical configurations. In other embodiments the accessory coil may be coated with a polymeric material, such as PTFE, to cushion the coil and increase the lubricity of the coil in a manner that may reduce trauma to the wall of the aneurysm and may reduce the force required to push the coil through and out of a coil delivery catheter. In various aspects, the accessory coil may have a diameter in a range between approximately 0.002 and 0.035 inch. Preferably, the accessory coil has a diameter between approximately 0.004 and 0.008 inch for smaller aneurysms and cerebral aneurysms, and a diameter between approximately 0.008 and 0.038 inch for larger aneurysms and peripheral aneurysms. Similarly, the polymer coating on the accessory coil may have a thickness in a range between approximately 0.001 and 0.004 inch. Preferably, the polymer coating has a thickness between approximately 0.0015 and 0.002 inch.

[0050] An accessory coil may be delivered to a biological space, such as the lumen of the aneurysm, without a separate and distinct delivery catheter. For example, an accessory coil may be inserted into the guide wire lumen of a medical device comprising a single-lobe metal expandable body and a delivery catheter and advanced into the aneurysm sac, including through the use of a pusher device. The accessory coil is then disengaged from the pusher device, including in a manner resulting in electrolysis of a junction region between the pusher device and the accessory coil.

[0051] An accessory coil may be delivered to a biological space, such as the lumen of the aneurysm, with a separate and distinct delivery catheter. For example, an accessory coil may be loaded into the lumen of an “accessory coil delivery catheter” and the accessory coil / accessory coil delivery catheter assembly may be inserted into the guide wire lumen of a medical device comprising a single-lobe metal expandable body and a delivery catheter, and the accessory coil / accessory coil delivery catheter assembly may be advanced into the aneurysm sac. The accessory coil is then expelled from the accessory coil delivery using a pusher device, and the accessory coil is disengaged from the pusher device, including in a manner resulting in electrolysis of a junction region between the pusher device and the accessory coil. Then the accessory coil delivery catheter is removed from the patient.

[0052] The accessory coil delivery catheter may have an outer diameter in a range between approximately 0.010 and 0.050 inch, and preferably, an outer diameter between approximately 0.016 and 0.020 inch. Similarly, the accessory coil delivery catheter may have an inner diameter in a range between approximately 0.006 and 0.044 inch, and preferably, an inner diameter between approximately 0.010 and 0.014 inch.

[0053] The accessory coil may be either of the pushable or detachable type. In the case of the detachable type, exemplary methods of detaching the coil from its delivery catheter include the use of electrolytic or electrothermal systems. To enhance fluoroscopic visibility, the accessory coil and/or the tip of its delivery catheter may be electroplated with a radiopaque metal, such as gold, or fitted with radiopaque markers, including marker bands or wire segments. Such radiopaque markers include markers comprising platinum, stainless steel, and platinum-iridium. Alternatively, accessory coils

may be coated with a polymer that includes a radiopaque liquid or powder. In various embodiments, the first expandable body (including a single-lobed hollow metallic expandable body) and the second expandable body (including one or more coiled wire expandable bodies or accessory coils) may be used in combination with other minimally invasive, catheter-based, endovascular devices such as framing coils or a vascular stents, including stents designed to hold coils in the sac of aneurysms for occlusion and “flow-diverting” stents designed to occlude aneurysms without coils.

[0054] In certain embodiments, the hollow metallic expandable body may include a proximal and distal neck that each extends away from the expandable body. In one embodiment, both the expandable body and the neck are formed entirely from a malleable metal such as gold or platinum. In another embodiment, at least a portion of at least one neck comprises stainless steel that may be subsequently severed via electrolysis, including a stainless steel ring. In yet another embodiment, the proximal neck or proximal body of the expandable body is coated with hydrogel to enhance occlusion of the aneurysm neck.

[0055] The delivery device includes a longitudinally extending body, which may have the form and function of a catheter, and may have a hydrophilic or lubricious coating. This coating may also be present on the expandable body. The distal segment of the longitudinally extending body is operably coupled to the expandable body, including to the proximal neck and the proximal region. The distal segment of the longitudinally extending body may also be operably coupled to the distal neck. For example, the distal end of the longitudinally extending body may be received in the neck at the proximal region of the expandable body, such that the outer surface of the distal segment of the longitudinally extending body is in contact with an inner surface of the proximal neck of the expandable body. In another example, the distal segment of the longitudinally extending body terminates near a proximal edge of a ring-shaped region of exposed metal in the neck of the expandable body. In another example, the distal segment of the longitudinally extending body extends through the expandable body and is in contact with an inner surface of the distal neck of the expandable body. In another example, the distal segment of the longitudinally extending body extends through the expandable body and through the distal neck of the expandable body.

[0056] The various systems and methods may include or use an electrolysis system configured to deliver an electrical current to a hollow metal expandable body wherein the current is delivered to an exposed metal surface on a proximal neck or a distal neck of the hollow metal expandable body. The various systems and methods may also include or use an electrolysis system configured to deliver an electrical current to a coiled wire expandable body, wherein the current is delivered to an exposed metal surface on a junction zone between the coiled wire expandable body and a pusher device. The various systems and methods may also include or use an electrolysis system configured to deliver an electrical current to a wire mesh expandable body, wherein the current is delivered to an exposed metal surface on a junction zone between the wire mesh expandable body and a pusher device.

[0057] In various embodiments, the electrical current comprises a constant current, a constant voltage, or a square-wave voltage. In a specific embodiment, the electrical current comprises a 2 mA direct current and a constant 2 mA direct current. When a longitudinally extending body or delivery catheter is coupled to an expandable body, the delivery of the electrical current can result in separation or detachment of the delivery catheter from the expandable body. The separation can occur in a circumferential or ring-shaped non-coated or exposed metal surface region of the neck formed of stainless steel with a gold coating or plating, wherein the circumferential or ring-shaped non-coated or exposed metal surface region is a stainless steel surface exposed by etching, for example, by laser etching. During electrolysis, the circumferential non-coated or exposed metal surface region of the neck acts as an anode. When delivering a square-wave voltage, the voltage of the anode is modulated based on a comparison between the voltage of the anode and the voltage of a reference electrode supported on the delivery device or residing external to the delivery device, such as with a needle or electrode pad residing on or in the patient, or an electrode residing on the body of the delivery catheter.

[0058] The portion of the electrolysis system supported on the delivery device includes one or more conductors embedded on or in the wall of the delivery catheter that act as electrical conductors for the electrical system. These conductors may also simultaneously provide structural reinforcement for the wall of the delivery catheter.

The conductors are wires, cables, or other electrical conductors that may be routed on or through the catheter or catheter wall in a variety of configurations including a spiral, braided, or straight configuration. In some embodiments, one of the conductors is in electrical communication with a portion of the expandable body that can function as an anode, such as at or near a circumferential region of a neck having an exposed metal surface, while another of the conductors is in electrical communication with a structure supported on the delivery device that can function as a cathode, such as a platinum metal electrode or ring. In other embodiments, one of the conductors is in electrical communication with a portion of the expandable body that can function as an anode, such as at or near a junction region between a coiled wire and a pusher device, while another of the conductors is in electrical communication with a structure supported on the delivery device that can function as a cathode, such as a platinum metal electrode or ring. In other embodiments, a third conductor is in electrical communication with a structure supported on the delivery device that can function as a reference electrode.

[0059] When in the expanded configuration, the expandable body may have an overall shape that is cylindrical. In various embodiments, the ends of the expandable body may have a hemispherical or conical shape. Such an expandable body may be optimized for the occlusion of artery or vein segments. In various embodiments, the proximal or distal nose cones of the expandable body may comprise one or more valves that block the flow of blood through the central void of the expanded expandable body and promote occlusion of the target vessel segment.

[0060] The present application is related to PCT International Patent Application No. PCT/US14/30869, which was filed on March 14, 2014, entitled "Expandable Body Device and Method of Use"; PCT International Patent Application No. PCT/US12/47072, which was filed on July 17, 2012, entitled "Expandable Body Device and Method of Use"; PCT International Patent Application No. PCT/US12/21620, which was filed on January 17, 2012, entitled "Detachable Metal Balloon Delivery Device and Method"; PCT International Patent Application No. PCT/US12/21621, which was filed on January 17, 2012, entitled "Ballstent Device and Methods of Use," PCT International Patent Application No. PCT/US12/00030, which was filed on January 17, 2012, entitled "Blockstent Device and Methods of Use," and

U.S. Provisional Application No. 61/433,305 (“the ‘305 Application”) entitled “Detachable Metal Balloon Delivery Device and Method,” filed on January 17, 2011. Each of the above-listed patent applications is commonly-owned, was commonly owned by the same inventive entity at the time of filing, and is incorporated herein by reference in its entirety.

DESCRIPTION OF FIGURES

- [0061]** FIGS. 1A-D are planar views of embodiments of an expandable body.
- [0062]** FIG. 2A is a perspective view of an embodiment of an expandable body.
- [0063]** FIGS. 2B-C are a partial interior view and a cross-sectional view, respectively, of an embodiment of the expandable body of FIG. 2A.
- [0064]** FIGS. 2D-E are a perspective view and a cross-sectional view, respectively, of an embodiment of an expandable body.
- [0065]** FIG. 2F is a plan view of an embodiment of an expandable body.
- [0066]** FIG. 2G is a partial interior view of an embodiment of an expandable body of FIG. 2F.
- [0067]** FIG. 2H is a close-up plan view of an embodiment of an expandable body of FIG. 2F.
- [0068]** FIGS. 2I-K are close-up cross-sectional views of an embodiment of the expandable body of FIG. 2F.
- [0069]** FIG. 2L is a perspective view of an embodiment of an expandable body.
- [0070]** FIG. 2M is a plan view of an embodiment of the expandable body of FIG. 2L.
- [0071]** FIG. 2N is a cross-sectional view of an embodiment of the expandable body of FIG. 2L.
- [0072]** FIG. 2O is a close-up cross-sectional view of an embodiment of an embodiment of the expandable body of FIG. 2L.
- [0073]** FIG. 2P is a cross-sectional view illustrating a delivery device and coil traversing the interior of the expandable body of FIG. 2L.

[0074] FIG. 2Q is a partial interior view illustrating a delivery device traversing the interior of the expandable body of FIG. 2L.

[0075] FIGS. 3A-B are a cross-sectional view and a close-up cross-sectional view, respectively, of an embodiment of an expandable body.

[0076] FIGS. 3C-D are perspective views of expandable bodies with bridging catheters having radiopaque markers at their distal ends.

[0077] FIGS. 3E-G are cross sectional views of embodiments of a rigid telescoping bridge segment within the expandable body.

[0078] FIGS. 3H-I are cross sectional views of embodiments of a flexible bridge segment within the expandable body.

[0079] FIGS. 4A-B are a planar view and a close-up cross-sectional view, respectively, of an embodiment of an expandable body.

[0080] FIGS. 5A-B are a planar view and a close-up cross-sectional view, respectively, of an electrolysis neck segment for an embodiment of an expandable body.

[0081] FIGS. 6A-B are a perspective view and a cross-sectional view, respectively, of an embodiment of an expandable body and delivery device.

[0082] FIGS. 6C-D are a perspective view and a cross-sectional view, respectively, of an embodiment of an expandable body.

[0083] FIG. 6E is a plan view of an embodiment of an expandable body having a cylindrical shape with conical ends.

[0084] FIG. 7 is perspective view of an embodiment of a dual catheter delivery device.

[0085] FIGS. 8A-F are planar views of various configurations for embodiments of an expandable body.

[0086] FIGS. 8G-V are perspective, plan, and cross-sectional views of various configurations for embodiments of an expandable body.

[0087] FIGS. 8W-X are plan and perspective views of an embodiment of an expandable body having the shape of a flattened spheroid atop a disk.

[0088] FIGS. 9A-D are longitudinal cross-sectional views of the expandable body incorporating valves in the distal and proximal nose cones.

[0089] FIGS. 9E-G are perspective views of various central aperture configurations for embodiments of valves used in the distal and/or proximal nose cones.

[0090] FIGS. 9H-I are plan and cross-sectional views of an embodiment using multiple valves in the distal and/or proximal nose cones.

[0091] FIG. 10A is a plan view of an embodiment of a medical device.

[0092] FIGS. 10B-C are plan views of an embodiment of a medical device.

[0093] FIGS. 11A-F are schematic views of an embodiment of the medical device illustrating a sequence of steps associated with the delivery of the expandable body to an aneurysm and deployment.

[0094] FIGS. 11G-K are schematic views of an embodiment of the medical device illustrating a sequence of steps associated with the deployment of the expandable body in a blood vessel segment.

[0095] FIGS. 12A-B are perspective views of an embodiment of an accessory coil.

[0096] FIGS. 12C-E shows perspective and cross-sectional views of embodiments of the accessory coil with features that enhance its lubricity and fluoroscopic visibility.

[0097] FIG. 13 is a plan view of an embodiment of a medical device.

[0098] FIGS. 14A-B are plan views of an embodiment of a medical device.

[0099] FIGS. 15A-F are schematic views of an embodiment of the medical device illustrating a sequence of steps associated with the deployment of the expandable body in an aneurysm.

[00100] FIGS. 15G-K are schematic views of an embodiment of the medical device illustrating a sequence of steps associated with the deployment of the expandable body in a blood vessel segment.

[00101] FIGS. 16A-D are hemispherical cross-sectional views taken along a diameter of embodiments of the expandable body.

[00102] FIG. 16E is a longitudinal cross-section of the expandable body supported on a distal end of a delivery catheter, wherein the expandable body is spherical and may be employed as an embodiment of a ballstent.

[00103] FIG. 16F is a partial cross-section through the wall of the ballstent of FIG. 16E.

[00104] FIG. 16G is a longitudinal cross-section of the expandable body supported on a distal end of a delivery catheter, wherein the expandable body is cylindrical with hemispherical ends and may be employed as an embodiment of a ballstent or blockstent.

[00105] FIG. 16H is a partial cross-section through the wall of the expandable body of FIG. 16G.

[00106] FIG. 16I is a longitudinal cross-section of the expandable body supported on a distal end of a delivery catheter, wherein the expandable body is spherical and may be employed as an embodiment of a ballstent.

[00107] FIG. 16J is a partial cross-section through the wall of the ballstent of FIG. 16I.

[00108] FIG. 16K is a longitudinal cross-section of the expandable body supported on a distal end of a delivery catheter, wherein the expandable body is cylindrical with hemispherical ends and may be employed as an embodiment of a ballstent or blockstent.

[00109] FIG. 16L is a partial cross-section through the wall of the expandable body of FIG. 16K.

[00110] FIGS. 17A-B are plan views of the expandable body deployed in a bifurcation aneurysm with an accessory coil according to one embodiment.

[00111] FIG. 17C is a plan view of the expandable body deployed in a bifurcation aneurysm after the insertion of an accessory coil that is positioned both within the expandable body and the void of the biological space.

[00112] FIG. 17D is a plan view of the expandable body deployed in a bifurcation aneurysm after the insertion of a magnetic internal support structure and an external magnetic coil.

[00113] FIG. 17E is a plan view of the expandable body after the insertion of an internal support structure.

[00114] FIG. 17F is a plan view of an embodiment of the expandable body, wherein the shape of the expanded body is being changed by applying an external force using a balloon catheter.

[00115] FIG. 17G is a plan view of an embodiment of the expandable body after insertion in a bifurcation aneurysm.

[00116] FIGS. 17H-J show cross-sectional views of wide neck aneurysms depicting the effects of treatment with various medical devices on aneurysm aspect ratios.

[00117] FIG. 17K provides cross-sectional views showing the steps for use of a medical device along with a framing coil to occlude an aneurysm.

[00118] FIG. 17L shows a cross-sectional view of an embodiment of a medical device used along with a vascular stent to occlude an aneurysm.

[00119] FIGS. 17M-N are flowcharts detailing the steps for use of a medical device along with a vascular stent to occlude an aneurysm.

[00120] FIG. 17O is a perspective view of an accessory coil delivery catheter with a radiopaque marker at its distal end

[00121] FIG. 17P provides plan views showing the sequence of operation of a typical electrolytic detachment system suitable for use with embodiments of the accessory coil.

[00122] FIG. 17Q provides perspective views showing the sequence of operation of a typical electrothermal detachment system suitable for use with embodiments of the accessory coil.

[00123] FIGS. 18A-E are partial cross-section views of embodiments of an expandable body with a porous surface layer facilitating tissue ingrowths in an aneurysm.

[00124] FIG. 18F is a plan view of the expandable body after the insertion of an accessory coil that contacts and secures a thrombus within a bifurcation aneurysm.

[00125] FIGS. 18G-H are plan views of embodiments of an expandable body with external surface projections for anchoring the expanded body to the surrounding tissues.

[00126] FIG. 18I is a cross-section view of an embodiment of an expandable body with a proximally localized hydrogel surface layer facilitating tissue ingrowths in an aneurysm.

[00127] FIG. 19A is a perspective view of an embodiment of an expandable body as compressed against a delivery catheter.

[00128] FIG. 19B is an end view of an embodiment of a compressed expandable body.

[00129] FIG. 19C is an end view of an embodiment of a compressed expandable body that defines an off-center channel.

[00130] FIG. 19D is an end view of an embodiment of a compressed expandable body.

[00131] FIGS. 20A-D are transverse cross-sections of embodiments of the delivery catheter of the medical device with multiple lumens.

[00132] FIGS. 21A is a plan view of an embodiment of the medical device with a lumen configured to accept a guide catheter, rather than a guide wire.

[00133] FIG. 21B is a transverse cross section of the device as taken along section line A-A in FIG. 21A.

[00134] FIGS. 21C-F are plan, close-up plan, partial cross-section, and perspective views, respectively, of an embodiment of a mechanical detachment system incorporating an elastomer sleeve at the proximal neck of the expandable body.

[00135] FIGS. 21G-H are transverse cross-section views of an embodiment of a mechanical detachment system incorporating a detachment catheter.

[00136] FIGS. 21I-J are a plan view and a partial interior view, respectively, in perspective of an embodiment of a mechanical detachment system incorporating a detachment catheter.

[00137] FIG. 22 is a perspective view of an arrangement for inflating or deflating an expandable body.

[00138] FIG. 23A is a plan view of an embodiment of the medical device wherein the expandable body is attached to the delivery catheter with an adhesive and separated from the delivery catheter by electrolysis of a portion of the neck of the expandable body.

[00139] FIGS. 23B-F are transverse cross-sectional and plan views of various delivery catheters.

[00140] FIG. 23G is a photograph of a catheter supporting two electrode rings.

[00141] FIGS. 23H-I are partial cross-section and perspective views of an expandable body attached to a delivery device.

[00142] FIG. 24A illustrates various dimensions for an expandable body having a cylindrical intermediate portion and hemispherical ends.

[00143] FIGS. 24B-C are longitudinal cross-sections illustrating various dimensions for a neck region of an expandable body.

[00144] FIGS. 25A-C are partial cross sections and perspective views depicting a sequence for electroforming an expandable body on a mandrel.

[00145] FIG. 26 is a perspective view depicting an embodiment of a mandrel for electroforming a metal expandable body.

[00146] FIG. 27 is a longitudinal cross-section depicting another embodiment of a mandrel for electroforming a metal expandable body.

[00147] FIG. 28 is a partial cross-section of metal expandable body produced by electroforming.

[00148] FIGS. 29A-D are photographs of various embodiments of mandrels and metal expandable bodies formed thereon.

[00149] FIG. 29E is a scanning electron micrograph showing an external surface of a metal expandable body according to one embodiment.

[00150] FIGS. 30A-B are plan and cross-section views respectively depicting coatings on an exterior surface and an interior surface of a spherical embodiment of an expandable body.

[00151] FIGS. 30C-F are various plan views and cross-sections depicting a region of exposed metal surface wherein the metal expanded body is detached from the delivery catheter by electrolysis.

[00152] FIGS. 31A-B are perspective views of embodiments of the medical devices for delivering various embodiments of the expandable body.

[00153] FIG. 32A is a cross-sectional view of a hub for use with a medical device wherein electrolytic detachment of the expanded body is performed by passing an electrical current into the medical device.

[00154] FIGS. 32B-C are partial see-through views of a hub for use with a medical device.

[00155] FIGS. 32D-F are perspective partial interior views of an embodiment of a dual locking hub for use with a medical device wherein mechanical detachment of the expanded body is performed.

[00156] FIG. 32G is a perspective view of a proximal end of a delivery catheter shaft according to one embodiment.

[00157] FIG. 33 shows a top plan and side plan view of a handheld controller for use with a medical device wherein detachment of the expanded body is performed by passing an electrical current into the medical device.

[00158] FIGS. 34-36 are flowcharts illustrating the steps for manufacturing the expandable body, a delivery catheter, and a medical kit containing a medical device, respectively.

[00159] FIGS. 37A-D are illustrations of a process for surgically constructing a saccular aneurysm on a newly created carotid artery terminal bifurcation as performed during nonclinical testing of an embodiment of the expandable body.

[00160] FIG. 38 is an angiogram of a saccular aneurysm acquired during nonclinical testing of an embodiment of the expandable body.

[00161] FIGS. 39A-B are angiograms of occluded saccular aneurysms acquired during nonclinical testing of an embodiment of the expandable body.

[00162] FIG. 40A shows micrographs of saccular aneurysm tissue samples collected during nonclinical testing of an embodiment of the expandable body.

[00163] FIG. 40B is an angiogram of an occluded saccular aneurysm acquired during nonclinical testing of conventional neurovascular coils.

[00164] FIG. 40C shows a micrograph of a saccular aneurysm tissue sample collected during nonclinical testing of conventional neurovascular coils.

[00165] FIG. 41 depicts results of angiography of treated arteries performed during nonclinical testing of an embodiment of the expandable body.

[00166] FIG. 42A shows a micrograph of a treated artery tissue sample collected during nonclinical testing of an embodiment of the expandable body.

[00167] FIG. 42B shows a micrograph of a treated artery tissue sample collected during nonclinical testing of an embodiment of a conventional vascular plug.

[00168] FIG. 43A is a perspective view of an embodiment of a non-expanded expandable body deployed over a guide wire to occlude an aneurysm.

[00169] FIG. 43B is a plan view of an embodiment of a non-expanded expandable body deployed over a guide wire to occlude an aneurysm.

[00170] FIG. 43C is a cross-sectional view of an embodiment of a non-expanded expandable body deployed over a guide wire to occlude an aneurysm.

[00171] FIG. 43D is a partial cross-sectional view of an embodiment of a non-expanded expandable body deployed over a guide wire to occlude an aneurysm.

[00172] FIG. 43E is a plan view of an embodiment of an expanded expandable body deployed over a guide wire to occlude an aneurysm.

[00173] FIG. 43F is a cross-sectional view of an embodiment of an expanded expandable body deployed over a guide wire to occlude an aneurysm.

[00174] FIG. 43G is a detail cross-sectional view of the distal portion of an embodiment of an expanded expandable body deployed over a guide wire to occlude an aneurysm.

[00175] FIG. 43H is a detail cross-sectional view of the proximal portion of an embodiment of an expanded expandable body deployed over a guide wire to occlude an aneurysm.

[00176] FIG. 43I is a plan view of an embodiment of an expanded and detached expandable body deployed over a guide wire to occlude an aneurysm.

[00177] FIG. 43J is a cross-sectional view of an embodiment of an expanded and detached expandable body deployed over a guide wire to occlude an aneurysm.

[00178] FIG. 43K is a partial cross-sectional view showing an embodiment of a non-expanded expandable body deployed over a guide wire to occlude an aneurysm.

[00179] FIG. 43L is a cross-sectional view (through plane A-A indicated on Fig. 43K) showing dual lumens for 1) inflation and 2) guide wire insertion or X-ray contrast

media injection within an embodiment of a non-expanded expandable body deployed over a guidewire to occlude an aneurysm.

[00180] FIG. 43M is a cross-sectional view (through plane B-B indicated on Fig. 43K) showing a lumen for guide wire insertion or X-ray contrast media injection within an embodiment of a non-expanded expandable body deployed over a guide wire to occlude an aneurysm.

[00181] FIG. 44A is a perspective view of an embodiment of a non-expanded expandable body deployed over a guide wire to occlude an artery or vein.

[00182] FIG. 44B is a perspective view of an embodiment of an expanded expandable body deployed over a guide wire to occlude an artery or vein.

[00183] FIG. 44C is a cross-sectional view of an embodiment of an expanded expandable body deployed over a guide wire to occlude an artery or vein.

[00184] FIG. 44D is a perspective view during detachment of an embodiment of an expanded expandable body deployed over a guide wire to occlude an artery or vein.

[00185] FIG. 44E is a perspective view after detachment of an embodiment of an expanded and detached expandable body deployed over a guide wire to occlude an artery or vein.

[00186] FIG. 44F is a cross-sectional view showing lumens for inflation and X-ray contrast media within an embodiment of a non-expanded expandable body deployed over a guide wire to occlude an artery or vein.

[00187] FIG. 44G is a cross-sectional view (through plane A-A indicated on Fig. 44F) showing triple lumens for 1) inflation, 2) guide wire insertion, and 3) X-ray contrast media injection within an embodiment of a non-expanded expandable body deployed over a guide wire to occlude an aneurysm.

[00188] FIG. 44H is a cross-sectional view (through plane B-B indicated on Fig. 44F) showing a lumen for guide wire insertion within an embodiment of a non-expanded expandable body deployed over a guide wire to occlude an aneurysm.

[00189] FIG. 45A is a cross-sectional view of a low profile embodiment of a non-expanded expandable body deployed over a guide wire to occlude an artery or vein.

[00190] FIG. 45B is a perspective view of a low profile embodiment of an expanded expandable body deployed over a guide wire to occlude an artery or vein.

[00191] FIG. 45C is a cross-sectional view of a low profile embodiment of an expanded expandable body deployed over a guide wire to occlude an artery or vein.

[00192] FIG. 46A is a perspective view of a mandrel for use in heat treating a nitinol framing coil.

[00193] FIGS. 46B-D are sequential plan views of a framing coil being deployed through an expanded expandable body.

[00194] FIGS. 47A-C are a plan, perspective, and cross-sectional views of one embodiment of an expandable body.

[00195] FIG. 48 is a plan view of an embodiment of the medical device wherein the hollow metallic expandable body and the wire coil expandable body are individually separated from their delivery catheters by electrolysis using a common power source and cathode.

[00196] FIGS. 49A-B are a perspective view and a plan view of an accessory coil catheter and an expandable body according to one embodiment.

[00197] FIGS. 49C-E are plan views and a perspective view of an accessory coil being expelled from an accessory coil catheter and an expandable body according to one embodiment.

[00198] FIGS. 50A-D are plan and perspective views of an accessory coil delivery system according to one embodiment.

[00199] FIG. 50E is a perspective view of an accessory coil being expelled from an accessory coil delivery system according to one embodiment.

[00200] FIGS. 51A-C are perspective views and a plan view of an accessory coil detachable by electrolysis according to one embodiment.

[00201] FIGS. 52A-B are a perspective view and a cross-sectional view of an accessory coil and a marker wire according to one embodiment.

[00202] FIGS. 53A-C are a plan view, a perspective view, and a cross-sectional view of an accessory coil and a marker band according to one embodiment.

[00203] FIG. 54A is a cross-sectional view of a guide wire catheter shaft according to one embodiment.

[00204] Corresponding reference characters indicate corresponding elements among the various views of the drawings. The headings used in the figures should not be interpreted to limit the scope of the claims.

DETAILED DESCRIPTION

[00205] The present disclosure relates to medical devices and systems including an expandable body, including the use of one or more medical devices or systems including an expandable body for the treatment of saccular aneurysms of the vascular system, where the expandable body ultimately remains in the aneurysm in an expanded state. Further, the present disclosure relates to methods and systems for delivering and positioning various embodiments of the expandable body, which are dimensioned and configured to fill and/or seal at least a portion of the saccular aneurysm such that the expandable body remains in place in an expanded state.

[00206] The present disclosure also relates to medical devices and systems comprising a form of hollow metallic expandable body comprising a metal balloon or a balloon comprising metal, and a delivery catheter, and their use. This form of expandable body is a thin-walled, hollow metal structure that can be compressed and then expanded into a semi-rigid form that can remain in the body for an extended period and resist compression without the presence of a rigid or semi-rigid material in the central void of the expandable body and can resist compression, without sealing, and when the pressure in the central void of the expanded expandable body is the same or similar as the pressure outside the expanded expandable body.

[00207] The present disclosure also relates to devices, systems, and methods for treating saccular aneurysms wherein different forms of an expandable body may be deployed in combination. For example, a hollow metallic form of expandable body may be placed in an aneurysm sac and expanded, and then one or more coiled wire forms of expandable body may be placed in the aneurysm sac such that the coiled wires contact both the wall of the aneurysm and the wall of expanded metal balloon located near the aneurysm neck and exert force on the expanded metal balloon to aid in sealing the aneurysm neck.

[00208] The present disclosure also relates to medical devices and systems including an expandable body, including the use of one or more medical devices or systems including a hollow metallic expandable body for the occlusion of blood vessel segments or other biological conduits, where the expandable body ultimately remains in the blood vessel segment, or biological conduit segment in an expanded state. Further, the present disclosure relates to methods and systems for delivering and positioning various embodiments of the expandable body, which are dimensioned and configured to fill and/or seal at least a portion of the blood vessel segment, or biological conduit segment such that the expandable body remains in place in an expanded state. The present disclosure also relates to medical devices and systems comprising a form of expandable body comprising a metal balloon or a balloon comprising metal, and a delivery catheter, and their use. The present disclosure also relates to devices, systems, and methods for occlusion of blood vessel segments or other biological conduits wherein different forms of an expandable body may be deployed in combination.

[00209] The terms “expandable body”, “expanded body”, “expanded expandable body”, “expandable structure”, “expandable balloon”, “hollow metal structure”, “hollow metal expandable body”, “hollow metallic expandable body”, “metal balloon”, “ballstent”, and “blockstent”, described herein are for use in filling a biological space an expandable body, wherein the expandable body may be first introduced in a non-expanded state into a patient using a delivery device; second, negotiated in the non-expanded state through the cardiovascular system of the patient to a target treatment site (i.e., implantation site); third, expanded at the target treatment site into an expanded state; and, fourth, detached from the delivery device to remain in the patient’s body in an expanded configuration at the target or treatment site.

[00210] In a particular embodiment, an expanded body may be configured for use as a hollow metal structure that can be inflated or expanded by the injection of fluid into a central void. In this context, when describing this particular embodiment, the terms “expandable body”, “expandable structure”, “expandable balloon”, “hollow metal structure”, “hollow metal expandable body”, “hollow metallic expandable body”, “metal balloon”, “ballstent”, and “blockstent”, as used herein, refer to an expandable body

having a single-layered or multi-layered wall with a generally solid surface, without generalized open cells or fenestrations.

[00211] In one example, the term “ballstent” is used at times to describe a generally rounded form of a hollow metallic expandable body and one that can be used for the treatment of saccular cerebral aneurysms. In another example, the term “blockstent” can be used at times to describe a generally oblong or cylindrical form of the hollow metallic expandable body, and one that can be used to fill a portion of the lumen of an artery or vein segment, or a portion of the lumen of a segment of another form of biological conduit. Specifically, the ballstent is configured for use in filling and occluding saccular aneurysms of blood vessels, especially saccular cerebral aneurysms and ruptured aneurysms. Specifically, the blockstent is configured for use in blocking or occluding the lumen of segments of arteries, veins, and other biological conduits.

[00212] A ballstent can be delivered to a saccular aneurysm using a delivery device. The delivery device also provides a pathway, through a hollow cylindrical member or lumen of a cylindrical member, for a fluid medium to move into the void of the ballstent, in order to expand it and fill at least a portion of the volume of the aneurysm sac. The delivery device also provides a pathway, through a hollow cylindrical member or lumen of a cylindrical member, for a guide wire. The delivery device can also be configured to deliver a second expandable body or other structures, such as a coiled wire or a wire mesh expandable body, to an aneurysm by providing a pathway through a hollow cylindrical member or lumen of a cylindrical member for the coiled wire or wire mesh expandable body to pass from outside the patient into the lumen or cavity of the aneurysm. In some embodiments, the pathway for the guide wire and the pathway for the coiled wire or wire mesh expandable body are the same pathway. In some embodiments, the pathway for the guide wire and the pathway for the coiled wire or wire mesh expandable body are different pathways.

[00213] A blockstent can be delivered to a target region of an artery, vein, or biological conduit using a delivery device. The delivery catheter also provides a pathway, through a cylindrical member or lumen of a cylindrical member, for fluid to move into the central void of the blockstent, in order to expand it and fill at least a portion of the lumen of the blood vessel segment.

[00214] The hollow metallic expandable body can be folded into a deliverable configuration for introduction into an aneurysm, an artery or vein segment, or a segment of another form of biological conduit. When folded into the deliverable configuration, the expandable body can be formed into a pleated configuration, having a number of pleats, which may be wrapped around a central axis of the expandable body in a clockwise or counterclockwise direction.

[00215] When used to fill an aneurysm, the catheter delivery device and an attached ballstent are advanced into the lumen or cavity of the saccular aneurysm. Similarly, when used to occlude a blood vessel or other biological conduit, the delivery device and an attached blockstent are advanced into the lumen or void of the vessel or biological conduit. The delivery device can also deliver a fluid, a solid, or a combination thereof, to the interior void of the expandable body to expand the body in the lumen of the aneurysm sac or blood vessel segment, and to help maintain the expansion of the expanded body. The expanded body may be detached from the delivery device by one or more of a variety of arrangements and methods including mechanical, electrolytic, electrothermal, chemical, hydraulic, or sonic devices, systems, arrangements and methods.

[00216] The medical device can be used as part of various systems, methods, and medical kits. These systems, methods, and medical kits can be used to treat saccular arterial aneurysms, such as a saccular cerebral aneurysm, and to occlude a segment of an artery or vein, or other biological conduit, such as a ductus arteriosus, bronchus, pancreatic duct, bile duct, ureter, or fallopian tube. These systems, methods, and medical kits can be used to treat a variety of medical conditions.

Expandable Body

[00217] In various embodiments, an expandable body configured for the occlusion of saccular cerebral aneurysms is generally referred to as a ballstent, and can have many shapes including a spherical, spheroid, ellipsoid, or cardioid shape. In various other embodiments, the expandable body may be configured as a blockstent for the occlusion of the lumen of biological conduits, including artery and vein segments,

and can have many shapes including an oblong or generally cylindrical shape, including a cylindrical shape with both flat and rounded ends.

[00218] Generally, spherical ballstents 100 and 150 are shown in FIGS. 1A-D, and 2A-4B. In particular, a spherical ballstent 100 is shown in an expanded state, in FIGS. 1A-4A. The ballstent 100 and 150 has a proximal neck 116, protruding away from the ballstent, that defines an opening 112 for the passage of fluids, liquids, gases, gels, or solids into or through the void of the ballstent. In the ballstent 100 shown in FIGS. 1B, the neck 116 protrudes into the void to define the opening 112 for the passage of fluids, liquids, gases, gels, or solids into the ballstent 100.

[00219] Another spherical embodiment of the ballstent 100 is shown in FIG. 1C in an expanded state. This embodiment includes a proximal neck 116 that defines an opening 112 for the passage of fluids, liquids, gases, gels, or solids, into or through the ballstent. The ballstent 100 also includes a distal neck 118, protruding away from the ballstent, that defines an opening 114 for the passage of a guide wire 302 or a coil 162, as shown in FIGS. 2A-B and 3A-B, through the ballstent or from the interior of the ballstent to the exterior of the ballstent, including distal to the distal neck. A similar spherical embodiment of the ballstent 100 is shown in FIG. 1D in an expanded state. This embodiment includes the proximal neck 116 that defines the opening 112 and the distal neck 118 that defines the opening 114, both which protrude into the interior of the ballstent 100, for the passage of fluids, liquids, gases, gels, or solids, including a guide wire 302 or a coil 162, into or through the interior of the ballstent.

[00220] Ultimately, the metallic expandable bodies disclosed herein may have a variety of configurations and any of the configurations may be employed for a variety of uses including occluding aneurysms, including saccular aneurysms, and segments of biological conduits, including arteries and veins. Generally speaking, some configurations may lend themselves more readily or effectively to one application or another. For example, the spherical expandable bodies 100 of FIGS. 1A-D may be particularly advantageous when acting as a ballstent for the filling of the lumen (or void or cavity) of a saccular aneurysm. Similarly, as explained further below, the spherical expandable bodies 100 and 150 of FIGS. 1A-D and 2A-4B and the expandable bodies 140 and 170A-F of FIGS 6A-D, 8A-S, 16G, and 16K, for example, may be used with a

coil or accessory coil 162 to fill at least a portion of the lumen (or void or cavity) of a saccular aneurysm and reduce or obstruct the flow of blood through opening from the parent vessel to the lumen of the aneurysm, or reduce or obstruct the flow of blood through the neck of a saccular aneurysm into the body of the aneurysm lumen (or void, or cavity). In various embodiments, the coil or accessory coil 162 comprises a self-expanding material, such as nitinol wire.

[00221] In some embodiments, as shown in FIGS. 8A-G and 8U, the expandable bodies 170A-H can be characterized to include a proximal region 174A-G, an intermediate region 173A-G, and a distal region 172A-G, wherein the proximal region and distal region are generally opposite each other. For each body 170A-H, proximal region 174A-G, the intermediate region 173A-G, and the distal region 172A-G form the unitary construction of the expandable body. For this characterization, the proximal region, the intermediate region, and the distal region together form a “main body” of the expandable body, which excludes the necks. The expandable bodies 170A-H may further be defined by a first axis 176 and a second axis 178 transverse to the first axis. In one aspect, the first axis 176 extends between the necks 116 and 118.

[00222] In one embodiment, the shape of the intermediate region 173A-G of the expandable bodies 170A-H may be defined by the rotation, about the first axis 176, of a variable radius arc formed along the first axis, where the maximum radius for the variable arc is equal to either the maximum radius 181 of the distal region 172 or the maximum radius 180 of the proximal region 174, as measured along the second axis 178. For some embodiments, the expanded expandable body 170A-H has a total length 179 along the first axis 176 that is less than or equal to the maximum diameter 182 of the expanded expandable body along the second axis 178.

[00223] In some embodiments without an intermediate region, as shown in FIGS. 8A-G and 8U, the expandable bodies 170A-H can be characterized to include a proximal region 174 and a distal region 172, wherein the proximal region and distal region are generally opposite each other. For each body 170A-H, proximal region 174 and the distal region 172 form the unitary construction of the expandable body. For this characterization, the proximal region and the distal region together form a “main body” of the expandable body, which excludes the necks. The expandable bodies 170A-H

may also be further be defined by a first axis 176 and a second axis 178 transverse to the first axis. In one aspect, the first axis 176 extends between the necks 116 and 118. For some embodiments, the expanded expandable body 170A-H has a total length 179 along the first axis 176 that is greater than or equal to the maximum diameter 182 of the expanded expandable body along the second axis 178.

[00224] In various other embodiments, the expandable bodies may be defined and described by the proximal region 174 and the distal region 172, where each region is generally a hemispheroid. The hemispheroid formed by each region 172 and 174 is further defined by a semi-major axis and semi-minor axis that may be parallel with the first axis 176 or the second axis 178, depending upon the lengths of each axis. In various embodiments, the hemispheroid of the proximal region 174 has a semi-major axis and semi-minor axis different from that of the distal region 172. In other embodiments, the hemispheroid of the proximal region 174 has a semi-major axis and semi-minor axis the same as that in the distal region 176. Similarly, for each of the distal and proximal regions 172 and 174, respectively, the semi-major and semi-minor axis may differ from one another or be identical so that the corresponding region may have a generally shape of an oblate hemispheroid, a prolate hemispheroid, or a hemisphere. As shown, the expandable bodies 170A-H may also be fabricated in a variety of other configurations that have generally spheroid or ellipsoid shapes. The expandable bodies 170A-H may also include a proximal neck 116 and a distal neck 118.

[00225] In some embodiments, the expanded expandable bodies 170A-H have a length 179 from the proximal neck 116 to the distal neck 118 of approximately 4 - 16 mm or larger and a maximum diameter 182 of approximately 4 - 16 mm or larger. As shown in FIGS. 8A-F and 8U, the maximum radius length for the proximal regions 174A-G and distal regions 172A-G are equal, such that the expandable bodies 170A-H have a generally circular cross-section when viewed in cross-section along the first axis 176. As shown in FIGS. 8A-E and 8U, the radius length at any equivalent location for the proximal regions 174A-G and distal regions 172A-G may not be equal, such that the expandable bodies 170A-H may not have a generally circular cross-section when viewed in cross-section along the second axis 176. In other embodiments, as shown in

FIG. 8F, the radius length at any equivalent location for the proximal regions 174A-G and distal regions 172A-G may be equal, such that the expandable bodies 170A-H may have a generally circular cross-section when viewed in cross-section along the second axis 176.

[00226] In one aspect, the different configurations of the expandable bodies 170A-H may be obtained by varying the maximum length (“height”) along the first axis 176 for the proximal region 174A-G and the distal region 172A-G, independently. For example as shown in FIGS. 8A, C, and E, the height 183 for the proximal region 174A may be smaller than the height 184 for the distal region 172A. In other examples as shown in FIGS. 8B, D, and F, the height 183 for the proximal region 174A may be equal to the height 184 for the distal region 172A. In other examples, the height 183 for the proximal region 174A may be larger than the height 184 for the distal region 172A. While both expandable bodies 170A and 170B have the same maximum diameter, the difference in the heights for the proximal and distal regions of each expandable body results in different overall shapes for the expandable body. As shown, the expandable body 170A is generally heart-shaped, while the expandable body 170B has a spheroid shape.

[00227] In other examples shown in FIGS. 8A-F and 8U, the heights 183 and 184 of the proximal portion 174A-F and distal portion 173A-F, respectively, may be varied independently to produce a wide variety of configurations of the expandable bodies 170A-H. The height 183 for the proximal region 174C may be approximately 2 mm, while the height for the distal region 172C is approximately 4 mm. Similarly, the height 183 for the proximal region 174D may be approximately 3 mm, while the height for the distal region 172D is also approximately 3 mm. For the expandable body 170E, the height 183 for the proximal region 174E may be approximately 2 mm, while the height 184 for the distal region 172E is approximately 3.5 mm, while for the expandable body 170F, the height 183 for the proximal region 174F may be approximately 3 mm, while the height 184 for the distal region 172F is approximately 4 mm. As shown, the expandable bodies 170A-H may have a number of configurations that may be generally spheroid, generally spherical, or generally heart-shaped.

[00228] In another example shown in FIGS. 8W-X, the expandable body 170H may have the shape of a flattened ball atop a disk. The proximal region 174 may resemble a cylinder whose diameter is much greater than its length, while the distal region 172 may resemble an oblate spheroid. The shape of the proximal region may be optimized to occlude the opening of saccular aneurysm 700.

[00229] In another example shown in FIG. 6E, the expandable body 140 may have a cylindrical shape but with ends that are conical rather than hemispherical as previously shown in FIGS. 6A-D. Such an expandable body may be optimized for the occlusion of artery or vein segments. The metallic expandable body, such as the expanded spherical ballstents 100 and 150 of FIGS. 1A-D and 2A-4B and the expanded expandable bodies 140 and 170A-H of FIGS. 8A-U, 16G, and 16K, may have a wall 102 composed of a single continuous layer 122, as shown in FIG. 16A. The wall 102 includes a material, preferably a metal that is biocompatible and ductile, that can be formed into a thin wall, and can assume a variety of shapes after expansion. By way of example and not limitation, the metal can be selected from the group consisting of gold, platinum, silver, nickel, titanium, vanadium, aluminum, tantalum, zirconium, chromium, silver, magnesium, niobium, scandium, cobalt, palladium, manganese, molybdenum, alloys thereof, and combinations thereof. Preferred metals include gold, platinum, and silver, alloys thereof, and combinations thereof. Expandable bodies can also be made from alternative materials that can be formed into thin-walled structures that are sufficiently rigid or semi-rigid to tolerate compression and expansion, and can maintain an expanded state *in vivo*. Alternative materials include polymers or plastics that are reinforced with metal coils or braids, and other materials with similar properties. The materials forming the wall 102 and the thickness of the wall are selected such that the expandable body 100, 140, 150, or 170A-H has sufficient rigidity to remain in an expanded state *in vivo* under typical physiologic conditions after expansion and separation from the delivery catheter, both when the pressure inside and outside the central void or space 108 is the same or similar and when the pressure outside is greater than the pressure inside.

[00230] Further, it is desirable that the materials used to form and support the expandable body 100, 140, 150, or 170A-H have sufficiently mechanical properties of

ductility, malleability, and plasticity to be compressed or folded without tearing and later expanded without rupturing. In general, ductility is a measure of a material's ability to be deformed without breaking, while the malleability of the material determines the ease of deforming without breaking when the metal is subjected to pressure or forces. The ductility and malleability of a material factor into the plasticity of the material, which generally refers to a property of the material that permits it to undergo a permanent change in shape without rupture or breakage. As such, the expandable bodies may be composed of any biocompatible materials having sufficient ductility, malleability, and plasticity to undergo one or more compressions, folding processes, and expansions.

[00231] The central layer 122 of the wall 102 has an interior surface 106 and exterior surface 124 that define a wall thickness 120. In particular, for FIGS. 16A and 16B, the distance between the interior surface 106 and the exterior surface 124 is the overall wall thickness 120 of the wall 102. Preferably, the central layer 122 of the wall 102 has a thickness 120 from about 3 μm to about 50 μm and is preferably, approximately 10 μm thick. The wall thickness 120 can be uniform. For example, the wall 102 may have a uniform thickness of 3 μm , 5 μm , 10 μm , 15 μm , 20 μm , 30 μm , 40 μm , or 50 μm . For example, the thickness 120 of the wall 102 may be selected such that the expandable body is strong enough to resist compression from blood pulsation but weak enough to yield and collapse during healing and involution of a treated saccular aneurysm or an occluded segment of artery or vein, or other form of biological conduit.

[00232] Alternatively, the thickness of the wall 102 at different locations may vary in thickness. Alternatively, the expandable body 100, 140, 150, or 170A-H may be composed of a single porous layer or wall 122, as shown in FIG. 16B, with pores or microperforations 1300 wherein at least some or all of the microperforations extend all the way from the internal surface 106 to the external surface 124. For this embodiment, the wall 102 may be of a uniform thickness or a varied thickness. During expansion of the ballstent 100 of this embodiment, the fluid medium may travel under pressure from the void or space 108, through the wall 102 and leave the ballstent at the exterior surface 124. For this embodiment, the microperforations 1300 may range from 1 – 500 μm in diameter. Another example range of microperforation diameters is 0.01 to 50 μm .

[00233] The expandable body 100, 140, 150, or 170A-H includes a central wall or layer 122, optionally with an exterior wall or layer 104, and optionally with an interior wall or layer 214, as shown in FIG. 16D. As mentioned, the construct of the central layer or wall 122 and the layers 104 and 214 can be uniform, porous, or combinations thereof. In one embodiment of the ballstent 100 used to treat a saccular aneurysm, the wall 102 includes a plurality of microperforations 1300 that extend completely through the thickness 120 of the wall 102.

[00234] In one construction, the central layer or wall 122 is continuous and formed of gold. Optionally, to this preferred construction, an exterior layer 104 formed of porous gold can be added. Optionally, an interior layer 214 formed of Parylene may be present. Optionally, an exterior layer 104 formed of Parylene may be present. In certain embodiments where electrolysis is used to separate the expanded expandable body 100, 140, 150, or 170A-H from the delivery catheter, certain portions of the ballstent or the expanded expandable body (such as the neck or body) are coated with an insulator or polymer, such as Parylene. In certain embodiments where electrolysis is used to separate the expanded expandable body 100, 140, 150, or 170A-H from the delivery catheter, certain portions of the ballstent or the expanded expandable body (such as the neck or body) are coated with a metal that is relatively resistant to electrolysis, such as gold or platinum. These portions include the external surface, the internal surface, or both the internal and external surfaces, while a portion of the neck or body remains uncoated or non-insulated. In this instance, the uncoated or non-insulated portion of the wall is electrolytically dissolved (i.e. corroded) by the passage of an electrical current from the exposed metal of the wall into the surrounding electrolyte (i.e. blood or serum). In certain embodiments, the uncoated or non-insulated portions of the wall are created by masking during the coating process. In other embodiments, the coating or insulation is removed from the uncoated or non-insulated portions of the wall or neck, as through etching or ablation, such as with laser etching or laser ablation.

[00235] One embodiment of a generally spherical ballstent 150 is shown in FIGS. 1A-4B. The generally spherical ballstent 100 or 150 includes the wall 102 that forms a spherical body when expanded. In one aspect, a distal region 152 of the wall 102 includes one or more annular portions 154A-B. The annular portions 154A-B have

a radius of curvature greater than the remainder of the wall 102 such that the distal region presents a flatter surface than the remainder of the wall. The generally spherical ballstent 150 also includes a proximal neck 116 and a distal neck 118 protruding away from the distal region 152. In another embodiment, a distal neck can protrude into the interior void of the expanded expandable body.

[00236] In various embodiments, as shown in FIGS. 2B-C and 2E, a bridging catheter 160 extends through the proximal neck 116, through interior void of the expanded expandable body and into the distal neck 118. In one aspect, the bridging catheter 160 is an elongated tubular member component of the delivery catheter that provides structural support to the ballstent 150. In one embodiment, the bridging catheter 160 has an outer internal diameter in a range between approximately 0.5 and 2.0 mm and an inner diameter in a range between approximately 0.4 and 1.9 mm. In some embodiments, the bridging catheter is a component of the delivery catheter, or is operatively coupled to the delivery catheter.

[00237] In another aspect, the bridging catheter 160 provides a pathway to deliver a solid material, such as a guide wire 302 or a coil 162, as shown in FIGS. 2B-C, 2E, 2G, 2N-P, 8H, 8J-O, and 8R-S, through the interior space 108 to the exterior of the ballstent via the distal neck 118. The bridging catheter 160 may also include one or more openings 164 for the passage of fluids, liquids, gases, gels, or even solids into the interior 108 of the ballstent 150. Thus, as explained more fully below, the bridging catheter 160 may be used to inflate or expand the expandable body while also permitting a guide wire 302 or a coil 162 to pass into or through the interior 108 of the ballstent 150 and to the exterior of the distal region 152.

[00238] In various embodiments, the openings 164 within the bridging catheter 160 may have a diameter in a range between approximately 200 μm and 1 mm. As shown in FIGS. 3A-3B, the bridging catheter 160 may be dimensioned such that it can receive a coil or accessory coil 162. The coil or accessory coil 162 may be fed directly through the lumen of the bridging catheter 160 or may be fed through a second catheter 352B (a "coil delivery catheter") that is passed through the bridging catheter 160, as shown in FIG. 7, and in this way comprises a dual catheter delivery system suitable for use with the ballstent expandable body.

[00239] In another embodiment, the bridging catheter 160 may also permit a coil delivery catheter 352B to pass through the interior of the expandable body 100, 140, 150, or 170A-H, to deliver the coil or accessory coil 162 to the lumen, cavity, or void 701 of a saccular aneurysm 700. As shown, in FIGS. 2L-Q, the coil delivery catheter 352B may be fed through the expandable body and the accessory coil 162 may be simultaneously or subsequently fed through the coil delivery catheter 352B.

[00240] In another embodiment, the bridging catheter 160 includes a radiopaque spot or marker 165 at its distal end, as shown FIGS. 3C-D. This marker 165 is intended to enhance fluoroscopic visibility of the relative position of the expandable body 150 and the tip of the bridging catheter 160 during a detachment process. The marker may include various radiodense materials, including barium or a metal such as gold, platinum, iridium, tantalum, or stainless steel. The geometry of the marker may be configured as a band, spot, or line. In one aspect, the radiodense material may be in the form of radiodense liquid or particles mixed into the polymer melt during extrusion of the bridging catheter 160.

[00241] In various embodiments, including those shown in FIGS. 3E-F, a telescoping component, referred to herein as a telescope 630 or 640 may connect to the proximal hub 362A within the distal end of the expandable body 150 and slide over the bridging catheter 160, forming an assembly 642 that acts as a rigid telescoping bridge segment. Depending upon its length relative to that of the expandable body 150, the telescope may be termed either a short telescope 630 or a long telescope 640. During expansion, the telescoping bridge segment 642 allows the expandable body 150 to freely shorten in the axial direction 644 and also reduces leakage of the injected fluid medium. The net effect is a reduction in the applied pressure required for expansion of the expandable body 150.

[00242] In one embodiment, the telescope 630 or 640 may be a section of metal tubing comprising gold, platinum, iridium, tantalum, or stainless steel that may also function as a radiopaque marker. In one aspect, the telescope 630 or 640 enhances the visibility of the expandable body 150 under fluoroscopic imaging.

[00243] In various embodiments, the telescoping bridge segment 642 is separated into its constituent components when the expandable body 150 is detached

from the delivery catheter 306. In particular, the bridging catheter 160 is removed from the expandable body 150 while the telescope 630 or 640 remains behind, as can be understood from FIG. 3G.

[00244] In various other embodiments illustrated in FIGS. 3H-I, a flexible bridge segment 643 allows the expandable body 150 to freely shorten in the axial direction 644 and reduces leakage of the injected fluid medium. As shown in FIG. 3H, the flexible bridge segment 643 may be a section of braid-reinforced polymer tubing (i.e., a braided extrusion) comprising a flat braid of stainless steel or nitinol within an extruded laminate of polyimide or polyurethane. In another embodiment, as shown in FIG. 3I, the flexible bridge segment 643 may be configured as metal bellows that include stainless steel, nitinol, or combinations thereof. Aspects of these alternative embodiments may enhance the flexibility and trackability of the expandable body 150. Upon detachment of the expandable body 150 from the delivery catheter 306, the flexible bridge segment 643 is removed along with the delivery catheter 306.

[00245] FIGS. 47A-C illustrate another embodiment of an expandable body 190. In this embodiment, the expandable body 190 includes a distal region 202 engaged to a distal neck 362A. Adjacent to the distal region 202 is a distal transition region 203 that is disposed between the distal region and an intermediate region 206. A proximal transition region 205 is disposed adjacent to the intermediate region 206 and opposite the distal transition region 203. The proximal transition region 205 joins the intermediate region 206 to a proximal region 208 that is further engaged to a proximal neck 362B. The expandable body 190 is in the form of a single-lobed metallic expandable body. FIG. 47C is a cross-sectional view of the expandable body 190 as viewed along section line B-B.

[00246] In one aspect, the distal region 202 and the proximal region 208 are hemi-ellipsoid surfaces of the expandable body 190 defined by a radius 191 and 192, respectively, from a central 193 of the expandable body 190, such that 191 and 192 are less than the radius 194, from a central longitudinal axis, of the intermediate region 206. Additionally, the radius 195 of the distal transition region is equal to the radius 194 adjacent to the intermediate region 206 and is reduced to the radius 191 where the expandable body 190 transitions to the distal region 202, thereby increasing the

curvature of the distal transition region as it approaches the distal region. Similarly, the radius 196 of the proximal transition region is equal to the radius 194 adjacent to the intermediate region 206 and is reduced to the radius 191 where the expandable body 190 transitions to the proximal region 208, thereby increasing the curvature of the proximal transition region as it approaches the proximal region. As a result, this embodiment of the expandable body 190 appears as if the distal and proximal regions, 202 and 208, have been compressed or flattened inwards towards the intermediate region 206.

Expandable Body Exterior

[00247] As discussed, the expandable body 100, 140, 150, or 170A-H may have one or more additional coating or layer(s) 104 on the exterior surface 124 of the central layer 122, as shown in FIG. 16C-D. The wall 102 and any additional exterior layers define an exterior surface 110 that, when expanded, contacts the internal wall of the aneurysm or blood vessel. The exterior layer 104 can be of a uniform or varied thickness, preferably between about 1 μm and about 59 μm . In one embodiment, the exterior layer 124 has a thickness between 0.1 and 10 μm . In a specific embodiment, the exterior layer 124 has a thickness of about 1 μm .

[00248] The exterior layer 124 can be formed of polymers, latex, elastomers, or metals. The exterior layer 124 may be an electrical insulator, and in a preferred embodiment, the exterior layer 124 is formed of a Parylene coating. The exterior layer 124 may be a metallic or non-metallic material that is less susceptible to electrolysis or galvanic corrosion, such as noble metals, and in preferred embodiments gold or platinum. The exterior coating or layer 104 of the expandable body 100, 140, 150, or 170A-H may be porous and contain a plurality of pores 200, as shown in FIGS. 16C and 16D. Alternatively, the exterior layer 104 can be smooth, with limited porosity or protrusions. For example, the exterior layer 104 may be a polished metal surface. In one embodiment, portions of the exterior layer 104 can be smooth, while other portions can be porous or contain protrusions. In one embodiment, the surface variations can include a pattern. FIG. 29E depicts structures of the exterior surface 110 after electroforming and Parylene coating. As shown, the exterior surface 110 of the wall 102

may have rounded, pebbled, or granular structures. In various embodiments, the rounded, pebbled, or granular surface structures have a height of approximately 0.1 - 10 μm .

[00249] When configured as a porous or spongy layer, the exterior layer 104 can contain (or be configured to contain) solutions that include pharmaceutical drugs, pharmacologically active molecules, or pharmaceutical compositions within the pores 200. As such, solutions such as pharmaceutical drugs, pharmacologically active molecules, or pharmaceutical compositions can be delivered to the treatment site. Drugs, pharmacologically active molecules, or pharmaceutical compositions that promote thrombosis, stimulate cell proliferation or extracellular matrix production, or tissue growth are examples of agents that can be placed in the pores 200 of the exterior layer 104. The pharmaceutical drugs, pharmacologically active molecules, or pharmaceutical compositions are incorporated into the pores 200 of the wall or the exterior layer 104 prior to positioning the expandable body 100, 140, 150, or 170A-H at the desired location. The drug compositions may be delivered into the pores 200 via capillary or wicking action. The pores 200 range from about 0.01 μm to about 500 μm in diameter. Pore diameters for each expandable body may vary according to the specific drugs, pharmacologically active molecules, or pharmaceutical compositions to be incorporated and the desired rate of release *in vivo*. By way of example and not limitation, the expandable body 100, 140, 150, or 170A-H may have a porous exterior layer 104 where the pore diameter averages from about 0.01 μm to about 0.05 μm , about 0.05 μm to about 0.5 μm , 0.5 μm to about 5 μm , about 5 μm to about 25 μm , about 25 μm to about 500 μm , about 0.05 μm to about 500 μm , or about 0.01 μm to about 500 μm .

[00250] The pharmaceutical drugs, pharmacologically active molecules, or pharmaceutical compositions may include thrombin, platelet-derived growth factor, Ethiodol®, Sotradecol®, or combinations thereof. Other pharmaceutical compounds and compositions that promote thrombosis, stimulate cell proliferation, stimulate the synthesis of extracellular matrix, or the growth of tissue into the porous external wall of the expandable body 100, 140, 150, or 170A-H may also be used. Such drugs or pharmaceutical compositions may include molecules to promote cell proliferation,

extracellular matrix production, or tissue growth, such that the expanded expandable body 100, 140, 150, or 170A-H will become more firmly attached to the tissue at the treatment location. The dosages and manner in which the pharmaceutical drugs, pharmacologically active molecules, or pharmaceutical compositions are incorporated into the wall 102 or exterior layer 104 are a matter of choice depending upon the treatment performed. Other compounds may be used to promote blood clotting or thrombosis around the expandable body. In various aspects, the pores 200 may be filled with a biodegradable or bioerodible material, such that the volume of material in the pores decreases over time and the pores are opened *in vivo* at a point in time subsequent to placement of the expandable body. For embodiments of the expandable body 100, 140, 150, or 170A-H with a porous layer 104, over time, the ballstent, blockstent, or the expandable body remains expanded with the expanded body eventually becoming affixed to the surrounding tissue.

[00251] As can be understood from FIGS. 18G-H, the exterior surface 110 of the expandable body 100, 140, 150, or 170A-H may also include one or more protrusions or projections 1800 (which may be generally tubular or have other configurations) that can increase the strength of the attachment of the expanded body to the adjacent tissue, and thereby reduce the risk of movement or migration. The protrusions may have a length that ranges between about 0.01 μm to about 167 μm . Some protrusions can have a branched construction, while others may be joined on both ends to the exterior surface 110 to form loops. In some embodiments, the protrusions are rigid, or semi-rigid. In other embodiments, the protrusions are flexible and hair-like, and may further comprise globular ends, similar to the protrusions on the surface of the footpad of the gecko. The protrusions may be attached to the expandable body 100, 140, 150, or 170A-H after formation. Alternatively or additionally, the protrusions may be incorporated into the expandable body during electroforming.

[00252] In another embodiment, the ballstent 100 may comprise a porous external layer or wall 104 or a wall with external protrusions 1800 to promote thrombus formation on the external surface 110 or in the pores 200 and promote cell proliferation, extracellular matrix production, or tissue growth into or around the wall 102 of the

ballstent 100 such that the ballstent 100 will, over time, become more strongly attached to the tissue in the adjacent aneurysm wall.

[00253] As shown in FIGS. 18A-D, the central layer 122 and the porous exterior layer 104 of the ballstent 100 placed into the saccular aneurysm 700 may be configured to promote thrombus 1206 formation on the exterior layer. The thrombus may be comprised of red blood cells 1208, platelets 1210, and fibrin 1212. Over time, the thrombus 1206 may be partially absorbed into the exterior layer 104, as new endothelial cells 1214 are formed over the thrombus. The new endothelial cells may form a seal of connective tissue 1216 across the opening of saccular aneurysm 700. In addition to sealing the opening of the saccular aneurysm 700, connective tissue 1216 from the wall 704 of the aneurysm may grow into the porous exterior layer 104 of the ballstent 100 to adhere the ballstent to the wall of the aneurysm, as shown in FIG. 18E. In other embodiments, the projections or protrusions 1800 may be generally tubular, straight, curved, hook-shaped, or configured as pigtail hooks as shown in FIGS. 18G-H. In a macroscopic form, the projections may be composed of nitinol or any other suitable biocompatible material.

[00254] FIG. 18H depicts an expanded ballstent 100 that is anchored to the wall 704 of a saccular aneurysm 700. The size and shape of the protrusions may be selected based upon the condition being treated, and may be designed and dimensioned to provide sufficient anchoring support without causing excessive damage to the wall of the aneurysm or the surrounding tissue. Alternatively, microscopic protrusions or filaments may be used to anchor the ballstent. For some embodiments, these microscopic protrusions range in length from 0.01 μm to about 57 μm , and can be straight or branching. In various embodiments, both ends of one or more of the protrusions may be joined to the exterior surface 110 of the ballstent 100 and/ or the exterior surface 216 of the wall 102 to form a loop.

[00255] In other embodiments, a layer of hydrogel 720 may be applied to the outer surface 110 of the proximal region 208 of the expandable body 100 prior to deployment, as depicted in in FIGS. 16E-F and 18I. This layer is intended to promote thrombosis and stimulate cell proliferation, extracellular matrix production, or tissue growth at the opening 703 of the saccular aneurysm 700. Various methods may be

used to attach the layer of hydrogel 720 to the desired location. A polymerized hydrogel layer may be attached by means of an adhesive agent. Alternatively, a viscous liquid hydrogel prepolymer may be applied and subsequently polymerized using ultraviolet light to form the hydrogel layer.

[00256] The ballstent or expandable body 100, 140, 150, or 170A-H may also be used to contain or trap a thrombus, such as a mural thrombus, that has formed within an aneurysm or other biological space. As shown in FIG. 18F, an expandable body 170G may be placed within a saccular aneurysm 700 having one or more thrombi, including a mural thrombus 707, within the cavity 701 or dome of the aneurysm. In one aspect, an expandable body 170G having an expanded volume smaller than the volume of the aneurysm cavity 701 is selected. The expandable body is delivered to the aneurysm, inflated or expanded, and contacted by an inserted accessory coil 162, as previously described. In this aspect, the accessory coil 162 simultaneously contacts the expandable body 170G, the thrombus 707, and the wall of the aneurysm. The expandable body 170G in conjunction with the accessory coil 162 acts to trap the thrombus 707 within the aneurysm holding it in places until absorption by the patient.

[00257] In various embodiments, an expandable body that does not completely fill the cavity 701 of a saccular aneurysm 700 that may potentially contain a blood clot is preferred. As such, a larger expandable body that more fully fills the cavity 701, is less desirable as it may force thrombus within the saccular aneurysm 700 out into the parent blood vessel 1202 or 1203, where the thrombus may embolize, travel through the vascular system, and cause a stroke.

[00258] In various embodiments, the expandable body 100 may include a thin polymer sheath that is wrapped around the entire body of the expandable body when in the delivery or deliverable configuration. The sheath may be added to the exterior of the expandable body 100 during fabrication of the expandable body. The sheath may be affixed to a proximal nose cone 362B, a distal nose cone 360 or 362A, or both, such as those shown in FIGS. 2A-Q. The polymer sheath increases trackability of the expandable body 100 and reduces friction with the lining of blood vessels as the expandable body is delivered through the vascular system. During inflation or expansion of the expandable body 100, the polymer sheath opens while remaining

affixed to the expandable body, the delivery catheter, the proximal nose cone 362B, or the distal nose cone 360 or 362A. In one embodiment, the sheath may be perforated or partially scored before deployment to allow for easier expansion of the expandable body 100.

Expandable Body Interior

[00259] In some embodiments, the expandable body 100, 140, 150, or 170A-H may include an additional layer or liner 214 on the interior surface 106 of the central layer 122, as shown in FIGS. 16D, 16F, 16H, 16J, and 16L. The interior layer may be made from the same materials as the central layer, or can be made of different materials. The interior layer may be formed of gold, platinum, silver, alloys thereof, or combinations thereof. The additional layer 214 on the interior surface 106 of the central layer 122 of the expandable body 100, 140, 150, or 170A-H may also be formed of a polymer, plastic, latex, rubber, woven or knitted fiber material, metal, or another material, or combinations thereof. Preferably, the interior layer 214 is an elastomeric coating that is bonded to the interior surface 106 of the central layer 122. The interior layer 214 can be a variety of thicknesses, preferably ranging between about 0.1 μm and about 59 μm . In one embodiment, the interior layer 214 has a thickness between about 0.1 μm and about 10 μm . The total thickness of the wall 102, including the central layer 122, the exterior layer 104, and the interior layer 214 is preferably between about 2 μm and about 50 μm , regardless if the wall contains one, two, three, or more layers. The interior layer 214 can comprise polymers, latex, or elastomers. In a preferred embodiment, the interior layer 214 comprises Parylene. The interior layer 214 also adds mechanical properties (such as strength) to the wall 102. Further, the interior layer 214, optionally, can form a seal that prevents the escape of a fluid medium from the expandable body 100, 140, 150, or 170A-H, should the central layer 122 contain a defect or hole. The central layer 122 and any additional layers define an interior surface 106 or 218, respectively, such that when the ballstent or the expandable body is expanded, with a fluid, liquid, gas, or solid, a central void or space 108 is defined. As shown in FIG. 16D, the distance between the interior surface 218 and the exterior surface 110 is the overall wall thickness 120 of the wall 102.

Expandable Body Neck(s) and Opening(s)

[00260] In certain embodiments, the hollow metallic expandable body includes two necks positioned at opposite ends of the expandable body. In some embodiments, one neck may be located at a proximal end of the expandable body and another neck may be positioned at the distal end of the expandable body. Optionally, at least one of the necks may comprise a metal that is sensitive to galvanic corrosion, such as stainless steel, that can be severed by electrolysis after placing the expandable body in a biological space. In some embodiments, a stainless steel ring may be joined to the neck of an expandable body and in other embodiments, a stainless steel ring may be joined to the body of an expandable body, such as through using adhesive, glue, or a weld. In this instance, the remainder of the expandable body may comprise a material that is less susceptible to electrolysis or galvanic corrosion, such as noble metals including but not limited to gold, while a neck or portion of a neck may comprise a material of less relative nobility that is more susceptible to electrolysis or galvanic corrosion, such as stainless steel.

[00261] In another embodiment, the body and a neck of the hollow metallic expandable body may comprise materials that are more similar in their susceptibility to electrolysis or galvanic corrosion and the body and optionally a portion of the neck may be coated with a material that functions as an electrical insulator to limit the electrolysis or galvanic corrosion to the neck or the coated portion of the neck during electrolysis. Such electrical insulator could include Parylene.

[00262] In yet another embodiment, a neck of the hollow metallic expandable body may comprise a material of less relative nobility that is more susceptible to electrolysis or galvanic corrosion, such as stainless steel, and a portion of this material more susceptible to electrolysis or galvanic corrosion may be coated with additional material that is less susceptible to electrolysis or galvanic corrosion, such as noble metals including but not limited to gold, such that electrolysis will be concentrated in the portion of the neck where the material of less relative nobility that is more susceptible to electrolysis or galvanic corrosion, such as stainless steel, is exposed or uncoated.

[00263] Each of the necks of the hollow metallic expandable body may include a tip or nose cone to improve the dynamic profile of the device that reduces resistance

during the advancement of the device in a forward or backward direction within an artery, vein, or other biological conduit. In this manner the tip or nose cone could reduce the risk of injury to the wall of the artery, vein, or other biological conduit. The tip or nose cone may comprise polymeric, metallic, or other materials, including materials that are biodegradable or bioerodible. The presence of a tip or nose cone on the expandable body can reduce friction, reduce trauma caused by a proximal or distal end of the body, and improve trackability of the device as it is positioned and repositioned. This is especially relevant when placing the expandable body within an aneurysm, as the dome of an aneurysm is fragile and susceptible to wall rupture when probed with a sharp or fine-pointed device. The tip or nose cone may also provide an attachment point for a polymer wrap that surrounds the folded, wrapped, or compressed expandable body as the body is positioned within the patient. The polymer wrap further increases the trackability of the body and reduces friction as the expandable body is delivered through the vascular system. The tip or nosecone may also be placed on the distal portion of a delivery catheter where it can serve a similar purpose.

[00264] As illustrated in FIGS. 1A-D, 2A-4B, 8A-S, 8U, 16A-D, 16G, and 16K, the expandable bodies 140, 150, or 170A-H have one or more openings 112 and 114 defined by the wall 102 or by the proximal neck 116 or the distal neck 118. In various embodiments, the ballstent, blockstent, or expandable body has one or more openings 112 and 114 defined by necks 116 or 118, respectively. In all embodiments, a fluid medium can enter the opening 112 and move into the central void or space 108 defined by the interior surface 106 or 218, thereby inflating or expanding the expandable body. In various embodiments, one or both of the necks 116 and 118 may extend outwardly from its respective end region (proximal region or distal region) of the expandable bodies 100, 140, 150, or 170A-H as shown in FIGS. 1A, 1C, 2A-4B, 8A-S, 8U, 16G and 16K. Alternately, one or both of the necks 116 and 118 may extend inwardly from its respective end region and into the interior void 108, as illustrated in FIGS. 1B and 1D. The proximal necks 116 can be used for attaching the expandable body 100, 140, 150, or 170A-H to the delivery catheter and may function in separating the ballstent or the expandable body from the delivery catheter. In various embodiments, the necks 116 and 118 and the wall 102 or main body may be formed from different metals. For

example, in one embodiment, the neck(s) 116 and 118 and the wall 102 or main body may be formed by gold. In other embodiments, the neck 116 and 118 may comprise stainless steel, including but not limited to 304 series or 316L series stainless steel and the wall 102 or main body may be formed by gold, platinum, or another malleable metal. The neck 116 and 118 may comprise multiple metals, such as stainless steel and another metal such as gold or platinum, including embodiments wherein the various regions of the expandable bodies 100, 140, 150, or 170A-H are distinct in their metal content and embodiments wherein the different metals are formed in layers in the various regions, including an embodiment wherein a neck comprises an interior layer of stainless steel with an exterior layer of gold and an embodiment wherein a neck comprises an central layer of stainless steel with interior and exterior layers of gold, including embodiments wherein at least a portion of the surface of the exterior layer is stainless steel, including embodiments wherein a portion of the gold exterior layer is absent through masking or through etching, including laser etching.

[00265] Additionally, the necks 116 and 118 can be designed and dimensioned such that the opening 112 or 114, preferably the proximal opening 112, can be closed or partially closed before, during, or after separation of the expanded body from the delivery catheter. One or more openings 112 or 114 may remain open. Optionally, before, during, or after separation, the necks 116 and 118 may be folded, pinched, or closed to form a seal. The necks 116 and 118, or alternatively the stainless steel ring 250, may have a length N1, as shown in FIGS. 24A and 30C, ranging between about 0.5 mm and about 20 mm, preferably a length between about 0.5 mm and about 5 mm. In one embodiment, the neck length N1 is approximately $1.27 \text{ mm} \pm 0.08 \text{ mm}$.

[00266] In various embodiments, at least one of the necks 116 and 118 and the stainless steel ring 250, as shown in FIGS. 2A-E, 24A, and 30D, have an outer diameter N2 and an inner diameter N3 that defines the openings 112 and 114, respectively. The outer diameter N2 is in a range between about 0.25 mm and about 2 mm and the inner diameter N3 is in a range between about 0.24 mm and about 1.95 mm. In one embodiment, the neck outer diameter N2 is approximately $0.99 \pm 0.01 \text{ mm}$ and the neck inner diameter N3 is approximately $0.89 \pm 0.01 \text{ mm}$.

[00267] The thickness of the walls of either or both of the necks 116 and 118 may be the same as the main body of the ballstent, blockstent, or the expandable body or may be thinner or thicker than the wall of main body. Preferably, either or both of the necks 116 and 118 have a wall thickness N4 between about 3 μm and about 60 μm , as shown in FIGS. 24B-C, 30D, and 30F. In one particular embodiment, the neck has a thickness of approximately 50 μm . In one embodiment of the ballstent 100 where the neck(s) 116 and 118 extend into the central void space 108 as indicated in FIGS. 1B and 1D, the external surface 110 of the expanded ballstent retains a more rounded surface contour, increasing the strength of the expanded ballstent and reducing the risk of damage to the aneurysm wall or the adjacent tissue during placement.

[00268] One or both of the necks 116 or 118 can be coated or insulated on the inner wall, outer wall, or both. This coating can include metals such as gold or platinum and polymers such as Parylene. In addition, the necks 116 and 118 may include one or more caps or nose cones 360, as shown in FIGS. 2A-C and 4A-B or nose cones 362A-B as shown in FIGS. 2D-Q, to improve trackability of the expandable body 100 during delivery and placement. In addition to improving the trackability of the expandable body 100 during placement, the nose cones 360 or 362A-B also serve to protect the necks 116 and 118 during positioning, as well as reducing the risk of damage to the walls or lining of any blood vessels or conduits traversed by the expandable body 100 during placement. In some embodiments, a nose cone affixed to the distal portion of the delivery catheter can serve the same purpose.

[00269] As shown in FIGS. 2C and 4B, the nose cones 360 or 362A-B include a central channel 364 that encircles and engages the necks 116 and 118. In one embodiment, the nose cone 360 is generally cylindrical as shown in FIGS. 2A-C and 4A-B, while in other embodiments, the nose cones 362A-B may have a frustoconical or "bullet-shaped" configuration, as shown in FIGS. 2D-Q. The nose cones 360 or 362A-B may be composed of any biocompatible material, including polymers and metals. In one embodiment, the nose cones 360 or 362A-B are composed of PTFE. In various embodiments, the nose cones 360 or 362A-B they have an outer diameter in a range between approximately 0.75 and 2.5 mm, an inner diameter in a range between

approximately 0.25 and 2 mm, with a length in a range between approximately 1 and 4 mm.

[00270] In various embodiments, such as those shown in FIGS. 9A-D, the nose cones 362A-B are each formed from two parts and may include respective valves 560A-B that block the flow of blood through the lumen of the inner catheter shaft (i.e. guide wire lumen) of the expanded expandable body 150 and promotes occlusion of the target vessel segment. In one aspect, the valves 560A-B may be discs composed of one or more resilient polymers, such as but not limited to silicone rubber, that have a slit along a diameter. Alternatively, the valves 560A-B may be fabricated from an adhesive injected into the nosecones 362A-B, each with a slit or aperture along a diameter. The valves 560A-B may be incorporated into either of or both of the nose cones 362A-B. When incorporated into the distal nose cone 362A, the valve 560A is secured between the outer distal nosecone 575 and the inner distal nosecone 580. When incorporated into the proximal nose cone 362B, the valve 560B is secured between the outer proximal nosecone 585 and the inner proximal nosecone 590. As can be understood from FIGS. 9A-B, the valve 560A or 560B seals against the bridging catheter 160 when the expandable body 150 is attached to the delivery catheter 306. After detachment, the valve 560A or 560B seals against itself, as shown in FIGS. 9C-D. In addition to providing hemostasis within the expandable body 150, the valves 560A and/or 560B, in some embodiments, may provide the sole means of attachment to the delivery catheter 306.

[00271] In various embodiments shown in FIGS. 9E-G, the valve 560A-B may comprise a disc with thickness between approximately 0.010 and 0.020 inch. The central aperture 565 through the full thickness of the valve may be a slit resembling a plus or minus sign, or a round puncture. As shown in FIGS. 9A-D and 9H-K, the nosecone 262A-B may contain a single valve or multiple valves placed in series with various combinations of central aperture geometry. In a preferred embodiment, only the distal nose cone 362A contains a valve or valves and, during assembly of the medical device, the guide wire shaft 160 is loaded into the distal nose cone 362A in a distal to proximal direction. In another preferred embodiment, a single distal valve 560A is used

which comprises a silicone rubber disk of durometer ranging from about 40 Shore A to about 90 Shore A with 0.010 inch thickness and a round puncture central aperture.

[00272] In various embodiments, the necks 116 and 118 are further modified to provide a detachment point for detaching the expandable body 100, 140, 150, or 170A-H from a delivery catheter. For example, a strip of electrically conductive material, including an uncoated or non-insulated section of a neck, weld, solder, or other fixation point, or a portion of the ballstent, blockstent or the expandable body itself, is left exposed, uncoated, or non-insulated or later exposed after coating, including an exposed, uncoated, or non-insulated region that in the shape of a circumferential or ring-shaped exposed surface of metal or conductive materials that can be subjected to electrolysis to achieve separation between the expanded expandable body and the distal end of the delivery device. Preferably, a stainless steel ring is affixed to the wall 102 or the main body of the expandable body, as stainless steel is highly sensitive to galvanic corrosion and electrolysis. For example, as can be understood from FIGS. 16E, 16G, 16I, 16K, 28, and 30A-B, in one embodiment, at least a portion of an inner surface of the metal layer of the neck of the metallic expandable body is electrically insulated by having an outer surface of a distal portion of the delivery device extending along the inner surface of the metal layer of the neck of the metallic expandable body. In some embodiments, on the inner surface of the proximal neck 116, a proximal boundary of the ring-shaped exposed metal surface may be defined by a distal boundary of the delivery device in the neck region and a distal boundary of the ring-shaped exposed metal surface may be defined by a boundary of the inner insulation layer in the neck region. For the outer surface of the proximal neck 116, both the proximal and distal boundary of the ring-shaped exposed metal surface may be defined by a boundary of the outer insulation layer in the neck region. In such an embodiment, the distal end of the delivery catheter 300 or 400 may distally terminate near a proximal edge of the ring-shaped exposed metal surface of the neck. As indicated in FIG. 23A, a conductive wire can be engaged in electrical contact with the uncoated or non-insulated portion of the neck or a weld or solder between a neck and the delivery catheter, or on the expandable body itself 100, 140, 150, or 170A-H to allow the uncoated or non-insulated portion to be dissolved (corroded) or removed via electrolysis.

[00273] In other embodiments, one or both necks 116 and 118 may be affixed with a metallic ring 250, as shown in FIGS. 2A, 2B, 5A, and 5B, which may be subsequently severed using electrolysis. The metallic ring 250 may be composed of stainless steel and, as explained below, may be subjected to one or more heating procedures to sensitize the steel to galvanic corrosion, thereby allowing for faster separation or severing via electrolysis.

Expandable Body Shapes and Dimensions

[00274] FIGS. 16E-F and 16I-J illustrate a ballstent 100 and a delivery catheter 220 that may be used to deliver the ballstent. In one characterization, the ballstent 100 includes a distal region 202 that includes the distal end 204 of the ballstent. Adjacent to the distal region 202 is an intermediate region 206 where the ballstent transitions from the distal region 202 to a proximal region 208 that includes a proximal end 210 of the ballstent. The proximal region 208 is generally opposite the distal region 202. A center axis 212 extends proximal-distal between the proximal region 208 and the distal region 202. The ballstent wall 102 extends generally continuously through the intermediate region 206 from the proximal region 208 to the distal region 202, and the ballstent 100 is in the form of a single-lobed metallic expandable body. In another characterization, the ballstent 100 includes a distal region 222 that is joined directly to a proximal region 228 that is generally opposite the distal region 222. A center axis 212 extends proximal-distal between the proximal region 208 and the distal region 202. The ballstent wall 102 extends generally continuously from proximal region 208 to the distal region 202 and the ballstent 100 is in the form of a single-lobed metallic expandable body.

[00275] In one embodiment, when the ballstent 100 is expanded, the intermediate region 206, the proximal region 208, and the distal region 202 combine to form a generally spherical shape. In various embodiments, the dimensions of the ballstents 100 are selected based upon the size and shape of the saccular aneurysm being treated. Preferred shapes of the ballstent 100 include round, oblong, and irregular. The diameter of the round expanded ballstent 100 ranges from about 2 mm to about 30 mm, and preferably has an expanded diameter ranging from about 2 mm to

about 20 mm. The expanded length of oblong ballstent or blockstent preferably ranges between about 2 mm to about 30 mm. The ballstent 100 may have an expanded volume that ranges between about 0.001 mL to about 65 mL. In preferred embodiments, the expanded diameter of the spherical ballstent 100 ranges from about 2 mm to about 10 mm, while the preferred expanded volume ranges from about 0.004 mL to about 40 mL. In preferred embodiments, the expanded length of the oblong ballstent or blockstent 100 ranges between about 2 mm to about 30 mm.

[00276] FIGS. 16G-H and 16K-L illustrate an expandable body 140 and a catheter 220 that may be used to deliver the expandable body. In some embodiments, the expandable body 140 can include a generally cylindrical intermediate region 206 (where the longitudinal axis of the cylindrical portion is perpendicular to the central axis 212), a generally hemispherical proximal region 208 and, a generally hemispherical distal region 208, as shown in FIG. 16G. In other embodiments, the expandable body 140 can include a generally cylindrical intermediate region 206 (where the longitudinal axis of the cylindrical portion is aligned along a longitudinal axis of the neck 116), a generally hemispherical proximal region 208 and, a generally hemispherical distal region 208, as shown in FIG. 24 A. The intermediate region 206 may have a radius R1 that is equal to the radius R2 of both the proximal region 208 and the distal region 208, as shown in FIG. 24A. In various embodiments, the delivery catheter 220 is typically engaged to the proximal neck 116 or proximal region 208 of the expandable body.

[00277] In other embodiments, one or more portions of the expandable body wall 102 may be thicker than the remaining portions of the wall. By way of example and not limitation, the wall in the middle of the main body or the intermediate region of the expandable body may be thicker or thinner than the wall in the proximal and distal regions or portions of the expandable body, or the wall of a neck may be thicker or thinner than the main body of the expandable body. In various embodiments, the wall thickness 120, as shown in FIGS. 16A-D, may be scaled relative to the overall diameter of the expandable body to avoid undesired increases in wall stress with increases in diameter. In various embodiments of the expandable body 100, 140, 150, or 170A-H, a balance can be made between a wall thickness 120 that is thin enough to enable the various small compressed forms of the delivery configuration and to permit expansion of

the expandable body at lower pressures, and a wall thickness that is thick enough to maintain structure integrity and resist compression after delivery and detachment. Therefore, the average wall thickness 120 is preferably in a range between about 10 μm and about 50 μm . By way of example and not limitation, the wall thickness 120 for an expandable body 100, 140, 150, or 170A-H having an expanded diameter of about 4 mm may be about 10 μm , while the wall thickness for an expandable body having an expanded diameter of about 10 mm may be about 25 μm . In preferred embodiments, a blockstent expandable body 150 may have an average wall thickness of 12.5 μm for a device of 4 mm expanded diameter and 20 μm for a device of 6 mm expanded diameter. In another preferred embodiment, a ballstent expandable body 150 may have an average wall thickness of 20 μm for a device of 8 mm expanded diameter and 6 mm expanded length.

[00278] As shown in FIG. 24A, the expandable body 140 may have a generally cylindrical shape with rounded or hemispherical ends (where the longitudinal axis of the cylindrical shape is aligned with a longitudinal axis of the neck 116), such that the total length L1 of the main body of the expandable body parallel to the first axis is greater than the total width of the expandable body parallel to the second axis (i.e. twice the radial distance R1). In other embodiments, the expandable body 140 may have a generally cylindrical shape with flattened or flat ends as shown in FIGS. 16G and 16K, such that the total length of the main body of the expandable body along the central axis 212 is less than the total width of the expandable body perpendicular to the central axis. The expandable body 140 is in the form of a single-lobed metallic expandable body.

[00279] In various embodiments, the expandable body 140 has an expanded diameter (both along the center axis 212 and perpendicular to the center axis) ranging from about 2 mm to about 30 mm. Assuming no change in wall thickness 120, the stress in the wall of expandable body 140 will increase, as the radius R1 (see FIG. 24A) of the intermediate region 206 increases. Therefore, in some embodiments, the diameter of the expandable body 140 is limited by the ultimate tensile strength of the material (e.g. gold) used to form the expandable body and by the pressure required to expand the compressed expandable body. As can be understood from FIG. 24A, the

expandable body 140 may have an expanded length L1 of between about 2 mm to about 120 mm, such length L1 comprising the proximal region, intermediate region, and distal region. Preferably, the length is between about 5 mm to about 60 mm, and in a particular embodiment the expanded length L1 is approximately 40 ± 0.03 mm and the length L2 of the intermediate region 206 may be approximately 24 ± 0.03 mm, such length L2 comprising only the intermediate region.

[00280] The concentration of stress between the neck 116 and the proximal region or end 208 of the expandable body 100, 140, 150, or 170A-H may be reduced or offset by increasing the radius R4 between the neck and the proximal region, as shown in FIGS. 24B-C. For example, the stress experienced by the wall 102 in FIG. 24B having a radius of R4 is greater than the stress experienced by the wall in FIG. 24C having a radius of R4', where R4' is greater than R4. In addition, stress may be concentrated at the point where the neck 116 transitions to the wall of the proximal region 208 of the expandable body 100, 140, 150, or 170A-H due to a metallic ring incorporated into the neck 116 during formation of the expandable body. This stress concentration may be mitigated by reducing the overall wall thickness N4 of the neck 116. By way of example and not limitation, the neck 116 shown in FIG. 24B may have a wall thickness N4 of approximately 25 μm , while the neck shown in FIG. 24C may have a wall thickness N4' of approximately 12.5 μm .

Methods of Forming an Expandable Body

[00281] The hollow metallic expandable body can be formed by depositing a metal layer over a mandrel using an electroforming process. During the electroforming process, a metal ring or structure may be incorporated into the metal layer to create a neck for the expandable body. This ring or structure may include a region of stainless steel, zinc, copper or gold, or other material susceptible to galvanic corrosion. Alternatively, the ring or structure may include a region comprising a polymer amenable to electrothermal separation. The mandrel may be a sacrificial mandrel that can be eliminated from the expandable body after electroforming, to leave a hollow metallic structure that is, or can be formed into, an expandable body. All or a portion of the mandrel may be a hollow non-sacrificial mandrel that can remain with expandable

body after electroforming, resulting in some embodiments, in a multi-layered hollow metallic structure that is, or can be formed into, an expandable body.

[00282] In one embodiment, the hollow metallic expandable body is manufactured using a process wherein a stainless steel ring is coupled to a proximal end of a mandrel, a metal layer is deposited over the mandrel and at least over a portion of the stainless steel ring or tube, and the mandrel is optionally removed, resulting in a metal layer in the form of a hollow body having the shape of the mandrel, which can be fashioned into an expandable body. This embodiment includes a method wherein the metal is deposited by electroforming, and a method wherein the metal deposited is gold. The stainless steel ring is therefore joined to and extending from a proximal region of the hollow body, forming a neck, including forming a proximal neck. The stainless steel ring may also be added by welding a separate segment to the neck or main body of the expandable body, the main body defined as comprising the proximal region and the distal region, and optionally the intermediate region. In certain embodiments, a stainless steel ring or tube is coupled to a delivery device, and configured wherein the ring or tube can be severed by electrolysis.

[00283] In an exemplary method of forming the expandable body 100, 140, 150, or 170A-H, the central layer 122 of the wall 102 may be formed by vapor deposition, wherein vapors from one or more polymers, pure metals, metal alloys, or layers thereof, are condensed upon a substrate or mold (e.g., mandrel). The mold may be removed to provide a hollow shell formed of the pure metal or metal alloy.

[00284] In a preferred embodiment, the central layer 122 of the wall 102 is formed by electroforming or electroplating a metallic shell over a removable form or mold (e.g., mandrel). For example, as shown in FIGS. 25A-C, a multi-part mandrel 3200 for electroforming the expandable body 100, 140, 150, or 170A-H is shown in partial cross-section. The mandrel 3200 includes a steel base 3202 and form member 3204 that is removable from the base. Preferably, the form member 3204 is composed of a rigid material, including but not limited to aluminum or stainless steel. Although shown as a sphere, other embodiments of the form member 3204 may be other shapes, including but not limited to the shape of a partially pleated or partially folded body 3204 that results in an expandable body 100, 140, 150, or 170A-H having a configuration

intermediate to the deliverable (i.e., fully collapsed or pleated and folded) configuration and the fully expanded configuration, such a partially pleated mandrel 3204 being depicted in FIG. 26. In addition, the protrusions 1800, as shown in FIGS. 18G-H, may be fashioned onto the form member 3204, such that the protrusions 1800 are formed during the electroforming or electroplating process. The form member 3204 may be spherical as shown in FIGS. 25A-B and 27 to form a spherical expandable body 100, or 150. Similarly, the form member 3204 may be oblong, a cylindrical body having hemispherical ends, or any other shape to form the expandable bodies 140 and 170A-H. In various embodiments, the mandrel 3200 or at least the removable form 3204 is sacrificial, such that it is consumed during the process of forming the expandable body 100, 140, 150, or 170A-H.

[00285] To form a metal expandable body, the form member 3204 is removed from the base 3202. A portion of the form member 3204 may be threaded so that it can engage a threaded spindle 3206 extending from the base 3202. After the form member 3204 is detached from the base 3202, a metallic ring 3208 is positioned on the threaded spindle 3206. In one embodiment shown in FIG. 27, the threaded spindle 3206 includes a shoulder 3212 that has a diameter greater than that of the threaded spindle 3206, such that the metallic ring 3208 can be seated in a desired position.

[00286] The metallic ring 3208 is a non-sacrificial component of the mandrel 3200. In one embodiment, the metallic ring 3208 is any biocompatible metal that is reactive to electrolysis. For example, the metallic ring 3208 may be composed of gold, 316L stainless steel, or 304 stainless steel. Preferably, the metallic ring comprises 304 stainless steel, as 304 stainless steel has lower nickel content than 316L stainless steel and will minimize the risk of cytotoxicity during electrolysis. In some embodiments, 304 stainless steel is preferred as it has a pitting potential (approximately 0.18 - 0.38 V relative to a reference electrode) that is lower than the hydrolysis potential of water (approximately 0.82 V). Therefore, electrolysis with 304 stainless steel may be performed under more controlled conditions with more repeatable results than electrolysis performed with 316L stainless steel or gold, whose pitting potentials (approximately 0.98 - 1.18 V and approximately 0.7 - 0.9 V, respectively) exceed the hydrolysis potential of water.

[00287] In various embodiments, the metallic ring 3208 is between approximately 0.025 and 0.150 inch in length, with a wall that is between approximately 25.4 and 254 μm thick. In one embodiment, the metallic ring 3208 is 0.05 inch in length. A gold plating or coating may optionally be applied to at least a portion 3210 of the metallic ring 3208 to encourage the deposition of gold that will be used to form a gold expandable body. Similarly, a plating or coating composed of another metal, including but not limited to platinum, may be used to encourage the deposit of the other metal. As such, the metallic ring 3208 will be integrated into the expandable body 100, 140, 150, or 170A-H and form all or a portion of the neck 116 or 118 of the expandable body. A non-conductive polymer joint may be placed between the neck 116 or 118 and the rounded body portion of the expandable body 100. This joint will provide additional flexibility to the expandable body 100, as well as further insulating the expandable body from the electrolysis current used to detach various embodiments of the expandable body.

[00288] Once the metallic ring 3208 and the form member 3204 are positioned on the threaded spindle 3206, the mandrel 3200 is placed in an electrolyte bath (not shown) containing metallic ions, such as gold, where the gold ions are deposited on the form member and at least a portion of the metallic ring 3208. In particular, the mandrel 3200 is positioned such that the expandable body 100, 140, 150, or 170A-H is electroformed over the form member 3204 and the portion of the metallic ring 3208 having the gold flash, thereby bonding the metallic ring to the expandable body. In some embodiments, a portion of the metallic ring 3208 is not coated by gold, including methods that use masking before electroforming.

[00289] In various embodiments and as can be understood from FIGS. 16A-D, the thickness 120 of the ballstent wall 102 can be controlled by varying the electroforming process. For example, by adjusting the duration of the electroforming process, walls of greater or lesser thickness may be formed. Similarly, the wall thickness 120 may be varied in certain locations by applying one or more masks to the mandrel 3200. In addition, the location of the mandrel 3200 relative to the anode in the solution bath will also affect the thickness of the wall. For example, an internal feature at the neck of the expandable body 100, 140, 150, or 170A-H may have a thinner wall

than the rounded spherical portion of the expandable body. The expandable body 100, 140, 150, or 170A-H may be formed intentionally with a thinner, and therefore weaker, neck region that can be severed to separate the expandable body from the neck 116, including a neck that includes the metallic ring 3208. Alternatively or additionally, a stress concentration ring in the form of a line or strip may be defined in the neck or in the proximal portion 208 of the expandable body 100, 140, 150, or 170A-H, more specifically, a ring-shaped region of exposed metal (e.g., stainless steel portion of the ring 3208 or a gold portion of the neck 116) to help facilitate separation of the delivery device or catheter from the expanded expandable body at the ring-shaped region of the exposed metal. Such a stress concentration line may be formed into the ring-shaped region of the exposed metal by various methods including by laser etching; by various mechanical operations such as sawing, machining, or grinding; by chemical machining; by electrical discharge machining; or by electrolysis. In various methods of fabrication, the wall thickness and tolerances for the necks may be controlled precisely. For example, the neck portions may be formed through extrusion of a tubular structure. Alternately, the neck portions may be formed through centerless grinding.

[00290] After formation, the expandable body 100, 140, 150, or 170A-H and the form member 3204 are removed from the mandrel base 3202, where the form member is removed to leave only the metallic ring 3208, which may form all or a portion of a the proximal neck and the remainder of the expandable body, which may include the main body and optionally a distal neck, as shown in a partial cross-section in FIG. 28. In one embodiment, the aluminum form member 3204 is removed through the neck 116 by chemical and/or thermal leaching or etching. In another embodiment, a hole is drilled into the aluminum form member 3204 through the neck 116 by mechanical operations, such as, but not limited to, drilling with an auger bit. The hole may be used to accelerate and regulate the chemical etching process to remove the aluminum form member 3204 from the expandable body 100, 140, 150, or 170A-H. Preferably, combinations of mechanical, chemical, and thermal methods are used to ensure that all of the constituents of the form member 3204 are removed. It is desirable to completely remove the form member 3204 from the expandable body 100, 140, 150, or 170A-H to ensure sufficient plasticity or malleability of the expandable body and to minimize any

toxic effects after implantation, such as may be the case specifically when the expandable body comprises residual aluminum.

[00291] To reduce the presence of stress concentrations regions or surface variations of the expandable body 100, 140, 150, or 170A-H and to eliminate the transfer of concentric machine marks from the form member 3204, the mandrel 3200 and in particular the form member may be polished or lapped before electroforming the expandable body. An unpolished form member 3204 and a resulting gold expandable body 100, 140, 150, or 170A-H are shown in FIGS. 29A and 29B, respectively. Conversely, a polished form member 3204 having a lapped finish and the resulting gold expandable body 100, 140, 150, or 170A-H are shown in FIGS. 29C and 29D, respectively. In one embodiment, polishing the form member 3204 provides a surface finish of 16 μ inch Ra.

[00292] Once the form member 3204 has been removed from the expandable body 100, 140, 150, or 170A-H, the expandable body may undergo an annealing process to improve the pliability of the expandable body. In one embodiment, the expandable body is heated to approximately 300° C for approximately 1 hour and then immediately quenched in a bath of distilled water at room temperature. In other embodiments, the expandable body 100, 140, 150, or 170A-H is folded or otherwise deformed after a first annealing process and then subjected to one or more additional annealing processes. In further embodiments, the expandable body 100, 140, 150, or 170A-H is coated on the external surface, including coating with a polymer such as Parylene, and then subjected to one or more annealing processes.

[00293] The interior and exterior surfaces of the expandable body 100, 140, 150, or 170A-H may be cleaned to remove any contaminants remaining from manufacture. For example, in one embodiment, the expandable body 100, 140, 150, or 170A-H is placed in an ultrasonic cleaner that contains an isopropyl alcohol bath for approximately 10 minutes. The expandable body 100, 140, 150, or 170A-H is then removed from the bath and injected with distilled water to remove any contaminants remaining in the interior of the expandable body. Optionally, the expandable body 100, 140, 150, or 170A-H may be dried in a vacuum oven held at approximately 90° C. In various embodiments, the exterior surface, and optionally the interior surface, of the

expandable body may be plated with platinum to reduce the potential for undesired reactivity with a patient during deployment, including reducing the potential for electrolysis on the surface of the main body or distal neck of the expanded expandable body.

[00294] As shown in FIGS. 16D, 30A, and 30B, the exterior surface 110 of the ballstent 100, the interior surface 106, or both can be coated with a polymer such as Parylene or an acrylic polymer. The polymer can be added by incorporating a pre-formed material into the desired orientation, by vapor deposition, or other methods. In some embodiments, at least a portion of the neck 116 or the interior surface 3304 of the metallic ring 3208 is not coated. In one embodiment, the ballstent 100 may be annealed, as previously described, at least once after the application of the non-metallic coating.

[00295] In embodiments of the expandable body 100, 140, 150, or 170A-H where the wall 102 is composed of a material that is highly non-reactive during electrolysis, such as platinum, the interior and exterior of the neck 116 or 118 may be coated, while the remaining surfaces are not coated. Similarly, in some embodiments where the expandable body 100, 140, 150, or 170A-H will be detached by an operation other than electrolysis, only the interior surface 106 may be coated with the non-metallic coating.

[00296] In some embodiments, after coating, a portion of the polymer coating is removed from the exterior surface 3300 to expose the metal surface in a strip or ring configuration, as shown in FIGS. 30C-F. In other embodiments, the exposed metal surface may be formed by masking this region before coating, and then removing the masking material. Electrolysis can be used to separate the expanded expandable body from the remainder of the neck 3300 and the delivery catheter at the region comprising the exposed metal surface. The width W of the detachment site (i.e. the exposed metal surface in a strip or ring configuration) 3302 may be in a range between about 0.1 mm and about 0.4 mm. The detachment site 3302 may be located anywhere along the length $N1$ of the neck 116. In some embodiments W may be located in the region of the neck formed by the metallic ring 3208. In one particular embodiment, the exposed strip of the detachment site 3302 has a width W of $0.25 \text{ mm} \pm 0.03 \text{ mm}$ and is located at a

length N5 of approximately $0.51 \text{ mm} \pm 0.03 \text{ mm}$ from the end of the neck 116. The metallic strip may be exposed by any suitable method, including but not limited to laser etching or laser ablation. In other embodiments, the metallic strip of the detachment site 3302 may be exposed before or after the folding or compression of the expandable body 100, 140, 150, or 170A-H. By way of example and not limitation, in one embodiment, the exposed metal in the region 3302 is gold, while in other embodiments the exposed metal is stainless steel. In other embodiments, the detachment site 3302 may be formed by laser etching a gold-plated portion of stainless steel that will ultimately form a neck of the expandable body prior to electroforming the expandable body. In a preferred embodiment, the neck 316 has an average wall thickness of $23 \text{ } \mu\text{m} \pm 5 \text{ } \mu\text{m}$ and the laser etched detachment site 3302 has an average wall thickness of about $15 \text{ } \mu\text{m}$, a width of about $125 \text{ } \mu\text{m}$, and is located about 1 mm from the end of the neck 116. In this embodiment, the laser etched portion is subsequently masked during the electroforming process.

[00297] In various embodiments, the wall 102 of the expandable body 100, 140, 150, or 170A-H is perforated to create a plurality of microperforations 1300, as shown in FIG. 16B. By way of example and not limitation, the microperforations 1300 may be created by laser perforating the wall 102. The microperforations 1300 or pores may range from approximately 1 to $500 \text{ } \mu\text{m}$ in diameter and may extend completely through the thickness of the wall 1022 from the interior void 108 to the exterior surface 110. Alternatively, a microperforated expandable body 100, 140, 150, or 170A-H may be formed during the electroforming process, such as with the use of a masking pattern.

[00298] After perforating, the expandable body surfaces 110 and 106 may be coated with a polymer that does not completely cover the microperforations 1300, thereby leaving channels between the inner and outer surfaces. Alternately, the expandable body 100, 140, 150, or 170A-H may be laser perforated after coating. The microperforations 1300 permit the exchange of fluid between the interior void 108 of the expandable body 100, 140, 150, or 170A-H and the environment exterior to the expandable body.

[00299] In various embodiments, as shown in FIGS. 16C-D, the exterior layer 104 may be formed on the outside of the central layer 122 of the expandable body 100,

140, 150, or 170A-H by additional electroplating or electroforming, by vapor deposition, or by sputter deposition, wherein material is eroded from a target (e.g., a metal or metal alloy) and is then deposited onto a substrate (e.g., a mandrel or mold) forming a thin layer on the substrate. Similarly, an interior layer 214 may be formed on the inside of the central layer 122 of the expandable body 100, 140, 150, or 170A-H by additional electroplating or electroforming, or by vapor deposition, or by sputter deposition.

[00300] In various embodiments, an additional polymer coating is applied to the expandable body 100, 140, 150, or 170A-H to modify the strength and flexibility characteristics of the wall 102. For example, polymer may be applied via dip, spin, or spray coating, or through deposition processes specialized for the specific polymer to provide additional strength or flexibility to the wall. The additional coating may be Parylene, biocompatible polyurethanes, PTFE, and silicone, among others. In one embodiment, this coating can be limited to the neck 116 or 118 of the expandable body 100, 140, 150, or 170A-H by using a mechanical or chemical template. In various embodiments, detailed geometries and designs can be laser etched into the reinforcement coating to further optimize the wall properties with the folding geometry. Further, the removal of the reinforcement coating in regions where it is not needed would also remove unnecessary material from the final diameter of the collapsed and wrapped expandable body 100, 140, 150, or 170A-H.

[00301] The wall 102 of the main body of the expandable body 100, 140, 150, or 170A-H may be formed by different methods than the neck 116. As shown in FIGS. 16C-D, the central layer 122 of the expandable body 100, 140, 150, or 170A-H may be formed by different methods than the exterior layer or coating 104 or the interior layer or coating 214. In various other embodiments, the expandable body 100, 140, 150, or 170A-H may be formed by manipulating and securing one or more sheets of metal in the desired configuration to form the wall 102 and/or the exterior layer 104. These two-dimensional sheets may further comprise rubber, plastic, polymer, woven or knitted fiber materials, or other materials, or combinations thereof. By way of example and not limitation, one or more two-dimensional sheets of a metal may be folded into an expandable body shape and welded, soldered, glued, or bonded together. Similarly,

two-dimensional sheets of material may be manipulated and secured to form the exterior layer 104 or the interior layer 214.

[00302] In another embodiment, a stainless steel (SST) ring 250, as shown in FIGS. 2A, 2B, 5A, and 5B is attached to the proximal neck 116 via welding after the formation of the expandable body 100, 140, 150, or 170A-H. In other embodiments, the entire neck 116 may be stainless steel and may be incorporated during the formation of the expandable body or subsequently welded to the body. The SST ring 250 or the SST neck 116 may be composed of any biocompatible stainless steel alloy, including but not limited to 300 series stainless steel or 400 series stainless steel and preferably 304, 316, 316L, or 316LVM stainless steel.

[00303] The SST ring 250 may be subjected to one or more heat-treating processes to make the SST ring more sensitive to the galvanic corrosion caused by electrolysis. Therefore, the heat-treating processes allow the SST ring 250 to be severed more easily thereby decreasing the time necessary to detach the expandable body from the delivery catheter. In one aspect, the SST ring is heated by laser etching the surface of the SST ring. The SST ring 250 is also heated by the welding process to attach the ring to the proximal neck 116. It is believed that the heating processes of welding or laser etching can sensitize the SST ring 250 to the galvanic corrosion of electrolysis.

[00304] In one embodiment, the SST ring 250 may be included in an elongated electrolysis segment 260, as shown in FIGS. 2A-B, 2D-I, 2K-N, 2P-Q, 6A-D, 8G-K, 8P, 10C, and 14B. In this embodiment, the electrolysis segment 260 is a coil segment, similar to a catheter or guide wire that is attached to the distal portion of a delivery catheter 400 that has been modified to include a cathode ring 262 and at least a portion of the SST ring 250 that serves as the anode for electrolysis. Similar to the thermoset polymer segment 1020, described below with reference to FIGS. 23H-I, the electrolysis segment 260 includes an insulating coating 264 that separates a ring cathode electrode 262 and the SST ring anode 250. In another embodiment, the electrolysis segment 260 may be fabricated independently and then affixed to the delivery catheter 400 using any suitable method. By way of example and not limitation,

the methods to affix the electrolysis segment 260 to the delivery catheter 400 may include welds, solder, or an adhesive.

[00305] The hollow metallic expandable body may undergo one or more annealing processes. The annealing process may occur before or after a neck segment that includes stainless steel is welded or otherwise joined to the expandable body. The annealing process may occur before or after folding, wrapping, or compression. The interior and exterior surfaces of the metallic expandable body may be coated with a metallic or non-metallic material that is an electrically insulating material, including polymers such as Parylene. The interior and exterior surfaces of the metallic expandable body may be coated or partially coated with a metallic or non-metallic material that is less susceptible to electrolysis or galvanic corrosion, such as noble metals including but not limited to gold. The metallic body may be annealed before or after a coating is applied, including coatings of an electrically insulating material. The metallic expandable body may be annealed before and after the metallic expandable body has been caused to assume a deliverable (i.e., compressed, collapsed, pleated, folded, wrapped, constrained, elongated, or otherwise non-expanded) configuration.

Single Lumen Catheters as Expandable Body Delivery Devices

[00306] FIG. 10A depicts a longitudinal view of a single lumen embodiment of the delivery catheter portion 400 of the medical device 500, and FIG. 20A depicts a transverse cross-section of the single lumen catheter. As shown in FIGS. 11A-F, for the single lumen embodiment, the delivery catheter 400 moves through the lumen of a guide catheter 800 to deliver the compressed ballstent 100 to the lumen 701 of a saccular aneurysm 700. For this single lumen embodiment, the delivery catheter 400 does not include a hollow cylindrical member that defines a lumen that is dimensioned to allow for the passage of a guidance member, or guide wire.

[00307] The dimensions of the delivery catheter 300, 352A-B, or 400 are a matter of design choice depending upon the size of aneurysm to be treated and the location of the aneurysm in the vascular system. The distance between the aneurysm to be treated and the site of insertion of the medical device into the vascular system, will determine, in part, the length of the delivery catheter 300, 352A-B, or 400. Delivery

catheter lengths range between about 5 cm and about 300 cm, with preferable ranges between about 75 cm and about 225 cm. The smallest diameter blood vessel segment in the path between the site of insertion of the medical device into the vascular system and the aneurysm to be treated will determine, in part, the diameter of the delivery catheter 300, 352A-B, or 400. Delivery catheter diameters range between 2 Fr and 7 Fr, with preferable ranges between 2 Fr and 5 Fr.

[00308] FIGS. 10B-C depict longitudinal views of a single lumen embodiment of the delivery catheter 400 portion of a medical device 500. FIG. 10B depicts a longitudinal view of a single lumen embodiment of the medical device 500 with the ballstent 100 in a compressed form. FIG. 10C depicts a longitudinal view of a single lumen embodiment of the medical device 500 with the ballstent 100 in an expanded form.

[00309] In some embodiments, as shown in FIGS. 10B-C, the proximal end of the delivery catheter 400 is configured with a hub 3408 that may facilitate a Luer-Lok or Luer-Slip type connection for connecting a fluid medium source, such as a syringe 314 (not shown) or a pump (not shown, e.g. Endoflator® by Karl Storz), to the lumen 312 of a hollow cylindrical member configured to transmit the fluid medium from the proximal end of the delivery catheter to the central void or space of the expandable body 100, 140, 150, or 170A-H. As shown, in FIG. 22, the lumen 312 of a delivery catheter 400 is connected to a fluid medium source, such as the syringe 314, through a female Luer fitting 2802. A stopcock 2804 or flow switch may be positioned between the fluid medium source and the delivery catheter 400 to enable greater control over the movement of the fluid medium into and out of the delivery catheter.

[00310] As shown in FIG. 17E, in one embodiment single lumen delivery catheter can be used to place a ballstent 100 in the lumen 701 of the aneurysm 700, For this embodiment, an optional removable wire or obturator 404 is removed from the delivery catheter. The removable wire or obturator 404 may include a handle 408 or other device to facilitate insertion and removal. Then, a fluid medium source, such as the syringe 314 (not shown) or a pump (not shown, e.g. Endoflator® by Karl Storz) can be connected to the hub 3408 and a fluid medium can be moved from the syringe 314 into the central void or space 108 of the ballstent 100 under pressure, resulting in

inflation or expansion of the ballstent within the lumen 701 of the aneurysm 700 and filling substantially all or a portion of the aneurysm sac. Fluid media such as water (including deionized water), saline, solutions of radiographic contrast agents, or solutions of drugs, such as thrombin, can be used to expand the compressed ballstent 100. As shown in FIG. 17E, after inflation or expansion of the ballstent 100, a coil, accessory coil, expansile wire, or expansile structure 1204 can be placed into the central void of the ballstent 100.

[00311] A variety of methods and devices can be used to separate the delivery catheter 400 from the ballstent, blockstent, or expandable body. In one embodiment as indicated in FIGS. 9, 10B-C, and 23A, the delivery catheter 300 or 400 comprises one or more electrolysis wire(s) 320 or insulated conductor wire(s). For this embodiment, after the ballstent 100 is expanded, an electrical current is applied to the electrolysis wire(s) 320 or the insulated conductor wire(s) to dissolve a portion of the proximal neck of the ballstent 100 by electrolysis (including a stainless steel portion). In alternative embodiments, the electrical current may be applied to dissolve a portion of a stainless steel ring 250 between the ballstent 100 and the delivery catheter 300 or 400 or to dissolve a portion of the proximal region of the ballstent 100 by electrolysis. A direct current (DC) may be used for any of these embodiments. Once a portion of the proximal neck, stainless steel ring 250, or proximal region of the ballstent 100 is dissolved or corroded, the delivery catheter 300 or 400 is separated from the expanded ballstent and the delivery catheter and the guide catheter 800 are removed.

[00312] In various embodiment as illustrated in FIGS. 23B-C, a single lumen catheter 1000 has a coil-reinforced wall 1002 consisting of one, two, or three electrical conductor (e.g., wires or cables) to provide conductive path(s) for performing electrolysis, as explained more fully below. In one embodiment, the external surface 1004 of the wall 1002 is composed of polyimide and has a hydrophilic or lubricious coating, while the conductive path(s) includes 0.001 inch x 0.003 inch flat stainless steel coils 1006. The conductor coil(s) 1006 can be configured in a one, two, or three conductor arrangement 1008 as shown in FIGS. 23B-F, as discussed below with regard to performing electrolysis. The conductors of the coil 1006 and any other conductors may be straight, braided, or coiled. The conductive path defined by the conductor coils

1006 can be coated in an insulating polymer such as Parylene, while the interior lumen 1012 can be lined with PTFE, including a PTFE composite such as polyimide/PTFE.

[00313] In certain embodiments, a modified infusion wire having a removable core can be used as a single lumen delivery catheter. An infusion wire is a modified guide wire wherein the solid metal core can be removed to leave a lumen that can be used to inject the fluid media. An infusion wire with a removable core can be modified such that an expandable body 100, 140, 150, or 170A-H can be attached to the distal end and expanded through the wire lumen, after the removal of the core wire.

[00314] In some embodiments all or a portion of the interior and exterior surfaces of the delivery device can be further coated with a hydrophilic or lubricious coating. In other embodiments, all or a portion of the expandable body 100, 140, 150, or 170A-H can also be coated with a hydrophilic or lubricious coating.

Multiple Lumen Catheters as Expandable Body Delivery Devices

[00315] As shown in FIG. 13 and FIG. 20B, the delivery catheter 300 may include an additional hollow cylindrical member that defines a second lumen 324 to receive a guidance member, such as a guide wire 302, to assist in the guidance of the ballstent 100 component of the medical device to the desired location, as can be understood from FIGS. 14A-B and 15A-F. This second lumen 324 is generally adjacent and parallel to the first lumen 312. As shown in FIGS. 13 and 20B, the delivery catheter 300 may be a double lumen catheter, with one lumen 312 configured to enable the passage of the fluid medium from a fluid medium source at the proximal end of the delivery catheter to the central void or space 108 of the ballstent at the distal end of the delivery catheter, and the other lumen 324 configured to accept a guidance member, such as a guide wire 302, to facilitate advancement and positioning of the medical device in the vascular system. In certain embodiments, the distal end of the lumen 324 configured to accept a guidance member may be defined by a bridging catheter, similar to the bridging catheter 160 as shown in FIGS. 2B-C, 2E, 2G, 2L-N, 2O-P, 8H, 8J-O, and 8R-S, either as a part of the delivery catheter that passes from the proximal hub to the distal end of the delivery catheter, or as a distinct element coupled or bonded to the distal end of the delivery catheter. As described previously, this guidance catheter can

pass through the proximal neck, through the void of the expandable body, and operatively couple to the distal neck, such that a guide wire, guidance member, coil, accessory coil, or accessory coil catheter can be passed through the hub of the delivery catheter and out the distal end of the medical device, including for positioning of a guide wire or guidance member in an artery, vein or other biological conduit and also including for placement of a coil or accessory coil in the lumen of a saccular aneurysm.

[00316] As shown in FIG. 20B, the delivery catheter 300 includes two hollow cylindrical members, each with a lumen, wherein the hollow cylindrical members 304 or 306 have a wall thickness ranging from about 0.05 mm to about 0.25 mm. Preferably, the hollow cylindrical member 304 or 306 wall thickness ranges from about 0.1 mm to about 0.2 mm. The lumen defined by the hollow cylindrical member 304 for the accepting a guide wire 302 has a diameter ranging from about 0.25 mm to about 0.5 mm. The diameter of the lumen for the passage of the fluid medium into the ballstent 100 and the diameter of the lumen for accepting a guidance member 324 may be similarly dimensioned. Alternatively, the diameter of the lumen for the passage of the fluid medium into the ballstent, blockstent, or expandable member may be larger or smaller than the diameter of the lumen for accepting a guidance member, such as the guide wire 302 or for accepting a coil, accessory coil, or accessory coil catheter.

[00317] For a delivery catheter with two lumens, the first and second hollow cylindrical members may be similarly dimensioned. Alternatively, the second hollow cylindrical member may have a larger diameter to accept the guide wire, guidance member, coil, accessory coil, or accessory coil catheter, or a smaller diameter. The proximal end of the second hollow cylindrical member 304 is engaged to the hub 3408. The hub 3408 facilitates the insertion of the guide wire 302, guidance member, coil, accessory coil, or accessory coil catheter into the second hollow cylindrical member 304. As can be understood from FIGS. 13, 14A-B, 15A-F, and 20B, in some embodiments the guide wire 302, guidance member, coil, accessory coil, or accessory coil catheter can be fed through the second hollow cylindrical member 304 and extended out of the distal end of the delivery catheter 300, and also out the distal end of the medical device. In other embodiments, including those embodiments lacking a bridging catheter component, the coil, accessory coil, or accessory coil catheter can be

fed through the second hollow cylindrical member 304 and placed in the central void of the ballstent, blockstent, or expandable body. In some of the embodiments with a double lumen delivery catheter, the delivery catheter 300 is advanced over the guide wire 302 until the compressed ballstent 140 is positioned in the lumen of a saccular aneurysm. Once the compressed ballstent 140 is in the desired position, the ballstent 140 is expanded by the fluid medium provided to the first hollow cylindrical member 306 by the syringe 314 (not shown) or a pump (not shown, e.g. Endoflator® by Karl Storz) connected to the ballstent expansion hub 3408. Fluid media such as water, saline, solutions of radiographic contrast agents, or solutions of drugs, such as thrombin, can be used to expand the compressed ballstent. The guide wire 302 is preferably an angiographic wire of sufficient length for the distal tip of the guide wire to reach the aneurysm, and a proximal end extending out and away from the point of entry into the vascular system. In some embodiments, the guide wire 302 has a straight or angled distal tip, while in other embodiments, the guide wire 302 has a curved J-shaped distal tip, typically constructed from a shape-memory alloy or a braided metal that causes the tip to return to the J-shape after any applied stress is removed. The materials and dimensions of the guide wire 302 may be selected based upon the diameter, length, and tortuosity of the blood vessels being traversed. Typically, the guide wire 302 may be composed of any suitable biocompatible materials and have an outer diameter ranging between about 0.012 and 0.035 inch. In one embodiment for placing a compressed expandable body 100, 140, 150, or 170A-H for general purpose use, the guide wire diameter may be 0.018 or 0.035 inch. In another embodiment for treating distal or tortuous vascular anatomy requiring an especially low profile device, the guide wire diameter may be 0.012 or 0.014 inch.

[00318] In another embodiment of the double lumen catheter depicted in FIG. 20C, the delivery catheter 300 may feature two separate concentric catheter shafts. The outer catheter shaft 306 (i.e. delivery shaft) connects to the expandable body 100 for the purpose of positioning and delivery. The inner catheter shaft 160 (i.e. guide wire shaft or bridging catheter) slides into to the expandable body 100 for the purpose of sealing the necks 116 and 118 of the expandable body 100 and allowing smooth passage of the guide wire 302 through the delivery catheter 300 and expandable body

100. The annular gap between these two catheter shafts serving as the inflation lumen 312, while the interior of the inner catheter shaft 160 serves as the guide wire lumen 324. In the absence of a guide wire 302, the guide wire lumen 324 may be used for X-ray contrast injection. In various embodiments, the minimum clearances between the inner diameter of the outer catheter shaft 306 and the outer diameter of the inner catheter shaft 160 or the inner diameter of the inner catheter shaft 160 and the guide wire 302 are approximately 0.004 inch.

[00319] In a related embodiment, a triple lumen catheter is depicted in FIG. 20D. The delivery catheter 300 may feature three separate concentric catheter shafts. In addition to the features described above and in FIG. 20C, there is a detachment catheter shaft 610 surrounding the delivery catheter shaft 306. The annular gap between these two catheter shafts serves as the X-ray contrast lumen 760. In various embodiments, the minimum clearance between the inner diameter of the detachment catheter shaft 610 and the outer diameter of the delivery catheter shaft 160 is approximately 0.004 inch. The detachment catheter shaft 610 may be used to transmit axial force to a mechanical detachment mechanism. After detachment, the detachment catheter shaft 610 may be used in various diagnostic or therapeutic procedures.

[00320] In another embodiment shown in Fig. 54A, the guide wire catheter shaft 160 has a laminated design. The outer layer 160A comprises a polymer such as polyimide to add axial stiffness. The middle layer 160B comprises a metal braid such as a flat stainless steel braid to add torsional and bending stiffness. The inner layer 160C comprises a lubricious polymer such as PTFE or polyimide/PTFE composite (e.g., PD-Slick™ by International Wire Group) to reduce friction between the guide wire catheter shaft 160 and the guide wire 302. In some embodiments all or a portion of the interior and exterior surfaces of the guide wire catheter shaft 160 can be further coated with a hydrophilic or lubricious coating.

[00321] FIGS. 14A-B depict longitudinal views of a double lumen embodiment of the delivery catheter portion 300 of the medical device 500. FIG. 14A depicts a longitudinal view of a double lumen embodiment of the medical device 500 with the expandable body 140 in a compressed form, while FIG. 14B depicts a longitudinal view of a double lumen embodiment of the medical device 500 with the ballstent 140 in an

expanded form. The delivery catheter 300 is used to advance the ballstent 140 over a guide wire 302 and into the lumen of the aneurysm sac. The delivery catheter 300 is also used to deliver a fluid, liquid, gas, solid, or a combination thereof, to expand the ballstent 140 in the lumen 701 of the aneurysm 700. In some embodiments, the delivery catheter 300 or 400 comprises one or more electrolysis wire(s) 320 or insulated conductor wire(s). For these embodiments, after the ballstent 100 is expanded, an electrical current is applied to the electrolysis wire(s) 320 or the insulated conductor wire(s) to dissolve a portion of the proximal neck of the ballstent 100 by electrolysis (including a stainless steel portion. In alternative embodiments, the electrical current may be applied to dissolve a portion of a stainless steel ring 250 between the ballstent 100 and the delivery catheter 300 or 400 or to dissolve a portion of the proximal region of the ballstent 100 by electrolysis. A direct current (DC) may be used for any of these embodiments. Once a portion of the proximal neck, stainless steel ring 250, or proximal region of the ballstent 100 is dissolved or corroded, the delivery catheter 300 or 400 is separated from the expanded ballstent and the delivery catheter and the guide catheter 800 are removed.

[00322] In one embodiment, an electrolysis wire 320 or an insulated conductor wire is connected or electrically coupled to a portion of the proximal neck of the ballstent, including at an exposed metal surface 3302. In another embodiment, an electrolysis wire 320 or an insulated conductor wire is connected or electrically coupled to a weld, solder, or other form of bonding between the ballstent and the delivery catheter, including an adhesive. In another embodiment, an electrolysis wire 320 or an insulated conductor wire is connected or electrically coupled to another portion of the ballstent 140, also including at an exposed metal surface 3302.

[00323] In various embodiments of an “over-the-wire” ballstent medical device 500 as explained below with reference to FIGS. 10B-C, 13, 14A-B, 15A-F, and 17O, the expandable body 100 or 140 is used to occlude a saccular aneurysm 700. Initially, a guide wire 302 is placed so that its distal tip lies within the sac, lumen, or cavity 701 of the aneurysm as shown in FIG. 15A. Next, the delivery catheter 300 or 400 advances the attached and compressed expandable body 100 or 140 over the guide wire 302 and through the neck or mouth 703 of the aneurysm as shown in FIG. 15B.

[00324] Once the compressed ballstent 100 or 140 has been placed in the lumen 701 of the saccular aneurysm 700, then the guide wire 302 is removed as shown in FIG. 15C. At this point, an X-ray contrast agent may be injected through the guide wire lumen of the delivery catheter 300 or 400 to allow the position of the compressed expandable body 100 or 140 to be evaluated using fluoroscopy.

[00325] Once proper positioning of the expandable body 100 in the lumen 701 of the saccular aneurysm 700 has been achieved and confirmed, then the medical device 500 is expanded as shown in FIG. 15D. A fluid medium source, such as a syringe 314 (not shown) or a pump, e.g. Endoflator® by Karl Storz, (not shown) is connected to the hub 3408 and a fluid medium is injected into the central void or space 108 of the ballstent 100 or 140 resulting in expansion of the ballstent until it fills at least a portion of the lumen of the aneurysm.

[00326] After inflation or expansion, the delivery catheter 300 or 400 is pulled back in the aneurysm sac 701 to pull the expanded expandable body 100 or 140 towards the opening 703 between the parent vessel and the aneurysm, including toward the neck or mouth, indicated as 702 in FIG. 15D. This in turn, brings the expanded expandable body 100 or 140 into contact with the aneurysm wall 704 in, near, or adjacent to the neck or mouth 703 of the saccular aneurysm 700 as shown in FIG. 15E. At this point, an X-ray contrast agent may be injected through the guide wire lumen of the delivery catheter 300 or 400 to allow the position of the expanded expandable body 100 or 140 to be evaluated using fluoroscopy. The coil or accessory coil 162 is then fed through the catheter 300 or 400, through the interior of the expandable body 100 or 140 and delivered into the aneurysm lumen 701, as shown in FIG. 15E, including passing the coil or accessory coil through the guide wire lumen. The accessory coil 162 is inserted until the accessory coil contacts both the aneurysm wall 704 opposite the mouth 703 and the external surface of the expandable body 100 or 140, where the accessory coil exerts a continuous force on the expandable body causing the expandable body to seal the mouth of the aneurysm. At this point, the X-ray contrast agent may again be injected through the guide wire lumen of the delivery catheter 300 or 400 to allow the final position of the accessory coil 162 and expanded expandable body 100 or 140 to be evaluated using fluoroscopy.

[00327] The expanded expandable body 100 or 140 is then detached from the delivery catheter 300 or 400 and the delivery catheter is removed as shown in FIG. 15F. The ballstent expanded body is left in the lumen 701 of the saccular aneurysm 700 where it seals the mouth 703 of the aneurysm. Likewise, the accessory coil is left in the lumen of the aneurysm behind the expanded body where it acts to hold the ballstent in place.

[00328] Over-the-wire embodiments may be particularly well suited for treating cerebral aneurysms in vascular anatomy that is both distal and tortuous. When confronted with this anatomy, the tip of the slender guide wire 302 can be positioned directly into the lumen or 701 of the saccular aneurysm 700, as shown in FIG. 15A. The guide wire 302 may feature a pre-shaped (e.g. curved J-shaped) distal end, as shown in FIG. 15A, to aid passing through the mouth 703 of the aneurysm.

[00329] As can be understood from the process shown in FIGS. 15G-K, various embodiments of an over-the-wire blockstent medical device 500 may be used to occlude a blood vessel 802. Initially, a guide wire 302 is placed so that its distal tip lies just distal to the target region of the vessel lumen 804 to be occluded as shown in FIG. 15G. Next, the delivery catheter 300 advances the attached and compressed expandable body 100 over the guide wire 302, as shown in FIG. 15H, and into the target region of the vessel lumen 804, as shown in FIG. 15I. At this point, X-ray contrast agent may be injected through the lumen of the detachment catheter 610 to allow the position of the compressed expandable body 100 to be evaluated using fluoroscopy.

[00330] Once proper positioning of the expandable body 100 in the vessel lumen 804 has been achieved and confirmed, then the medical device 500 is expanded as shown in FIG. 15J. A fluid medium source, such as a syringe 314 (not shown) or a pump (not shown) (e.g. Endoflator® by Karl Storz) is connected to the hub 3408 and a fluid medium is injected into the central void or space 108 of the blockstent 100 resulting in expansion of the blockstent until it fills the target region of the lumen and contacts the vessel's luminal surface 806. The blood vessel 802 is now occluded. At this point, X-ray contrast agent may be injected through the lumen of the detachment catheter 610 to

allow the final position of the compressed expandable body 100 and degree of vessel occlusion to be evaluated using fluoroscopy.

[00331] The process of detachment is then performed as shown in FIGS. 15J-K and elucidated by FIGS. 3F and 9A-D. With the guide wire 302 still in place the delivery catheter 300 is retracted, pulling the bridging catheter 160 out of the distal valve 560A and the delivery catheter 300 out of the proximal valve 560B while simultaneously holding the distal end of the detachment catheter 610 against the proximal nose cone 362B. A radiopaque marker band 620 at the distal end of the detachment catheter 610 enhances fluoroscopic visibility during the detachment process. Finally, the detachment catheter 610 and guide wire 302 are retracted. The blockstent expanded body 100 is left in the lumen 804 of the blood vessel 802 where it maintains permanent occlusion.

[00332] A variety of methods and devices can be used to separate the delivery catheter 300 or 400 from the ballstent, blockstent, or expandable body 100 or 140. In one embodiment as indicated in FIGS. 10A-C, and 23A, the delivery catheter 300 or 400 comprises one or more electrolysis wire(s) 320 or insulated conductor wire(s). For this embodiment, after the ballstent 100 is expanded, an electrical current is applied to the electrolysis wire(s) 320 or the insulated conductor wire(s) to dissolve a portion of the proximal neck of the ballstent 100 by electrolysis (including a stainless steel portion). In alternative embodiments, the electrical current may be applied to dissolve a portion of a stainless steel ring 250 between the ballstent 100 and the delivery catheter 300 or 400 or to dissolve a portion of the proximal region of the ballstent 100 by electrolysis. A direct current (DC) may be used for any of these embodiments. Once a portion of the proximal neck, stainless steel ring 250, or proximal region of the ballstent 100 is dissolved or corroded, the delivery catheter 300 or 400 is separated from the expanded ballstent and the delivery catheter and the guide catheter 800 are removed.

[00333] In various embodiments, a double lumen catheter has a coil-reinforced wall consisting of one, two, or three electrical conductor (e.g., wires or cables) to provide conductive path(s) for performing electrolysis, as explained more fully below. In one embodiment, the external surface of the wall is composed of polyimide and has a hydrophilic or lubricious coating, while the conductive path(s) includes 0.001

inch x 0.003 inch flat stainless steel or copper coils. The conductor coils 1006 can be configured in a one, two, or three conductor arrangement, as discussed below with regard to performing electrolysis. The conductors of the coil and any other conductors may be straight, braided, or coiled. The conductive path defined by the conductor coils can be coated in an insulating polymer such as Parylene, while the interior lumen can be lined with PTFE, including a PTFE composite such as polyimide/PTFE.

[00334] In some embodiments all or a portion of the interior and exterior surfaces of the delivery device or catheter can be further coated with a hydrophilic or lubricious coating. In other embodiments, all or a portion of the expandable body 100, 140, 150, or 170A-H can also be coated with a hydrophilic or lubricious coating.

Medical Devices Comprising Expandable Bodies and Delivery Devices for Expandable Bodies

[00335] The expandable body 100, 140, 150, or 170A-H is advanced and positioned within human body by an elongated portion of the medical device known as the “delivery device” or “delivery catheter”, with delivery catheter used particularly when the elongated portion of the medical device is flexible. In one embodiment, a delivery device is an elongated medical device that defines at least one lumen, or potential lumen. The delivery device has a proximal and a distal end and is dimensioned to deliver a fluid medium from a fluid medium source at the proximal end of the device into the central void or space 108 of the expandable body 100, 140, 150, or 170A-H, which is attached or coupled to the distal end of the delivery device. Further, any medical device or component of a medical device that can position the expandable body 100, 140, 150, or 170A-H at a desired location in the vascular system, such as the lumen of a saccular aneurysm or lumen of a target blood vessel, facilitate the expansion of the expandable body, and then facilitate the separation of the expandable body from the delivery device is generally acceptable as a delivery device. Typically, the delivery device is a flexible catheter (a “delivery catheter”). Preferably, the delivery catheter may be any flexible catheter, hollow wire, removable core wire, or combinations thereof, suitable for accessing locations within the vascular system including the delivery catheters 300, 352A-B, and 400, shown in FIGS. 7, 9, and 13. The delivery device may

also be any other type of catheter, hollow wire, or removable core wire, or alternatively a needle or trochar, a stylet, or combinations thereof, suitable for accessing locations within the vascular system or in other biological conduits. In various embodiments, the delivery device is a catheter 300, 352A-B, or 400 that can carry an attached compressed expandable body 100, 140, 150, or 170A-H to the lumen of a saccular aneurysm or the lumen of a target artery or vein, or other form of biological conduit.

[00336] A catheter is a flexible, tubular, elongate medical device configured for insertion into bodily compartments, including blood vessels, to permit the injection or the withdrawal of fluids, amongst other functions. Catheters are often formed of polymers or plastics and optionally further include metal, such as in a coil or braid configuration for reinforcement. Catheters can be configured to enable attachment to expandable bodies 100, 140, 150, or 170A-H, facilitate the delivery of compressed expandable bodies to the lumen of an aneurysm sac or lumen of a target blood vessel or other biological conduit, facilitate the inflation or expansion of compressed expandable bodies, and separate from expanded expandable bodies. In some embodiments, the delivery catheter 300, 352A-B, or 400 can be configured to pass through the vascular system with the attached expandable body 100, 140, 150, or 170A-H in a compressed form, as shown in FIGS. 10B and 17A. After expansion, the expandable body 100, 140, 150, or 170A-H is separated from the delivery catheter 300, 352A-B, or 400, thereby allowing the expanded expandable body to remain in place while the delivery catheter is removed from the body. In this way, delivery catheters are similar to angioplasty balloon catheters, which are configured to enable attachment to traditional rigid tubular stents, to facilitate the delivery of attached compressed traditional tubular stents to the lumen of a specific segment of a blood vessel or other biological conduit, enable expansion of compressed traditional tubular stents, and separate from expanded traditional tubular stents.

[00337] The delivery catheter 300, 352A-B, or 400 is composed of a biocompatible material. By way of example and not limitation, the delivery catheter 300, 352A-B, or 400 and various components thereof may be formed of silicone rubber, natural rubber, polyvinyl chlorides, polyurethane, copolyester polymers, thermoplastic rubbers, silicone-polycarbonate copolymers, polyethylene ethyl-vinyl-acetate

copolymers, woven polyester fibers, or combinations thereof. In one embodiment, the wall of the delivery catheter 300, 352A-B, or 400 may be reinforced with a metal, such as coiled or braided stainless steel or nitinol, to enhance control and reduce kinking of the delivery catheter during use. Metals suitable for delivery catheter reinforcement include stainless steel and nitinol.

[00338] As shown in FIGS. 7, 9, 10B-C, 13, 14A-B and 23A-B, the delivery catheters 300, 352A-B, or 400 will have a hollow, or potentially hollow, cylindrical member that defines a lumen to allow for passage of a fluid medium from the proximal end of the delivery catheter to the distal end of the delivery catheter and into the central void 108 of the expandable body. The delivery catheter, 352A-B, or is designed and dimensioned such that it can be inserted in the body to deliver the compressed expandable body 100, 140, 150, or 170A-H to a desired location, facilitate the inflation or expansion of the expandable body, and facilitate the separation of the expanded expandable body from the delivery catheter. When a single lumen delivery catheter 300, 352A-B, or 400 is used, the compressed expandable body may be positioned in the lumen of a saccular aneurysm or lumen of the target blood vessel after being advanced through a separate larger catheter, guide catheter, or guide sheath that is positioned with its distal end within or near the aneurysm or target location within the target blood vessel. Once in the lumen of the aneurysm sac or lumen of the target blood vessel and out of the guide catheter, the compressed expandable body 100, 140, 150, or 170A-H can be expanded, and then the expanded expandable body and the delivery catheter 300, 352A-B, or 400 can be separated, and the delivery catheter and the guide catheter can be removed from the body, while the expanded expandable body remains in place. The hollow, or potentially hollow, cylindrical member 306 of delivery catheter 300, 352A-B, or 400 has a wall thickness ranging from about 0.05 mm to about 0.25 mm. Preferably, wall thickness of the hollow cylindrical member 306 ranges from about 0.1 mm to about 0.2 mm. The lumen 312 defined by the hollow cylindrical member 306 for the purpose of enabling the passage of a fluid medium into the central void or space of the expandable body 108 has a diameter ranging from about 0.4 mm to about 1 mm. The proximal end of the hollow cylindrical member 306 includes a port or hub 3408 to communicate with a pressurized fluid medium source, such as a syringe

314 or a pump (not shown, e.g. Endoflator® by Karl Storz) containing, for example, water, saline or a radiographic contrast solution. The fluid media for expanding the expandable body are received into the delivery catheter 300, 352A-B, or 400 through the hub or port 3408.

Medical Devices Comprising an Expandable Body

[00339] FIG. 31A depicts an embodiment of an expandable body medical device that can be used as a ballstent catheter 3400A. As shown, the ballstent catheter medical device 3400A includes a delivery catheter 3402 configured at a distal end 3404 for engaging the ballstent 100. The proximal end 3406 of the delivery catheter 3402 is engaged to a hub 3408 that permits electrical and fluid communication with the ballstent 100 through the catheter. A syringe 314 or a pump (not shown, e.g. Endoflator® by Karl Storz) may be used to deliver a fluid medium to the ballstent 100. The device 3400A also includes an electrical connector or port 3422 for establishing electrical communication from a handheld controller 3418 to the ballstent 100, including through electrolysis wires or conductors present in the wall of the delivery catheter.

[00340] FIG. 31B depicts an embodiment of an expandable body medical device that can be used as a blockstent medical device 3400B. As shown, the medical device 3400B includes a delivery catheter 3402 configured at the distal end 3404 for engaging the expandable body 100. The proximal end 3406 of the delivery catheter 3402 is engaged to a hub that permits electrical and fluid communication with the expandable body 150 through the catheter. A syringe 314 may be used to deliver a fluid medium to the expandable body 150. The device 3400B also includes an electrical connector or port 3422 for establishing electrical communication from a power source (not shown) to the expandable body 150, including through electrolysis wires or conductors present in the wall of the delivery catheter.

[00341] A cross-sectional view of a hub 3408 for a medical device with a single lumen delivery catheter wherein the primary method of detachment is electrolysis is shown in FIG. 32A. The hub 3408 includes a first connection port 3410 that is configured with a Luer hub or taper that may facilitate a Luer-Lok or Luer-Slip type connection for connecting a fluid medium source, such as a syringe 314 (not shown) or

a pump (e.g. Endoflator® by Karl Storz, not shown), to the lumen 312 of a hollow cylindrical member of the delivery catheter 3402 configured to transmit the fluid medium from the proximal end of the delivery catheter to the central void or space 108 of the expandable body 100, 140, 150, or 170A-H. Optionally, the first connection port 3410 may also accept a guide wire or guidance member. The hub 3408 is also configured with a second connection port 3422 is configured to allow for electrical communication with the catheter 3402. For example, one or more electrolysis wire(s) 320 in electrical communication with electrodes mounted on the catheter 3402 and/or the ballstent, blockstent, or expandable member 100 may extend through a channel 3416 of the hub 3408 and into the second connection port 3422. Alternatively, one or more resistive wires may extend through the channel 3416 of the hub 3408 and into the second connection port 3422. A power source or source of electricity, such as a handheld controller 3418 shown in FIGS. 31A and 33, may communicate with the wire 320 to perform various functions including, but not limited to, electrolysis or heating a heat-sensitive material, such communication occurring through a coupling of the electrical connector portion 3424 of the handheld controller and the connection port 3422 of the hub 3408.

[00342] A view of a hub 3408 for a medical device with a double lumen delivery catheter wherein the primary method of detachment is electrolysis is shown in FIG. 32B. The hub 3408 includes a first connection port 3410 that is configured with a Luer hub or taper that may facilitate a Luer-Lok or Luer-Slip type connection for connecting a fluid medium source, such as a syringe 314, to the lumen 312 of a hollow cylindrical member of the delivery catheter 3402 configured to transmit the fluid medium from the proximal end of the delivery catheter to the central void or space 108 of the expandable body 100, 140, 150, or 170A-H. The hub 3408 is also configured with a second connection port 3422 is configured to allow for electrical communication with the catheter 3402. For example, one or more electrolysis wire(s) 320 in electrical communication with electrodes mounted on the catheter 3402 and/or the ballstent, blockstent, or expandable member 100 may extend through a channel 3416 of the hub 3408 and into the second connection port 3422. Alternatively, one or more resistive wires may extend through the channel 3416 of the hub 3408 and into the second

connection port 3422. A power source or source of electricity, such as a handheld controller 3418 shown in FIGS. 31A and 33, may communicate with the wire 320 to perform various functions including, but not limited to, electrolysis or heating a heat-sensitive material, such communication occurring through a coupling of the electrical connector portion 3424 of the handheld controller 3418 and the connection port 3422 portion of the hub 3408. A third connection port 3410 is also configured to receive and engage a guide wire 302 or an obturator wire 404.

[00343] A view of a hub 3408 for a medical device with a double lumen delivery catheter wherein the primary method of detachment is mechanical is shown in FIG. 32C. The hub 3408 includes a first connection port 3410 that is configured with a Luer hub or taper that may facilitate a Luer-Lok or Luer-Slip type connection for connecting a fluid medium source, such as a syringe 314 (not shown) or a pump (e.g. Endoflator® by Karl Storz, not shown), to the lumen 312 of a hollow cylindrical member of the delivery catheter 3402 configured to transmit the fluid medium from the proximal end of the delivery catheter to the central void or space 108 of the expandable body 100, 140, 150, or 170A-H. A second connection port 3410 is also configured to receive and engage a guide wire 302 or an obturator wire 404.

[00344] An alternative design for a hub 3408 for a medical device with a double lumen delivery catheter wherein the primary method of detachment is mechanical is shown in FIGS. 32D-F. The hub 3408 is of the dual locking type, combining a Y-shaped delivery catheter hub 670 with a Y-shaped detachment catheter hub 650 that lock together via male and female Luer fittings 695 and 675 after the delivery catheter 306 is inserted into the detachment catheter 610. FIG. 32D shows the hub 3408 in its assembled configuration, whereas FIGS. 32E-F show its disassembled configuration where only the detachment catheter hub 650 remains. The hub 3408 is also suitable for use with the blockstent expandable body. According to various embodiments, the components of the hub 3408, including hubs 650 and 670, may be colored in aid in identifying and accessing the components. Preferably, the color red is avoided to prevent confusion with blood ingress in to the hub 3408.

[00345] The delivery catheter hub 670 attaches to the delivery catheter 306 (i.e. outer shaft) and the bridging catheter 160 (i.e. inner shaft), with the annular gap

between these two catheter shafts serving as the inflation lumen. The base of the delivery catheter hub 670 features a male Luer spin-lock 695 for connecting the detachment catheter hub 650. One arm of the delivery catheter hub 670 contains a male Luer-Lok fitting 680 for connecting the fluid medium source, such as a syringe 314 or pump (not shown) (e.g. Endoflator® by Karl Storz), used to inflate the expandable body 150 (not shown). This arm also contains a pressure relief valve 685 to protect the expandable body 150 against overinflation. The other arm of the delivery catheter hub 670 accommodates a tapered female Luer-Lok fitting 680 to serve as a lumen for insertion of a guide wire 302, including a means of hemostasis. Alternatively this arm may be used for injection of an X-ray contrast agent from a syringe or other suitable dispensing tool (not shown) having a male Luer-Lok fitting.

[00346] The detachment catheter hub 650 attaches to the detachment catheter 610 via a strain relief 615. The annular gap between the delivery catheter 306 and the detachment catheter 610 serves as a lumen to receive an X-ray contrast agent. One arm 663 of the detachment catheter hub 650 contains a female Luer-Lok fitting 675 for connecting the delivery catheter hub 670. Alternatively, it may accommodate a hemostasis valve 665 for use after detachment of the expandable body 150 and removal of the delivery catheter hub 670. The other arm of the detachment catheter hub contains a side port 655 attached to the tubing and stopcock 660 used to inject an X-ray contrast agent.

[00347] As shown in FIG. 32A, in a preferred embodiment, the second connection port 3414 is bonded to a threaded nut 3420, such that an electrical terminal 3422 may be secured to the nut and the hub 3408. The electrical terminal 3422 is in electrical communication with the one or more conductive wires and configured to receive an electrical connector from an external power source, such as the handheld controller 3418. By way of example and not limitation, the electrical connector 3424 may be a 3.5 mm audio jack. Other electrical connectors may also be used.

[00348] As shown in FIG. 33, the handheld controller 3418 can be connected to the electrical terminal 3422 through a jack 3424 to deliver an electrical current through the catheter 3402 for detaching the expandable body 100, 140, 150, or 170A-H. For example, in one embodiment, the catheter 3402 includes a conductive coil 1006

that may be arranged in a one, two, or three conductor arrangement 1007, 1008, and 1010, respectively, as shown in FIGS. 23C and 23E and 23F. The various conductor arrangements 1008 and 1010 can provide both reinforcing strength and a conductive pathway along the length of the catheter 3402. The handheld controller 3418 provides a current or a voltage potential to the electrodes 1014, 1016, and optionally 1026, extending through the catheter 3402 to detach the expandable body 100, 140, 150, or 170A-H by electrolysis or thermal detachment, as explained below. In one embodiment, the handheld controller 3418 includes a body 3426, a power supply such as a battery, one or more actuation buttons 3428, and one or more indicators 3430 to indicate the status of the controller, the detachment of the expandable body 100, 140, 150, or 170A-H, and the status of the power source, such as the battery.

[00349] Figs 50A-50F illustrate one embodiment of an Accessory Coil Delivery System (ACDS) 900. As shown, the Accessory Coil Delivery System (ACDS) includes the accessory coil catheter 902 preloaded with the accessory coil 162 and the push wire 950. As shown, the proximal end of the accessory coil catheter is received in an outer hypotube 906, further engaged to a female Luer-Lok connector 908. The Luer-Lok connector 908 is further engaged to a Y-adaptor hub 970 that provides access to the accessory coil catheter shaft 910 and the expandable body 190 through various ports 912-914. As shown, one port 912 is configured to receive the push wire 950 and an inner hypotube 916 that receives the push wire. In one aspect, the inner hypotube provides rigidity to the push wire 950 to minimize tangential torque on the push wire as it is advanced through the hub 970.

[00350] In one embodiment, the push wire 950 may be fitted with a handle 918 that provides a grip for the user to advance the push wire. In conjunction with the y-adaptor hub 970, which also functions as a torque handle during deployment, the push handle 918 provides the user with greater control. As the user applies force on the push wire 950 to advance it through the hub 970, the push wire and inner hypotube are advanced through the hub 970 and into the accessory coil catheter shaft 910 and the outer hypotube 906. As the push wire 950 is advanced through the accessory coil catheter shaft 910 to expel the accessory coil 162, the inner hypotube and the outer

hypotube are mated together in a telescoping fashion to provide rigidity during advancement of the push wire.

Radiopaque Marking of a Medical Device Comprising an Expandable Body

[00351] According to any of the methods where the expandable body 100, 140, 150, or 170A-H is detached or separated from delivery catheter, one or more radiopaque markers may be incorporated into the appropriate portions of the expandable body or delivery catheter, in addition to the nose cones 360 or 362A-B, to assist in the positioning of the expandable body, expansion of the expandable body, detachment or separation of the expanded expandable body from the delivery catheter, and removal of the delivery catheter after detachment or separation. For example, a radiopaque marker band or spot may be incorporated into the medical device to identify the location where separation is intended or designed to occur. In addition, radiopaque material may be incorporated into the expandable bodies 100, 140, 150, or 170A-H. In addition, a radiopaque spot or marker band may be incorporated into distal end of the delivery catheter so that the tip of the delivery catheter can be visualized under fluoroscopy while pulling the delivery catheter away from the expanded expandable body 100, 140, 150, or 170A-H. A radiopaque spot or marker band may also be placed onto the detachment components, as need be. The radiopaque marker may comprise various radiodense materials, including but not limited to a metal band, a metal spot or line, or spot or a line of barium. The radiodense material may include radiodense liquid or particles mixed into a polymer extrusion or coating.

[00352] In various embodiments, a saccular aneurysm 700 or a blood vessel may be visualized by using a radiopaque dye. The radiopaque dye may be injected prior to introducing the expandable body 100, 140, 150, or 170A-H and can be used to confirm the appropriate size and position for the compressed or expanded body.

[00353] FIGS. 52A-B illustrate a marker wire 930 that may be incorporated into any of the guide wire 302, the accessory coil 162, or the push wire 950. According to one embodiment, the marker wire 930 comprises a radiopaque material, such as platinum, iridium, barium, gold, tantalum, stainless steel, and alloys thereof. In one

example, the marker wire 930 is comprises platinum and is approximately 0.004 – 0.005 inch in diameter with a length of 0.075 inch.

[00354] The marker wire 930 is aligned coaxially with a guide wire 302, accessory coil 162, or push wire 950. For example, FIG. 52B is a cross sectional view of an example accessory coil 162 with a marker wire 930, as disposed within an embodiment of the ACDS 900 and as viewed along section line C-C. The marker wire 930 is held in place, at least in part, by a PTFE sheath 932 that is applied along the lengths of the marker wire and the guide wire 302, accessory coil 162, or push wire 950. In one aspect, the PTFE sheath 932 is shrink film, which is heated to contract and conform to the marker wire 930 and associated coil or wire.

[00355] FIGS. 53A-53C illustrate a marker band 920 that may engage any of the wires, catheters, or deployment systems disclosed herein. Including but not limited to the delivery catheter 220, or the accessory coil 162. According to one embodiment, the marker band 920 comprises a radiopaque material, such as platinum, iridium, barium, gold, tantalum, stainless steel, and alloys thereof. The marker band 920 is engaged to an exterior portion of the wires, catheters, or deployment systems. For example, FIG. 53C is a cross sectional view of an example accessory coil 162 with a marker band 920, as disposed within an embodiment of the ACDS 900 and viewed along section line D-D. In one example, the marker band 920 comprises a platinum iridium alloy is approximately 0.006 inch in diameter, a thickness of 0.010 inch, and a length of approximately 0.068 inch.

[00356] The marker band 920 is held in place, at least in part, by a PTFE shrink wrap sheath 932. In another example, the marker band 920 may be defined by a tubular configuration that receives and is engaged to the exterior surface of the wire, catheter, or deployment system.

Placing an Expandable Body into a Deliverable Configuration

[00357] In order to facilitate advancement of the expandable body through the vascular system, the expandable body 100, 140, 150, or 170A-H can be compressed into various shapes and dimensions. Optionally, this compression can include various forms and patterns of folding or pleating. For example, one or more pleats can be made

in the expandable body 100, 140, 150, or 170A-H and then the pleats can be wrapped into a cylindrical shape. Alternatively, the expandable body 100, 140, 150, or 170A-H may be flattened into a planar shape and then rolled into a cylindrical shape. Alternatively, the expandable body 100, 140, 150, or 170A-H may be compressed into a compact spherical shape. Additionally, the portions of the expandable body 100, 140, 150, or 170A-H may be twisted during compression. In certain embodiments, the expandable body may be compressed around the delivery catheter 300, as in FIG. 14A. In other instances, the expandable body may be compressed around the obturator 404, as in FIG. 10B. In other embodiments, the expandable body may be compressed around a guide wire, including embodiments wherein the medical device has a delivery catheter with single lumen, where the single lumen is used both to deliver fluid to the central void of the expandable body for inflation or expansion and to accept a guide wire or guidance member. In other embodiments, the expandable body 100, 140, 150, or 170A-H may be compressed on itself, without a central catheter, obturator, or guide wire.

[00358] In another embodiment shown in FIG. 32G, the delivery catheter shaft 3402 may have at its proximal end a strain relief 3403 at its connection with the hub 3408. This strain relief prevents kinking of the delivery catheter shaft 3402, as well as the guide wire catheter shaft 160 inserted within it, at their proximal ends. This arrangement is suitable for use with various embodiments of the delivery catheter including single, double, and triple lumen designs and various methods of detachment including mechanical and electrolysis.

[00359] In FIG. 19A, the expandable body 100, 140, 150, or 170A-H has been pleated, folded, and wrapped around a hollow cylindrical member 304 of the delivery catheter 300, such hollow cylindrical member including a bridging catheter, similar to the bridging catheter 160. Such embodiment may also comprise compression of the folded and wrapped expandable against the delivery catheter. In FIG. 19B, the expandable body 100, 140, 150, or 170A-H is pleated and wrapped without being wrapped around a hollow cylindrical member or delivery catheter. In another embodiment, the expandable body 100, 140, 150, or 170A-H is folded into pleats and then the pleats of the folded expandable body are wrapped around an obturator, removable wire, guide wire, or

guidance member 304, as shown in FIG. 19C. Such embodiment may also comprise compression of the folded and wrapped expandable against the obturator, removable wire, guide wire, or guidance member 304. In another embodiment, the expandable body 100, 140, 150, or 170A-H is folded into pleats, and then the pleated folds are rolled into a generally cylindrical shape without a removable wire, obturator, guide wire, guidance member or catheter acting as central fixation point, as shown in FIG. 19D.

[00360] In various embodiments, the expandable body 100, 140, 150, or 170A-H is attached to the delivery catheter 300, 400, then the pleats are formed, and then the pleated folds are wrapped and compressed onto the delivery catheter 300, obturator 404, or guide wire. In another embodiment, the expandable body 100, 140, 150, or 170A-H is first folded to form pleats, and then attached to the delivery catheter 300, 400, and then the pleated folds are wrapped and compressed onto the outer surface of the delivery catheter 300, obturator 404, or guide wire. In another embodiment, the expandable body 100, 140, 150, or 170A-H may be folded and compressed into a variety of shapes in a manner similar to Japanese origami.

[00361] The expandable body 100, 140, 150, or 170A-H may be folded to form one or more pleats, which may be further folded, rolled, and compressed, similar to the folding of non-compliant angioplasty expandable bodies. In various other embodiments, the pleated expandable body is folded and compressed to fit on the end of a flexible guide wire and travel within a hollow cylindrical member of a separate catheter. The expandable body 100, 140, 150, or 170A-H may be folded and compressed using any suitable arrangements and methods. It is desired that the surface of the expandable body 100, 140, 150, or 170A-H be smooth when in the delivery configuration. In certain embodiments, it is desired that the folding of the expandable body 100, 140, 150, or 170A-H result in even folds.

[00362] In various embodiments, the expandable body 100, 140, 150, or 170A-H may be filled with a lubricious fluid prior to folding, wrapping, and compression to decrease friction, reduce risk of damage to the body and surrounding tissue, and minimize the profile of the compressed device. The lubricious fluid is preferably biocompatible and hemocompatible.

Expansion of an Expandable Body

[00363] The central void or space 108 of the expandable body 100, 140, 150, or 170A-H can be filled with fluids or gels, or combinations thereof or a solid (i.e., a solid body, a lattice, granular particles, or a combination thereof) to expand or inflate the expandable body 100, 140, 150, or 170A-H. The terms expand, inflate, and forms thereof may be used interchangeably to refer to the action of changing the expandable body from the delivery or deliverable configuration to an expanded or at least partially expanded configuration. A fluid medium is a substance having particles that easily move and change their relative position without a separation of the mass. Fluid media that may be used to expand the expandable body 100, 140, 150, or 170A-H include liquids, gases, gels, and combinations thereof. By way of example and not limitation, the fluid medium may be water, a saline solution, a radiographic contrast solution, or a mixture thereof. In one embodiment, the fluid medium may further include a solution or suspension of a drug, pharmacologically active molecules, or a pharmaceutical preparation.

[00364] In various embodiments, the shape and construction, including multi-layer constructions, of the expandable body 100, 140, 150, or 170A-H permits the expandable body to remain in an inflated or expanded configuration without the use of any support structures not derived from the patient. For example, the fluid medium used to inflate the expandable body 100, 140, 150, or 170A-H, and optionally blood from the patient, will fill the interior void 108 and cause the ballstent, blockstent, or the expandable body to remain in an expanded configuration. In addition, support structures derived from the patient, including but not limited to blood clots and tissue ingrowths, may support and maintain the structural integrity of the expandable body 100, 140, 150, or 170A-H, when expanded.

[00365] In one embodiment, as shown in FIGS. 17A-B, the expandable body 100, 140, 150, or 170A-H may be used to seal a saccular aneurysm 700 located near the junction of blood vessels 1202 and 1203. As shown, the expandable body 100, 140, 150, or 170A-H may be positioned and inflated by the delivery catheter 352A to seal the opening 703 of a saccular aneurysm 700 with the aid of a coil or accessory coil 162 that is introduced into the aneurysm by passage through the delivery catheter 352A and

through the expanded expandable body. The coil or accessory coil 162 contacts the wall of the saccular aneurysm 700 (including the wall opposite the opening from the parent vessels 1202 and 1203 to the aneurysm 703) as well as the exterior of the expandable body 100, 140, 150, or 170A-H, where the coil 162 exerts a force, as indicated by 705 upon the expandable body towards the opening 703 to press the expandable body against the opening. As a result, the expandable body 100, 140, 150, or 170A-H prevents the flow of blood, as indicated by 706, from entering the aneurysm. In one aspect, the expandable body 100, 140, 150, or 170A-H may be fully expanded before introducing the accessory coil 162. In another aspect, the accessory coil 162 may be introduced, at least partially, before inflation of the expandable body 100, 140, 150, or 170A-H. In yet another aspect, the expansion of the expandable body 100, 140, 150, or 170A-H and the introduction of the accessory coil 162 may occur simultaneously or in an alternating incremental fashion. In certain embodiments, after inflation or expansion of the expandable body 100, 140, 150, or 170A-H and insertion of the coil or accessory coil 162, the expandable body 100, 140, 150, or 170A-H is detached from the delivery catheter 352A by electrolysis that corrodes a portion of the proximal neck 250, including a ring-shaped region of exposed stainless steel.

[00366] In one embodiment, multiple coils or accessory coil(s) 162 may be deployed within the saccular aneurysm 700. In one embodiment, as shown in FIG. 17C, a portion of one or more coil or accessory coil 162 is deployed within the lumen, void, or cavity of the aneurysm while another portion of the coil is deployed within the void of the expandable body 100, 140, 150, or 170A-H. For example, after inflating or expanding the expandable body, an accessory coil delivery catheter 352B may be fully inserted through the delivery catheter 352A, through the expandable body 100, 140, 150, or 170A-H, and into the lumen of the saccular aneurysm 700 and the accessory coil 162 may be inserted into the unfilled portion of the saccular aneurysm 700. The coil delivery catheter 352B is then retracted so that its distal end is located within the expandable body 100, 140, 150, or 170A-H and the remainder of the accessory coil 162 or another accessory coil is deployed with the expandable body. The deployment of the accessory coil 162 both within and external to the expandable body 100, 140, 150, or

170A-H may serve to stabilize and maintain the position of the expandable body within the saccular aneurysm 700.

[00367] In another embodiment, the accessory coil 162 may be magnetic, such that multiple ferromagnetic accessory coils may be deployed to stabilize the expandable body 100, 140, 150, or 170A-H within an aneurysm through the magnetic attraction of the coils. For example, as shown in FIG. 17D, a first magnetic accessory coil 162A may be deployed within an inflated expandable body 100, 140, 150, 170A-H, as previously described. The magnetic coil may include a nitinol or stainless steel coil coated with magnetic nanoparticles (MNPs) or the magnetic coil may be a polymer coil embedded with MNPs. The MNPs may include iron, nickel, or cobalt coated with arginine-glycine-asparagine (RGD) peptides, fibronectin, or dextran, or combinations thereof. One or more other ferromagnetic accessory coils 162B are then deployed within the neck or opening 703 of the saccular aneurysm 700. The ferromagnetic coil may include martensitic stainless steel alloys including 410 series, 416 series, 420 series, and 440 series stainless steel. The accessory coil 162B fills and occludes any residual space in the neck or opening 703 after deploying the expandable body 100, 140, 150, or 170A-H. In one aspect, the accessory coils 162A-B are attracted to and contact the exterior surface of the expandable body 100, 140, 150, or 170A-H. In another aspect, the accessory coils 162A-B are attracted to one another through the wall of the expandable body 100, 140, 150, or 170A-H. The design of the magnetic and ferromagnetic coils may be optimized for safety and compatibility in the magnetic resonance (MR) environment.

[00368] A variety of methods and devices can be used to deliver the accessory coil 162. The accessory coil may be of the pushable type or the detachable type. If the accessory coil 162 is the pushable type, it is ejected from the accessory coil delivery catheter 352B by an injection of fluid, in one embodiment. As shown in FIG. 17O, one embodiment of the accessory coil delivery catheter 352B features a radiopaque spot or marker 355 at its distal end, as shown. This marker 355 is to enhance fluoroscopic visibility of the catheter tip during coil deployment. The marker may comprise various radiodense materials, including barium or a metal such as gold, platinum, iridium, tantalum, or stainless steel. The geometry of the marker may be

configured as a band, spot, or line. In one aspect, the radiodense material may be in the form of radiodense liquid or particles mixed into the polymer melt during extrusion of the delivery catheter 352B.

[00369] If the accessory coil 162 is the detachable type, it is inserted on the distal end of the accessory coil delivery catheter 352B and separated by means of an electrolytic system 3419 (as shown in Fig. 17P) or an electrothermal system 3421 (as shown in Fig. 17Q). The electrothermal system 3421 incorporates an electrical heating circuit 550 that melts a thermoplastic link 530 between the distal end of the accessory coil delivery catheter 352B and a ring 540 on proximal end of the accessory coil 162.

[00370] In various other embodiments, the shape of an expanded expandable body 100, 140, 150, or 170A-H is maintained by placing solid material or support structures into the central void or space 108. Examples of this solid material include metal or polymeric coils or wires, metal or polymeric solid support structures, bioresorbable materials, radially expansile materials, beads, particles, granules, spheres, microspheres, or sponges. In certain embodiments, these solid materials can also be used to help expand the expandable body 100, 140, 150, or 170A-H. In other embodiments, these solid materials are added after expansion. In one embodiment, as shown in FIG. 17E, the saccular aneurysm 700 within the parent blood vessel 1202 is filled with a ballstent 100 containing at least one coil or expansile wire 1204. In one aspect, the expandable body 100, 140, 150, or 170A-H may be expanded by the coil or expansile wire 1204 only. In other aspects, the expandable body 100, 140, 150, or 170A-H may be expanded by a fluid medium, and the solid materials may be added later to provide support to maintain the expanded shape of the expandable body, or vice versa. Other suitable biocompatible solid materials may also be used. The solid fill members can function as a lattice to insure the structural integrity of the expandable body 100, 140, 150, or 170A-H. For example, the coil 1204 can promote the structural integrity of the expandable body 100, 140, 150, or 170A-H and reduce compression of the expandable body. In one embodiment, solid material may be designed and manufactured to match an expandable body 100, 140, 150, or 170A-H of a particular size or shape, and may be packaged as part of the medical device for use with the packaged expandable body.

Separating an Expandable Body from a Delivery Device Using Mechanical Methods

[00371] The expandable body 100, 140, 150, or 170A-H may be attached to, or engaged with, the delivery catheter, 36 or 1000 by a friction fit, by a uniting of components, or by the application of a compressive force from a valve, clamp, ring, elastomer sleeve or wrap, or compressive balloon. Various methods and devices may be used to separate the expanded expandable body 100, 140, 150, or 170A-H from the delivery catheter 306 or 1000.

[00372] In various embodiments of mechanically attaching the expandable body 150 to the delivery catheter 306, a flexible, thin walled elastomer sleeve 710 may be used as shown in FIGS. 21C-E. The elastomer sleeve connects the proximal nose cone 362B to the distal portion of the delivery catheter 306. At its distal end, the elastomer sleeve is compressed between the outer proximal nosecone 585 and the proximal neck 116 of the expandable body. At its proximal end, the elastomer sleeve slides over the delivery catheter with a friction fit. With the application of axial tension force to the delivery catheter, the expandable body detaches from the delivery catheter as the elastomer sleeve slides free. The elastomer sleeve may either be bonded to the proximal neck (remaining with the expandable body after detachment) or to the delivery catheter (remaining with the delivery catheter after detachment).

[00373] In various embodiments, the elastomer sleeve 710 has a wall thickness of about 0.005 to 0.015 inch and may comprise a polyurethane of durometer ranging from about Shore 80A to about Shore 72D. The inner diameter of the elastomer sleeve may be reduced for a higher required detachment force or enlarged for a lower required detachment force. The elastomer sleeve may include longitudinal ribs on its outer surface to increase stiffness and prevent stretching in the axial direction during detachment.

[00374] In the case of mechanical detachment, a separate detachment catheter 610 may be employed to prevent axial movement of the expandable body 100, 140, 150, or 170A-H while the delivery catheter 306 or 1000 retracted, as shown in FIGS. 3F, 9B, and 21F. The detachment catheter 610 is a stiff hollow shaft that abuts the proximal nose cone 362B and is dimensioned to slide over the delivery catheter 306

or 1000 and the annular gap between the two catheters serving as a lumen for injection of an X-ray contrast agent.

[00375] In various embodiments shown in FIGS. 21G-H, the detachment catheter 610 is optimized for high lateral flexibility (to enable positioning through tortuous vascular anatomy) and high axial stiffness (to enable transmission of axial force for mechanical detachment of the expandable body 150 from the delivery catheter 306). The catheter's wall thickness may taper from its proximal to distal ends. A laminated design may be used that includes extruded polymers and metal reinforcement. The outer layer 610A comprises a polymer such as Pebax of durometer ranging from about 55 Shore D to about 72 Shore D to add axial stiffness, with a preferred embodiment using Pebax of durometer 72 Shore D. The middle layer 610B comprises flat braid or round coil wire of stainless steel or nitinol to add torsional and bending stiffness. The inner layer 610C comprises a lubricious polymer such as PTFE or polyimide/PTFE composite (e.g., PD-Slick™ by International Wire Group) to reduce friction between the detachment catheter and the delivery catheter 306. A fourth layer 610D comprising a polymer such as polyimide located between the inner and middle layers may also be used for further enhancement of axial stiffness. In some embodiments all or a portion of the interior and exterior surfaces of the detachment catheter 610 can be further coated with a hydrophilic or lubricious coating.

[00376] In another embodiment shown in FIGS. 21I-J, the distal portion of the detachment catheter 610 may include a flared end 615 with or without a radiopaque marker band 620. The flared end is dimensioned to contact the proximal hub 362B without contacting the wall 102 of the expandable body 150. The radiopaque marker band is intended to enhance fluoroscopic visibility during the detachment process.

[00377] In another embodiment, an electrothermal process can be used to detach the ballstent, blockstent, or expandable body 100 or 140. As can be understood from the configuration shown in FIG. 17Q, an electrical circuit 550 melts a thermoplastic link 530 between two parts. In this application, the device delivery catheter 400 would take the place of the accessory coil delivery catheter 352B and the proximal hub 362B would take the place of the accessory coil 162.

Separation of an Expandable Body and a Delivery Device by Electrolysis

[00378] The expandable body 100, 140, 150, or 170A-H may be attached to, or engaged with, the delivery catheter, 36 or 1000 using an adhesive, or glue, by a weld or solder, by a junction or uniting of components, or by the application of a compressive force from a clamp, ring, elastomer sleeve or wrap, or compressive balloon. Various methods and devices may be used to separate the expanded expandable body 100, 140, 150, or 170A-H from the delivery catheter 306 or 1000.

[00379] The expandable body 100, 140, 150, or 170A-H may be detached or separated from the delivery catheter 306 or 1000 by electrolysis. When using electrolysis, a constant current, constant voltage, or square wave voltage potential may be used. Detachment of the expandable body 100, 140, 150, or 170A-H from the delivery catheter may be performed using a medical device or system with one, two, or three electrical conductors, as shown in FIGS. 23B-F. In one embodiment, a conductor arrangement 1010 includes three conductors incorporated into, or carried by, a delivery catheter 1000. In alternate embodiments of a three-conductor arrangement, two conductors are incorporated into, or carried by, a delivery catheter 1000 and a third conductor is configured to make electrical contact with patient in another manner, such as with an electrode patch or electrode needle. Similarly, one conductor may be incorporated into, or carried by, a delivery catheter 1000 and two conductors that are configured to make electrical contact with patient in another manner, such as with an electrode patch or electrode needle, such as the patch 3106 shown in FIG. 23A. In a two conductor arrangement 1008, two conductors are incorporated into, or carried by, a delivery catheter 1000. Alternatively, one conductor may be incorporated into, or carried by, a delivery catheter 1000 and one conductor is configured to make electrical contact with patient in another manner, such as with an electrode patch 3106 or electrode needle, as shown in FIG. 23A. Another conductor arrangement 1007, as shown in FIG. 23F, includes a single conductor arrangement, where a single conductor is incorporated into, or carried by, a delivery catheter 1000.

[00380] The medical device or system may further comprise a terminus such as an electrode at the distal end of the conductor, including a terminus that is a tubular or ring shaped cathode ring 1028. In other embodiments, the terminus is a ring-shaped

segment of exposed stainless steel in the proximal neck of the expandable body, such segment capable of functioning as an anode.

[00381] The two-conductor arrangement may be used to perform constant current electrolysis, wherein one conductor is electrically coupled to an anode and one conductor is electrically coupled to a cathode, as shown in FIG. 23G. The various three-conductor arrangements may be used to perform constant voltage electrolysis or electrolysis using a square-wave voltage potential, wherein one conductor is electrically coupled to an anode, one conductor is electrically coupled to a cathode, and a third conductor is electrically coupled to a reference electrode. In any of these arrangements, the electrical conductors or electrodes may be composed of any biocompatible conductive material including platinum, stainless steel, gold, or silver, and alloys thereof. In one example, the electrical conductors or electrodes may comprise a platinum-iridium alloy.

[00382] When using the two electrical conductor arrangement 1008 to perform constant current electrolysis, there is less control over the voltage potential in the anode or working electrode 1014. As such, the voltage potential at the working electrode 1014 and anode site or portion 3102, increases until the potential and current flowing to the working electrode, or anode, is sufficient to cause oxidation of ions in the bloodstream near the working electrode, or anode. For example, the electrical current may break down H_2O molecules in the bloodstream to form H^+ ions and electronegative O_2 molecules. In one example, the O_2 molecules can then bond to exposed gold at the working electrode, or anode, of a gold expandable body 100, 140, 150, or 170A-H and dissolve the exposed gold strip, thereby enabling detachment of the expandable body and the delivery catheter.

[00383] In one embodiment, a polymer coating on the expandable body 100, 140, 150, or 170A-H can be an electrical insulator or dielectric material that prevents or retards the H^+ ions and O_2 molecules from reacting with the coated portions of the expandable body. In another example, electrolysis can occur in a ring-shaped strip of exposed stainless steel at the anode site 3102, in the neck of expandable body wherein the main body comprises gold, resulting in dissolution of the exposed stainless steel, thereby enabling detachment of the expandable body and the delivery catheter. In one

embodiment, a polymer coating on the expandable body 100, 140, 150, or 170A-H can be an electrical insulator or dielectric material that prevents or retards electrolysis the coated portions of the expandable body, improving the efficiency of electrolysis at the stainless steel anode site 3102. One such polymer coating may comprise thiol, which bonds to a gold surface via a strong sulfur-gold interaction, renders the surface hydrophobic, and tends to block electron transfer. Alternatively, a hydrophilic surface may be achieved by modifying the thiol molecule with a carboxyl group at its terminal end. This coating may be applied by soaking the gold surface in an alkane thiol solution containing long (e.g. C18) alkyl chains which forms a self-assembled monolayer (SAM). Alternatively, thiol-containing proteins such as albumin in the surrounding blood serum may spontaneously form a SAM on the gold surface during electrolysis.

[00384] In one embodiment, a biocompatible gel coating may be applied to the anode 3102 or 3302 or to both the anode and the cathode 1028 or 3106, as can be envisioned in FIGS. 23A, 23G, 30A, and 30C-F. The gel prevents fouling of the anode and cathode by protein deposition, thus improving the efficiency of electrolysis. Aqueous gels such as polyethylene glycol (PEG) (e.g., Dow Carbowax 600 NF) or gelatin (> 20 % w/v) may be used.

[00385] In one embodiment, approximately 0.01 to 5.0 mA of constant current is provided between the anode site 3102 or the working electrode and a cathode or ground electrode 3106 electrically engaged to an electrode patch 3106 on the patient's skin or a needle in the patient that functions as the cathode for the electrolysis system and process. In another embodiment, the cathode or ground electrode is mounted on the delivery catheter 300, as shown by 1028 on FIG. 23G, including in the form of a conductive cathode rings or tube. Another embodiment of the two electrical conductor arrangement is shown in FIGS. 23H-I. In this embodiment, the proximal end 1018 of a thermoset polymer segment 1020 is bonded to a distal end 1022 of the catheter 1000, while the distal end 1024 of the thermoset polymer segment is bonded to metallic ring 3208 formed in the neck 116 or 3208 of the expandable body 100, 140, 150, or 170A-H. An anode site 3102 is present in the neck 116 of the expandable body 100, 140, 150, or 170A-H. As shown in FIG. 23H, a conductor wire 1014 is embedded within the polymer segment 1020 and bonded to the neck 116 or 3208 of the expandable body 100, 140,

150, or 170A-H, resulting in an electrical connection to the ring-shaped anode site 3102, via the working electrode 1014. In one embodiment, the conductor wire may be bonded directly to the anode site 3102. In some embodiments, the conductor wire 1014 may be bonded to the neck 116 or 3208 of the expandable body 100, 140, 150, or 170A-H using a silver adhesive or any other suitable adhesive. In other embodiments, the conductor wire 1014 may be welded to the neck 116 or 3208 of the expandable body 100, 140, 150, or 170A-H, including by laser welding.

[00386] As shown in FIG. 23H, a cathode, or ground electrode 1028 is mounted on the delivery catheter 1000. Additionally, a conductor wire 1016 is embedded within the wall of the delivery catheter and bonded to the cathode, or ground electrode 1028, resulting in an electrical connection to the cathode, or ground electrode 1028, which is ring-shaped. In one embodiment, the conductor wire may be bonded directly to the cathode ring 1028. In some embodiments, the conductor wire 1016 may be bonded to the cathode ring 1028 using a silver adhesive or any other suitable adhesive. In other embodiments, the conductor wire 1016 may be welded to the cathode ring 1028, including by laser welding.

[00387] In another embodiment, the three electrical conductor arrangements may be used to provide more control and selectivity in the voltage potential of the anode site 3102. In addition to the working electrode 1014 and the ground electrode 1016, the three electrical conductor arrangement includes a reference electrode (not shown) and a potentiostat (not shown) that are used to monitor and control the voltage potential of the working electrode 1014 relative to the reference electrode. In various embodiments, the reference electrode is preferably made of platinum, silver, or silver chloride. By way of example and not limitation, the three electrical conductor arrangement can be used to detach the expandable body 100, 140, 150, or 170A-H using a constant current, a constant voltage, or an alternating square wave-potential voltage. The working electrode 1014 is modulated based on a comparison between the voltage of the anode site 3102 via the working electrode 1014 and the voltage of the reference electrode, which in some embodiment can be supported on the delivery catheter and in other embodiments can be configured to make electrical contact with patient in another manner, such as with an electrode patch or electrode needle. In one embodiment, the

potentiostat is configured to provide a voltage in the range between approximately +0.5 and +1.5 V at the working electrode 1014 relative to the reference electrode.

[00388] In various embodiments, the electrical current travels from the cathode ring 1028 that is supported on the delivery catheter 1000 to a location outside the body of the patient by a conductive wire 1016 embedded in the wall of the delivery catheter. The conductive wire 1016 can also simultaneously provide structural reinforcement for the wall of the delivery catheter 1000.

[00389] In another embodiment, the expandable body 100, 140, 150, or 170A-H and the delivery catheter 300 may be joined by one or more non-insulated welds 316, solder, or an adhesive 318, as shown in FIG. 23A, including embodiments wherein the joining is between the proximal neck 116 and the distal end of the delivery catheter 304 or 306. An electrical conductor 320, which may be in the form of a wire, or cable that relies on the surrounding electrical insulating material of the catheter wall and/or a dedicated electrical insulating jacket of the electrical conductor itself for electrical insulation, extends along the length of the delivery catheter from the proximal end of the delivery catheter 300 to the distal end of the delivery catheter. The proximal end of the electrical conductor 320 is electrically coupled to a power source or source of electrical current 3100 outside the patient's body. The power source 3100 is also in electrical communication with a needle or electrode patch 3106 on the patient's skin that functions as the cathode for the electrolysis process. The distal end of the electrical conductor 320 is coupled to the proximal portion of the expandable body 100, 140, 150, or 170A-H, which is also coupled to the distal portion of the delivery catheter. In this embodiment, a portion of the neck expandable body 100, 140, 150, or 170A-H is functioning as the anode site 3102 for electrolysis. In this embodiment, the electrolysis electrical conductor 320 is in electrical communication with the portion 3102 of the expandable body that is not electrically insulated and that is not bonded to the delivery catheter (i.e., the anode site). In various embodiments, the electrolysis electrical conductor 320 can lie within the wall of the delivery catheter 300 as shown in FIG. 23A, along the exterior surface of the delivery catheter, or within a lumen of the delivery catheter.

[00390] In some embodiments, as shown in FIG. 23A, the electrical conductor 320 is insulated, wherein a proximal anode portion 3102 of the expandable body 100, 140, 150, or 170A-H is not insulated, including a portion of the proximal neck, which is similar to detachment site 3302, as shown in 30A-F. In some embodiments, the electrical conductor 320 and the remainder of the expandable body 100, 140, 150, or 170A-H and 116, including the remainder of the necks, are insulated; while a proximal anode portion 3102 of the expandable body is not insulated, including a portion of the proximal neck in some embodiments. In some embodiments, the neck 116 of the expandable body 100, 140, 150, or 170A-H is comprised of metal that can readily undergo electrolysis (such as stainless steel) wherein the remainder of the expandable body is comprised of a metal that does not as readily undergo electrolysis, such as gold or platinum. For this embodiment, the gold or platinum portion of the expandable body 100, 140, 150, or 170A-H may not need to be insulated. An electrical current or charge is applied to the electrical conductor 320 after the expandable body 100, 140, 150, or 170A-H is expanded. The current is applied in an amount and for a time sufficient to dissolve at least a portion of the non-insulated anode portion 3102 of the expandable body 100, 140, 150, or 170A-H, enabling the separation of the delivery catheter from the expandable body, wherein the expanded expandable body remains in place at the desired position while the delivery catheter 300 is removed.

[00391] In another embodiment, an electrical current is applied to the electrical conductor 320 after the expandable body 100, 140, 150, or 170A-H is expanded. The current is applied in an amount and for a time sufficient to dissolve at least a portion of a weld or solder between the expandable body 100, 140, 150, or 170A-H and the delivery catheter 300, enabling the separation of the delivery catheter from the expandable body, wherein the expanded expandable body remains in place at the desired position while the delivery catheter 300 is removed. In another embodiment, the current is applied in an amount and for a time sufficient to dissolve at least a portion of the main body of the expandable body enabling the separation of the delivery catheter from the expandable body, wherein the expanded expandable body remains in place at the desired position while the delivery catheter 300 is removed. In one embodiment the

current is a direct current (DC) while in another embodiment, the current is an alternating current (AC).

[00392] Typically, during constant current electrolysis, gas bubbles formed as a byproduct of the electrolysis tend to form an insulating barrier at the detachment site. The gas bubble barrier in combination with an aggregation of non-ionic blood constituents (fats, proteins, and amino acids, among others) at the detachment site tends to increase impedance at the detachment site and increase the time necessary for detachment, as the rate of electrolysis is decreased. Similarly, blood may begin to clot at the detachment site 3302 further impeding the detachment processes.

[00393] Electrolysis is preferably performed when the expandable body 100, 140, 150, or 170A-H is positioned such that the detachment site 3302 shown in FIGS. 30A-F is within a constant stream of ionic blood constituents. For example, when the ballstent 100 is positioned to fill an aneurysm, the detachment site 3302 can be positioned such that the detachment site protrudes into the adjacent parent blood vessel or near the adjacent parent blood vessel. While in or near the adjacent parent blood vessel, the detachment site 3302 is exposed to a constant stream of ionic blood constituents that aid in the electrolysis process to detach the ballstent 100. The constant stream of blood also minimizes the incidence of blood coagulation at the detachment site 3302 during electrolysis, thereby potentially reducing the time required to separate the expanded expandable body 100, 140, 150, or 170A-H and the delivery catheter, and reducing the risk of embolism of thrombus and stroke, when cerebral aneurysms are treated.

[00394] In another embodiment, voltage controlled electrolysis is performed using an alternating square wave potential voltage. By way of example and not limitation, the potential at the anode site 3102 or working electrode 1014, as shown in FIGS. 23H-I, alternates between approximately +0.5 and +0.8 V, relative to the reference electrode, at a frequency in a range between 0.1 Hz and 10 Hz. In one aspect, the rate at which the voltage potential of the anode site 3102 or working electrode 1014 varies may be configured to allow for removal of oxides that form on the surface of the anode or working electrode and any aggregation of protein that may form. In this embodiment, oxides are removed during the “depassivation” period of lower

voltage while aggregated proteins are removed during the “passivation or hydrolysis” period of higher voltage. The removal of both oxides and aggregated proteins is promoted by the voltage cycling. Therefore, the use of an alternating square wave potential voltage or the use of square wave voltage pulses may allow for a shorter and more consistent detachment times.

[00395] In various embodiments, the voltage ranges used to perform voltage-controlled electrolysis may vary in response to the composition of the material at the detachment site 3302 (e.g., anode portion 3102) and the reference electrode. For example, if the detachment site 3302 is composed of gold and the reference electrode 1026 is composed of platinum then the voltage at the gold anode may alternate between approximately +0.6 and +1.4 V relative to the reference electrode at approximately 1 Hz. Conversely, the voltage potential at a detachment site 3302 composed of 304 stainless steel may alternate between approximately +0.1 and +0.4 V relative to the platinum reference electrode at approximately 1 Hz. In one embodiment, the detachment site 3302, functioning as an anode site 3102, is 316L stainless steel. In this embodiment, electrolysis is performed such that the potential at the 316L stainless steel anode alternates between approximately +0.7 and +1.2 V relative to the platinum reference electrode at approximately 1 Hz. In various embodiments, it is desirable for the lower voltage of the alternating square wave voltage potential to be below the hydrolysis potential of water.

[00396] FIGS. 51A-C depict another embodiment of the Accessory Coil Delivery System (ACDS) 900. In particular, this embodiment of the Accessory Coil Delivery System (ACDS) 900 includes an accessory coil 162 that is engaged to the push wire 950 by a segment 922 of uninsulated stainless steel. The segment of stainless steel functions as anode for electrolytic detachment of the accessory coil 162. When deployed, the accessory coil 162 is advanced through the accessory coil catheter 902, as previously described, and positioned in the desired location. The push wire 950 is advanced until the anode segment 922 is expelled from the accessory coil catheter 902. Marker bands 920 on the accessory coil 162 and push wire 950, respectively, aid in visualizing the anode segment 922 during placement. In one embodiment, the anode segment 922 is dissolved using the same electrolysis controller and power source used

to detach the expandable body 100, 140, 150, or 170A-H. In other embodiments, a separate controller and power source may be engaged to the ACDS 900 to detach the accessory coil 162.

[00397] In a preferred embodiment, as shown FIG. 48 and with reference to FIGS. 23A, 23G-I, 30C-F, and 51A-C, the same power source 3100 may be used to independently initiate and control the electrolytic detachment of the hollow metallic expandable body (i.e. ballstent) 100 and wire coil expandable body (i.e. accessory coil) 162. Each expandable body has its own anode: for the ballstent a laser-etched detachment site 3302 on the exterior surface 3302 of a gold-plated stainless steel proximal neck, and for the accessory coil a segment of uninsulated stainless steel 922 connecting it to the push wire 950. The same cathode is used during detachment of each expandable body, namely the cathode ring 1028 mounted on the distal end of the ballstent's delivery catheter 1000. This embodiment obviate the need for an electrode patch 3106 or electrode needle in contact with the patient's skin, as shown in FIG. 23A, which is commonly required with conventional electrolytically detached embolic coils.

[00398] In another embodiment, the electrolytic detachment system described above is used with a substantially cylindrical blockstent expandable body 150 designed to treat occlude cerebral arteries and veins.

Separating an Expandable Body from a Delivery Device Using Other Methods

[00399] By way of example and not limitation, the methods of separating and expanded expandable body from a delivery device may be broadly categorized as physical or mechanical, electrical, thermal, chemical, hydraulic, and sonic.

[00400] In one embodiment, an electrothermal process can be used to detach the ballstent, blockstent, or expandable body 100 or 140. As can be understood from the configuration shown in FIG. 17Q, an electrical circuit 550 melts a thermoplastic link 530 between two parts.

Sealing an Expandable Body after Separation from the Delivery Device

[00401] In one embodiment, the opening 112 and or 114 of the expanded expandable body 100, 140, 150, or 170A-H is left open at the end of the procedure,

including the opening in a proximal neck or a distal neck. In other embodiments, the openings 112 and/or 114 of the expanded expandable body 100, 140, 150, or 170A-H is closed prior to the end of the procedure. By way of example and not limitation, the opening 112 may be sealed by applying an external force with the inflation of the balloon portion 1102 of a balloon catheter 1100 adjacent to the expanded expandable body 100, 140, 150, or 170A-H, as shown in FIG. 17E. Alternatively, an opening may be sealed by snugging a loop of flexible material around the external surface of the neck of the expandable body 100, 140, 150, or 170A-H prior to separation of the expanded expandable body and the delivery catheter. In this method, the loop of material may comprise a wire, polymer strand, filament, string, thread, or snare.

[00402] In various embodiments, one or both necks 116 and 118 of the expandable body 100, 140, 150, or 170A-H are plugged or otherwise sealed after inflation. For example, the necks 116 and 118 may be plugged by the insertion of a solid structure dimensioned to fit securely within the necks. This material may be a sponge, a coil, or a metallic cap that is placed over or within the necks 116 and 118.

Collapse and Retrieval of an Expandable Body

[00403] In the event that the expandable body 100, 140, 150, or 170A-H is not appropriately sized or positioned for the desired treatment, the expandable body may be intentionally collapsed and recaptured. In one embodiment, where the expandable body 100, 140, 150, or 170A-H is still attached to the delivery catheter, a negative pressure can be generated within the delivery catheter to assist in the collapse of the expandable body. In this embodiment, the expandable body 100, 140, 150, or 170A-H may re-collapse due to the vacuum pressure alone.

[00404] In other embodiments, additional efforts are necessary to collapse the expandable body 100, 140, 150, or 170A-H after deployment due to the inherently stable geometry of expandable body. Additionally, structural features may be incorporated into the expandable body 100, 140, 150, or 170A-H to facilitate an intentional collapse. For example, a series of vertical grooves may be created in expandable body 100, 140, 150, or 170A-H during the electroforming process to create geometric stress concentrations that encourage collapse under sufficient vacuum

pressure. In another embodiment, the exterior surface of the expandable body 100, 140, 150, or 170A-H is coated with a polymer (including a thick polymer) and then the polymer coating is etched (including by laser etching) to leave a series of “ribs”, channels or grooves along exterior surface 110 of the expandable body. The grooves may be formed laterally or longitudinally around the expandable body 100, 140, 150, or 170A-H.

[00405] In other embodiments, one or more tools designed to collapse the expandable body 100, 140, 150, or 170A-H may be used. In one example, an elongated tubular collapsing tool having a number of outwardly biased or splayed “fingers” may be used. The fingers are collapsed inward when the collapsing tool is inserted into patient. When the collapsing tool is actuated, the fingers spring out radially and encircle the expanded expandable body 100, 140, 150, or 170A-H. The collapsing tool is then retracted such that the fingers engage and compress and deflate the expanded expandable body 100, 140, 150, or 170A-H. A vacuum may also be applied throughout the process to encourage collapse of the expandable body 100, 140, 150, or 170A-H.

[00406] In one embodiment, where the expandable body 100, 140, 150, or 170A-H is no longer attached to the delivery catheter, a dedicated retrieval catheter may be used to collapse and capture the expandable body 100, 140, 150, or 170A-H.

Guidance Members for Use with Medical Devices Comprising Expandable Bodies

[00407] As shown in FIGS. 15A-F, for an embodiment using a double lumen catheter, the delivery catheter 300 moves over a guidance member or guide wire 302 to deliver the compressed ballstent 140 to the lumen 701 of a saccular aneurysm 700. Examples of a guidance member include a flexible guide wire. The guide wire 302 can comprise metal in the form of a flexible thread, coil, or slender rod. For example, the basic angiography guide wire consists of a fixed solid metal core covered by a metal spring coil. In other situations, a delivery catheter is advanced over a needle or trochar. The guide wire 302 occupies a lumen in the delivery catheter, with such lumen defined by the tubular portion of the delivery catheter. Once located in place, the guide wire 302 can be removed in order to allow the injection or withdrawal of a fluid medium.

[00408] As shown in FIGS. 21A-B, in another embodiment, the delivery catheter of the medical device can be configured with a lumen that can accept a guide catheter 800 as a guidance member. With this configuration, the medical device can be advanced in a tri-axial configuration, with the medical device 500 advanced over a guide catheter 800, which is advanced over a guide wire. In certain embodiments, the proximal hub on the guide catheter can be removed to allow the lumen of the hollow cylindrical member 304 of delivery catheter 300 of the medical device 500 to accept the guide catheter 800. In certain instances, this embodiment of the medical device can result in better control over the delivery of the compressed expandable body to the aneurysm or target blood vessel lumen and better trackability of the compressed expandable body 100, 140, 150, or 170A-H as it is advanced to the desired location. As shown, in one aspect, the hollow cylindrical member 304 of delivery catheter 300 may be annular shaped and fully encircle the guidance catheter 800, while in other aspects, the delivery catheter may engage 60%, 70%, 80%, 90%, or more of the circumference of the guidance catheter.

Use of Medical Devices Comprising Expandable Bodies

[00409] Advantageously, as illustrated in FIG. 17F, the ballstent 100 can be delivered into the lumen, cavity, or dome 701 of a saccular aneurysm 700, expanded, and then separated from the delivery catheter 300, such that the delivery catheter can be removed while the expanded ballstent remains in place filling a portion, substantially all, or all of the lumen of the aneurysm in an expanded state. The expanded ballstent 100 will typically conform to the shape of the saccular aneurysm cavity 701 in which it is placed. The expanded ballstent 100 can also be shaped with external force, such as a physical force applied by the inflated balloon portion 1102 of an adjacent balloon catheter 1100, as shown in FIG. 17F. With precise placement and shaping, the ballstent 100 can be positioned such that the saccular aneurysm cavity 701 is completely or substantially filled and sealed, and further with none of the ballstent, or a minimal amount of the ballstent, extending into the lumen of the parent vessel 1202 from which the saccular aneurysm has formed.

[00410] When treating saccular aneurysms of various shapes, a host of expanded ballstent shapes are acceptable, including circular, oblong, and irregular, so long as the shape is generally rounded and the expanded ballstent includes a single lobe. Regardless of the formed shape, when a ballstent is expanded in the cavity 701 of an aneurysm 700, in one embodiment, the ballstent is designed to conform, at least partially, to the shape of the cavity.

[00411] In one embodiment, the expandable body may be used to treat a bifurcation aneurysm that is located at the intersection of two or more blood vessels. As shown in FIG. 17G, a bifurcation aneurysm 600 has a neck or opening 603 that forms an approximate right angle to the blood vessels 1202 and 1203. In one aspect, the bifurcation aneurysm 600 may be treated by an expandable body 170G as shown in FIGS. 8T-V, where FIG. 8V is a view of the expandable body when the proximal region 174G is viewed along the first axis 176, as indicated by 185. The expandable body 170G includes a proximal region 174G that has generally frustoconical in configuration and a distal region 172G that has a configuration similar to any one of the distal regions 172A-G of the expandable bodies 170A-H, shown in FIGS. 8A-F and 8U. The expandable body 170G also includes proximal and distal necks 116 and 118, respectively. As shown in FIG. 17G, the frustoconical configuration of the expandable body 170G permits the expandable body to make contact and seal the perpendicular surfaces of the blood vessels 1202 and 1203 at the opening 603 of the bifurcation aneurysm 600. The deployment of coils or accessory coil(s) 162 within and/or external to the expandable body 170G may further serve to stabilize and maintain the position of the expandable body 170G within the bifurcation aneurysm 600.

[00412] Research suggests that the presence of an intact endothelium correlates with expansion of the lumen of blood vessels and aneurysms in certain clinical situations. In these settings, endothelial cells sense changes in the lumen of blood vessels or aneurysms and stimulate biological processes that lead to an increase in cellular and enzyme activity in the wall of blood vessel segments or aneurysms associated with changes in the extracellular and cellular components of the wall and expansion or enlargement of the lumen. Research has also shown that endothelial cells require flowing blood on their luminal surface to remain healthy and viable. Therefore, a

medical device, system, or method that could reduce or eliminate flowing blood over the luminal surface of endothelial cells lining an aneurysm or blood vessel segment could thereby reduce endothelial cell viability, reduce biochemical signaling from endothelial cells, and cellular, and reduce enzymatic activity associated with blood vessel or aneurysm expansion or enlargement, which is an important goal in preventing or treating aneurysms. Given this, in certain embodiments, the ballstent 100 is fully expanded to treat a saccular aneurysm. In addition to the physical nature of the filling and blocking effect of the expanded ballstent in the aneurysm sac, this treatment also reduces endothelial viability in the aneurysm sac. In other embodiments, the ballstent 100 need not be fully expanded to treat a saccular aneurysm, but may successfully seal the aneurysm or reduce endothelial cell viability while partially expanded. In all embodiments, the ballstent remains in an expanded state (partially or completely) after detachment from the delivery catheter. An expanded state refers to the at least partial distention of the ballstent 100, such as at least 20%, 50%, 75%, or 90% and up to 100% of the maximum ballstent volume. In various aspects, the size of the biological space may be determined by any suitable method. The size and configuration of the expandable body 100, 140, 150, and 170A-H is then selected to best fill the space or the desired portion of the space.

[00413] In various embodiments of a “without-a-wire” ballstent medical device 500 as explained below with reference to FIGS. 10B-C and 11A-F, the expandable body 100 or 140 is used to occlude a saccular aneurysm as shown in FIG. 11A. Initially, a microcatheter 805 and guide catheter or guide sheath 800 are placed so that their distal tips lie within the opening 703 of the aneurysm as shown in FIG. 11B. Then the expandable body 100 or 140 on its delivery catheter 400 is positioned within the sac, lumen, or cavity 701 of the aneurysm through a guide catheter 800, as shown in FIG. 11C. As shown in FIG. 11D, the expandable body is inflated to an expanded state using a syringe (not shown) or a pump (not shown) such as but not limited to the Endoflator® by Karl Storz, thereby “jailing” the microcatheter 805 against the wall 704 of the aneurysm. In this embodiment, the expandable body 100 or 140 is dimensioned to have an expanded width or diameter (as measured transverse to the axis extending

from the proximal nose cone 362B to the distal nose cone 362A) that is greater than the width of the opening 703 of the aneurysm from the parent vessel 1202.

[00414] After inflation or expansion, the expandable body 100 or 140 is retracted towards the opening 703 of the saccular aneurysm 700, as indicated as 702 in FIG. 11E. An X-ray contrast agent may be injected through the guide catheter or guide sheath 800 to allow the position of the expanded expandable body 100 or 140 to be evaluated using fluoroscopy. A coil or accessory coil 162 is then delivered through the jailed microcatheter 805 and positioned within the sac, lumen, or cavity of the aneurysm in the region of the dome 701, as shown in FIG. 11E. The accessory coil 162 contacts both the inner surface 704 of the wall of the aneurysm and the external surface of the expandable body 100 or 140, including the distal surface of the expandable body. The accessory coil 162 exerts a force against the expandable body 100 or 140 to push the expandable body against the opening 703 of the aneurysm. At this point, an X-ray contrast agent may again be injected through the guide catheter 800 to allow the position of the accessory coil 162 and expanded expandable body 100 or 140 to be evaluated using fluoroscopy.

[00415] The expandable body 100 or 140 is then detached from the delivery catheter 400 and the delivery catheter, guide catheter 800, and microcatheter 805 are removed, as shown in FIG. 11F. The ballstent expanded body 100 or 140 is left in the lumen 701 of the saccular aneurysm 700 where it seals the mouth 703 of the aneurysm. Likewise, the accessory coil 162 is left in the lumen of the aneurysm where it acts to hold the ballstent in place.

[00416] Without-a-wire embodiments may be particularly well suited for treating peripheral aneurysms in vascular anatomy that is neither distal nor tortuous. In vascular anatomy that is either distal or tortuous, the distal tip of the guide catheter 800 may be positioned away from but as close as possible to the opening 703 of the saccular aneurysm 700. The guide catheter 800 may feature a pre-shaped distal end as shown in FIG. 11B to facilitate delivery of the expandable body 100 or 140 through the mouth 703 of the aneurysm.

[00417] As can be understood from the process shown in FIGS. 11G-K, various embodiments of a without-a-wire blockstent medical device 500 may be used to occlude a blood vessel 802 depicted in FIG. 11G.

[00418] Initially, a guide catheter or guide sheath 800 is placed so that its distal tip lies just proximal to the target region of the vessel lumen to be occluded as shown in FIG. 11H. Then the compressed expandable body 100 on its delivery catheter 400 is advanced through the guide catheter and into the target region of the vessel lumen, as shown in 11I. At this point, an X-ray contrast agent may be injected through the guide catheter 800 to allow the position of the compressed expandable body 100 to be evaluated using fluoroscopy.

[00419] Once proper positioning of the expandable body 100 in the vessel lumen 804 has been achieved and confirmed, then the medical device 500 is inflated to an expanded state, as shown in FIGS. 11I-J, using a syringe 314 (not shown) or a pump (not shown) such as but not limited to the Endoflator® by Karl Storz. The expandable body 100 fills the target region of the lumen and contacts the vessel's luminal surface 806. The blood vessel 802 is now occluded. At this point, an X-ray contrast agent may be injected through the lumen of the guide catheter 800 to allow the final position of the expanded expandable body 100 and degree of vessel occlusion to be evaluated using fluoroscopy.

[00420] The process of detachment is then performed as shown in FIGS. 11J-K and 21C. With the guide catheter 800 still in place the delivery catheter 300 is retracted while simultaneously holding the distal end of the guide catheter 800 against the proximal nose cone 362B, acting to pull the delivery catheter 300 out of the elastomer sleeve 710 on the proximal nose cone 362B. Finally, the guide catheter 800 is retracted. The blockstent expanded body 100 is left in the lumen 804 of the blood vessel 802 where it maintains permanent occlusion.

[00421] As explained in FIGS. 17H-J, the use of the ballstent expandable body 150 in conjunction with the accessory coil 162 follows a different paradigm than that of typical coiling techniques for the occlusion of a "wide neck" saccular aneurysm 700. In one aspect, the geometry of a saccular aneurysm 700 is defined by a neck width (N), a dome height (H), and a dome diameter (D), as shown in FIG. 17H. In

conventional coiling treatments, a wide neck aneurysm is defined as having a dome height to neck width (H/N) ratio < 2 . As depicted in FIG. 17I, the H/N ratio does not change significantly when comparing the untreated aneurysm 700A to the aneurysm after coil treatment 700B because the coils tend to push outward uniformly on both the apex 708 and lateral walls 704 of the aneurysm 700. Moreover, as arterial blood pressure has already displaced the walls of the aneurysm 704 to their maximal level of expansion, such that there is very little elasticity in the aneurysm walls to allow for further expansion. In the ballstent expandable body treatment disclosed herein, a wide neck aneurysm is defined as having a dome diameter to neck width (D/N) ratio < 2 . As depicted in FIG. 17J, this ratio changes significantly when comparing the untreated aneurysm 700A to the aneurysm 700C after ballstent treatment because the expanded ballstent pushes outward only on the lateral walls of the aneurysm 704 and thereby acts to pull the apex of the aneurysm dome 708 downward, i.e. a taller, narrower aneurysm becomes shorter and wider. The ballstent expandable body causes the D/N ratio to increase, thereby improving its fit within the treated wide neck aneurysm 700C and preventing the device from coming out through the aneurysm neck 703.

[00422] In various embodiments, the accessory coil 162 is composed of nitinol. In one aspect, the accessory coil 162 may be formed from wires having a diameter in the range of approximately 0.05 - 0.20 mm. To enhance their lubricity, the nitinol wires may further be coated with a polymer 161, including but not limited to PTFE, as shown in FIG. 3B. Methods of polymer coating include but are not limited to dipping, spraying, or application of heat shrink tubing.

[00423] In one aspect, the coated nitinol wires or fibers of the accessory coil 162 may include an end-cap 163, including a polymeric end-cap, as shown in FIGS. 3A, to minimize the potential for injury to aneurysm surface or other vessels traversed by the coil. The coating and the end caps may also reduce friction when inserting the coil with an accessory coil delivery catheter 352B, as shown in FIG. 7.

[00424] In various embodiments, the accessory coil 162 may have a diameter in a range between approximately 0.002 and 0.012 inch. Preferably, the accessory coil 162 has a diameter between approximately 0.004 and 0.008 inch. Similarly, the polymer coating 161 on the accessory coil 162 may have a thickness in a range

between approximately 0.001 and 0.003 inch. Preferably, the polymer coating has a thickness between approximately 0.0015 and 0.002 inch. The coil delivery catheter 352B may have an outer diameter in a range between approximately 0.014 and 0.022 inch, and preferably, an outer diameter between approximately 0.016 and 0.020 inch. Similarly, the coil delivery catheter 352B may have an inner diameter in a range between approximately 0.008 and 0.016 inch, and preferably, an inner diameter between approximately 0.010 and 0.014 inch.

[00425] In various embodiments, as shown in FIGS. 12C-E, the accessory coil 162 may include structures and properties to enhance its visibility under fluoroscopic imaging. This is beneficial for embodiments that include an accessory coil 162 composed of nitinol. In one aspect, gold or platinum plating is applied to all or part of the accessory coil 162. In a second aspect, a marker band 510 comprising gold, platinum, iridium, tantalum, or stainless steel is applied at or near the ends of the accessory coil 162 and/or at intervals along the length of the accessory coil 162, as shown in FIG. 12D. In a third aspect, a marker bullet 520 is applied at or near the ends of the accessory coil 162, as shown in FIG. 12E. The marker band 510 or bullet 520s may be secured by adhesive or a polymer heat shrink tubing, such as PTFE. In another aspect (not shown), the accessory coil is formed of a polymer with a radiodense material mixed into the polymer during fabrication.

[00426] In one embodiment, the accessory coil is delivered into the aneurysm and allowed to fill the void in the aneurysm not occupied by the expandable body. In another embodiment, the accessory coil is pre-formed into a spherical shape having dimensions $X1 \times Y1$ as shown in FIGS. 12A or is pre-formed into an oval shape having dimensions $X1 \times Y1$ or $X2 \times Y2$, as shown in FIGS. 12B. By way of example, the accessory coil 162 may be formed into an approximately 8 mm diameter ball or an approximately 8 mm x 4 mm spheroid. In other examples, the accessory coil may be configured into three-dimensional construct having a volume between approximately 50 mm³ and 300 mm³.

[00427] FIGS. 49A-E illustrate an embodiment of the expandable body 190 with one embodiment of the accessory coil catheter 902 extending there through for deployment of the accessory coil 162. For purposes of illustration, the expandable body

190 is shown in an inflated configuration. The accessory coil catheter 902, however, may be advanced and deployed out through an uninflated and, optionally, folded or pleated expandable body 100.

[00428] After delivering the expandable body 190 and accessory coil catheter 902 to the desired deployment site, the accessory coil 162 is expelled from the accessory coil catheter 902 by a push wire 950 that is inserted in to the proximal end of the accessory coil catheter. The push wire 950 contacts the proximal end of the accessory coil 162 and pushes the accessory coil out of the accessory coil catheter 902 as shown in FIGS. 49D-E. In one embodiment, the push wire 950 is a stainless steel wire coated with PTFE. In other embodiments, any suitable combination of bio-compatible metals and coatings may be used,

[00429] According to one embodiment, as shown, a distal end 904 of the accessory coil catheter 902 includes marker band 920 to aid in visualization during placement of the accessory coil. In various aspects, the marker band 920 may be composed of a radiopaque material, including but not limited to platinum, iridium, barium, gold, tantalum, stainless steel, and alloys thereof. In one particular example the marker band 920 is a platinum-iridium alloy. The marker band 920 may be incorporated into the shaft of the accessory coil catheter 902 or may be engaged to the distal end of the accessory coil catheter.

[00430] In other embodiments, the accessory coil 162 may include an embedded radiopaque marker wire 930, as shown and described in reference to FIGS. 52A-B. The marker may include various radiopaque materials, including a metal such as platinum, iridium, barium, gold, tantalum, stainless steel, and alloys thereof.

Medical Device Comprising an Expandable Body and Use to Treat a Saccular Aneurysm in a Human Patient

[00431] Embodiments of the ballstent expandable body suitable for use in aneurysm occlusion have been designed for deployment over both 0.014 and 0.018 inch guide wire platforms, as shown in FIGS. 43A-J. The design features for each embodiment are similar, with geometry scaled to match the diameter of the guide wire.

[00432] The non-expanded configuration of the ballstent device is shown in FIGS. 43A-D. A distal nose cone 362A is attached to the expandable body 150 at its distal neck 118. A proximal nose cone 362B is attached to the non-expanded expandable body 150 at its proximal neck 116. In one embodiment, the electrolysis segment 260 comprises a 302 or 304 series stainless steel ring 250 serving as an anode with a laser etched detachment site 3302 of 125 μm width and 18 μm thickness. An insulating coating 264 separates the cathode ring 262 from the anode ring 250. The expandable body 150 is mounted on a delivery catheter 1000 via a rigid telescoping bridge segment 642 that includes a bridging catheter 160 composed of polyimide and a long telescope 640 composed of 90% platinum and 10% iridium. A two conductor arrangement 1008 is used to connect the electrolysis segment 260 to handheld controller 3418 (not shown). The delivery catheter 1000 comprises a wall 1002 of polyimide reinforced with stainless steel braid and an outer covering 1004 of PEBA. The interior lumen 1012 (not shown) of the delivery catheter 1000 and bridging catheter 160 are lined with PTFE or a PTFE composite such as polyimide/PTFE (e.g., PD-Slick™ by International Wire Group), which provides a lubricious surface to slide over the guide wire 302.

[00433] The expanded configuration of the ballstent device is shown in FIGS. 43E-H. During expansion, the distal nose cone 362A moves axially toward the stationary proximal nose cone 362B, lengthening the exposed distal portions of the bridging catheter 160 and guide wire 302 as can be understood by comparing FIGS. 43D-E. Within the expandable body 150, the overall length of the telescoping bridge segment 642 comprising the bridging catheter 160 and telescope 640 is decreased as can be understood by comparing FIGS. 43C and 43F.

[00434] The detached configuration of the expanded ballstent device is shown in FIGS. 43I-J. After retraction of the guide wire 302, placement of the accessory coil 162, and severing of the anode ring 250 by electrolysis, the delivery catheter 1000 is removed along with the proximal nose cone 362B and bridging catheter 160. The expandable body 150 with its distal nose cone 362A and telescope 640 are thus left in place.

[00435] In various embodiments, two lumens or fluid pathways are present within the ballstent expandable body 150 and delivery catheter 1000 for inflation and guide wire insertion or injection of X-ray contrast media as illustrated in FIGS. 43K-M with reference to Fig. 20C. (It should be noted that in FIGS. 43L-M, the guide wire is not shown.) The inflation lumen 312 is defined by an annular gap between the inner wall of the delivery catheter 1000 and the outer wall of the bridging catheter 160, terminating at an exit point 745 within the proximal neck 116. The guide wire lumen 324 is defined by the inner wall of the bridging catheter 160, terminating at an exit point 755 at the distal end of the bridging catheter 160. In the absence of the guide wire 302, the guide wire lumen 324 may be used for X-ray contrast injection.

Medical Devices Comprising Expandable Bodies and Use to Treat a Saccular Aneurysm in a Human Patient

[00436] By way of example and not limitation, a typical method for using two medical devices comprising expandable bodies, the first medical device comprising a hollow metal expandable body 3400A and the second device comprising an accessory coil expandable body, to treat a saccular aneurysm of an artery includes accessing the arterial system of a human, including by way example and not limitation, with a needle, passing a guide wire, 302 into an artery, optionally placing a vascular sheath to secure the vascular access site, and then optionally inserting a guide catheter into the arterial system. The medical device comprising a folded, wrapped, and compressed ballstent 100 and a delivery catheter 300 or 400 is then inserted into the guide catheter and advanced over the guide wire until the folded, wrapped, and compressed ballstent is located in the lumen 701 of an aneurysm 700, such ballstent configured to occupy only a portion of the lumen or cavity of the saccular aneurysm and configured such that the diameter of the expanded ballstent is greater than the width of the neck of the aneurysm. The ballstent 100 is expanded by attaching a syringe filled with fluid to the proximal hub of the medical device and injecting the fluid through a lumen of the delivery catheter and into the central void or space 108 of the ballstent. The expanded ballstent is pulled back until it makes contact with the wall of the aneurysm adjacent to the neck of the aneurysm. Optionally, radiographic contrast is injected through the

guide catheter into the parent vessel 1202 to evaluate if the size of the ballstent is appropriate and that it is properly positioned in aneurysm, and if the aneurysm neck of the saccular aneurysm 700 is completely occluded. The guide wire is removed and an accessory coil delivery catheter with a pre-loaded accessory coil is passed through the guide wire lumen until its tip has exited the distal end of the medical device comprising the ballstent, including exiting the body of the expanded ballstent, the distal neck of an expanded ballstent, the distal nose cone affixed to the expanded ballstent, or a catheter shaft of the medical device comprising the ballstent. The position of the accessory coil delivery catheter is monitored using fluoroscopy to monitor a radiopaque marker near the distal tip of the accessory coil delivery catheter. The accessory coil is then expelled from the coil delivery catheter using a pusher wire, pushing the accessory coil into the unfilled portion of the lumen of the aneurysm such that the accessory coil makes contact with the wall of the aneurysm opposite the opening from the parent vessel into the aneurysm lumen and simultaneously makes contact with the exterior surface of the wall of the expanded ballstent. The empty accessory coil delivery catheter is removed from the patient. Optionally, one or more additional accessory coils are placed, as needed. The delivery catheter is then separated from the expanded ballstent 100 and the delivery catheter is removed from the body, while the expanded ballstent and the accessory coil(s) remain in place within the lumen 701 of the aneurysm 700. The separation of the expanded ballstent from the delivery catheter 300 can be accomplished by any of the detachment methods disclosed.

[00437] The position of the ballstent 100 and accessory coil(s) during and after the procedure may be monitored by any suitable methods, including fluoroscopy, computed tomography, MRI, and ultrasound, including intravascular ultrasound. The degree of occlusion of the aneurysm can be evaluated using angiography before and after detachment of the expanded ballstent 100 from the delivery catheter. The expanded ballstent 100 and accessory coil are left in the patient and function to reduce the flow of blood into the aneurysm, thereby reducing the risk of bleeding or expansion of the aneurysm, alleviating current medical problems the patient is experiencing or reducing the risk of future medical problems the patient might experience had the saccular aneurysm 700 not been treated.

[00438] In various embodiments of the ballstent 100, the diameter, length, and shape of a ballstent that has been expanded in the lumen of a saccular aneurysm is determined, in part, by the formed diameter, length, and shape of the ballstent. For example, in some embodiments, the ballstent 100 is manufactured with a diameter of 3 mm, 4 mm, 5 mm, 6 mm, 7 mm, 8 mm, 9 mm, 10 mm, 12 mm or larger, with the particular diameter chosen to be larger than the diameter of the opening or neck of the aneurysm. In various embodiments, the maximum diameter of the body of the expanded ballstent used to treat an aneurysm is greater, the same, or less than the maximum length of the body of the ballstent, depending on the diameter of the neck, body, and height of a particular aneurysm 700. The final expanded size and shape of the expanded ballstent also determined and generally limited by the size and shape of the lumen of the saccular aneurysm. The final expanded size and shape of the expanded ballstent can also be determined by the application of an external force, such as by inflating the balloon portion of a balloon catheter adjacent to the expanded ballstent 100. In certain embodiments of the methods, the balloon portion 1102 of a balloon catheter 1100 is inflated in the lumen of the parent blood vessel 1202 adjacent to the expanded ballstent 100 in the lumen of the aneurysm sac, thereby pushing the wall 1104 of the ballstent 100 toward the aneurysm, as shown in FIG. 17E. In other embodiments, the ballstent expandable body may be shaped in a step prior to or after the step of separating the expanded ballstent expandable body from the delivery catheter. In other embodiments, the ballstent 100 is manufactured into a non-spherical orientation to match the contours of the cavity for a particular saccular aneurysm 700.

[00439] In most embodiments, the expanded size and shape of the ballstent 100 is determined by the following factors: 1) the manufactured size and shape of the ballstent 100; 2) the degree of ballstent expansion; 3) the size and shape of the saccular aneurysm that is treated 700; and 4) the effect of any applied external force on the ballstent after expansion. By way of example and not limitation, the manufactured size and shape of the ballstent 100 may be determined by making measurements of the saccular aneurysm 700. The measurements can be made by using medical images, including two-dimensional and three-dimensional reconstructions, and standard

distance reference markers. Other methods of measuring the aneurysm may also be used.

[00440] In another embodiment, the position, size, and shape of the expanded ballstent 100 can be manipulated while positioned within the saccular aneurysm 700. The ballstent 100 is shaped by the degree of expansion of the ballstent and the application of external forces. For example, an external force may be applied by inflating the balloon portion of a balloon catheter adjacent to the expanded ballstent 100, or by tools inserted through or around the delivery catheter 400 or guide catheter 800. In other embodiments, the ballstent 100 may be shaped in a step prior to or after the step of separating the expanded ballstent from the delivery catheter 400.

[00441] In various embodiments, the ballstent 100 is designed so that the exterior surface 110 or 124 of the expanded ballstent 100 makes contact with a substantial portion of the inner surface 704 of the saccular aneurysm 700, as shown in FIGS. 11A-F and 15A-F. In some embodiment, the exterior surface 110 or 124 of the ballstent 100 and 140 makes contact with at least 10%, 20%, 30%, 50%, 75%, 90% or more of the inner surface 704 of the saccular aneurysm 700, including up to 100%. In some embodiments, the expanded ballstent 100 and 140 is designed to completely or nearly completely fill the lumen 701 of the saccular aneurysm 700, including up to 100%. In other embodiments, the expanded ballstent 100 and 140 fills at least 10%, 20%, 30%, 50%, 75%, 90% or more of the volume of the lumen 701 of the saccular aneurysm 700.

[00442] In another embodiment, the ballstent expandable bodies 100, 140, 150, or 170A-H may be rapidly deployed during an emergency. In particular, the ballstent expandable bodies 100, 140, 150, or 170A-H may be deployed rapidly to treat a ruptured cerebral aneurysm, to immediately reduce bleeding from the aneurysm.

[00443] In all embodiments, the expanded ballstent expandable bodies 100, 140, 150, or 170A-H are configured to maintain their expanded shapes. As such, the expanded ballstent expandable bodies are not designed for or intended for flattening into disc-like structures before or after separation from the delivery catheter.

Use of a Medical Device Comprising an Expandable Body with Other Medical Devices Comprising Expandable Bodies and Other Medical Devices

[00444] In various embodiments, the expandable body 100, 140, 150, or 170A-H and accessory coil 162 may be used in combination with other minimally invasive, catheter-based, endovascular devices. In combination, these devices may be particularly advantageous when treating saccular aneurysms 700 that may have challenging geometries and/or may not be amenable to standard coiling techniques.

[00445] As illustrated in FIG. 17K, the ballstent expandable body 150 and accessory coil 162 may be used in combination with a framing coil 725 to treat a saccular aneurysm 700. In the “framing coil first” approach depicted, (1) the framing coil 725 is deployed first and formed into large loops along the aneurysm wall 704 that stabilize the aneurysm and hold open the aneurysm cavity 701, (2) followed by the ballstent 150, and then (3) the accessory coil 162. Potential advantages of this approach may include: a) a reduced risk that the expandable body 150 would migrate out of the aneurysm 700 and into the parent vessel 1202 or 1203; b) an increased rate of complete aneurysm thrombosis by reducing the blood flow between the wall of the ballstent 150 and the wall of the aneurysm 704; and c) more accurate definition of the size and shape of the aneurysm cavity 701 to aid in the selection of a ballstent expanded body 150 having the optimal size and shape.

[00446] In various embodiments, the framing coil 725 may comprise nitinol wire of between approximately 0.004 and 0.006 inch in diameter. In various embodiments, the framing coil 725 may include features to enhance its visibility under fluoroscopic imaging. In one aspect, gold or platinum plating is applied to all or part of the framing coil 725. In a second aspect, a marker band 510 comprising gold, platinum, iridium, tantalum, or stainless steel is applied at the ends and/or at intervals along the length of the framing coil 725, similar to that for the accessory coil 162 as shown in FIG. 12D. In a third aspect, a marker bullet 520 is applied at the ends of the framing coil 725, similar to that for the accessory coil 162 as shown in FIG. 12E. The markers may be secured by adhesive or a polymer heat shrink tubing such as PTFE. In another aspect (not shown), the accessory coil is formed of a polymer with radiodense liquid or particles mixed into the polymer melt during fabrication. In various embodiments, the

catheter (not shown) used to deliver the framing coil may have a diameter of between approximately 0.010 and 0.016 inch.

[00447] As illustrated in FIGS. 17L-N, the ballstent expandable body 150 and accessory coil 162 may be used in combination with a vascular stent 730 in the parent artery 1202 to treat a saccular aneurysm 700 with a large opening 703. Various methods of treatment may be used. According to one embodiment, depicted in FIG. 17M, the expandable body 150 is placed first, followed by the vascular stent 730 and then the accessory coil 162. According to another embodiment, depicted in FIG. 17N, the vascular stent 730 is placed first, followed by the expandable body 150 and then the accessory coil 162. The vascular stent 730 may any suitable stent, including but not limited to a balloon-expanded stent, a self-expanding stent, or a flow-diverting stent.

Medical Device Comprising an Expandable Body and Use to Occlude a Segment of Blood Vessel or Other Biological Conduit in a Human Patient

[00448] By way of example and not limitation, as can be understood from FIGS. 13, 14A-B, and 15A-F, a method of using a medical device comprising an expandable body 500 or 3400A to occlude a blood vessel segment in a patient in need thereof, may include the steps of examining a patient and collecting diagnostic medical images to identify the segment of blood vessel to be treated. The vascular system may be accessed using any suitable method including accessing an artery using the Seldinger technique. A guide wire 302 is then inserted into the vascular system. Optionally, a vascular sheath is inserted into the vascular system to secure the vascular access site. Optionally, a guide catheter 800 is inserted into the vascular system and advanced with the guide wire 302 until the guide wire 302 is positioned in or near the lumen of the blood vessel segment to be treated, the target blood vessel segment. The position and luminal dimensions of the target blood vessel segment are then visualized by an intra-luminal injection of radiographic contrast solution under fluoroscopy.

[00449] The medical device comprising a folded, wrapped, and compressed blockstent 100 and a delivery catheter 300 or 400 is then inserted into the guide catheter and advanced over the guide wire until the folded, wrapped, and compressed blockstent is located in the lumen target vessel segment, such blockstent is configured

such that the diameter of the expanded blockstent is about 20% larger than the diameter of the blood vessel segment to be treated. Optionally, radiographic contrast is injected under fluoroscopy from the hub to the tip of the medical device through a lumen bounded by the detachment shaft to evaluate device position. The blockstent is expanded by attaching a syringe filled with fluid to the proximal hub of the medical device and injecting the fluid through a lumen of the delivery catheter and into the central void or space of the blockstent. Optionally, radiographic contrast is injected under fluoroscopy from the hub to the tip of the medical device through a lumen bounded by the detachment shaft to evaluate device position and vessel segment occlusion. The guide wire may be removed or left in place at this time. The detachment shaft is then separated from the rest of the medical device at the hub and advanced forward until it touches the proximal nosecone of the expanded blockstent. The delivery shaft / guide wire shaft assembly is then pulled back while holding the detachment shaft in place, resulting in separation of the expanded blockstent from the delivery shaft / guide wire shaft assembly, which is then removed from the patient. The guide wire may be removed or left in place at this time. Optionally, radiographic contrast is injected under fluoroscopy through detachment shaft to evaluate the position of the expanded blockstent and the degree of target vessel segment occlusion. If the position of the expanded blockstent and the degree of target vessel segment occlusion is acceptable, the guide wire is removed from the blockstent, while the blockstent remains in place in the target vessel segment. In some embodiments, the proximal or distal neck or nosecone may further comprise an elastomeric valve that can close after removal of the delivery shaft / guide wire shaft assembly and guide wire to reduce the flow of blood through the central void of the expanded blockstent. In one embodiment, an elastomeric valve is incorporated into the distal nosecone to close the central void of the expanded blockstent after detachment while the proximal neck of the expanded blockstent remains open. With this embodiment, the pressure in the central void of the expanded blockstent and outside the expanded blockstent are the same or similar and the expanded blockstent is configured to remain in the expanded state without the presence of rigid or semi-rigid material in the central void.

[00450] The position of the blockstent during and after the procedure may be monitored by any suitable methods, including fluoroscopy, computed tomography, MRI, and ultrasound, including intravascular ultrasound. The expanded blockstent is left in the patient and functions to reduce the flow of blood into the target blood vessel segment, thereby reducing the flow of blood, risk of bleeding, or alleviating other current medical problems the patient is experiencing or reducing the risk of future medical problems the patient might experience had the blood vessel not been treated.

[00451] In various embodiments of the blockstent 100, the diameter, length, and shape of a blockstent that has been expanded in the lumen of a target blood vessel segment is determined, in part, by the formed diameter, length, and shape of the blockstent. For example, in some embodiments, the ballstent 100 is manufactured with a diameter of 2 mm, 3 mm, 4 mm, 5 mm, 6 mm, 7 mm, 8 mm, 9 mm, 10 mm, 12 mm, 14 mm, 16 mm, 18 mm, 20 mm, 22 mm, 24 mm or larger, with the particular diameter chosen to be about 20% larger than the diameter of the treated blood vessel segment. The final expanded size and shape of the expanded blockstent is also determined and generally limited by the size and shape of the lumen of the target blood vessel segment. The final expanded size and shape of the expanded ballstent can also be determined by the application of an external force, such as by inflating the balloon portion of a balloon catheter adjacent to the expanded blockstent. In certain embodiments of the methods, the balloon portion of a balloon catheter is inflated in the lumen of the parent blood vessel adjacent to the expanded blockstent in the lumen of the target blood vessel segment, thereby pushing on the wall 1104 of the blockstent. In other embodiments, the blockstent expandable body may be shaped in a step prior to or after the step of separating the expanded blockstent expandable body from the delivery catheter.

[00452] In most embodiments, the expanded size and shape of the blockstent is determined by the following factors: 1) the manufactured size and shape of the blockstent; 2) the degree of blockstent expansion; 3) the size and shape of the target blood vessel segment that is treated; and 4) the effect of any applied external force on the blockstent after expansion. By way of example and not limitation, the manufactured size and shape of the blockstent 100 may be determined by making measurements of the target blood vessel segment. The measurements can be made by using medical

images, including two-dimensional and three-dimensional reconstructions, and standard distance reference markers. Other methods of measuring the target blood vessel segment may also be used.

[00453] In various embodiments, the blockstent is designed so that the exterior surface of the expanded blockstent makes contact with a substantial portion of the inner surface of the target blood vessel segment. In some embodiments, the exterior of the blockstent makes contact with at least 10%, 20%, 30%, 50%, 75%, 90% or more of the inner surface 704 of the target blood vessel segment, including up to 100%. The expanded blockstent is designed to completely or nearly completely fill the lumen of the target blood vessel segment, including up to 100%.

[00454] By way of example and not limitation, the manufactured size and shape of the blockstent expandable body may be determined by making measurements of lumen, void, or cavity to be filled. The measurements can be made by using medical images, including two-dimensional and three-dimensional reconstructions, and standard distance reference markers. Other methods of measuring the lumen, void, or cavity may also be used.

[00455] In another embodiment, the blockstent expandable bodies 100, 140, 150, or 170A-H may be rapidly deployed during an emergency. In particular, the blockstent expandable bodies 100, 140, 150, or 170A-H may be deployed rapidly to treat a ruptured or bleeding blood vessel segment to immediately reduce bleeding from the aneurysm, including an embodiment wherein the expanded blockstent covers the region of rupture or bleeding.

[00456] In all embodiments, the expanded blockstent expandable bodies are configured to maintain their expanded shapes. As such, the expanded blockstent expandable bodies are not designed for or intended for flattening into disc-like structures before or after separation from the delivery catheter.

Medical Device Comprising an Expandable Body and Use to Treat a Peripheral Artery in a Human Patient

[00457] An embodiment of the blockstent expandable body suitable for general purpose use in arterial or venous occlusion has been designed for deployment over the 0.014 or 0.018 inch guide wire, as shown in FIGS. 3F, 3H, 9C-D, and 44A-E.

[00458] The non-expanded configuration of the blockstent device is shown in FIGS. 3F and 44A. A distal nose cone 362A is attached to the expandable body 150 at its distal neck 118. A proximal nose cone 362B is attached to the expandable body 150 at its proximal neck 116. As shown in FIGS. 9C-D, a distal valve 560A is incorporated into the distal nose cone 362A with a central puncture in the valve component. A proximal elastomeric sleeve is bonded to the distal end of the delivery catheter assembly and stretched over the proximal neck of the expandable body to form a friction fit.

[00459] The blockstent expandable body 150 is mounted on a delivery catheter assembly 306, wherein the proximal neck of the blockstent expandable body engages the distal end of the delivery shaft portion of the delivery catheter (comprised of extruded polyimide reinforced with stainless steel braid) assembly and the telescoping bridge segment (comprised of 90% platinum and 10% iridium) and bonded to the distal neck of the expandable body engages the distal end of the guide wire shaft (comprised of extruded polyimide reinforced with stainless steel braid). The lumen of the guide wire shaft component of the delivery catheter assembly is lined with PTFE or a PTFE composite such as polyimide/PTFE (e.g., PD-Slick™ by International Wire Group), which provides a lubricious surface for the guide wire 302 to slide over. Over the delivery catheter assembly 306 is placed an external catheter shaft 610 featuring a radiopaque marker band 620 at its distal end.

[00460] As a means of providing additional explanation, the blockstent medical device comprises a delivery catheter assembly that comprised two hollow cylindrical bodies or lumens, the first lumen for the passage of a 0.014 or 0.018 inch guide wire (defined by the inner surface of the guide wire shaft) and the second lumen for the injection of fluid from the proximal hub into the central void of the blockstent to cause inflation or expansion (defined by the inner surface of the delivery shaft and the

outer surface of the guide wire shaft). The blockstent medical device further comprised an external shaft with a separate hub that was configured to lock together with the hub of the delivery catheter assembly. This external shaft defined a lumen between the inner surface of the external shaft and the outer surface of the delivery catheter assembly. The hub of the external shaft included a valve and a side arm enabling the injection of X-ray contrast into this lumen, which exited near the tip of the medical device.

[00461] The expanded configuration of the blockstent device is shown in FIGS. 44B-C. During expansion, the distal nose cone 362A moves axially toward the stationary proximal nose cone 362B, lengthening the exposed distal portions of the guide wire shaft 160 as can be understood by comparing FIGS. 44A-B. Within the expandable body 150, the overall length of the telescoping bridge segment 642 (comprising the bridging portion of the distal end of the guide wire shaft 160 and the telescoping segment 640 bonded to the distal neck of the blockstent) is decreased as can be understood by comparing FIGS. 3F and 44C.

[00462] For the blockstent placements, after placement of a guide sheath or guide catheter and the placement of the 0.018 inch guide wire in the internal thoracic artery, the compressed blockstent was advanced over the guide wire, positioned in the internal thoracic artery using the assembly of the external shaft (and hub), delivery shaft / guide wire assembly (with hub) wherein the two hubs were locked together. The compressed blockstent was then inflated or expanded. Angiography was performed to evaluate the degree of artery occlusion by injection of X-ray contrast through the lumen of the external shaft using the side arm. The two hubs were then unlocked and the tip of the external shaft was advanced forward until it was touching the proximal nose cone of the expanded blockstent. The delivery catheter assembly was then pulled back, resulting in mechanical detachment of the expanded ballstent from the delivery catheter assembly by disengaging the proximal neck of the expanded blockstent from the elastic sleeve on the distal end of the delivery catheter assembly. The position of the expanded, detached blockstent and the occlusion of the target vessel were evaluated with angiography by injection through the external shaft which now functioned as a

guide catheter. Then, the guide wire was removed and angiography of the internal thoracic artery was repeated.

[00463] At the end of the procedure the valve in the distal nosecone of the blockstent had sealed the pathway for blood to travel through the central void of the expanded blockstent. The proximal nosecone had no valve and was therefore open to the bloodstream. Given this configuration, the pressure inside the central void of the blockstent at the end of the procedure was the same, similar to, or lower than the pressure outside the blockstent, and was not higher. No rigid or semi-rigid material was placed in the central void of the blockstent.

[00464] The process of detachment is described in reference to FIGS. 44D and 9A-B. With the guide wire optionally 302 still in place, the delivery catheter 306 is retracted, pulling the bridging catheter 160 out of the distal valve 560A and the delivery catheter 306 out of the proximal valve 560B while simultaneously holding the distal end of the detachment catheter 610 against the proximal nose cone 362B. The radiopaque marker band 620 at the distal end of the detachment catheter 610 enhances fluoroscopic visibility during the detachment process. Finally, the guide wire 302 is retracted.

[00465] Based on the descriptions of the expansion and detachment processes provided above, it can be appreciated that the valves 560A-B and detachment catheter 610 function as a unit. Thus, the valves 560A-B must be strong enough to hold the expandable body 150 on the delivery catheter 306 during inflation and the detachment catheter 610 must be strong enough to hold the expandable body 150 in place during retraction of the delivery catheter 306 from the valves 560A-B.

[00466] The fully detached configuration of the expanded blockstent device is shown in FIGS. 3H, 9C-D, and 44E. The expandable body 150 with its distal nose cone 362A, telescope 640, and proximal nose cone 362B are thus left in place. The distal valve 560A and proximal valve 560B shut to prevent blood flow through the expandable body 150.

[00467] In another embodiment of the mechanical detachment system described above, the proximal valve 560B is replaced with an elastomeric sleeve 710, as shown in FIGS. 21C-F. In a preferred embodiment, the range of force to detach the

elastomeric sleeve from the proximal nose cone 362B and the bridging catheter 160 from the distal valve 560A is about 0.3 to about 1.3 lb.

[00468] In various embodiments, three lumens or fluid pathways are present within the blockstent expandable body 150, delivery catheter 306, and detachment catheter 610 for guidewire insertion, inflation, and injection of X-ray contrast media as illustrated in FIGS. 44F-H with reference to Fig. 20D. (It should be noted that in FIGS. 44G-H, the guide wire is not shown. Furthermore, the bridging catheter 160 and delivery catheter 306 are retracted in the proximal direction so as to effect closure of valves 560A and 560B.) The inflation lumen 312 is defined by the annular gap between the inner wall of the delivery catheter 306 and the outer wall of the bridging catheter 160, terminating at an exit point 745 within the proximal neck 116. The guidewire lumen 324 is defined by the inner wall of the bridging catheter 160, terminating at an exit point 755 at the distal end of the bridging catheter 160. The X-ray contrast lumen 760 is defined by the annular gap between the inner wall of the detachment catheter 610 and the outer wall of the delivery catheter 306, terminating at an exit point 765 at the distal end of the detachment catheter 610.

[00469] In another embodiment, the mechanical detachment system described above is used with a substantially spherical ballstent expandable body 150 designed to treat saccular aneurysms in peripheral arteries.

Medical Kit Containing a Medical Device Comprising an Expandable Body

[00470] In various embodiments, a medical kit may be provided for treating a patient with the medical device. The medical kit may include the medical device 500, a guide wire 302, one or more guide catheters 800, one or more expandable body support structures, one or more accessory coils, and instructions for methods for separating the expanded expandable body 100, 140, 150, or 170A-H from the delivery catheter 300 or 400. In various embodiments, the medical kit may including medical devices comprising accessory coils or delivery catheters for accessory coils, and separate medical devices for separation, such as a power source and controller for performing electrolysis or heating a thermally-sensitive binding structure that joins the expandable body 100, 140, 150, or 170A-H and the delivery device. In addition, the medical kit may include a

retrieval catheter for use in capturing and removing an improperly positioned detached expandable body 100, 140, 150, or 170A-H. The medical kit may further include instructions for use. The instructions for use may be provided on the packaging of the medical kit in the form of a label. The instructions for use may be provided in any tangible medium (e.g., paper, CD, or DVD) either separate from the medical kit or contained within the packaging of the medical kit. The instructions for use may be provided via an electronic data feed or via instructions posted on the Internet.

[00471] The medical device 3400A can be used as part of various systems, methods, and medical kits. These systems, methods, and medical kits can be used to treat saccular arterial aneurysms, such as a saccular cerebral aneurysm. Alternatively, these systems, methods, and medical kits can be used to treat a variety of medical conditions. In one embodiment, the systems, methods, and medical kits can be used to occlude biological conduits in patients in need thereof, the biological conduits including arteries, veins, vascular structures, ducts, airways, bile ducts, pancreatic ducts, enterocutaneous fistulas, ureters, fallopian tubes, and urethras, among others. The medical kit includes the medical device and instructions for use. The medical kit may also contain additional components for carrying out a variety of treatments using the medical device 500.

Manufacturing a Medical Kit Containing a Medical Device Comprising a Hollow Metal Expandable Body Configured for Detachment by Electrolysis

[00472] FIGS. 34-36 are flowcharts of methods to manufacture the expandable body 100, 140, 150, or 170A-H, a delivery catheter 1000, and a medical kit. In one embodiment, a method 4000 for making the expandable body 100, 140, 150, or 170A-H includes forming the expandable body on a mandrel at step 4002. At step 4006, the detachment site and the sites where the conductive wires are bonded to the expandable body 100, 140, 150, or 170A-H are exposed. The expandable body 100, 140, 150, or 170A-H is then annealed, folded, wrapped, and annealed again at steps 4008-4012.

[00473] A method 4100 to manufacture or otherwise prepare an existing delivery catheter is provided. At step 4102, a reinforced catheter 3402, with electrically

conductive wires is obtained and the outer coating is removed from the catheter to expose a portion of the electrically conductive wires at step 4104. At step 4106 a portion of the exposed electrically conductive wires are unwrapped, a cathode ring 1028 is bonded to the catheter 1000 and an electrically conductive wire thereof at step 4108, and the exposed electrically conductive wires are then covered with an insulating material at step 4110. The bonding sites on the catheter 3402 are masked, and the catheter is coated with a hydrophilic or lubricious coating at steps 4112 and 4114. The proximal end of the catheter 3402 is configured for engagement to a fluid source, including by way example and not limitation, to a syringe with a Luer fitting. A portion of the proximal end of the catheter 3402 is also configured for engagement to the electrically conductive wires and a source of electrical current, including by way example and not limitation, an electrical jack or port. A portion of the proximal end of the catheter 3402 is also configured for the passage of a guide wire. The portion of the proximal end of the catheter configured for engagement to a fluid source, a source of electrical current, and configured to accept a guide wire, may comprise a hub bonded to the catheter.

[00474] The electrical conductors 1014 and 1016 are bonded to the anode and cathode, respectively, and then the electrical conductors are extended from the delivery catheter and covered in insulating jackets at steps 4118 and 4120. At steps 4122 and 4124, the extension electrical conductors are soldered to electrical plugs, such as the electric terminal 3422, and the soldered joints are insulated.

[00475] As shown in FIG. 36, the method 4200 to assemble the medical device 3400A and a medical kit includes bonding the expandable body 100, 140, 150, or 170A-H to the catheter 3402 at step 4202. At step 4204, the electrical conductor 1014 is bonded to the expandable body 100, 140, 150, or 170A-H to form an anode and the exposed conductive surfaces are further insulated at step 4206. Once assembled, the device 3400A is tested at step 4208 and packaged in a medical kit at step 4210.

EXAMPLES

An Exemplary Method of Using a Using a Medical Device Comprising an Expandable Body to Treat a Saccular Aneurysm in a Nonclinical Model

[00476] Using a canine model of a large, terminal, carotid artery, venous pouch aneurysm, a comparison was made between treatment with the ballstent (n = 2) and treatment with standard coils (n = 1).

Methods

[00477] The experimental model used *Canis lupus familiaris* hound cross dogs weighing about 16 kg. In each dog, a single saccular aneurysm was surgically constructed on a newly created carotid artery terminal bifurcation according to FIGS. 37A-D, which illustrates transection of the carotid arteries (FIG. 37A), construction of the terminal bifurcation (FIG. 37B), addition of the saccular aneurysm (FIG. 37C), and the final configuration of the aneurysm fashioned from a transplanted segment of excised jugular vein (FIG. 37D). Contrast angiography was performed after aneurysm creation to verify integrity of the aneurysm.

[00478] Approximately 3 weeks after aneurysm creation, an appropriately sized sheath was placed in a femoral artery via surgical cut-down of the vessel. Heparin was administered to achieve a target activated clotting time (ACT) \geq 300 seconds. Under fluoroscopic guidance, a guide sheath (6 Fr x 90 cm long) was advanced into the proximal right common carotid artery caudal to the aneurysm. Contrast angiography was then performed to visualize the lumen of the aneurysm and the parent vessels. A 0.018 inch guide wire was then placed into the lumen of the aneurysm and the guide sheath was advanced toward the aneurysm.

[00479] For the ballstent test group, at the time of treatment the aneurysm in the first animal measured about 12 mm x 9 mm x 6 mm (FIG. 38), while the aneurysm in the second animal measured about 15 mm x 9 mm x 10 mm. The aneurysm in each dog was treated with a system including: a first medical device further comprising a ballstent expandable body and one or more second medical device(s) comprising an accessory coil pre-loaded into an accessory coil delivery catheter. The expanded form

of the ballstent was generally spherical with a somewhat flattened distal surface. The main body and distal neck of the ballstent comprised gold while the proximal neck comprised stainless steel with a gold coating or plating. The main body of the ballstent measured 8 mm in diameter in the first axis (the diameter) and about 6 mm in diameter in the second axis (the length) and was formed from a single layer of gold measuring 20 μm in thickness. A polymeric nose cone was attached to the distal neck of the ballstent and also to the distal end of the delivery catheter. The delivery catheter had an outer diameter of 3.5 Fr and comprised two hollow cylindrical bodies or lumens, one inside the other, the first lumen (inner) defined by the inner surface of the guide wire shaft and configured for the passage of an 0.014 or 0.018 inch guide wire or an accessory coil or accessory coil catheter, and the second lumen (outer) defined by the inner surface of the delivery shaft and the outer surface of the guide wire shaft, and configured for the injection of fluid from the proximal hub of the delivery catheter into the central void of the ballstent, in order to cause inflation or expansion of the ballstent from the folded, wrapped, compressed, and elongated delivery configuration. The distal portion of the first lumen was defined by a telescoping bridging segment. The proximal portion of the telescoping bridging segment was formed by the flexible distal end of the guide wire shaft and was comprised of polyimide. The distal portion of the telescoping bridging segment was formed by a rigid tube of platinum iridium that was bonded to the distal neck of the ballstent. The proximal polyimide portion of the bridging segment telescoped inside the distal portion of the platinum - iridium tube. The wall of the delivery catheter was formed of an outer layer of PEBA and an inner layer of polyimide reinforced with stainless steel braid with a polyimide/PTFE composite (e.g., PD-Slick™ by International Wire Group) lining of the lumen. Also embedded in the wall of the delivery catheter were two insulated conductive wires. One conductive wire was electrically connected to the stainless steel portion of the proximal neck of the ballstent and was therefore electrically connected to a ring-shaped region of the proximal neck wherein the exterior surface of this region was comprised of exposed, non-insulated stainless steel, of the 304 series, further wherein the exposed region was formed by laser etching, to form an anode. A second conductive wire was electrically connected to a non-insulated ring-shaped electrode comprising 90% platinum and 10% iridium that

was mounted on the delivery catheter, to form a cathode. Both conductive wires were connected to an electrical jack incorporated into the proximal hub of the delivery catheter. The proximal neck of the ballstent was coupled to the delivery catheter and held by adhesive, folded into pleats, and the pleats were wrapped around the distal end of the delivery catheter and the bridging segment, and then compressed onto the bridging segment.

[00480] The compressed ballstent / delivery catheter assembly was advanced over a 0.018 inch guide wire, positioned in the aneurysm sac, and then inflated or expanded using an inflation device to inject saline under pressure from the hub of the delivery catheter, through the delivery shaft lumen and into the central void of the ballstent, while measuring inflation pressure. The expanded ballstent was then pulled back to occlude the opening from the parent vessels into the lumen of the aneurysm sac, including the neck. The guide wire was then removed and an accessory coil catheter with a pre-loaded 8 mm diameter accessory coil comprising nitinol was advanced through the guide wire lumen until the tip of the accessory coil catheter had passed through the expanded ballstent, through the bridging segment and past the distal neck, and was in the lumen of an unfilled portion of the aneurysm between the expanded ballstent and the inner lining of a wall of the aneurysm generally opposite the opening from the parent vessels into the aneurysm lumen. The accessory coil was then expelled from the accessory coil catheter using a nitinol wire as a pusher device. After placement, the accessory coil made contact with both the exterior surface of the expanded ballstent and the inner lining of a wall of the aneurysm generally opposite the opening from the parent vessels into the aneurysm lumen, and exerted a force on the expanded ballstent toward the opening from the parent vessels into the aneurysm lumen. In the first animal one accessory coil was placed. In the second animal three accessory coils were placed. To help induce thrombosis, a small amount of thrombin was injected through the empty coil delivery catheter and into the unfilled portion of the aneurysm lumen between the expanded ballstent and the inner lining of a wall of the aneurysm generally opposite the opening from the parent vessels into the aneurysm lumen. After this, the accessory coil delivery catheter was removed and angiography performed to evaluate the degree of aneurysm occlusion by injection of X-ray contrast

through the guide catheter. The ballstent was detached by electrolysis with 2 mA of DC current provided to an electrical jack incorporated into a port on the hub of the delivery catheter, using a galvanostat system (VersSTAT3-200, AMETEK, Inc., Oak Ridge, TN). Angiography was performed to evaluate the degree of aneurysm occlusion after detachment of the expanded ballstent and the delivery catheter by injection of X-ray contrast through the guide catheter. The guide catheter and sheath were then removed and the animal recovered.

[00481] There were no valves in the implanted portion of the medical device. At the end of the procedure the proximal and distal necks of the ballstent were open to the bloodstream. Given this configuration, the pressure inside the central void of the ballstent at the end of the procedure was the same, similar to, or lower than the pressure outside the ballstent, and was not higher. No rigid or semi-rigid material was placed in the central void of the ballstent.

[00482] For the coil test group, the lumen of aneurysm was partially filled with multiple coils of various sizes (Axium™, Covidien PLC, Dublin, Ireland) sufficient to reduce the flow of blood into the aneurysm sac, using standard microcatheters and guide wires, and standard coiling techniques. The position of the coils and the degree of occlusion of the experimental aneurysm were evaluated with angiography by injection of X-ray contrast through the guide catheter, including a final angiogram. For both test groups, contrast angiography was performed immediately after each device deployment. Treatment time, device number and cost, and degree of occlusion at the end of the procedure were measured. The guide catheter and sheath were then removed and the animal recovered.

[00483] At 4 weeks, an appropriately sized sheath was placed in a femoral artery via surgical cut-down to the vessel. Heparin was administered to achieve a target ACT \geq 300 seconds. Under fluoroscopic guidance, a catheter was advanced into the proximal right common carotid artery caudal to the aneurysm. Contrast angiography was then performed to visualize the aneurysm. The animal was then euthanized with an overdose of pentobarbital and tissue samples collected for histopathology, including the aneurysm and adjacent portions of the parent vessels.

Results

[00484] For the first animal in the ballstent test group, one ballstent and one accessory coil were placed over a 39-minute treatment period at an estimated cost of \$11,750. The degree of acute occlusion with this ballstent treatment was estimated at 100% by angiography (FIG. 39A). Four weeks after treatment, the ballstent showed sustained occlusion of the aneurysm (FIG. 39B) with well organized, mature, and fully endothelialized neointima covering the entire aneurysm neck seen on histopathology (FIG. 40A).

[00485] For the animal in the coil test group, 17 coils were placed over a 56-minute treatment period at a list price cost of \$29,750. The degree of acute occlusion at the end of the coil treatment was estimated at 85 - 99% by angiography. Four weeks after treatment, angiography again indicated 85 - 99% occlusion of the aneurysm (FIG. 40B) while histopathology demonstrated 50% neck occlusion and prominent recanalization channels into the body of the aneurysm (FIG. 40C).

[00486] For both treatments, the parent artery remained widely patent. When compared to the ballstent, treatment with coils took almost 50% longer, cost nearly three times as much, and could not completely occlude the aneurysm, either acutely or at 4 weeks. These highly encouraging pilot results in an animal model generally accepted by the FDA for the testing of devices for cerebral aneurysm occlusion suggest that the ballstent could provide faster, easier, and more cost-effective treatment with better occlusion rates than coils.

An Exemplary Method of Treating a Patient Having a Cerebral Aneurysm with a Medical Device Comprising an Expandable Body

[00487] A hypothetical method for using the medical device 500 or 3400A to treat a patient having a saccular cerebral aneurysm may begin with one or more pre-surgical consultations, where a number of tests may be performed. The tests may include blood tests, urine tests, an electrocardiogram, and imaging tests including a head CT, a head MRI, and a cerebral angiogram, among others. From the diagnostic imaging tests, images, and measurements of the aneurysm may be obtained

demonstrating the position, size, and shape of the aneurysm. The consultations may occur several days before, or on the same day, that the procedure is performed.

[00488] On the day of the procedure, the patient is prepared for the procedure and typically given local anesthesia. The patient's groin is then prepped and draped in an aseptic manner. Then a physician accesses a femoral artery in the patient, optionally with a micropuncture set. A soft tip guide wire 302 is inserted in a retrograde fashion into the femoral artery. Optionally, a vascular sheath is placed. A diagnostic catheter is advanced over the guide wire until the tip of the diagnostic catheter is in or near the lumen of the saccular cerebral aneurysm, and a diagnostic angiogram is performed. The tip of the guide wire is placed in or near the aneurysm, while the diagnostic catheter is removed. While the physician is positioning guide wire, a surgical assistant prepares the medical device. The medical device 500 or 3400A is advanced over the guide wire and positioned in the lumen 701 of the aneurysm 700. After the compressed ballstent 100 is in the desired position, the compressed ballstent is expanded by injecting a water or saline solution through the lumen 312 of the delivery catheter 300 or 400 and into the central void 108 of the ballstent until the ballstent expands to fill at least a portion of the aneurysm. The physician obtains an angiogram of the saccular aneurysm 700 and the parent artery 1202 by injection of radiographic contrast material in order to confirm that the expanded ballstent 100 is positioned properly within the lumen 701 of the saccular aneurysm 700 and fills a portion of the aneurysm adequately. The guide wire is removed and a coil delivery catheter with a pre-loaded accessory coil is passed through the guide wire until its tip has exited the distal end of the medical device, including exiting from an expandable body, the neck of an expandable body or a nose cone affixed to an expandable body. The accessory coil is then expelled from the coil delivery catheter and into the unfilled portion of the lumen of the aneurysm such that the accessory coil makes contact with the wall of the aneurysm opposite the opening from the parent vessel into the aneurysm lumen and simultaneously makes contact with the exterior surface of the wall of the expanded expandable body. Optionally, one or more additional accessory coils can be placed, as needed.

[00489] The operator then electrically couples the electrolysis wire 320 or the insulated conductor wire to a DC power source and applies a current to the electrolysis wire or insulated conductor wire which is electrically coupled to the neck 116 of the ballstent 100 in an amount, and for a time sufficient, to result in the dissolution of a portion of the neck or proximal body 208 of the ballstent that is uncoated and without insulation, resulting in separation of the expanded ballstent and the delivery catheter. For example, the operator applies a DC current of 1 mA or 2 mA for 1 minute, 2 minutes, 3 minutes, 4 minutes, 5 minutes, or 6 minutes. The physician obtains another angiogram of the saccular aneurysm 700 and the parent artery 1202, optionally by injecting radiographic contrast through the guide catheter, in order to confirm that the expanded, released ballstent 100 is positioned properly within the lumen of the saccular aneurysm and fills a portion of the aneurysm adequately. The physician removes the delivery catheter 400. Optionally, the physician advances a balloon catheter 1100 over the guide wire 302 until the balloon 1102 is adjacent to the expanded ballstent 100. The balloon portion 1102 of the balloon catheter 1100 is then inflated with a saline solution until it fills the lumen of the parent artery 1202 and flattens and pushes the wall 1104 of the expanded ballstent 100 toward the saccular aneurysm 700. The physician obtains another angiogram of the saccular aneurysm 700 and the parent artery 1202 in order to confirm that the expanded, released ballstent 100 is positioned properly within the lumen of saccular aneurysm, fills the aneurysm adequately, and that the lumen of the parent artery 1202 is free of obstruction. The physician withdraws the balloon catheter 1100, the guide wire 302, and the sheath and achieves hemostasis of the femoral artery puncture with compression. The patient is then transported to a recovery room. During and after recovery, the physician periodically monitors the patient as well as the position of the ballstent 100 and the accessory coil, and the completeness of the sealing of the saccular aneurysm 700.

An Exemplary Method of Using a Medical Device Comprising an Expandable Body to Treat a Peripheral Artery in a Nonclinical Axillary Artery Model

[00490] Using a canine axillary artery occlusion model, a comparison was made between treatment with the blockstent (n = 3) and treatment with the Amplatzer® Vascular Plug II (AVP2) (n = 3).

Methods

[00491] The experimental model used *Canis lupus familiaris* hound cross dogs weighing about 20 kg each. The study involved the use of a medical device comprising a hollow gold metal “blockstent” expandable body and a delivery device to place a 6 mm diameter blockstent expandable body in the axillary artery on one side while a guide catheter was used to place a 6 mm AVP2 in the contralateral axillary artery. An appropriately sized sheath was placed in a femoral artery via surgical cut-down of the vessel. Heparin was administered to achieve a target activated clotting time (ACT) of 250-300 seconds. Under fluoroscopic guidance, a 0.018 inch guide wire was advanced beyond the intended occlusion site in the axillary artery. A guide sheath (6 Fr x 90 cm long) or guide catheter was advanced over the guide wire into the axillary artery. Contrast angiography was then performed to visualize the axillary artery and its side branches.

[00492] The blockstent medical device includes a blockstent form of an expandable body. The expanded form of the blockstent was cylindrical, with rounded ends. The blockstent had a proximal neck and a distal neck and comprised gold. The main body of the blockstent measured 6 mm in diameter and 11.5 mm in length (folded, wrapped, and compressed) and 10 mm in length (expanded) and was formed from a single layer of gold measuring 20 µm in thickness. A polymeric nosecone without a valve was attached to the distal neck. The blockstent medical device further comprised a delivery catheter with an outer diameter of 3.25 Fr that comprised two hollow cylindrical bodies or lumens, the first lumen for the passage of a 0.014 or 0.018 inch guide wire (defined by the inner surface of the guide wire shaft) and the second lumen for the injection of fluid from the proximal hub into the central void of the blockstent to

cause inflation or expansion (defined by the inner surface of the delivery shaft and the outer surface of the guide wire shaft).

[00493] The proximal neck of the blockstent was coupled to the delivery catheter, folded into pleats, wrapped around the distal end of the delivery catheter and an obturator wire, and compressed. The proximal neck of the blockstent was held to the distal end of the delivery catheter by an elastomeric outer sleeve, wherein the proximal portion of the sleeve was bonded to the delivery shaft and distal portion of the sleeve was stretched over the proximal neck of the blockstent and gripped the neck of the blockstent to form a friction fit.

[00494] After placement of a guide sheath or guide catheter in the proximal axillary artery, and the placement of the 0.018 inch guide wire, the compressed blockstent was advanced over the guide wire, positioned in the axillary artery using the delivery catheter (i.e. delivery shaft / guide wire shaft assembly with a proximal hub), and then inflated or expanded. Angiography was performed to evaluate the degree of artery occlusion by injection of X-ray contrast through the guide sheath or guide catheter. The tip of the guide sheath or guide catheter was advanced forward until it was touching the proximal end of the expanded blockstent. The delivery catheter was pulled back, resulting in mechanical detachment of the expanded ballstent from the delivery catheter by disengaging the proximal neck of the expanded blockstent from the elastic sleeve on the distal end of the delivery catheter. The position of the expanded, detached blockstent and the occlusion of the target vessel were evaluated with angiography and the guide wire was removed.

[00495] For the AVP2 treatments, the guide wire was removed and exchanged for the AVP2, with care taken not to twist the device's delivery wire. The distal end of the AVP2 was positioned at the distal edge of the intended occlusion site. The guide sheath or guide catheter was then pulled back to expose the AVP2, resulting in expansion. The position of the expanded device was confirmed with angiography. The AVP2 was then detached by unscrewing its delivery wire. The position of the expanded, detached AVP2 was evaluated with angiography and the guide sheath removed along with the delivery wire.

[00496] For both treatments, contrast angiography was performed immediately after device deployment. The treated vessel segment was monitored with serial angiography every 2.5 minutes for the first 30 minutes, or until occlusion was observed.

[00497] There were no valves in the implanted portion of the medical device. At the end of the procedure the proximal and distal necks of the blockstent were open to the bloodstream. Given this configuration, the pressure inside the central void of the blockstent at the end of the procedure was the same, similar to, or lower than the pressure outside the blockstent, and was not higher. No rigid or semi-rigid material was placed in the central void of the blockstent.

[00498] At 29 days, an appropriately sized sheath was placed in a femoral artery via surgical cut-down to the vessel. Heparin was administered to achieve a target ACT \geq 300 seconds. Under fluoroscopic guidance, a guide catheter was advanced into the axillary artery. Contrast angiography was then performed to visualize the artery and its side branches. This process was then repeated on the contralateral side. The animal was then euthanized with an overdose of pentobarbital and tissue samples collected for histopathology with H&E stain, including the treated artery segments, the implanted blockstents, and AVP2 devices.

Results

[00499] A summary of the angiography results for each device is provided in FIG. 41. The blockstent demonstrated excellent fluoroscopic visibility, good trackability, low pressure (1 - 3 atm) expansion, and reliable detachment. Complete occlusion was achieved within 10 minutes in 3 of 3 arteries with the blockstent and within 10 minutes in 3 of 3 arteries with the AVP2. All animals survived to the scheduled Day 29 termination. Complete occlusion was maintained at 29 days in 3 of 3 arteries with the blockstent (100%) and 0 of 3 arteries with the AVP2 (0%). All of the blockstent-treated arteries were also fully occluded by histopathology, with little inflammatory response or device-related damage to the vessel wall, as shown in FIG. 42A. Partial blockstent deformation occurred over time, possibly caused either by issue ingrowth or compression between dog's forelimb and chest wall, but this deformation had no effect on the blockstent's

ability to completely and permanently occlude the target artery segment. None of the AVP2 treated arteries were fully occluded at 29 days by histopathology, as shown in FIG. 42B.

[00500] When compared to current standard of care treatment with the AVP2, blockstent treatment resulted in more rapid and more durable artery occlusion. These highly encouraging pilot results in an animal model generally accepted for the testing of devices for peripheral artery occlusion suggest that the blockstent could provide better long term occlusion rates relative to vascular plugs.

An Exemplary Method of Using a Medical Device Comprising an Expandable Body to Treat a Peripheral Artery in a Nonclinical Internal Thoracic and Axillary Artery Model

[00501] Canine axillary and internal thoracic arteries were treated with the blockstent (n = 3).

Methods

[00502] The experimental model used *Canis lupus familiaris* hound cross dogs weighing about 20 kg each. The study involved the use of a medical device comprising a hollow gold metal “blockstent” expandable body and a delivery device to place either a 6 mm diameter blockstent expandable body in the axillary artery or a 4 mm diameter blockstent expandable body in the internal thoracic artery. An appropriately sized sheath was placed in a femoral artery via surgical cut-down of the vessel. Heparin was administered to achieve a target activated clotting time (ACT) of 250-300 seconds. Under fluoroscopic guidance, a 0.018 inch guide wire was advanced beyond the intended occlusion site in the axillary artery or the internal thoracic artery. For the axillary artery treatments, a guide sheath (6 Fr x 90 cm long) or guide catheter was advanced over the guide wire into the proximal axillary artery. For the internal thoracic arteries, the guide sheath or guide catheter was advanced to a location in the subclavian artery near the origin of the internal thoracic artery. Contrast angiography was then performed to visualize the axillary artery or thoracic artery and its side branches.

[00503] The blockstent medical devices included a blockstent form of an expandable body. The expanded form of the blockstents was cylindrical, with rounded ends. The blockstents had a proximal neck and a distal neck and comprised gold. The main body of the 6 mm blockstent measured 6 mm in diameter and 11.5 mm in length (folded, wrapped, and compressed) and 10 mm in length (expanded) and was formed from a single layer of gold measuring 20 μm in thickness. The main body of the 4 mm blockstent measured 4 mm in diameter and 8.5 mm in length (folded, wrapped, and compressed) and 7.5 mm in length (expanded) and was formed from a single layer of gold measuring 12.5 μm in thickness. A polymeric nosecone with a valve was attached to the distal neck of the blockstent for both devices. The blockstent medical device further comprised a delivery catheter with an outer diameter of 3.25 Fr that comprised two hollow cylindrical bodies or lumens, the first lumen for the passage of an 0.014 or 0.018 inch guide wire (defined by the inner surface of the guide wire shaft) and the second lumen for the injection of fluid from the proximal hub into the central void of the blockstent to cause inflation or expansion (defined by the inner surface of the delivery shaft and the outer surface of the guide wire shaft).

[00504] The proximal neck of the blockstent was coupled to the delivery catheter, folded into pleats, wrapped around the distal end of the delivery catheter and an obturator wire, and compressed. The proximal neck of the blockstent was held to the distal end of the delivery catheter by an elastomeric outer sleeve, wherein the proximal portion of the sleeve was bonded to the delivery shaft and distal portion of the sleeve was stretched over the proximal neck of the blockstent and gripped the neck of the blockstent to form a friction fit.

[00505] After placement of a guide sheath or guide catheter, and the placement of the 0.018 inch guide wire, the compressed blockstents were advanced over the guide wire, positioned in the axillary or internal thoracic artery using the delivery catheter (i.e. delivery shaft / guide wire shaft assembly with a proximal hub), and then inflated or expanded. Angiography was performed to evaluate the degree of artery occlusion by injection of X-ray contrast through the guide sheath or guide catheter. The tip of the guide sheath or guide catheter was advanced forward until it was touching the proximal end of the expanded blockstent. The delivery catheter was

pulled back, resulting in mechanical detachment of the expanded ballstent from the delivery catheter by disengaging the proximal neck of the expanded blockstent from the elastic sleeve on the distal end of the delivery catheter. The position of the expanded, detached blockstent and the occlusion of the target vessel were evaluated with angiography and the guide wire was removed.

[00506] Contrast angiography was performed immediately after device deployment. The treated vessel segment was monitored with serial angiography every 2.5 minutes for the first 30 minutes, or until occlusion was observed.

[00507] At the end of the procedure the valve in the distal nosecone of the blockstent was configured to block the pathway for blood to travel through the central void of the expanded blockstent. The proximal nosecone had no valve and was therefore open to the bloodstream. Given this configuration, the pressure inside the central void of the blockstent at the end of the procedure was the same, similar to, or lower than the pressure outside the blockstent, and was not higher. No rigid or semi-rigid material was placed in the central void of the blockstent.

Results

[00508] The blockstent demonstrated excellent fluoroscopic visibility, good trackability, and low pressure (1 - 3 atm) expansion. Complete occlusion was achieved immediately in 7 of 7 arteries with the blockstent with the distal valve incorporated into the distal nosecone. When compared to prior results with the current standard of care treatment with the AVP2, blockstent treatment resulted in more rapid artery occlusion.

An Exemplary Method of Using a Medical Device Comprising an Expandable Body to Treat a Peripheral Artery in a Nonclinical Internal Thoracic Artery Model

[00509] Using a canine internal thoracic artery occlusion model, a comparison was made between treatment with the blockstent (n = 3) and treatment with the Cook Nester Coils (n = 4).

Methods

[00510] The experimental model used *Canis lupus familiaris* hound cross dogs weighing about 20 kg each. The study involved the use of a medical device comprising a hollow gold metal “blockstent” expandable body and a delivery device to place either a 4 mm diameter blockstent expandable body or two 4 mm diameter Cook Nester coils in the internal thoracic artery. An appropriately sized sheath was placed in a femoral artery via surgical cut-down of the vessel. Heparin was administered to achieve a target activated clotting time (ACT) of 250-300 seconds. Under fluoroscopic guidance, a 0.018 inch guide wire was advanced beyond the intended occlusion site in the thoracic artery. A guide sheath (6 Fr x 90 cm long) or guide catheter was advanced over the guide wire to a position near the origin of the internal thoracic artery. Contrast angiography was then performed to visualize the thoracic artery and its side branches.

[00511] The Cook Nester coils were G26988 devices, which is a 0.018 inch coil designed to be inserted through a 0.021 inch catheter that expands to a diameter of 4 mm with about 11 loops, presenting an extended length of 14 cm for embolization.

[00512] The blockstent medical device includes a blockstent form of an expandable body. The expanded form of the blockstent was cylindrical, with rounded ends. The blockstent had a proximal neck and a distal neck and comprised gold. The main body of the 4 mm blockstent measured 4 mm in diameter and 8.5 mm in length (folded, wrapped, and compressed) and 7.5 mm in length (expanded) and was formed from a single layer of gold measuring 12.5 μm in thickness. A polymeric nosecone with a valve was attached to the distal neck. A polymeric nosecone without a valve was attached to the proximal neck.

[00513] The blockstent medical device further comprised a delivery catheter assembly with an outer diameter of 3.25 Fr that comprised two hollow cylindrical bodies or lumens, the first lumen for the passage of a 0.014 or 0.018 inch guide wire (defined by the inner surface of the guide wire shaft) and the second lumen for the injection of fluid from the proximal hub into the central void of the blockstent to cause inflation or expansion (defined by the inner surface of the delivery shaft and the outer surface of the guide wire shaft). The blockstent medical device further comprised an external shaft with a separate hub that was configured to lock together with the hub of the delivery

catheter assembly. This external shaft defined a lumen between the inner surface of the external shaft and the outer surface of the delivery catheter assembly. The hub of the external shaft included a valve and a side arm enabling the injection of X-ray contrast into this lumen, which exited near the tip of the medical device.

[00514] The proximal neck of the blockstent was coupled to the delivery catheter, folded into pleats, wrapped around the distal end of the delivery catheter assembly and an obturator wire, and compressed. The proximal neck of the blockstent was held to the distal end of the delivery catheter assembly by an elastomeric outer sleeve, wherein the proximal portion of the sleeve was bonded to the delivery shaft assembly and distal portion of the sleeve was stretched over the proximal neck of the blockstent and gripped the neck of the blockstent to form a friction fit.

[00515] For the Cook Nester coil placements, a 5 Fr catheter was advanced through the guide sheath or guide catheter over a guide wire and into the internal thoracic artery. The guide wire was removed and a 0.021 inch catheter was placed in a coaxial manner through the 5 Fr catheter. Then, coils were pushed through the 0.021 inch catheter using a pusher wire and placed in the internal thoracic artery. The position of each placed coil was confirmed with angiography by injection of X-ray contrast through the 0.021 inch catheter or the guide sheath / catheter. Two coils were placed in each treated vessel.

[00516] After the placement of the final coil (when coil is pushed out of microcatheter and achieves its final shape), the treated vessel segment was monitored with serial angiography every 2.5 minutes for the first 30 minutes or until complete occlusion of the vessel segment was observed.

[00517] For the blockstent placements, after placement of a guide sheath or guide catheter and the placement of the 0.018 inch guide wire in the internal thoracic artery, the compressed blockstent was advanced over the guide wire, positioned in the internal thoracic artery using the assembly of the external shaft (and hub), delivery shaft / guide wire assembly (with hub) wherein the two hubs were locked together. The compressed blockstent was then inflated or expanded. Angiography was performed to evaluate the degree of artery occlusion by injection of X-ray contrast through the lumen of the external shaft using the side arm. The two hubs were then unlocked and the tip

of the external shaft was advanced forward until it was touching the proximal nose cone of the expanded blockstent. The delivery catheter assembly was then pulled back, resulting in mechanical detachment of the expanded ballstent from the delivery catheter assembly by disengaging the proximal neck of the expanded blockstent from the elastic sleeve on the distal end of the delivery catheter assembly. The position of the expanded, detached blockstent and the occlusion of the target vessel were evaluated with angiography by injection through the external shaft which now functioned as a guide catheter. Then, the guide wire was removed and angiography of the internal thoracic artery was repeated.

[00518] At the end of the procedure the valve in the distal nosecone of the blockstent had sealed the pathway for blood to travel through the central void of the expanded blockstent. The proximal nosecone had no valve and was therefore open to the bloodstream. Given this configuration, the pressure inside the central void of the blockstent at the end of the procedure was the same, similar to, or lower than the pressure outside the blockstent, and was not higher. No rigid or semi-rigid material was placed in the central void of the blockstent.

[00519] At 28 days, an appropriately sized sheath was placed in a femoral artery via surgical cut-down to the vessel. Heparin was administered to achieve a target ACT \geq 300 seconds. Under fluoroscopic guidance, a guide catheter was advanced into the axillary artery. Contrast angiography was then performed to visualize the artery and its side branches. This process was then repeated on the contralateral side. The animal was then euthanized with an overdose of pentobarbital and tissue samples collected for histopathology with H&E stain, including the treated artery segments, the implanted blockstents, and the Cook Nester coil devices.

Results

[00520] The blockstent demonstrated excellent fluoroscopic visibility, good trackability, and low pressure (1 - 3 atm) expansion. Angiography and detachment could be effectuated with the external shaft. By histology and angiography, at 28 days, 3/3 internal thoracic arteries treated with the blockstent were completely occluded

(100%). By histology and angiography, at 28 days, 0/3 internal thoracic arteries treated with the blockstent were completely occluded (0%).

An Exemplary Method of Using a Medical Device Comprising an Expandable Body to Treat a Peripheral Artery in a Patient

[00521] A hypothetical method for using the medical device to treat a patient in need of an arterial embolization may begin with one or more pre-surgical consultations, where a number of tests may be performed. The tests may include blood tests, urine tests, an electrocardiogram, and imaging tests including CT, MRI, and an angiogram, among others. From the diagnostic imaging tests, images and measurements of the target blood vessel segment may be obtained demonstrating the position, size, and shape of the target blood vessel segment. The consultations may occur several days before, or on the same day, that the procedure is performed.

[00522] On the day of the procedure, the patient is prepared for the procedure and typically given local anesthesia. The patient's groin is then prepped and draped in an aseptic manner. Then a physician accesses a femoral artery in the patient, optionally with a micropuncture set. A soft tip guide wire 302 is inserted in a retrograde fashion into the femoral artery. Optionally, a vascular sheath is placed. A diagnostic catheter is advanced over the guide wire until the tip of the diagnostic catheter is in or near the lumen of the target vessel segment and a diagnostic angiogram is performed. The diagnostic catheter is removed and a guide catheter is inserted.

[00523] The physician selects a blockstent medical device of appropriate size and shape for treatment of the target vessel segment, in this case a device comprising a 12.5 μm layer of gold with a cylindrical expanded form, rounded ends, a proximal neck and a distal neck, and a main body measuring 4 mm in diameter and 8.5 mm in length (folded, wrapped, and compressed) and 7.5 mm in length (expanded). A polymeric nosecone with a valve is attached to the distal neck. A polymeric nosecone without a valve is attached to the proximal neck.

[00524] The blockstent medical device further comprised a delivery catheter assembly with an outer diameter of 3.25 Fr that comprised two hollow cylindrical bodies or lumens, the first lumen for the passage of a 0.014 inch guide wire (defined by the

inner surface of the guide wire shaft) and the second lumen for the injection of fluid from the proximal hub into the central void of the blockstent to cause inflation or expansion (defined by the inner surface of the delivery shaft and the outer surface of the guide wire shaft). The blockstent medical device further comprised an external shaft with a separate hub configured to lock together with the hub of the delivery catheter assembly. This external shaft defined a lumen between the inner surface of the external shaft and the outer surface of the delivery catheter assembly. The hub of the external shaft includes a valve and a side arm enabling the injection of X-ray contrast into this lumen, which exits near the tip of the medical device.

[00525] The proximal neck of the blockstent is coupled to the delivery catheter, folded into pleats, wrapped around the distal end of the delivery catheter assembly and an obturator wire, and compressed. The proximal neck of the blockstent is held to the distal end of the delivery catheter assembly by an elastomeric outer sleeve, wherein the proximal portion of the sleeve is bonded to the delivery shaft assembly and distal portion of the sleeve was stretched over the proximal neck of the blockstent and gripped the neck of the blockstent to form a friction fit.

[00526] A 0.014 inch guide wire is placed in the target vessel and the compressed blockstent is advanced over the guide wire, positioned in the target artery segment using the assembly of the external shaft (and hub), delivery shaft / guide wire assembly (with hub) wherein the two hubs are locked together. The compressed blockstent is then inflated or expanded. Angiography is performed to evaluate the degree of artery occlusion by injection of X-ray contrast through the lumen of the external shaft using the side arm. The two hubs are unlocked and the tip of the external shaft is advanced forward until it is touching the proximal nose cone of the expanded blockstent. The delivery catheter assembly is then pulled back, resulting in mechanical detachment of the expanded ballstent from the delivery catheter assembly by disengaging the proximal neck of the expanded blockstent from the elastic sleeve on the distal end of the delivery catheter assembly. The position of the expanded, detached blockstent and the occlusion of the target vessel are evaluated with angiography by injection through the external shaft which now functions as a guide

catheter or a diagnostic catheter. Then, the guide wire was removed and angiography of the target vessel is repeated.

[00527] At the end of the procedure the valve in the distal nosecone of the blockstent seals the pathway for blood to travel through the central void of the expanded blockstent. The proximal nosecone has no valve and is therefore open to the bloodstream. Given this configuration, the pressure inside the central void of the blockstent at the end of the procedure will be the same, similar to, or lower than the pressure outside the blockstent, and not higher. No rigid or semi-rigid material is placed in the central void of the blockstent.

[00528] The physician withdraws the guide wire, external shaft, and vascular sheath (if any) and achieves hemostasis of the femoral artery puncture with compression. The patient is then transported to a recovery room. During and after recovery, the physician periodically monitors the patient as well as the position of the implanted blockstent, and the completeness of the occlusion of the target artery segment.

An Exemplary Method of Using a Low Profile Medical Device Comprising an Expandable Body to Treat a Peripheral Artery in a Patient

[00529] A low profile embodiment of a medical device comprising a hollow gold metal blockstent expandable body optimized for treating distal or tortuous blood vessels has been designed for deployment through a 4 Fr or a 5 Fr catheter. The medical device comprises a cylindrical hollow gold metal expandable body comprising a proximal neck and a distal neck. The distal neck is closed. A distal nosecone is attached to the distal neck. The proximal neck is open. A proximal nosecone is attached to the distal neck. The hollow gold metal expandable body is folded into pleats, wrapped clockwise or counter-clockwise, and compressed onto a wire mandrel. The proximal neck of the folded, wrapped, and compressed expandable body is joined to a single lumen delivery catheter by a physical coupling, without glue, adhesive, or a weld. In this example, the proximal portion of an elastomeric proximal sleeve is bonded to the single lumen catheter and the distal portion of the proximal sleeve is stretched

over the proximal neck of the expandable body. An obturator wire is placed in the lumen of the single lumen catheter.

[00530] A 5 Fr catheter is advanced through the arterial system to the segment to be treated. The medical device comprising a hollow gold metal blockstent expandable body described above is advanced into the hub of the 5 Fr diagnostic catheter, and passed through the catheter until the folded, wrapped, and compressed expandable body fully exits the distal tip of the 5 Fr catheter. Then, the obturator wire is removed from the medical device while dripping a fluid onto the hub to prevent the aspiration of air into the lumen of the medical device. Then, a syringe or inflator filled with fluid is attached to the hub of the medical device and used to inject fluid under pressure into the void of the expandable body, resulting in expansion. Then, the 5Fr catheter is advanced until its distal tip makes contact with the proximal nose cone and the catheter portion of the medical device is pulled back with the 5 Fr catheter held in place, resulting in detachment of the expanded, expandable body from the delivery catheter. The delivery catheter is removed from the patient and radiographic contrast is injected into the 5 Fr catheter under fluoroscopy to confirm target vessel segment occlusion.

Examples of Optimizing Wall Thickness of a Hollow Metal Expandable Body

[00531] The wall thickness of a hollow metal expandable body can be optimized to satisfy various competing design requirements. For example, a spherical, hollow gold metal ballstent expandable body of 8 mm diameter with a wall thickness of 20 μm has demonstrated good performance with respect to durability during handling and assembly, ease of folding and wrapping, expansion at low pressure, and resistance to compression after expansion *in vivo*.

[00532] Resistance to compression (or buckling) after expansion is a function of both expandable body diameter and wall thickness. For example, studies of post-expansion compression characteristics of sealed ballstent and substantially cylindrical blockstent expandable bodies were conducted using a pressure chamber. The buckling pressure of unannealed electroforms was found to scale with (wall thickness / diameter)³, approximating a thin-walled pressure vessel theory. The buckling pressure

for ballstents of 3 - 10 mm diameter and 10 – 20 μm wall thickness had a median value of 680 mmHg and a minimum value of 165 mmHg, about two orders of magnitude greater than the estimated local pressure loads caused by blood flow momentum effects. The buckling pressure for blockstents of 4 - 6 mm diameter and 10 - 20 μm wall thickness had a median value of 350 mmHg and a minimum value of 170 mmHg, significantly higher than the estimated local contact pressure loads caused by limb movement and body weight. Subsequent compression studies of annealed electroforms demonstrated buckling pressures less than half those of the unannealed electroforms.

Example of Optimizing the Surface Finish of a Metallic Sacrificial Mandrel for Use in Making a Hollow Metal Expandable Body

[00533] In one example, a surface finish of 16 μinch on a sacrificial aluminum mandrel has been shown to result in a hollow gold metal expandable body with low rates of pinhole flaws, while preserving tissue overgrowth onto the expandable body surface over 4 weeks *in vivo* (FIG. 40A).

Example of Making and Using a Polymeric Sacrificial Mandrel for Use in Making a Hollow Metal Expandable Body

[00534] In an example of the feasibility of applying a gold coating to a water soluble polymer, PEG flakes were sputter coated with a layer of gold about 10 nm thick. There was no loss of gold when the coated surface was touched with adhesive tape, thus showing sufficient adhesion.

Example of Making an Accessory Coil Expandable Body and Using It in Conjunction with a Hollow Metal “Ballstent” Expandable Body

[00535] As previously described, a coiled wire “accessory coil” expandable body may be used with a “ballstent” hollow gold metal expandable body. In one embodiment, the accessory coil is formed from nitinol.

[00536] The following example is directed to a method of forming and deploying a nitinol accessory coil, according to one embodiment. Beginning with 0.005 inch diameter nitinol wire in a cold working condition (i.e. as drawn), the nitinol wire was firmly constrained into its new shape by wrapping it onto a forming mandrel or die 735

(shown in FIG. 46A) and then heat treated and annealed to impart superelasticity and shape memory. In this example, the mandrel was sized to create an 8 mm x 8 mm spherical accessory coil 725. Well known guidelines for shape set annealing were followed. The heating method may include an air or vacuum furnace, salt bath, sand bath, or heated die. The temperature was in the range of 500 – 550 °C, with higher temperatures resulting in lower tensile strengths. Cooling was rapid to avoid aging effects; as such, a water quench was used. The heat treatment time was such that the material reaches the desired temperature throughout its cross-section. The time depended on the mass of the fixture and material, and the heating method. By way of example and not limitation, heating times may be less than a minute for heating small parts in a salt bath or heated die.

[00537] The accessory coil 725 was then tested, as shown sequentially in FIGS. 46B-D. The accessory coil was loaded into the lumen of an accessory coil delivery catheter 805 with a 0.016 inch inner diameter. The resulting accessory coil / accessory coil delivery catheter assembly (the second medical device) was then passed through the guide wire lumen of a medical device comprising an 8 mm hollow metal “ballstent” expandable body (the first medical device), which was in an expanded configuration, passing through a telescoping segment attached to the distal neck of the ballstent expandable body before exiting the ballstent expandable body. The accessory coil was fully expelled from the lumen of the accessory coil delivery catheter using a 0.009 inch stainless steel pusher wire. The accessory coil delivery catheter was removed from the first medical device. The accessory coil achieved its intended shape, forming large loops defining an 8 mm diameter spherical zone.

[00538] Various embodiments of the forming and deployment processes may be employed. For example, the accessory coil may be formed into a non-spherical shape (i.e. 8 mm x 4 mm, 8 mm x 6 mm, 8 mm x 12 mm, or 8 mm x 16 mm) by using a forming mandrel 735 of shorter or longer axial dimension.

Example of Making an Accessory Coil Expandable Body with Radiopaque Markers

[00539] The following example, with reference to FIGS. 46A, 50A-D, and 53A-C, is directed to a method of forming a nitinol accessory coil 725, attaching radiopaque marker bands 920 to its ends, and assembling it into an accessory coil delivery system 900 according to one embodiment.

[00540] Beginning with 0.005 inch diameter nitinol wire in a cold working condition (i.e. as drawn), the nitinol wire was firmly constrained into its new shape by wrapping it onto a forming mandrel or die 735 and then heat treated and annealed to impart superelasticity and shape memory. In this example, the mandrel was sized to create an accessory coil 725 of the desired shape. Heat treatment was performed in an oven at $650\text{ }^{\circ}\text{C} \pm 10\text{ }^{\circ}\text{C}$ for 15-30 minutes. Then the coil still on its forming mandrel was cooled by quenching in room temperature water for 15-30 seconds.

[00541] The accessory coil 725 was then removed from the forming mandrel 735 and inserted into a section of PTFE tubing 932 to cover its entire length. Using a spot heater at $400\text{ }^{\circ}\text{C} \pm 10\text{ }^{\circ}\text{C}$, the PTFE tubing was then shrunk onto the accessory coil. Then the PTFE shrink tubing was trimmed back from both ends of the coil to accommodate 90% platinum / 10% iridium marker bands 920, which were laser welded in place.

[00542] The accessory coil delivery catheter 900 was assembled by bonding the female Luer adapter 908 onto the 316 stainless steel outer hypotube 906. The proximal end of the polyimide accessory coil catheter shaft 910 was then inserted into the outer hypotube and bonded. A platinum iridium marker band 920 was then bonded to the distal end of the accessory coil catheter shaft. UV cured epoxy was used for all bonding steps. Finally the female Luer adapter was fastened to the Y-adapter hub 970.

[00543] Assembly of the push wire subsystem was performed by inserting the 304 stainless steel push wire 950 into the 316 stainless steel inner hypotube 916 until flush at the proximal ends, laser welding the proximal ends together, securing a wire handle 918 to the proximal end of the inner hypotube, and then applying UV cured epoxy to form a smooth fillet at the joint of the distal end of the inner hypotube and pusher wire.

[00544] Assembly of the accessory coil delivery system 900 was then completed by inserting the distal end of the pusher wire 950 into the proximal end of the Y-adapter hub 970, laser trimming the distal end of the push wire so that only 1-2 mm protruded from the distal end of the accessory coil catheter shaft 910, pulling the handle 918 back, loading the accessory coil 162 into the distal end of the accessory coil catheter shaft, advancing the handle until the accessory coil 162 began to protrude from the distal end of the accessory coil catheter shaft, and tightening the Y-adapter hub to the inner hypotube 916. The accessory coil delivery system was then ready for packaging, sterilization, and shipment.

[00545] It will be appreciated that the devices and methods of the present invention are capable of being incorporated in the form of a variety of embodiments, only a few of which have been illustrated and described above. The disclosures herein may be embodied in other specific forms without departing from its spirit or essential characteristics. The described embodiments are to be considered in all respects only as illustrative and not restrictive and the scope of the present invention is, therefore indicated by the appended claims rather than by the foregoing description. All changes that come within the meaning and range of equivalency of the claims are to be embraced within their scope.

AMENDED CLAIMS

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What is claimed is:

1. A medical device comprising:

a metallic expandable body configured for permanent implantation in an artery or vein, the expandable body comprising:

a distal region, a proximal region generally opposite the distal region, an intermediate region transitioning from the distal region to the proximal region, a center axis extending proximal-distal between the proximal region and distal region;

a wall extending generally continuously through the intermediate region from the distal region to the proximal region to define an exterior surface of the expandable body and an interior surface of the expandable body, the interior surface defining a central void of the expandable body; and

a proximal neck, a distal neck, a proximal nosecone, a distal nosecone, and one or more elastomeric valves;

a triple lumen delivery catheter assembly comprising:

a longitudinally extending body further comprising a proximal end and a distal end generally opposite the proximal end, wherein the distal end of the delivery catheter is operably coupled to the proximal region of the expandable body;

a first hollow member shaft that defines a first lumen that is continuous from the proximal end to the distal end and is configured to accept a guide wire;

a second hollow member shaft that defines a second lumen to allow for passage of a fluid medium from the proximal end to

the distal end and into the central void of the expandable body; and

a third hollow member shaft that defines a third lumen to allow for passage of a fluid medium from the proximal end to the distal end and into the blood vessel lumen near the location of the expandable body; wherein the third hollow member shaft can be separated from the remainder of the delivery catheter, wherein the expanded expandable body can be separated from the delivery catheter by pulling the third hollow member shaft and the remainder of the delivery catheter assembly components apart;

wherein, the one or more elastomeric valves are configured to close a proximal neck or a distal neck when separated from the delivery catheter such that the pressure inside the central void of the expanded expandable body, after separation from the delivery catheter, is less than or equal to the pressure outside the expanded expandable body,

wherein the expandable body is configured to expand from a deliverable configuration to an expanded configuration, the expandable body is attached to the delivery catheter by a friction fit, without glue, adhesive, or a weld; and

wherein, when the expandable body is in the deliverable configuration, the wall assumes a pleated configuration comprising a plurality of pleats folded over in a clockwise direction relative to the center axis or a counter-clockwise direction relative to the center axis to form a folded-over region of the expandable body.

2. The medical device of claim 1, wherein the expanded expandable body possesses sufficient strength to maintain itself in the expanded configuration within a biological space after separation from the delivery catheter; and wherein no solid or semi-solid material or member, not derived

from the patient, is required in the interior volume of the expandable body to at least assist in causing the expandable body to assume or maintain the expanded configuration after separation of the expanded expandable body and the delivery catheter.

3. The medical device of claim 1 wherein:

the first hollow member shaft and the second hollow member shaft form a first catheter assembly with a first proximal hub, wherein the first catheter assembly is engaged to the metallic expandable body and the third hollow member shaft is a second catheter assembly with a second proximal hub;

wherein the first proximal hub and the second proximal hub are engaged in a deployment configuration; and

wherein the first proximal hub and the second proximal hub are disengaged in a detachment configuration wherein the first catheter assembly and the second catheter assembly are pulled apart, resulting in separation of the expandable body from the first catheter assembly.

4. The medical device of claim 1, wherein the first lumen is located centrally in the delivery catheter and is continuous from the proximal end to the distal end.

5. The medical device of claim 1, wherein the second lumen is defined by an annular gap between an inner wall of the second hollow member shaft and an outer wall of the first hollow member shaft and enables a fluid communication between the proximal hub of the delivery catheter and a central void or space of the expandable body.

6. The medical device of claim 1, wherein the third lumen is defined by an annular gap between an inner wall of the third hollow member shaft and an outer wall of the second hollow member shaft and enables a fluid

communication between a proximal hub of the delivery device and a blood vessel segment lumen near the location of the metallic expandable body.

7. The medical device of claim 1, wherein the first hollow member shaft comprises:
 - an outer layer comprising a polymer, such as polyimide;
 - a middle layer comprising a braided metal; wherein the middle layer is disposed between the outer layer and an inner layer; and,
 - the inner layer comprising a lubricious coating, a lubricious polymer such as PTFE, or a polyimide/PTFE composite.
8. The medical device of claim 1, wherein the second hollow member shaft comprises:
 - one layer comprising a polymer, such as polyimide; and
 - a second layer comprising a braided metal; wherein the middle layer is disposed between the outer layer and an inner layer;
9. The medical device of claim 1, wherein the third hollow member shaft comprises:
 - a lubricious outer surface coating;
 - an outer layer comprising a polymer, such as polyimide or Pebax,
 - a middle layer comprising a coiled metal wire, wherein the middle layer is disposed between the outer layer and an inner layer; and
 - an inner layer comprising a lubricious coating, a lubricious polymer such as PTFE, or a polyimide/PTFE composite.
10. The medical device of claim 9, wherein the wall of the third hollow member shaft comprises a material with a Shore durometer hardness equal to or greater than 55 Shore D.

11. The medical device of any one of claims 1-3, wherein the one or more elastomeric valves close when the expanded expandable body is separated from the delivery device.
12. The medical device of any one of claims 1-3, wherein an opening in one or both necks of the expandable body is sealed by the one or more elastomeric valves after separating the expandable body and the delivery catheter.
13. The medical device of any one of claims 1-3, wherein the one or more elastomeric valves close when the expanded expandable body is separated from the delivery device and wherein an opening in one or both necks of the expandable body is sealed by the one or more elastomeric valves after separating the expandable body and the delivery catheter
14. The medical device of any one of claims 1-3, wherein the one or more elastomeric valves comprise polymer discs.
15. The medical device of any one of claims 1-3, wherein the one or more elastomeric valves comprise liquid polymer material injected into a nose cone.
16. The medical device of any one of claims 1-3, wherein the one or more elastomeric valves comprise silicone rubber.
17. The medical device of claim 1, wherein the one or more elastomeric valves valve comprises a central orifice, such central orifice comprising a round puncture, a slit along a diameter, or orthogonal slits across two diameters.
18. (Cancelled)
19. The medical device of any one of claims 1-3, wherein, prior to separation of the expandable body and the delivery catheter, the first hollow member shaft or second hollow member shaft is inserted into an elastomeric distal valve that is bonded to the expandable body, wherein the elastomeric proximal valve seals against the first hollow member shaft or second hollow member shaft.

20. The medical device of any one of claims 1-3, wherein the one or more elastomeric valves are configured to seal only the proximal neck, only the distal neck, or both the proximal and distal necks.
21. The medical device of any one of claims 1-3, wherein the one or more elastomeric valves are integrated into a nosecone.
22. The medical device of any one of claims 1-3, wherein the distal end of the second hollow member shaft is inserted into the proximal neck of the expandable body, the proximal end of an elastomeric sleeve is attached to the second hollow member shaft, and the distal end of the elastomeric sleeve is stretched over the proximal neck of the expandable body forming a friction fit between the elastomeric sleeve and the proximal neck of the expandable body and a friction fit between the proximal neck of the expandable body and the distal end of the second hollow member shaft.
23. The medical device of claim 1-3, wherein the one or more elastomeric valves are integrated into a nosecone, wherein the first hollow member shaft, the second hollow member shaft, of the first and second hollow member shafts are inserted into at least one of the one or more elastomeric valves bonded to the expandable body or to a nose cone.
24. The medical device of any one of claims 1-3, wherein the distal end of the second hollow member shaft is inserted into the proximal neck of the expandable body, the distal end of an elastomeric sleeve is attached to the proximal neck of the expandable body or the proximal nosecone, and the distal end of the elastomeric sleeve is stretched over the proximal neck of the expandable body and the distal end of the second hollow member shaft forming a friction fit between the elastomeric sleeve and the proximal neck of the expandable body and a friction fit between the proximal neck of the expandable body and the distal end of the second hollow member shaft.
25. The medical device of any one of claims 1-3, wherein the distal end of the second hollow member shaft is inserted into the proximal neck of the

expandable body, the proximal end of an elastomeric sleeve is attached to the second hollow member shaft, and the distal end of the elastomeric sleeve is stretched over the proximal neck of the expandable body forming a friction fit between the elastomeric sleeve and the proximal neck of the expandable body and a friction fit between the proximal neck of the expandable body and the distal end of the second hollow member shaft, wherein the elastomeric sleeve comprises thermoplastic polyurethane.

26. The medical device of any one of claims 1-3, wherein the distal end of the second hollow member shaft is inserted into the proximal neck of the expandable body, the proximal end of an elastomeric sleeve is attached to the second hollow member shaft, and the distal end of the elastomeric sleeve is stretched over the proximal neck of the expandable body forming a friction fit between the elastomeric sleeve and the proximal neck of the expandable body and a friction fit between the proximal neck of the expandable body and the distal end of the second hollow member shaft, wherein the one or more elastomeric valves are configured to seal only the proximal neck, only the distal neck, or both the proximal and distal necks, wherein the elastomeric sleeve comprises thermoplastic polyurethane.
27. The medical device of any one of claims 1-3, wherein the distal end of the second hollow member shaft is inserted into the proximal neck of the expandable body, the proximal end of an elastomeric sleeve is attached to the second hollow member shaft, and the distal end of the elastomeric sleeve is stretched over the proximal neck of the expandable body forming a friction fit between the elastomeric sleeve and the proximal neck of the expandable body and a friction fit between the proximal neck of the expandable body and the distal end of the second hollow member shaft, wherein the one or more elastomeric valves are integrated into a nosecone and, wherein the elastomeric sleeve comprises thermoplastic polyurethane.
28. The medical device of any one of claims 1-3, wherein the distal end of the second hollow member shaft is inserted into the proximal neck of the

expandable body, the proximal end of an elastomeric sleeve is attached to the second hollow member shaft, and the distal end of the elastomeric sleeve is stretched over the proximal neck of the expandable body forming a friction fit between the elastomeric sleeve and the proximal neck of the expandable body and a friction fit between the proximal neck of the expandable body and the distal end of the second hollow member shaft, wherein the elastomeric sleeve comprises thermoplastic polyurethane.

29. The medical device of claim 1-3, wherein the distal end of the second hollow member shaft is inserted into the proximal neck of the expandable body, the proximal end of an elastomeric sleeve is attached to the second hollow member shaft, and the distal end of the elastomeric sleeve is stretched over the proximal neck of the expandable body forming a friction fit between the elastomeric sleeve and the proximal neck of the expandable body and a friction fit between the proximal neck of the expandable body and the distal end of the second hollow member shaft, wherein the first hollow member shaft, the second hollow member shaft, of the first and second hollow member shafts are inserted into at least one of the one or more elastomeric valves bonded to the expandable body or to a nose cone, wherein the elastomeric sleeve comprises thermoplastic polyurethane.
30. The medical device of any one of claims 1-3, wherein the distal end of the second hollow member shaft is inserted into the proximal neck of the expandable body, the proximal end of an elastomeric sleeve is attached to the second hollow member shaft, and the distal end of the elastomeric sleeve is stretched over the proximal neck of the expandable body forming a friction fit between the elastomeric sleeve and the proximal neck of the expandable body and a friction fit between the proximal neck of the expandable body and the distal end of the second hollow member shaft, wherein the distal end of the second hollow member shaft is inserted into the proximal neck of the expandable body, wherein the elastomeric sleeve comprises thermoplastic polyurethane.

31. The medical device of any one of claims 1-3, wherein the distal end of the second hollow member shaft is inserted into the proximal neck of the expandable body, the distal end of an elastomeric sleeve is attached to the proximal neck of the expandable body or the proximal nosecone, and the distal end of the elastomeric sleeve is stretched over the proximal neck of the expandable body and the distal end of the second hollow member shaft forming a friction fit between the elastomeric sleeve and the proximal neck of the expandable body and a friction fit between the proximal neck of the expandable body and the distal end of the second hollow member shaft wherein at least one of the one or more elastomeric valves forms a friction fit with a shaft.
32. The medical device of any one of claims 1-3, wherein the distal end of the second hollow member shaft is inserted into the proximal neck of the expandable body, the proximal end of an elastomeric sleeve is attached to the second hollow member shaft, and the distal end of the elastomeric sleeve is stretched over the proximal neck of the expandable body forming a friction fit between the elastomeric sleeve and the proximal neck of the expandable body and a friction fit between the proximal neck of the expandable body and the distal end of the second hollow member shaft, wherein the one or more elastomeric valves are integrated into a nosecone, wherein the elastomeric sleeve comprises thermoplastic polyurethane and, wherein at least one of the one or more elastomeric valves forms a friction fit with a shaft.
33. The medical device of any one of claims 1-3, wherein the distal end of the second hollow member shaft is inserted into the proximal neck of the expandable body, the proximal end of an elastomeric sleeve is attached to the second hollow member shaft, and the distal end of the elastomeric sleeve is stretched over the proximal neck of the expandable body forming a friction fit between the elastomeric sleeve and the proximal neck of the expandable body and a friction fit between the proximal neck of the expandable body and the distal end of the second hollow member shaft wherein the elastomeric

sleeve comprises thermoplastic polyurethane wherein at least one of the one or more elastomeric valves forms a friction fit with a shaft.

34. The medical device of claim 1-3, wherein the distal end of the second hollow member shaft is inserted into the proximal neck of the expandable body, the proximal end of an elastomeric sleeve is attached to the second hollow member shaft, and the distal end of the elastomeric sleeve is stretched over the proximal neck of the expandable body forming a friction fit between the elastomeric sleeve and the proximal neck of the expandable body and a friction fit between the proximal neck of the expandable body and the distal end of the second hollow member shaft, wherein the first hollow member shaft, the second hollow member shaft, of the first and second hollow member shafts are inserted into at least one of the one or more elastomeric valves bonded to the expandable body or to a nose cone, wherein the elastomeric sleeve comprises thermoplastic polyurethane, wherein at least one of the one or more elastomeric valves forms a friction fit with a shaft.
35. The medical device of any one of claims 1-3, wherein the distal end of the second hollow member shaft is inserted into the proximal neck of the expandable body, the distal end of an elastomeric sleeve is attached to the proximal neck of the expandable body or the proximal nosecone, and the distal end of the elastomeric sleeve is stretched over the proximal neck of the expandable body and the distal end of the second hollow member shaft forming a friction fit between the elastomeric sleeve and the proximal neck of the expandable body and a friction fit between the proximal neck of the expandable body and the distal end of the second hollow member shaft, wherein the elastomeric sleeve comprises thermoplastic polyurethane, wherein at least one of the one or more elastomeric valves forms a friction fit with a shaft.
36. The medical device of claim 1, wherein a telescoping segment is bonded to distal neck of the expandable body and extends into the central void of the expandable body; the distal end of the first hollow member shaft is engaged

with telescoping segment; and the telescoping segment and the distal end of the first hollow member shaft combine to form a two-part bridging segment through the central void of the expandable body.

37. The medical device of claim 36, wherein the telescoping segment is rigid.
38. The medical device of claim 37, wherein the telescoping segment comprises a metal.
39. (Cancelled)
40. (Cancelled)
41. The medical device of claim 3, wherein the engagement of the first and second proximal hubs prevents leaking during injection of the third lumen, and further wherein, when the first and second proximal hubs are disengaged, the second proximal hub comprises a valve to prevent leaking during injection of the third lumen when the first and second proximal hubs are disengaged.
42. The medical device of claim 3, wherein the engagement of the first and second proximal hubs prevents leaking during injection of the third lumen, and further wherein, when the first and second proximal hubs are disengaged, the second proximal hub does not comprise a valve to prevent leaking during injection of the third lumen when the first and second proximal hubs are disengaged.
43. The medical device of any one of claims 1- 3, wherein the expandable body has a wall thickness in a range from 3 to 50 microns.
44. The medical device of any one of claims 1-3, wherein the wall of the expandable body comprises at least one layer, with the at least one layer being a metal layer.
45. The medical device of claim 1-3, wherein the wall of the expandable body comprises at least one layer, with the at least one layer being a metal layer, wherein the metal layer comprises gold.

46. (Cancelled)
47. (Cancelled)
48. The medical device of claim 46, wherein at least a portion of the wall of the expandable body is formed by electroforming.
49. The medical device of claim 46, wherein at least a portion of the wall of the expandable body is annealed.
50. The medical device claims 1 - 3, wherein, the expandable body is has a single lobe.
51. (Cancelled)
52. (Cancelled)
53. The medical device of any one of claims 1- 3, wherein the expanded expandable body comprises an overall shape that is generally oblong.
54. The medical device of any one of claims 1- 3, wherein the expanded expandable body comprises an overall shape that is generally cylindrical with rounded ends.
55. The medical device of any one of claims 1- 3, wherein the external surface of the expandable body comprises surface structures that have a surface height of approximately 0.01 μm to approximately 1 μm .
56. The medical device of any one of claims 1- 3, wherein the expandable body is configured to be expanded from the deliverable configuration to the expanded configuration by applying a pressure of 3 atmospheres or less to the central void of the expandable body during the passage of a fluid medium from the proximal end of the delivery catheter to the central void of the expandable body.
57. The medical device claims 1 - 3, wherein the expandable body is has a single lobe wherein the expandable body has an expanded diameter ranging from about 2 mm to about 30 mm.

58. (Cancelled)
59. The medical device of any one of claims 1- 3, wherein the expanded expandable body comprises an overall shape that is generally oblong, wherein the expandable body has an expanded diameter ranging from about 2 mm to about 30 mm.
60. The medical device of any one of claims 1- 3, wherein the expanded expandable body comprises an overall shape that is generally cylindrical with rounded ends, wherein the expandable body has an expanded diameter ranging from about 2 mm to about 30 mm.
61. The medical device of any one of claims 1-3, wherein the expandable body has an expanded length of between about 5 mm to about 60 mm.
62. The medical device claims 1 - 3, wherein the expandable body has a single lobe wherein the expandable body has an expanded length of between about 5 mm to about 60 mm.
63. (Cancelled)
64. The medical device of any one of claims 1- 3, wherein the expanded expandable body comprises an overall shape that is generally oblong, wherein the expandable body has an expanded length of between about 5 mm to about 60 mm.
65. The medical device of any one of claims 1- 3, wherein the expanded expandable body comprises an overall shape that is generally cylindrical with rounded ends, wherein the expandable body has an expanded length of between about 5 mm to about 60 mm.
66. The medical device of any one of claims 1-3, wherein the outer diameter of the delivery catheter is 2 - 5 Fr.
67. The medical device of any one of claims 1-3, wherein the outer diameter of the expandable body in a deliverable configuration is 2 - 8 Fr.
- 68-264. (Cancelled)

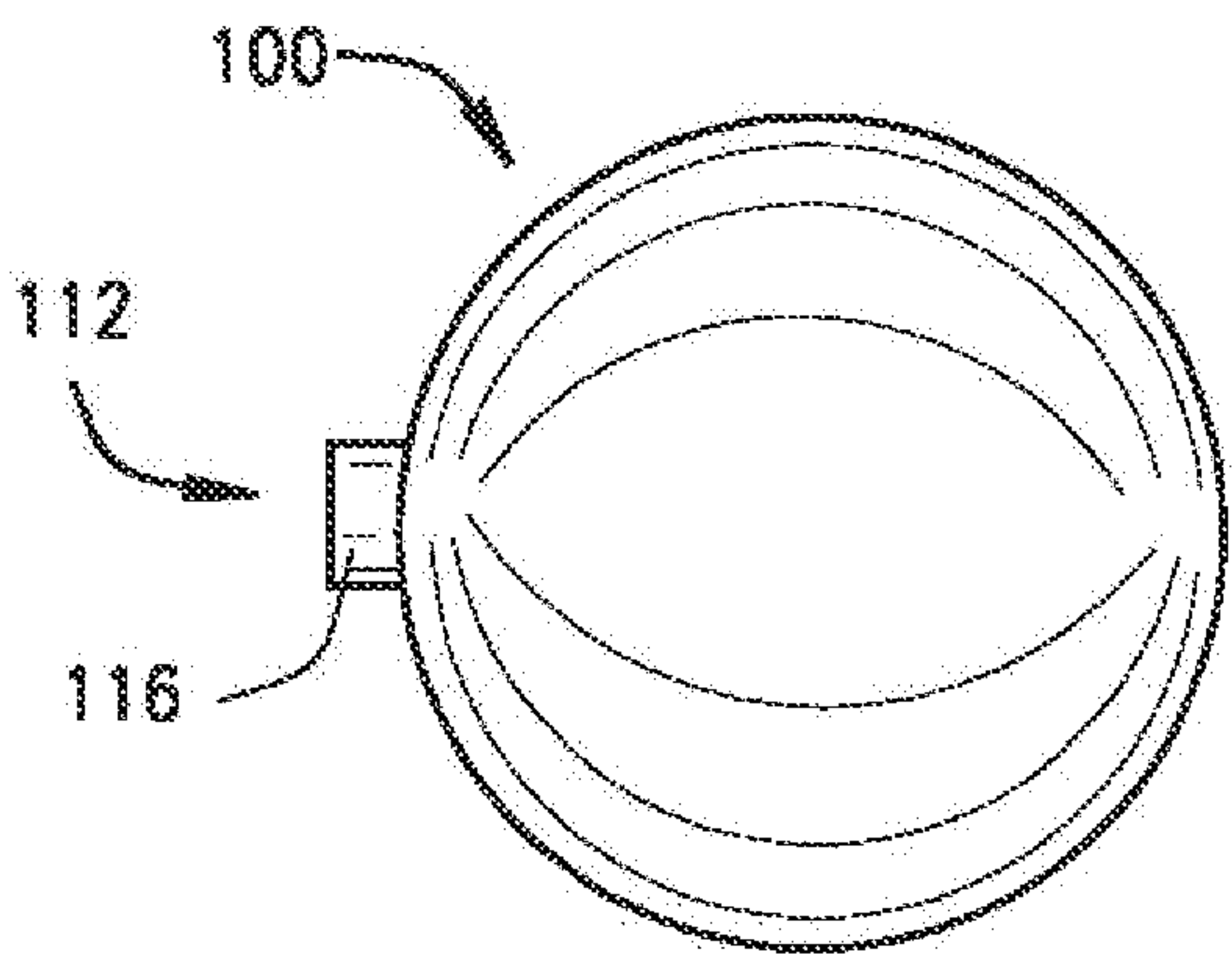


FIG. 1A

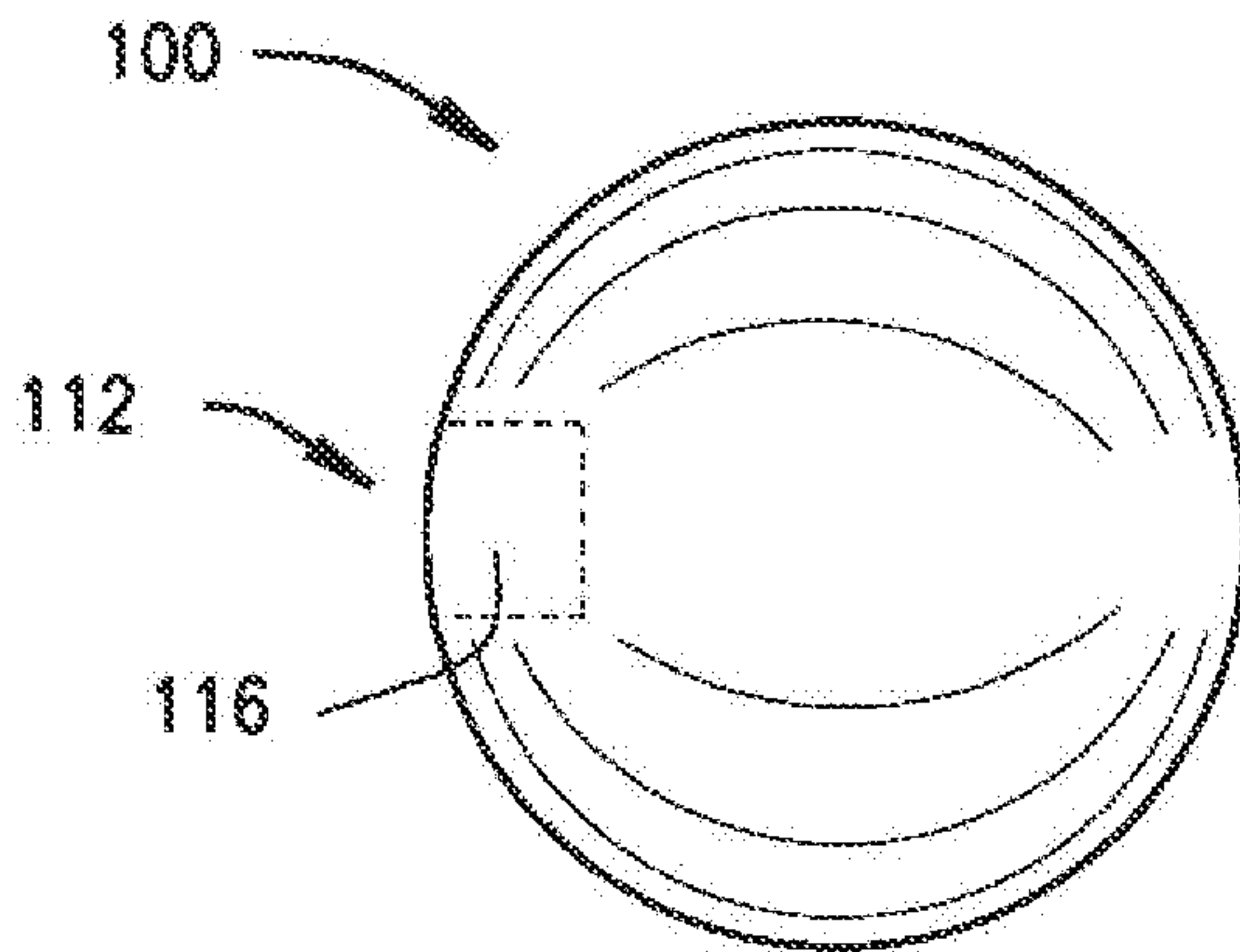


FIG. 1B

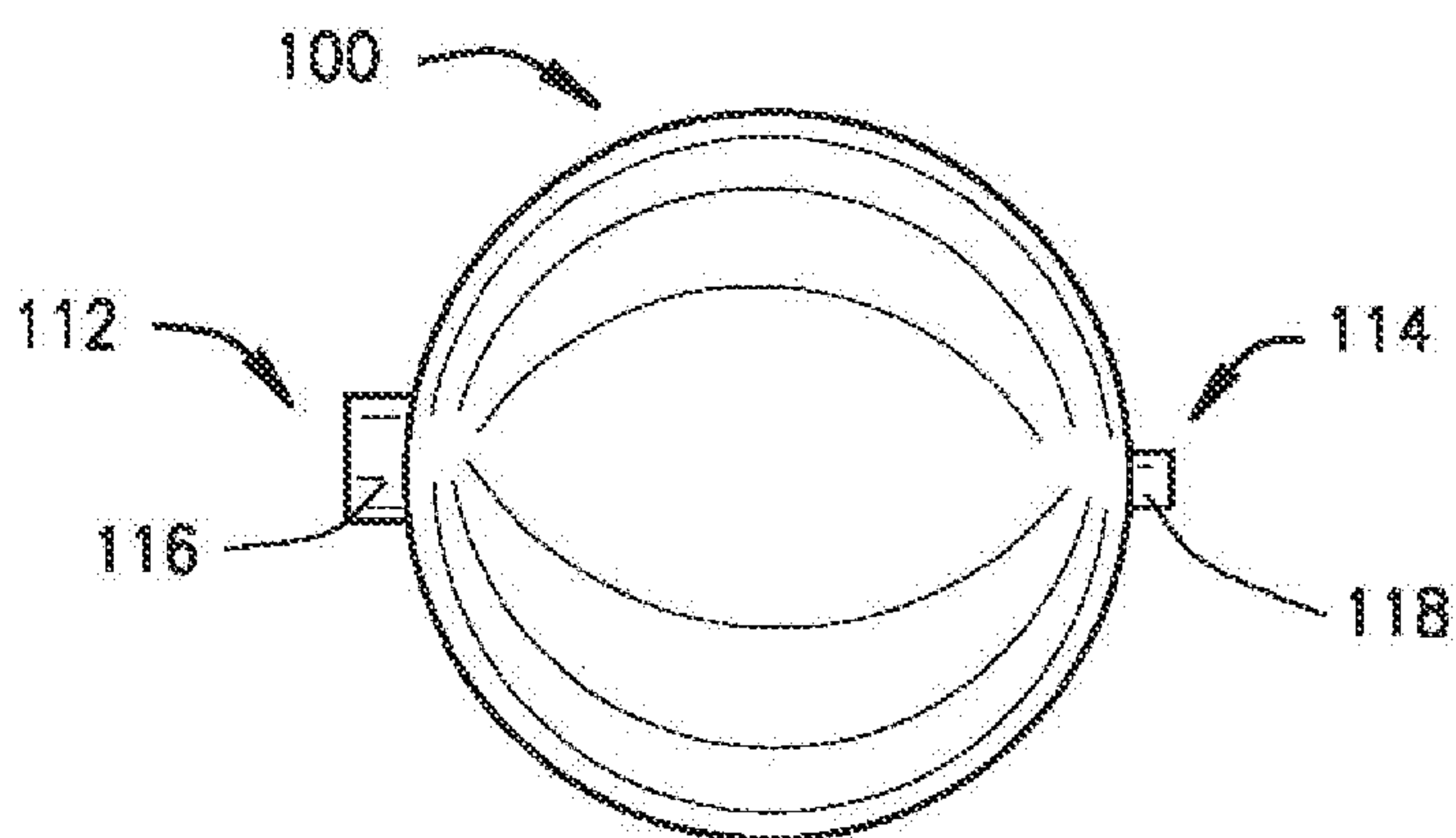


FIG. 1C

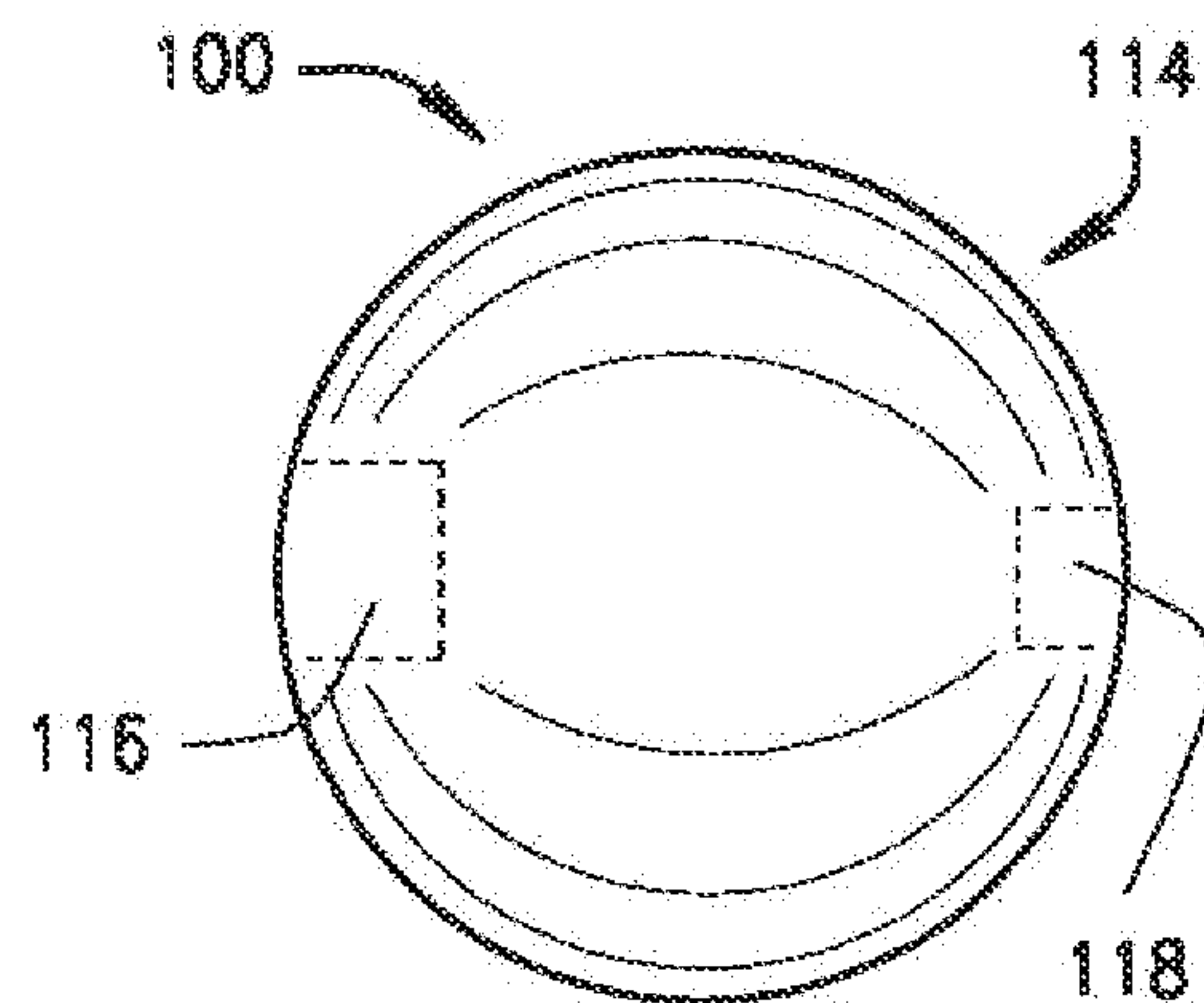


FIG. 1D

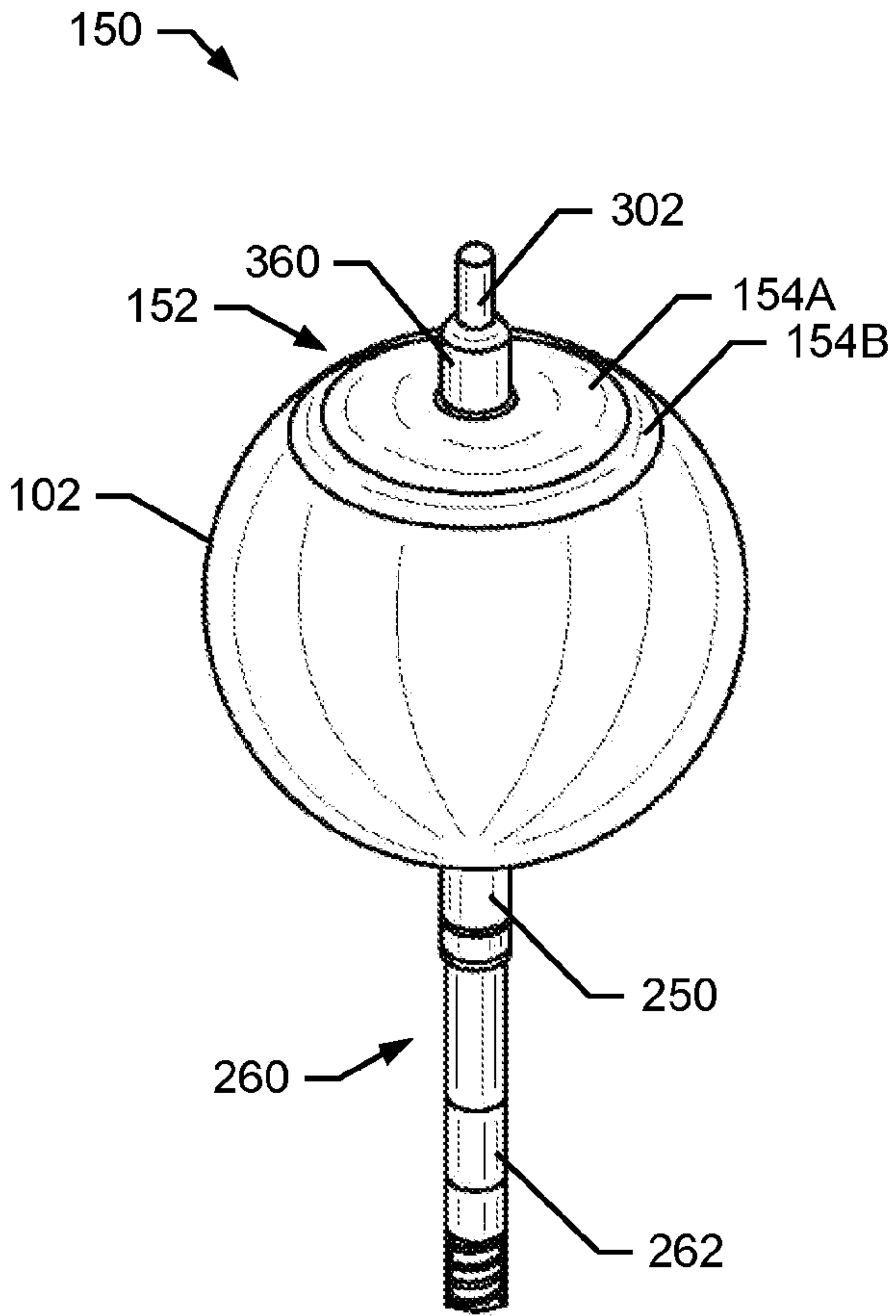


FIG. 2A

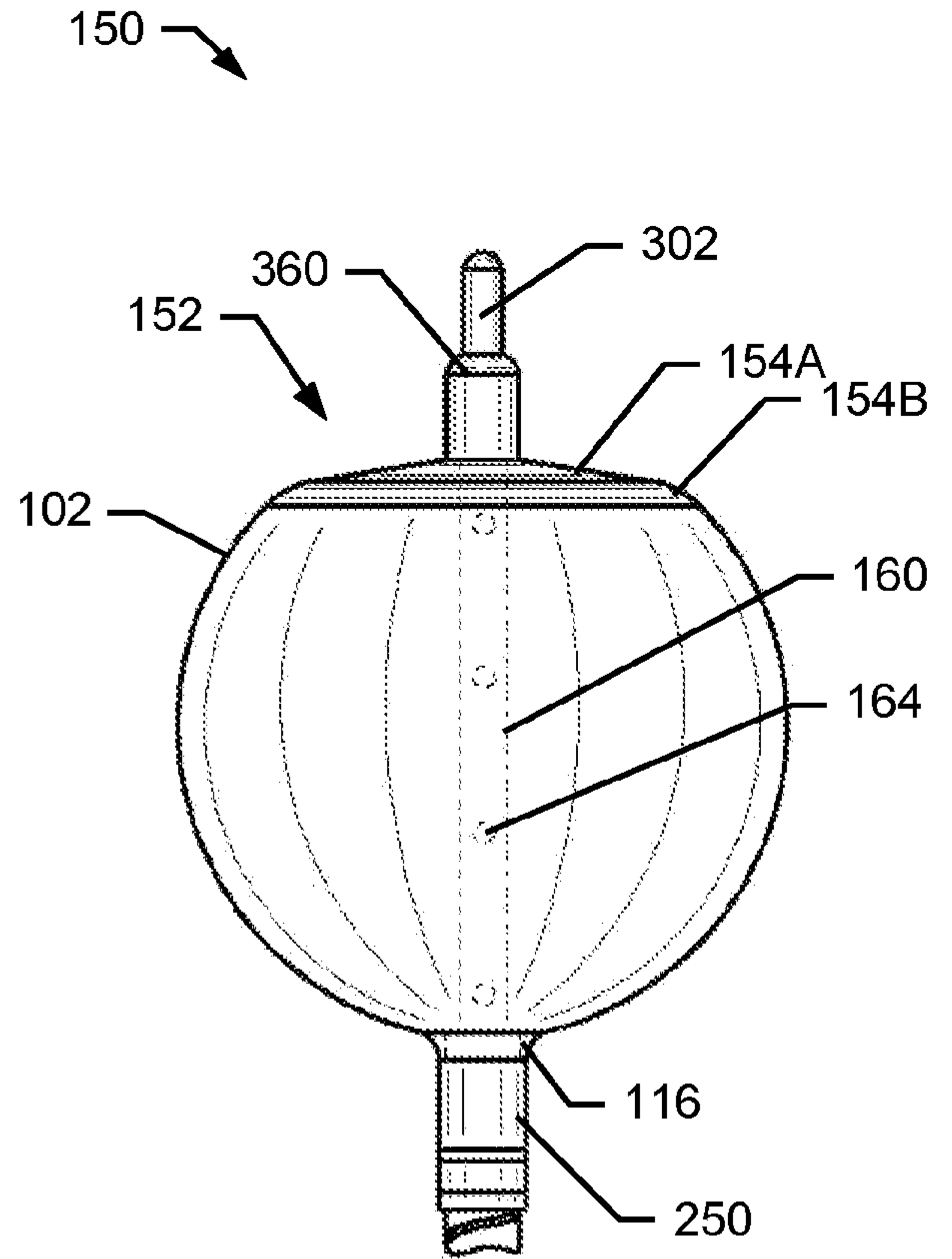


FIG. 2B

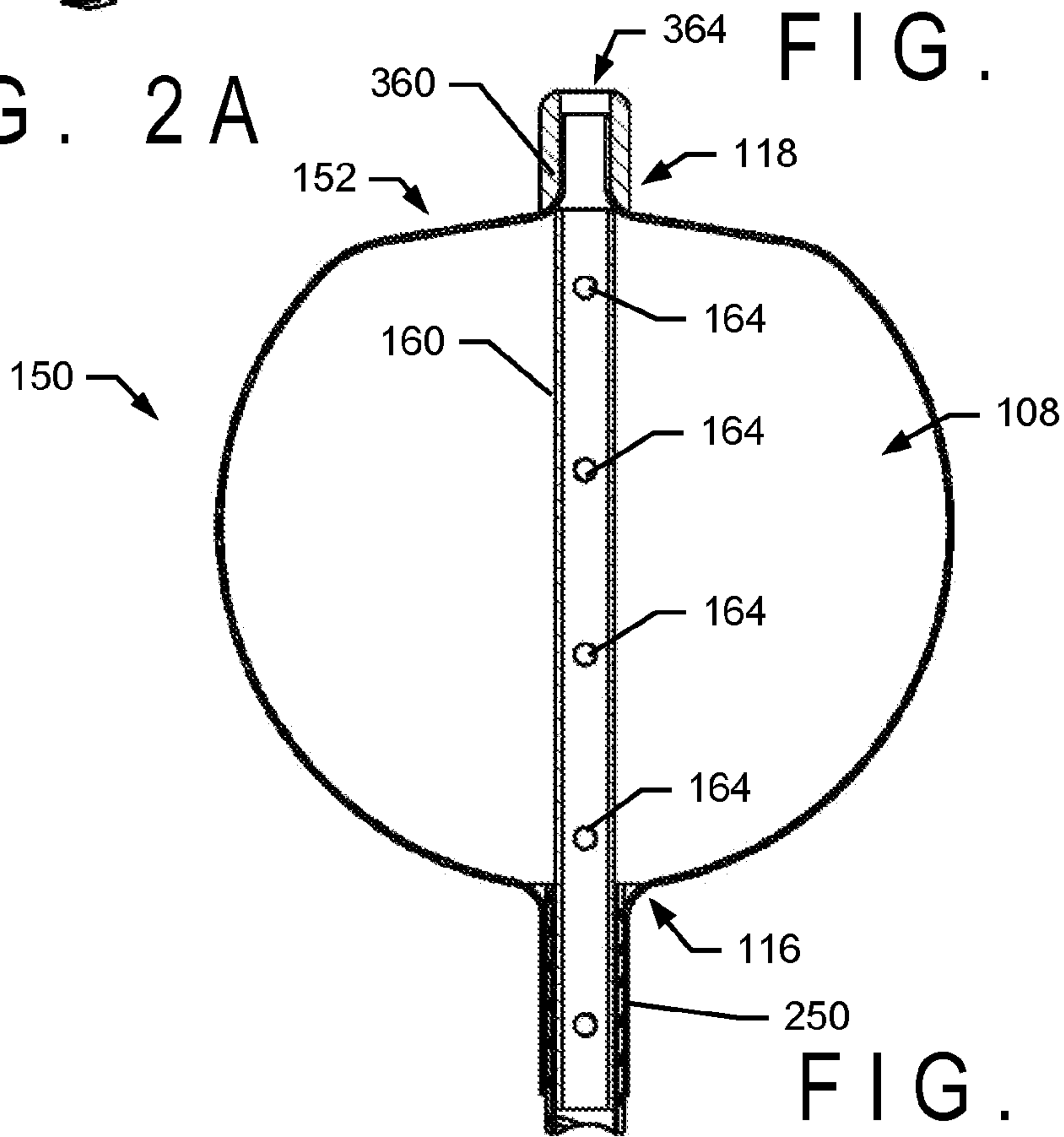


FIG. 2C

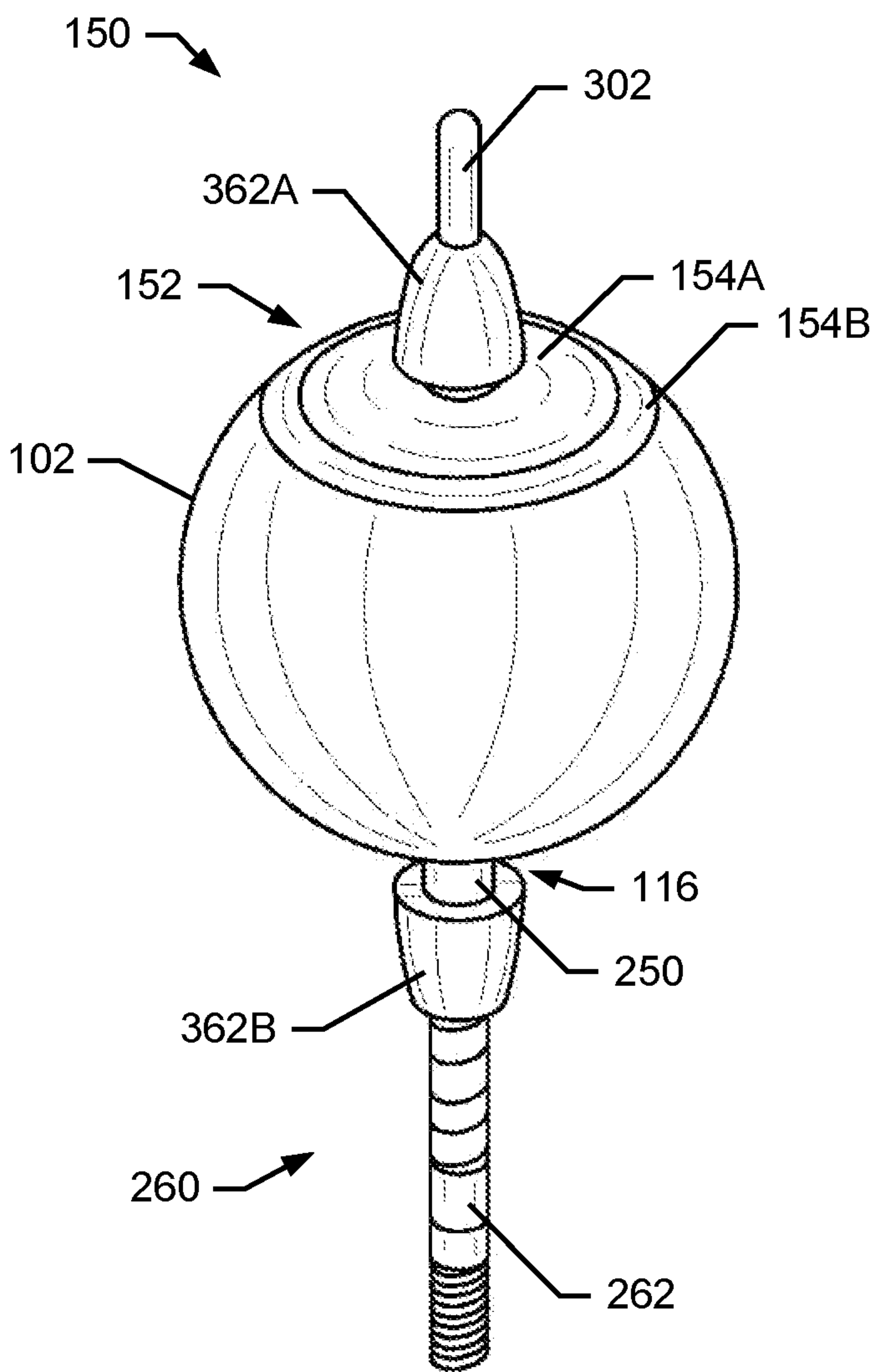


FIG. 2D

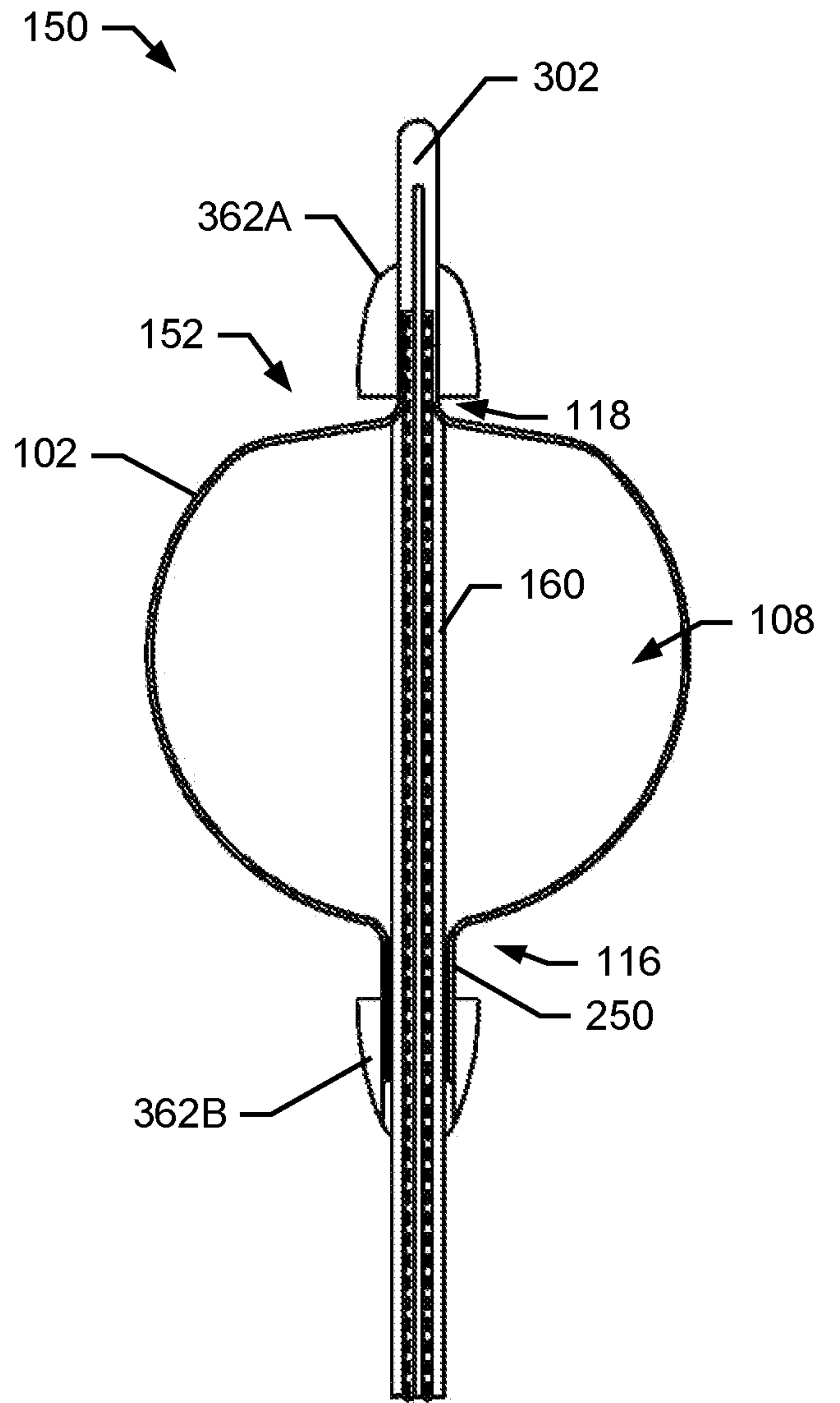
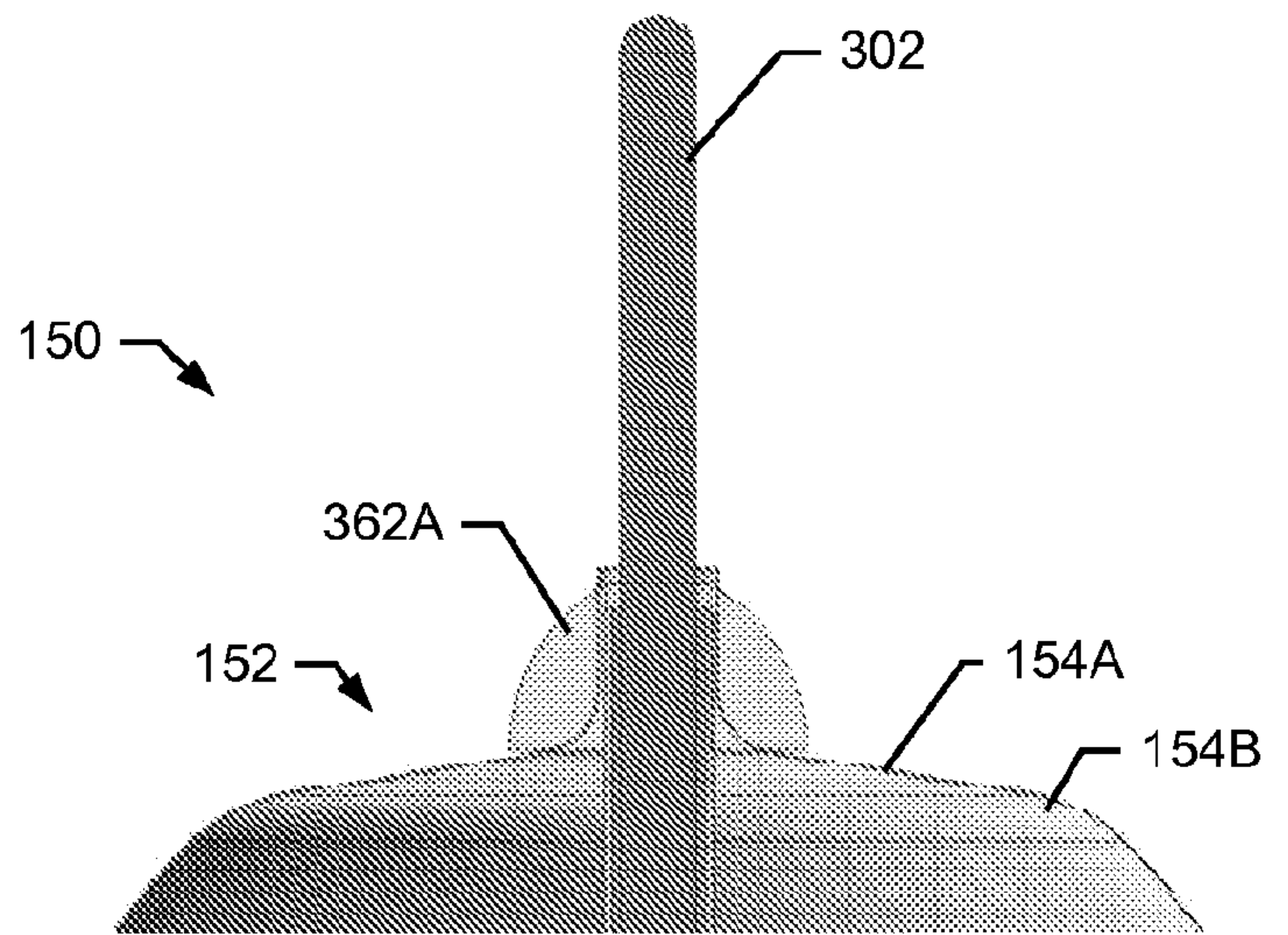
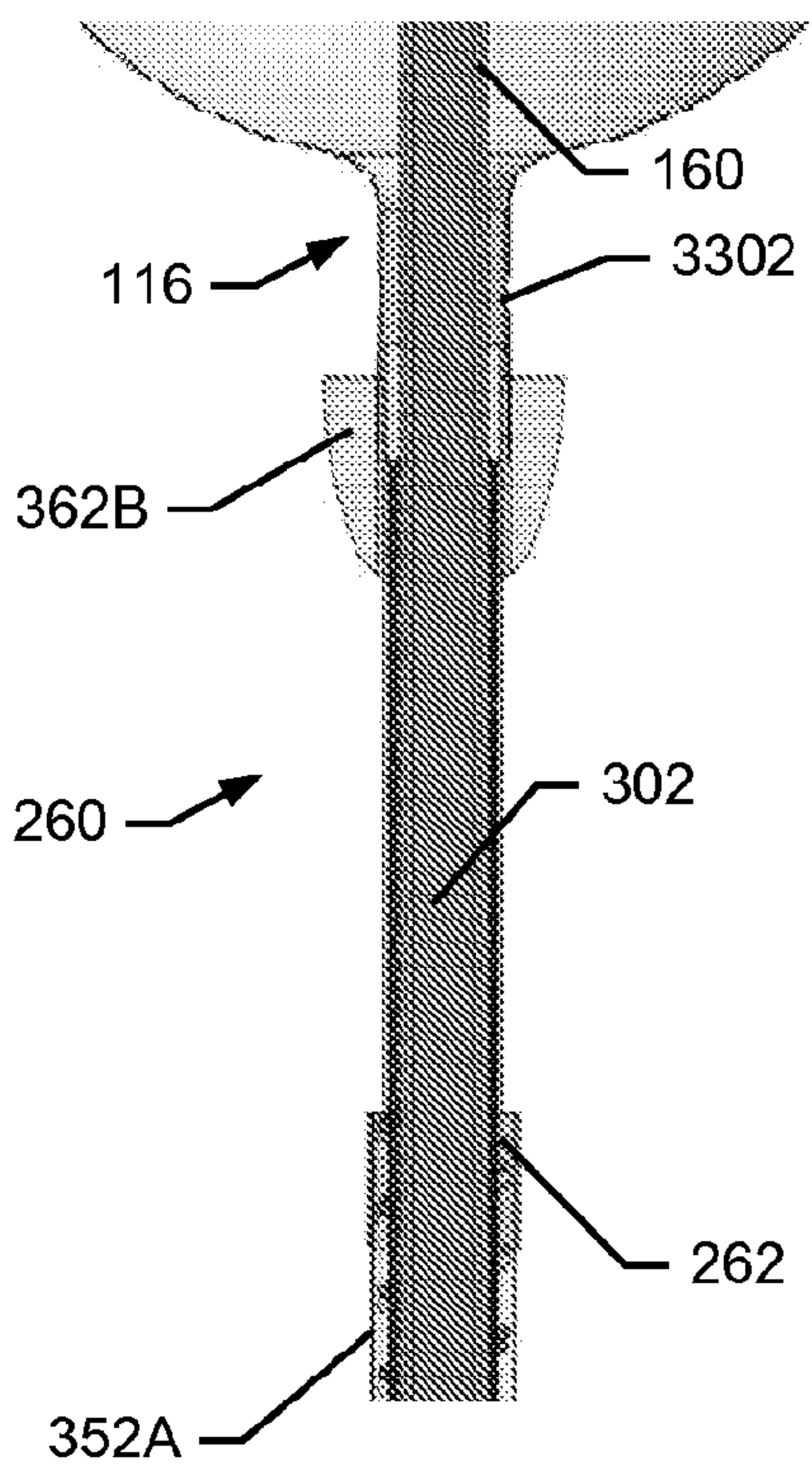
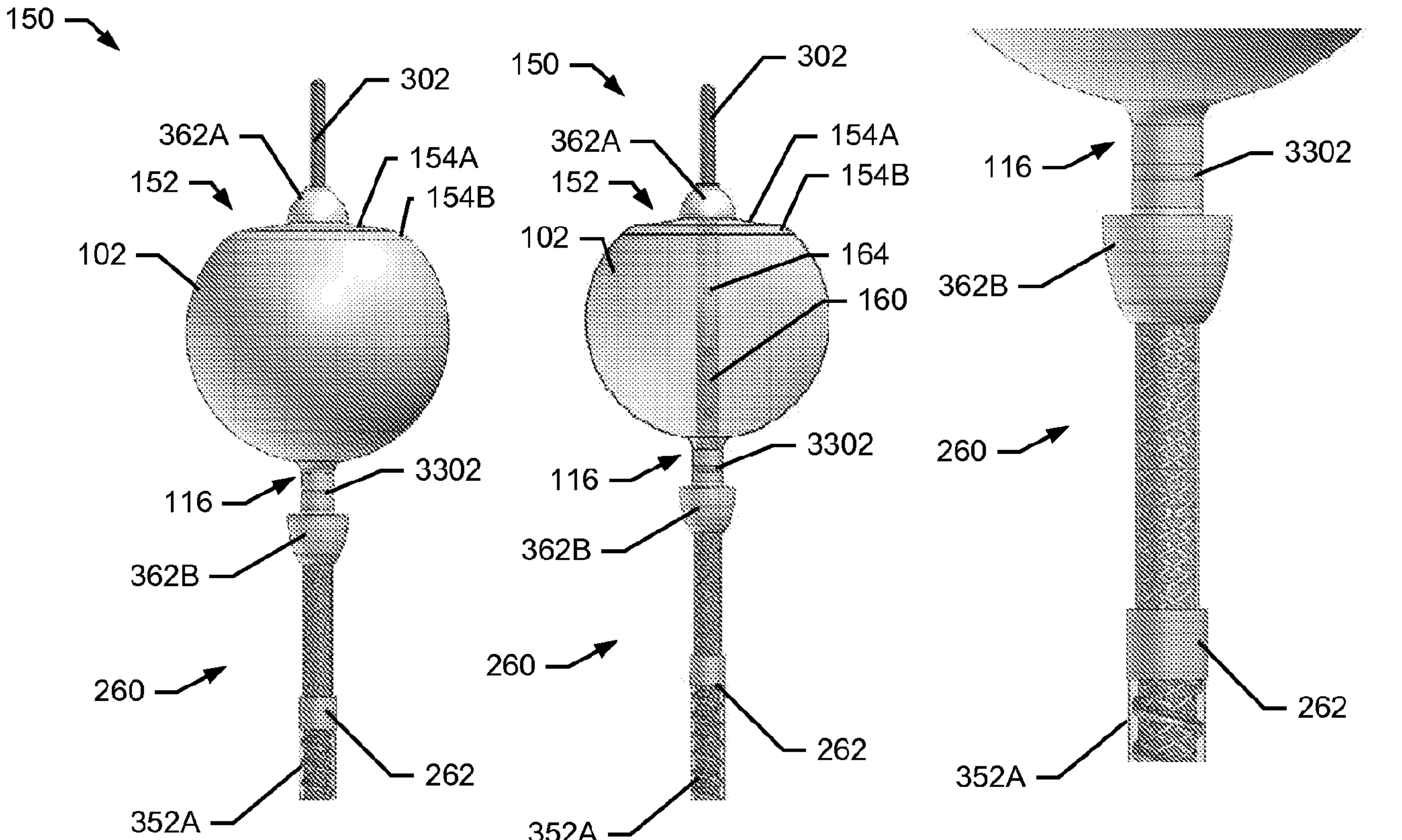


FIG. 2E

4/102



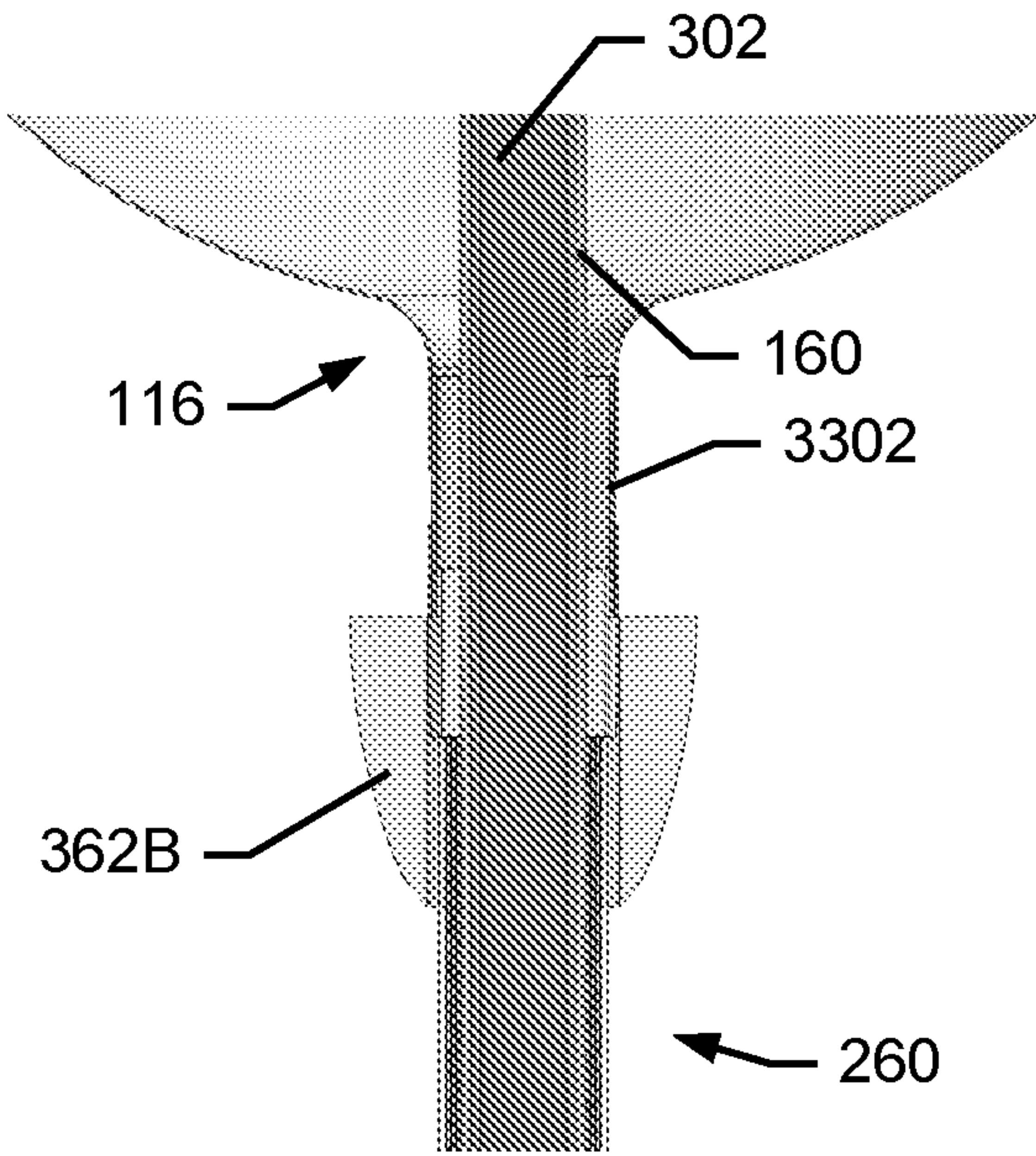


FIG. 2K

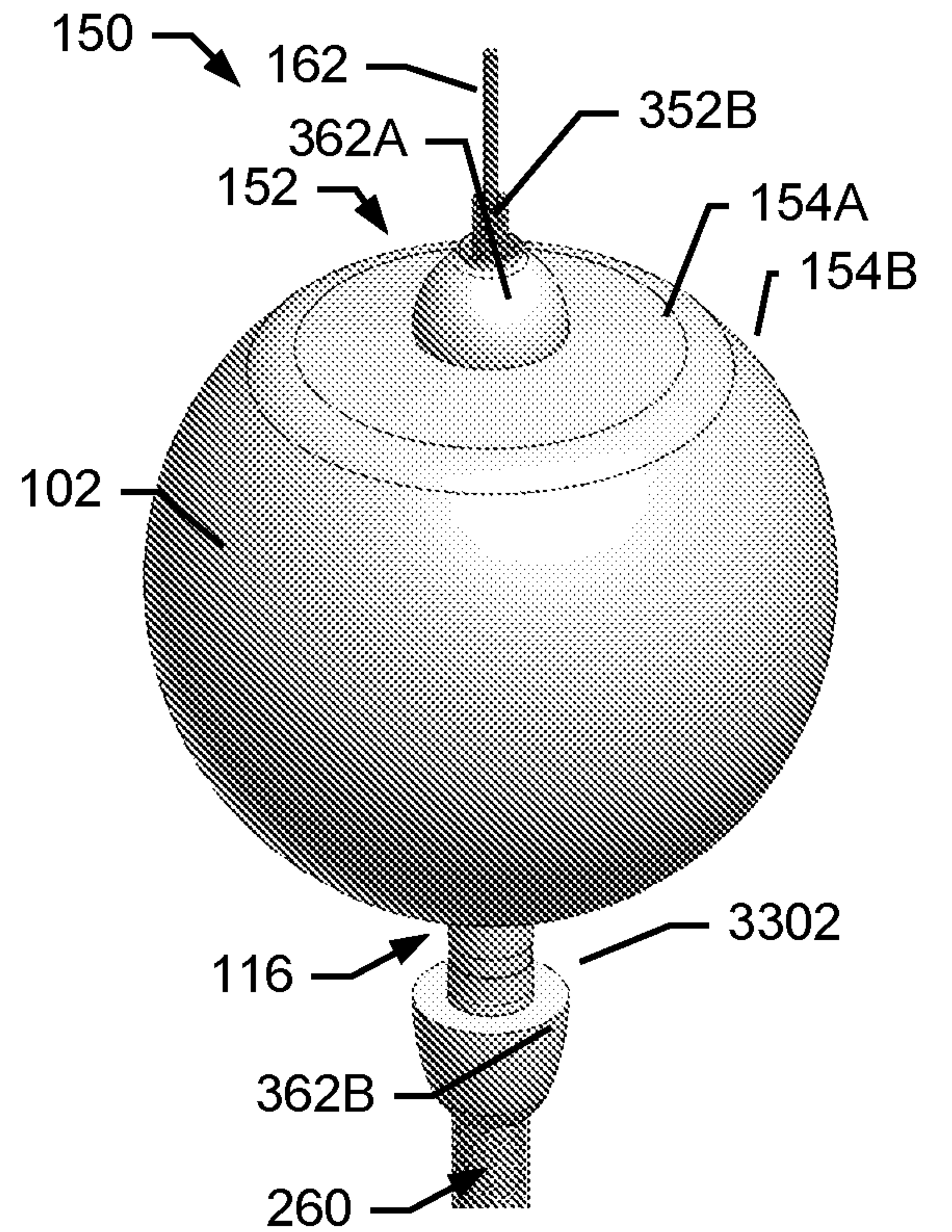


FIG. 2L

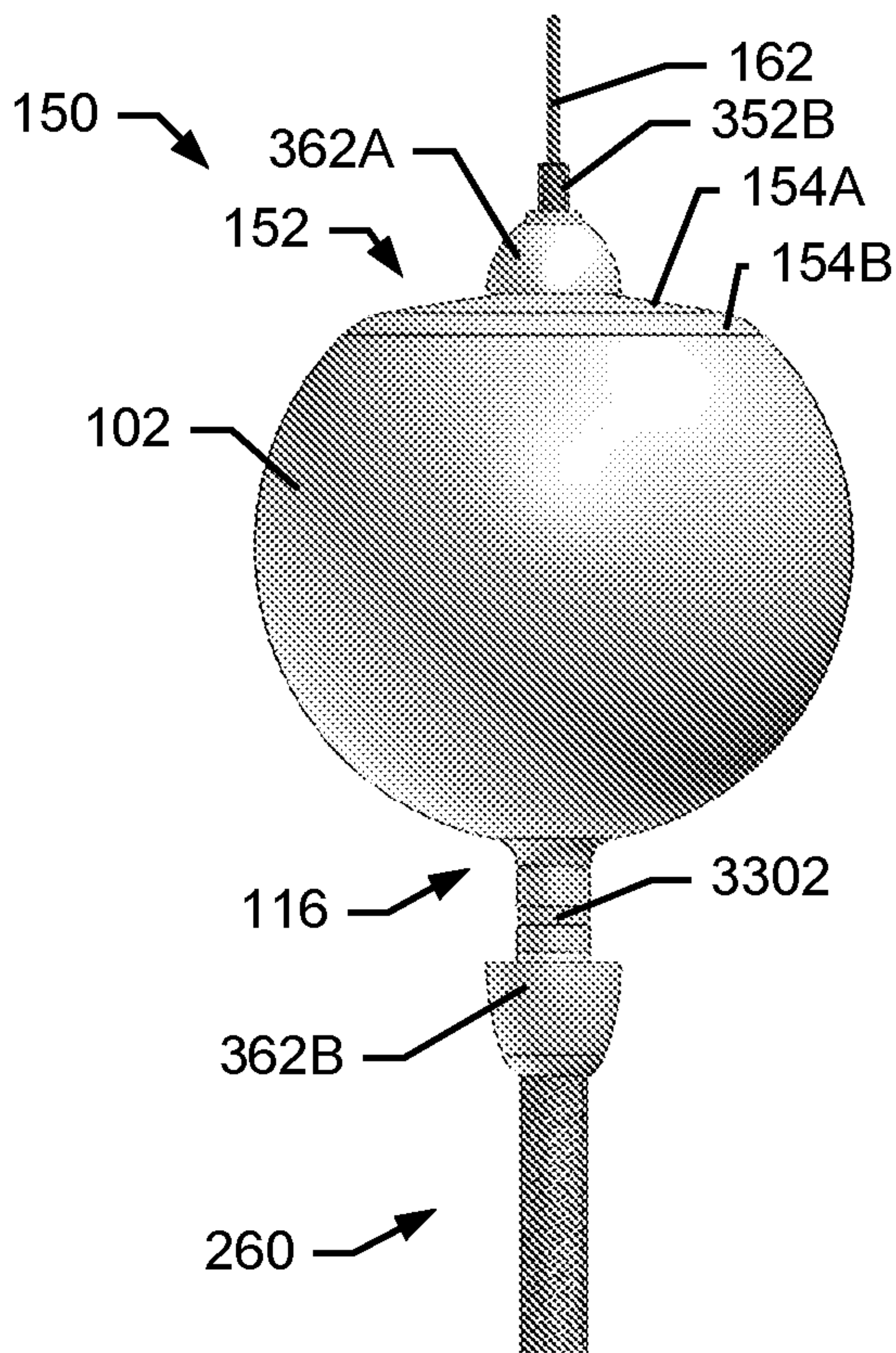


FIG. 2M

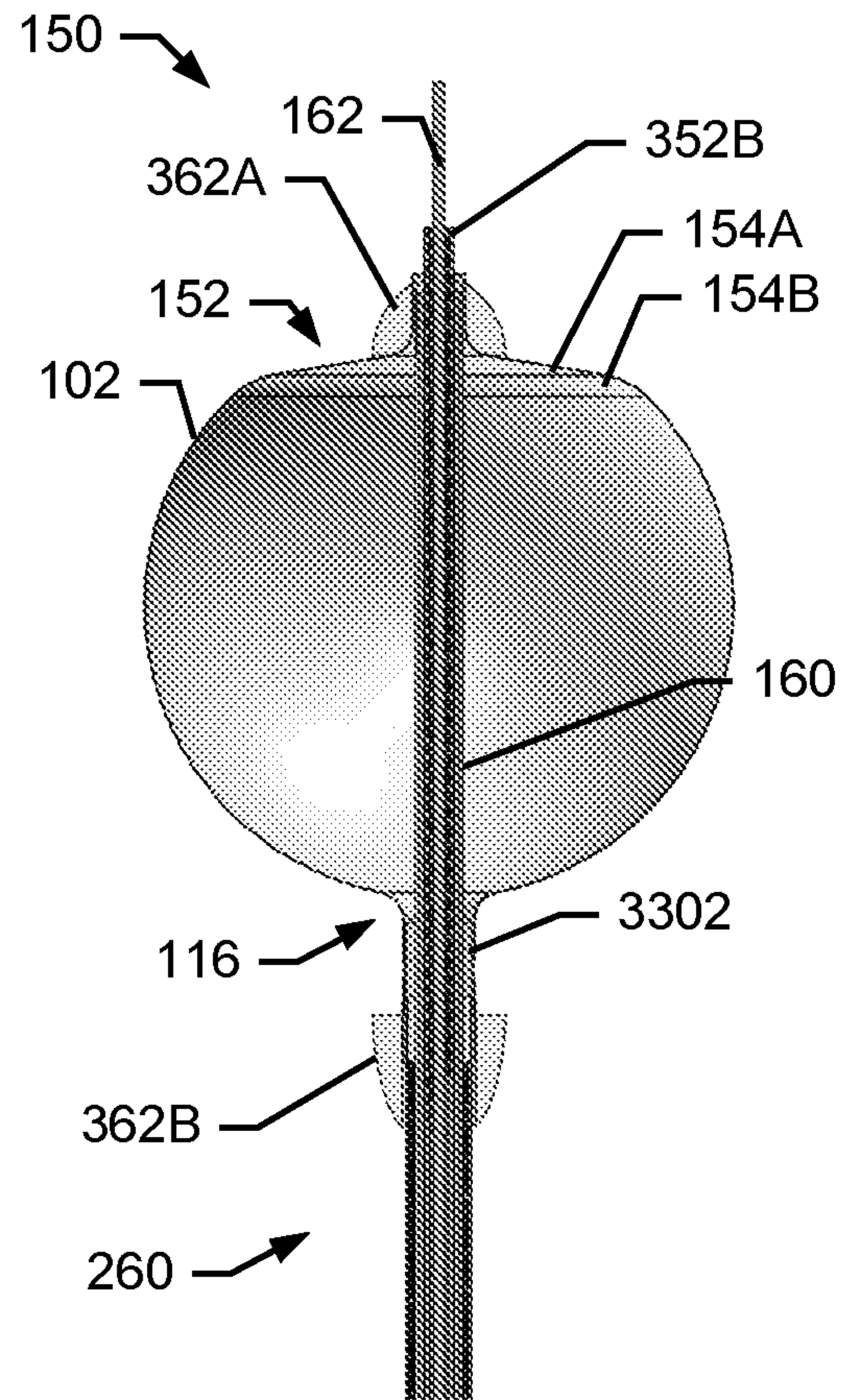


FIG. 2N

6/102

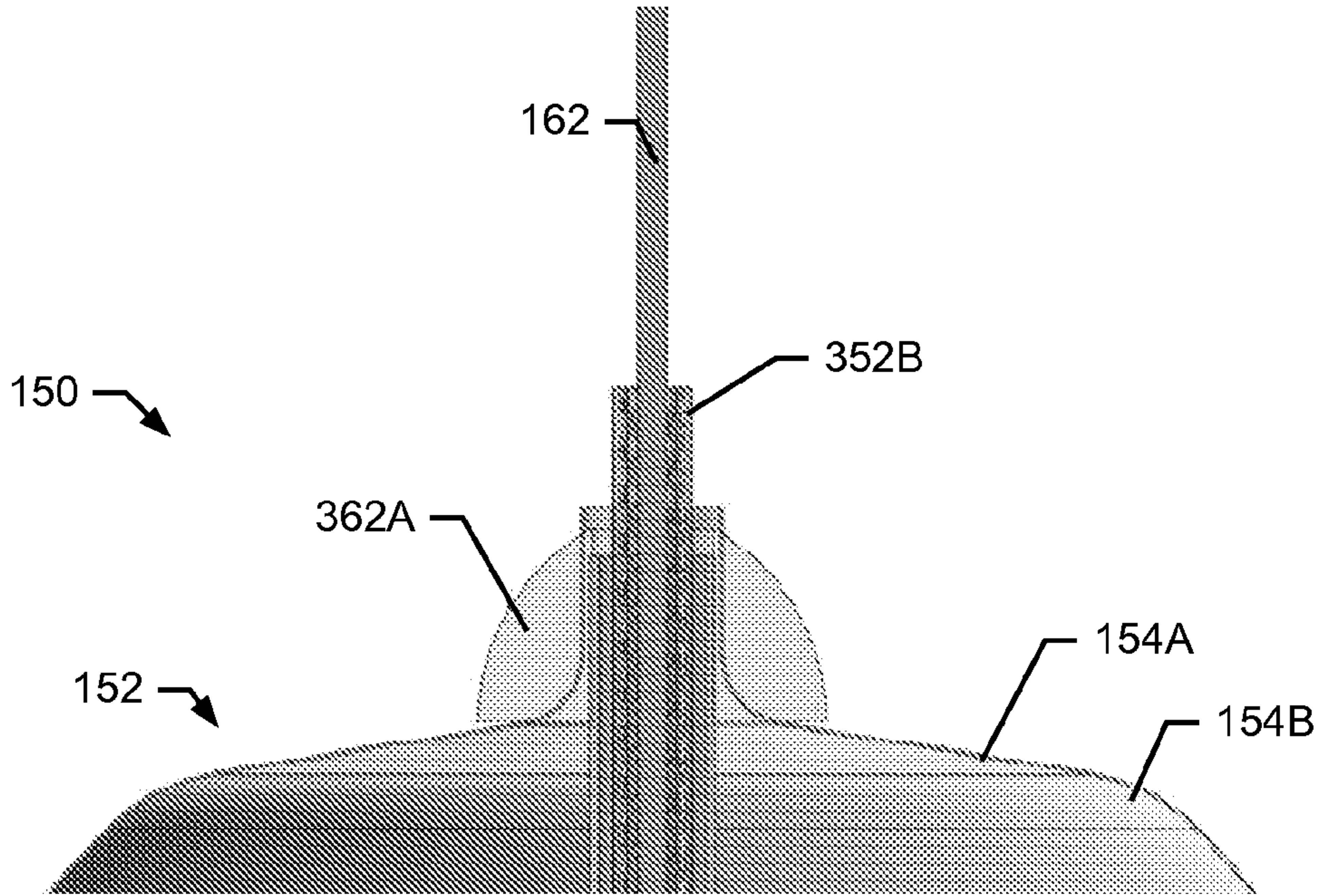


FIG. 20

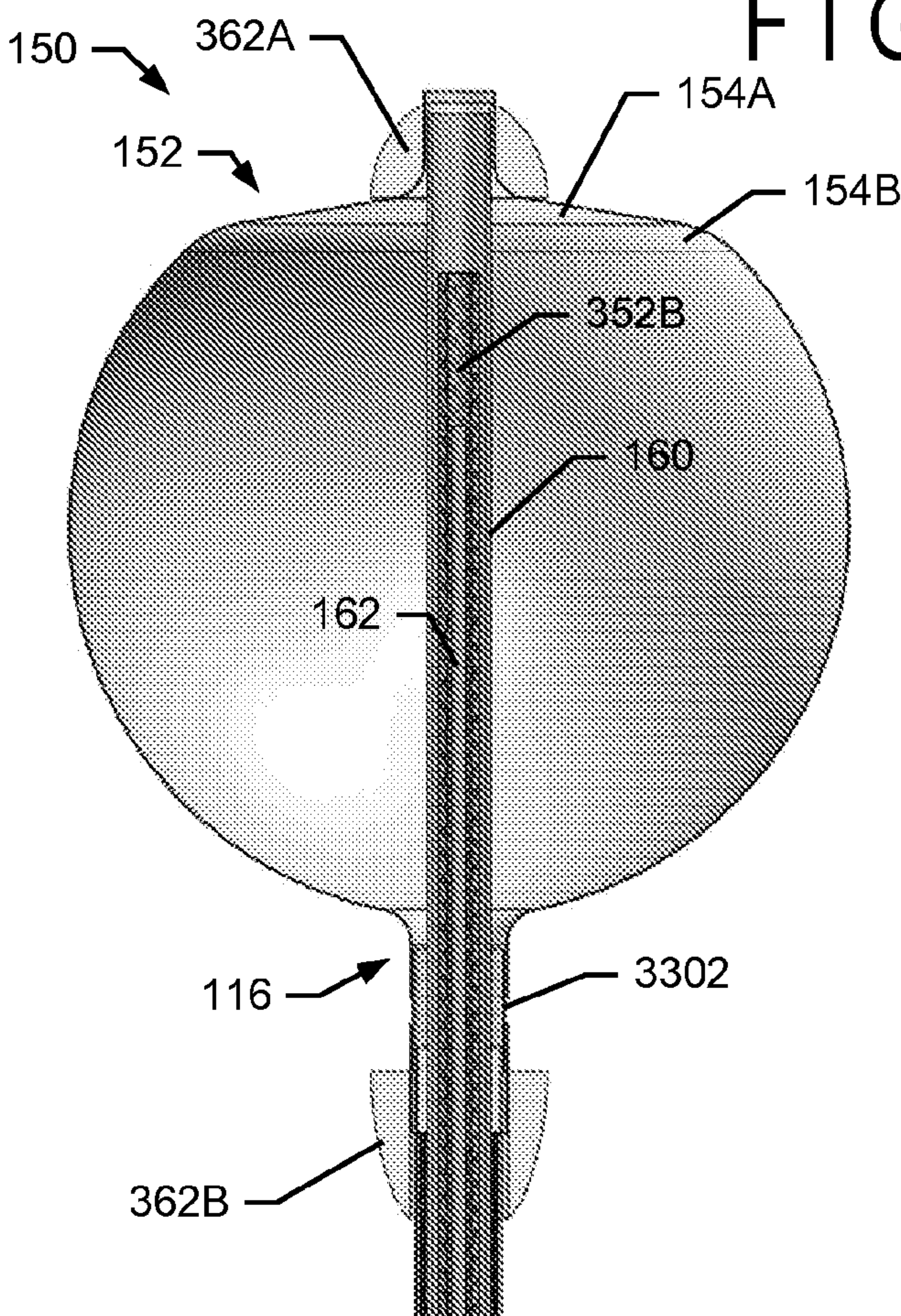


FIG. 2P

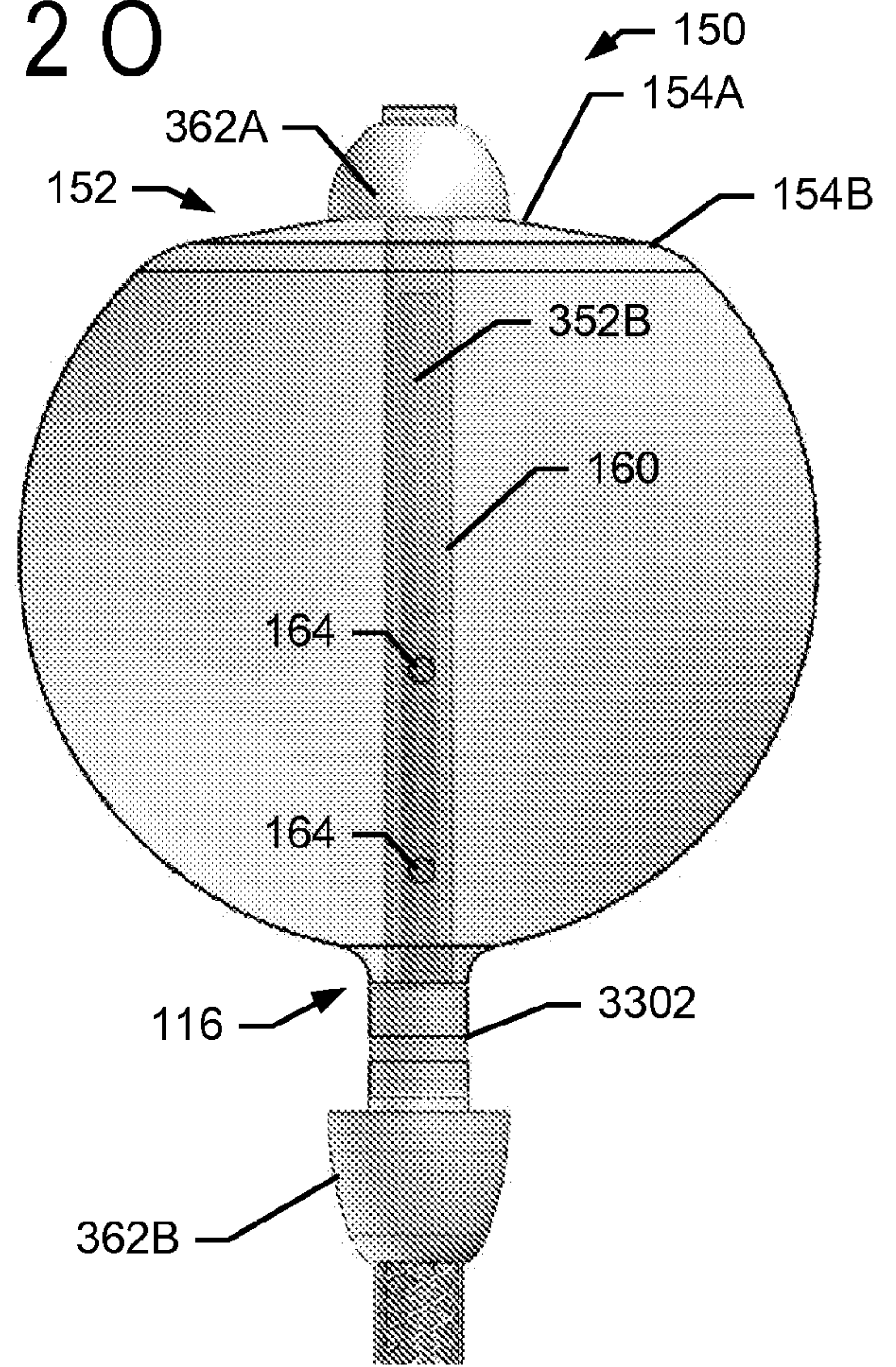


FIG. 2Q

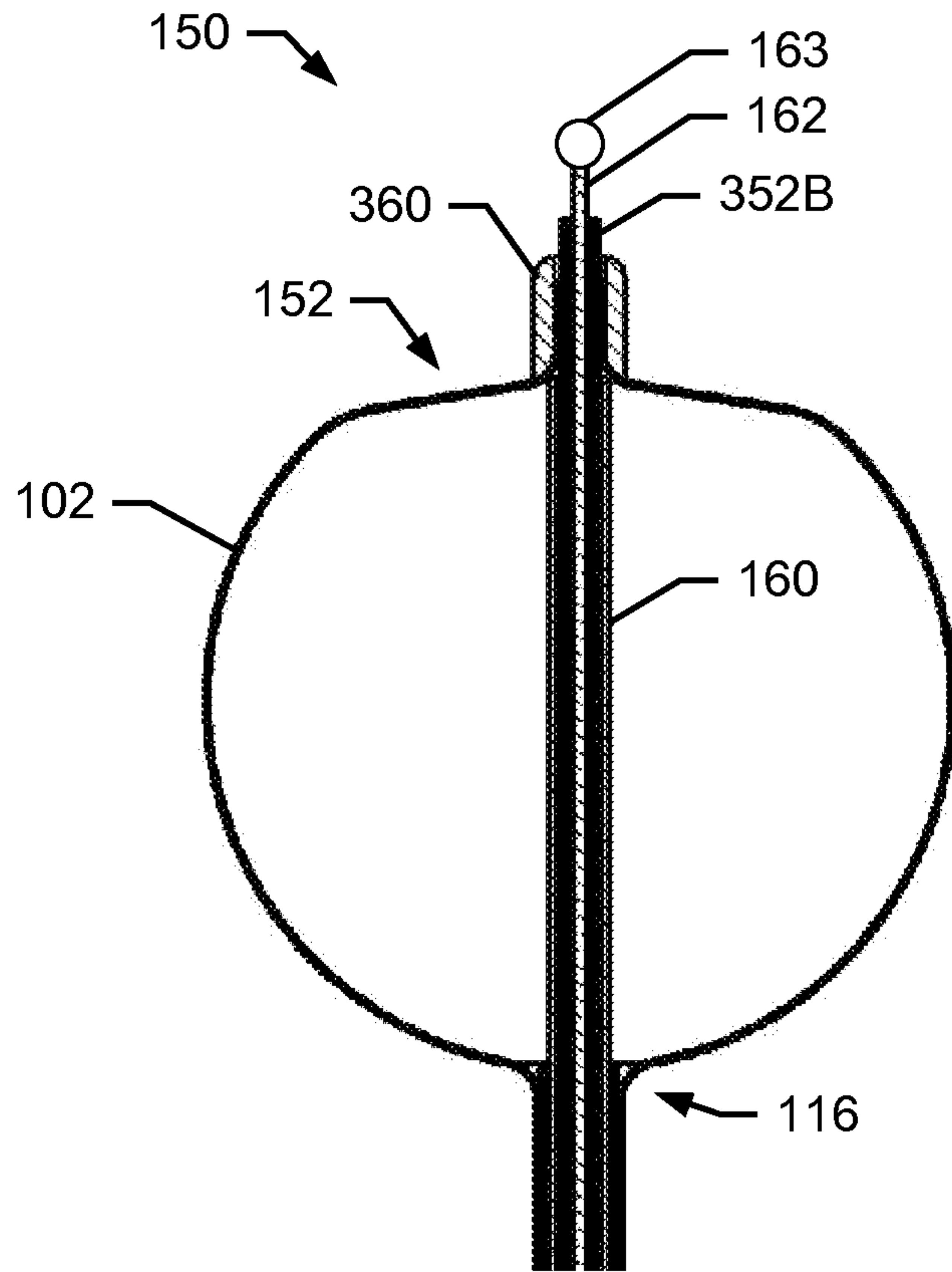


FIG. 3A

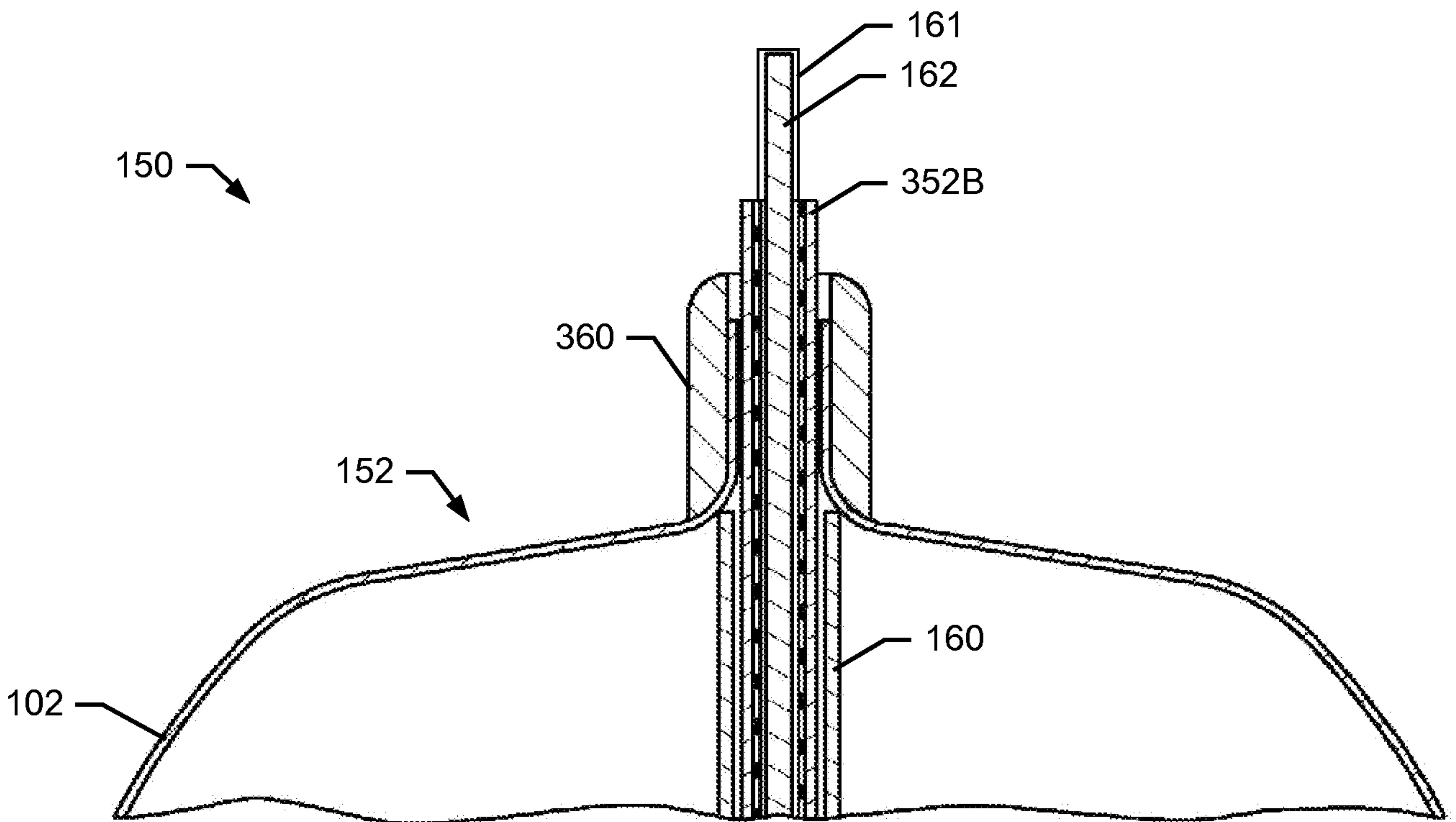


FIG. 3B

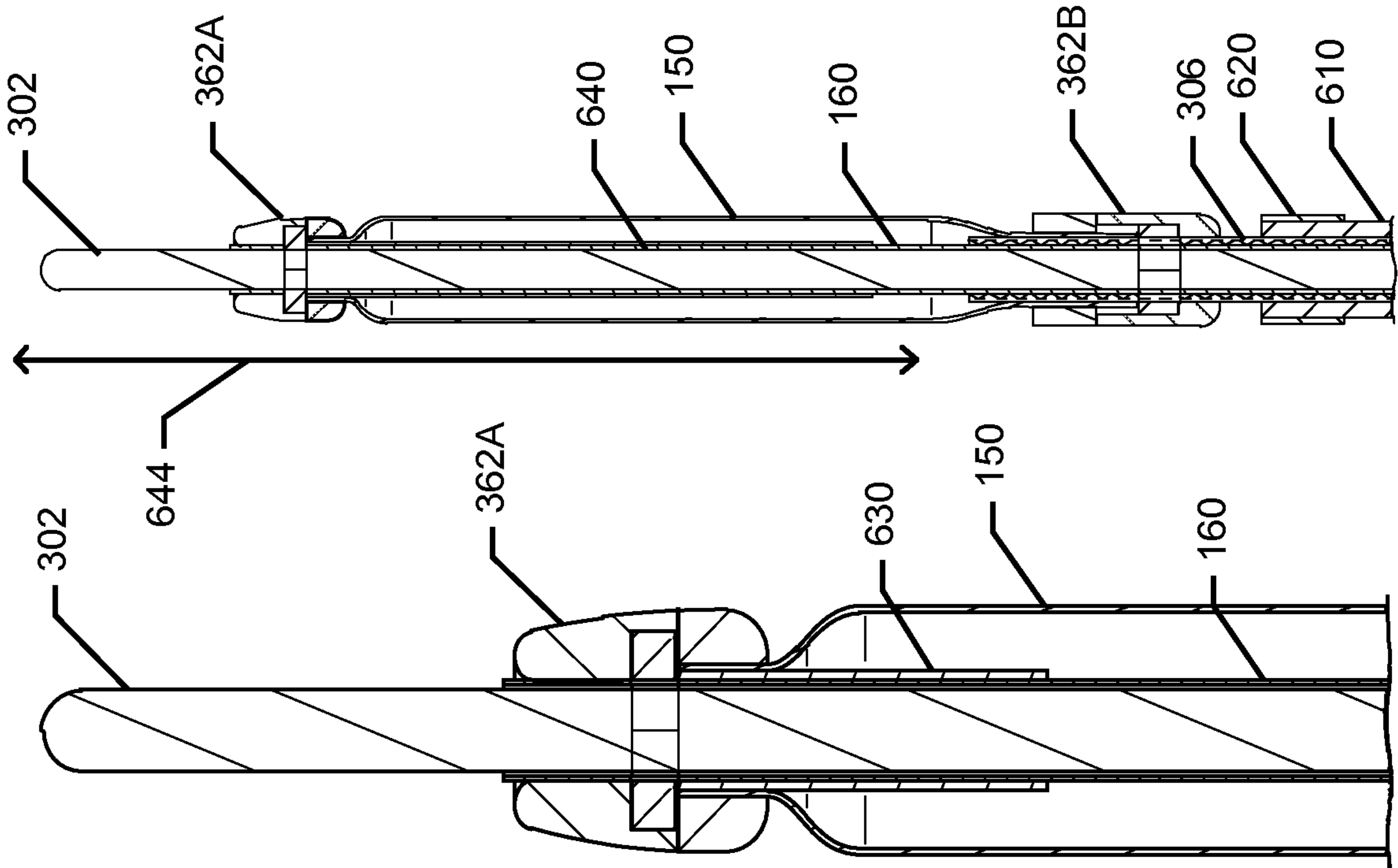


FIG.3F

FIG.3E

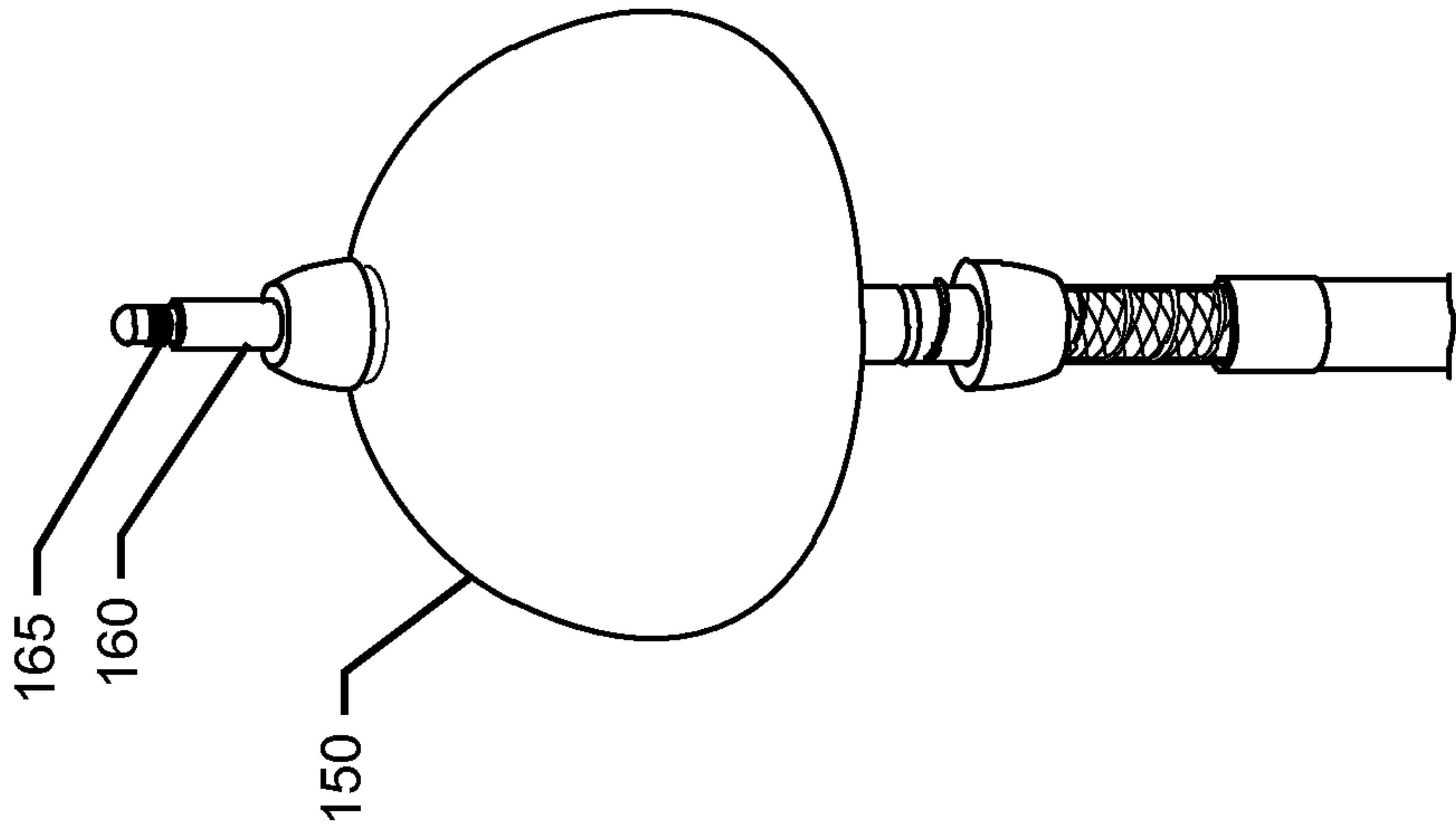


FIG.3D

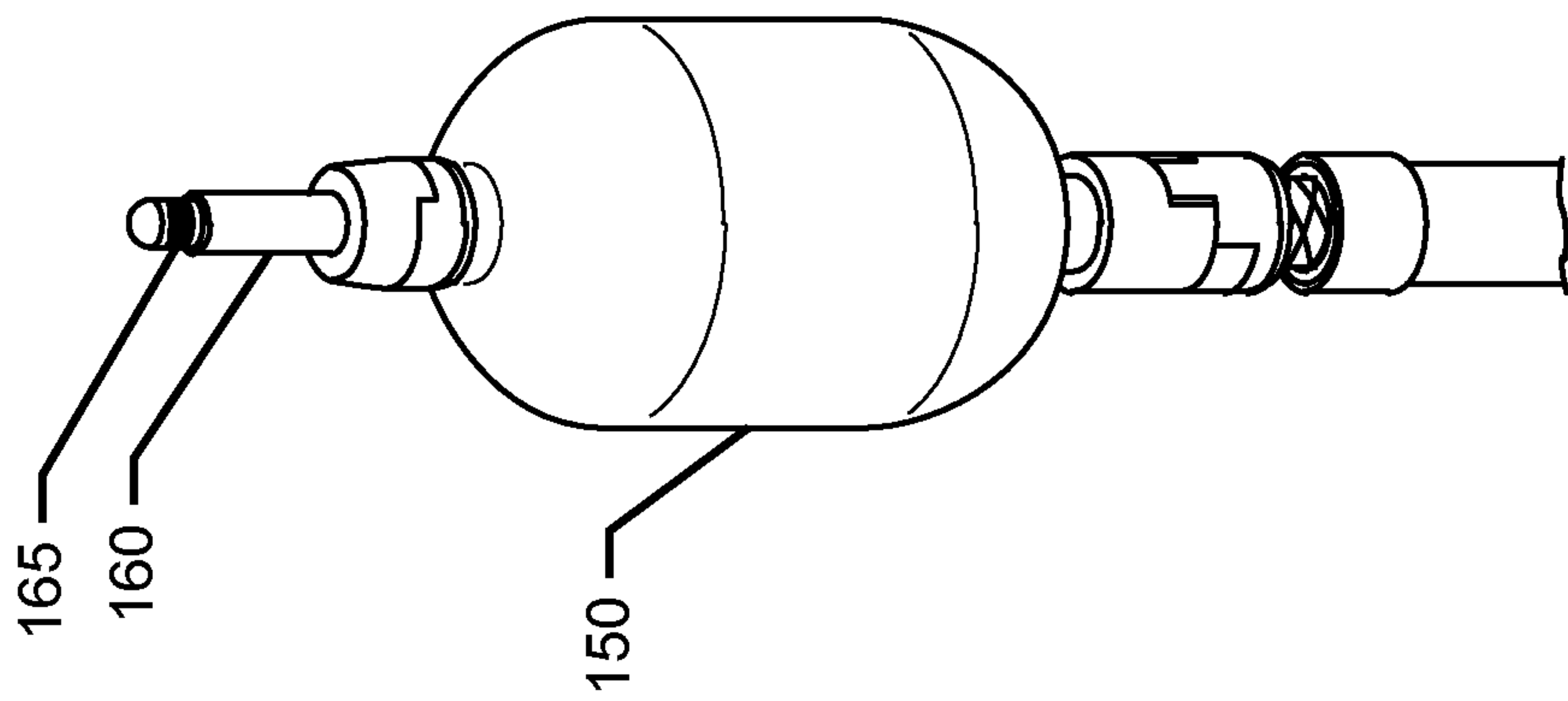


FIG.3C

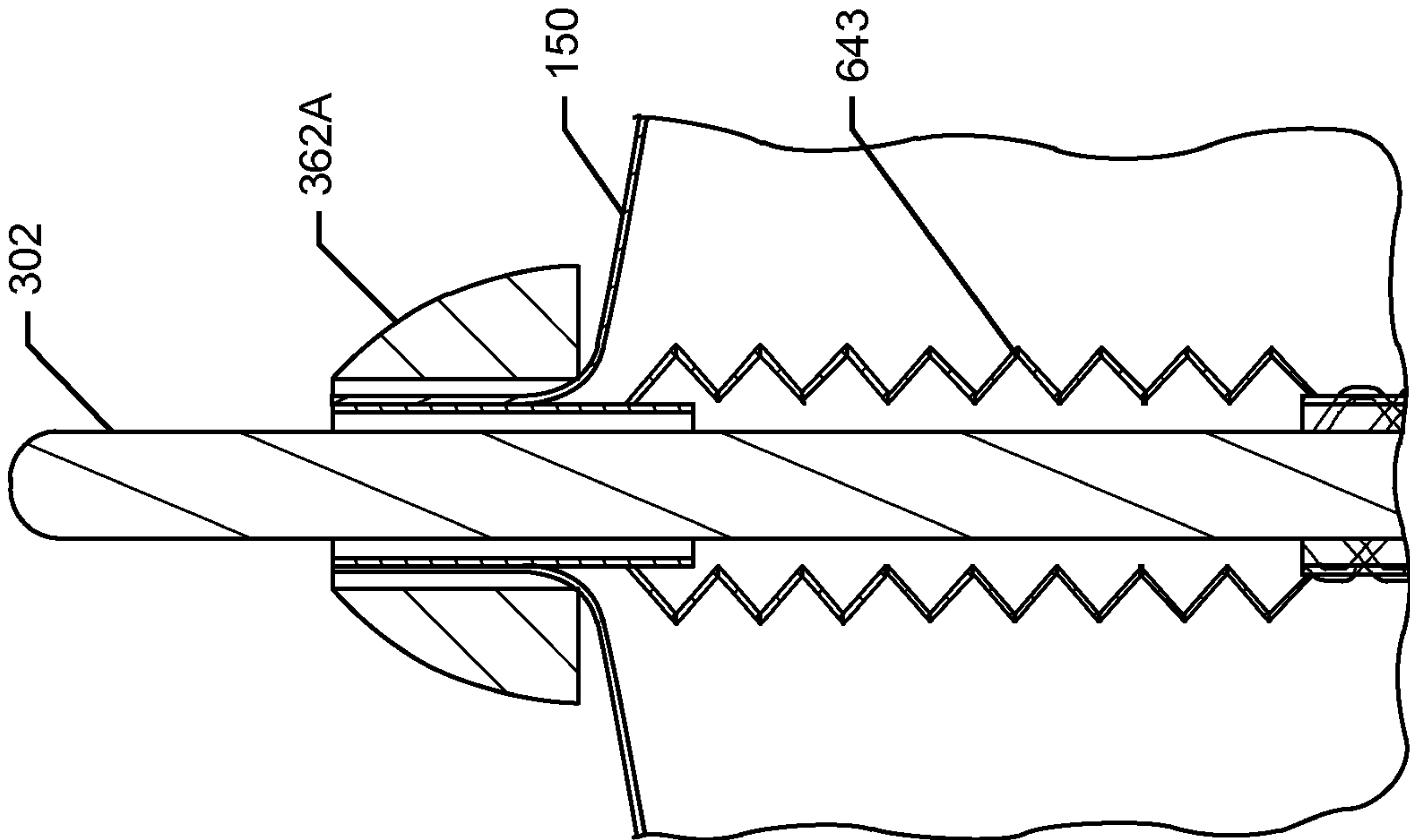


FIG. 3I

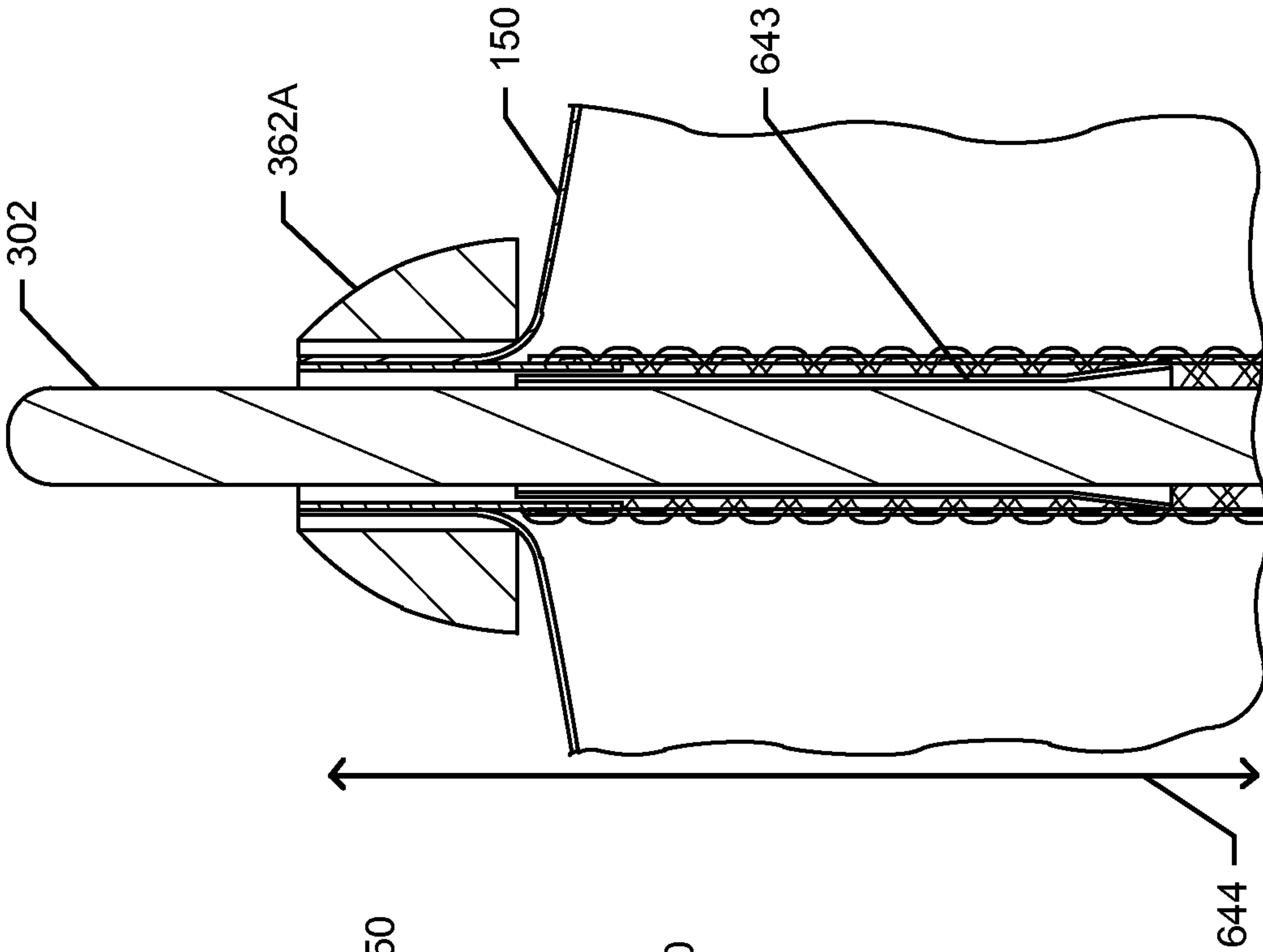


FIG. 3H

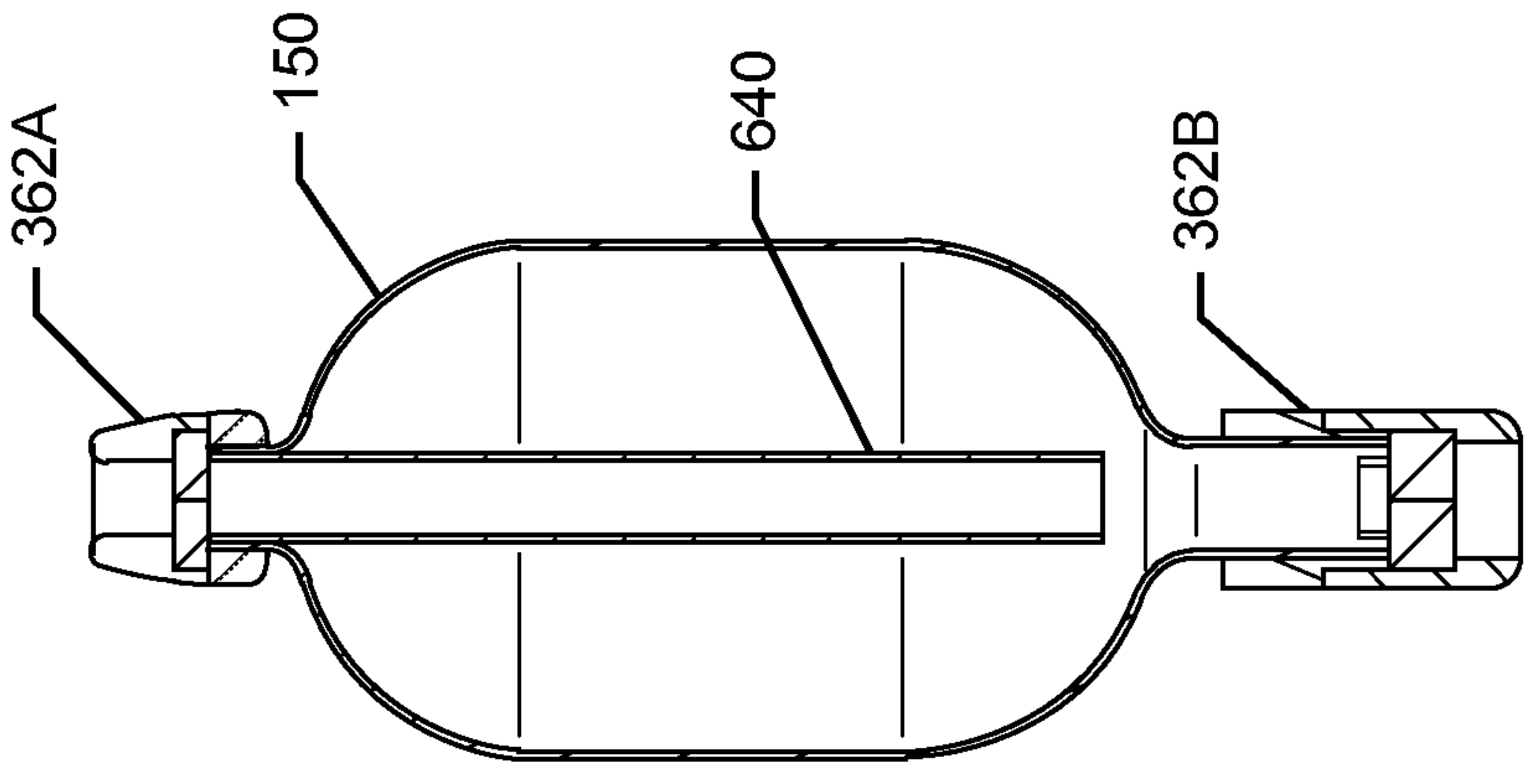


FIG. 3G

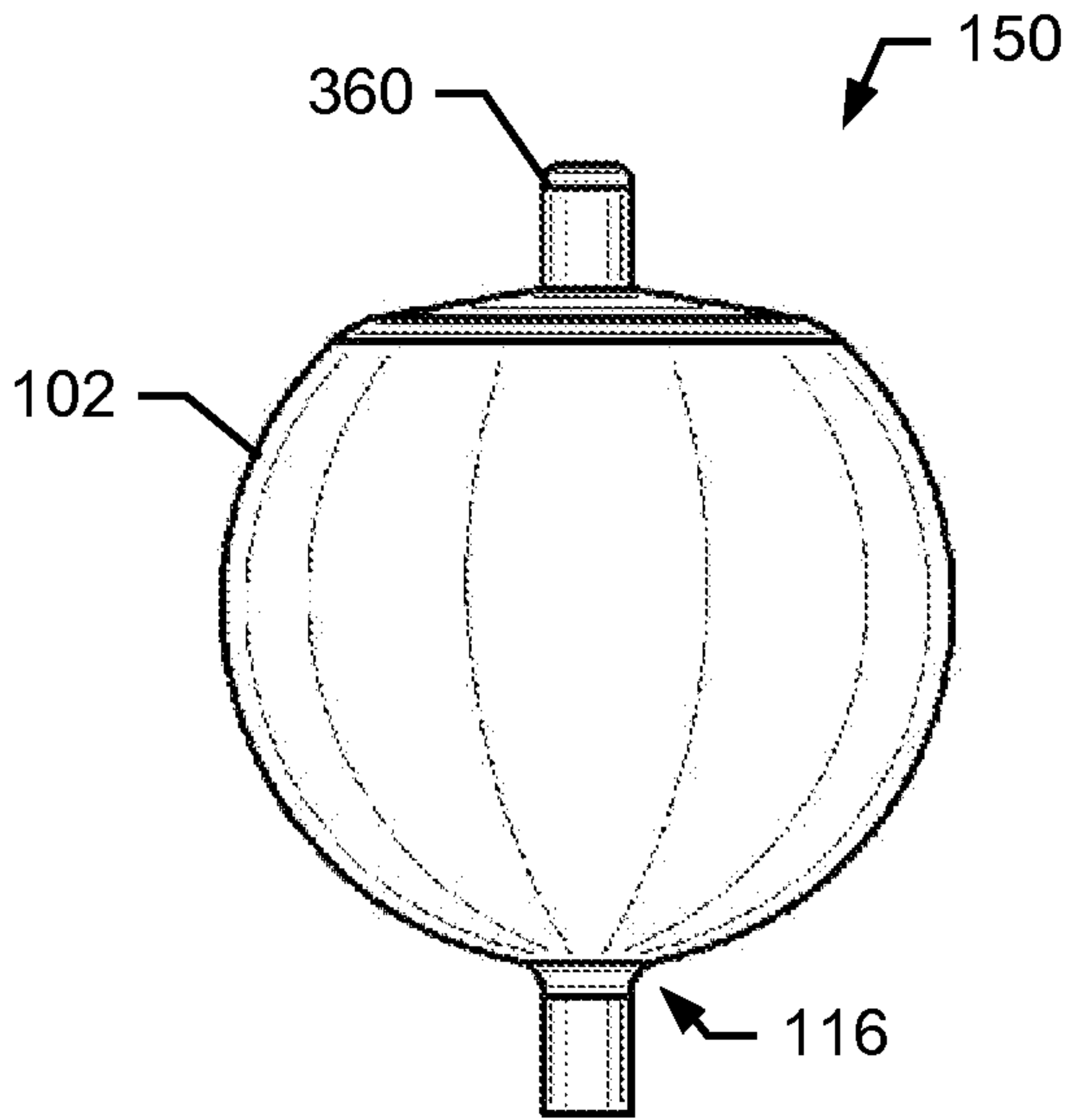


FIG. 4A

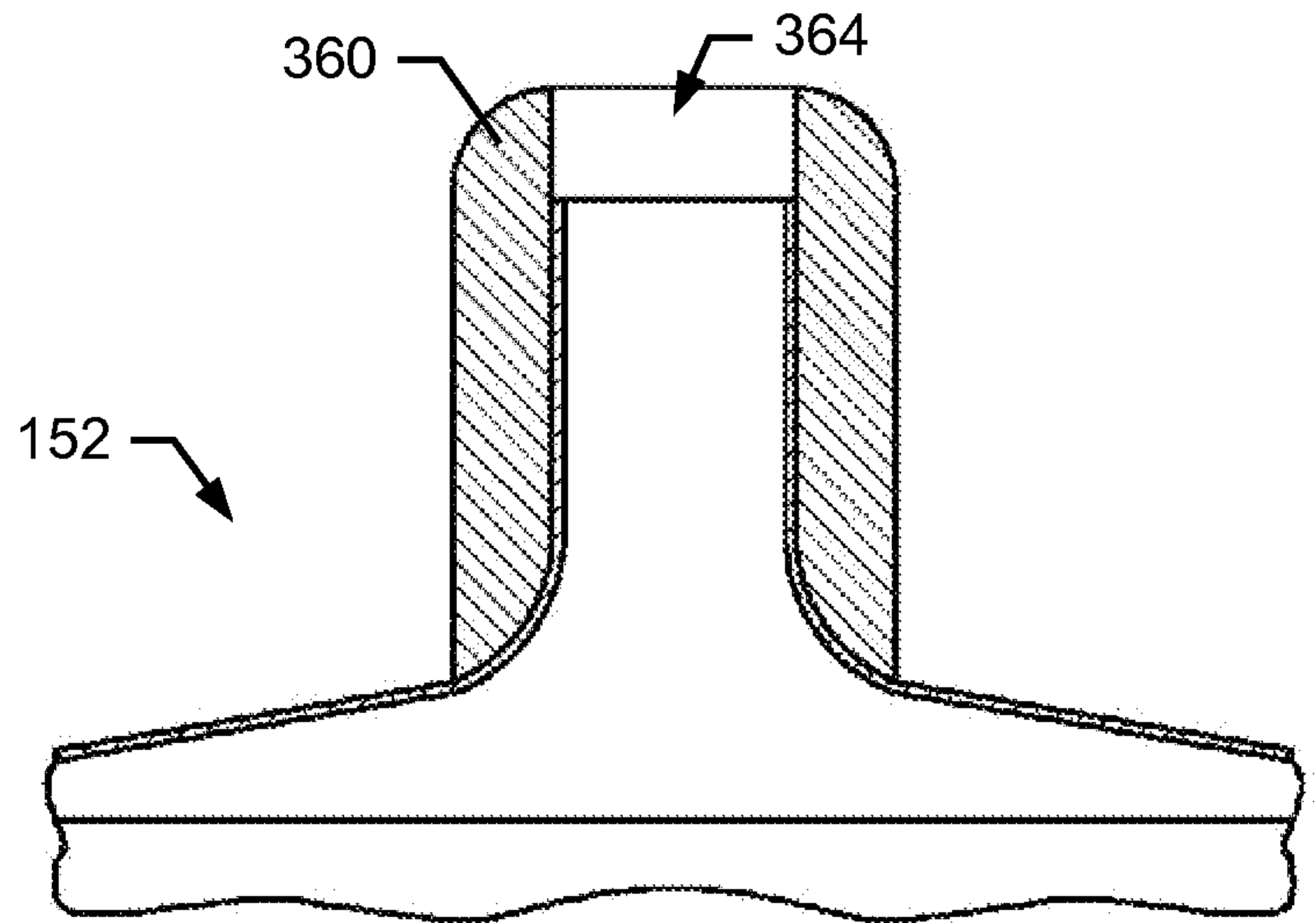


FIG. 4B

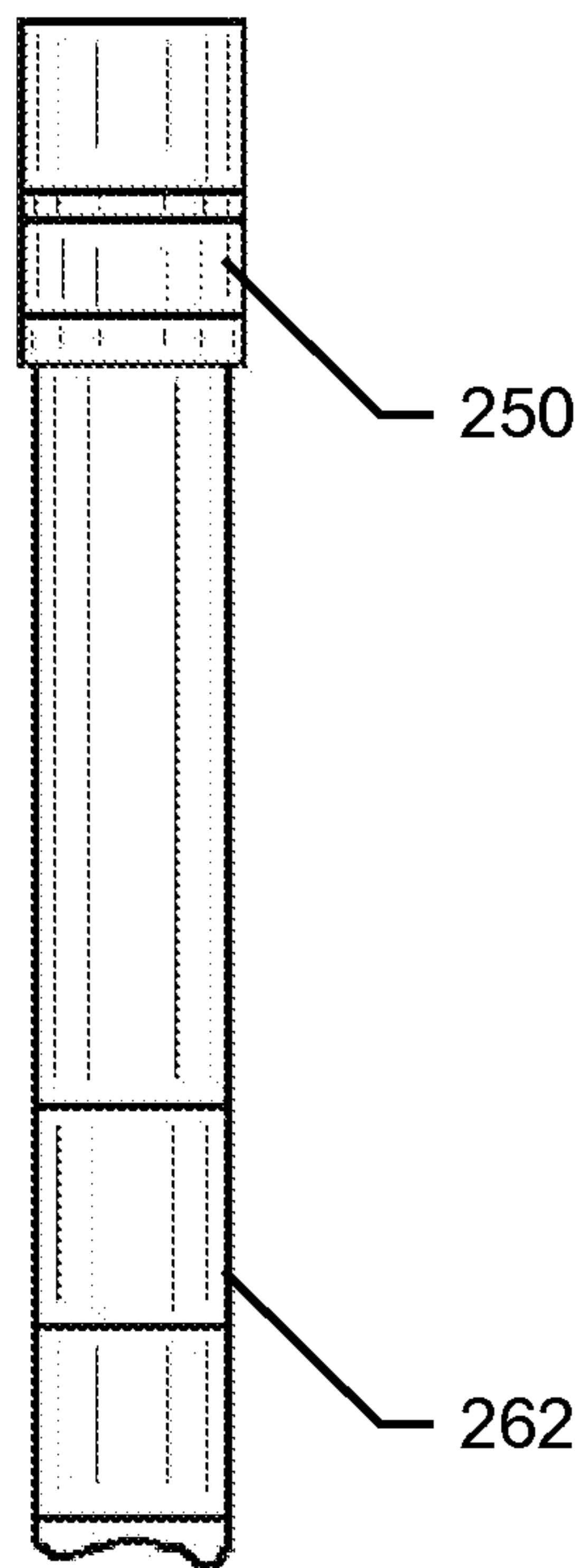


FIG. 5A

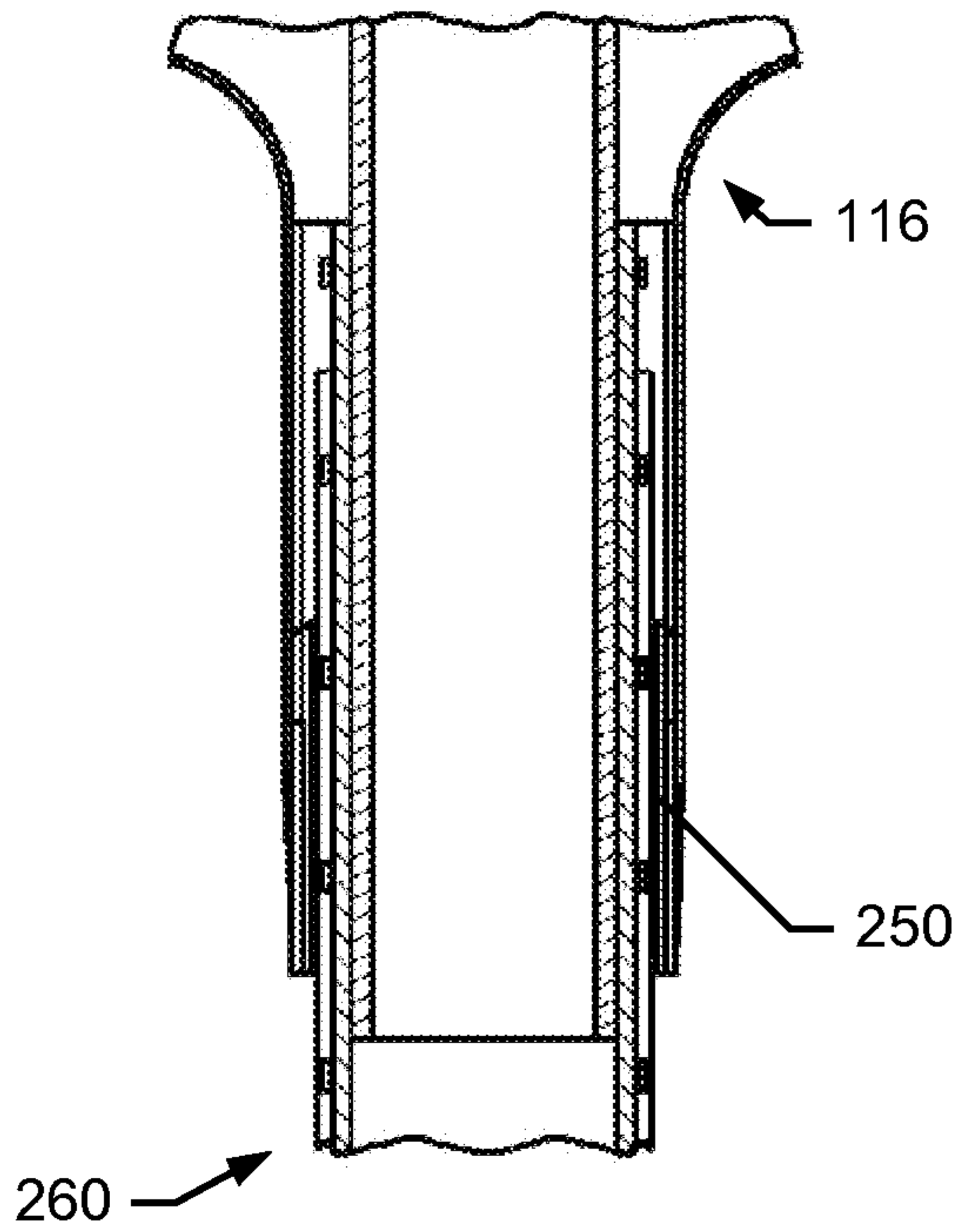


FIG. 5B

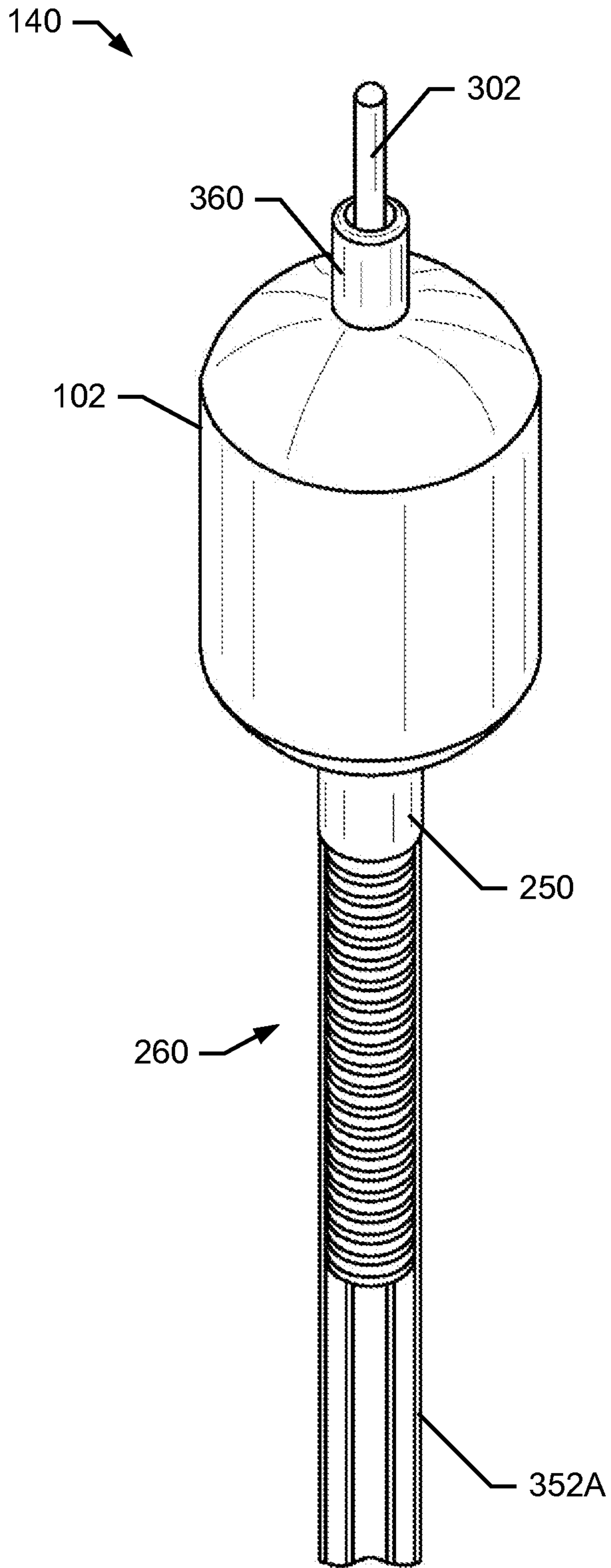


FIG. 6A

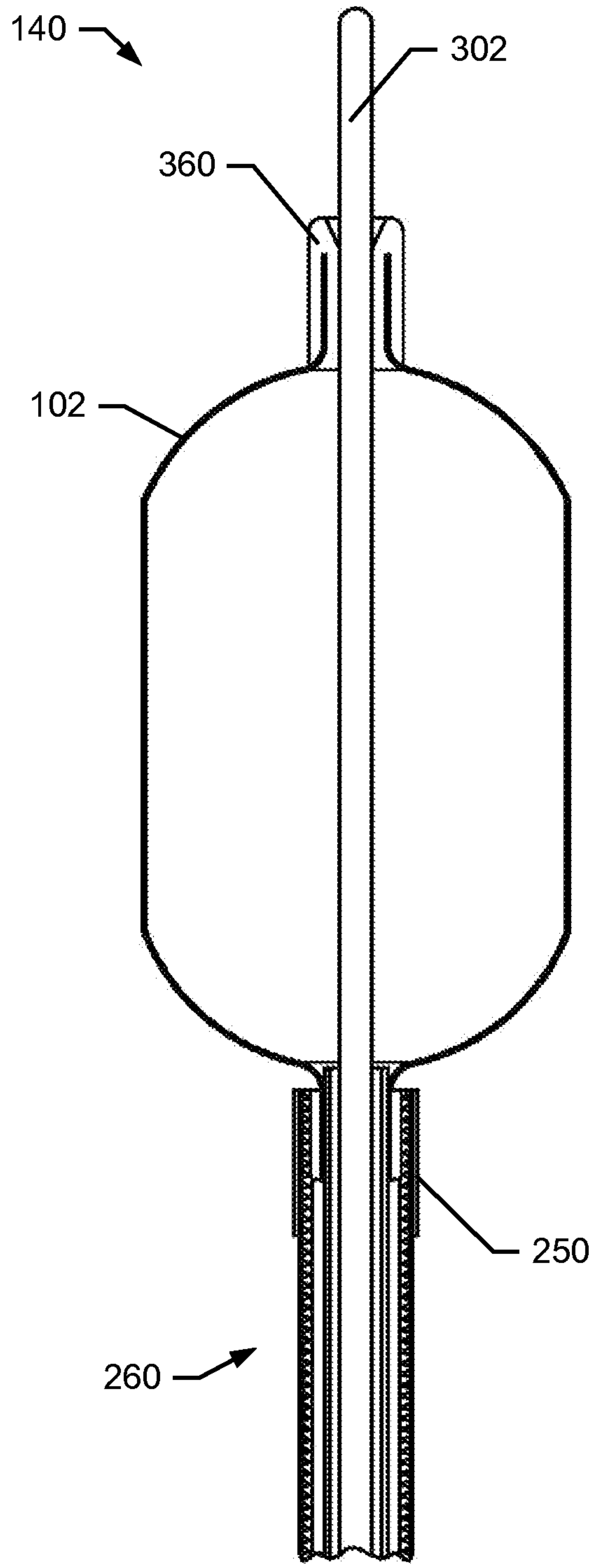


FIG. 6B

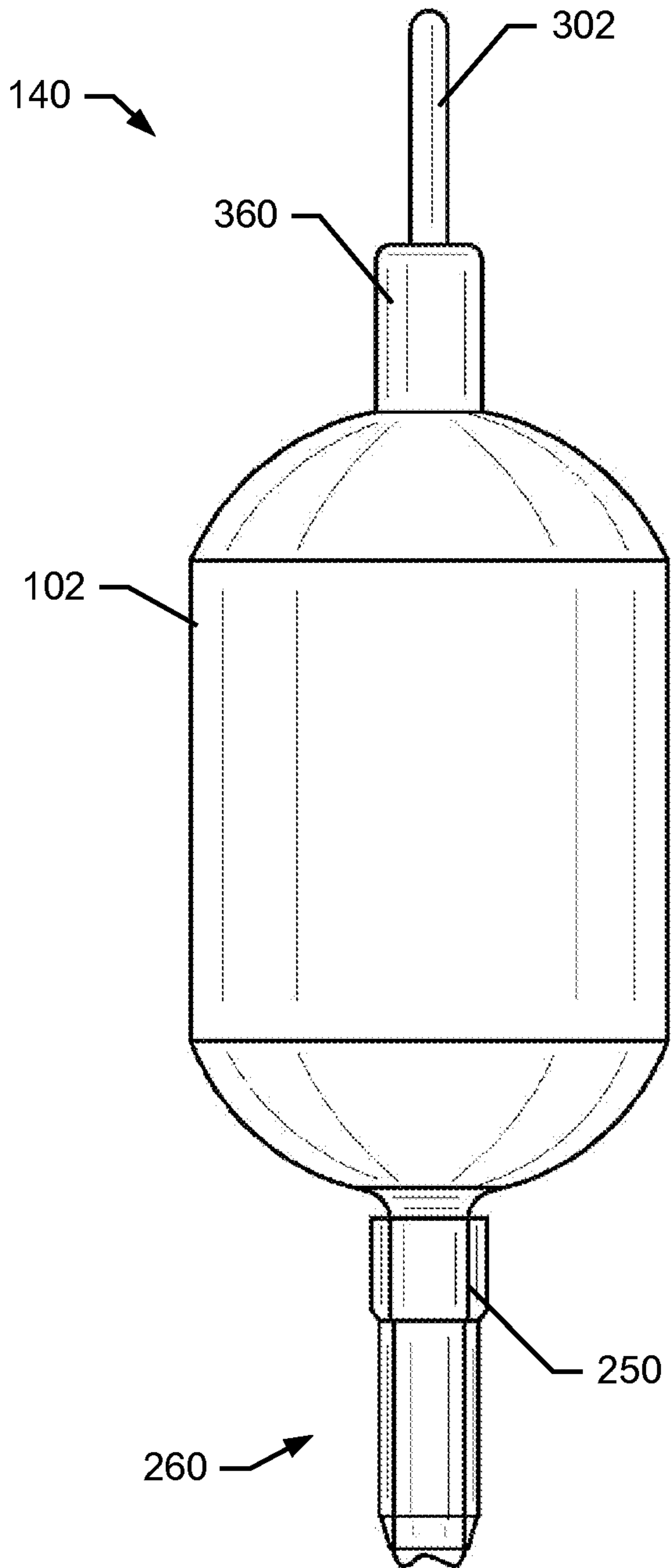


FIG. 6C

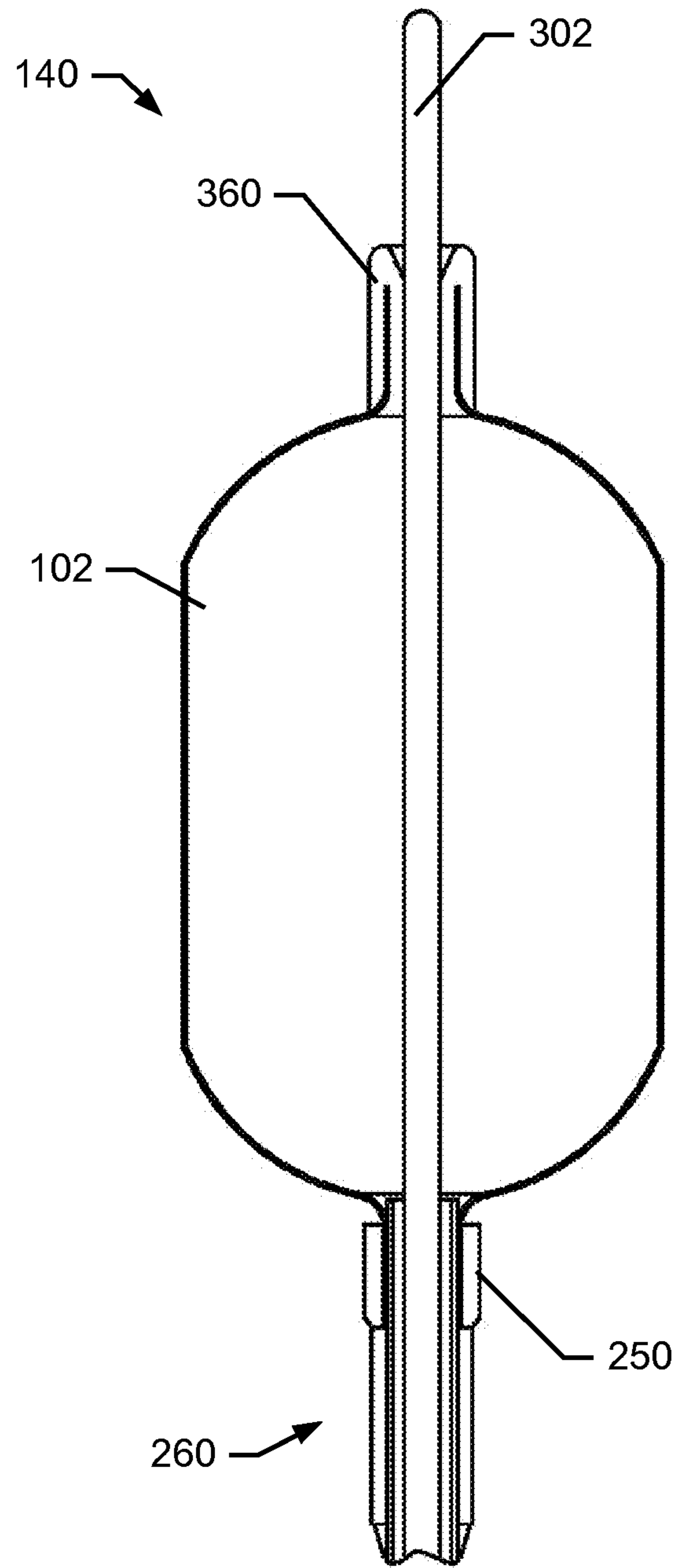


FIG. 6D

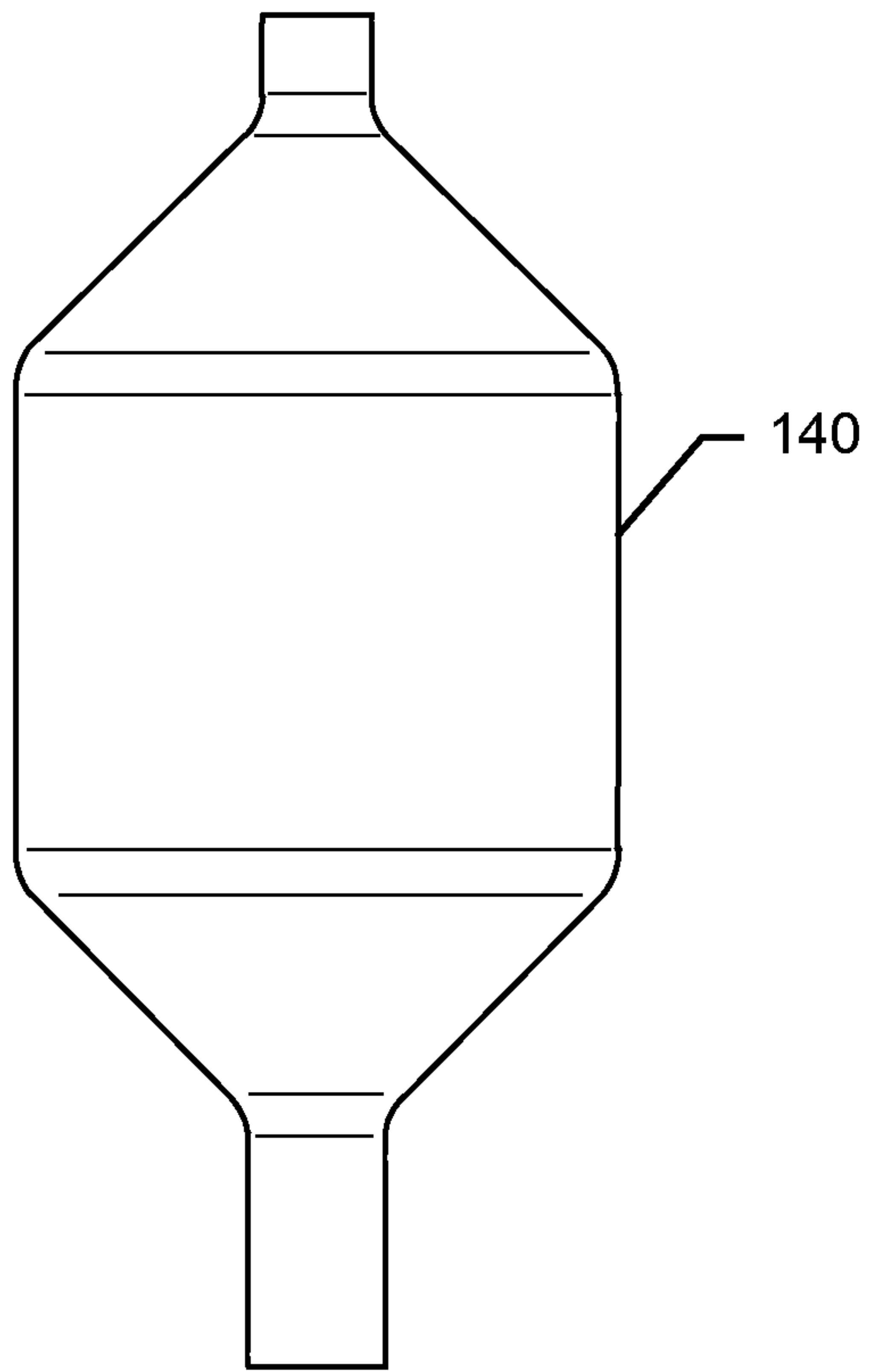


FIG.6E

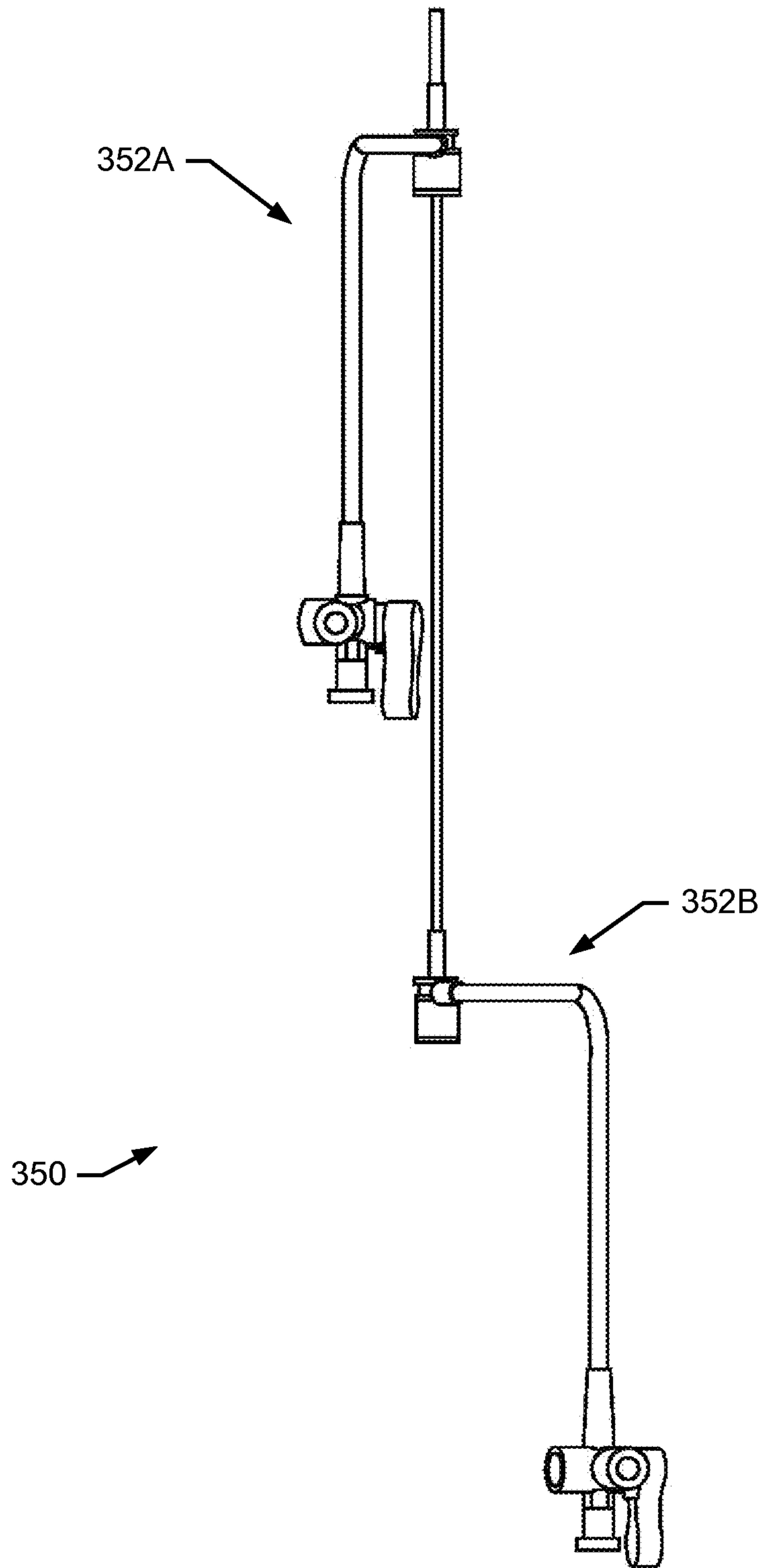
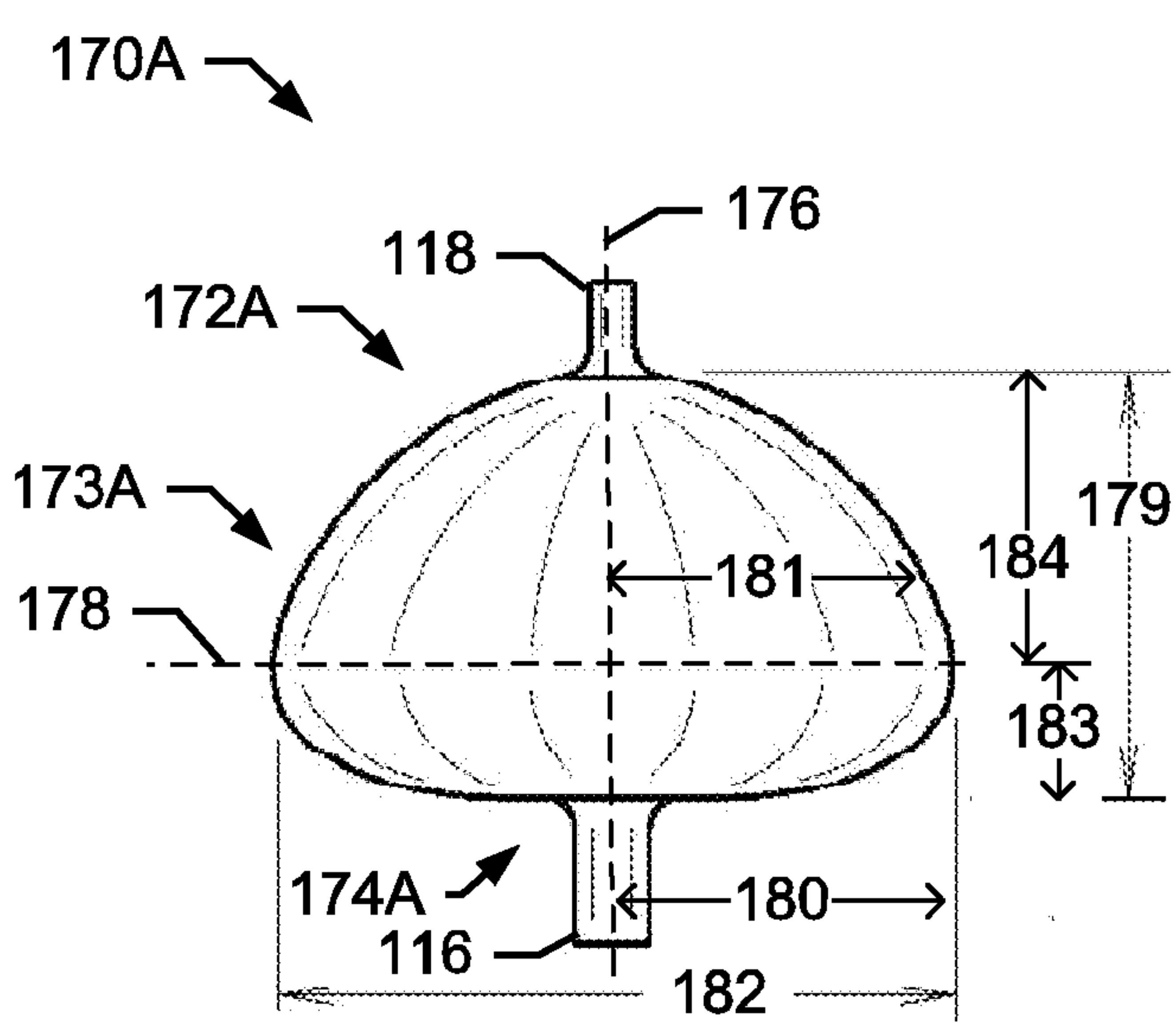
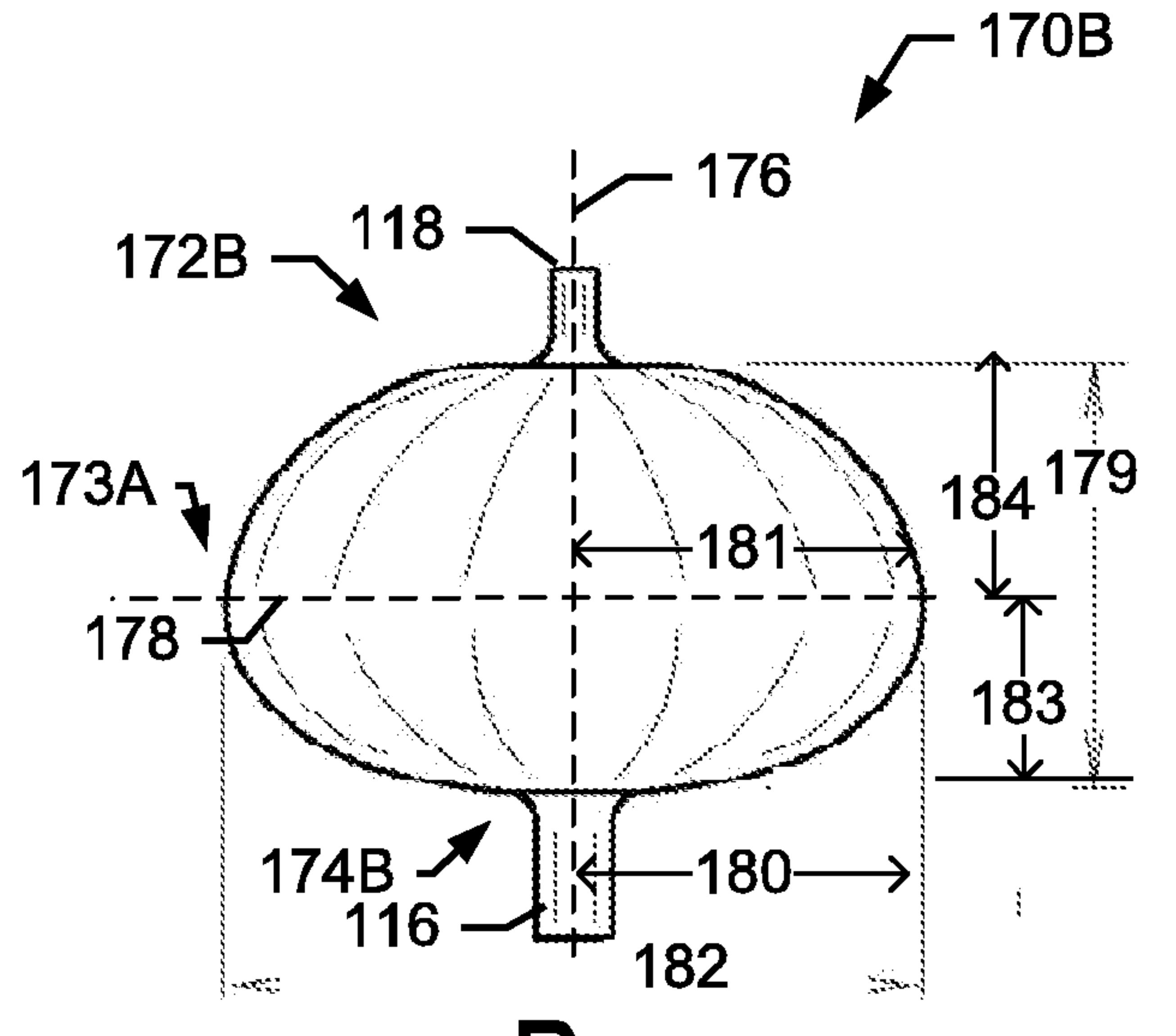


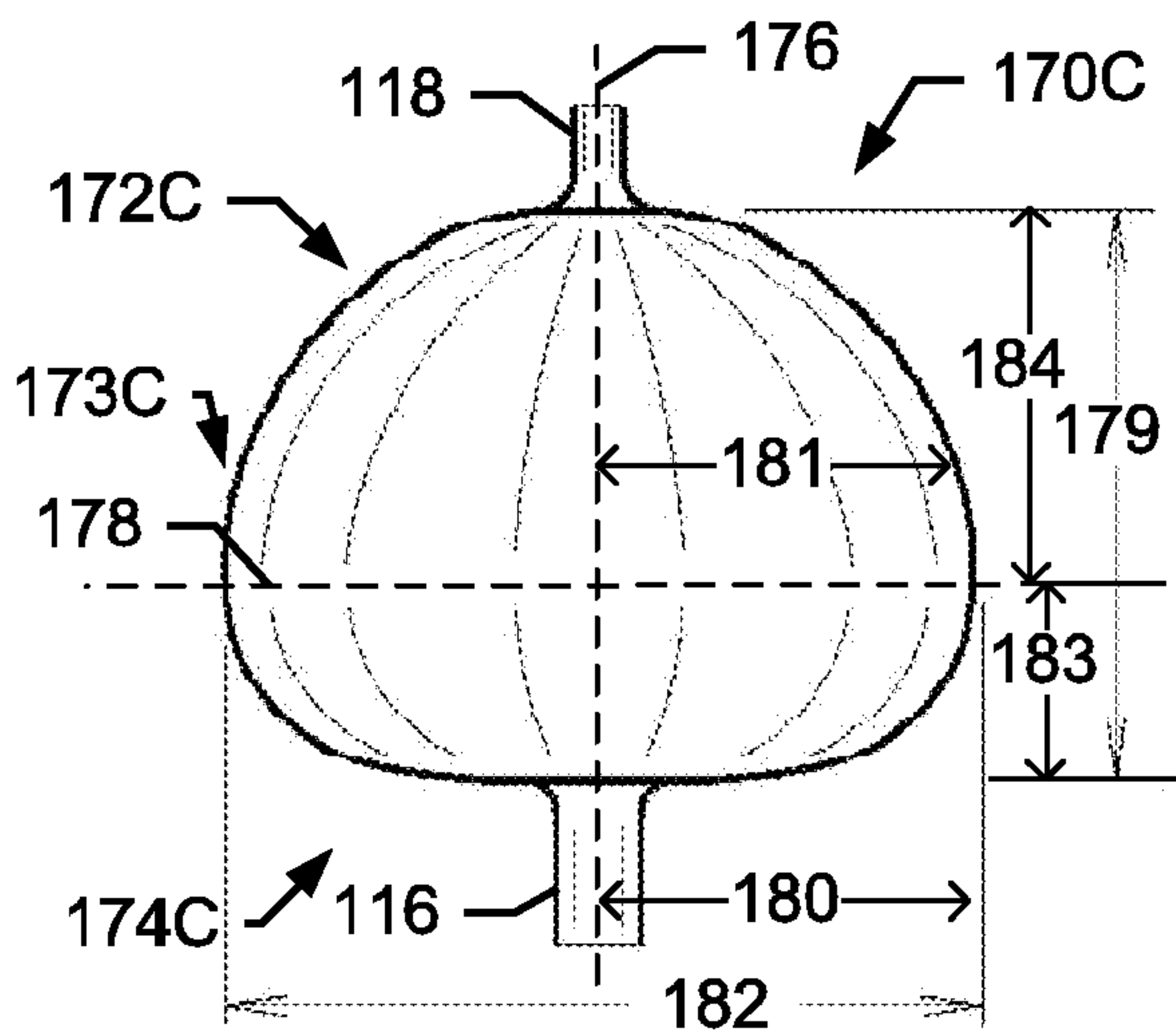
FIG. 7



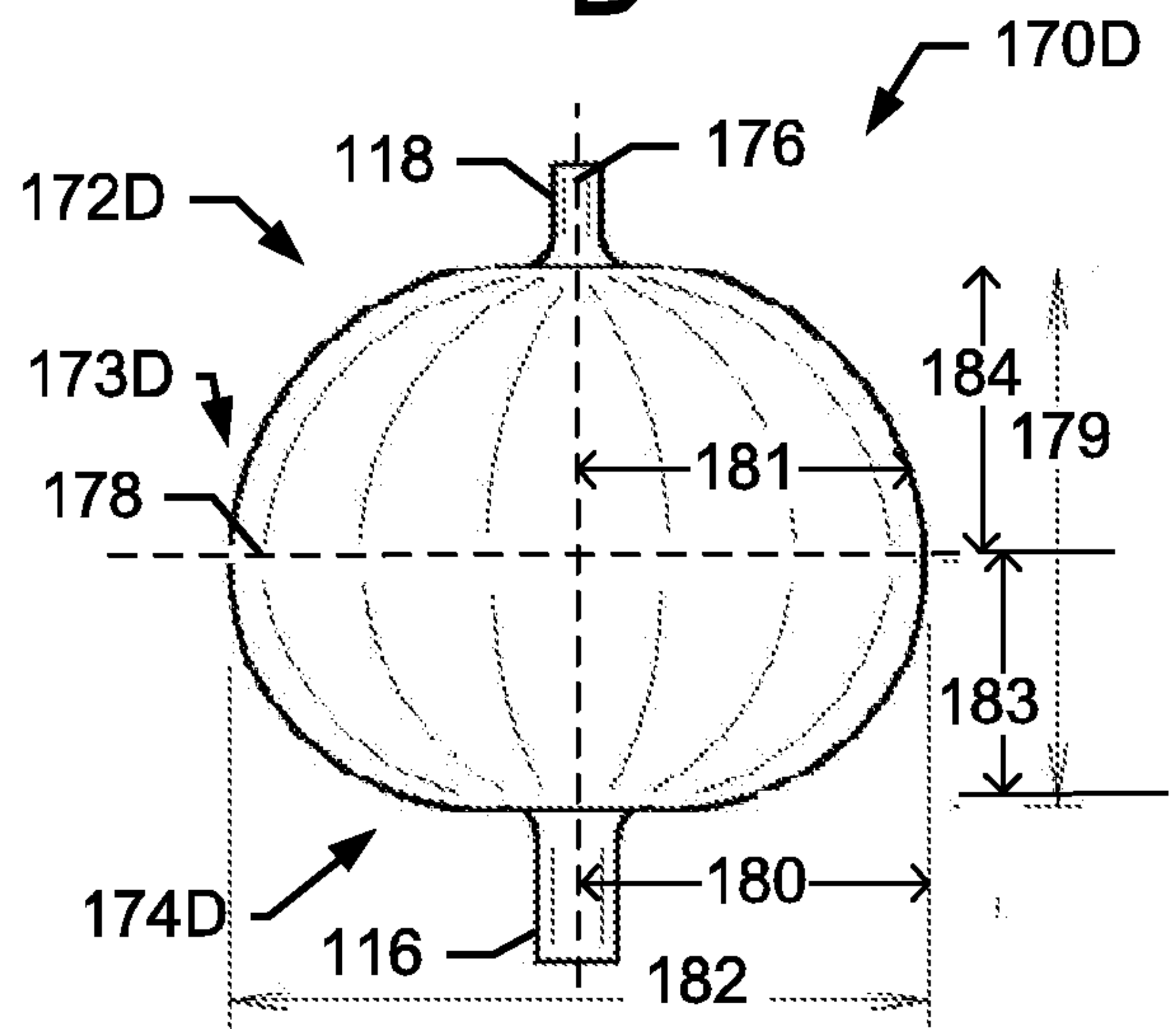
A



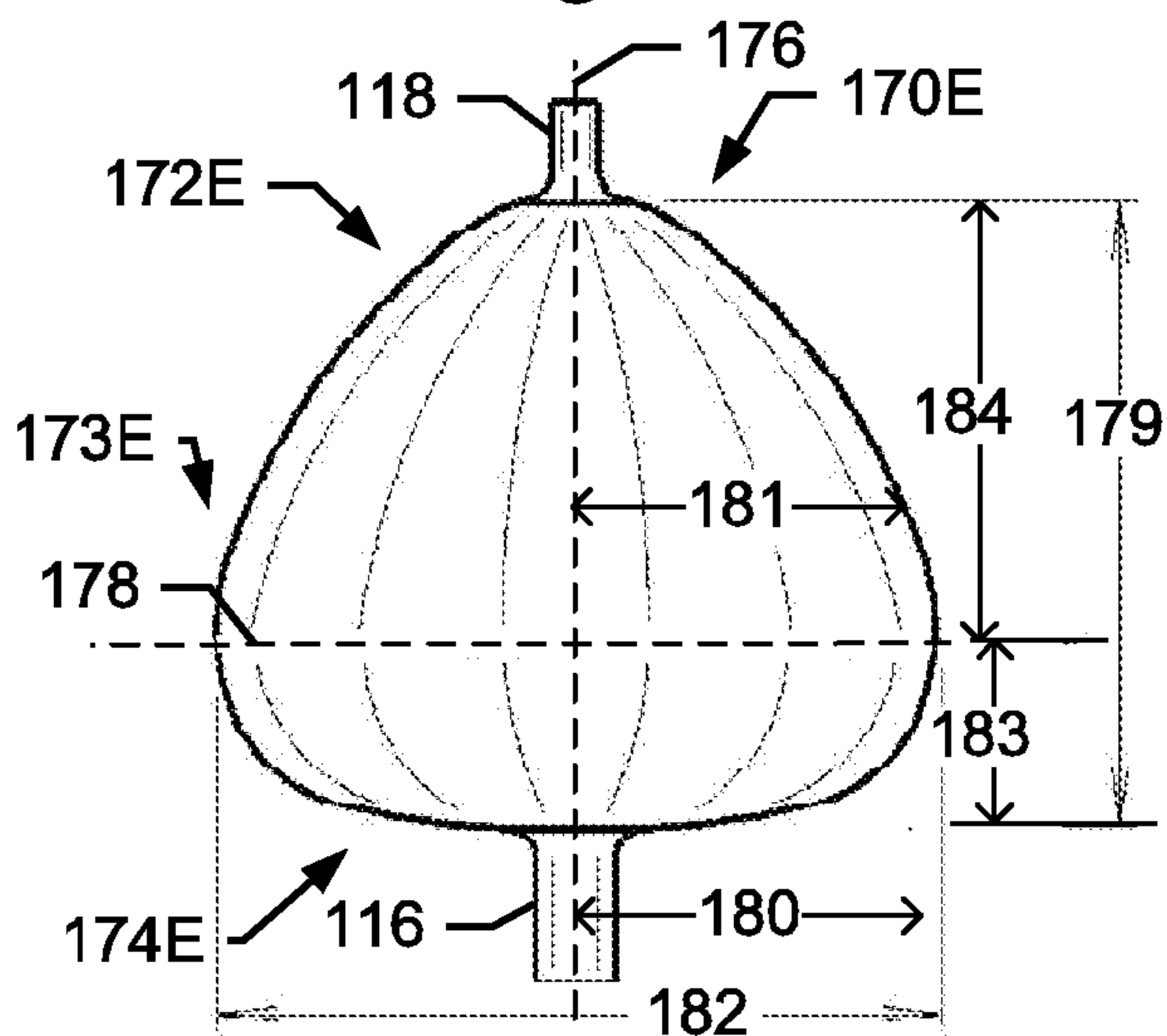
B



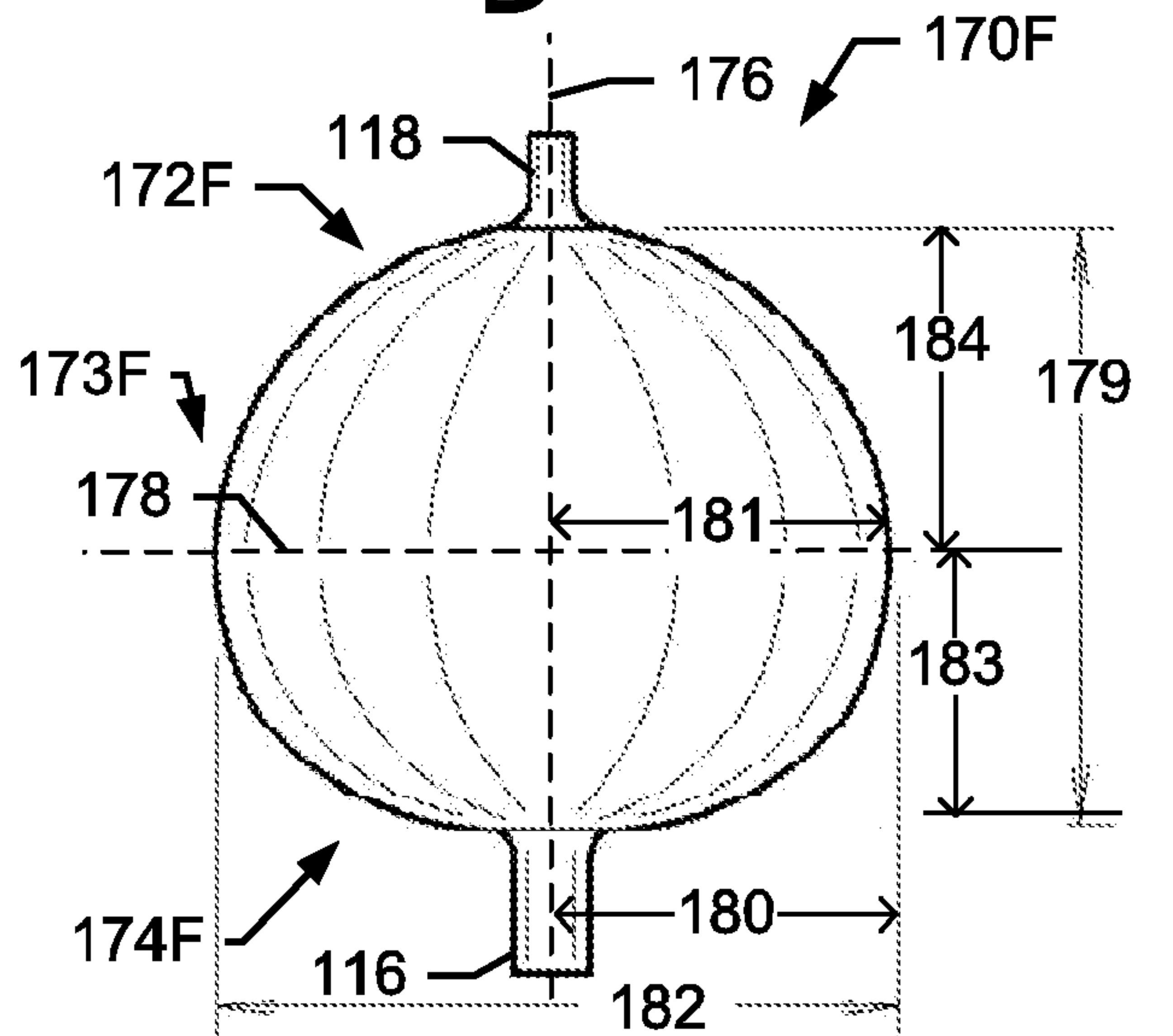
C



D



E



F

FIGS. 8A-F

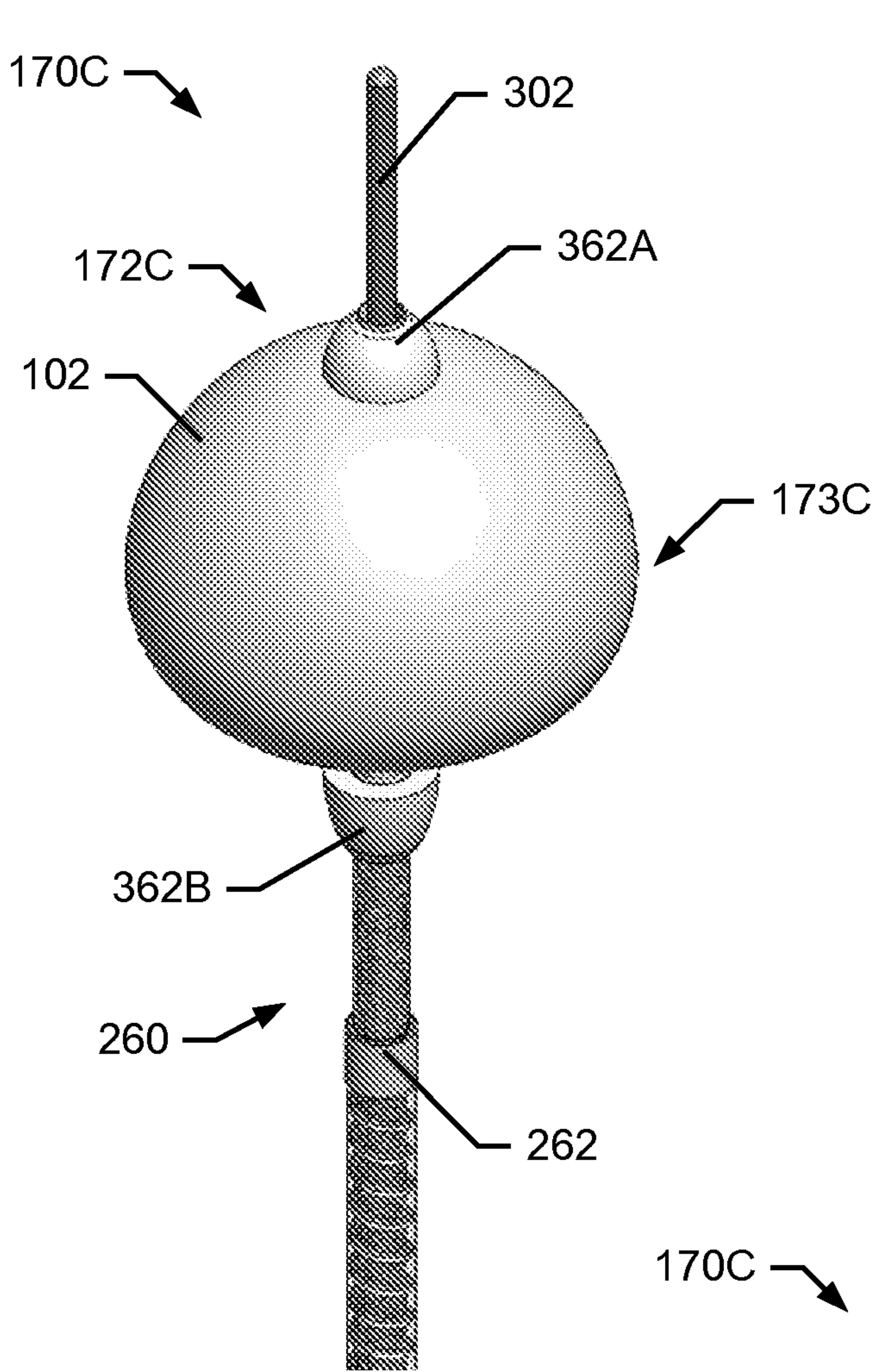


FIG. 8G

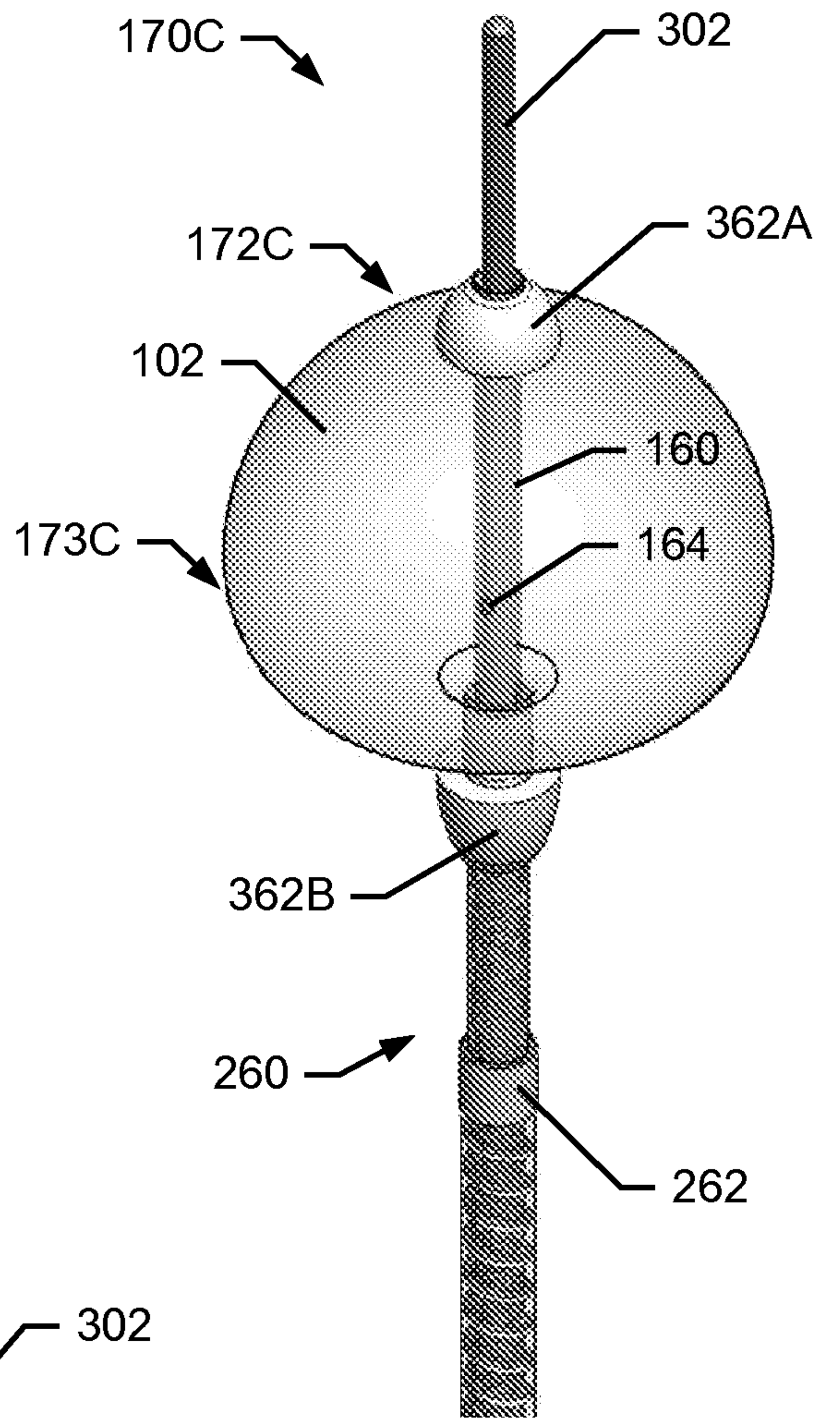


FIG. 8H

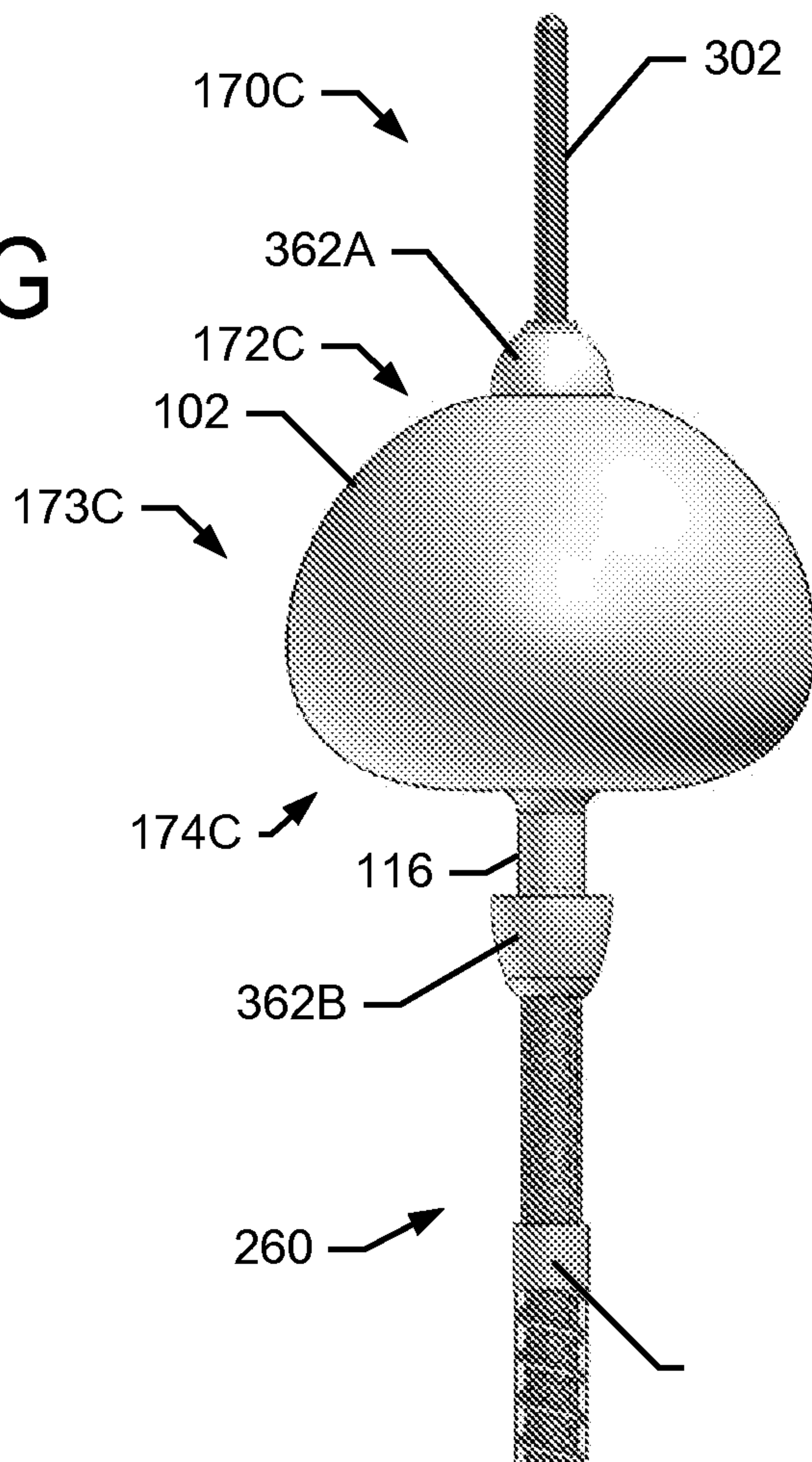


FIG. 8I

17/102

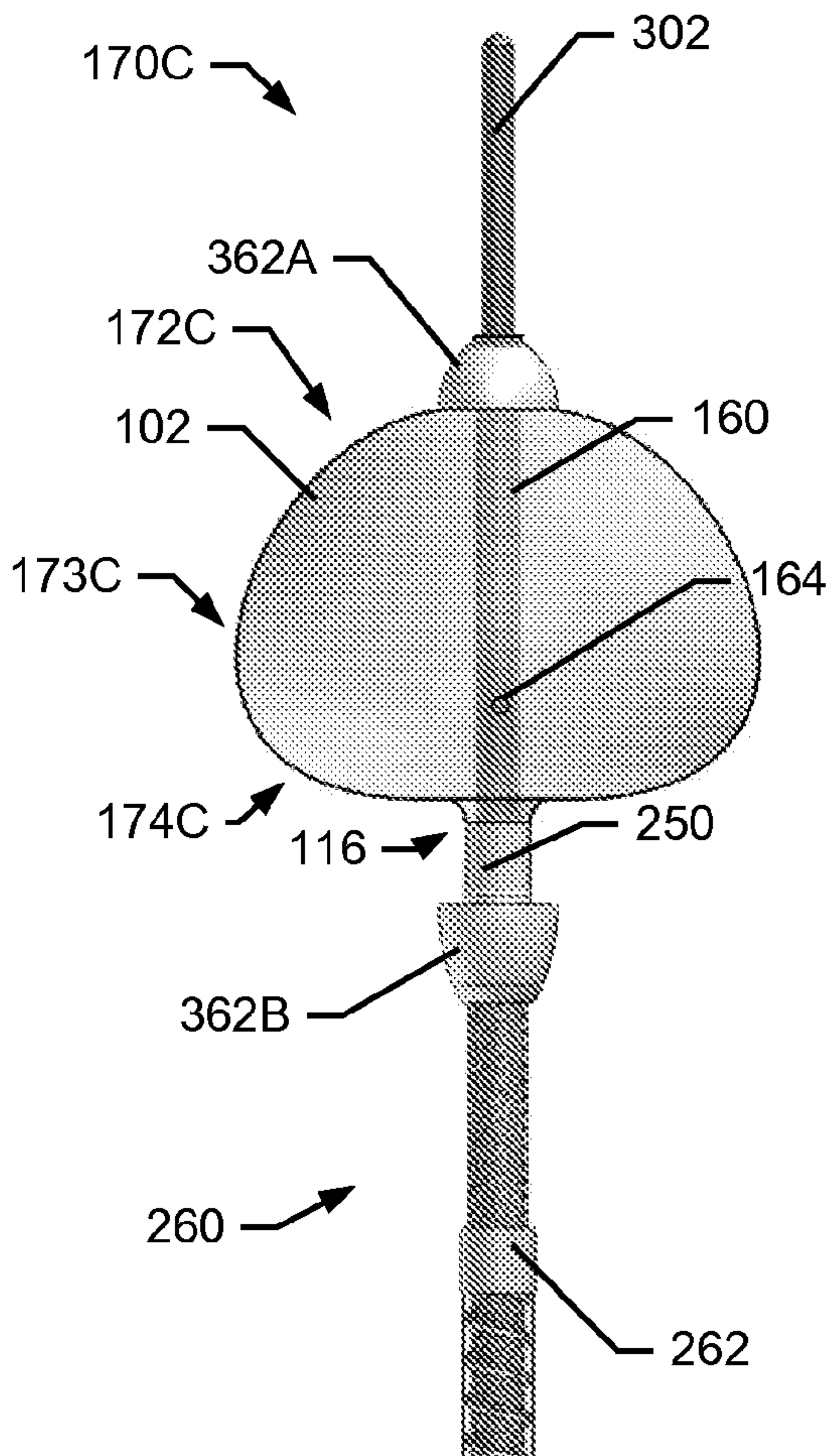


FIG. 8J

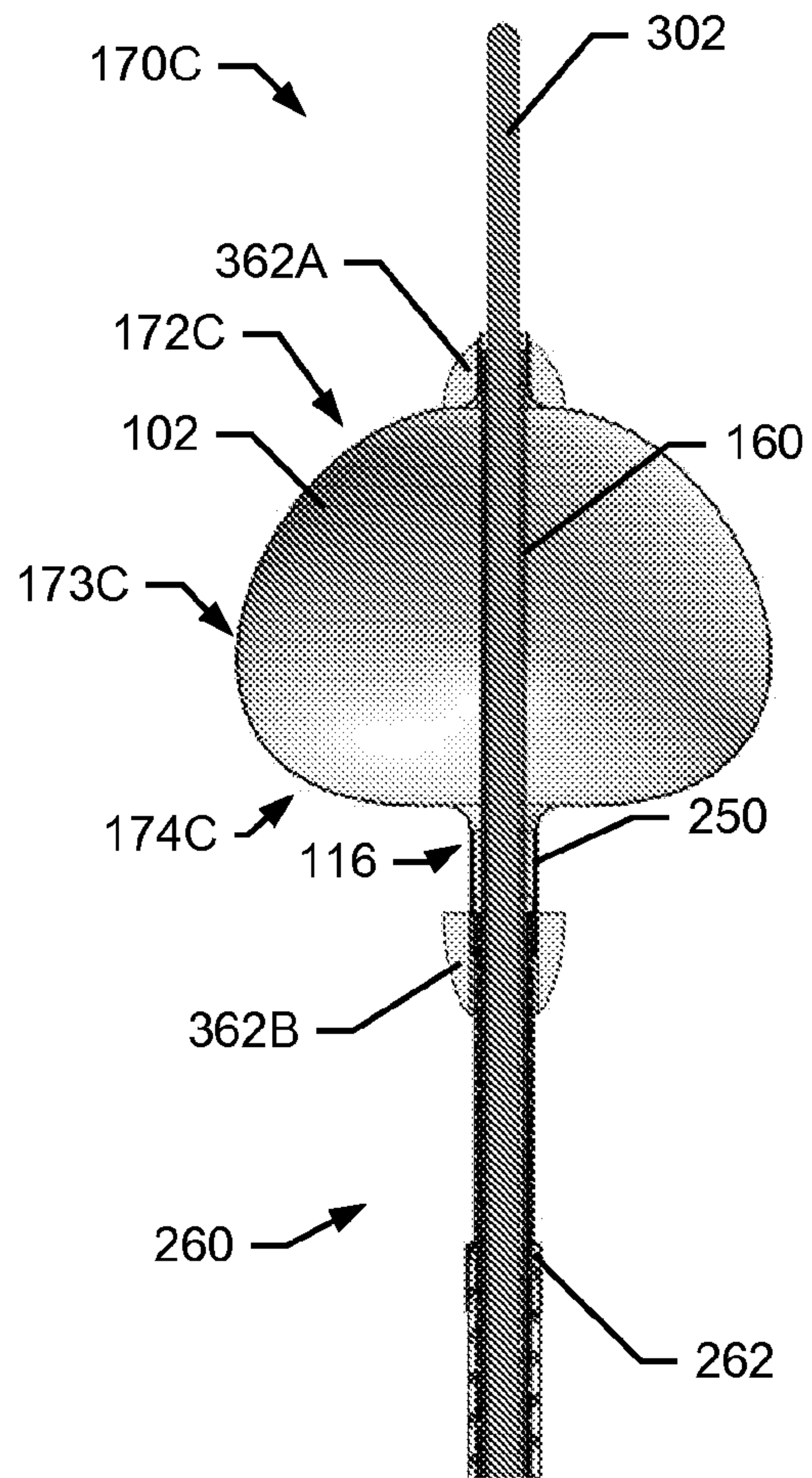


FIG. 8K

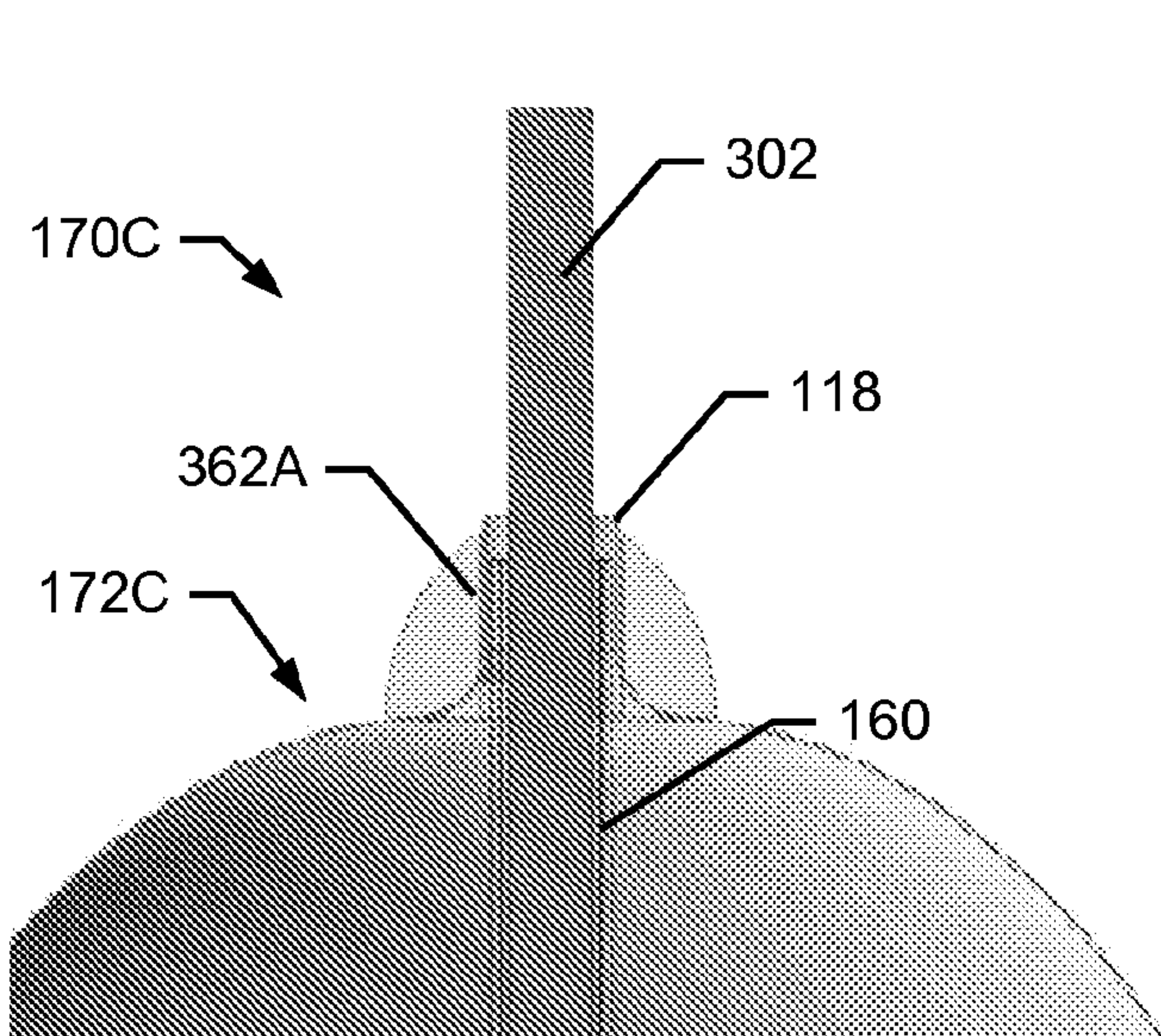


FIG. 8L

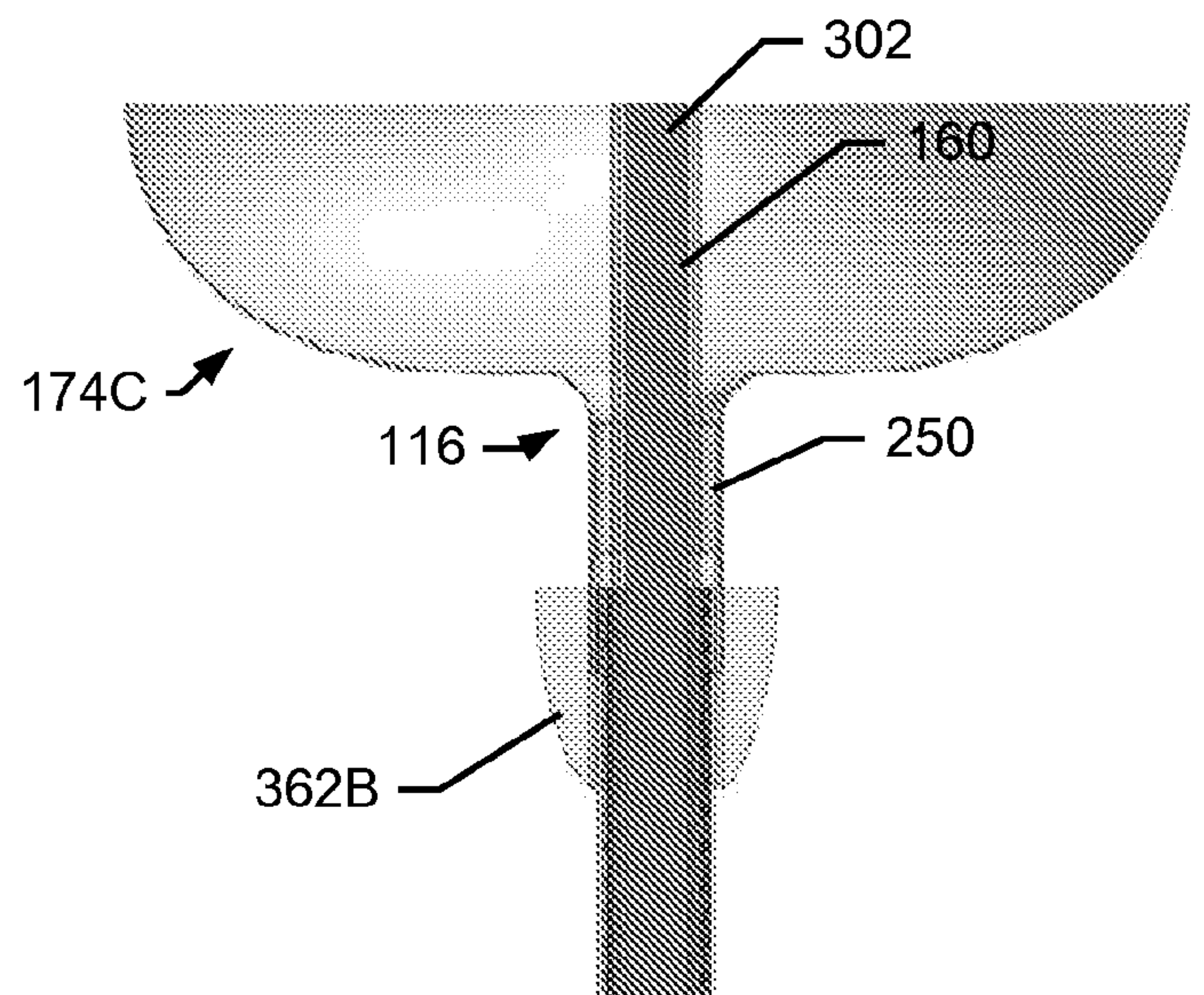


FIG. 8M

18/102

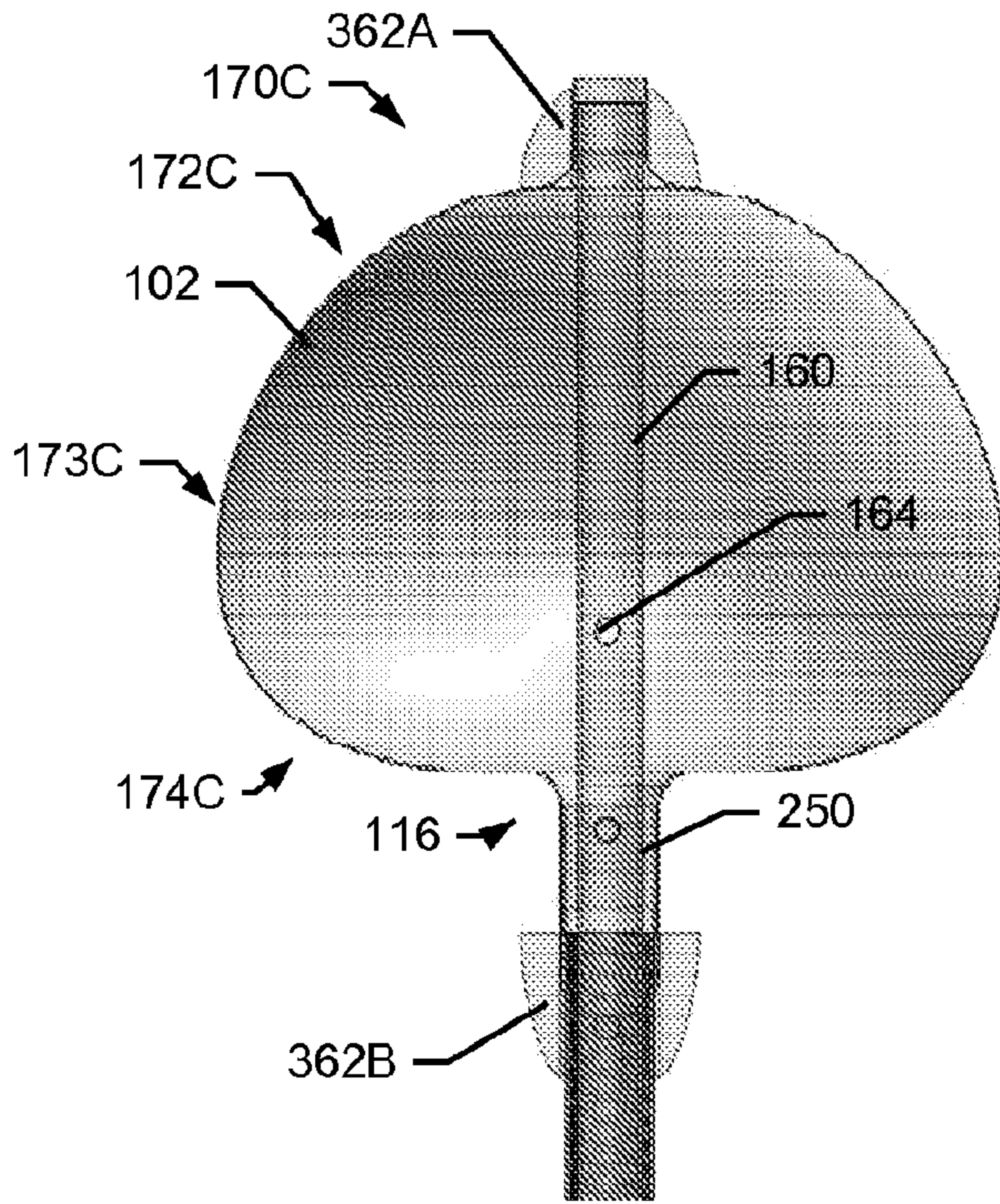


FIG. 8N

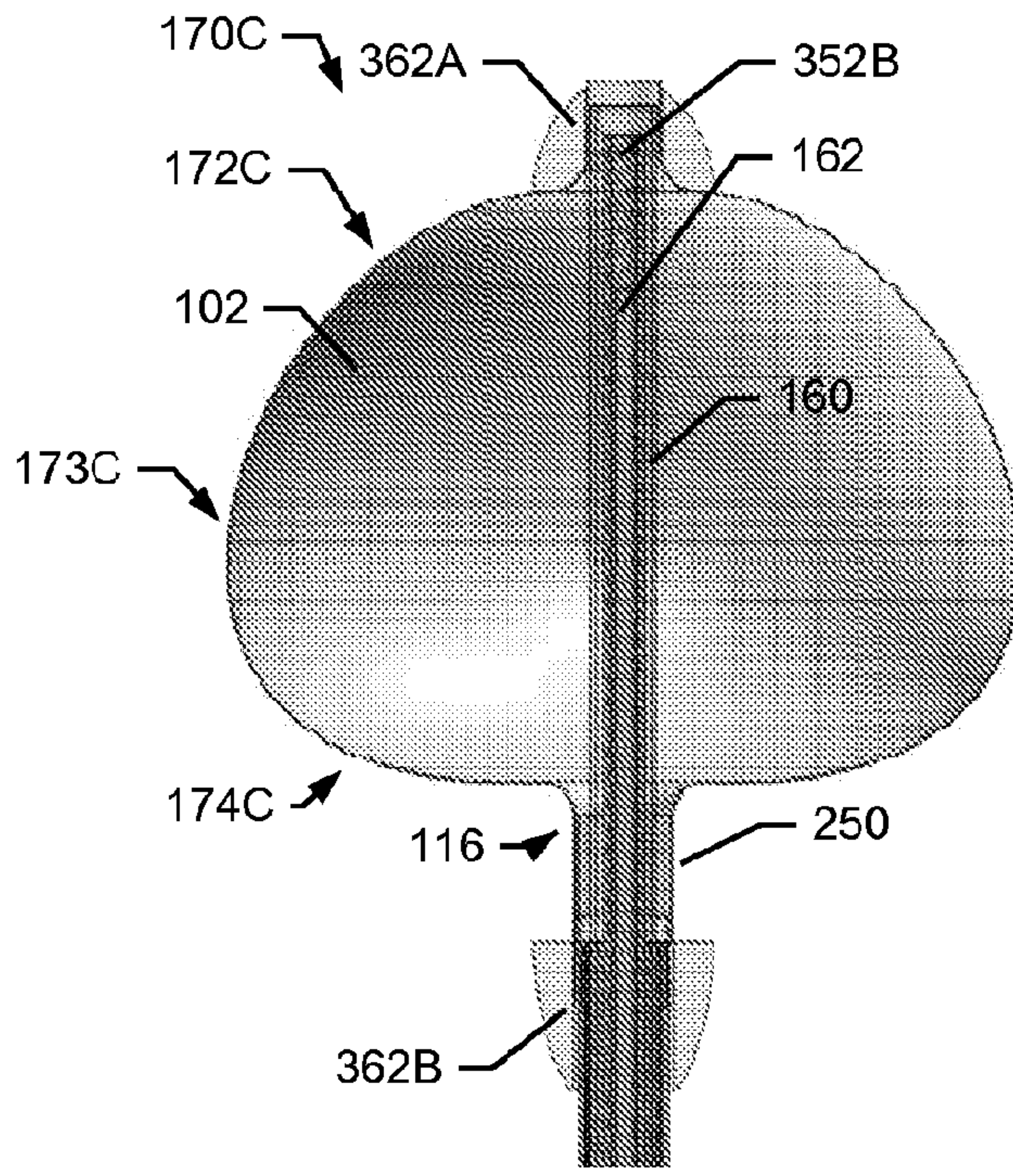


FIG. 8O

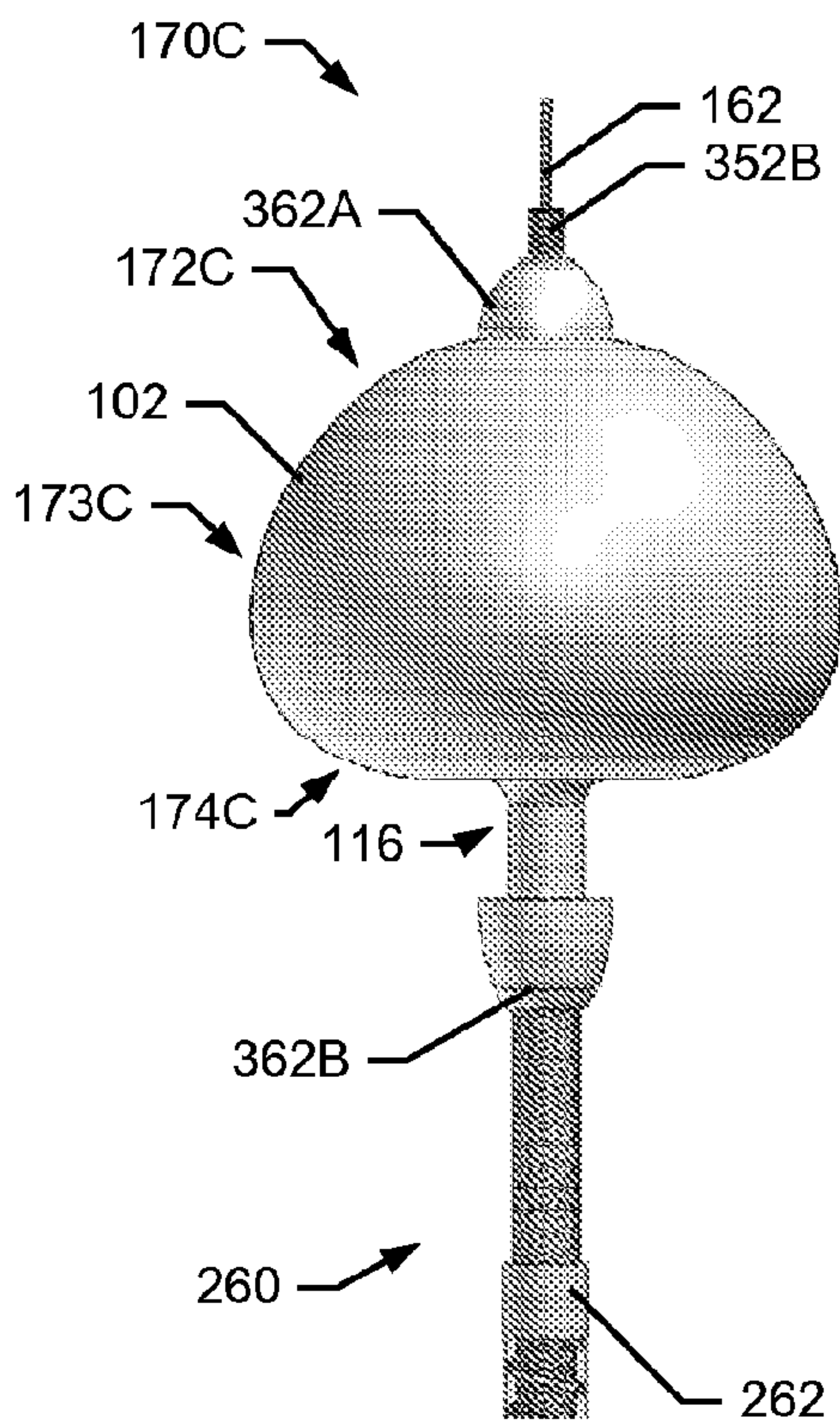


FIG. 8P

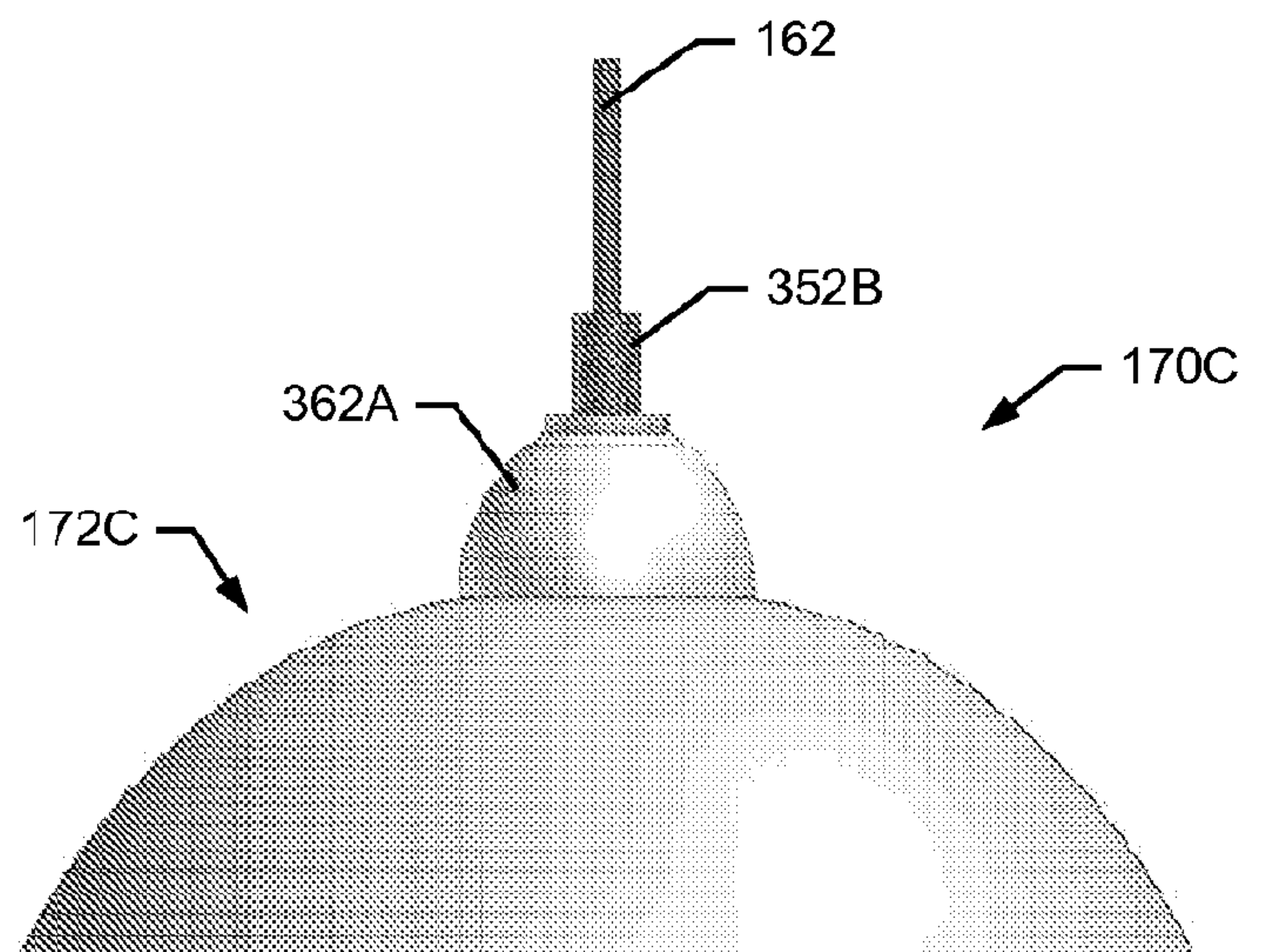
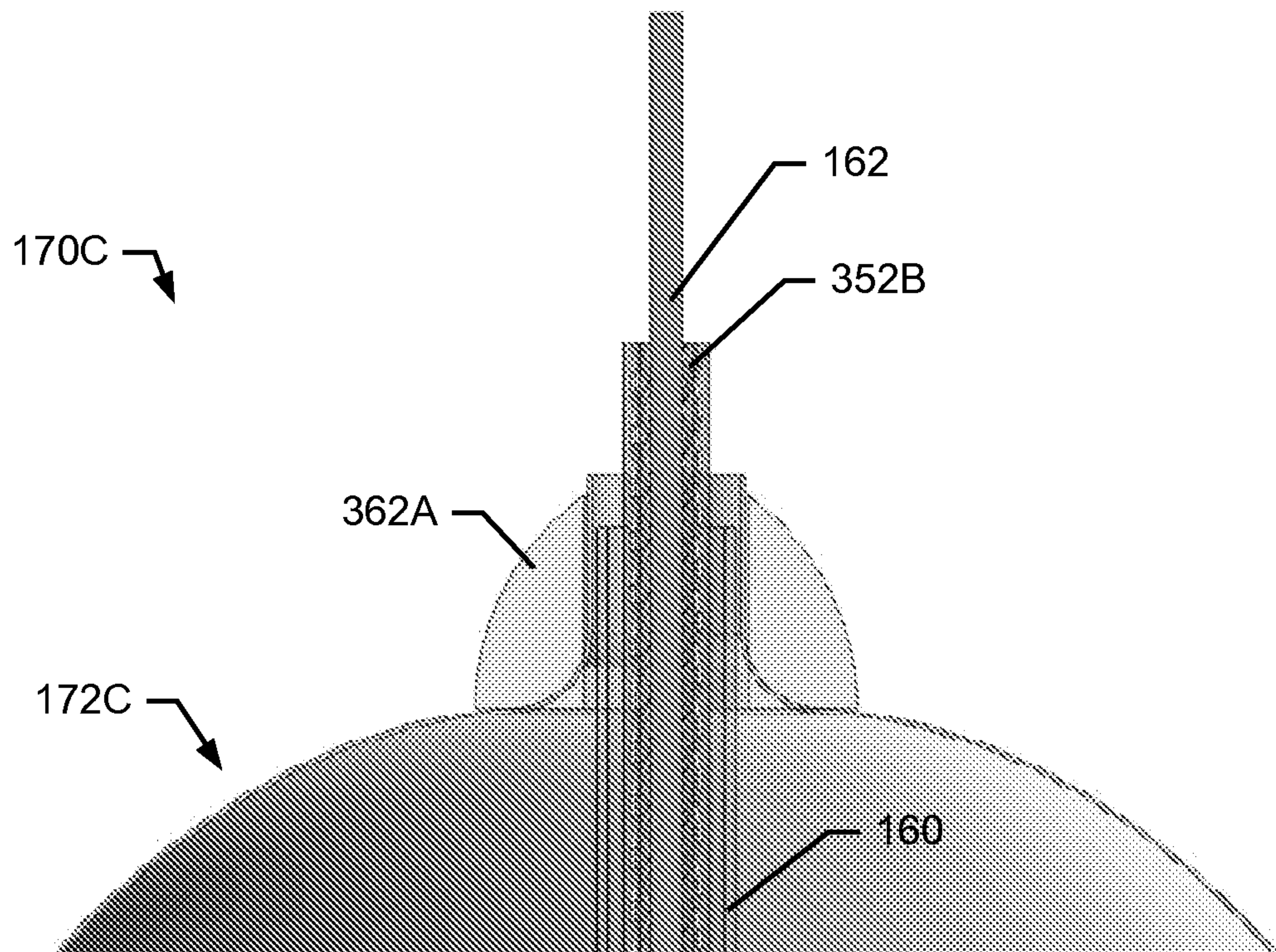
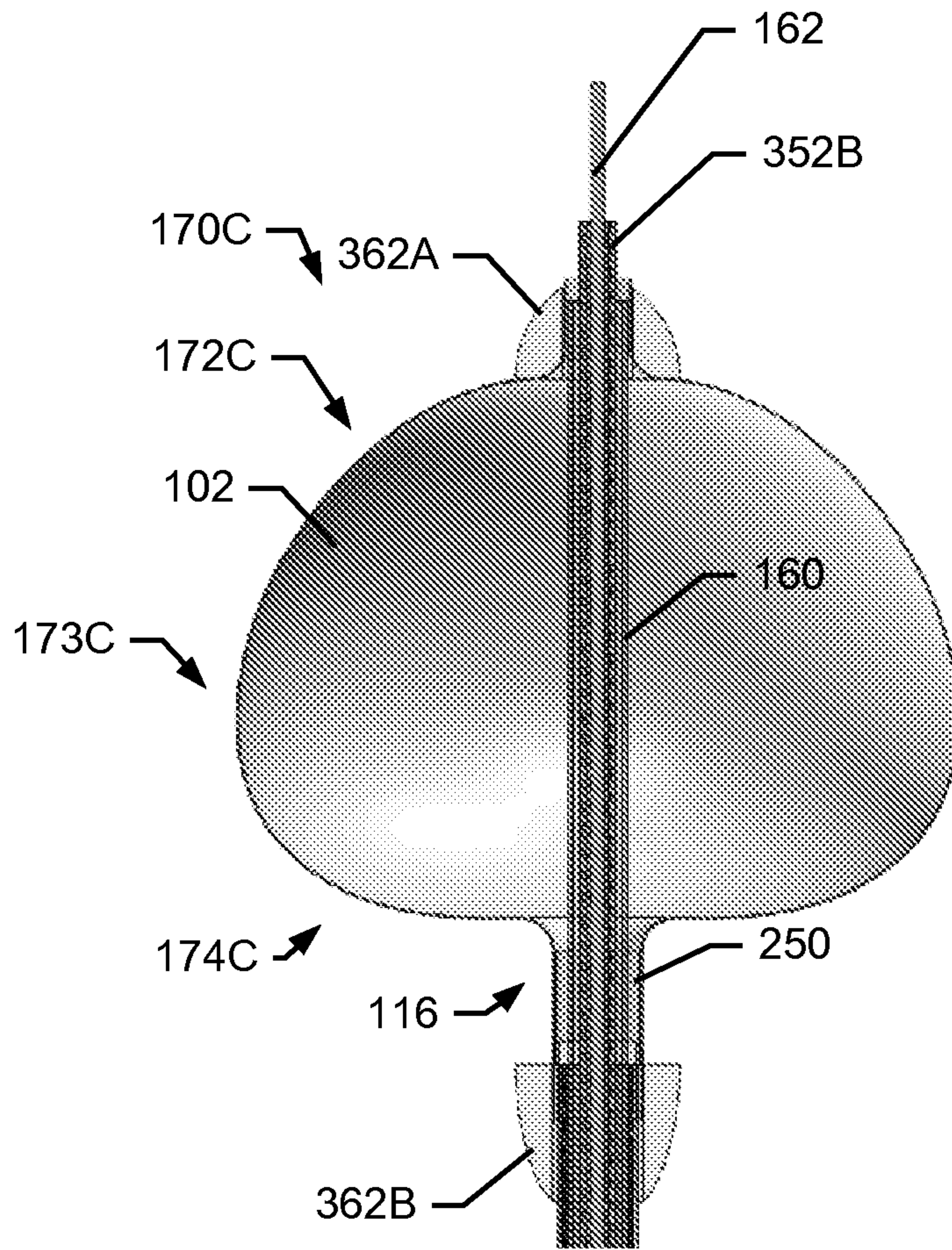


FIG. 8Q



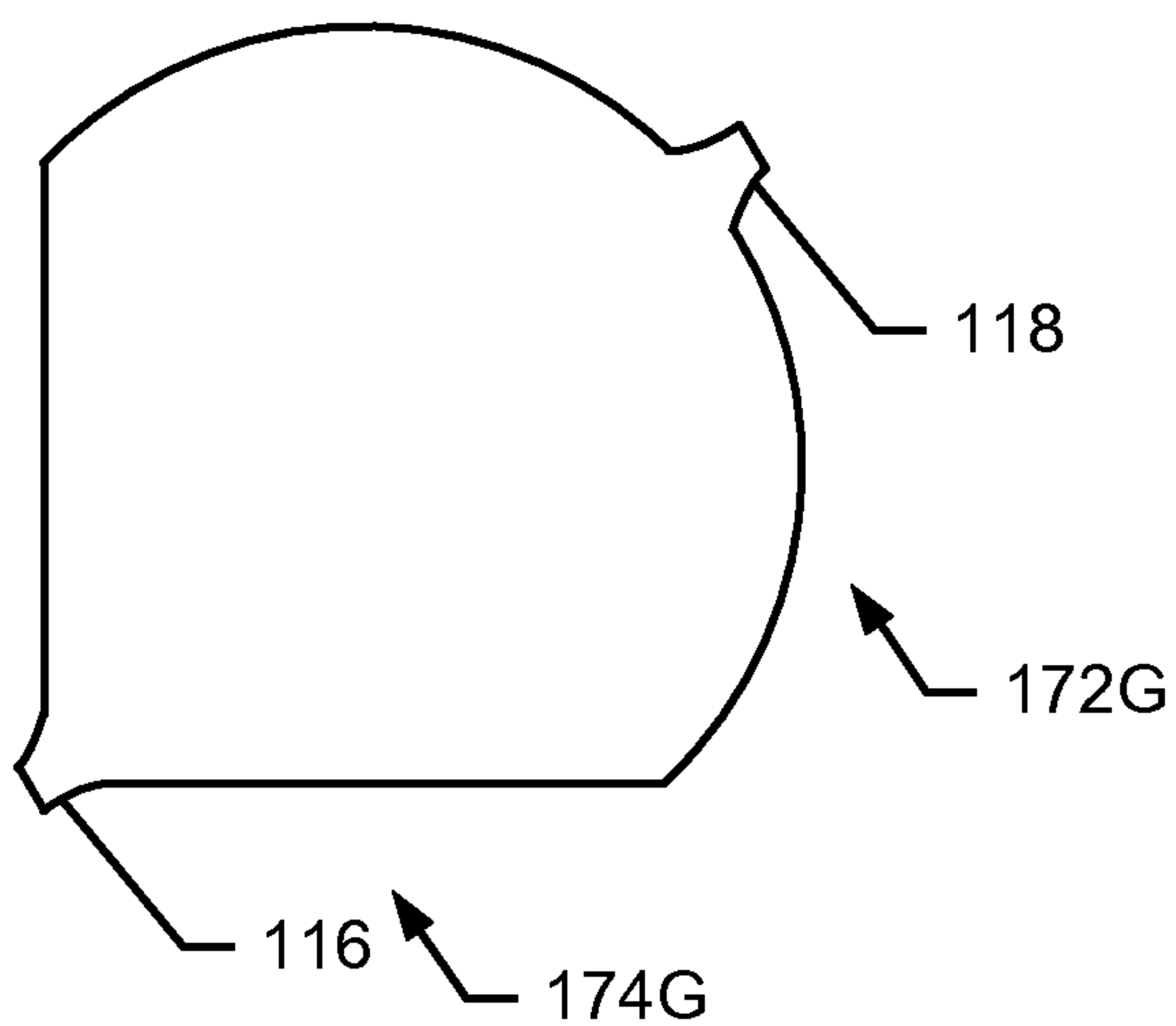


FIG. 8T

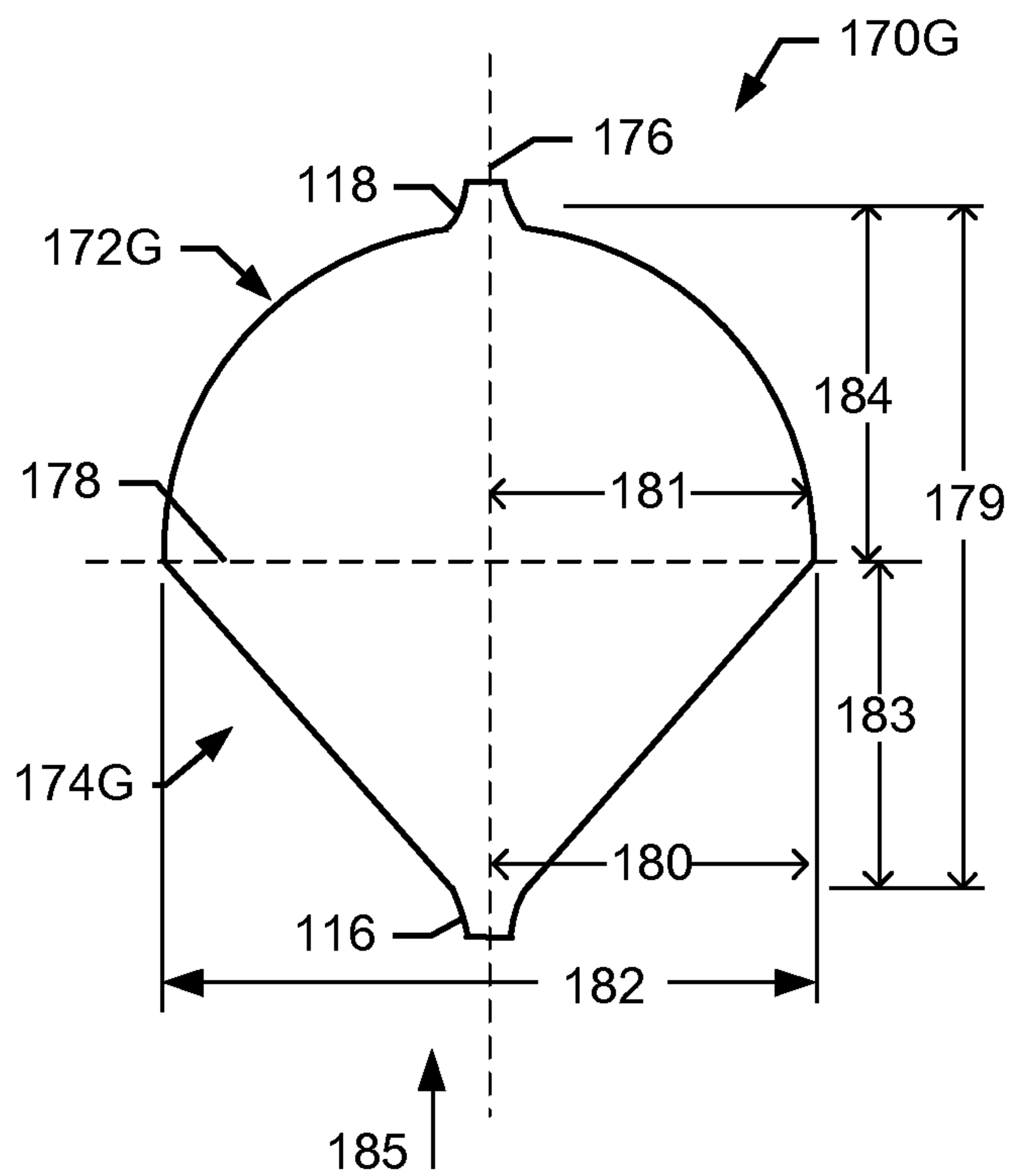


FIG. 8U

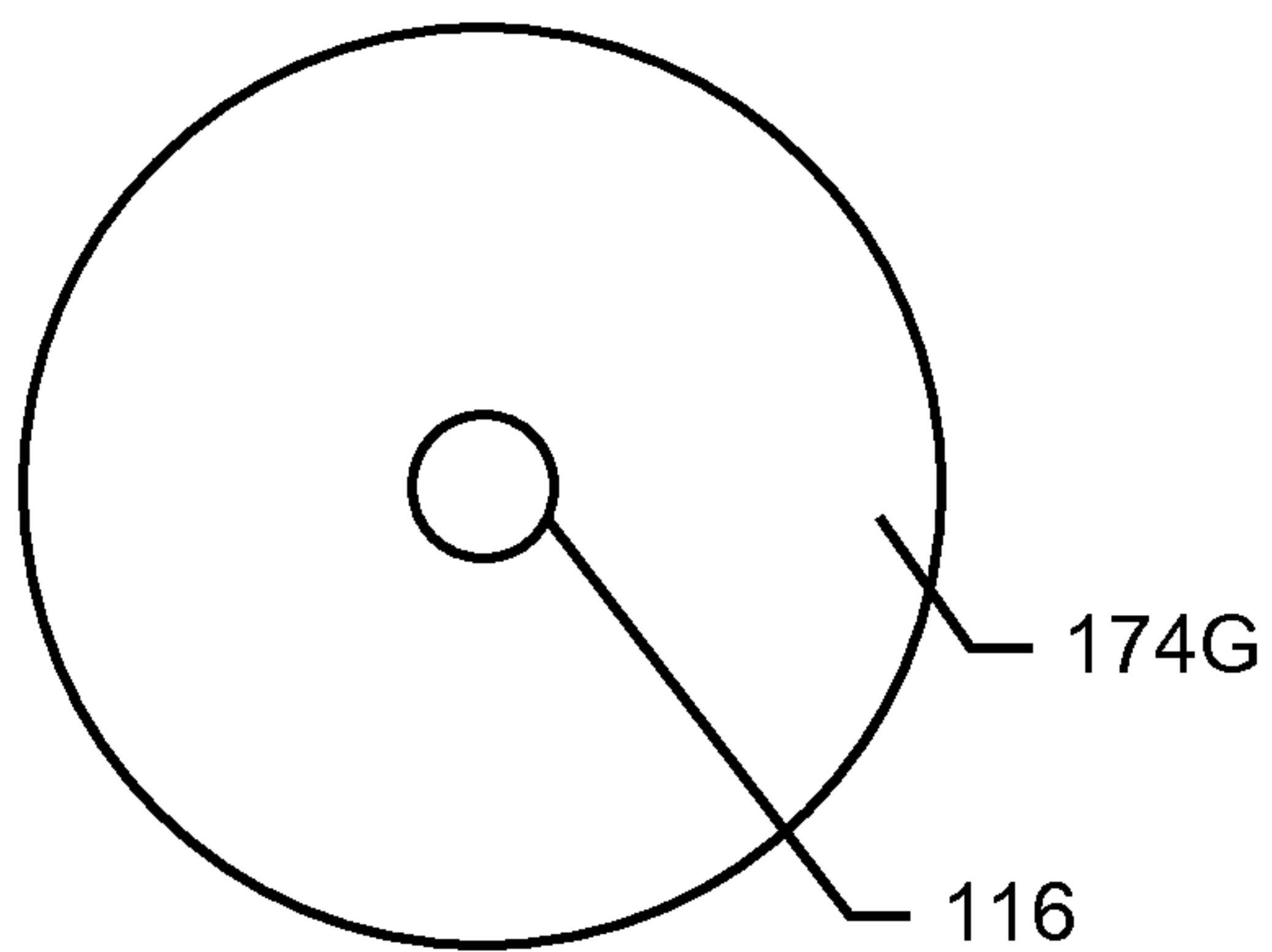


FIG. 8V

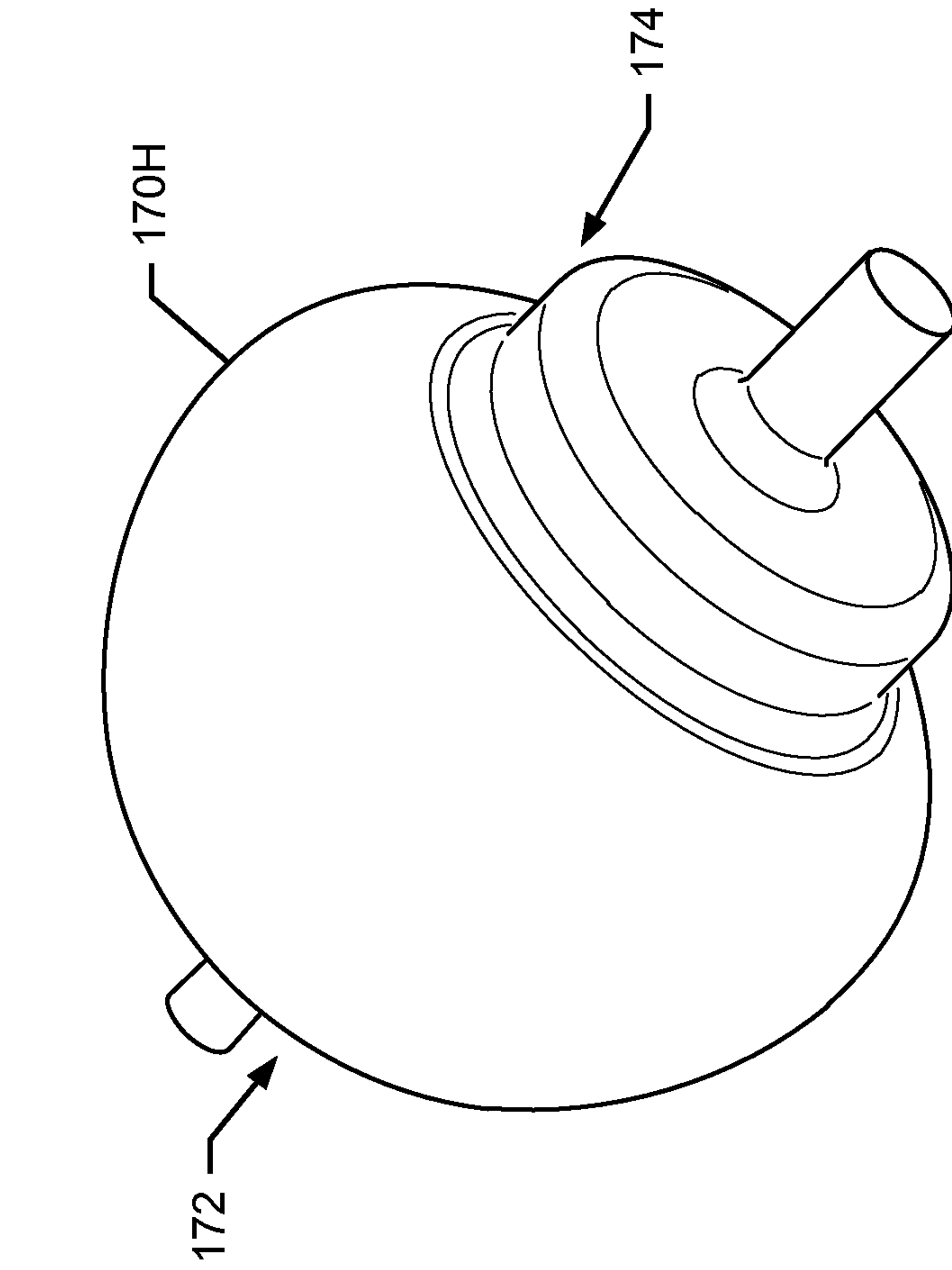


FIG. 8X

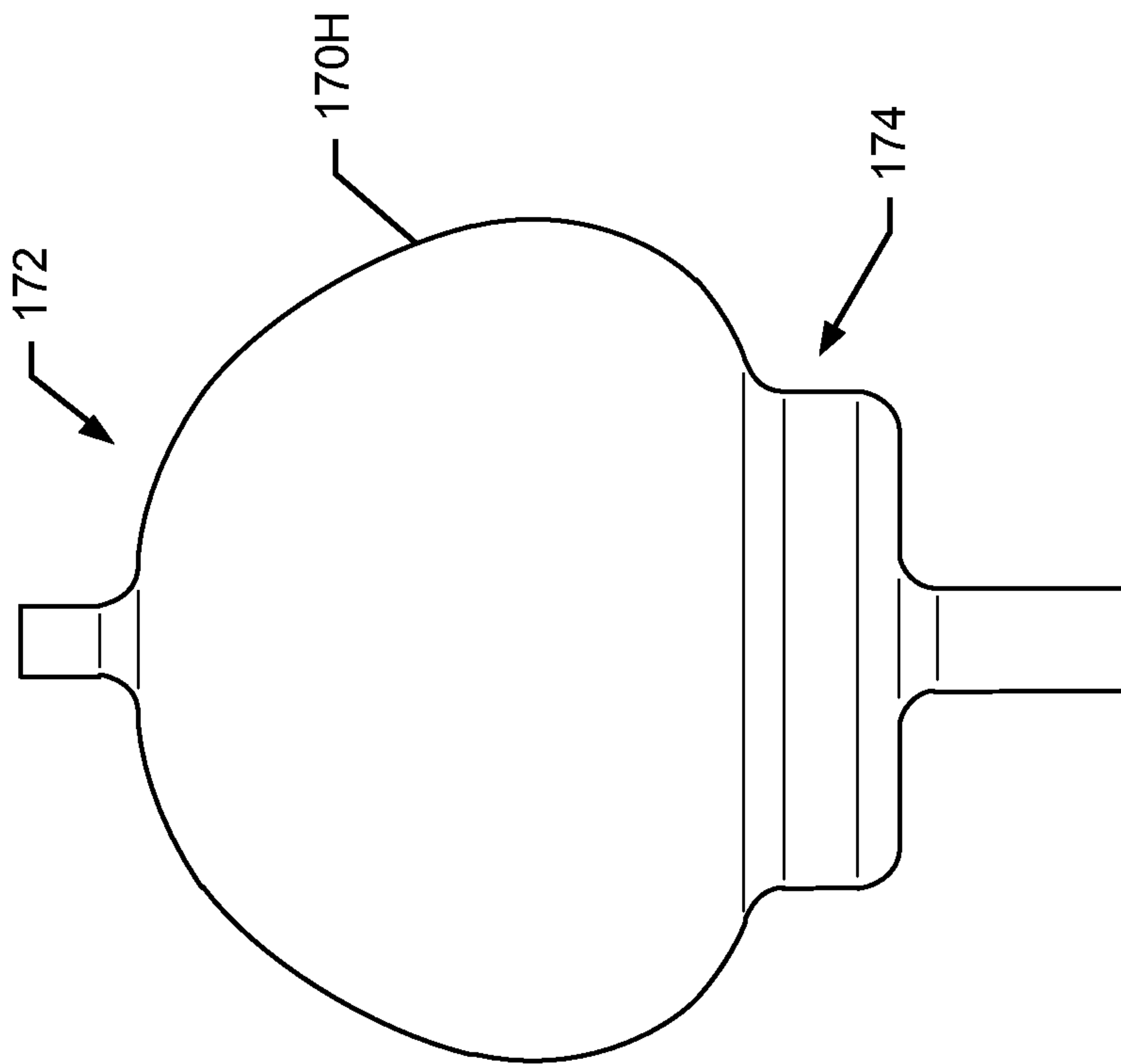


FIG. 8W

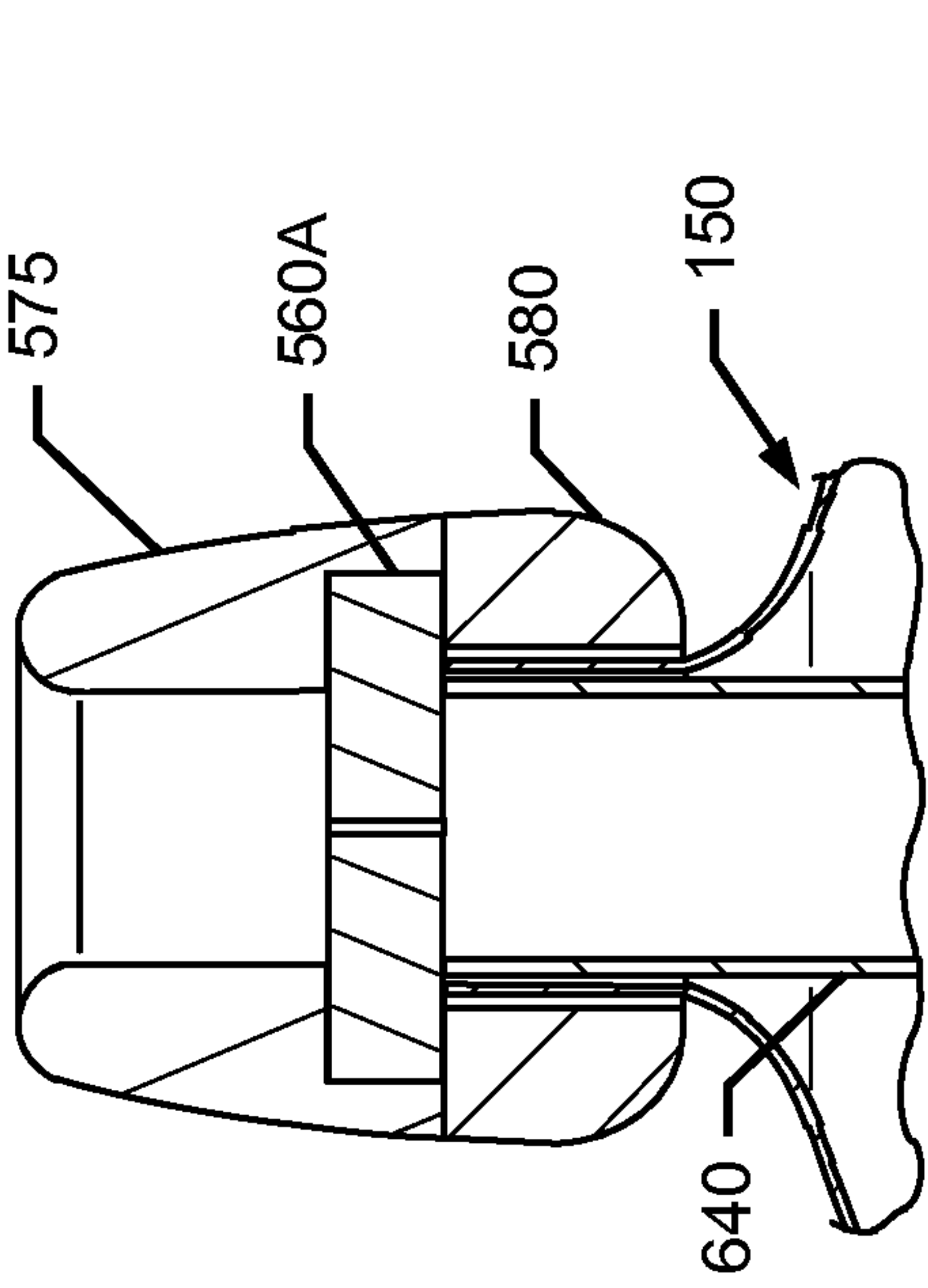


FIG. 9C

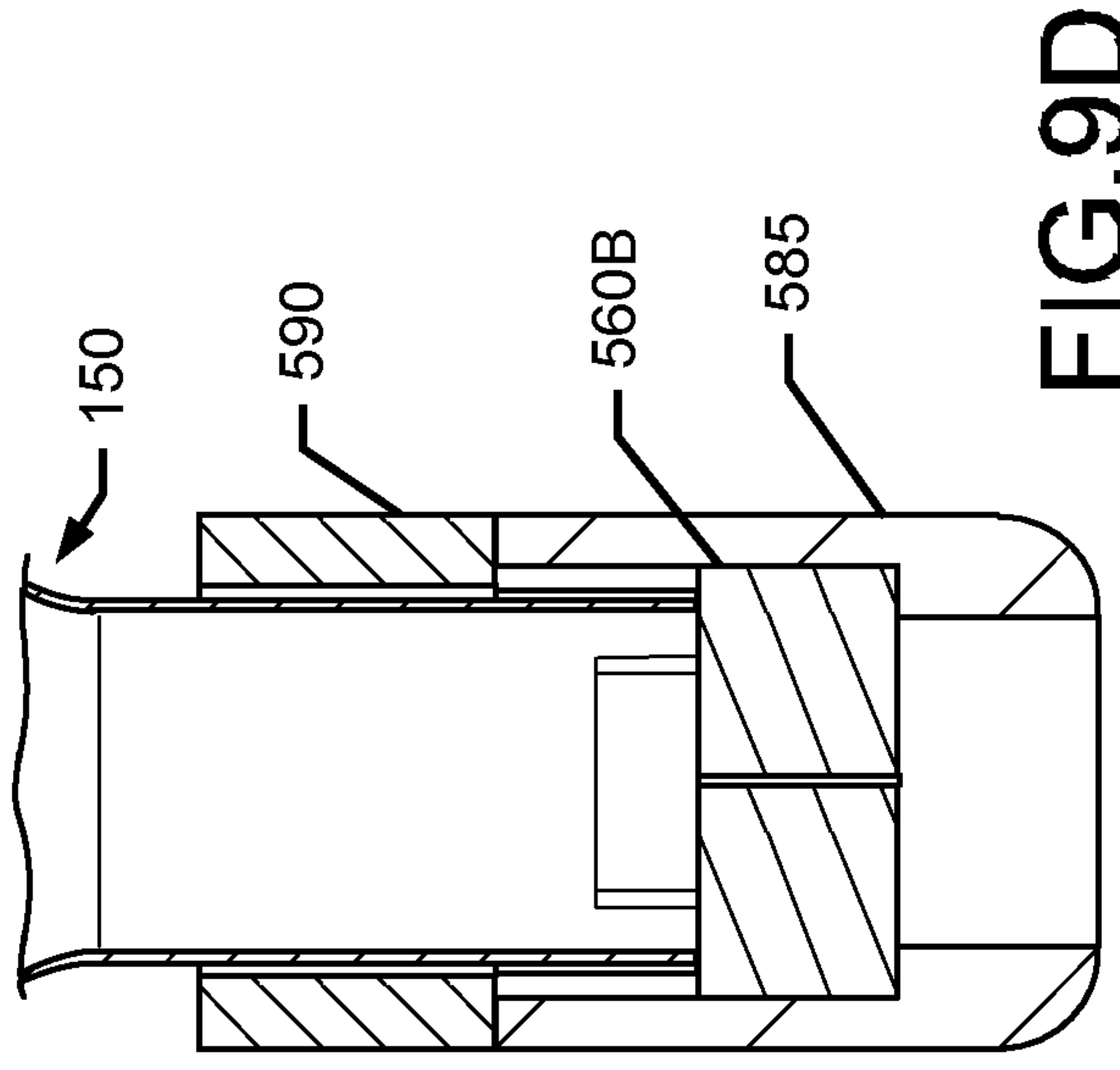


FIG. 9D

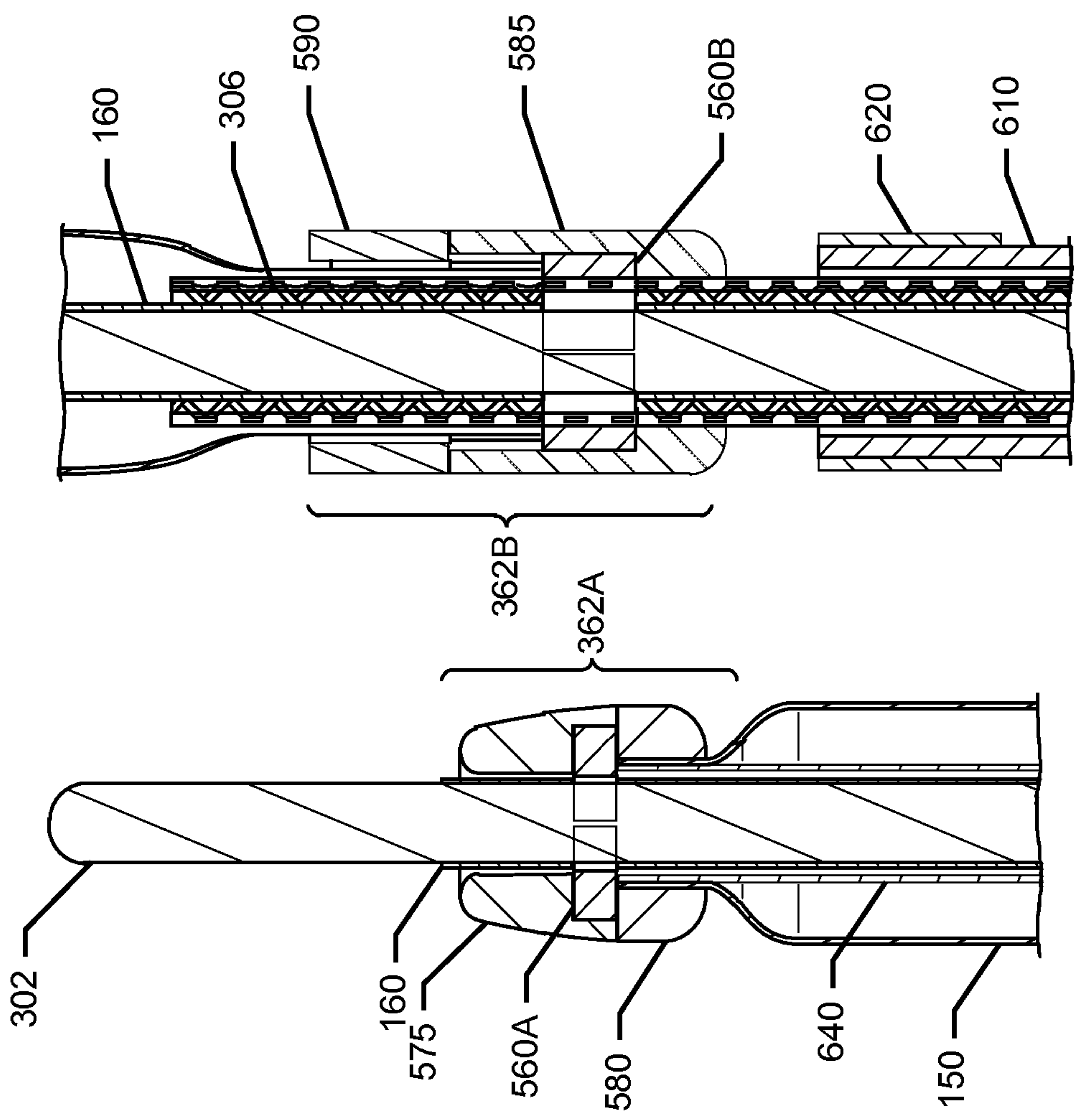


FIG. 9A

FIG. 9B

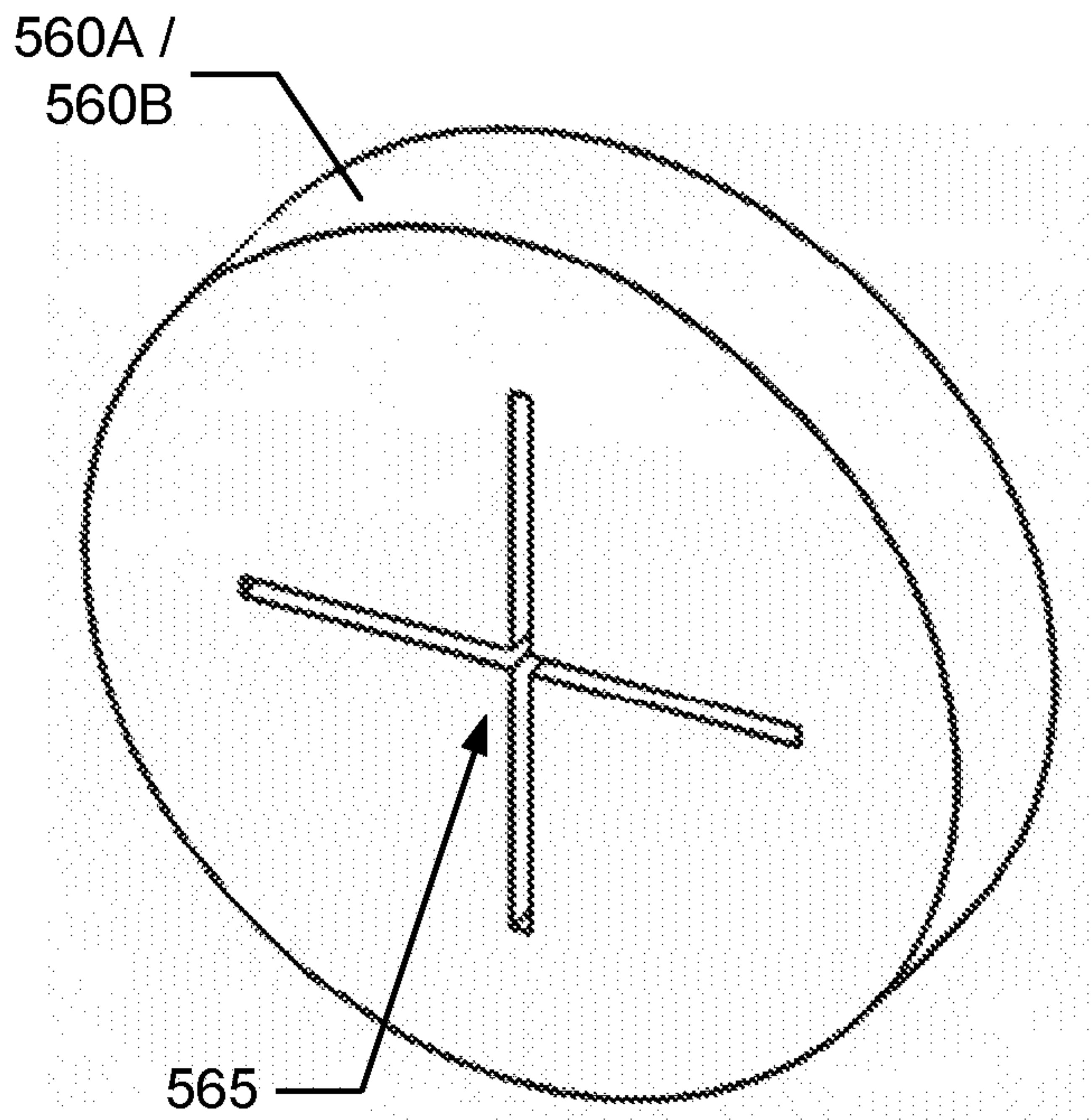


FIG. 9E

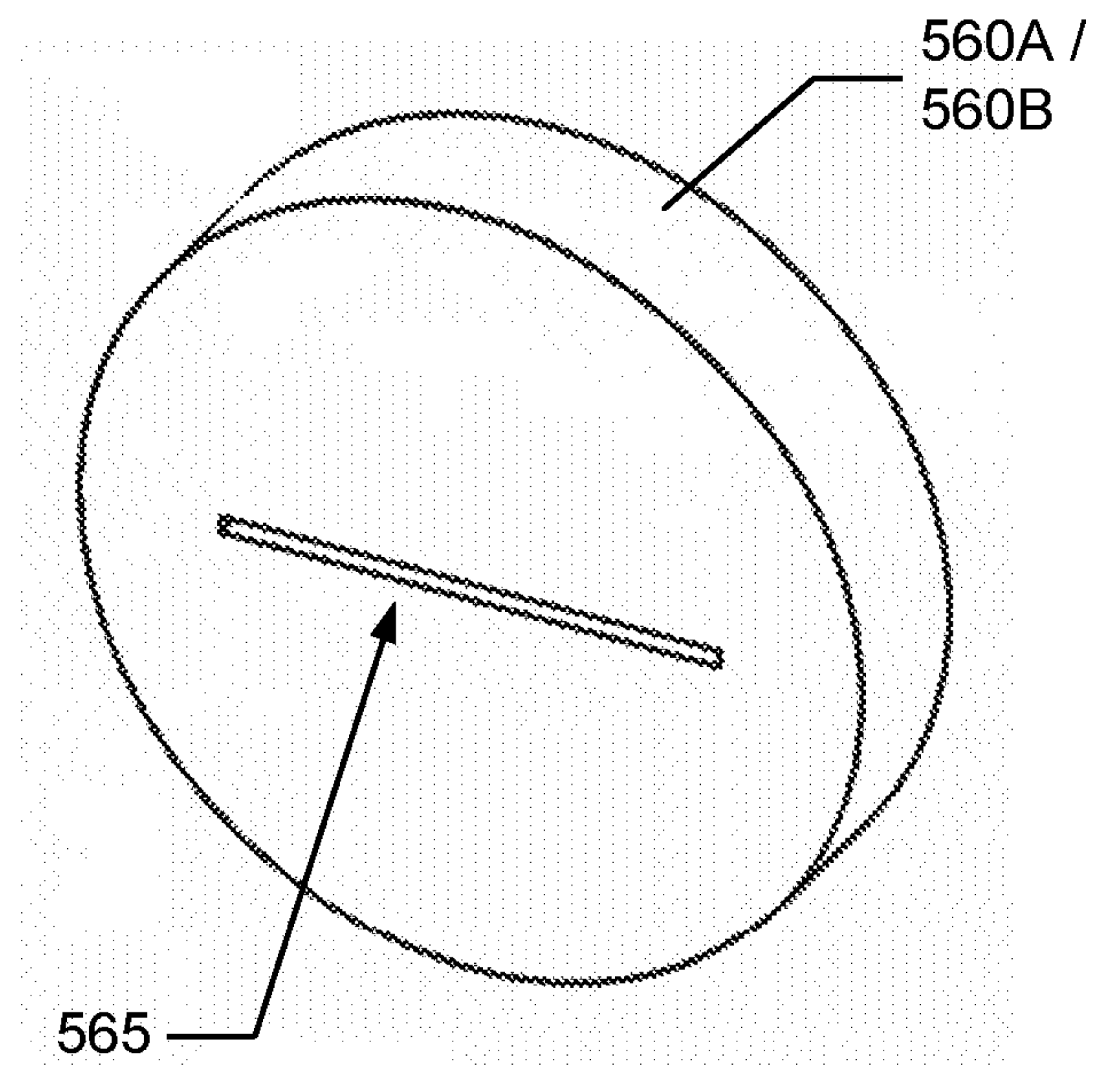


FIG. 9F

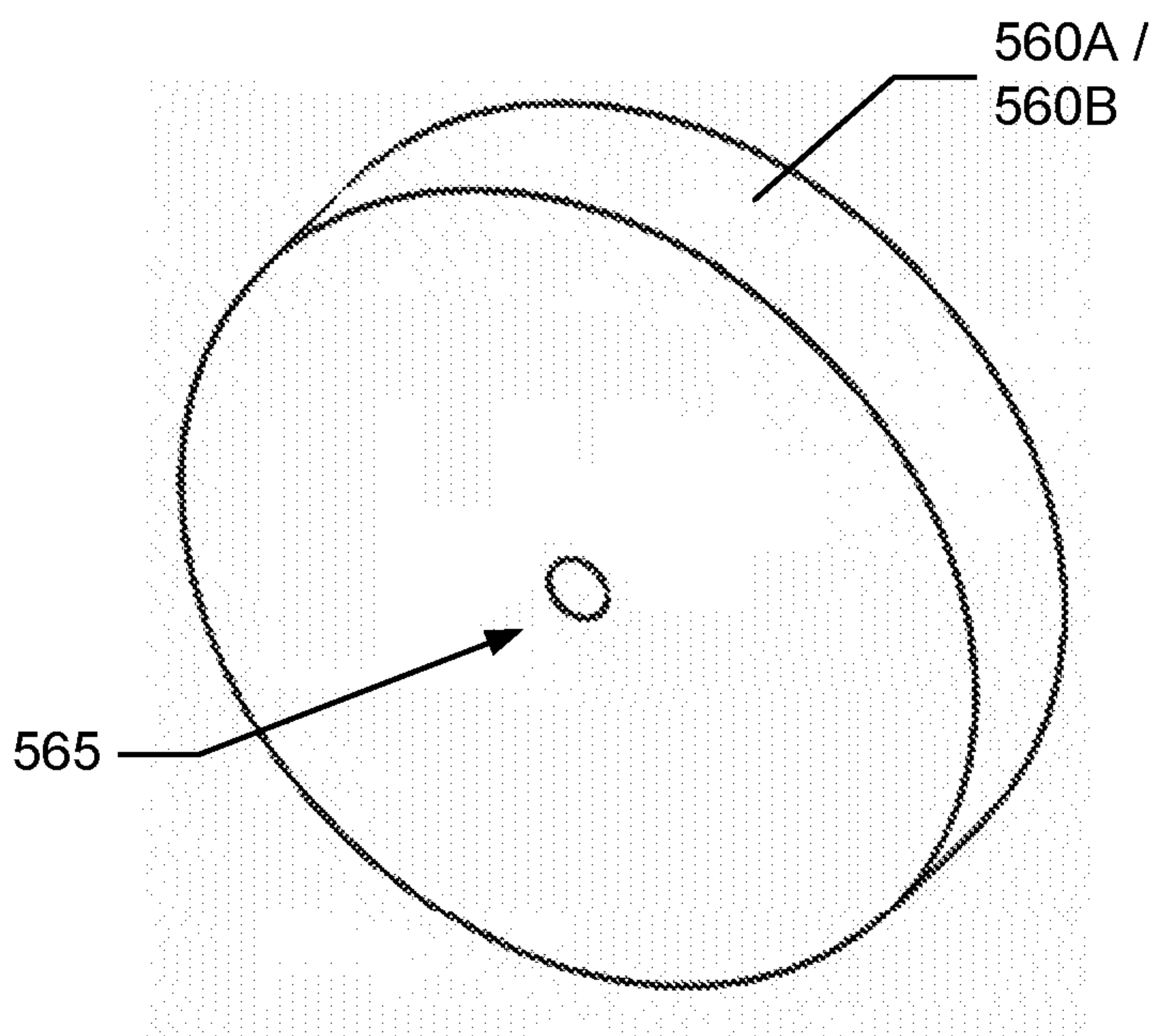


FIG. 9G

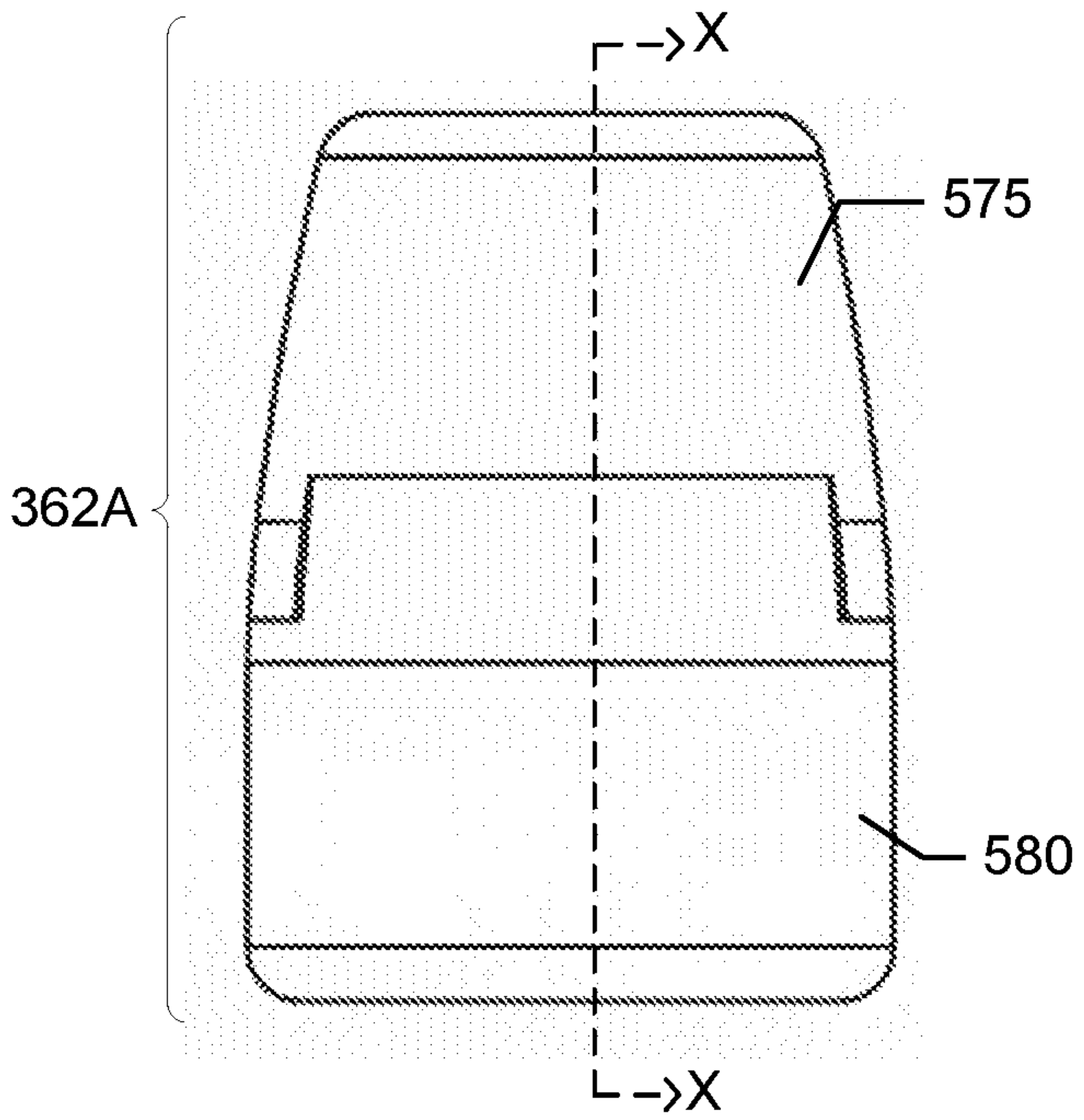


FIG. 9H

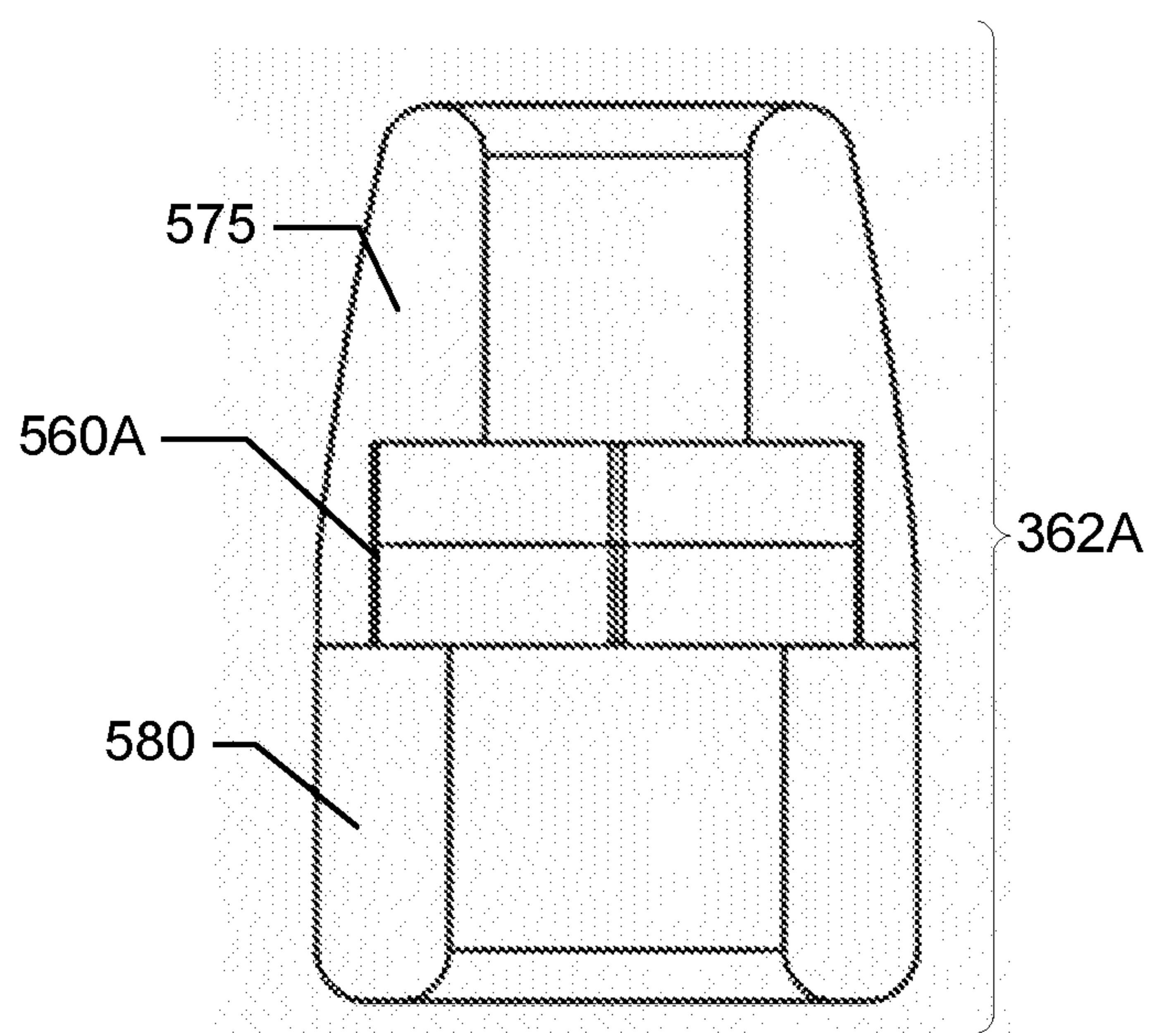


FIG. 9I

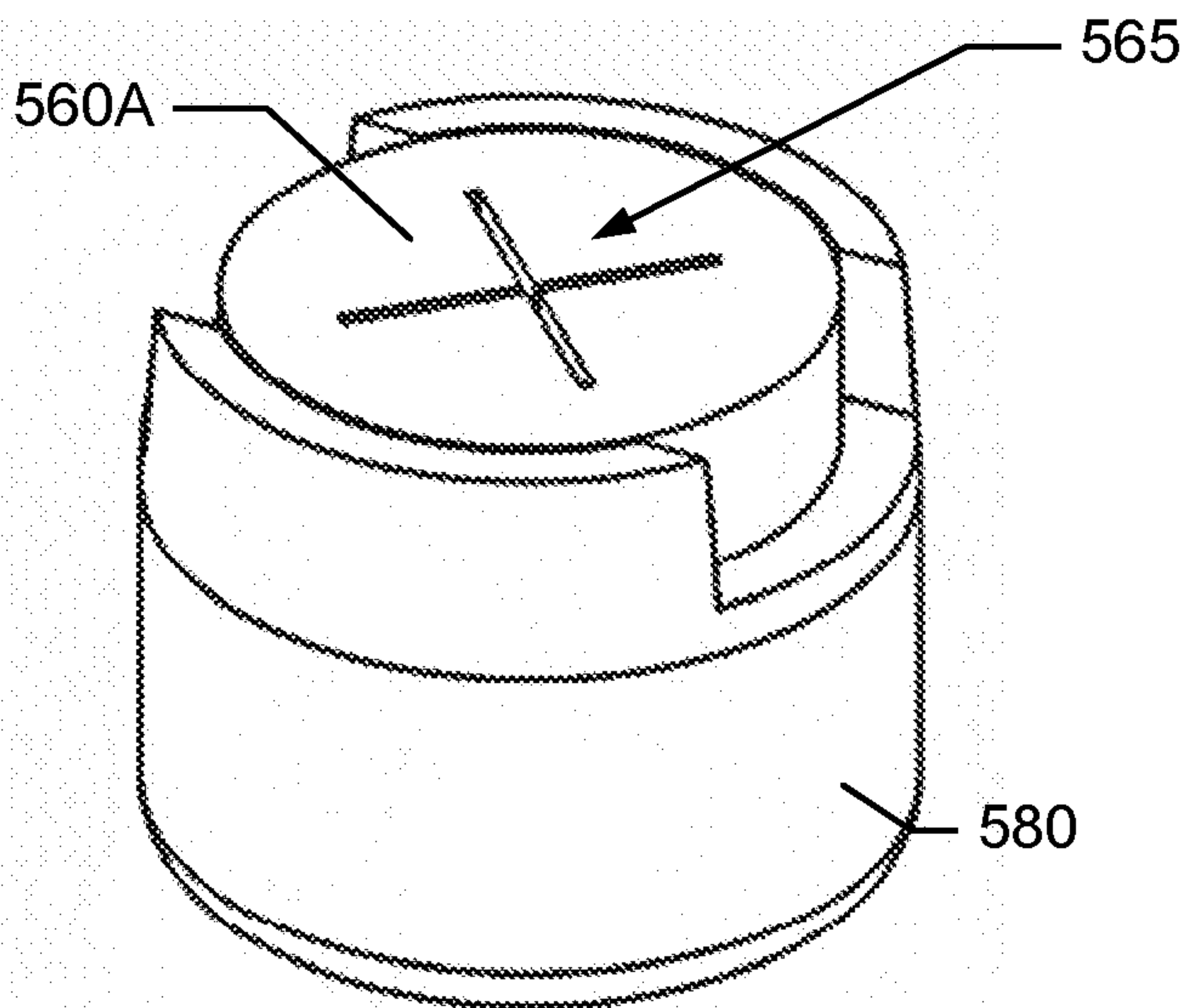


FIG. 9J

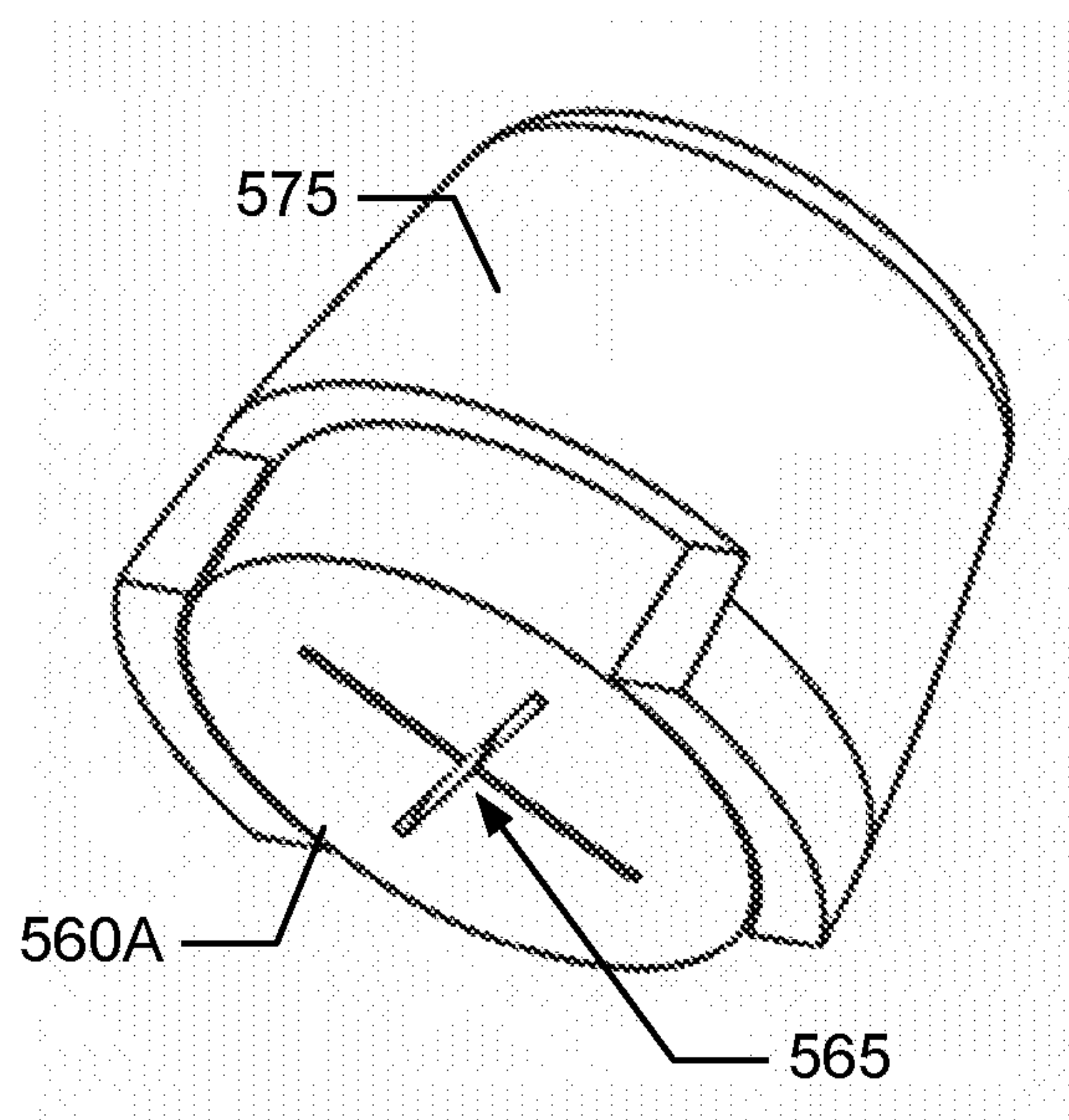


FIG. 9K

25/102

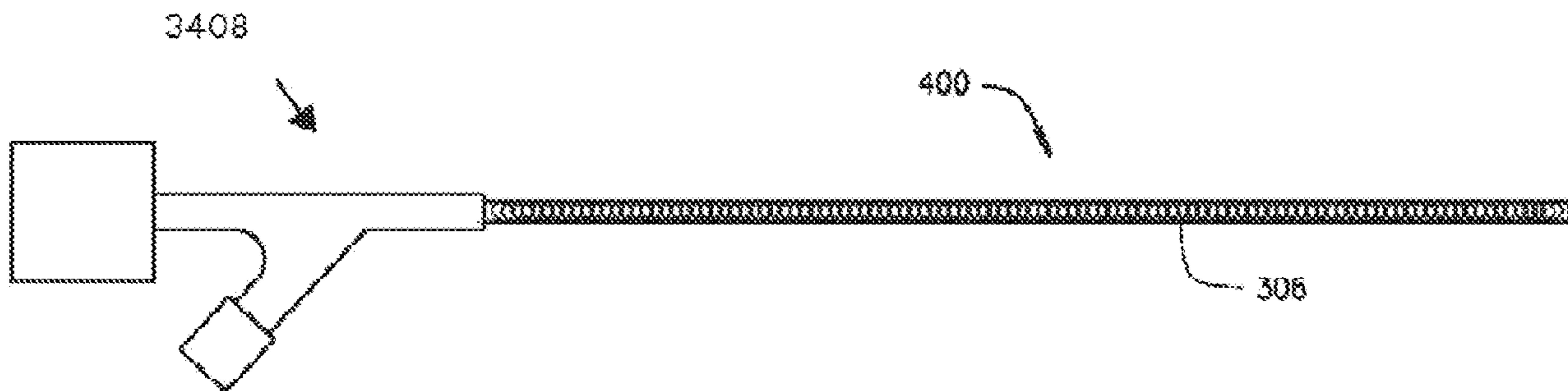


FIG. 10A

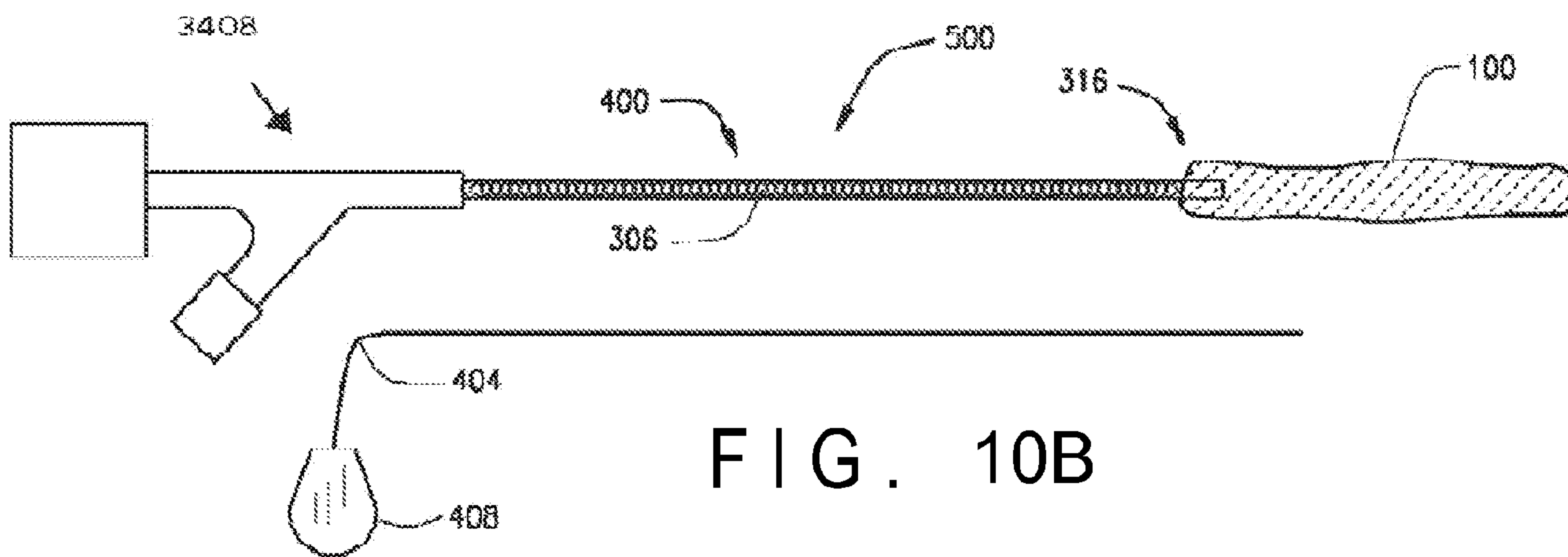


FIG. 10B

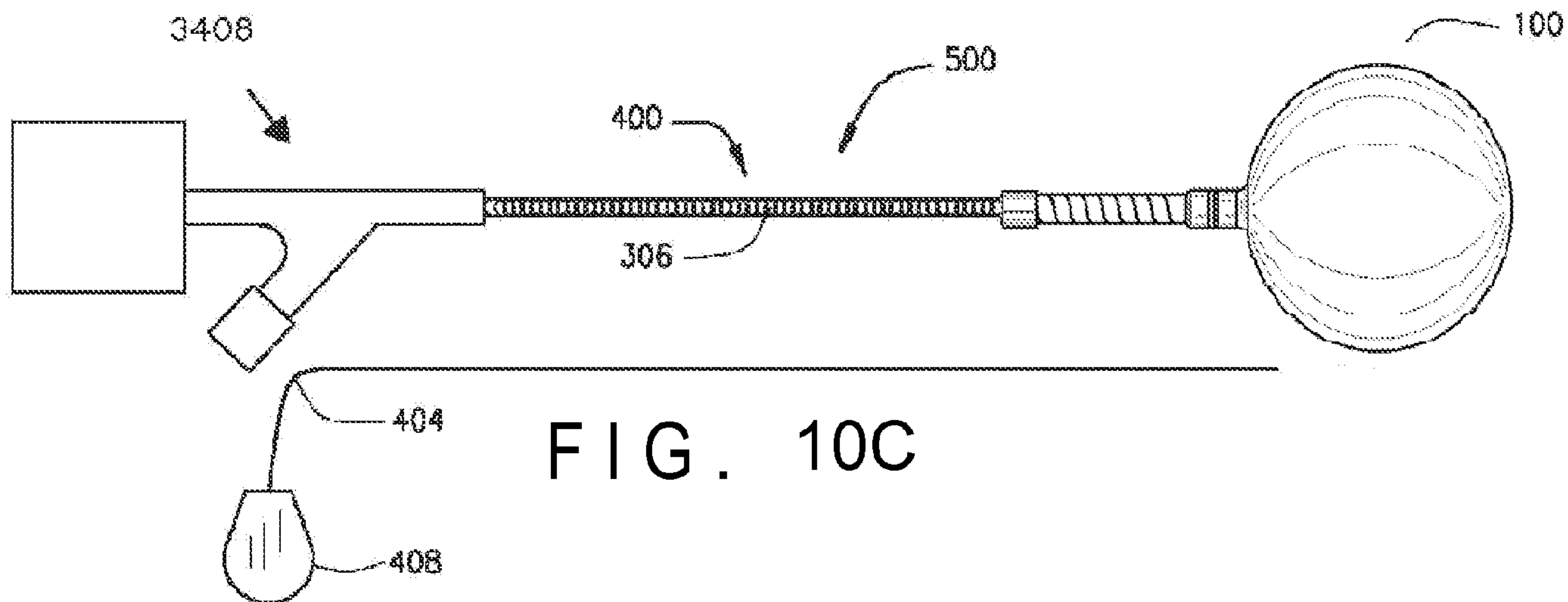


FIG. 10C

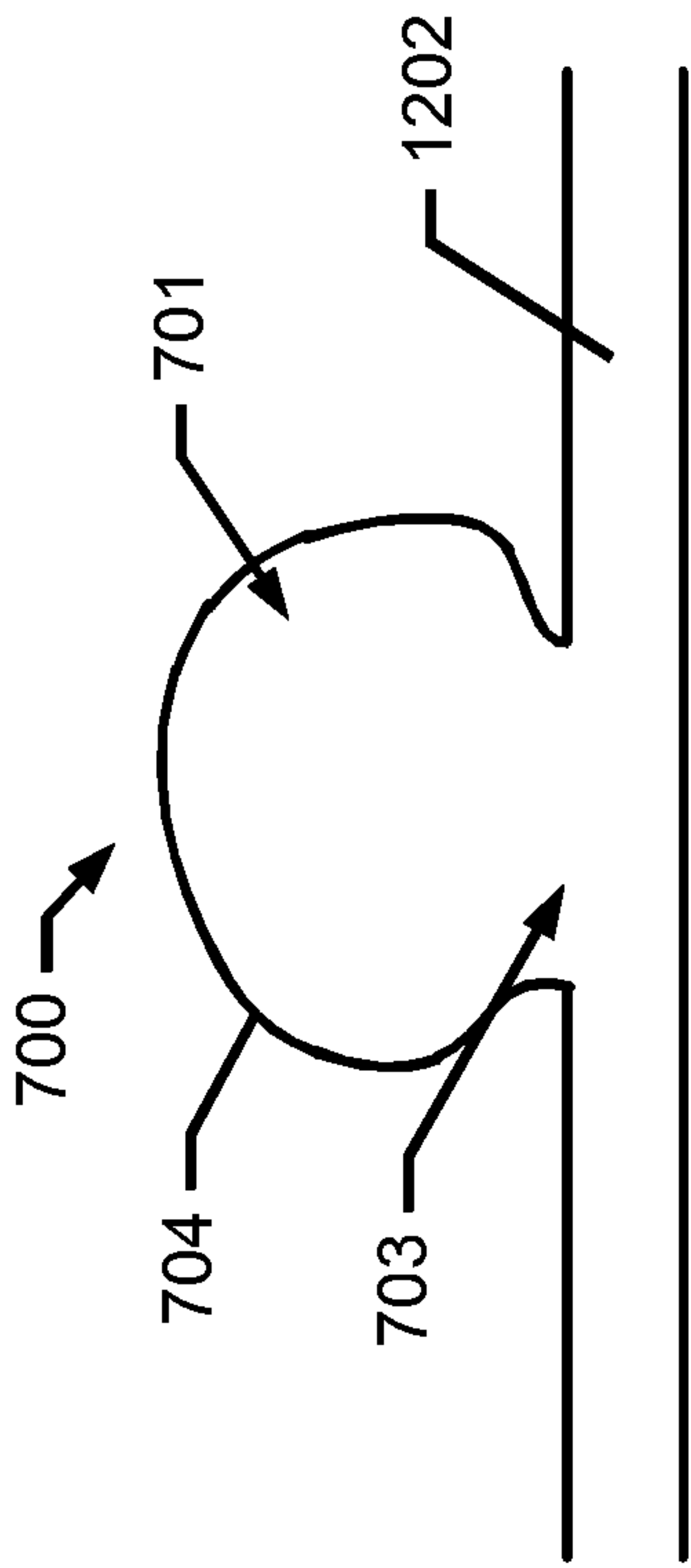


FIG. 111A

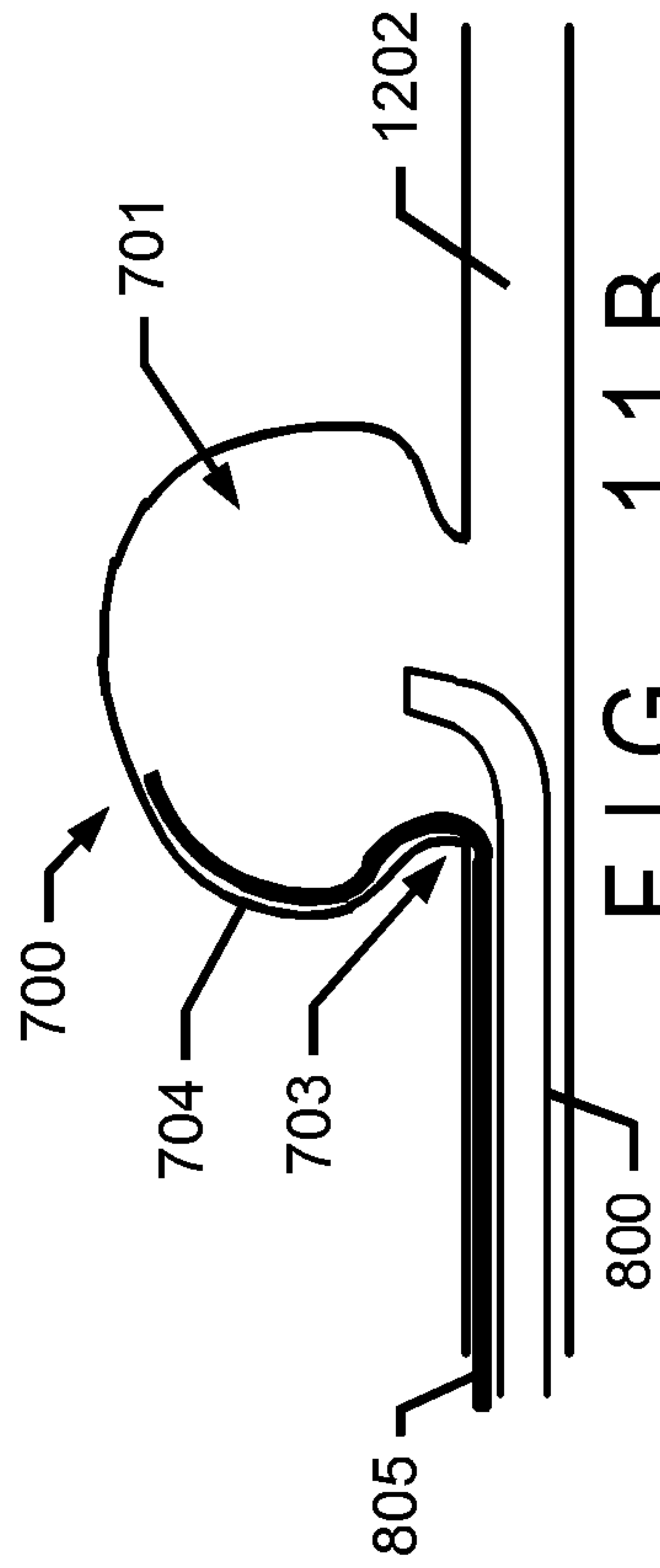


FIG. 111B

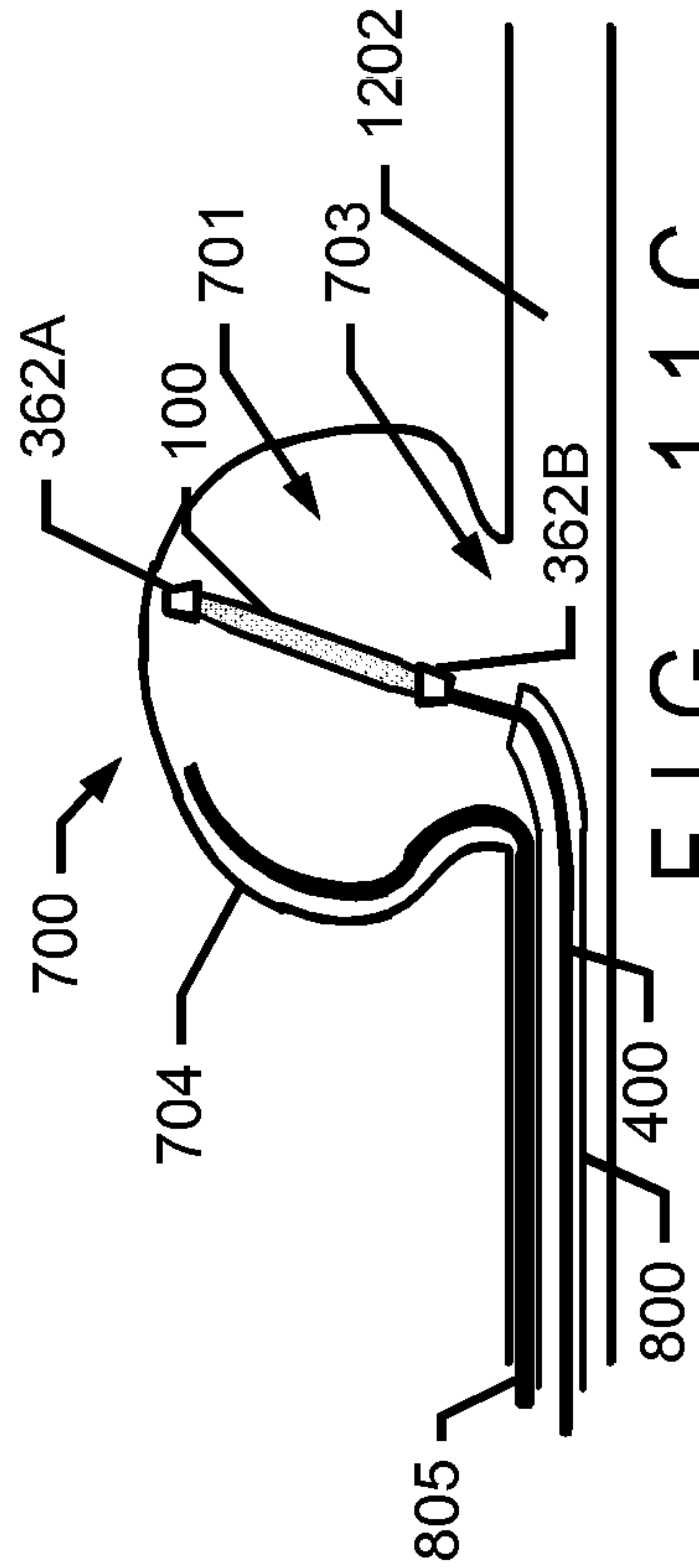


FIG. 111C

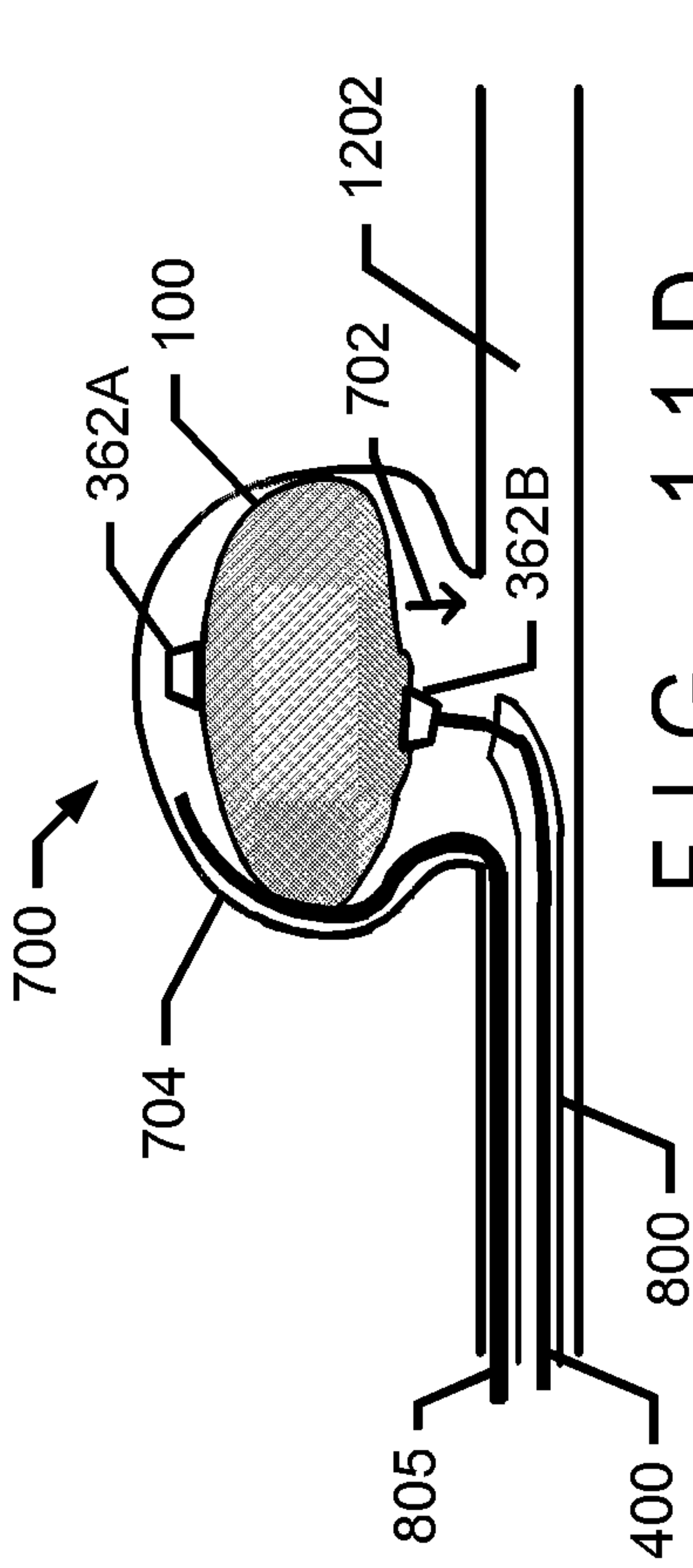


FIG. 111D

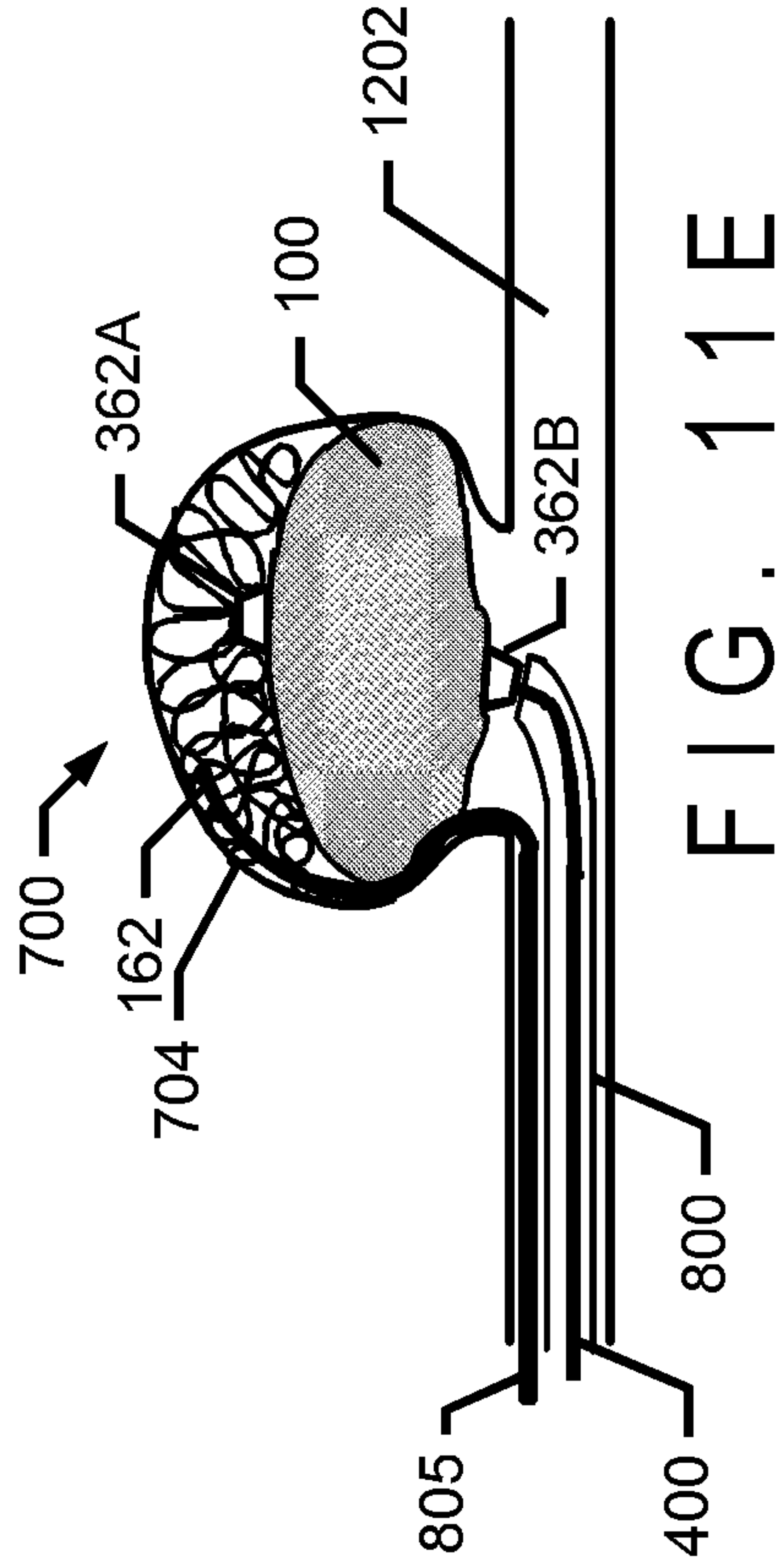


FIG. 111E

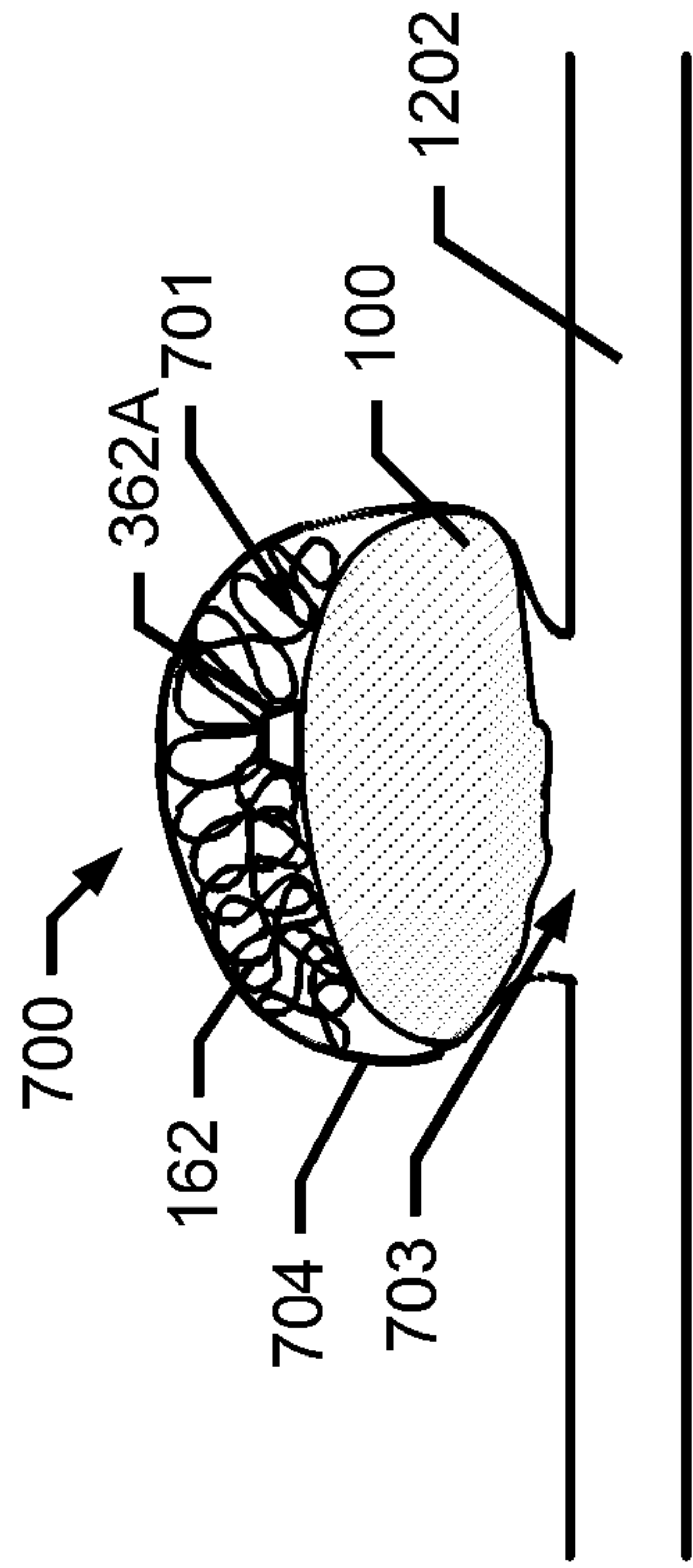


FIG. 111F

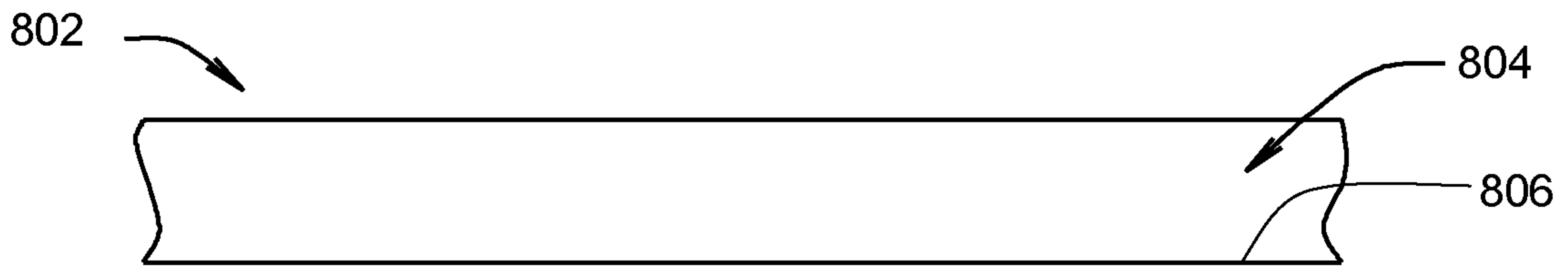


FIG. 11G

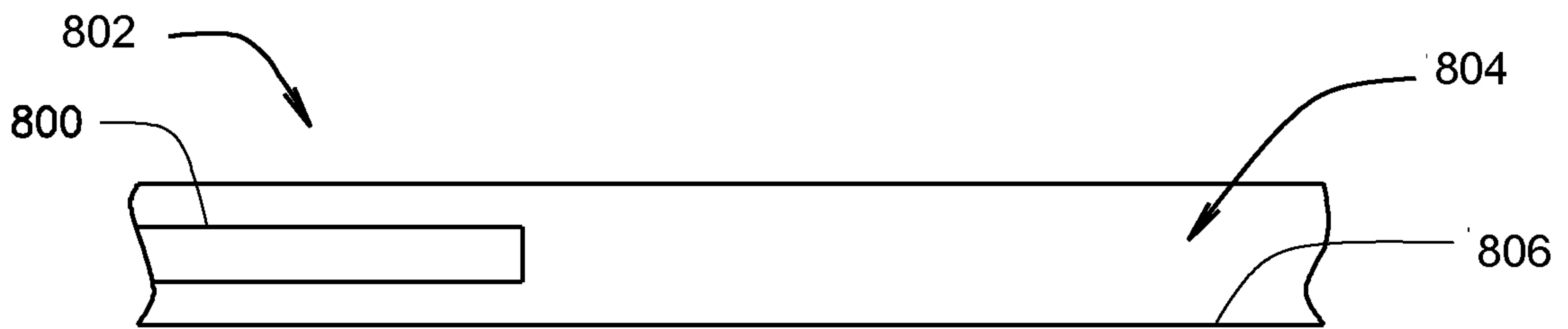


FIG. 11H

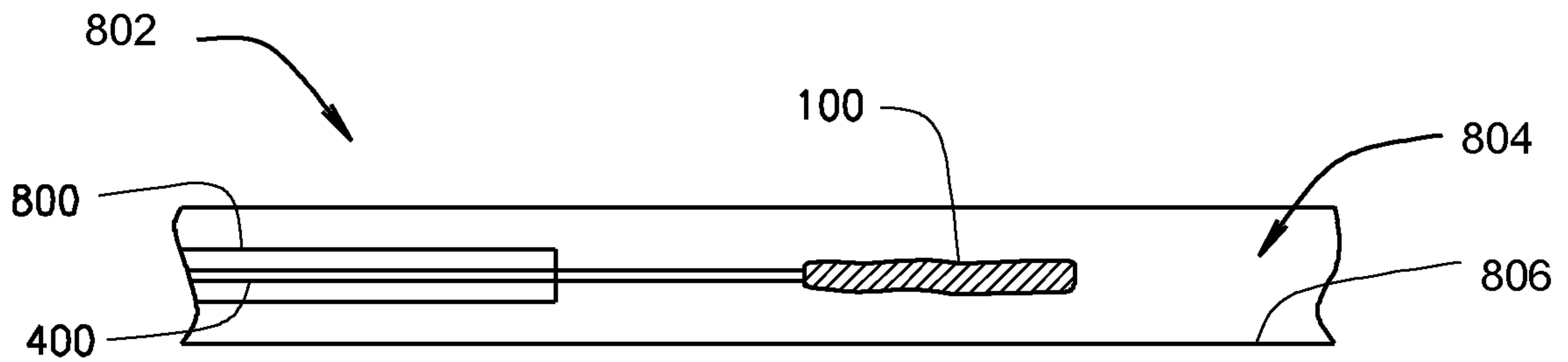


FIG. 11I

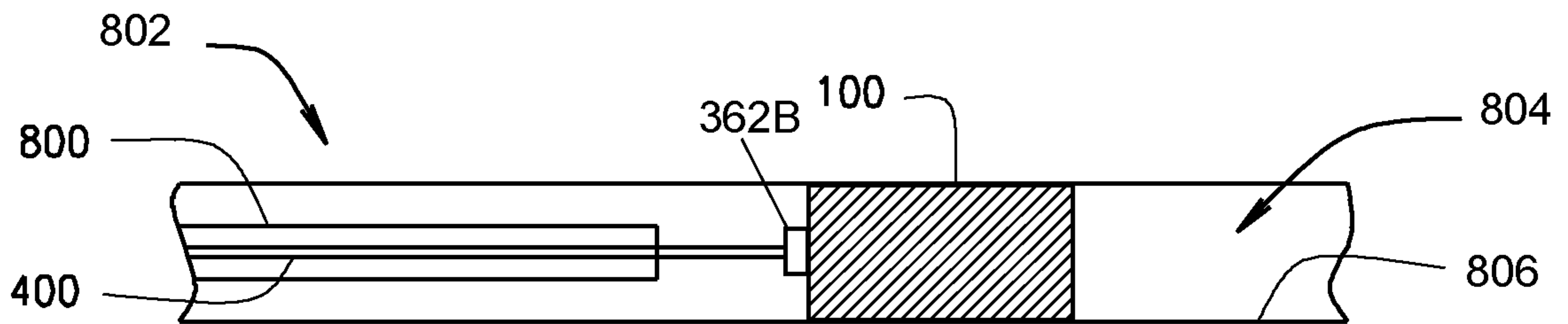


FIG. 11J

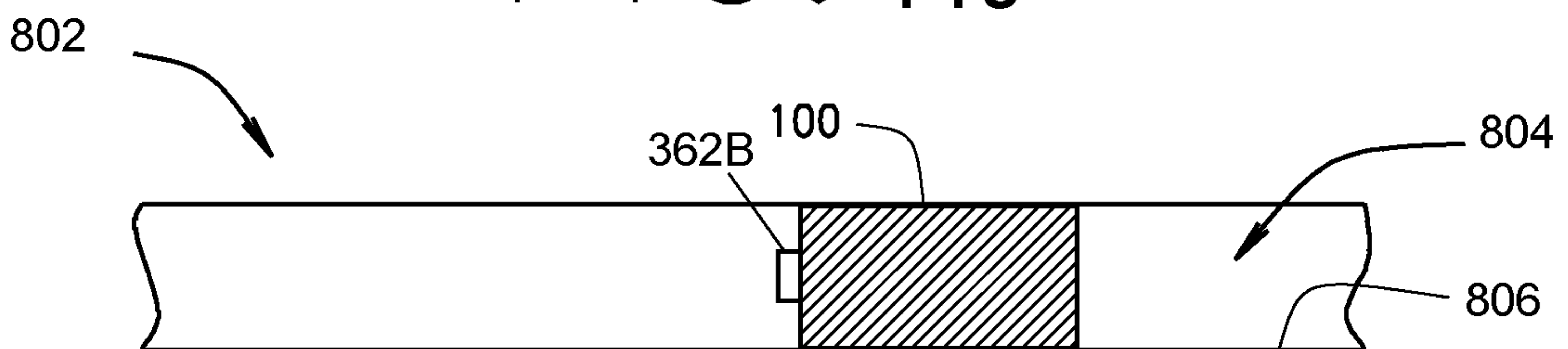


FIG. 11K

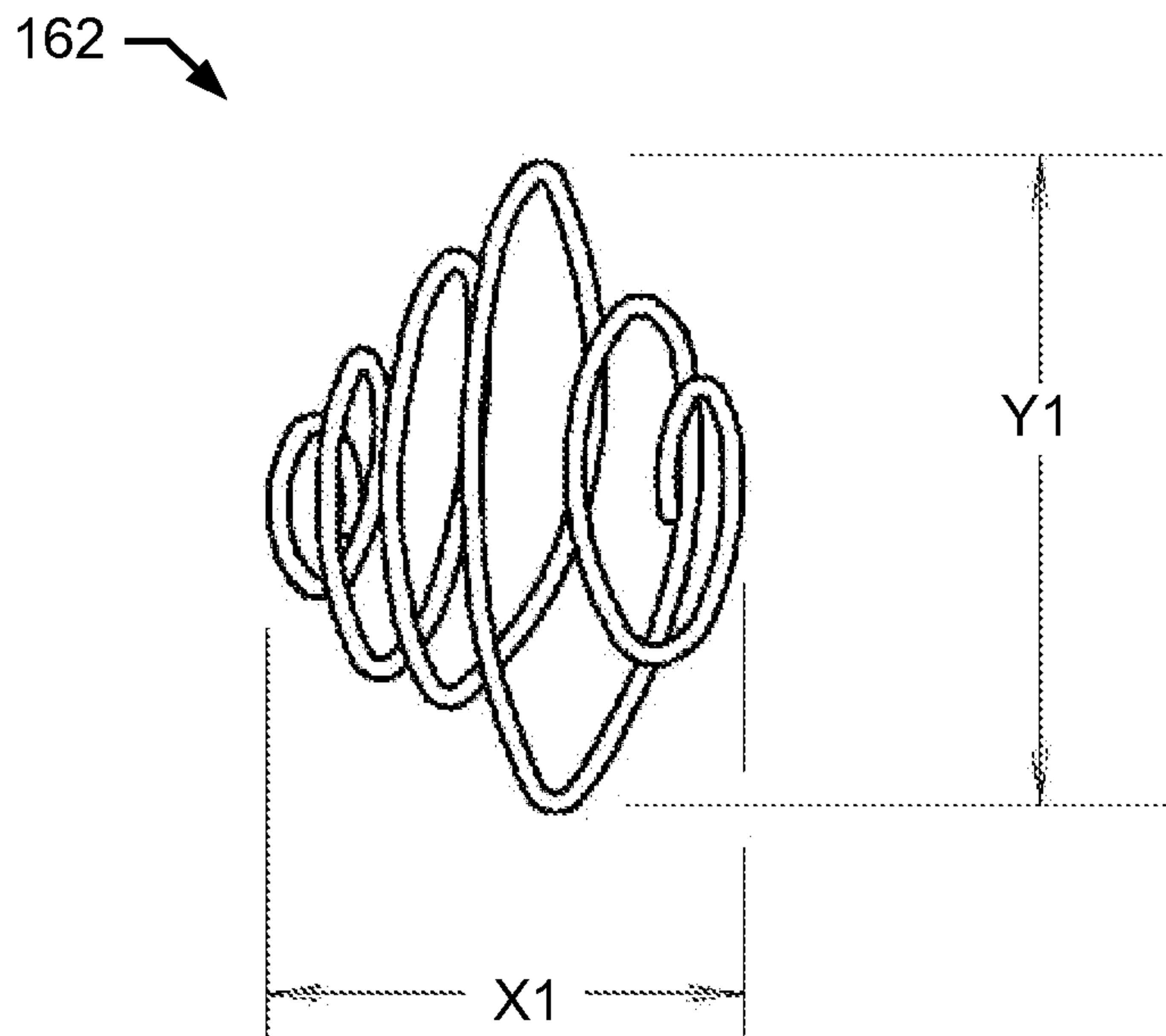


FIG. 12 A

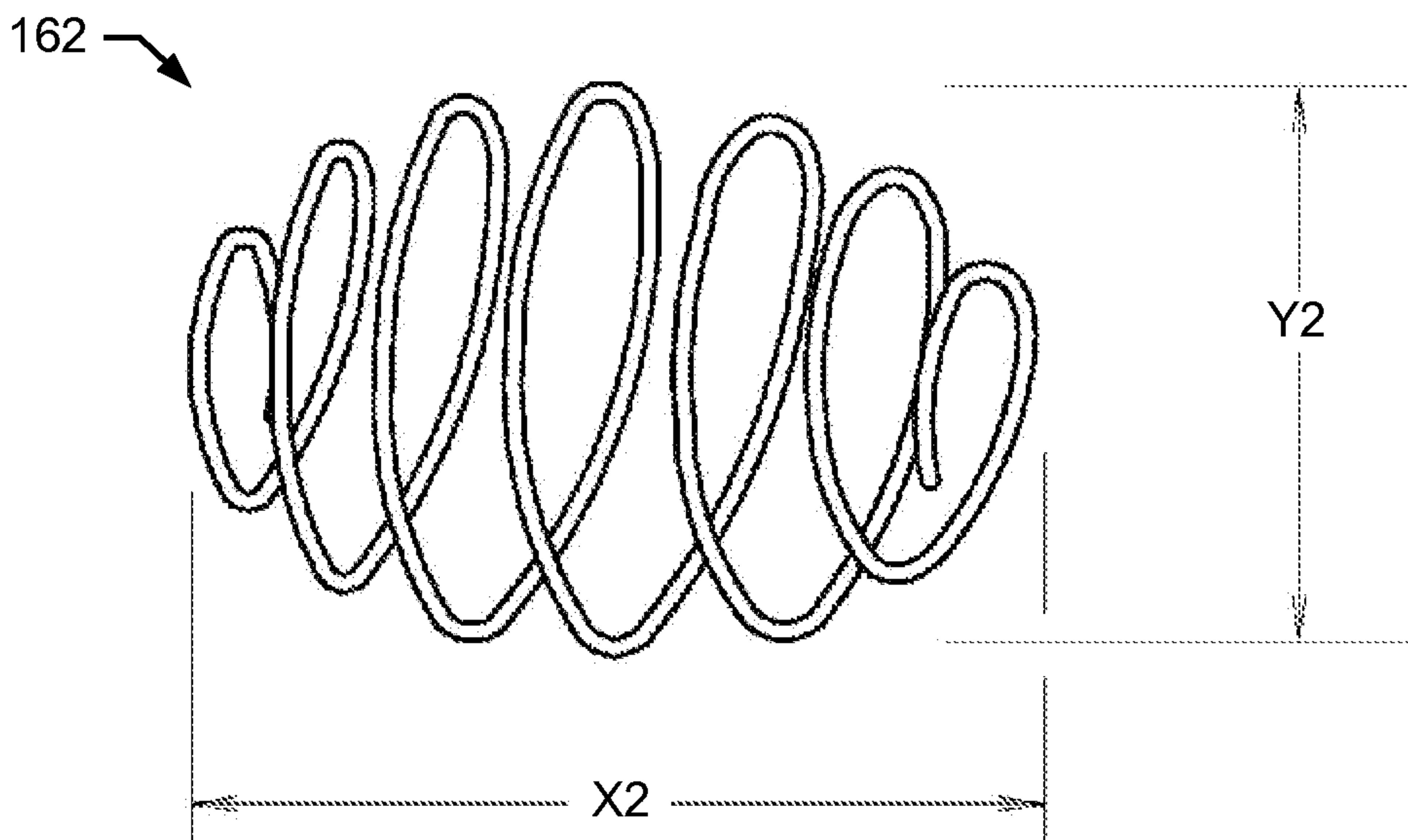


FIG. 12 B

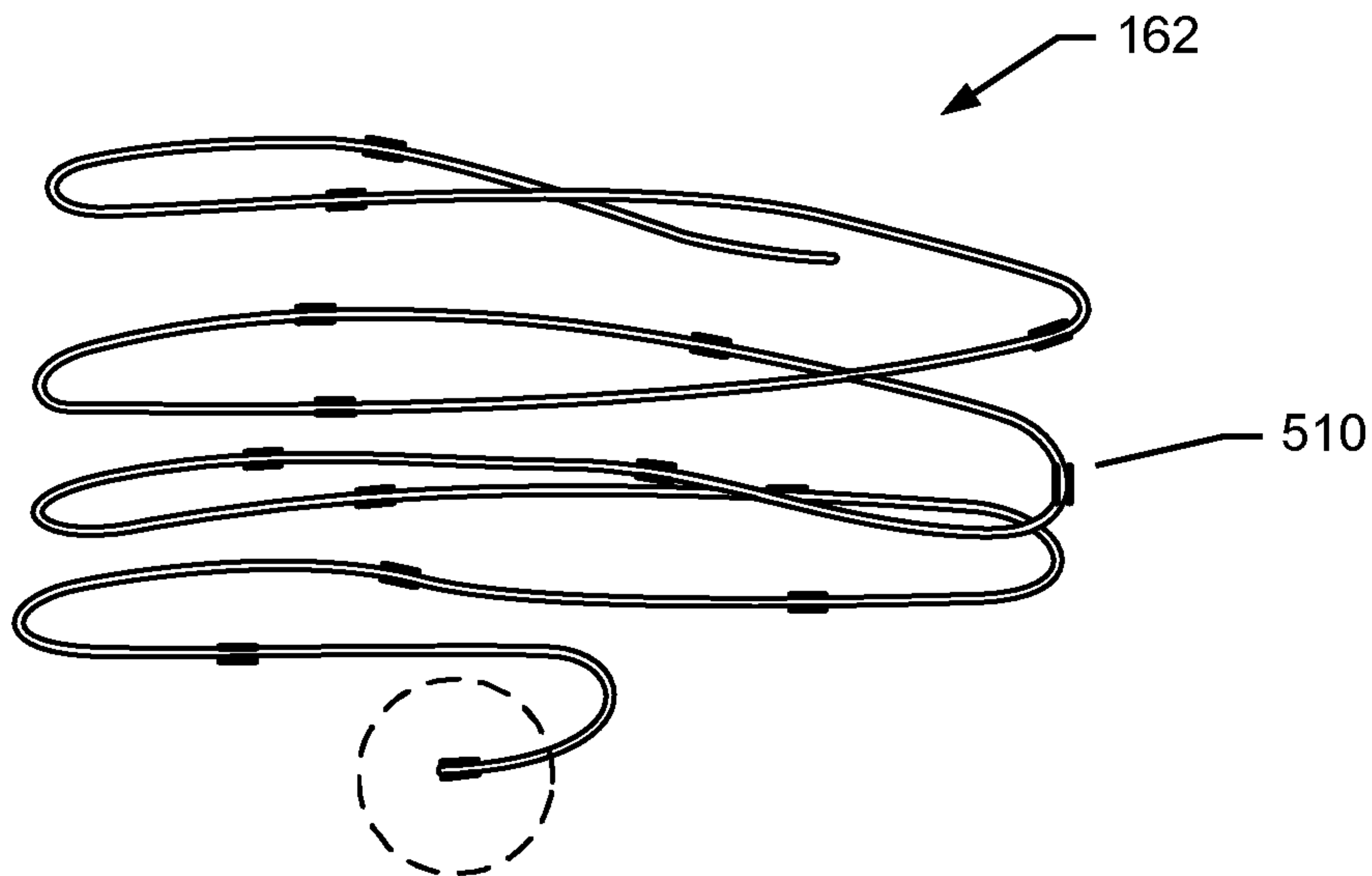


FIG. 12C

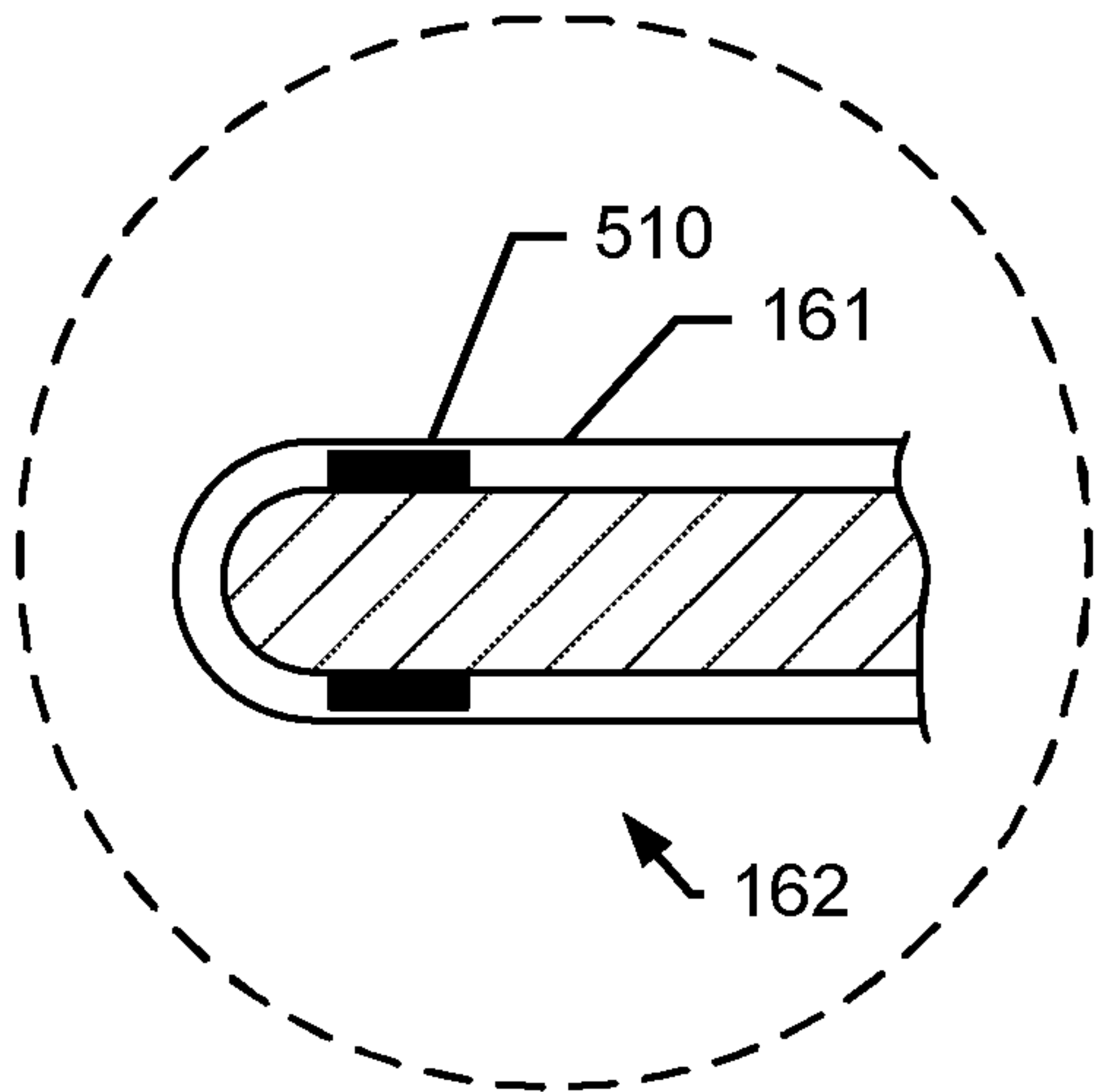


FIG. 12D

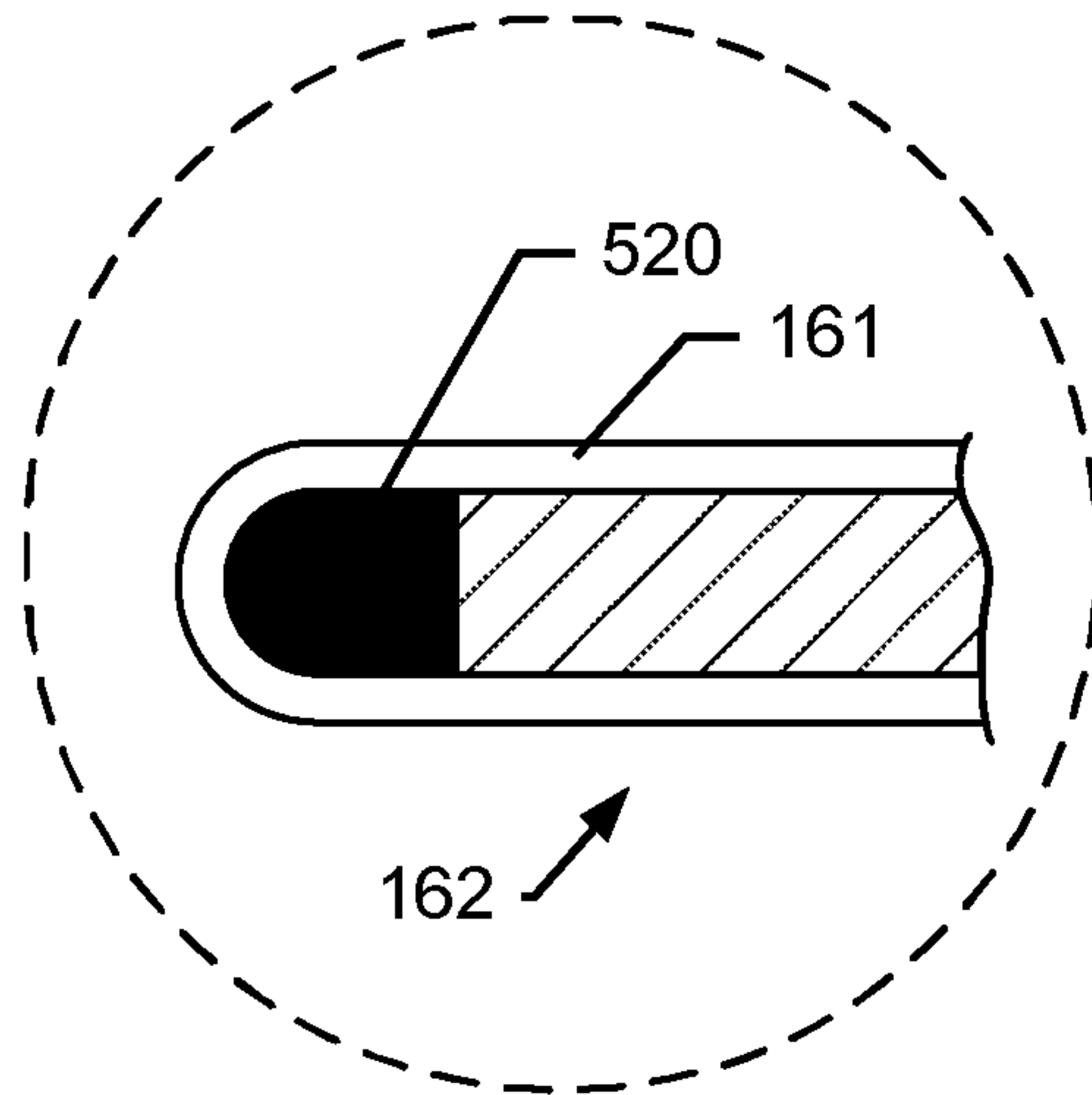


FIG. 12E

30/102

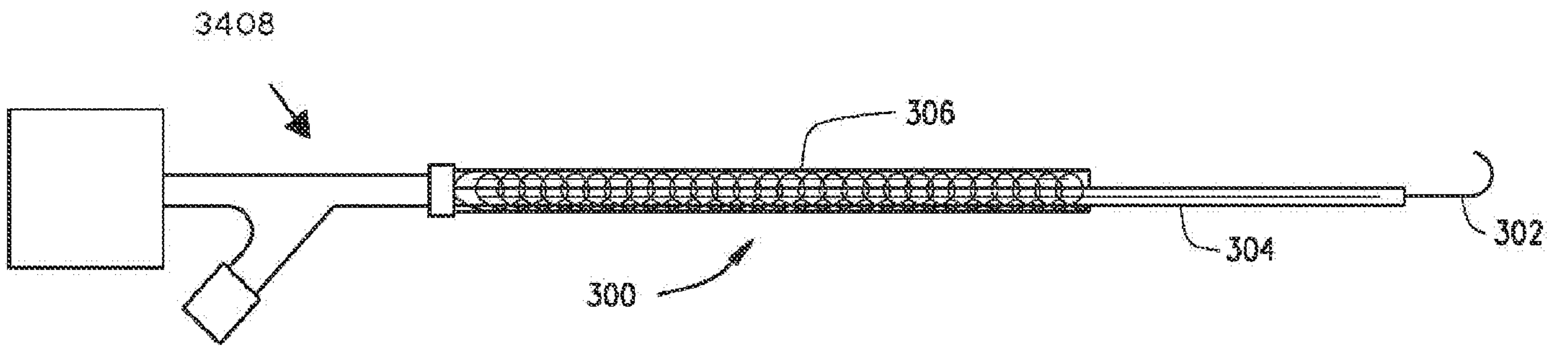


FIG. 13

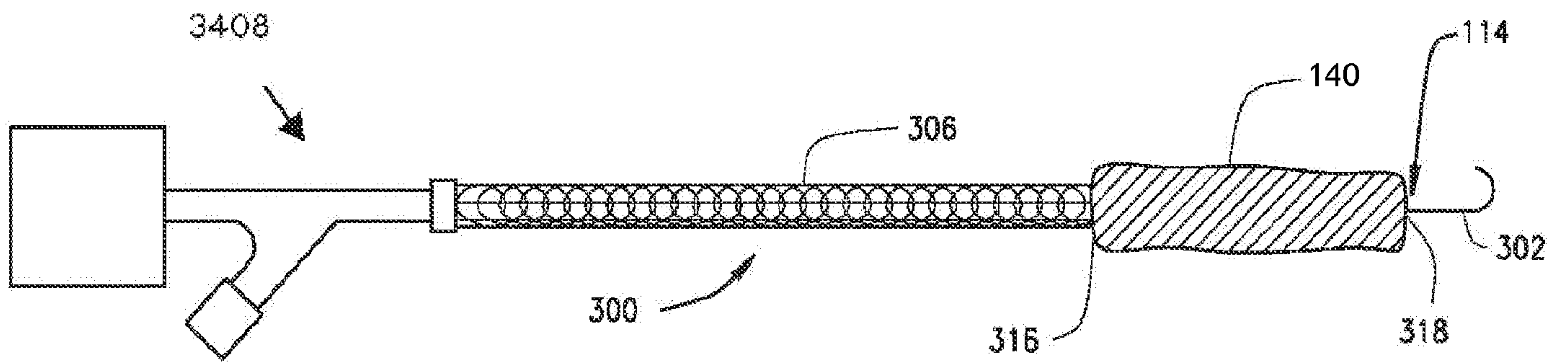


FIG. 14 A

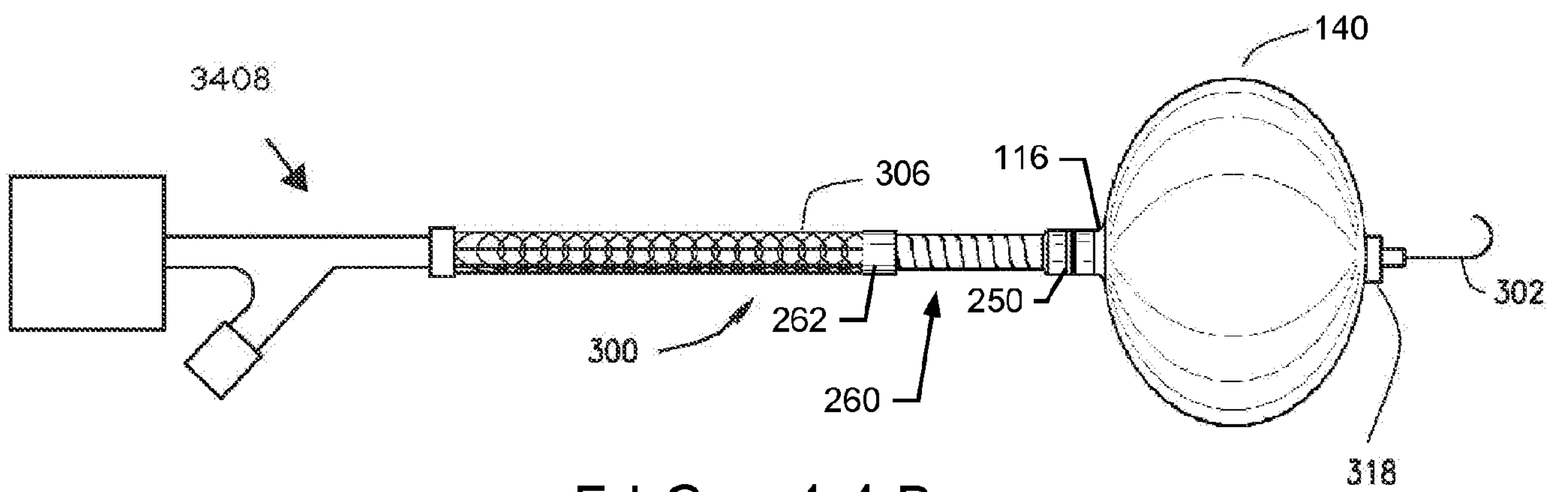


FIG. 14 B

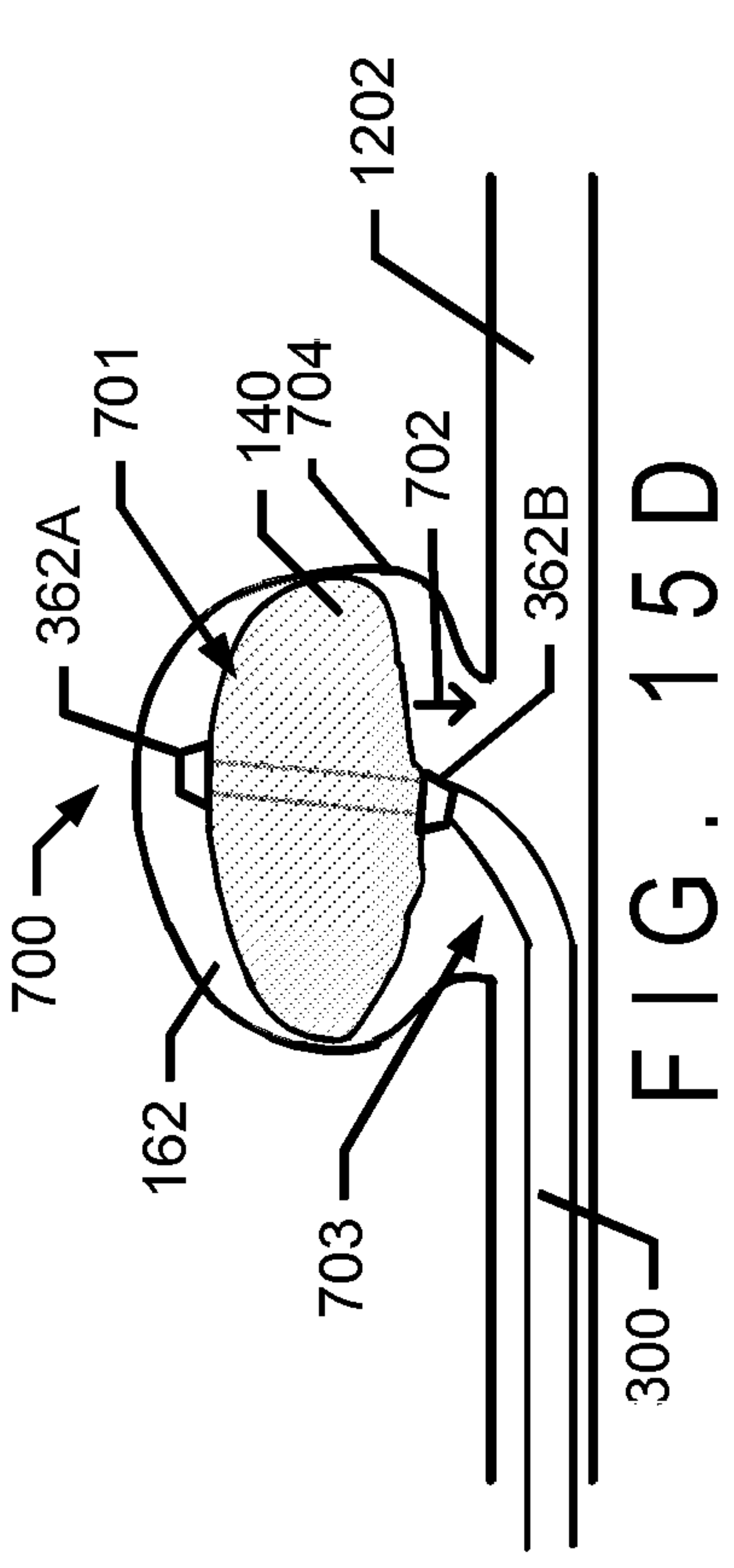


FIG. 15D

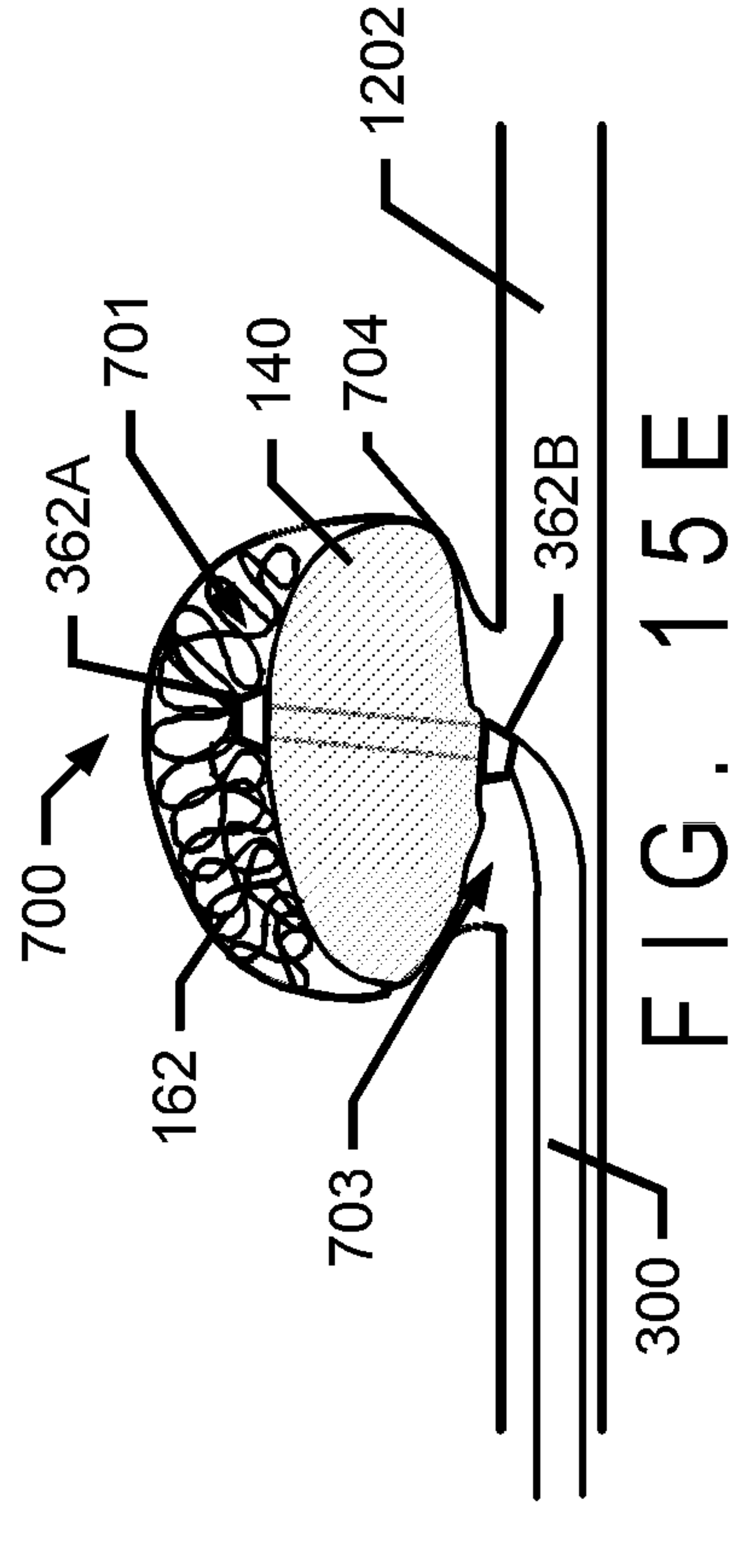


FIG. 15E

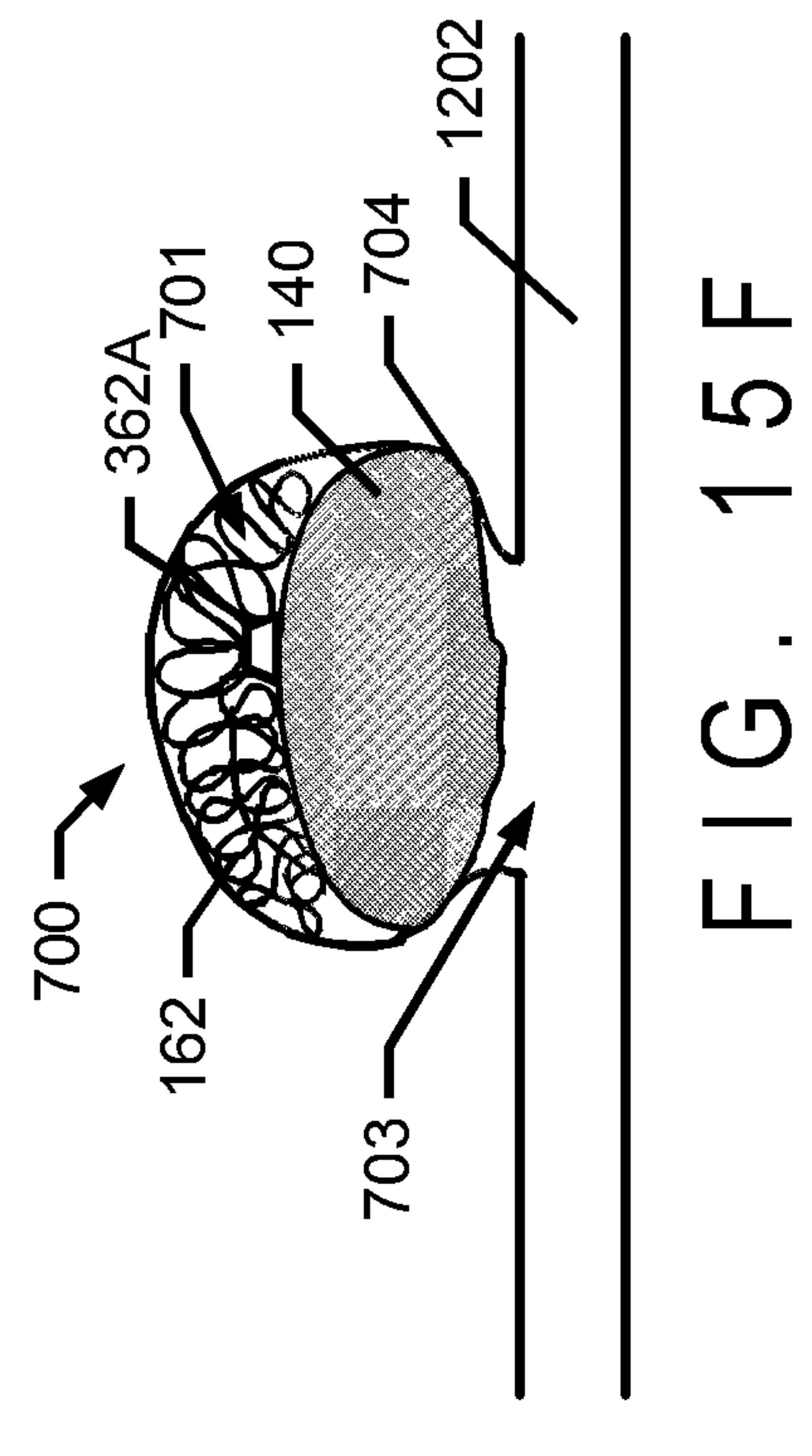


FIG. 15F

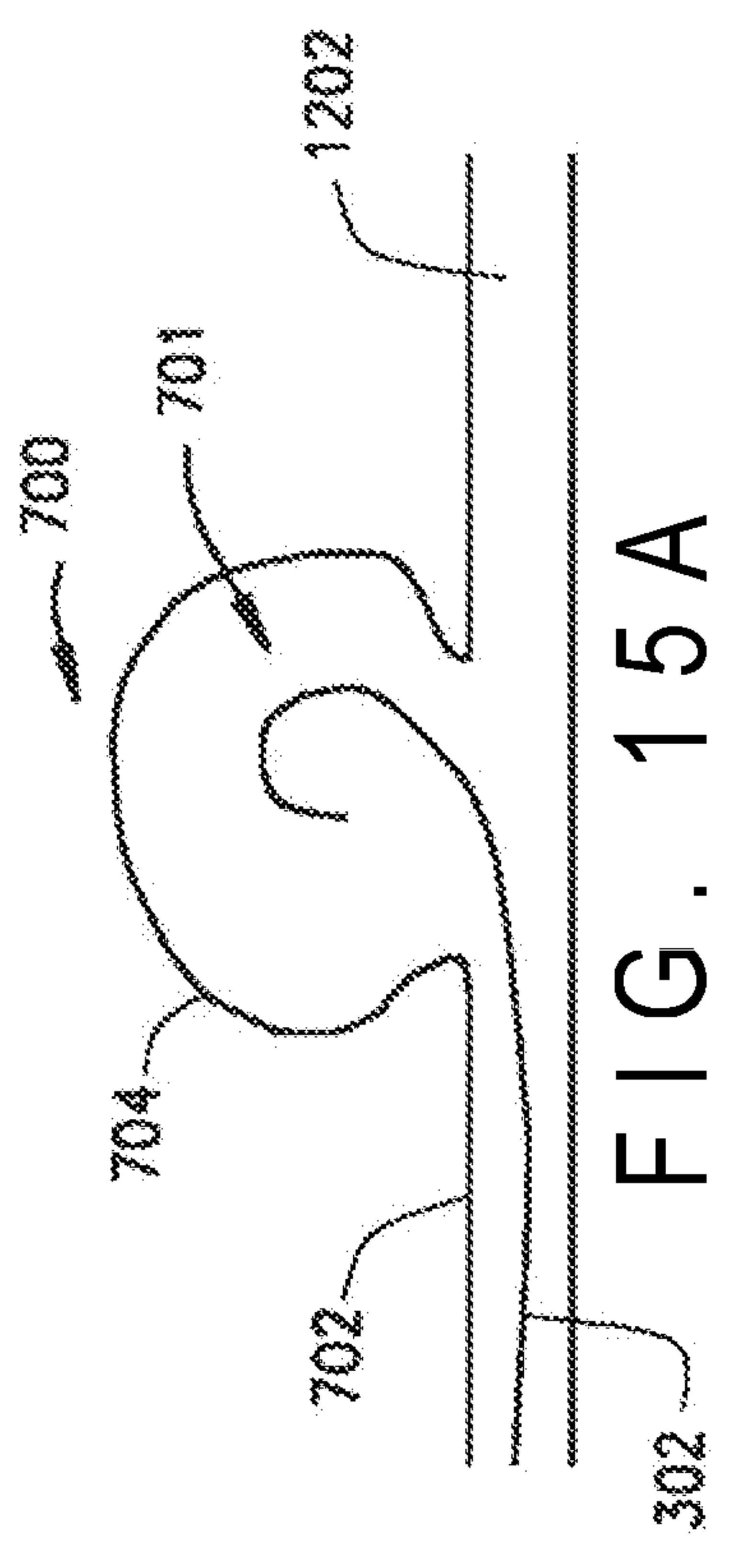


FIG. 15A

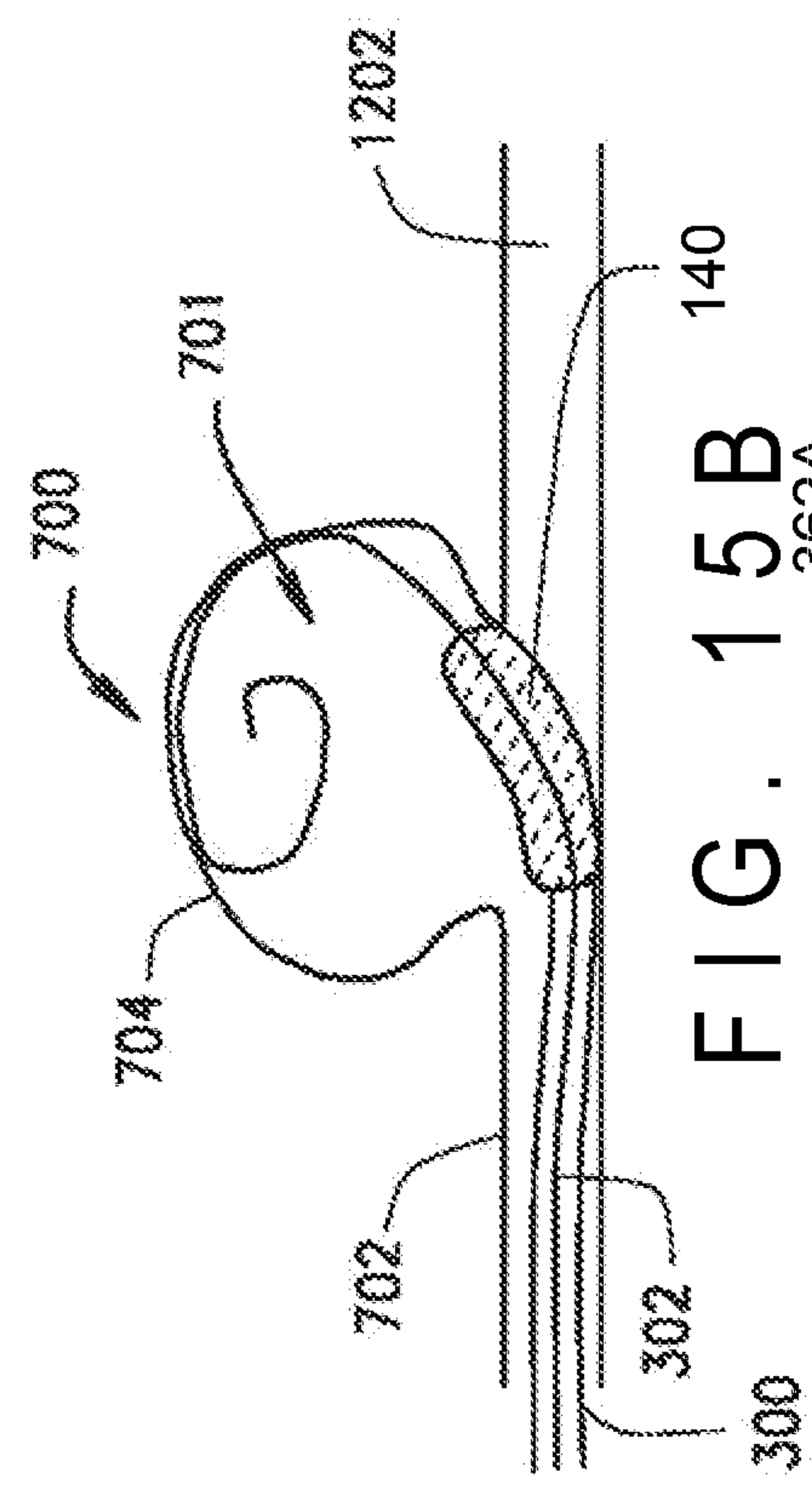


FIG. 15B

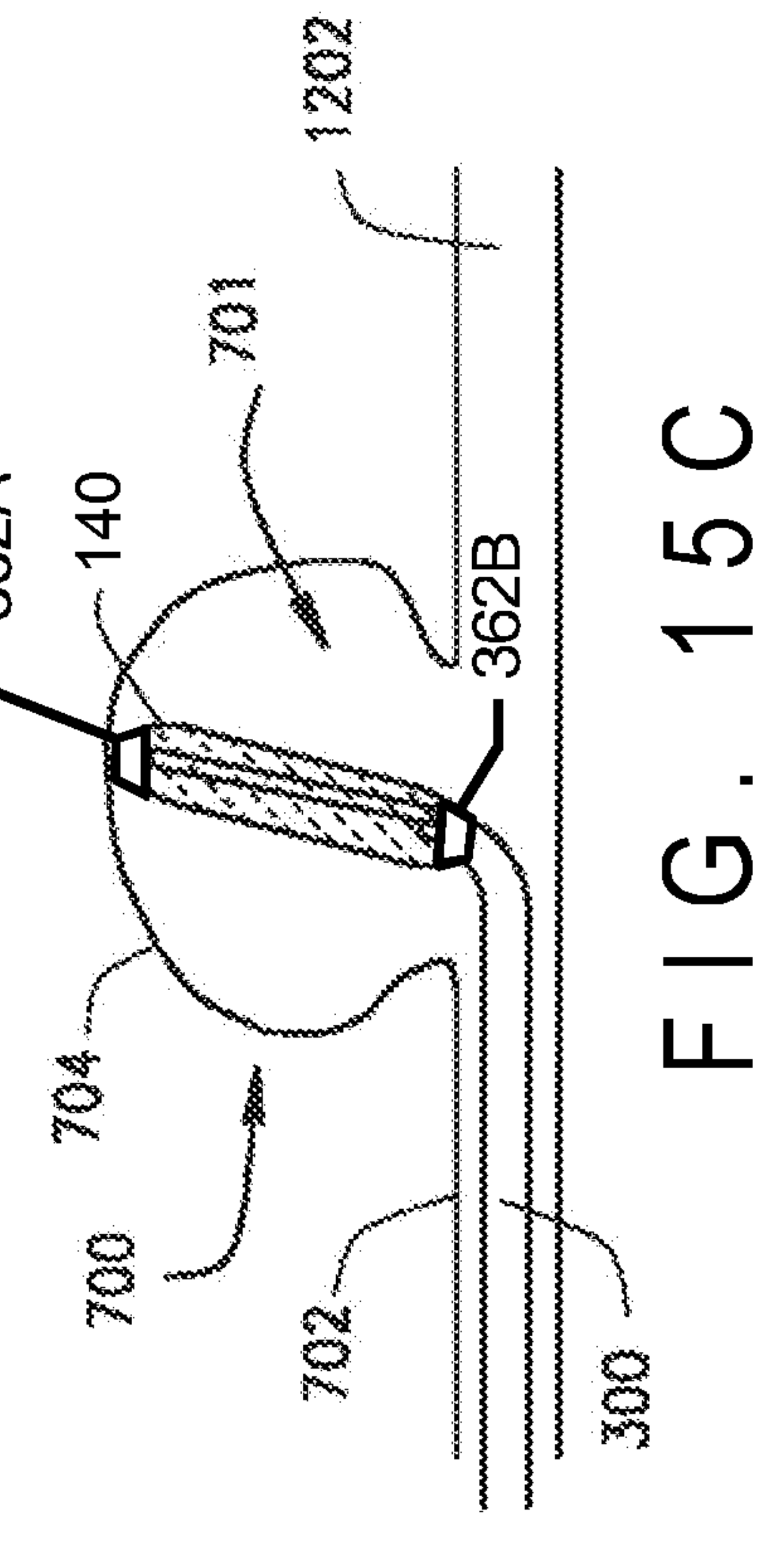


FIG. 15C

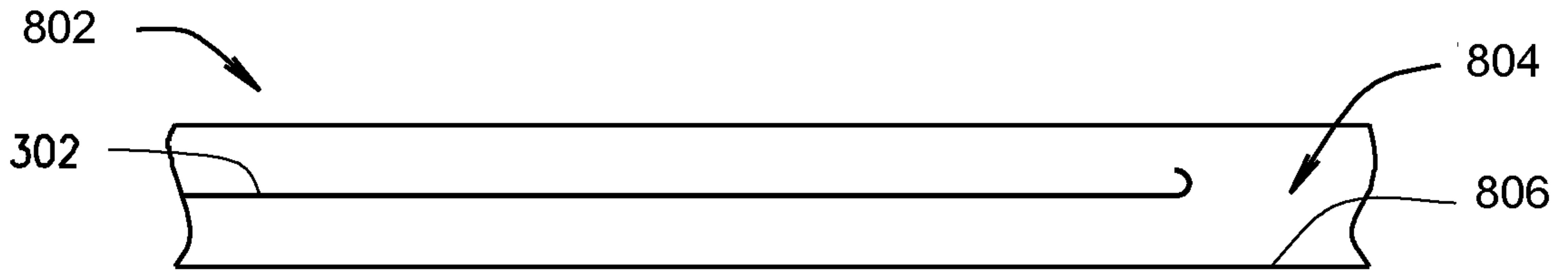


FIG. 15G

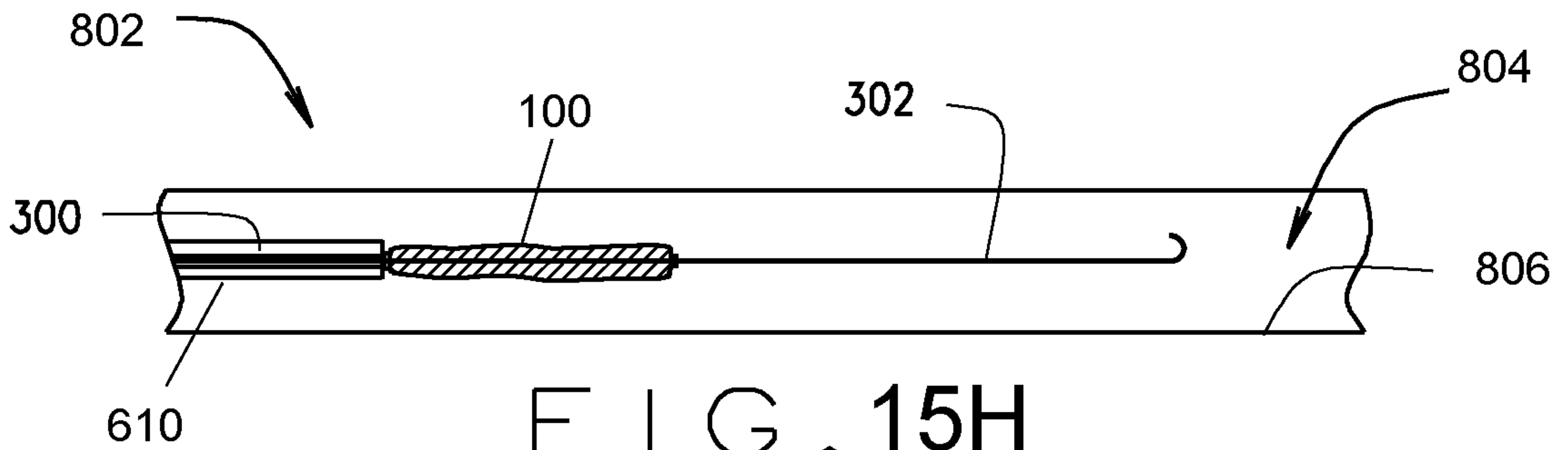


FIG. 15H

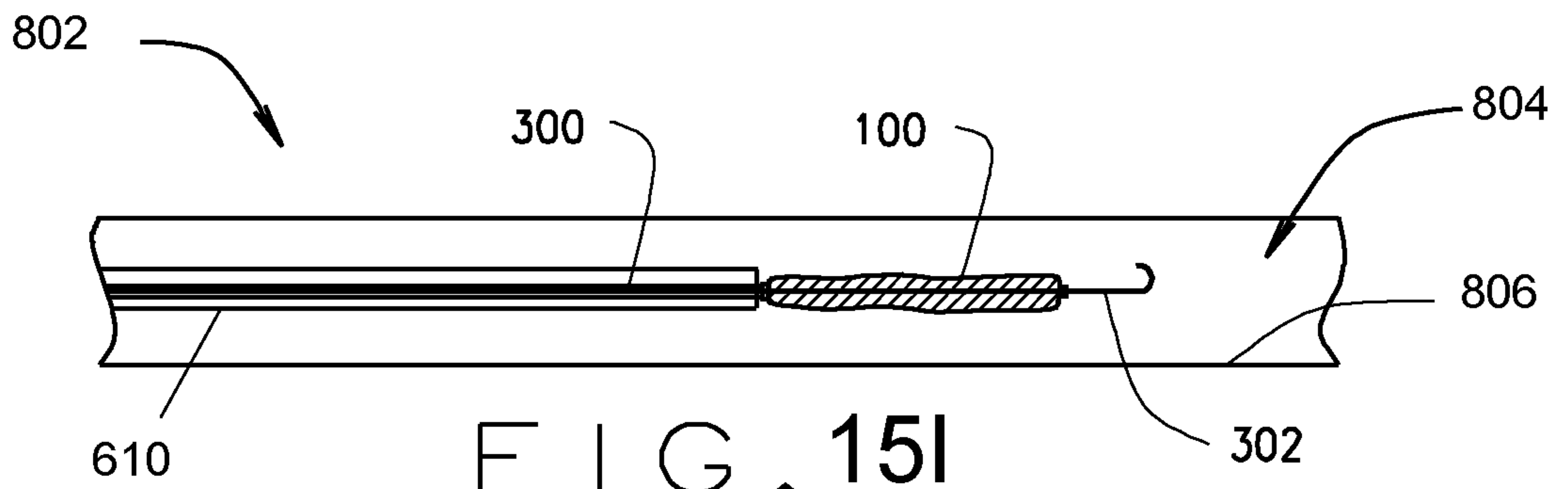


FIG. 15I

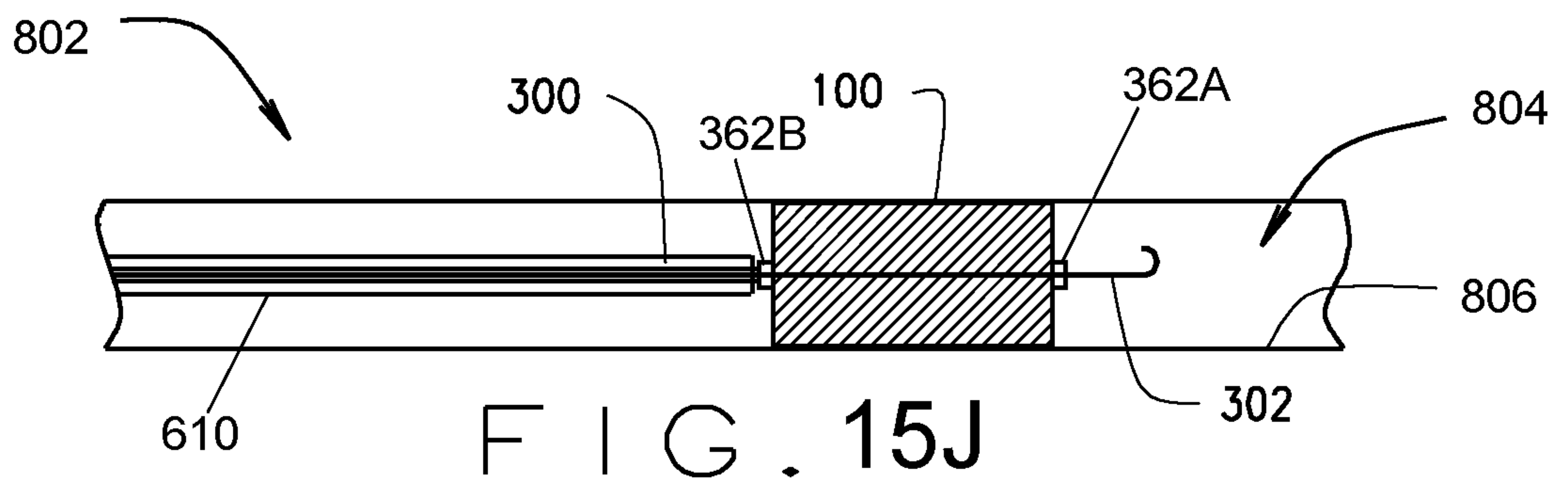


FIG. 15J

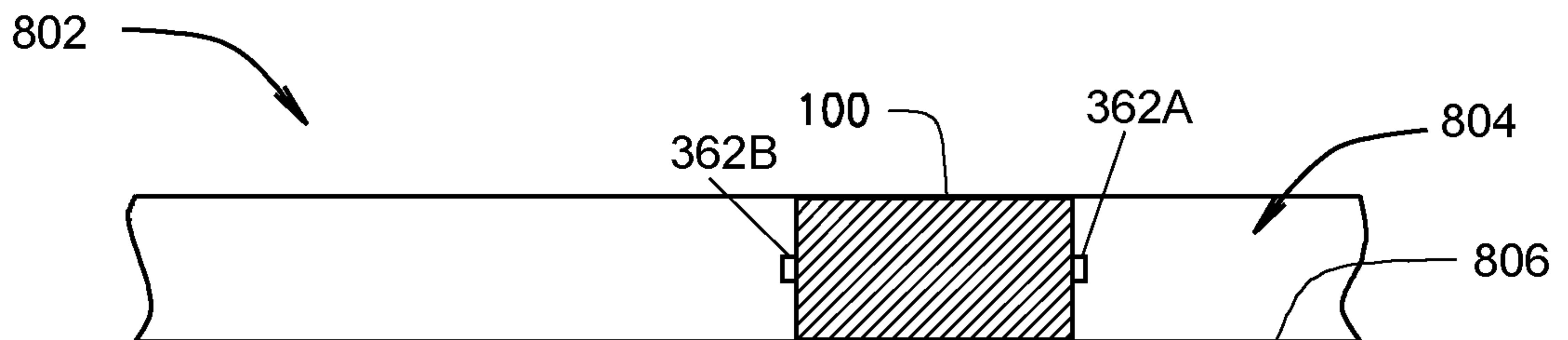


FIG. 15K

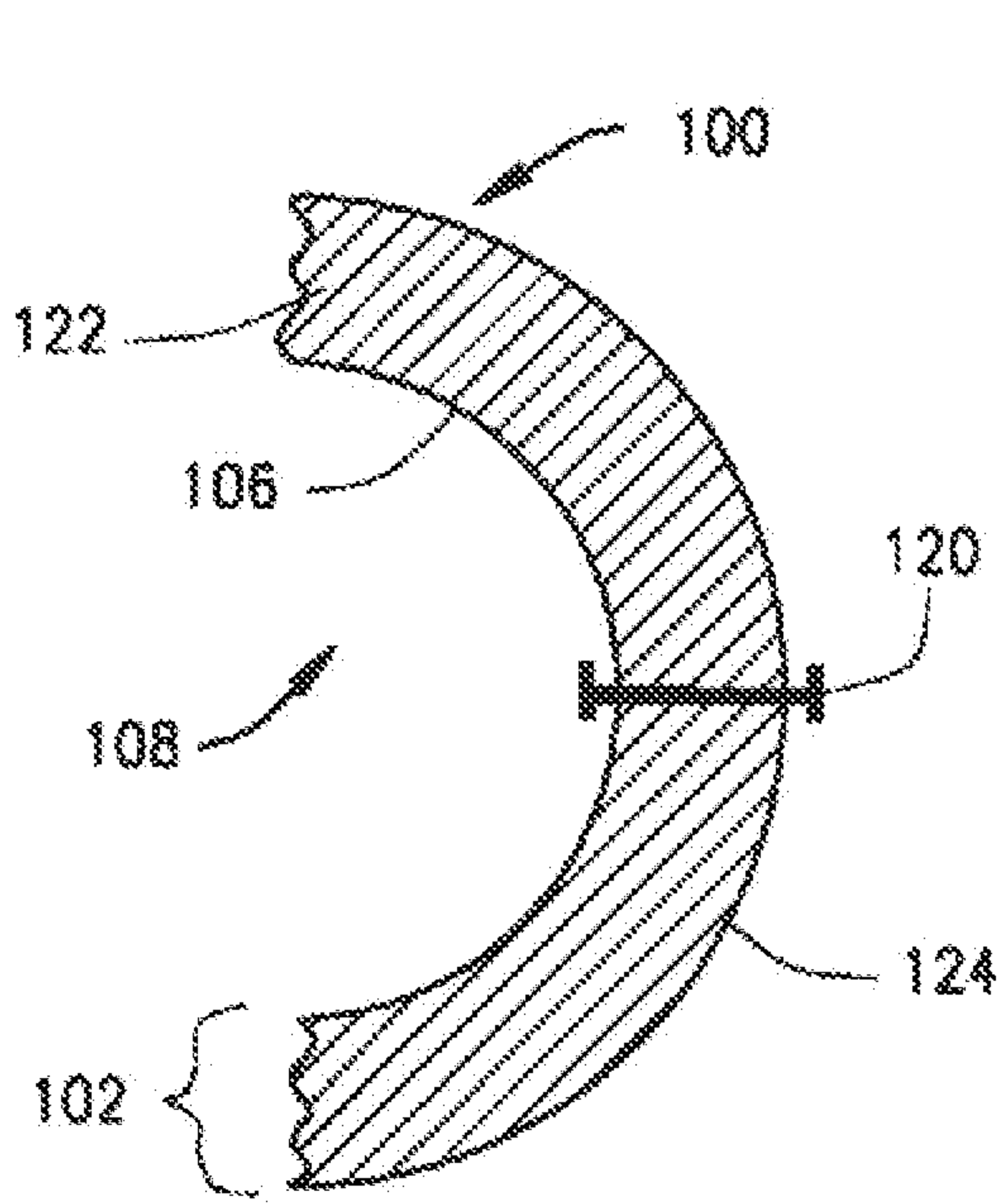


FIG. 16 A

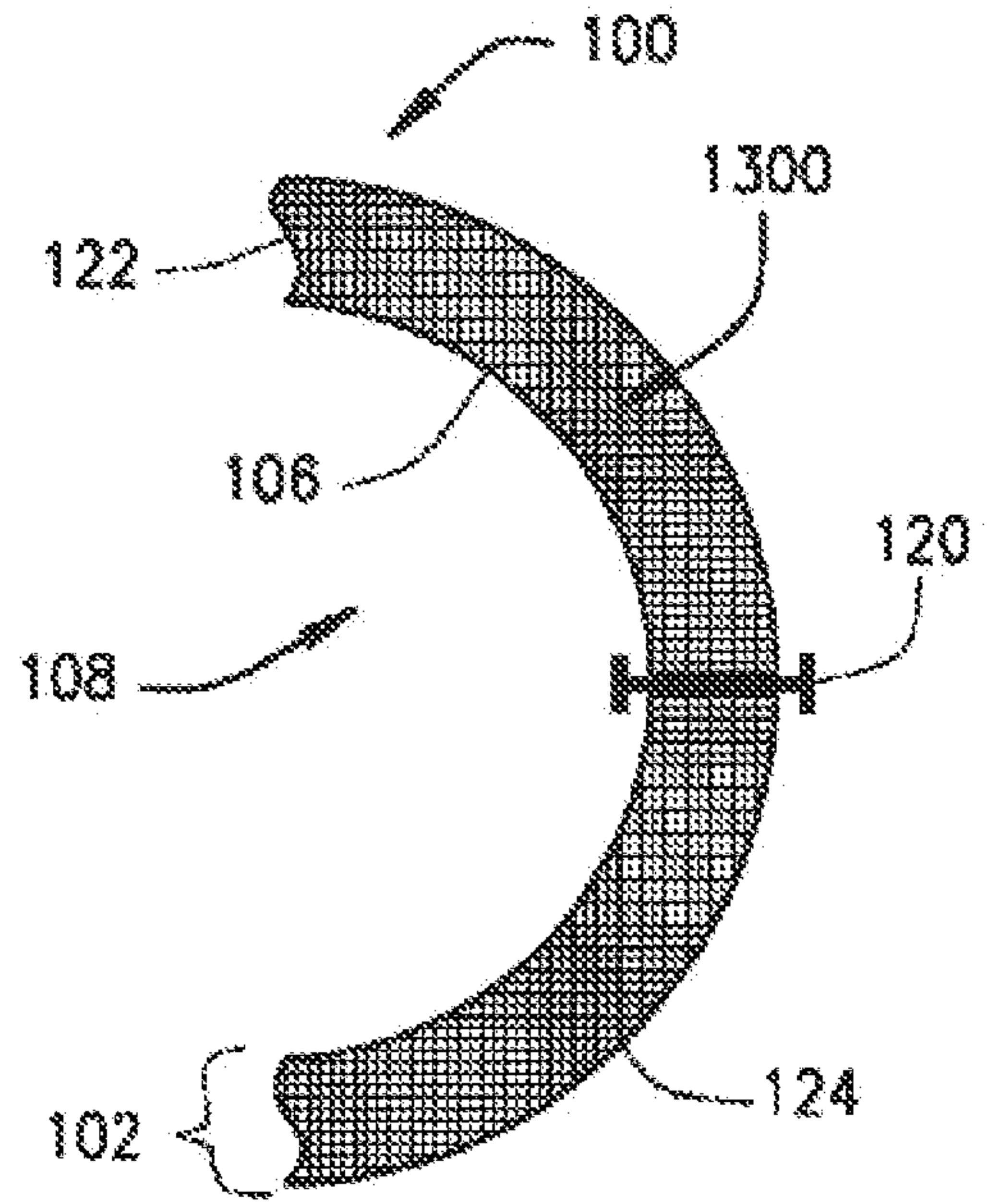


FIG. 16 B

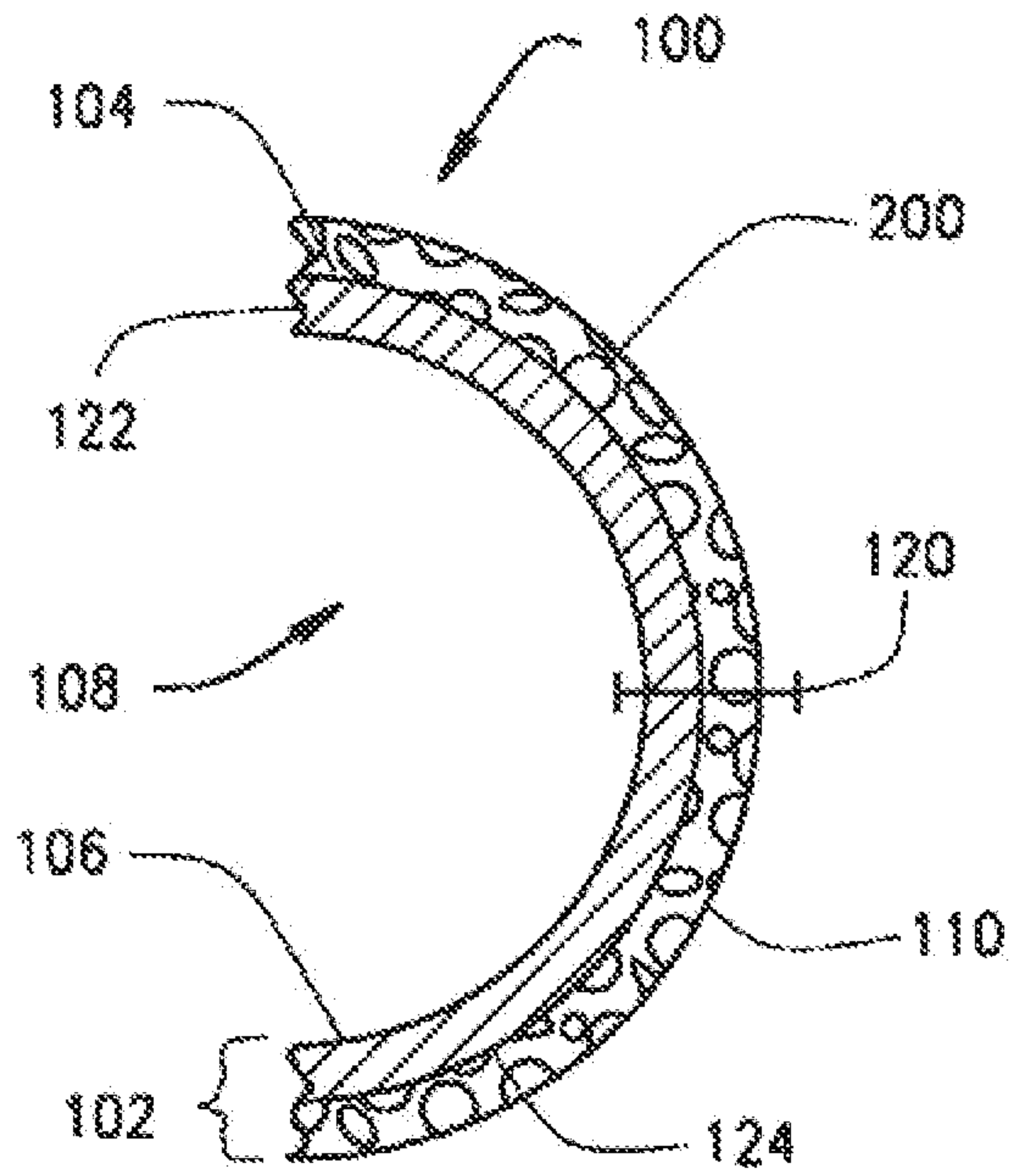


FIG. 16 C

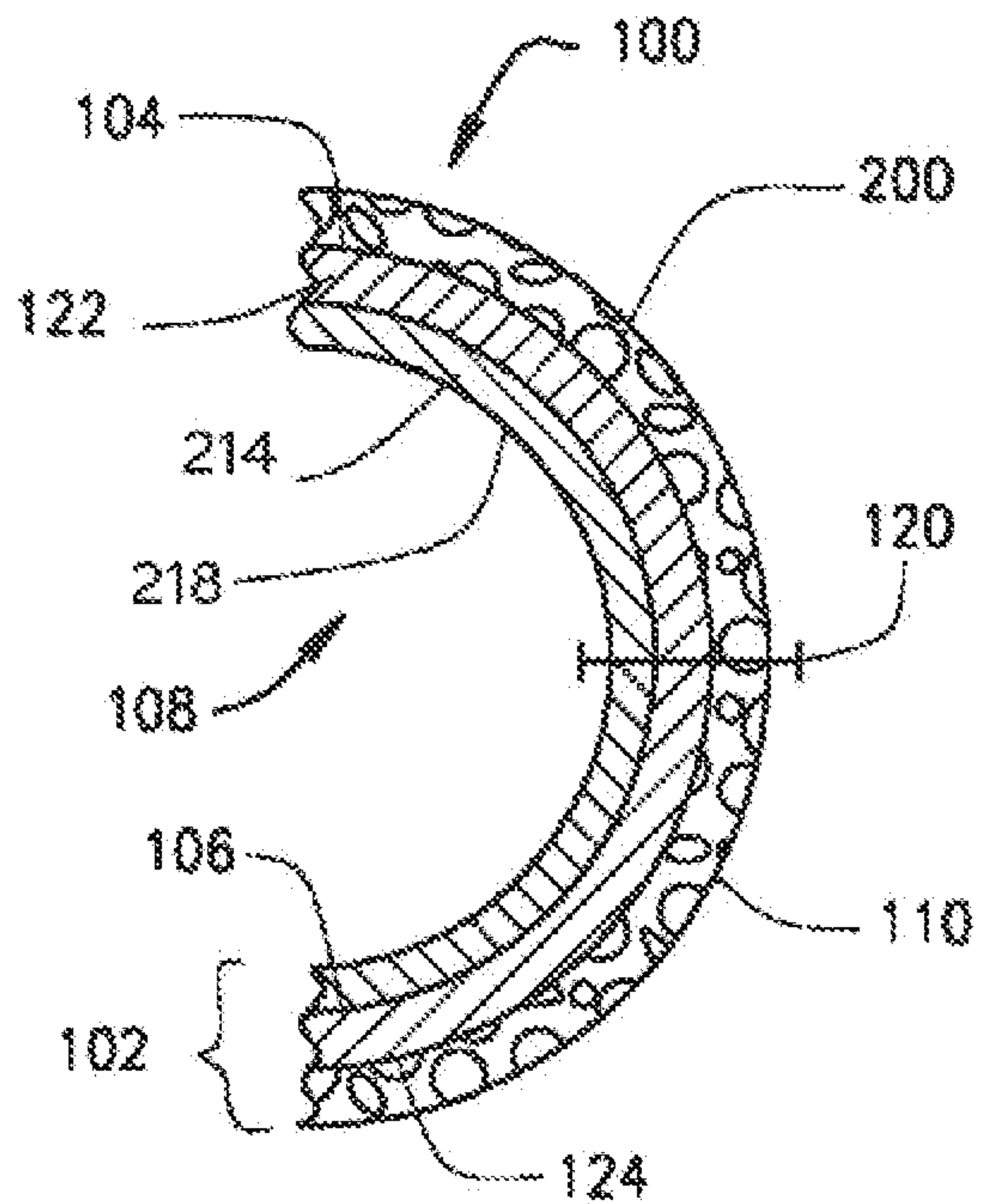


FIG. 16 D

34/102

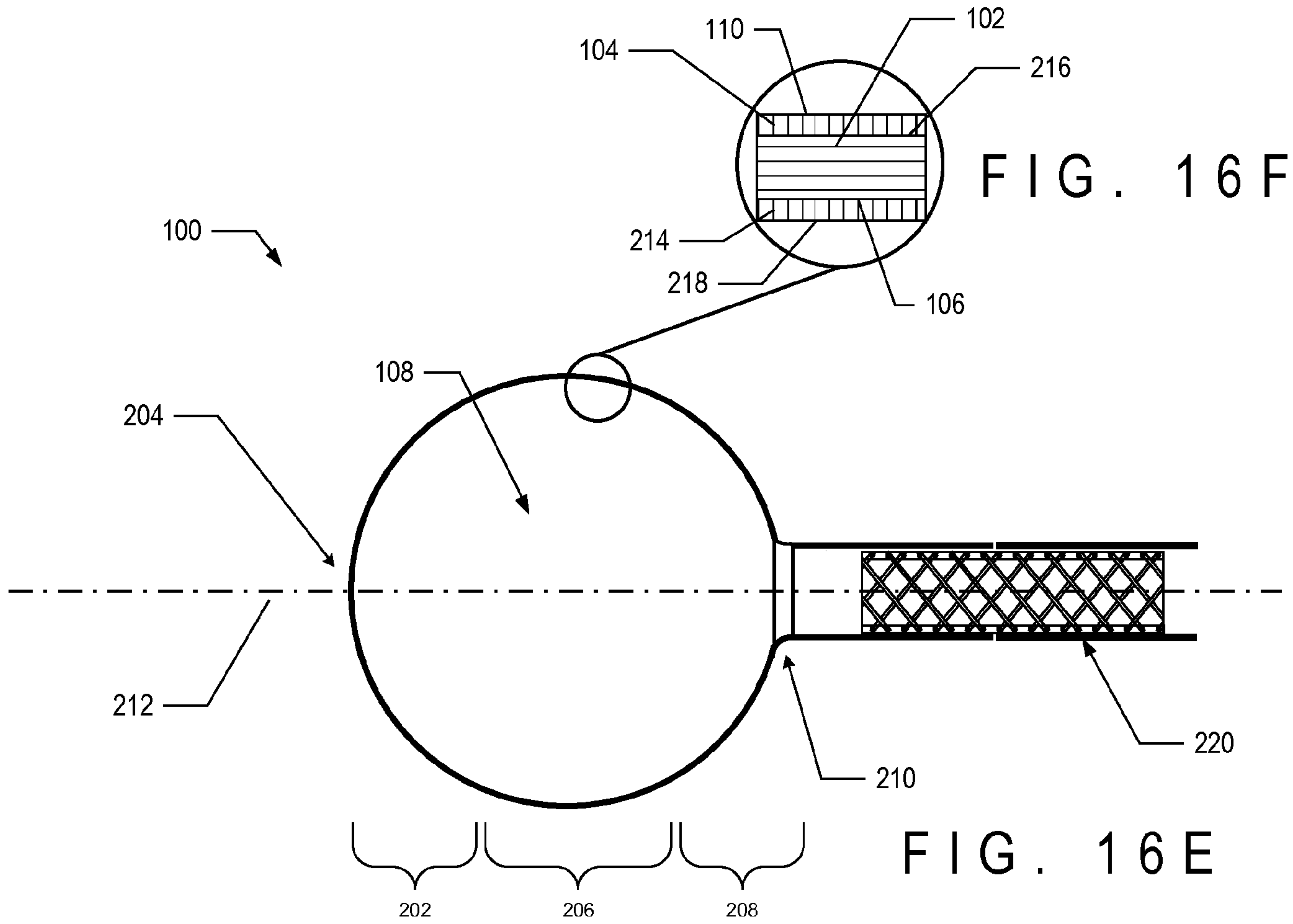


FIG. 16E

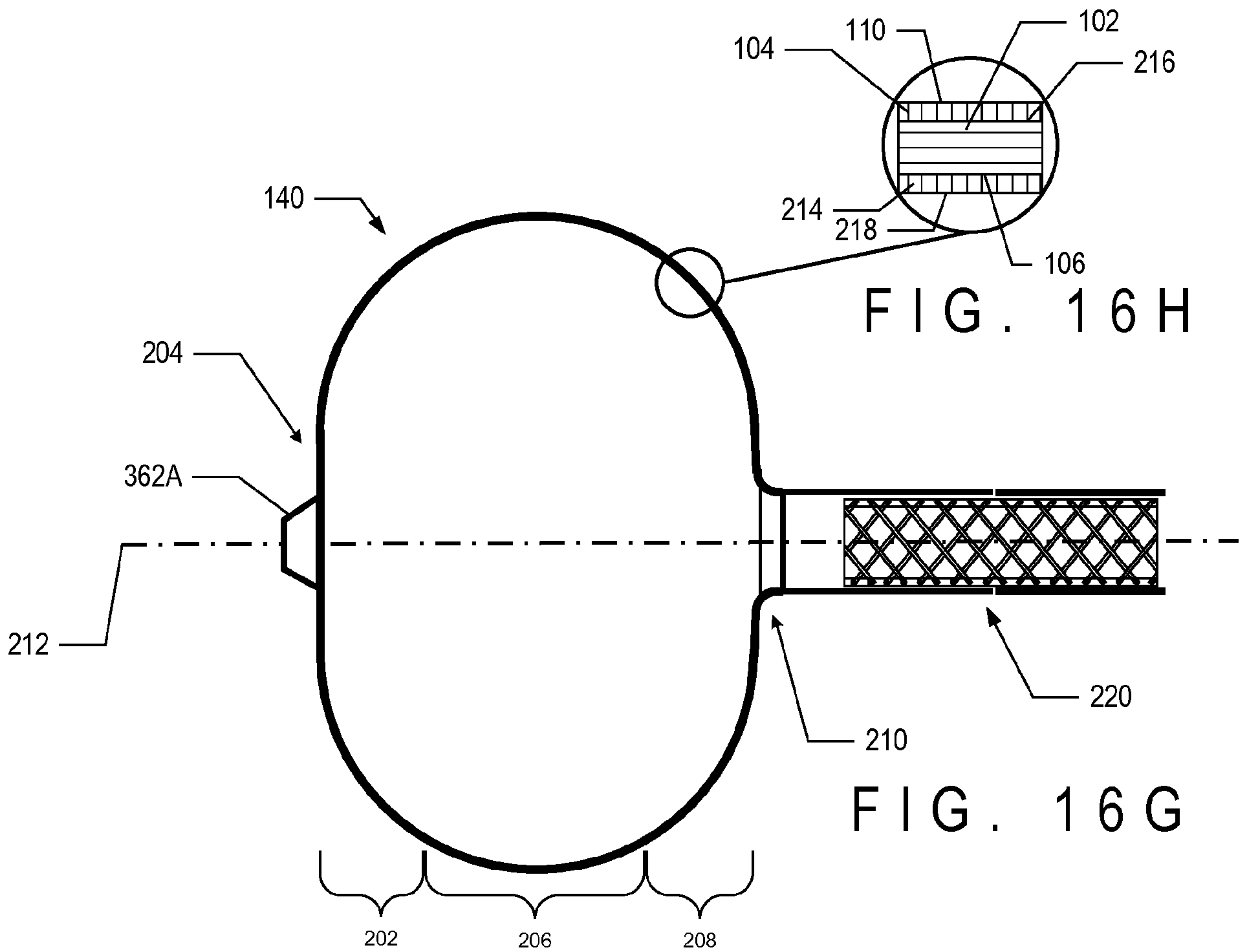


FIG. 16G

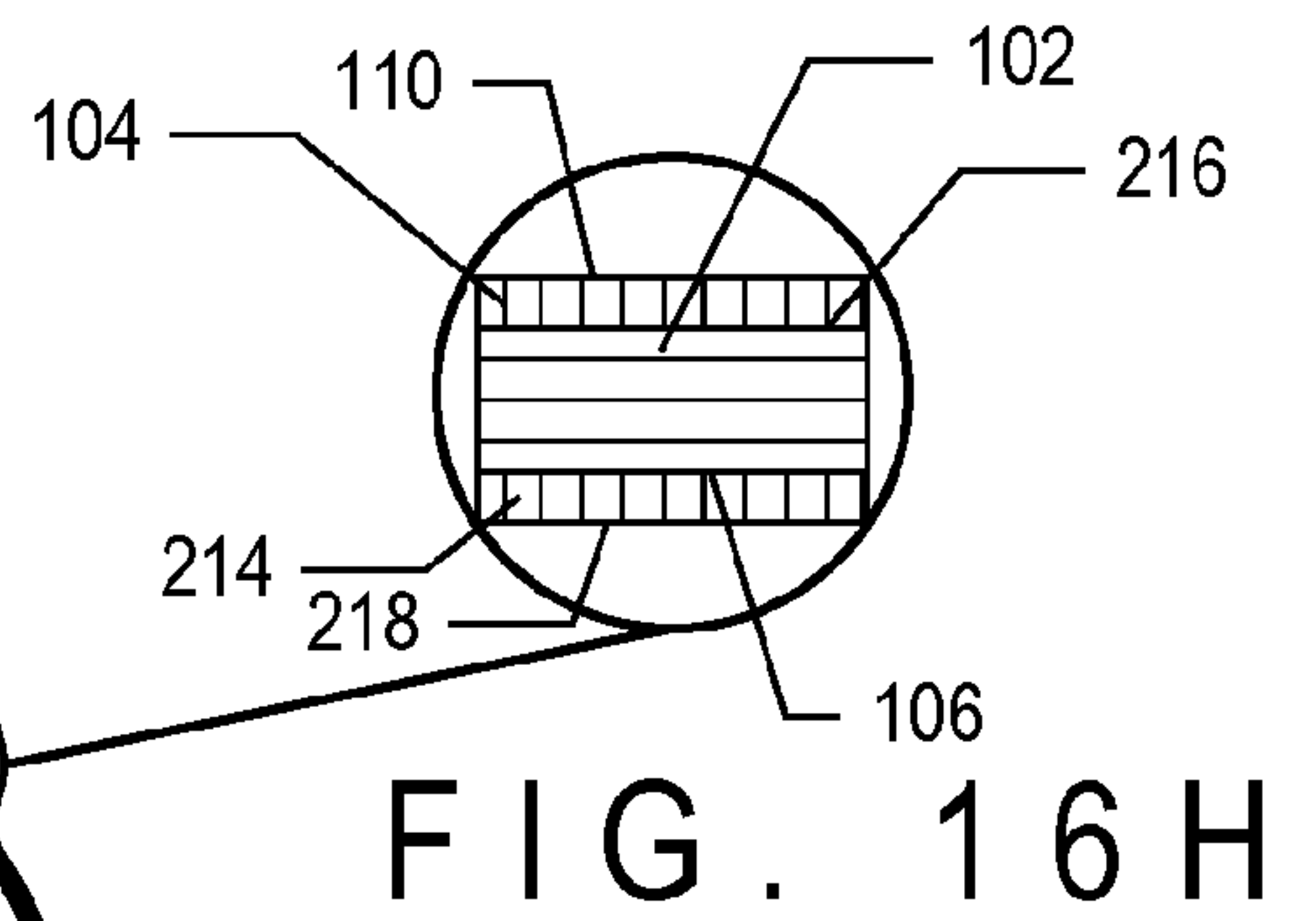


FIG. 16H

35/102

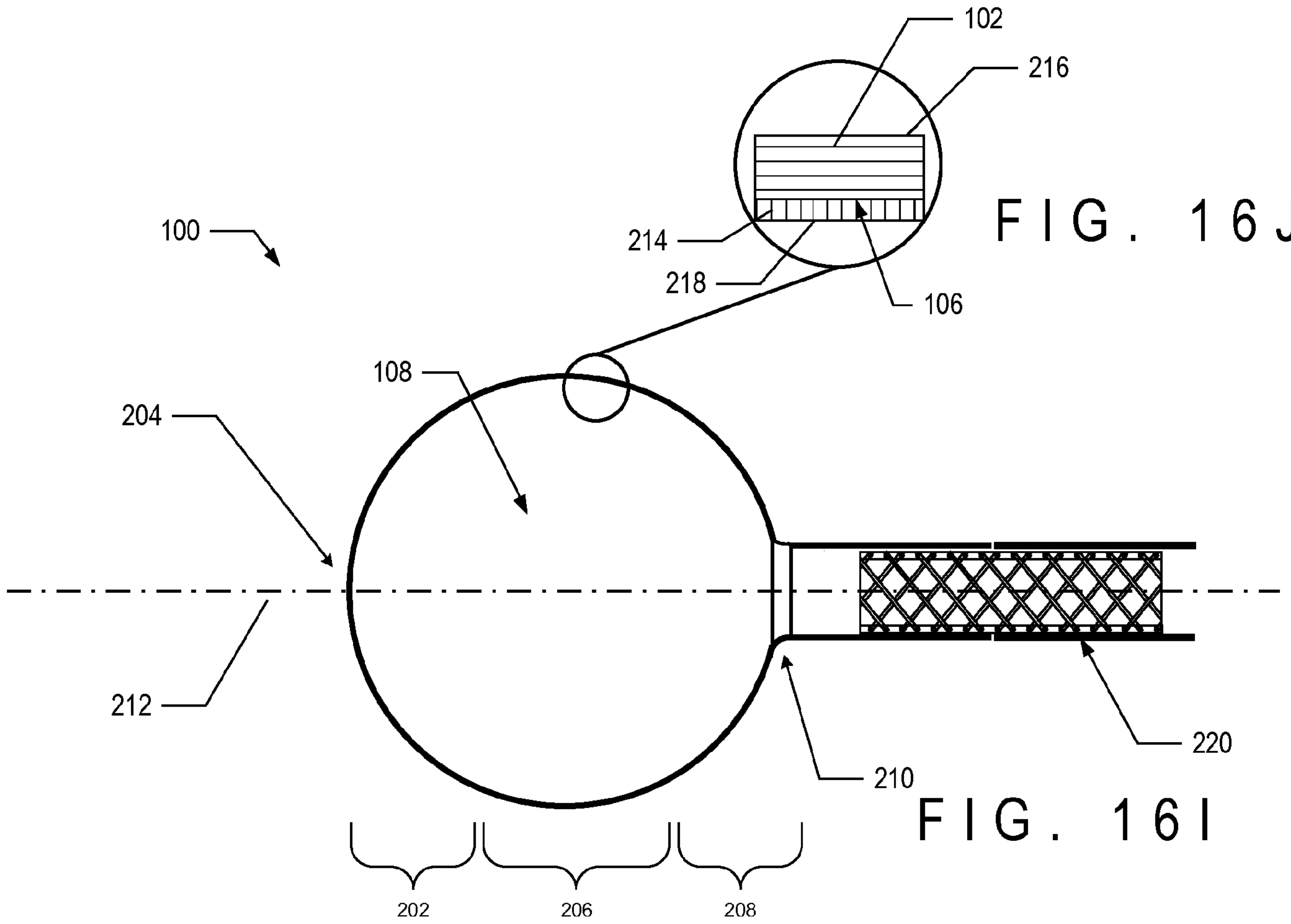


FIG. 16J

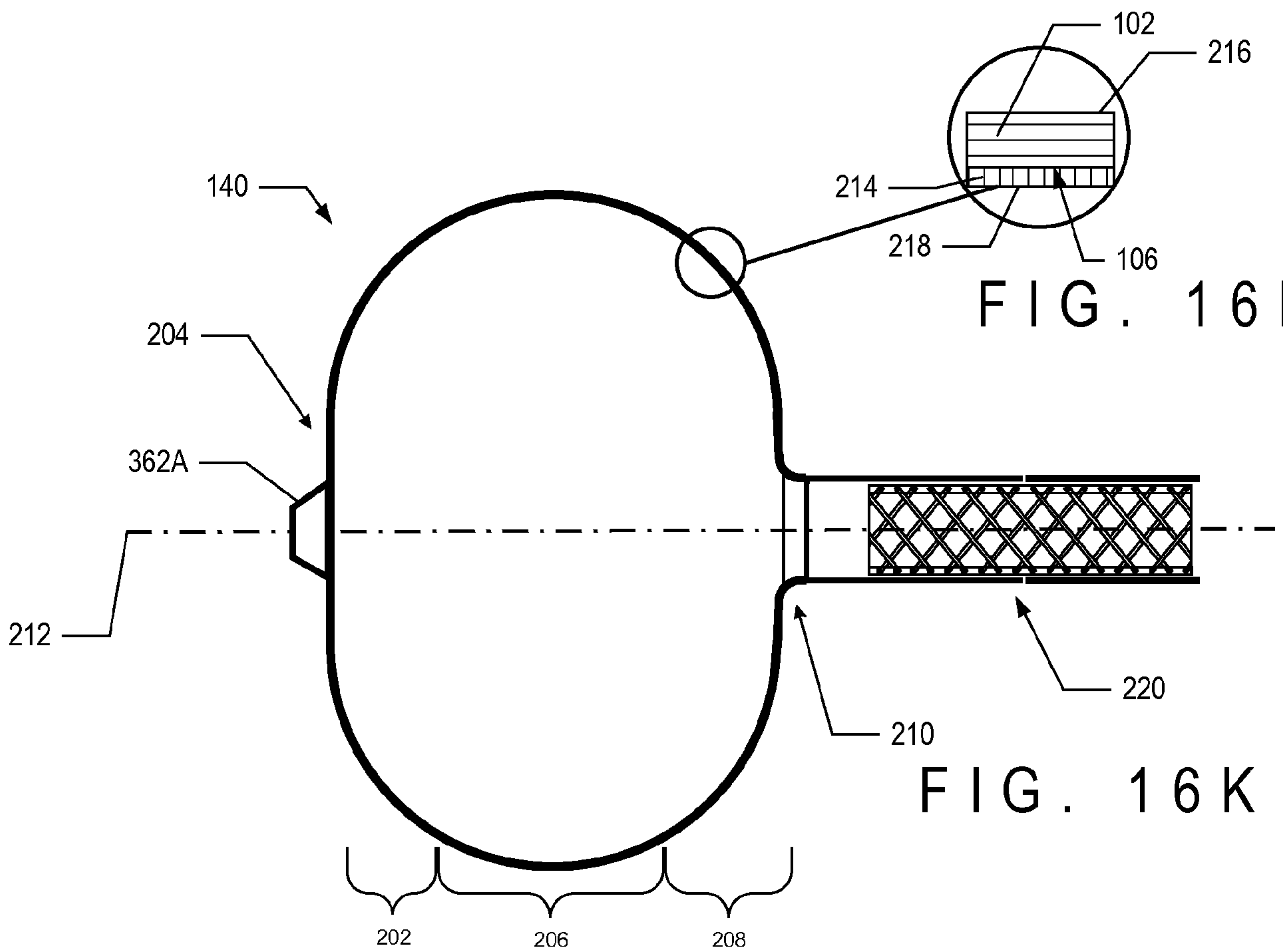


FIG. 16L

FIG. 16K

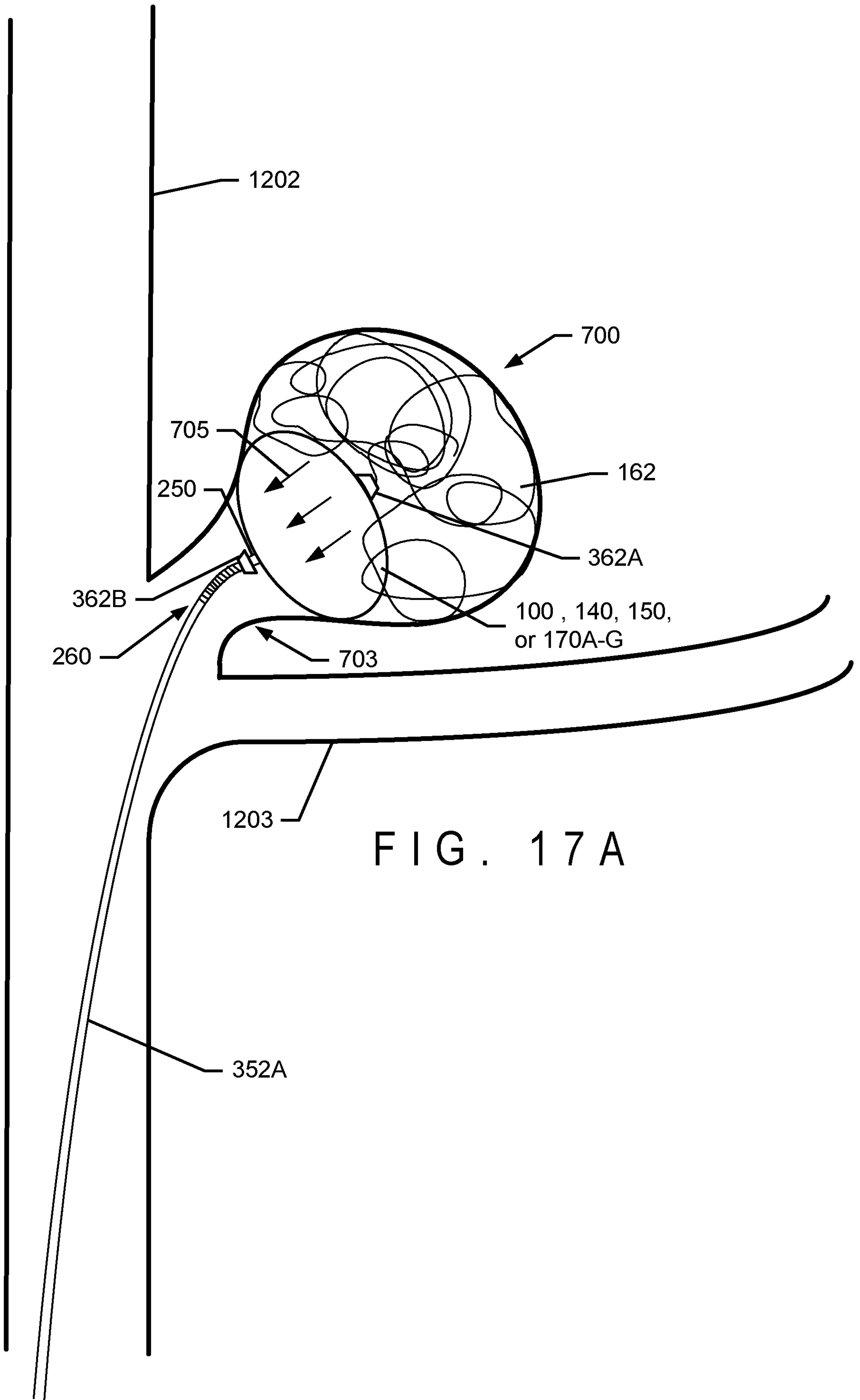


FIG. 17A

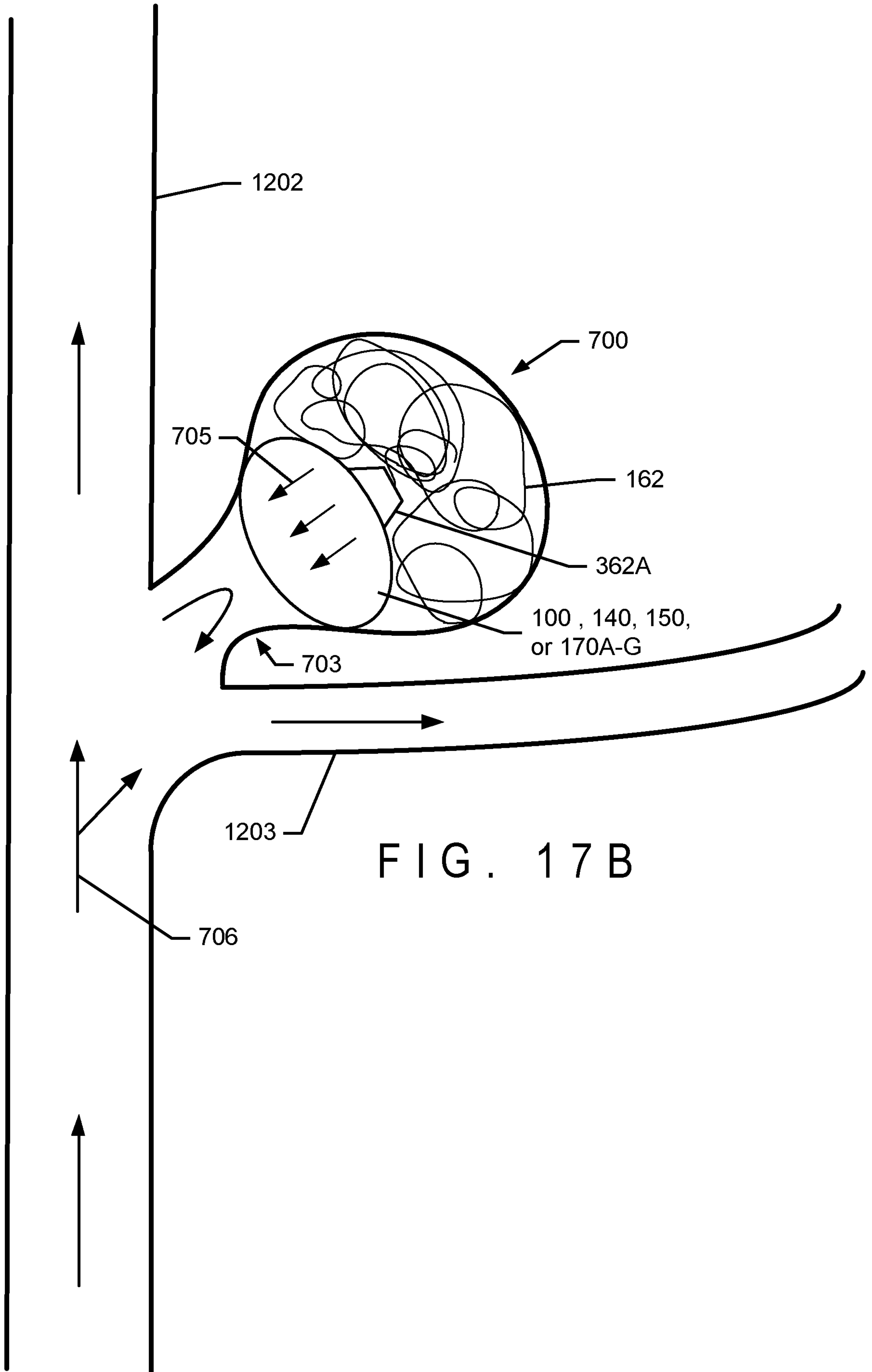


FIG. 17 B

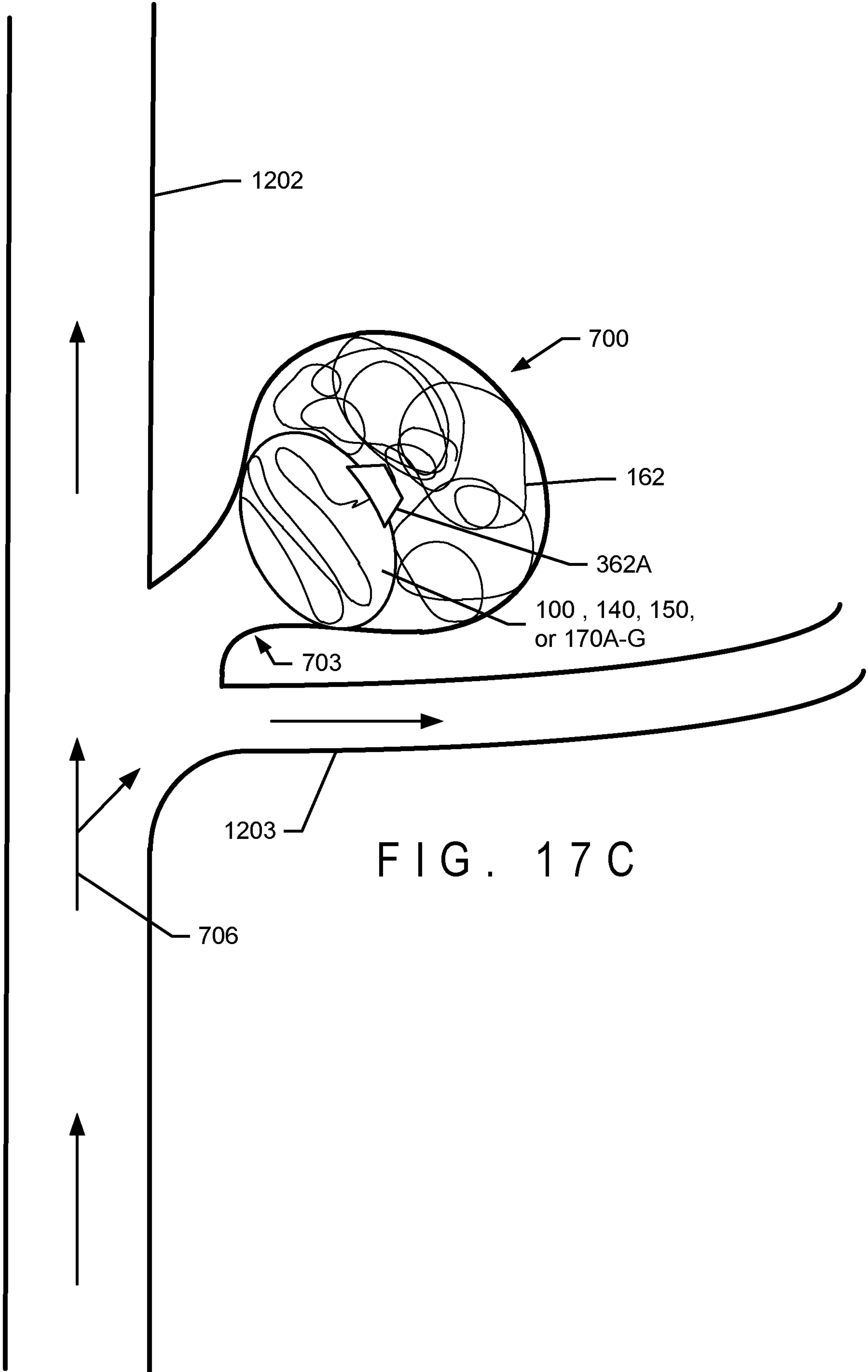


FIG. 17C

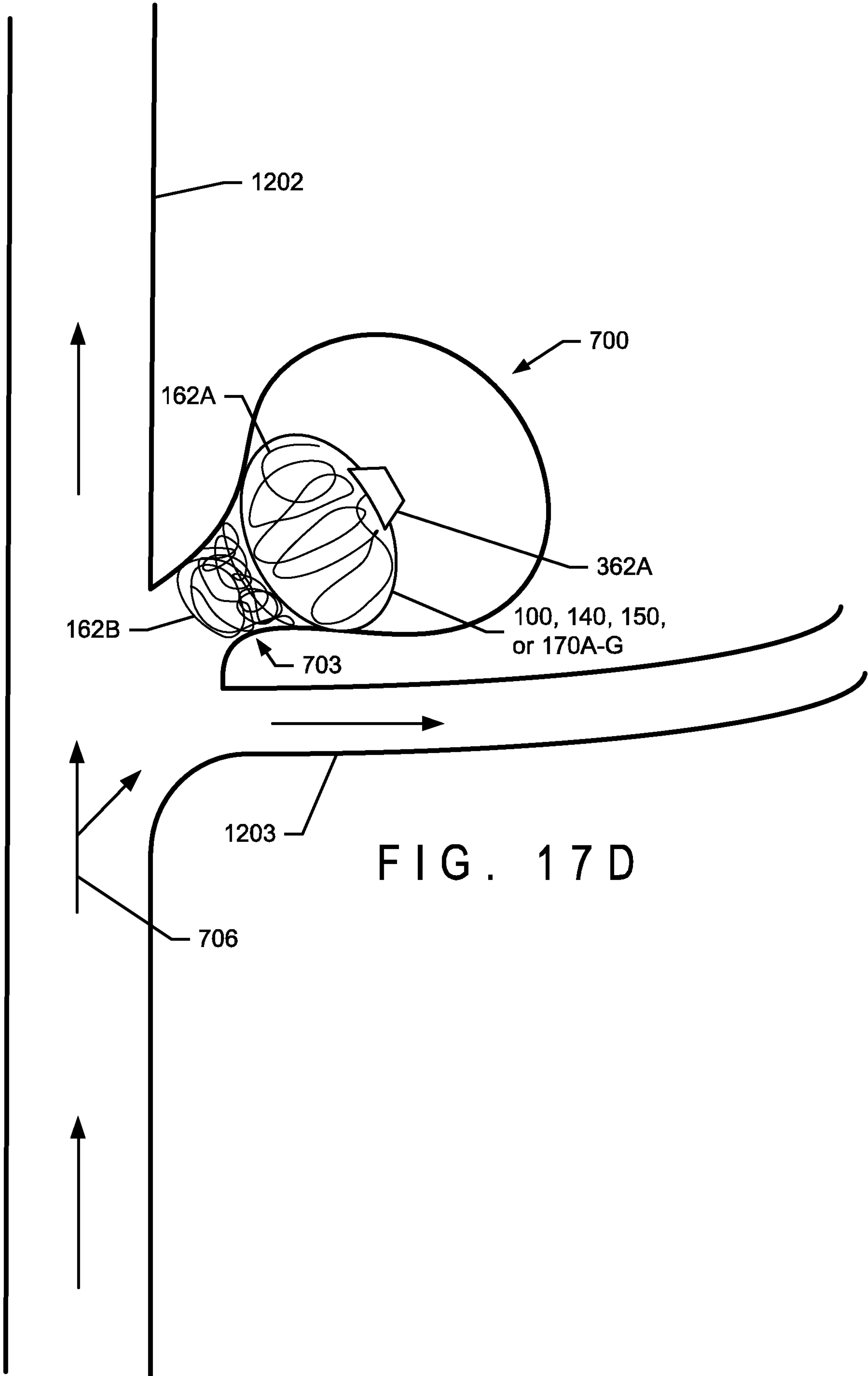


FIG. 17D

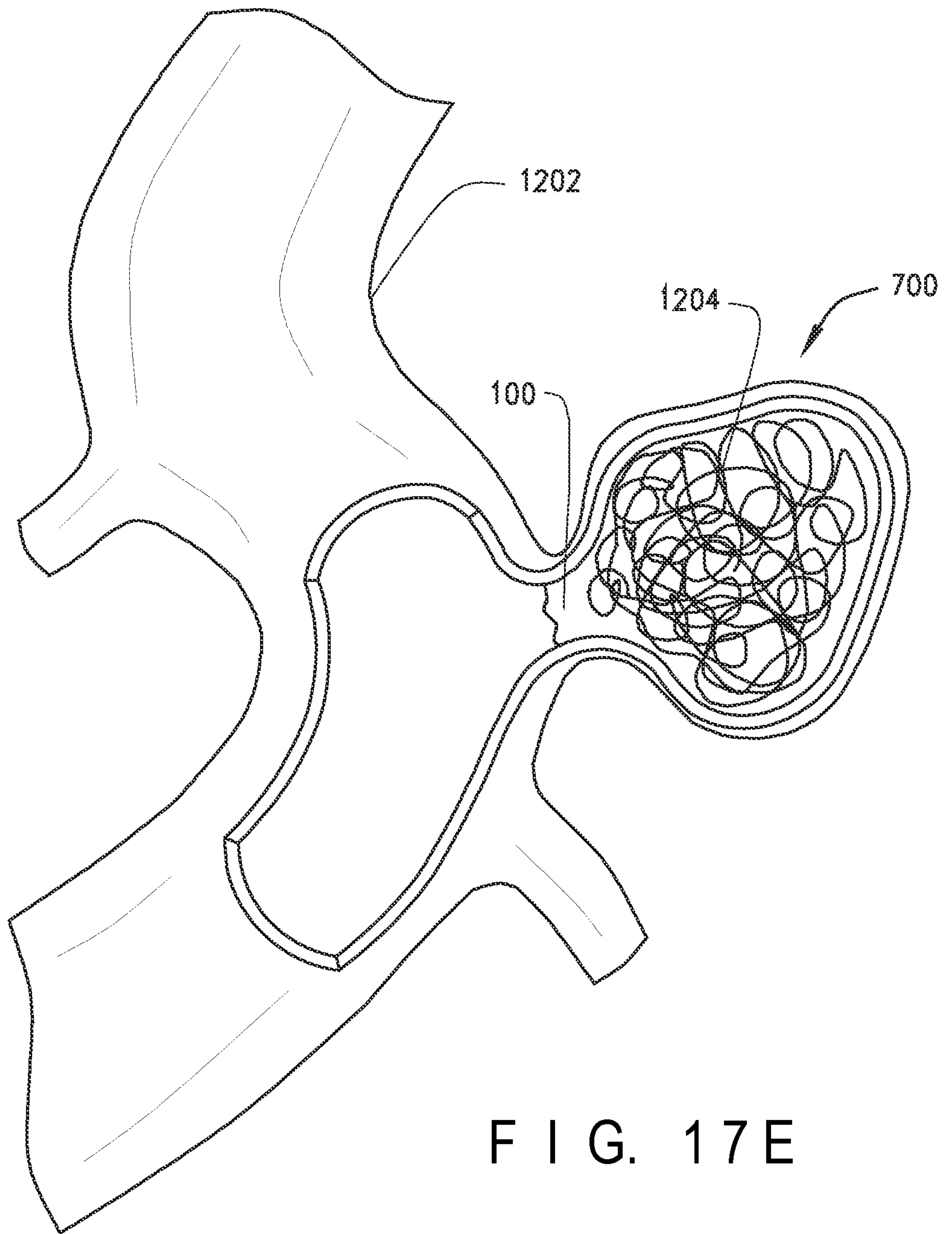


FIG. 17E

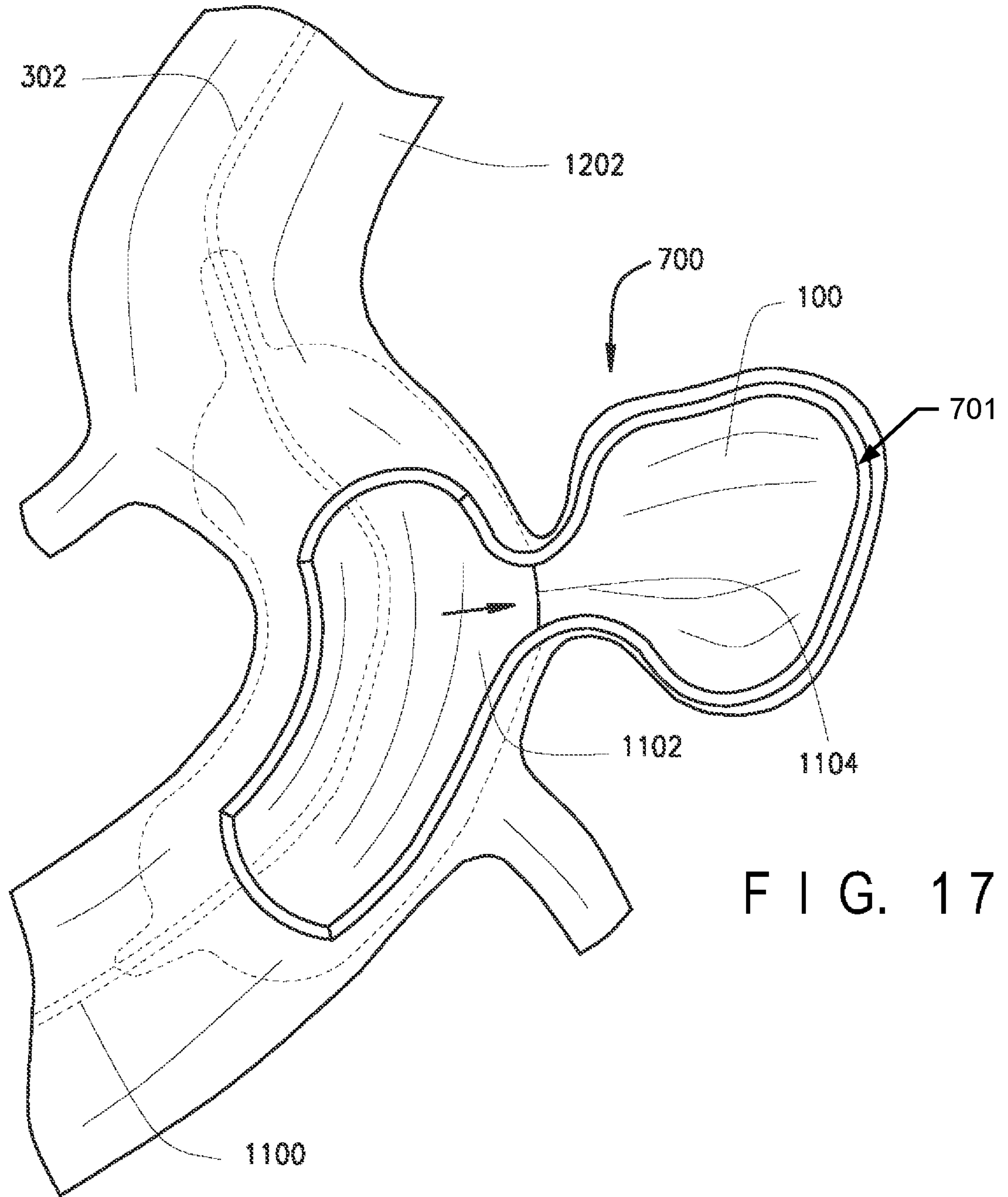


FIG. 17F

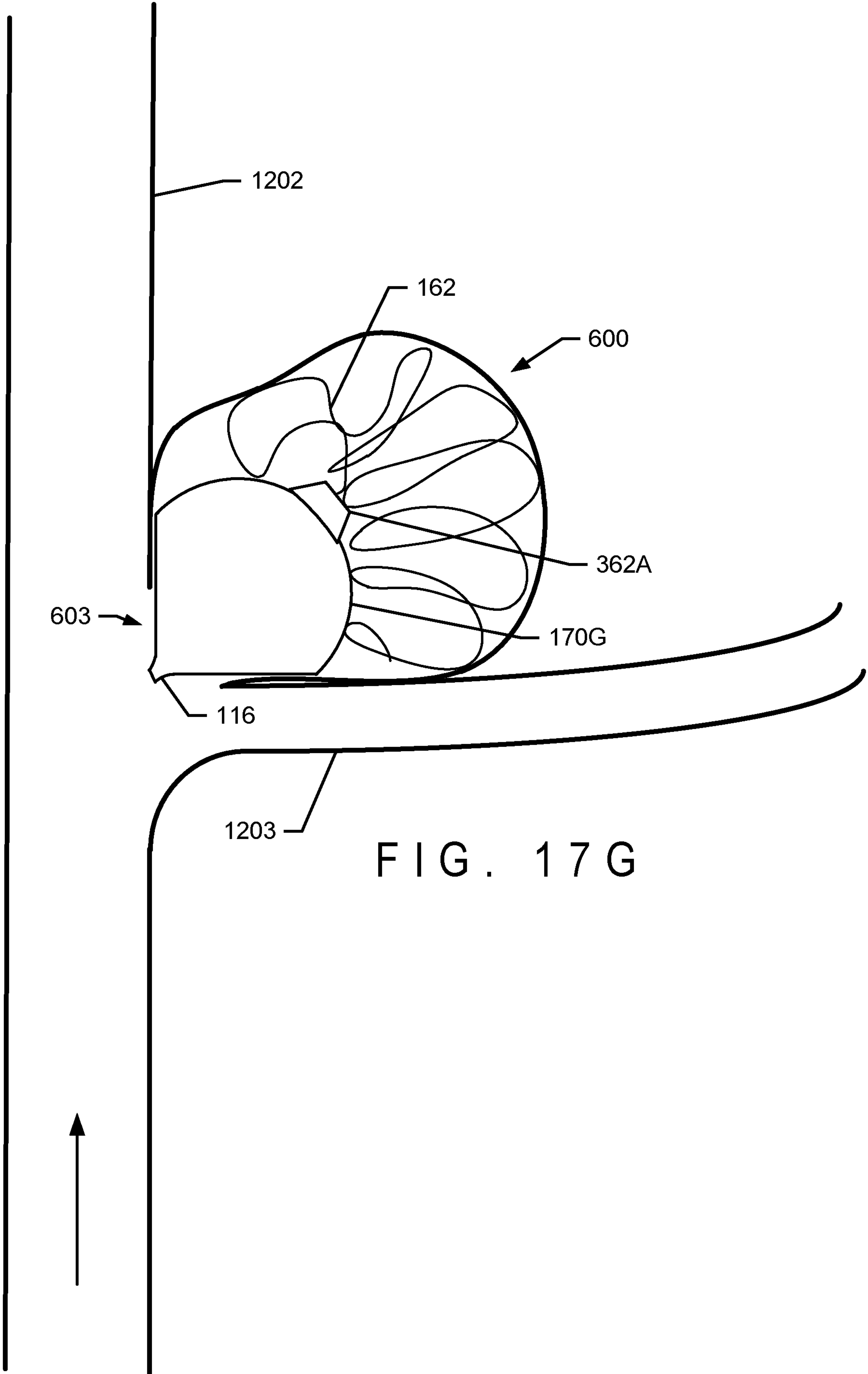


FIG. 17 G

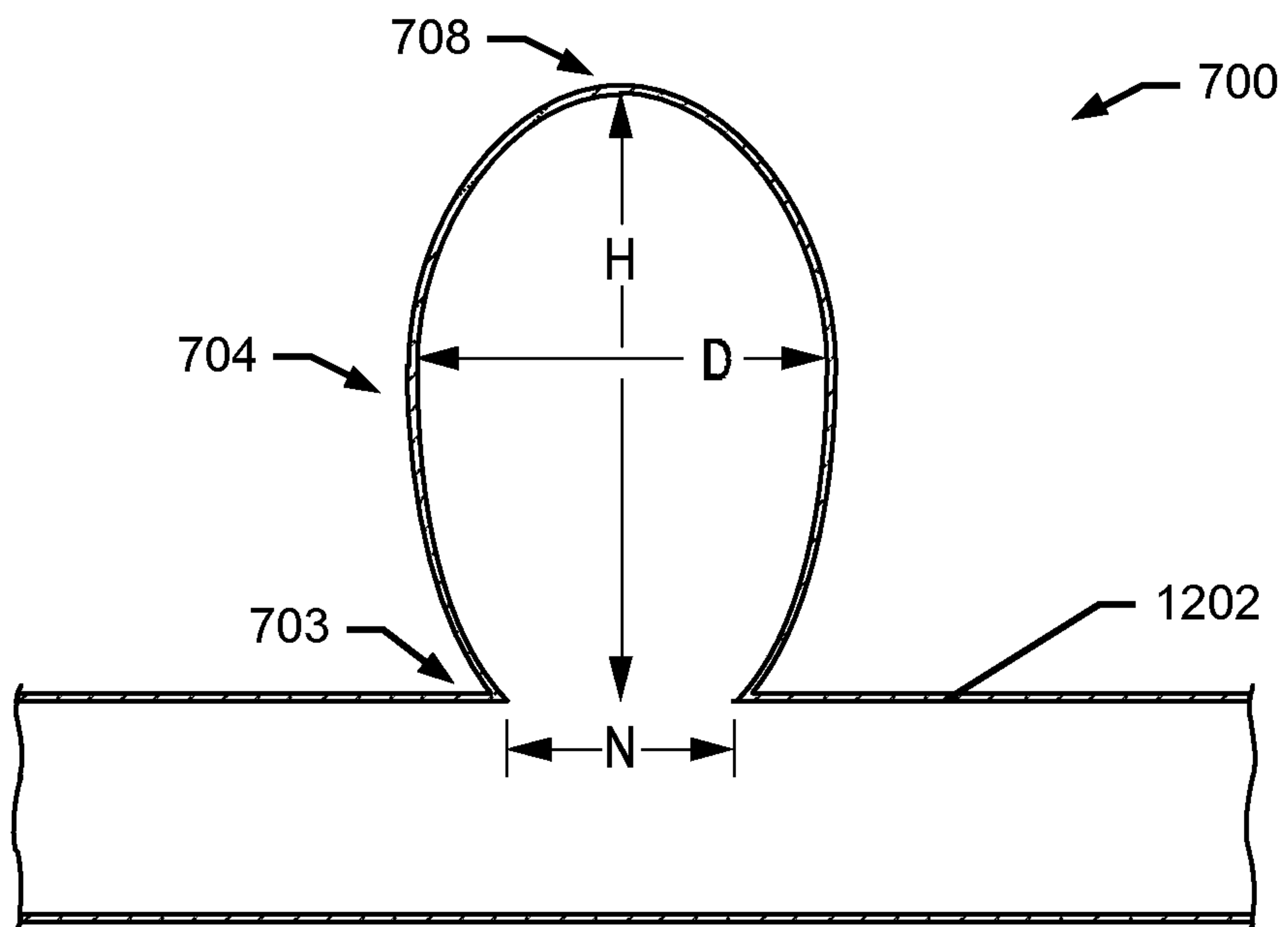


FIG. 17H

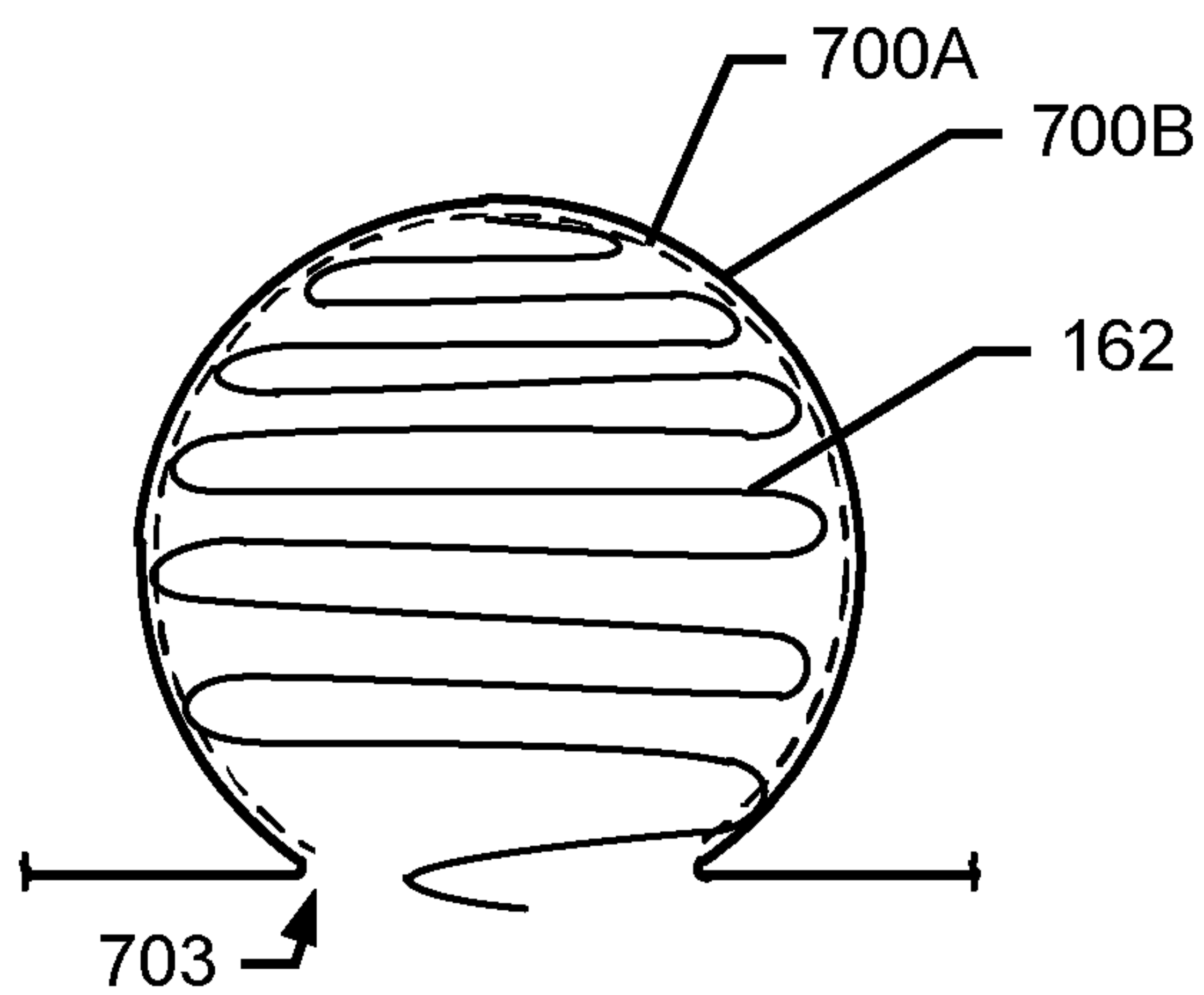


FIG. 17I

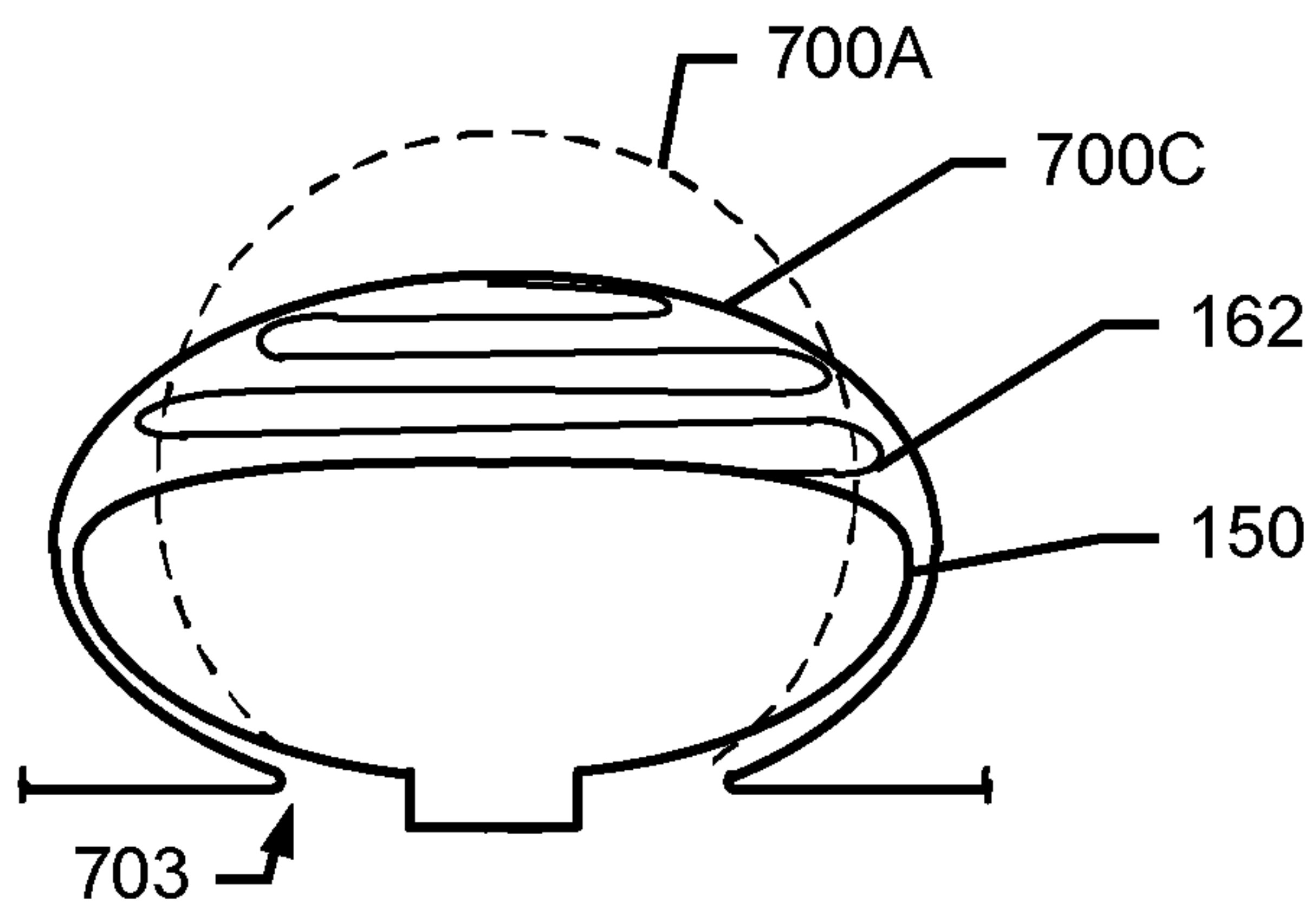


FIG. 17J

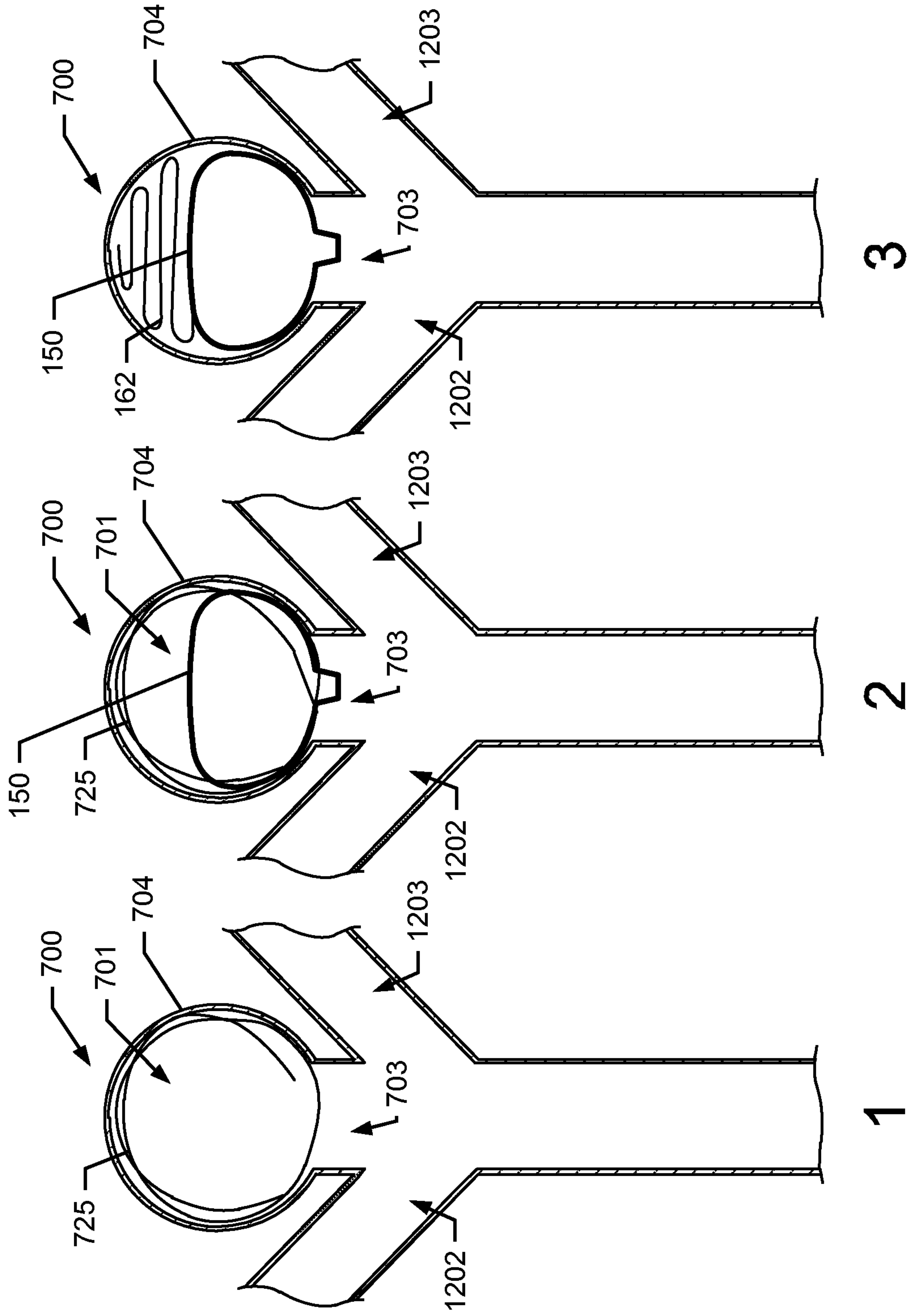


FIG.17K

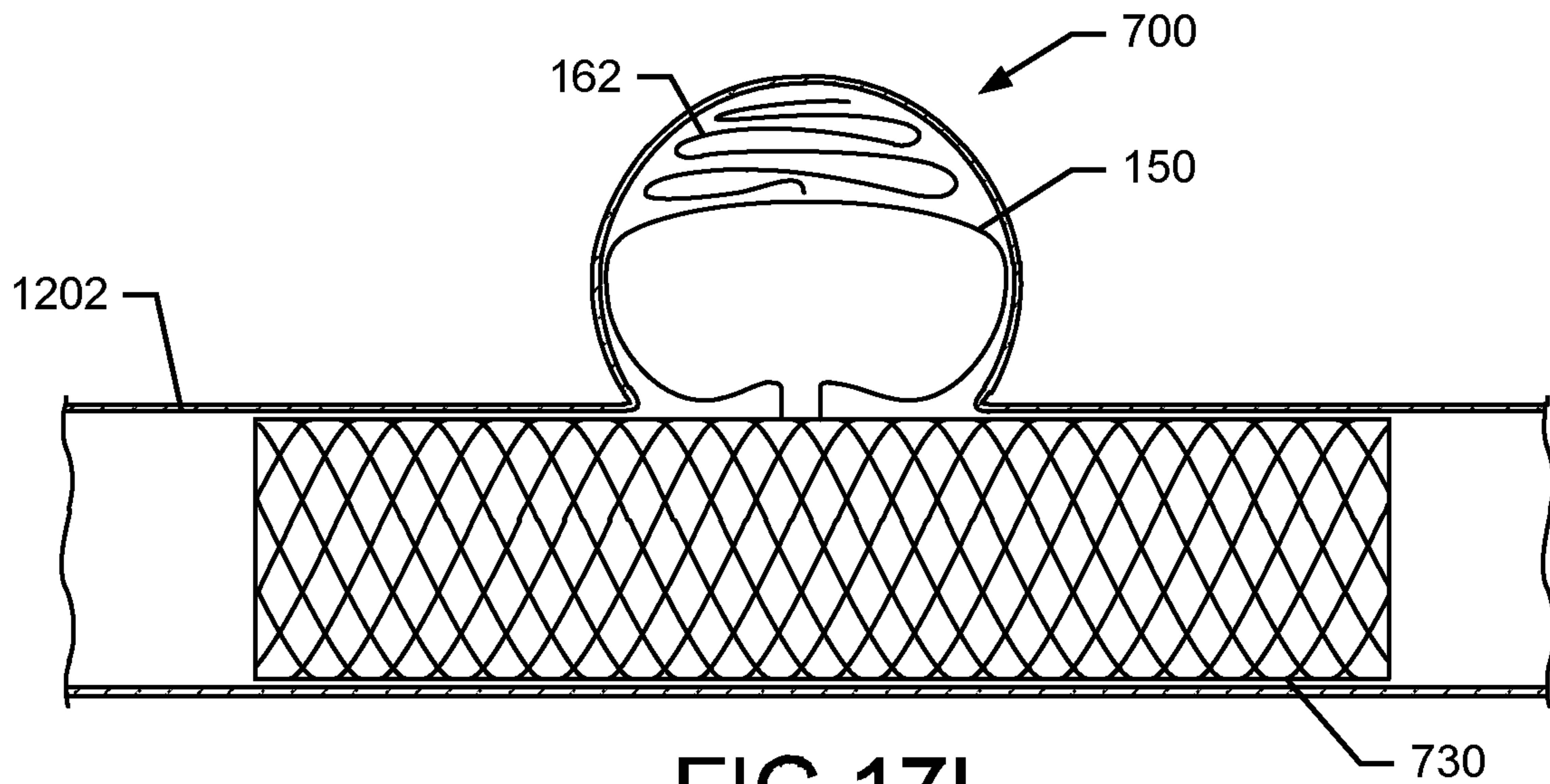


FIG. 17L

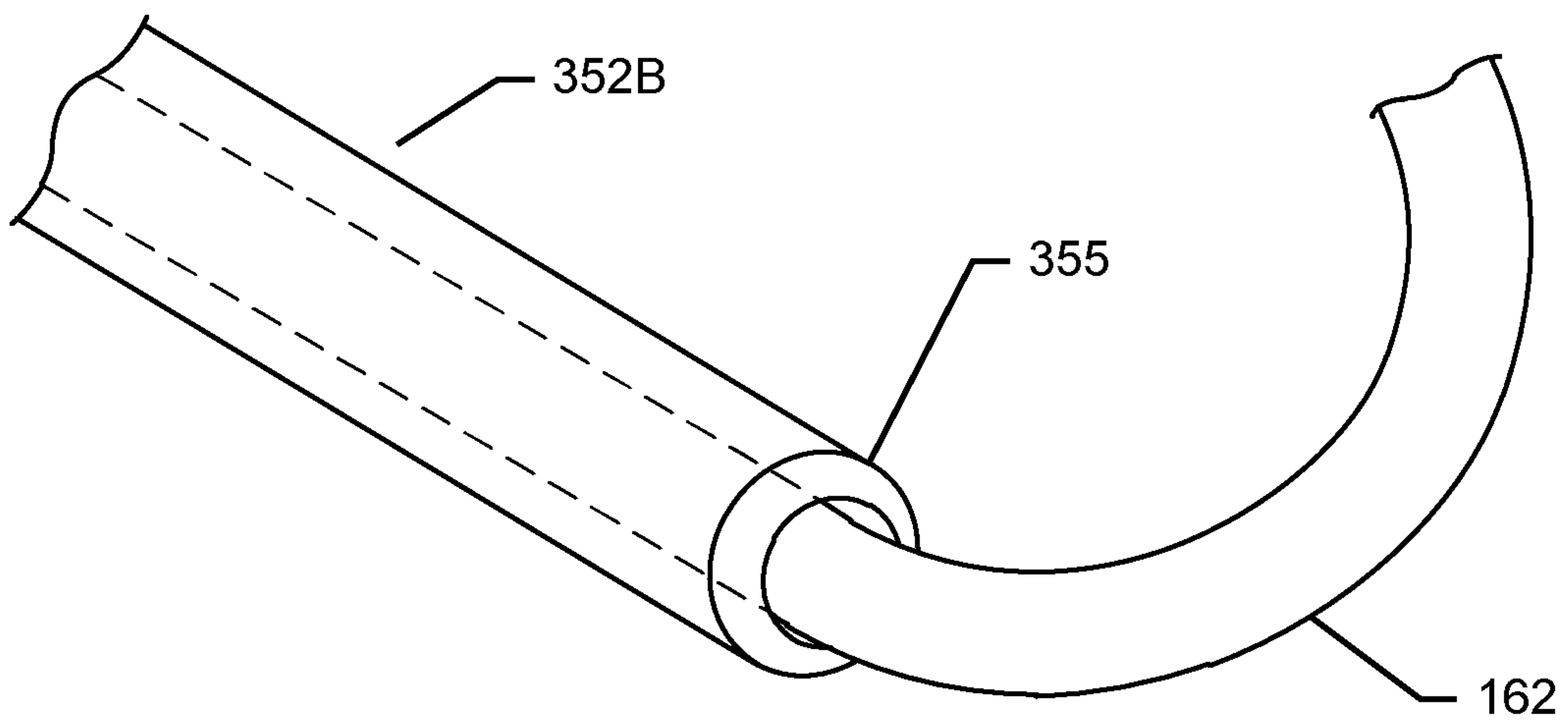


FIG. 17O

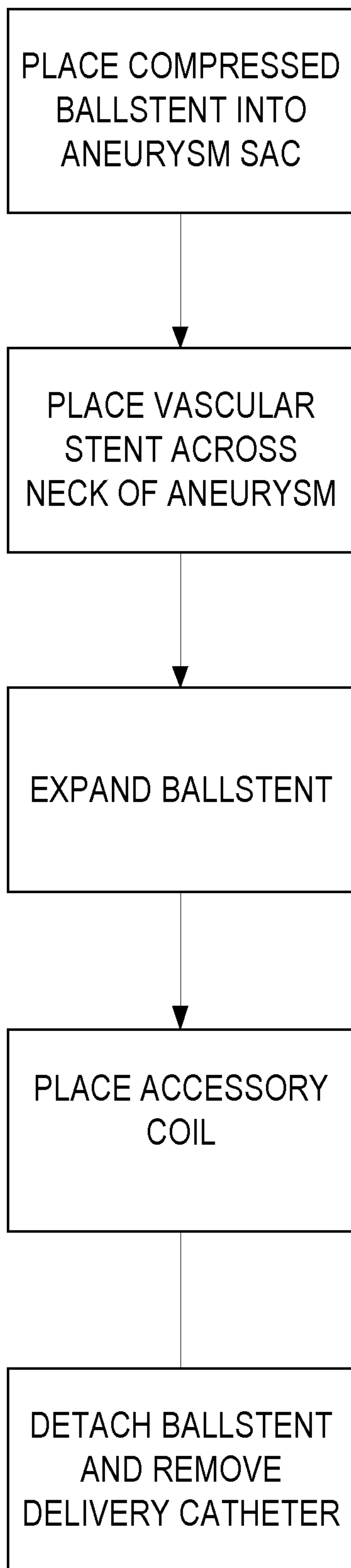


FIG. 17M

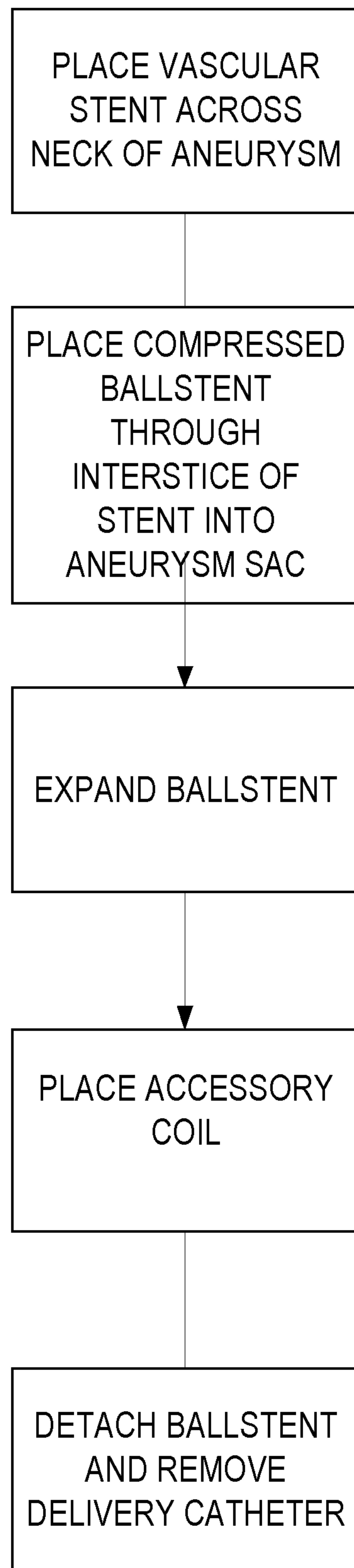


FIG. 17N

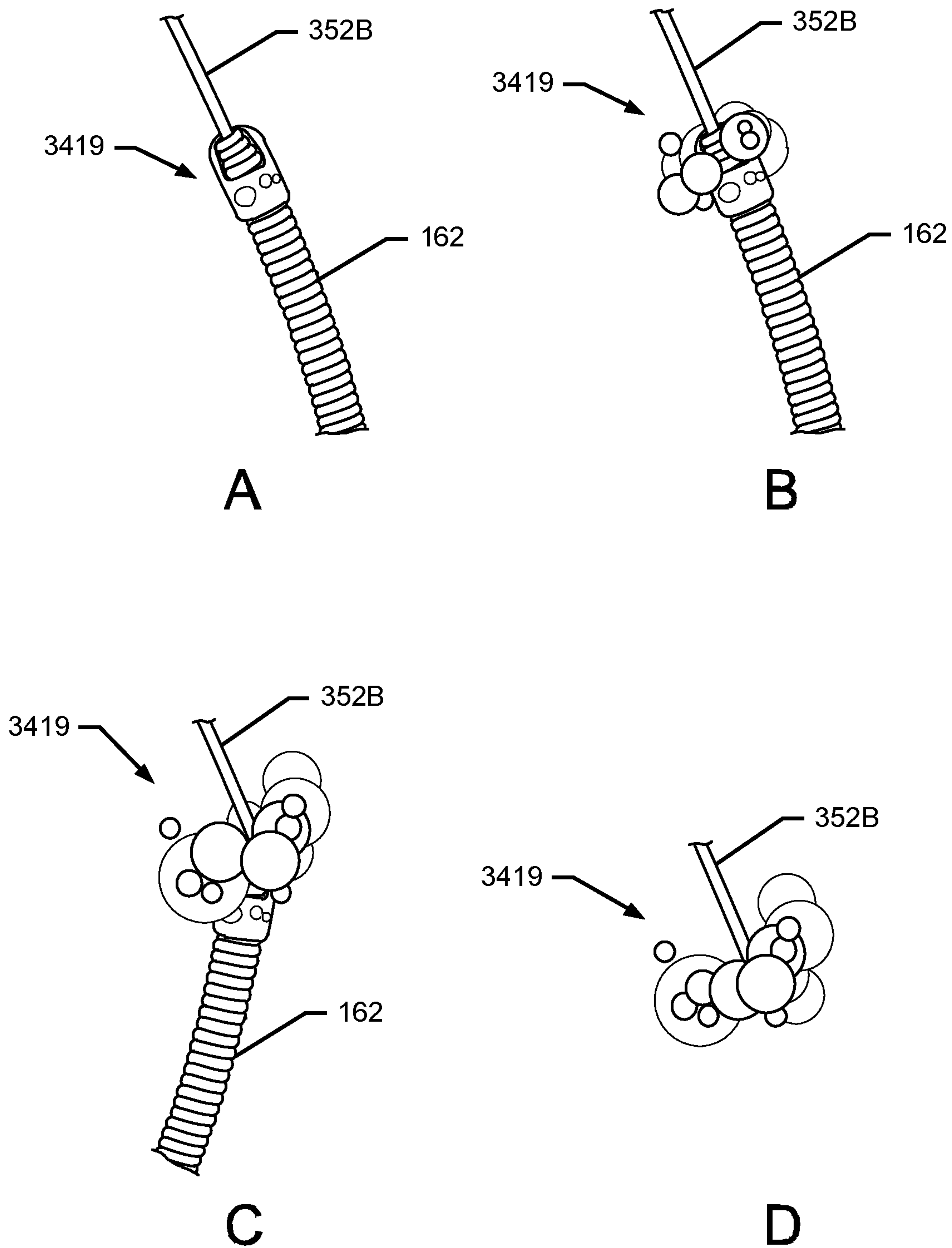


FIG.17P

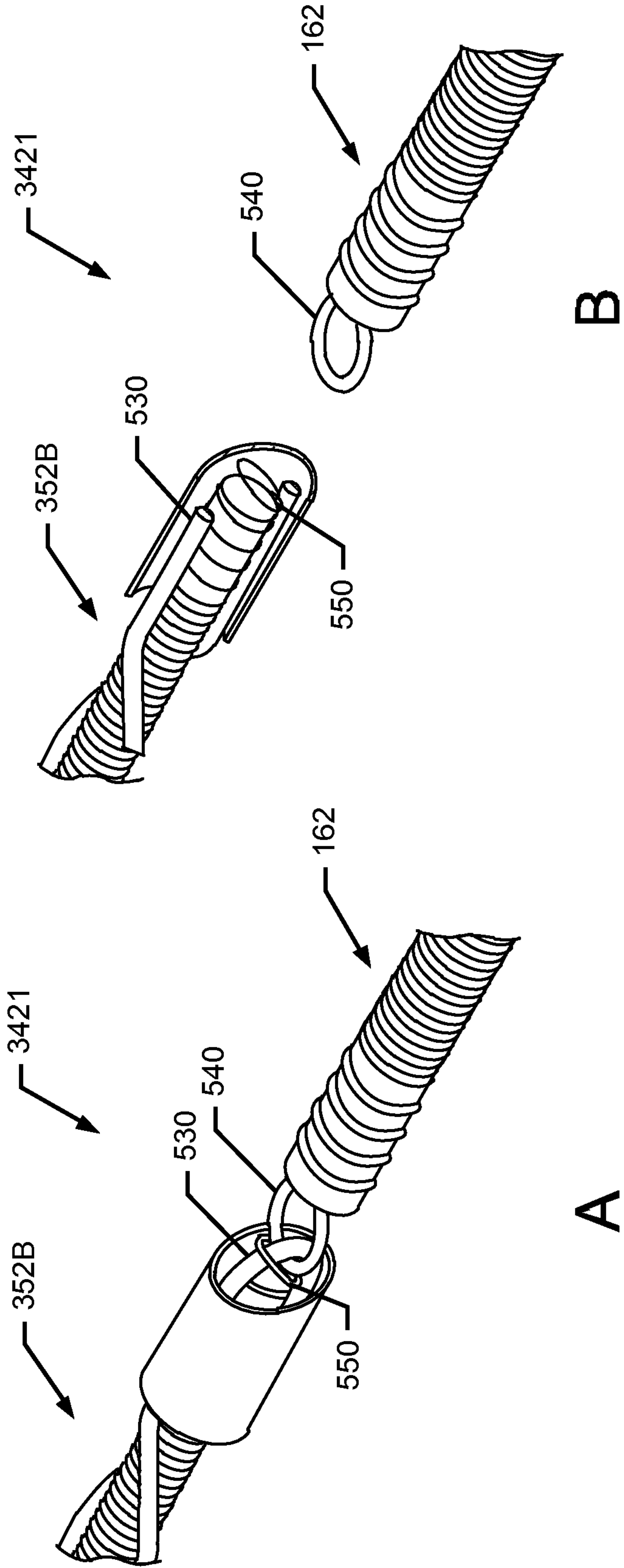


FIG.17Q

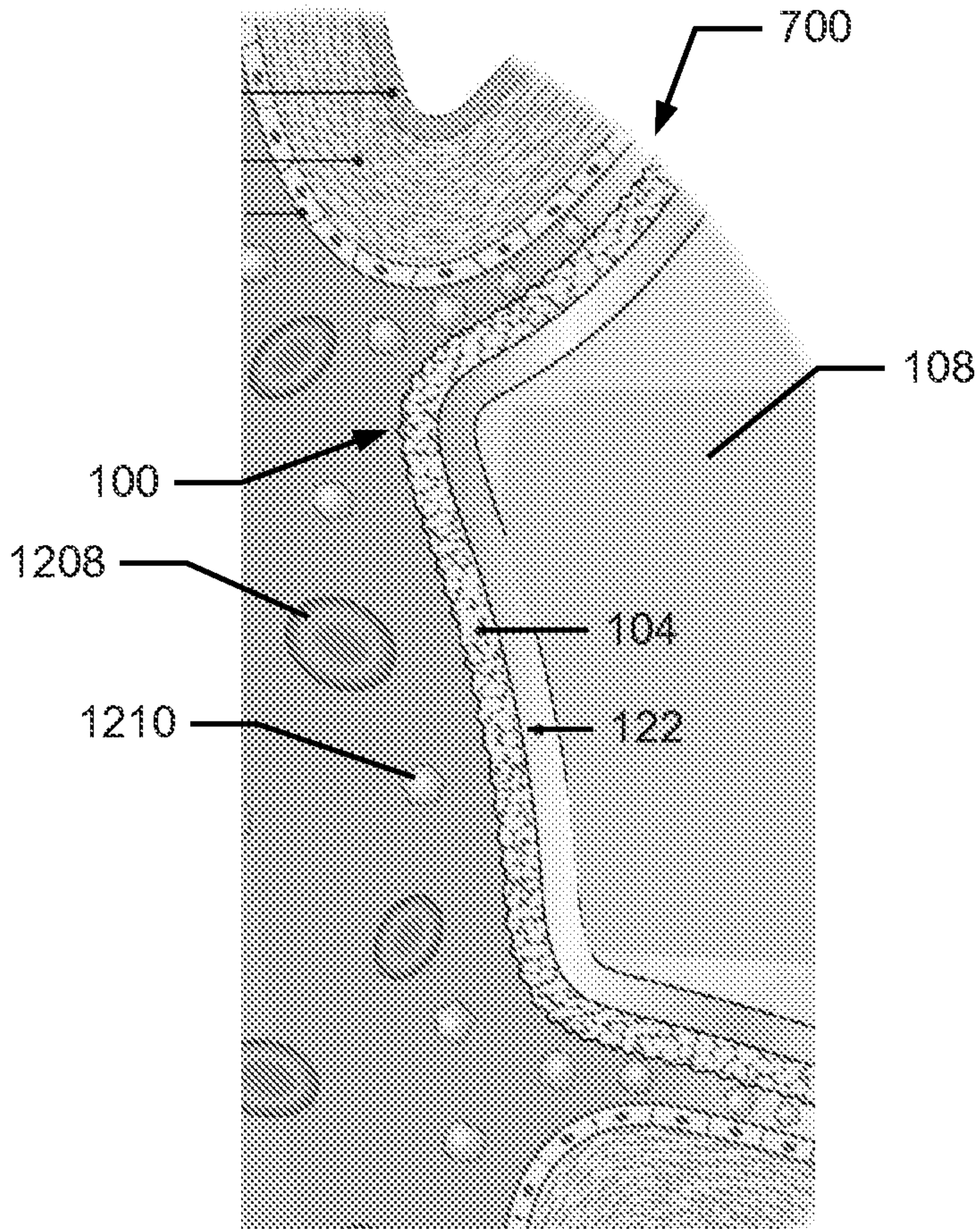


FIG. 18A

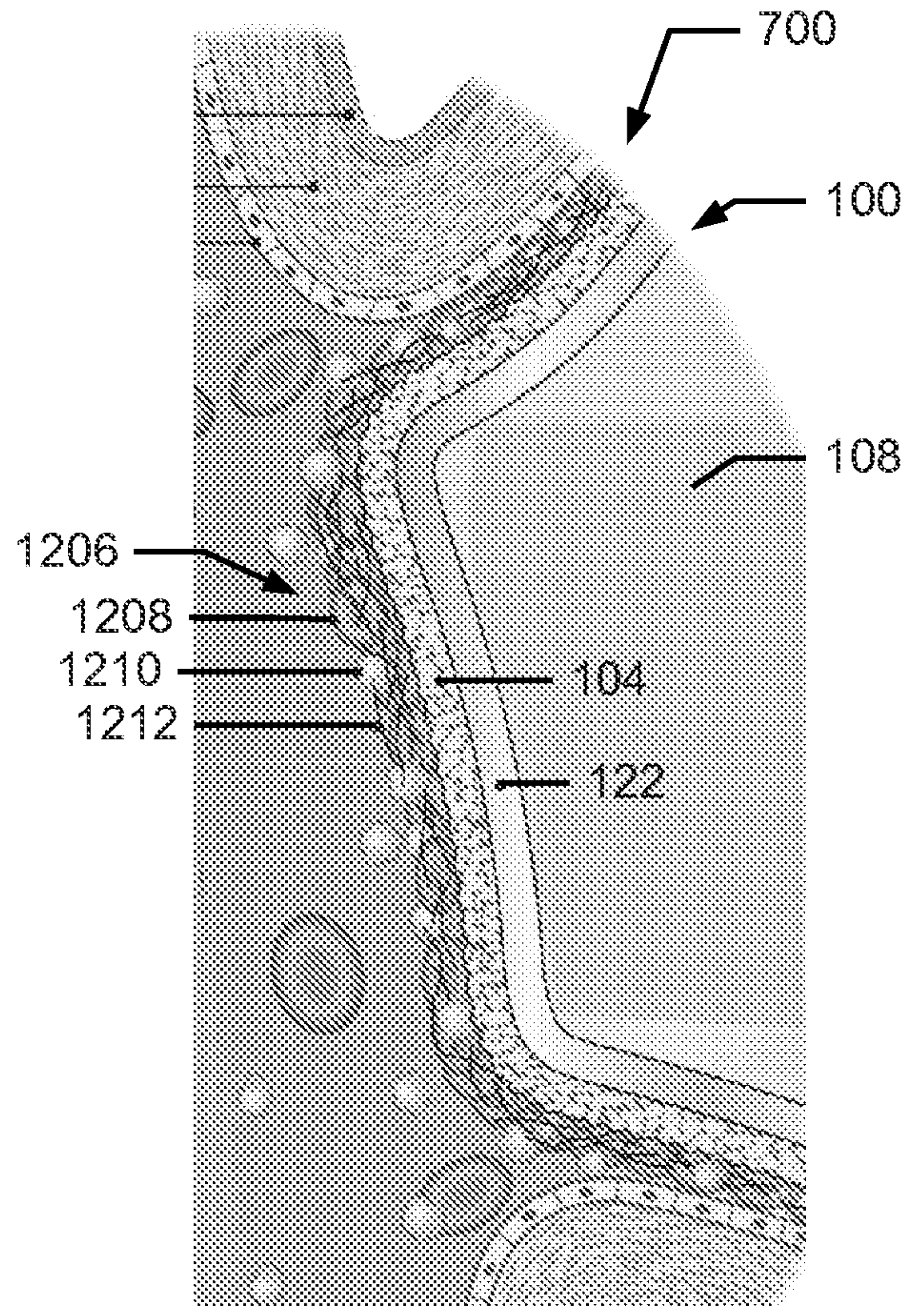


FIG. 18B

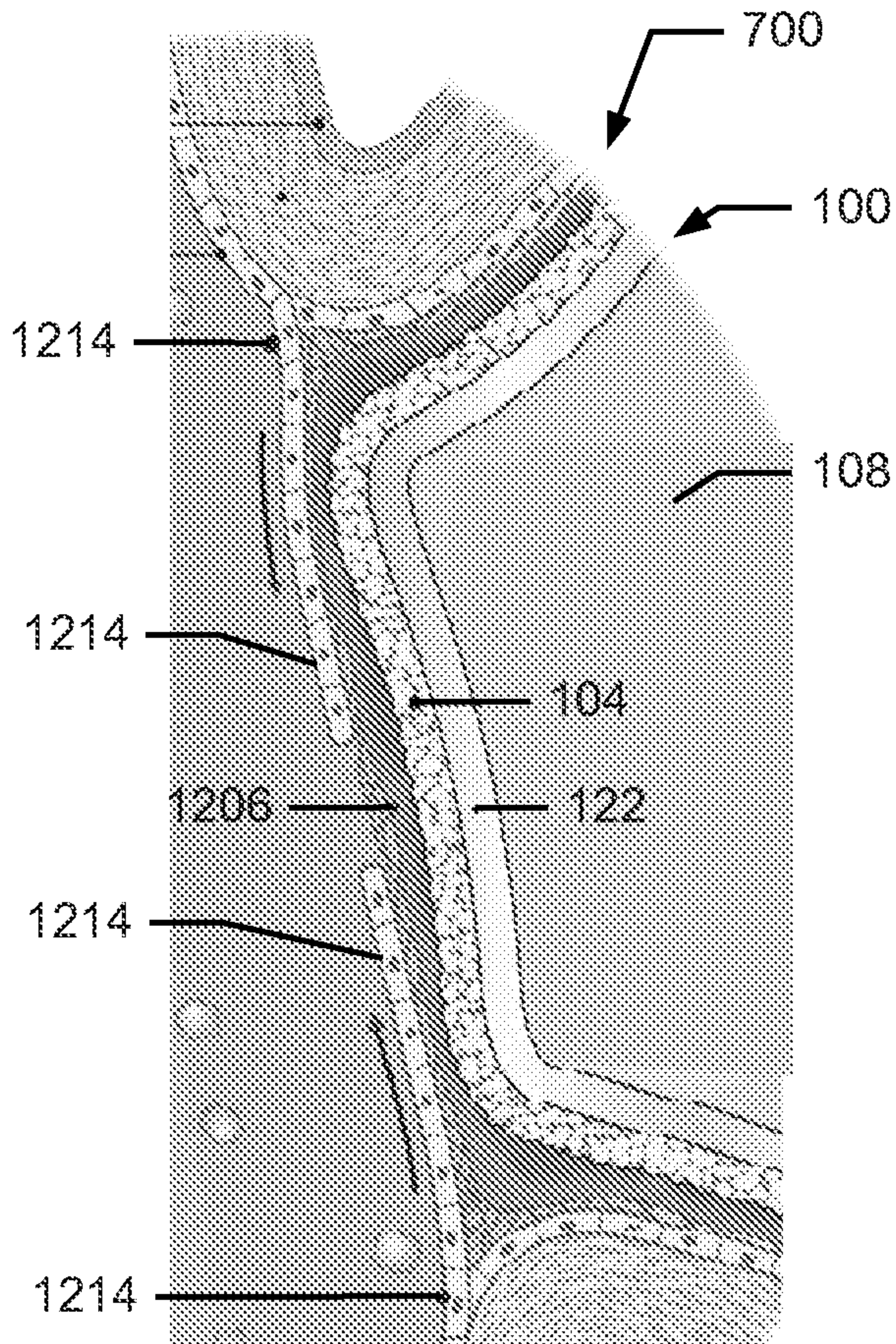


FIG. 18C

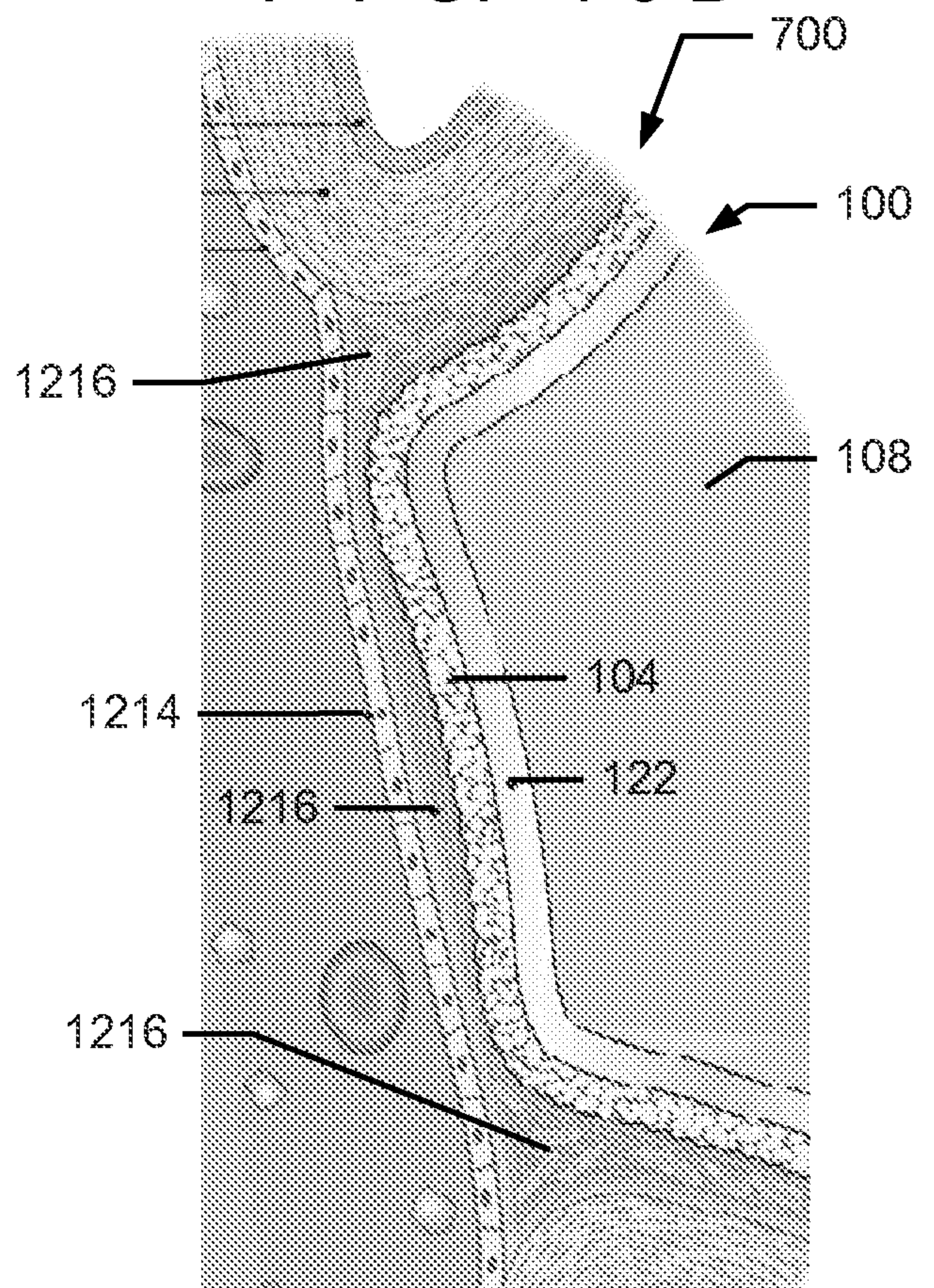


FIG. 18D

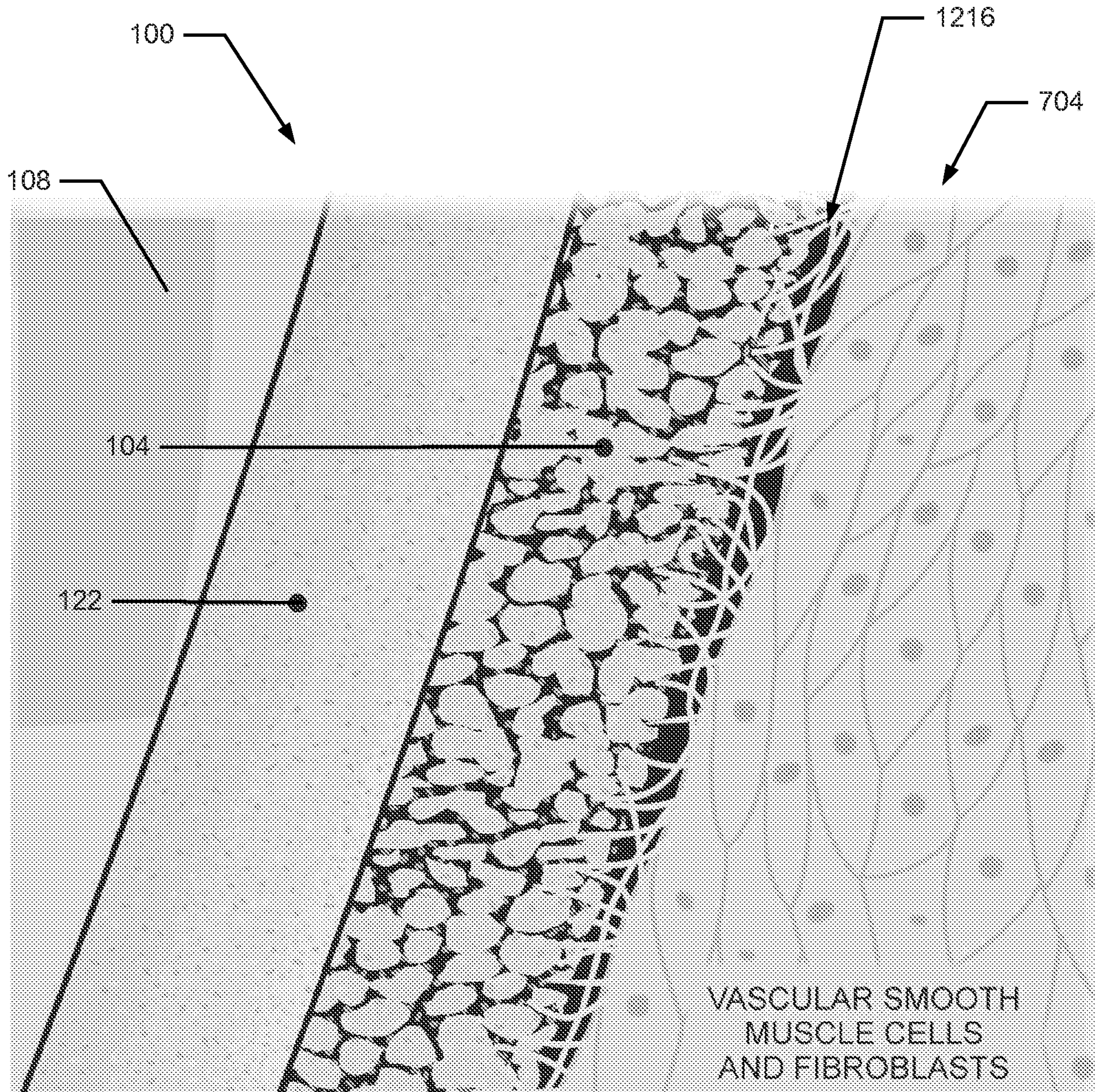


FIG. 18E

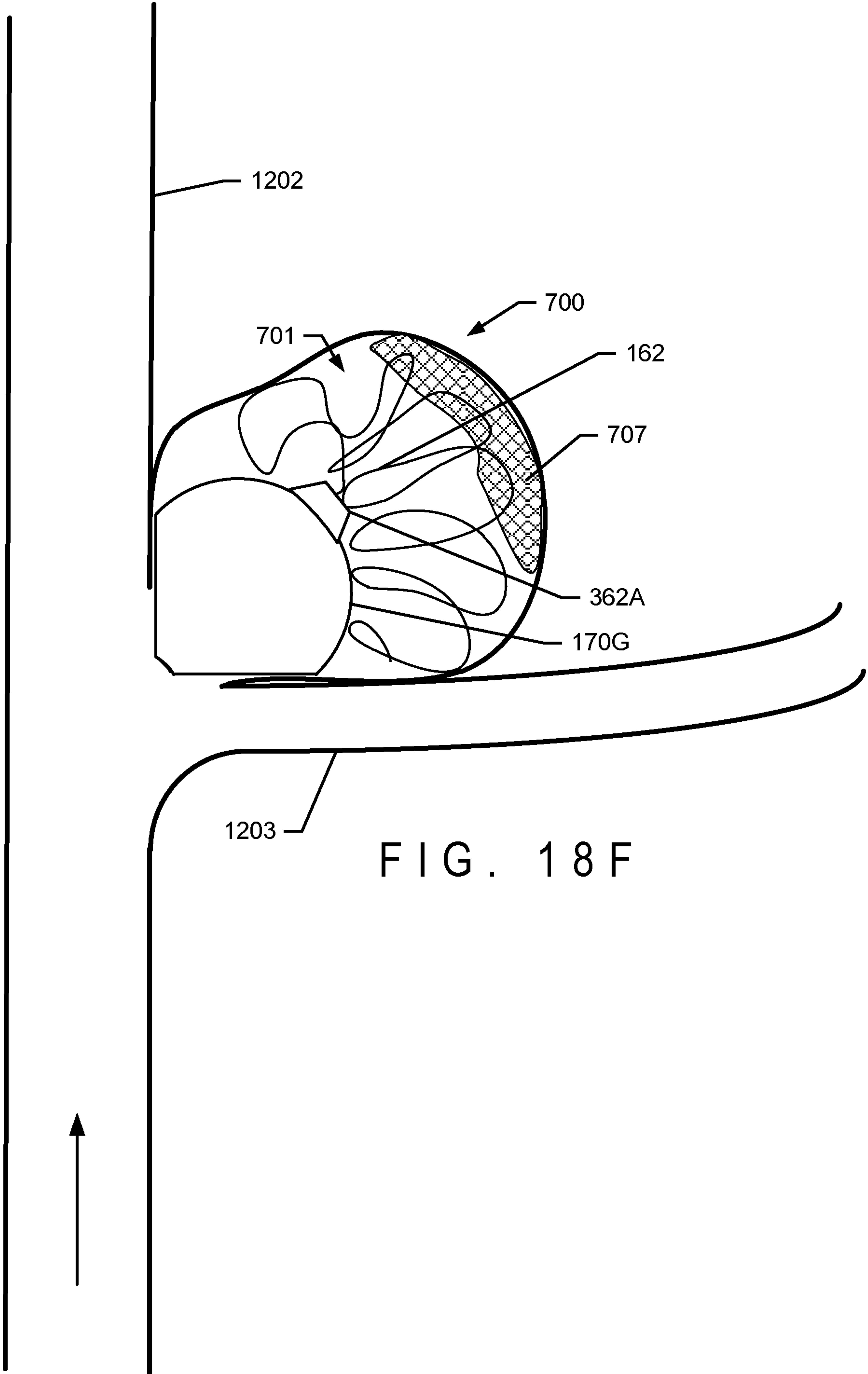


FIG. 18 F

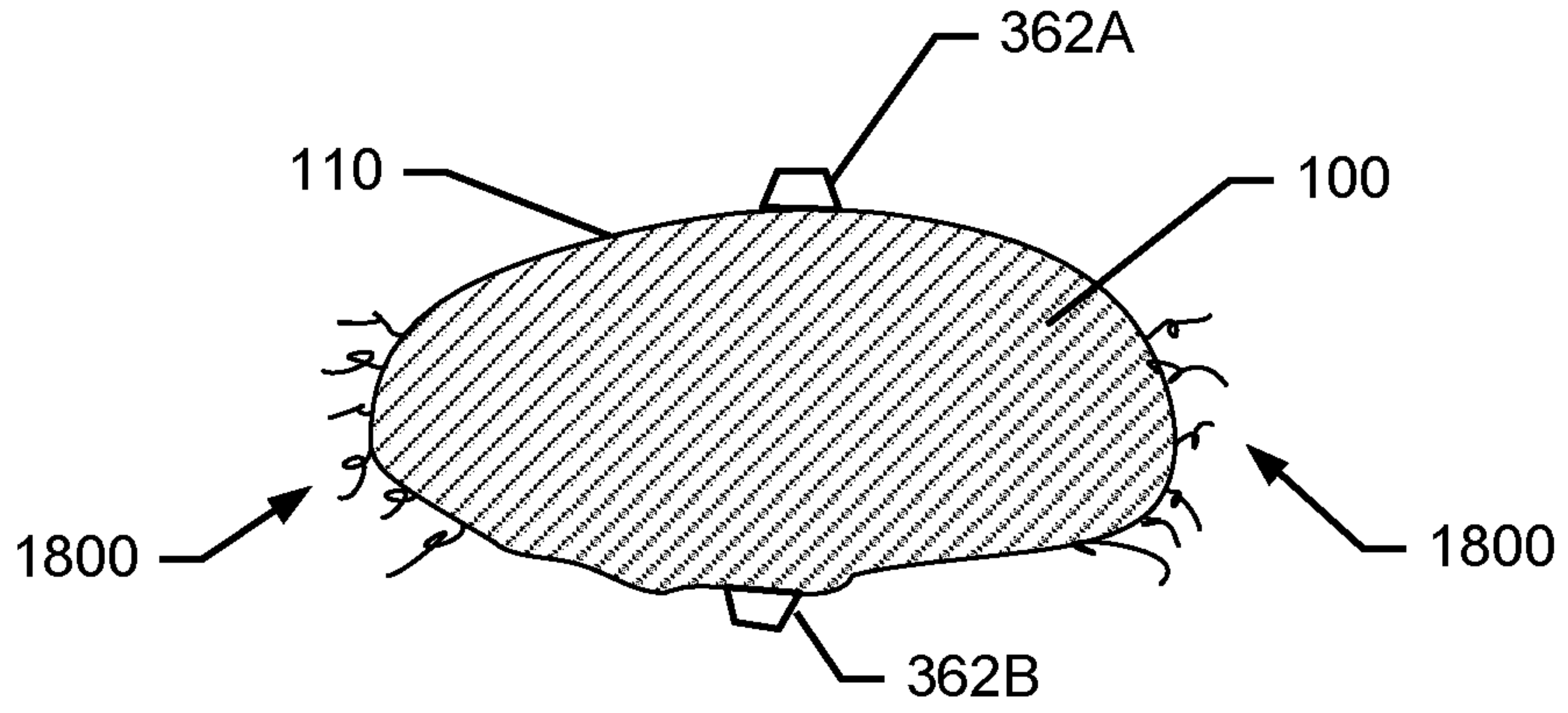


FIG. 18 G

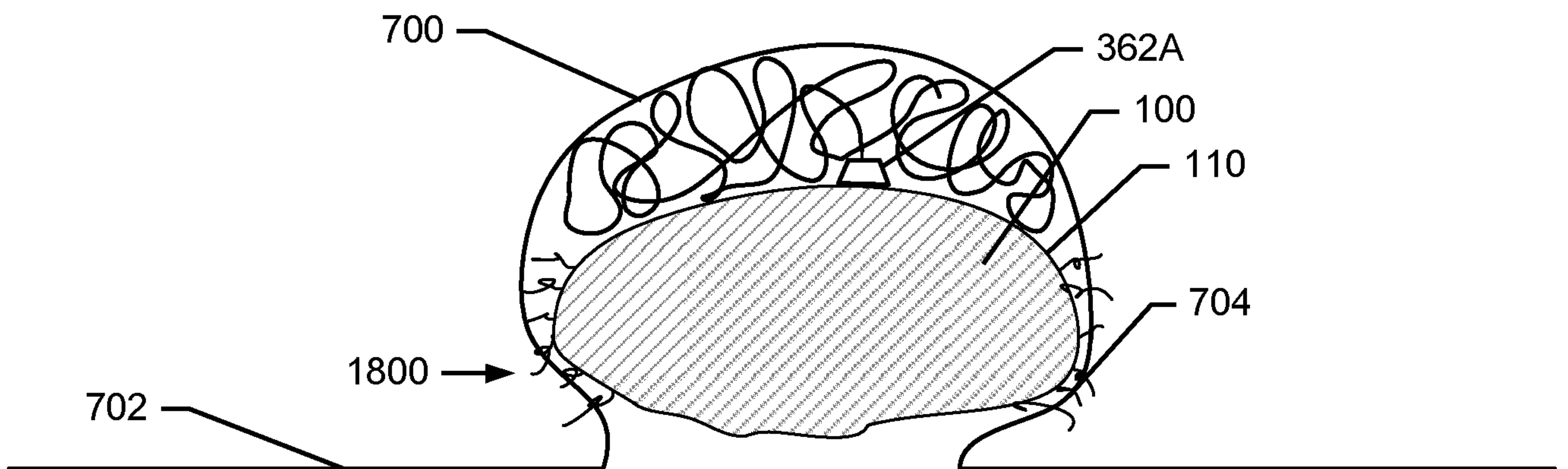


FIG. 18 H

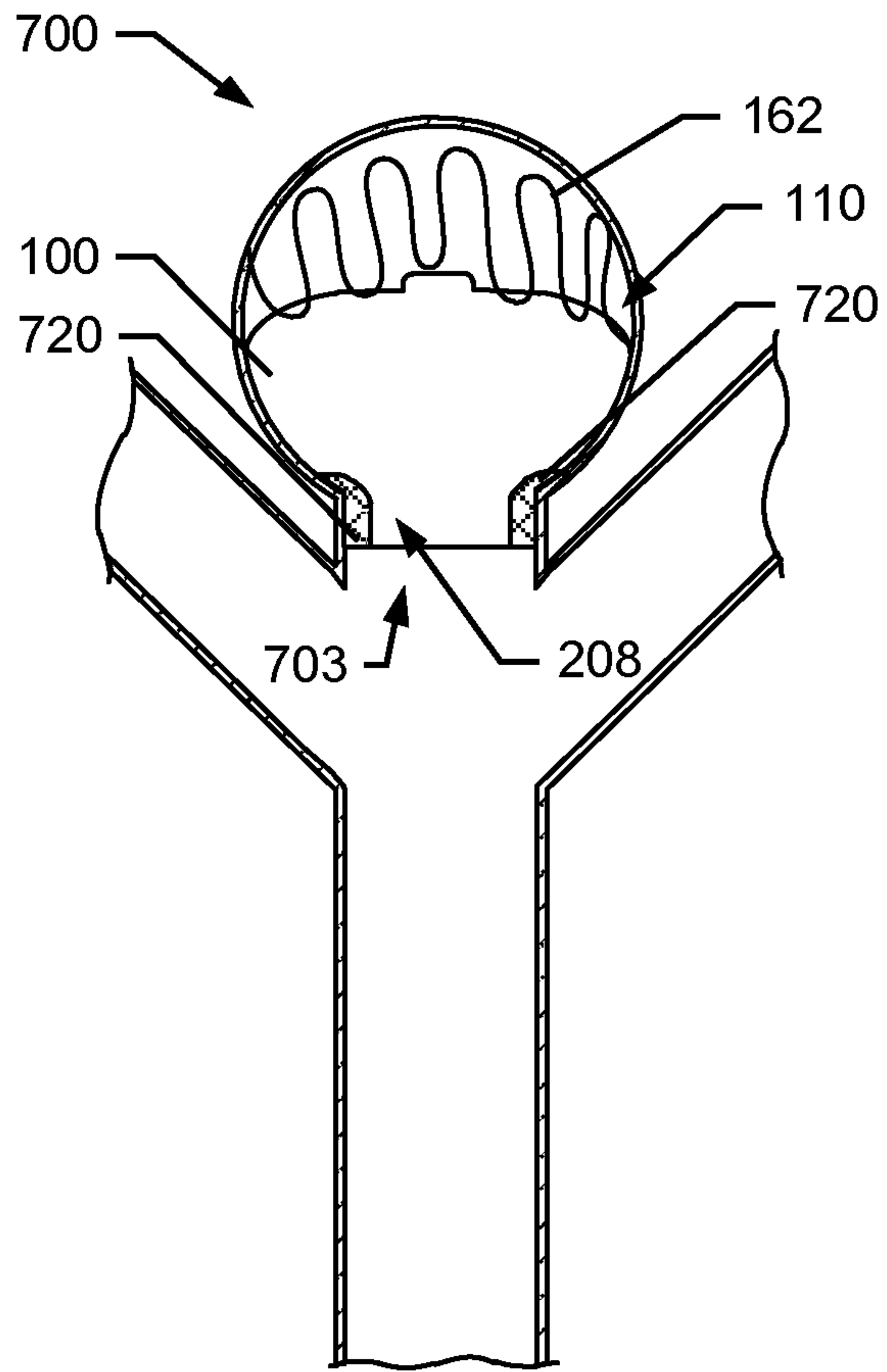


FIG. 18I

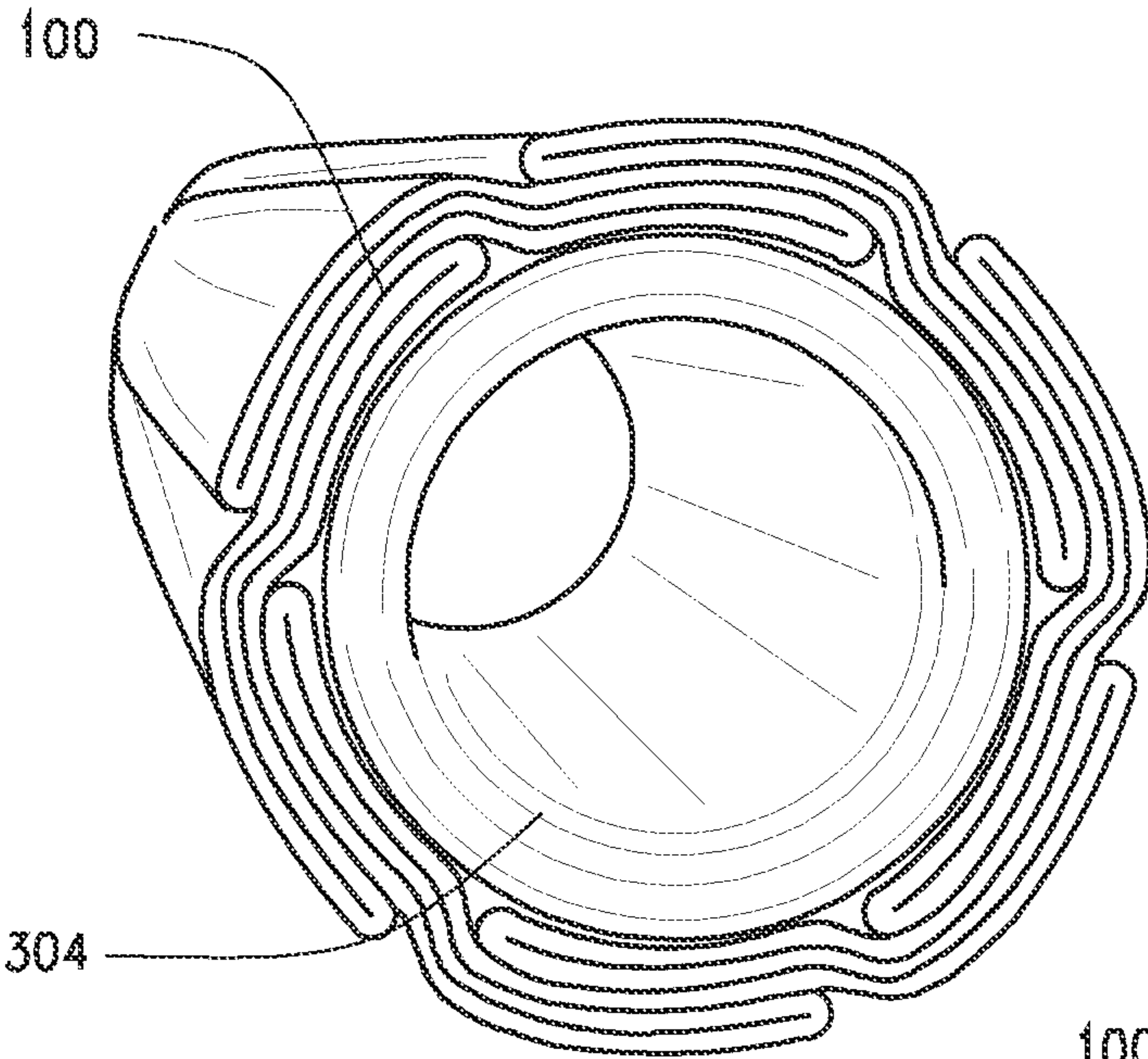


FIG. 19A

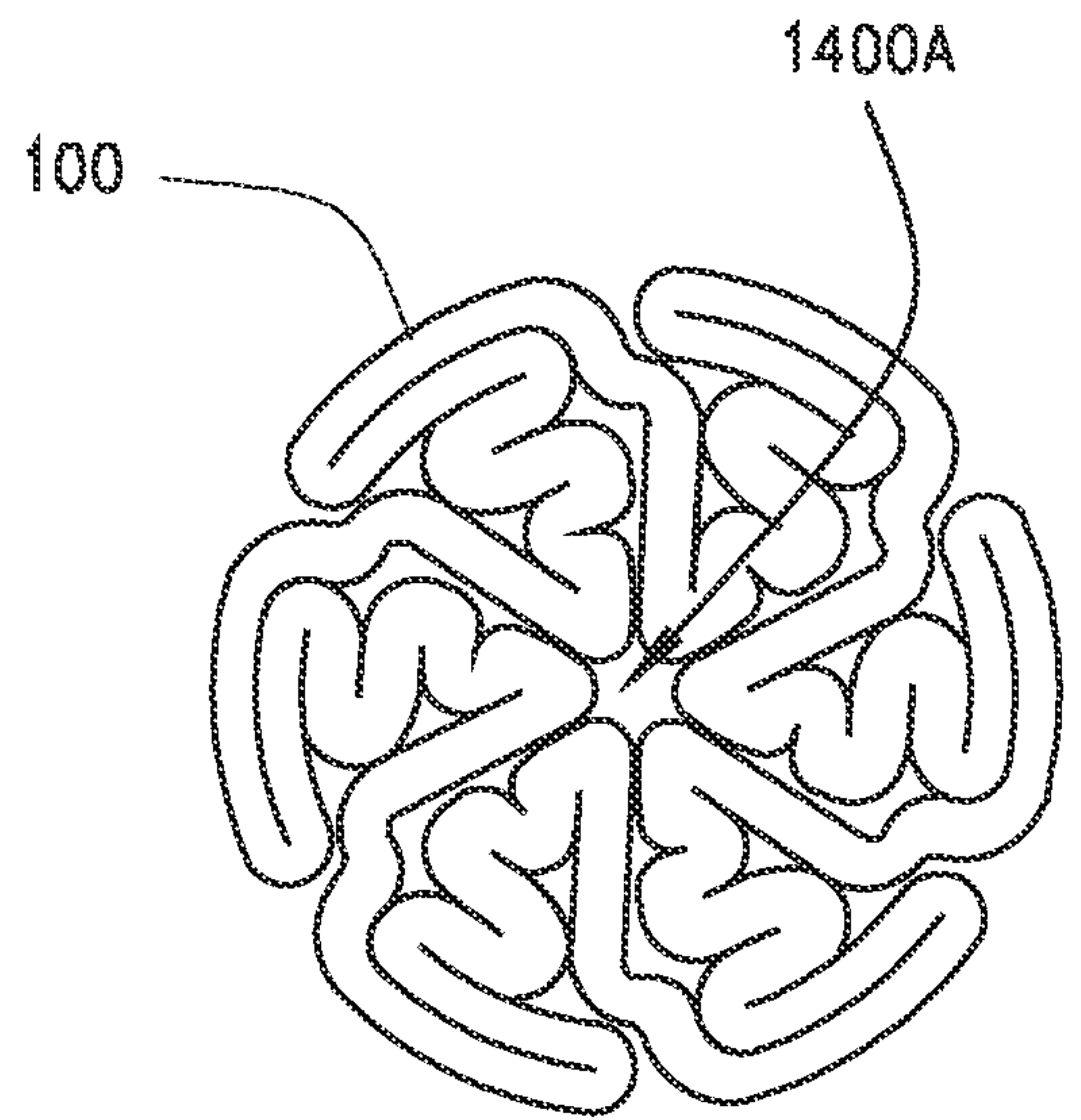


FIG. 19B

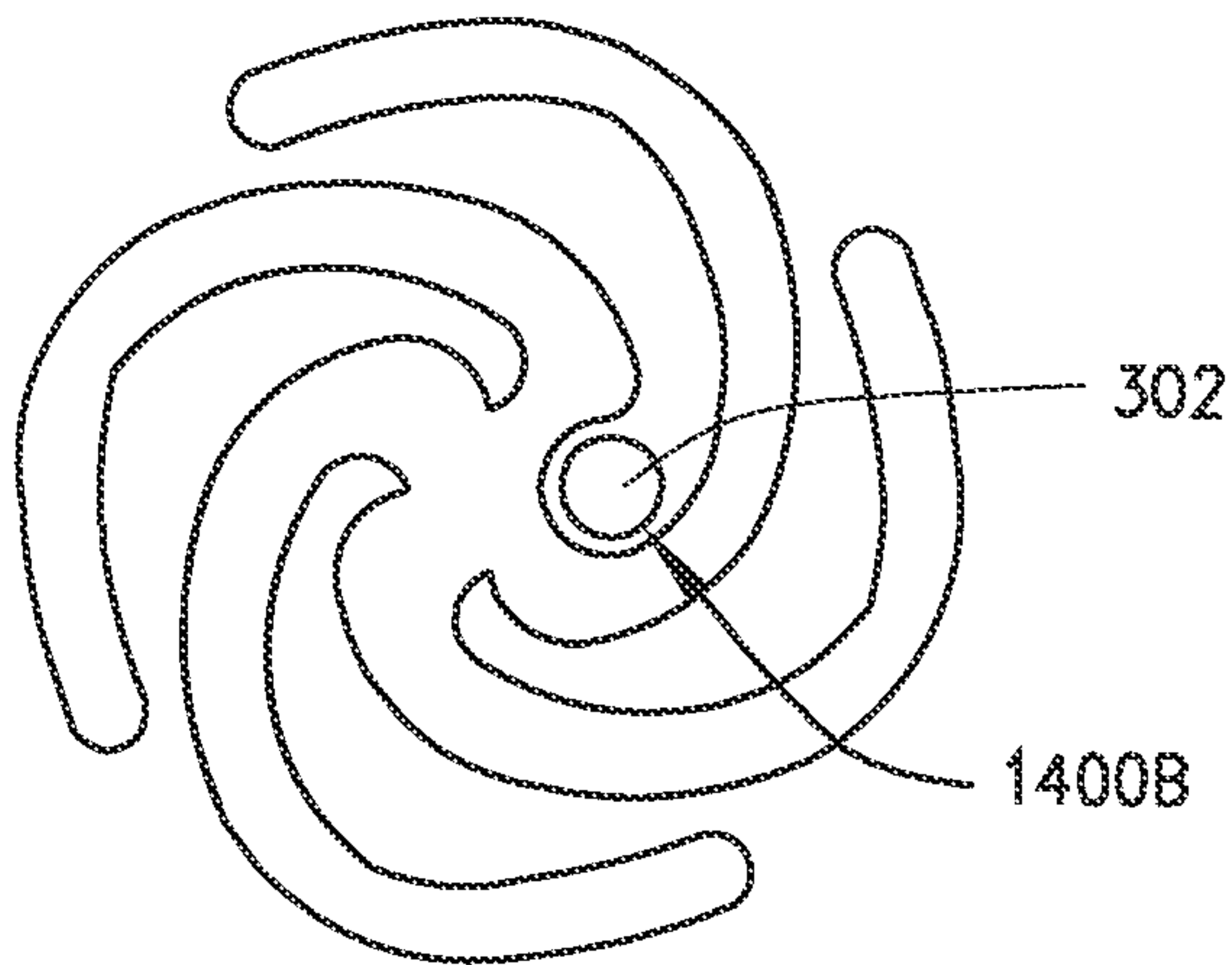


FIG. 19C

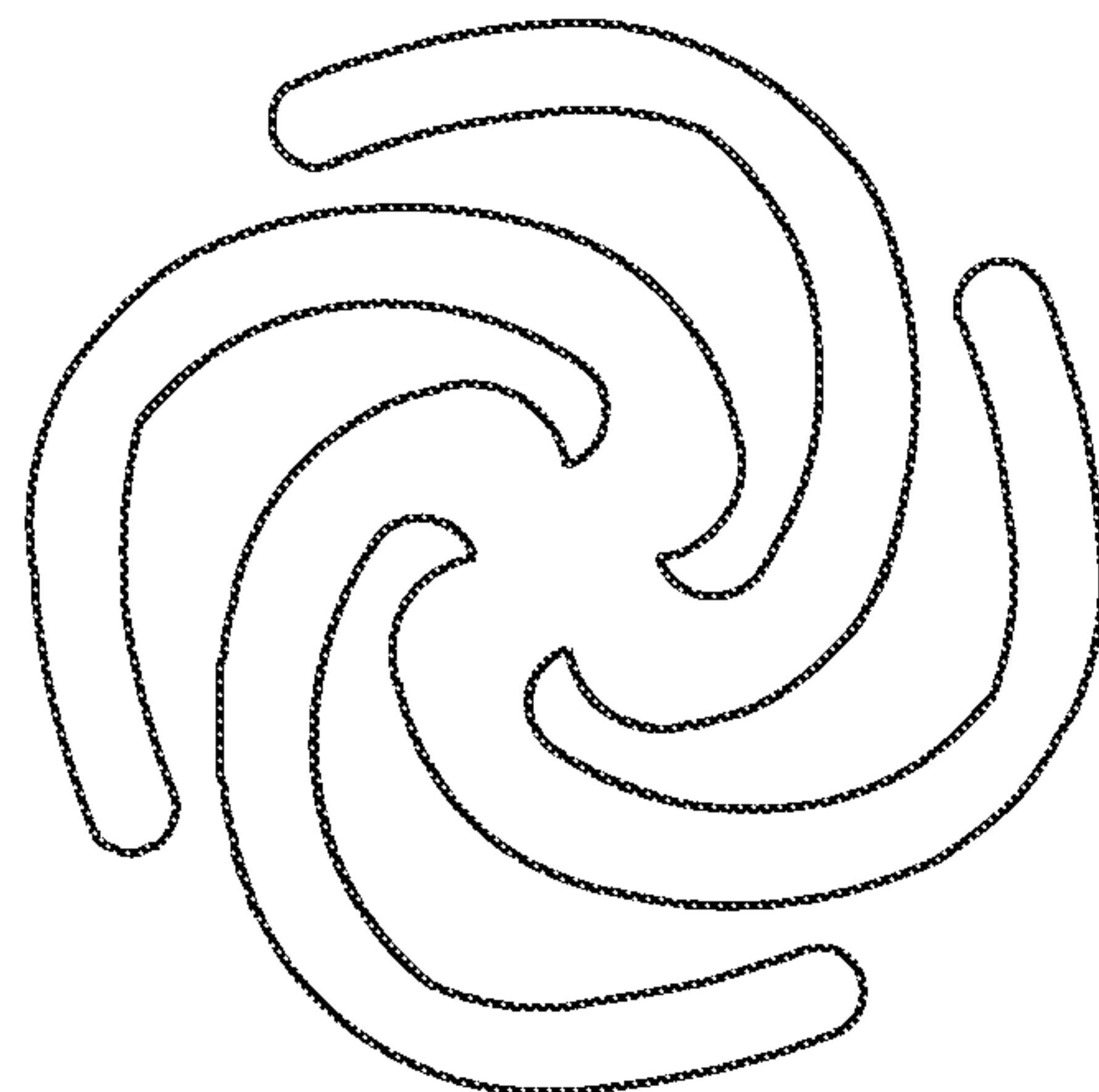


FIG. 19D

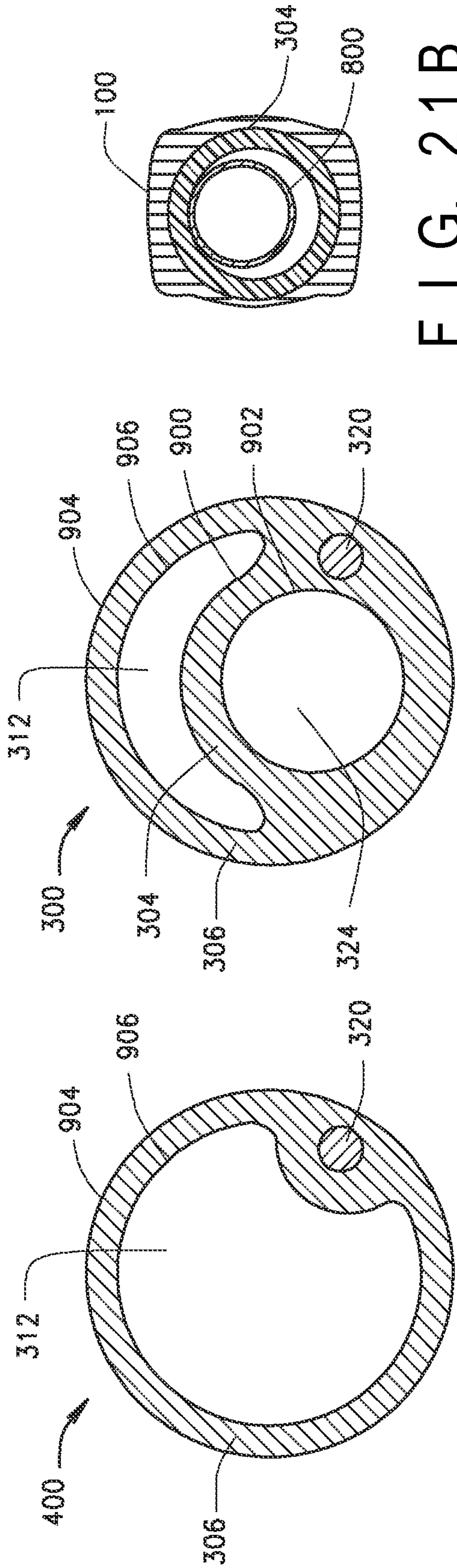


FIG. 20A

FIG. 20B

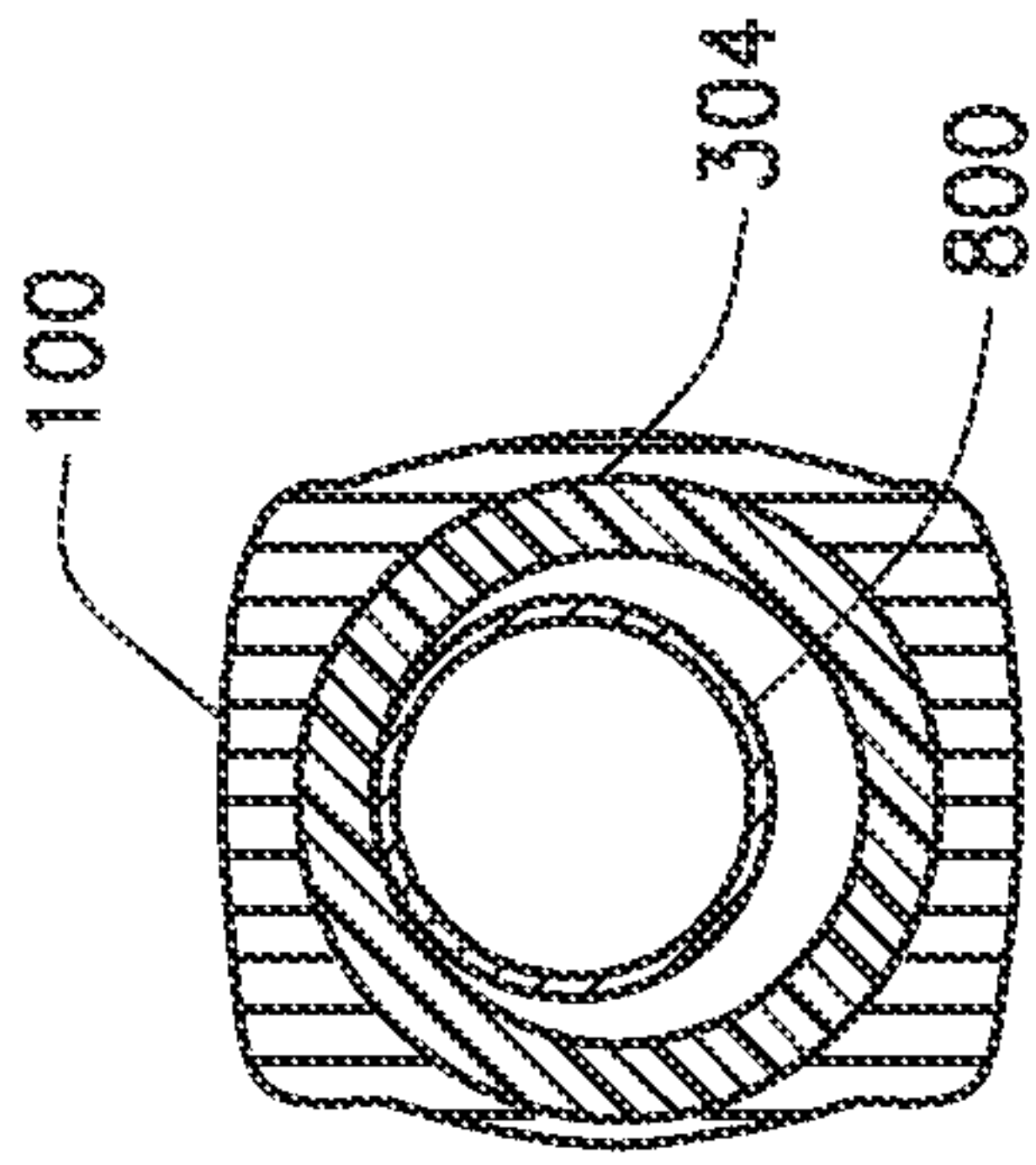


FIG. 21B

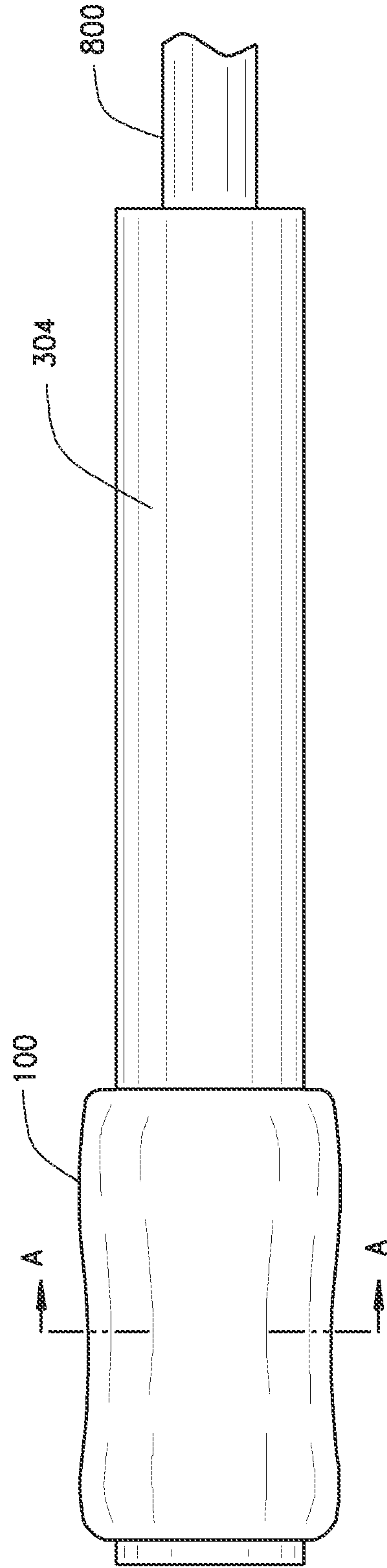


FIG. 21A

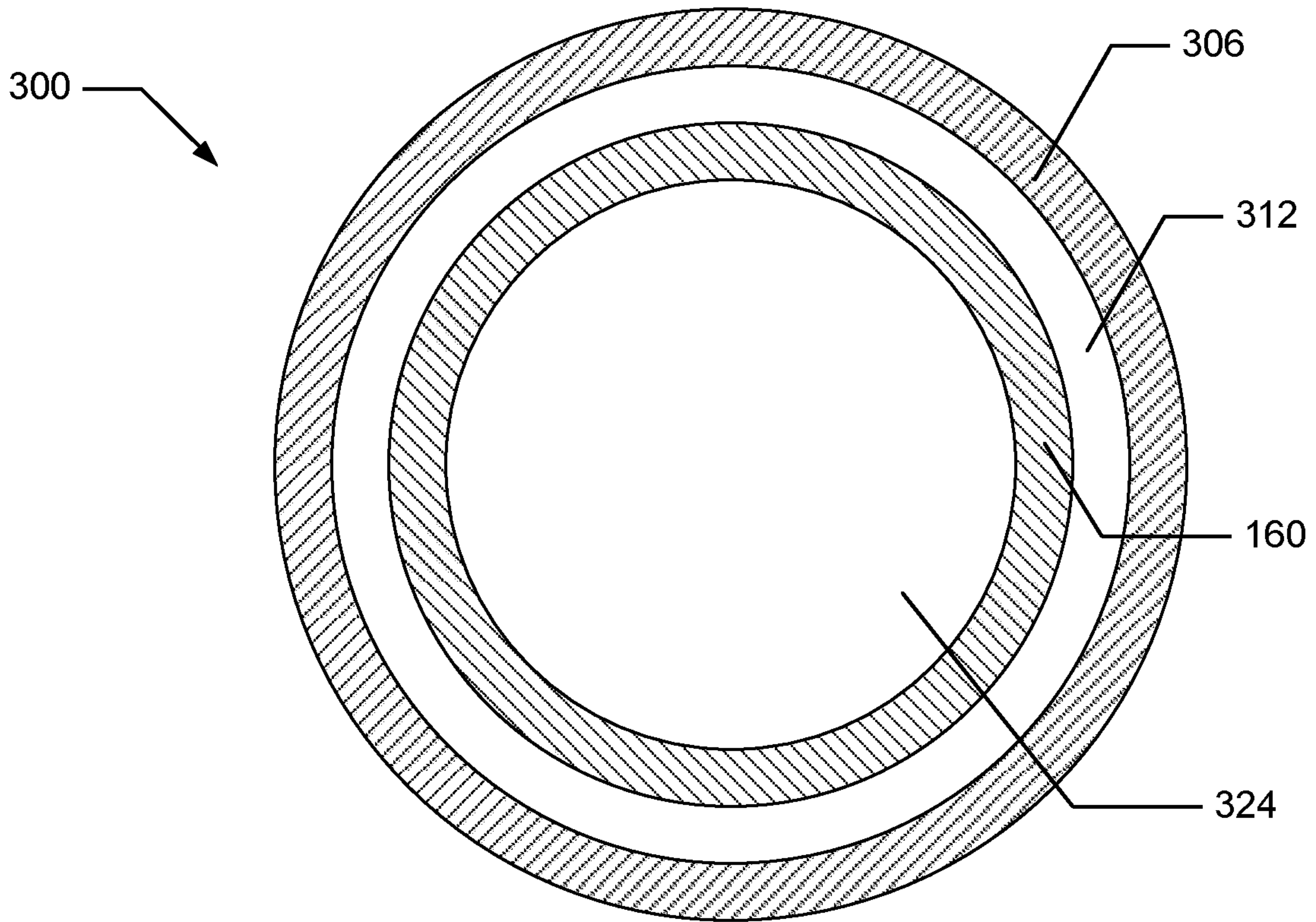


FIG. 20C

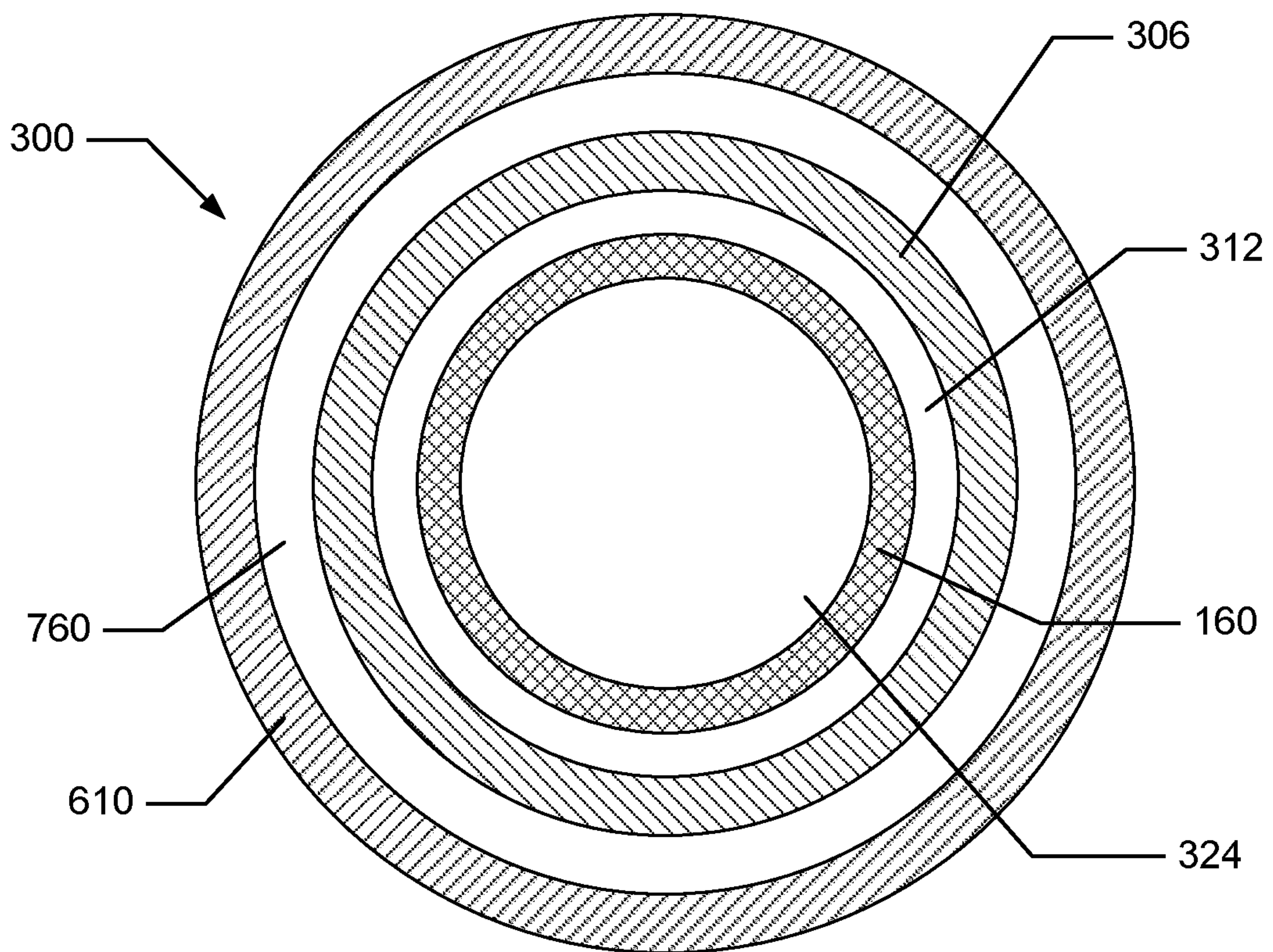


FIG. 20D

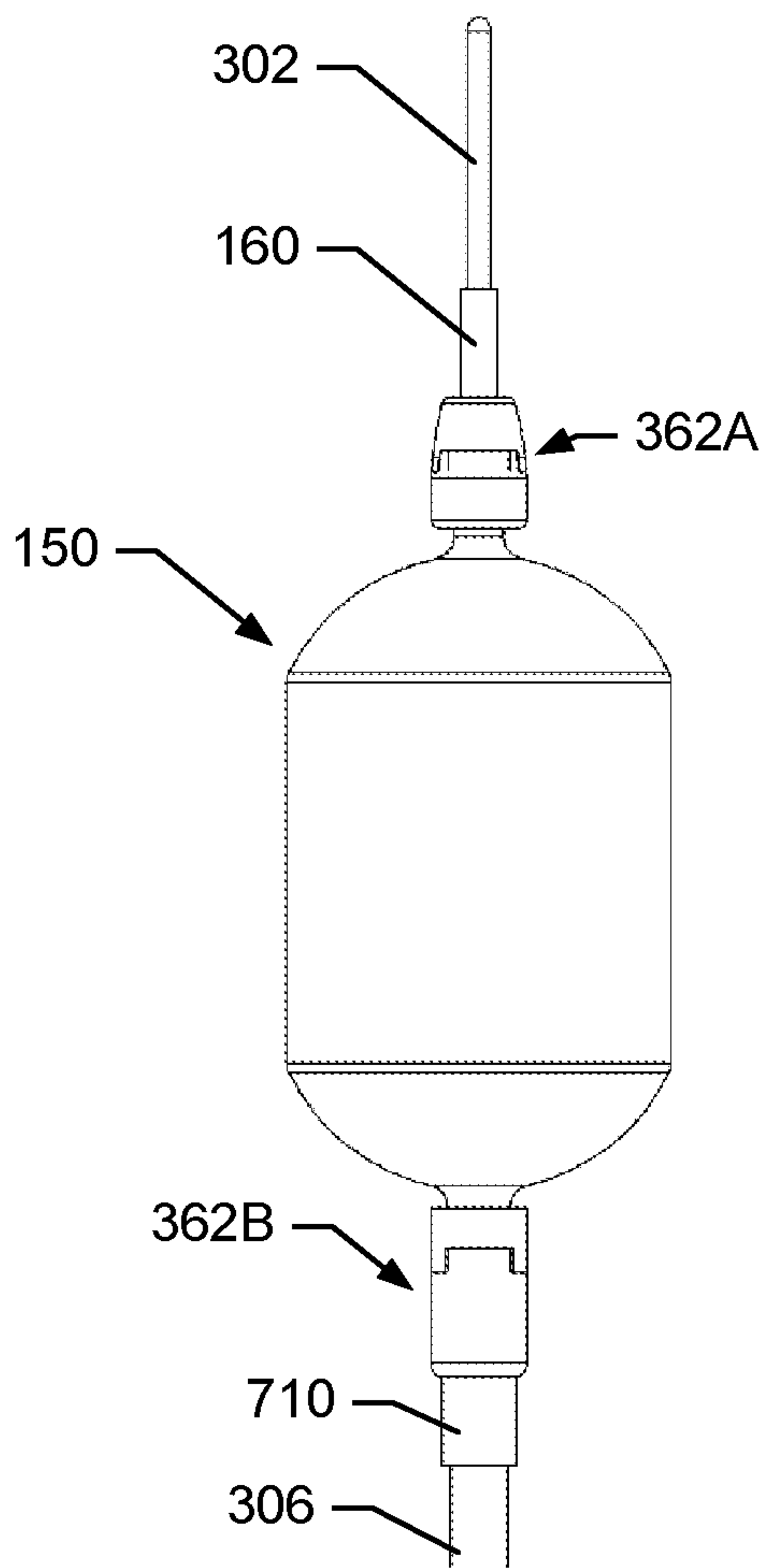


FIG. 21C

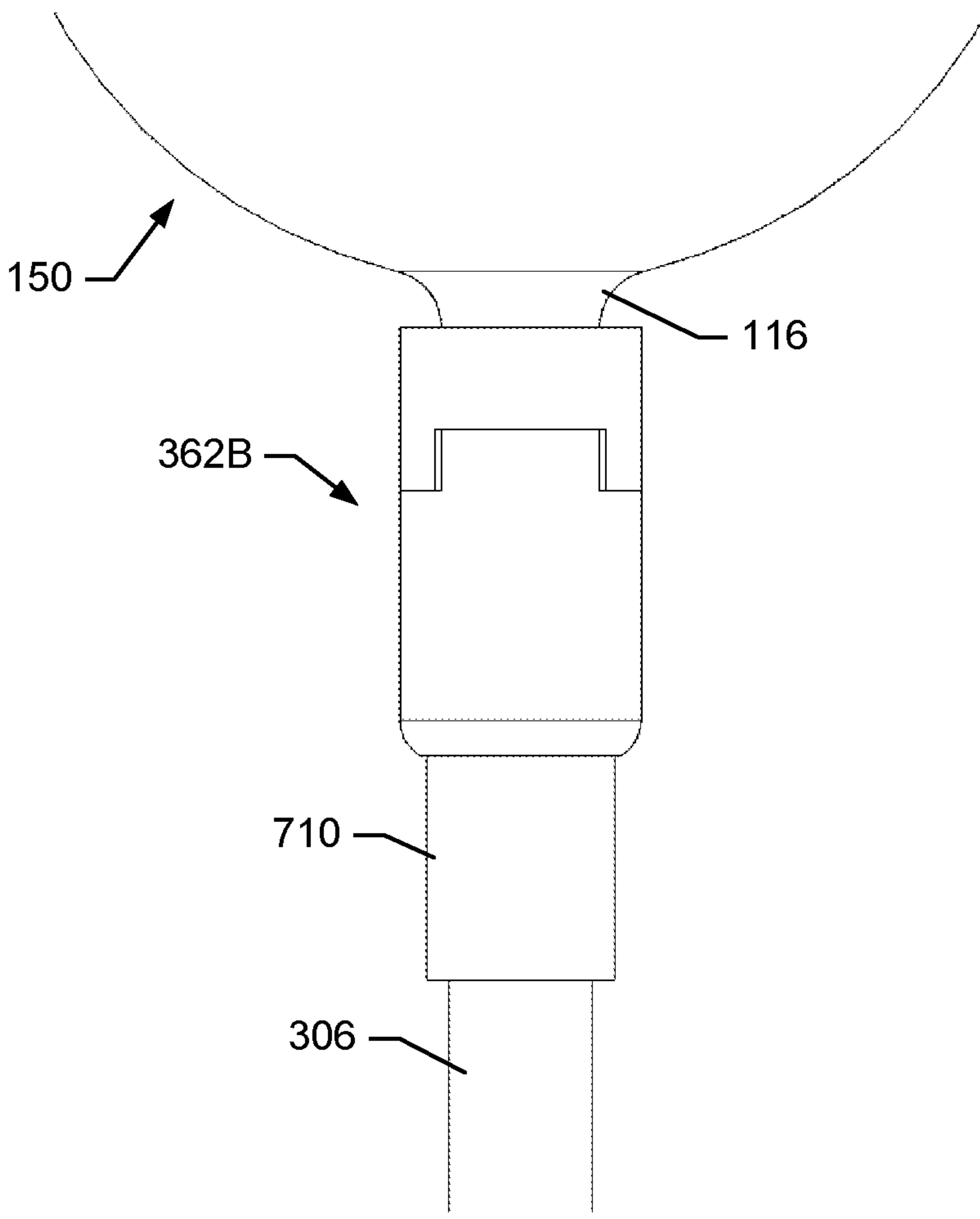


FIG. 21D

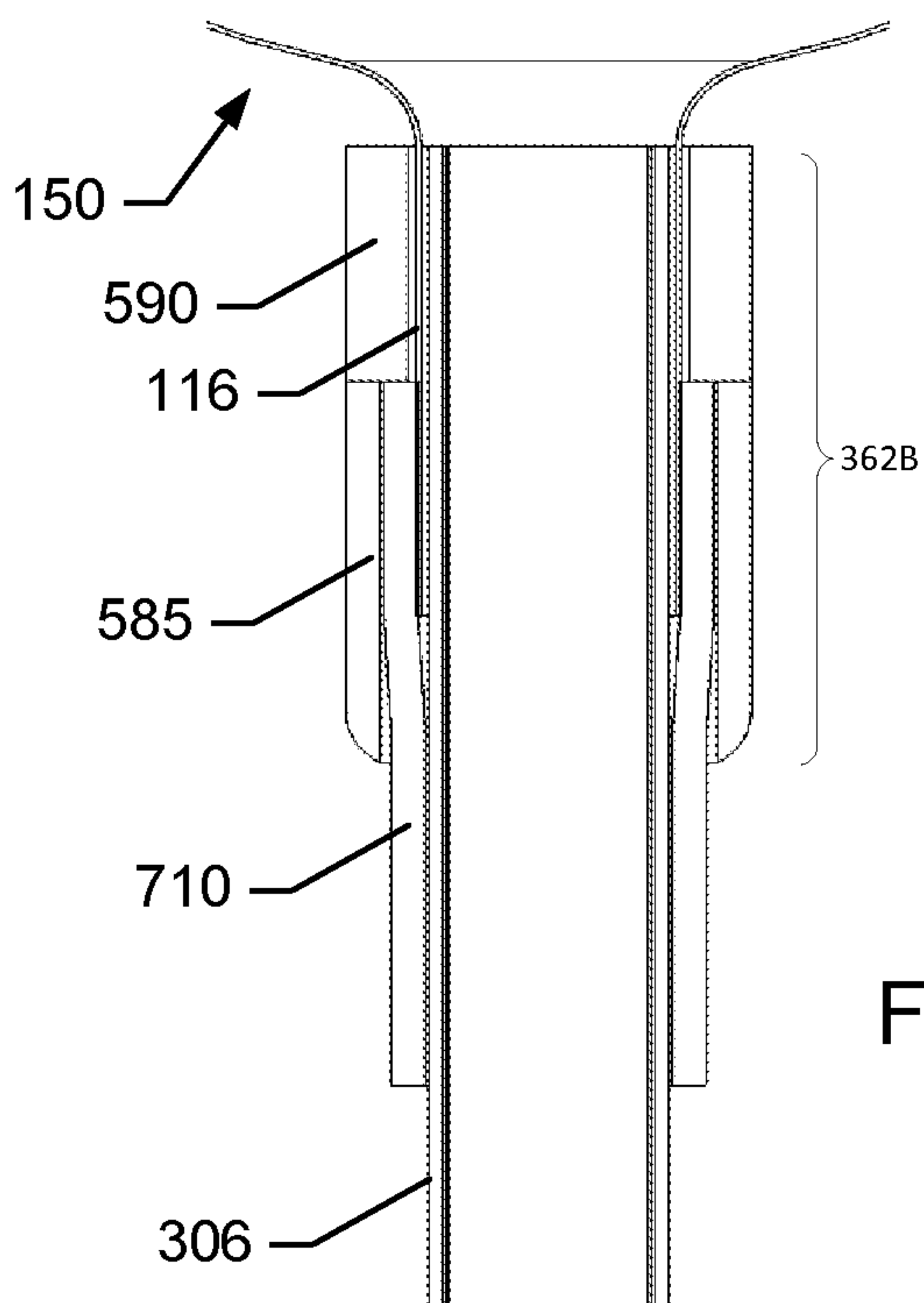


FIG. 21E

58/102

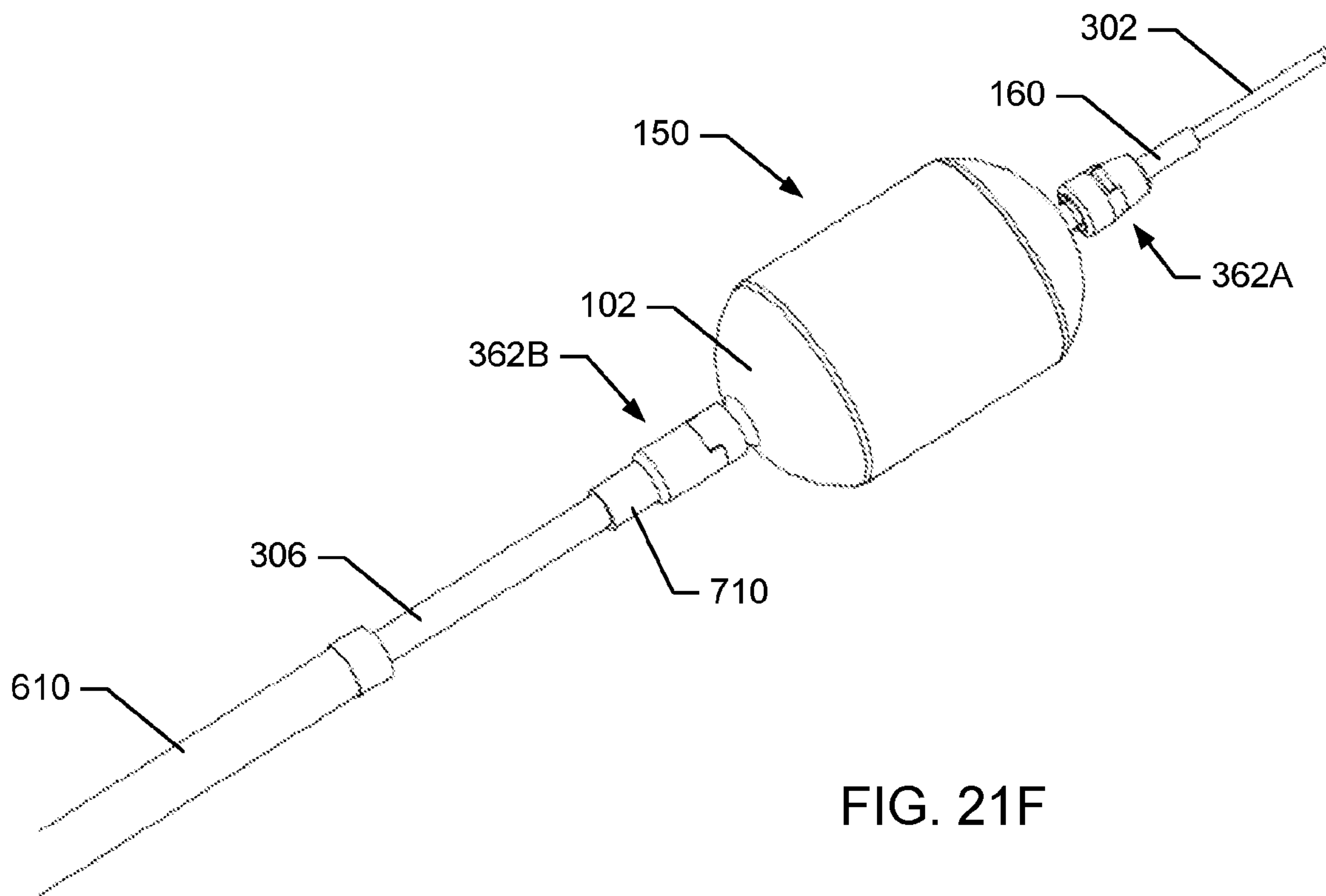


FIG. 21F

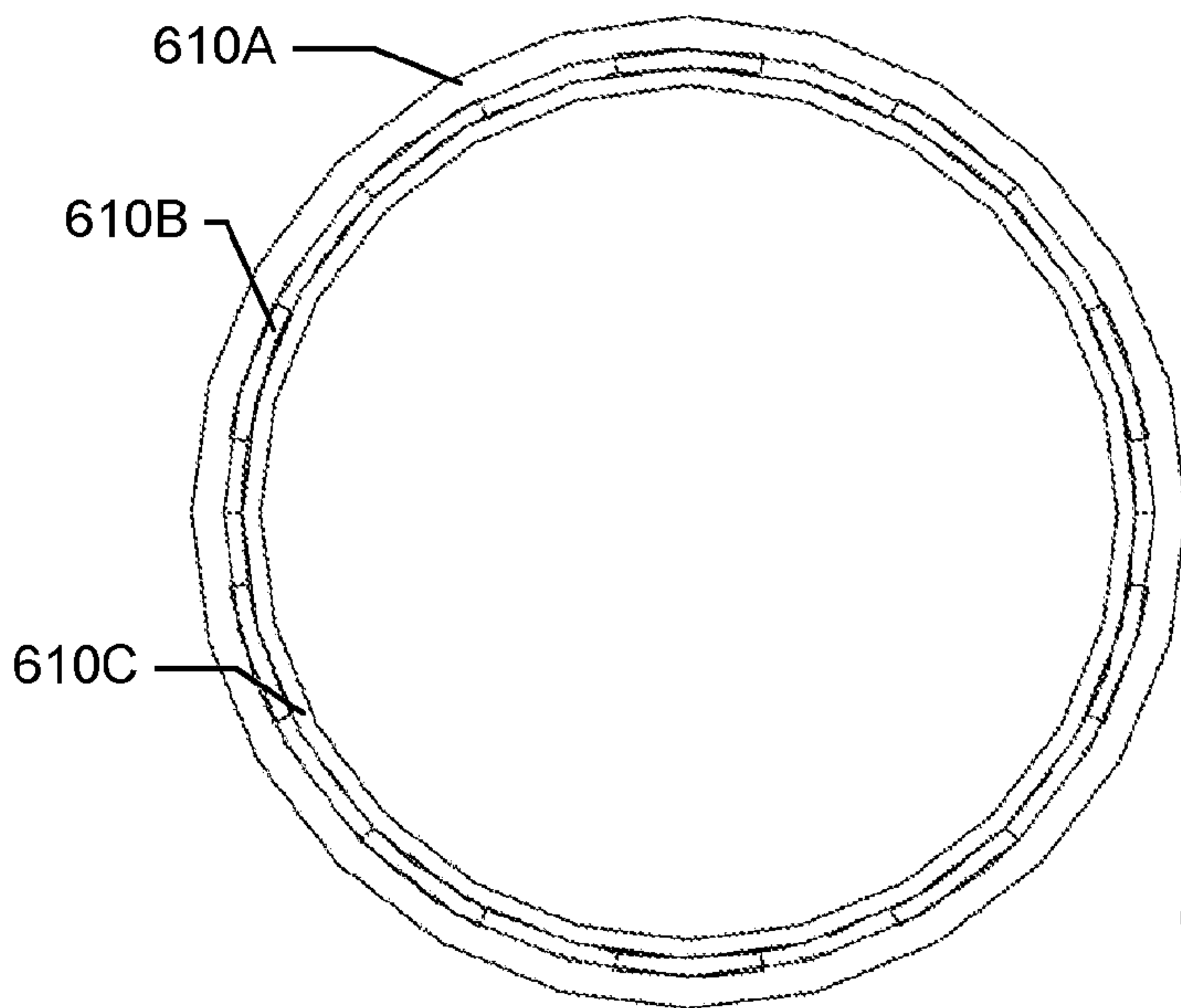


FIG. 21G

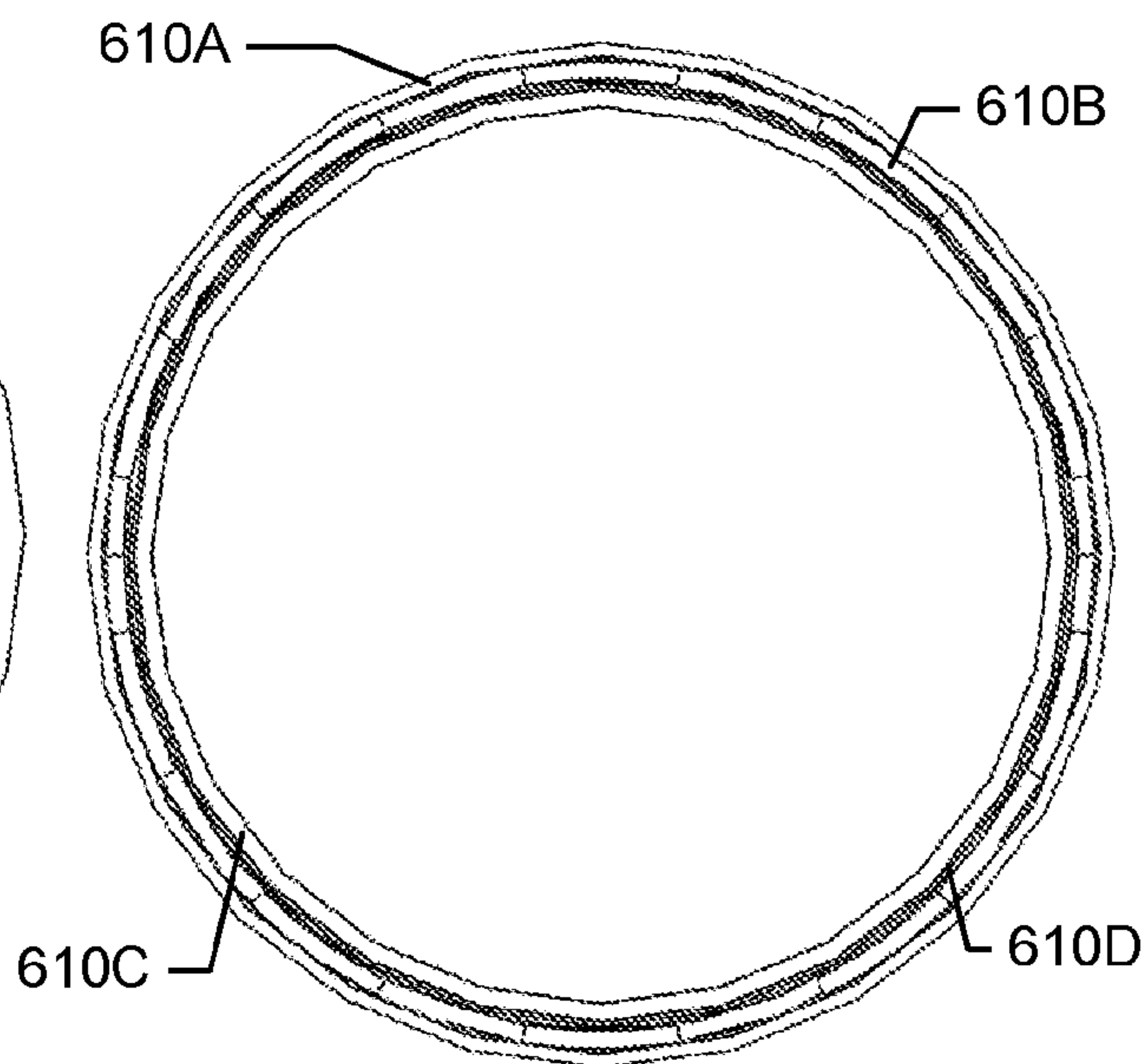


FIG. 21H

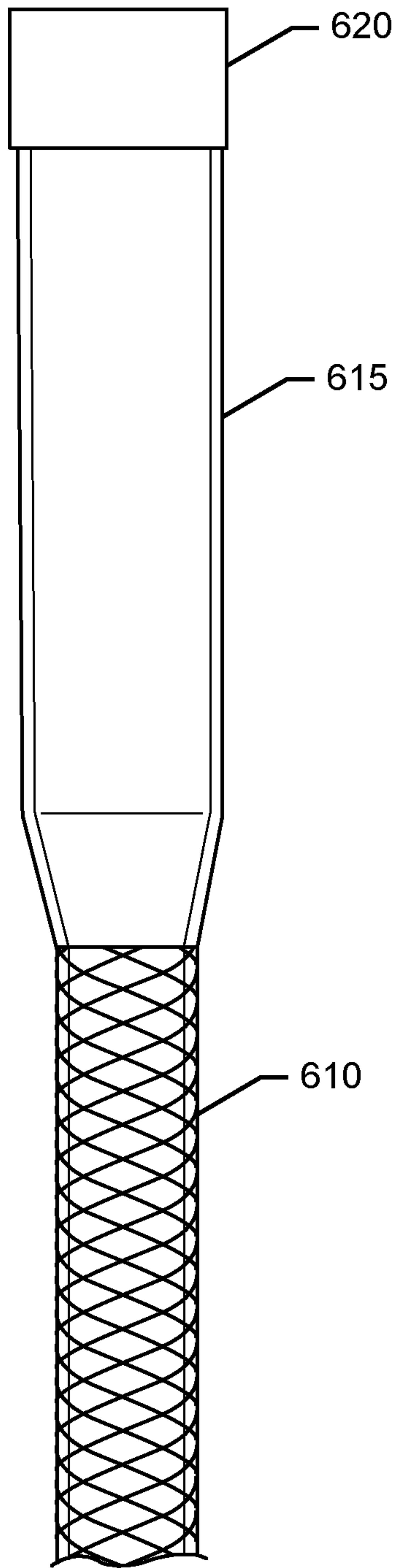


FIG. 21I

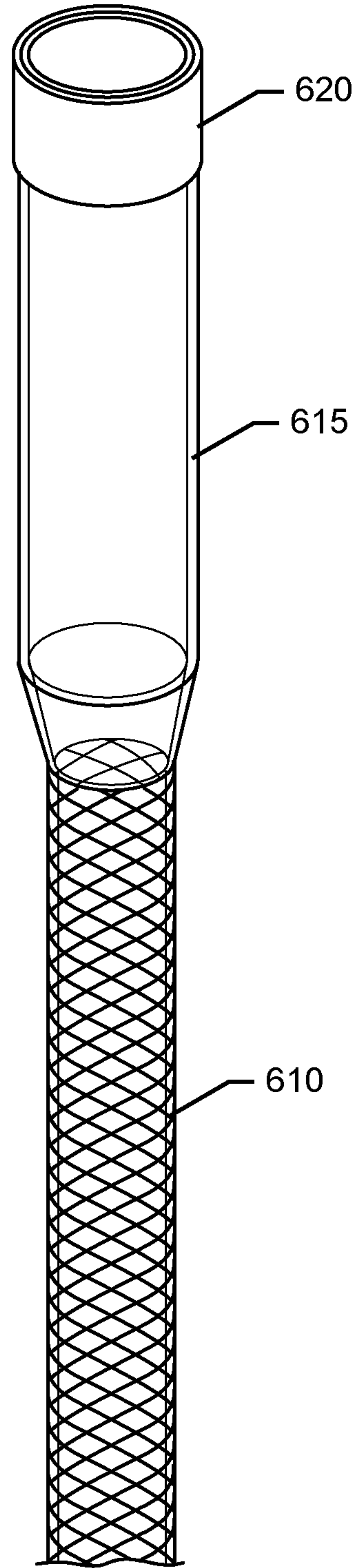


FIG. 21J

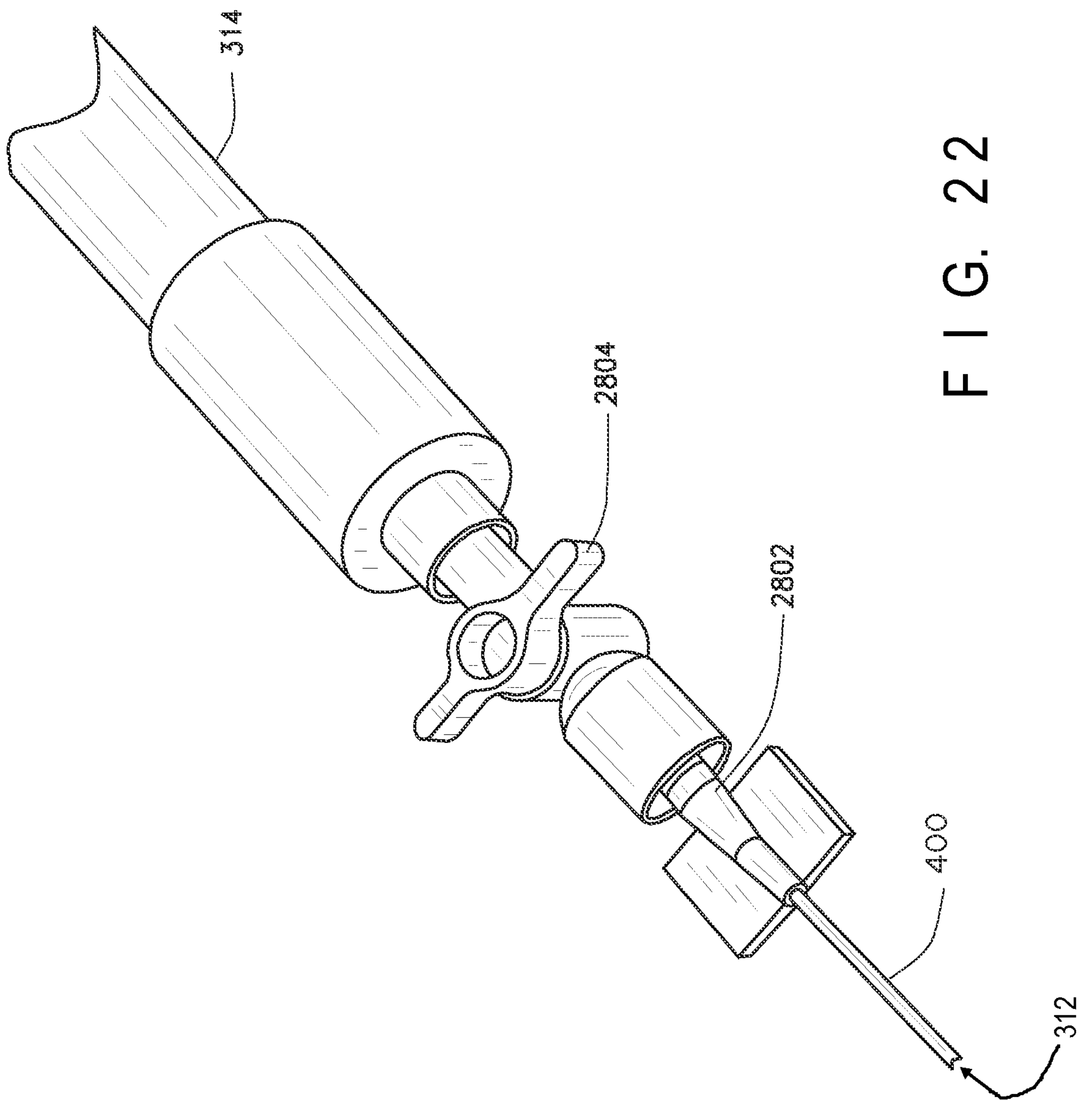


FIG. 22

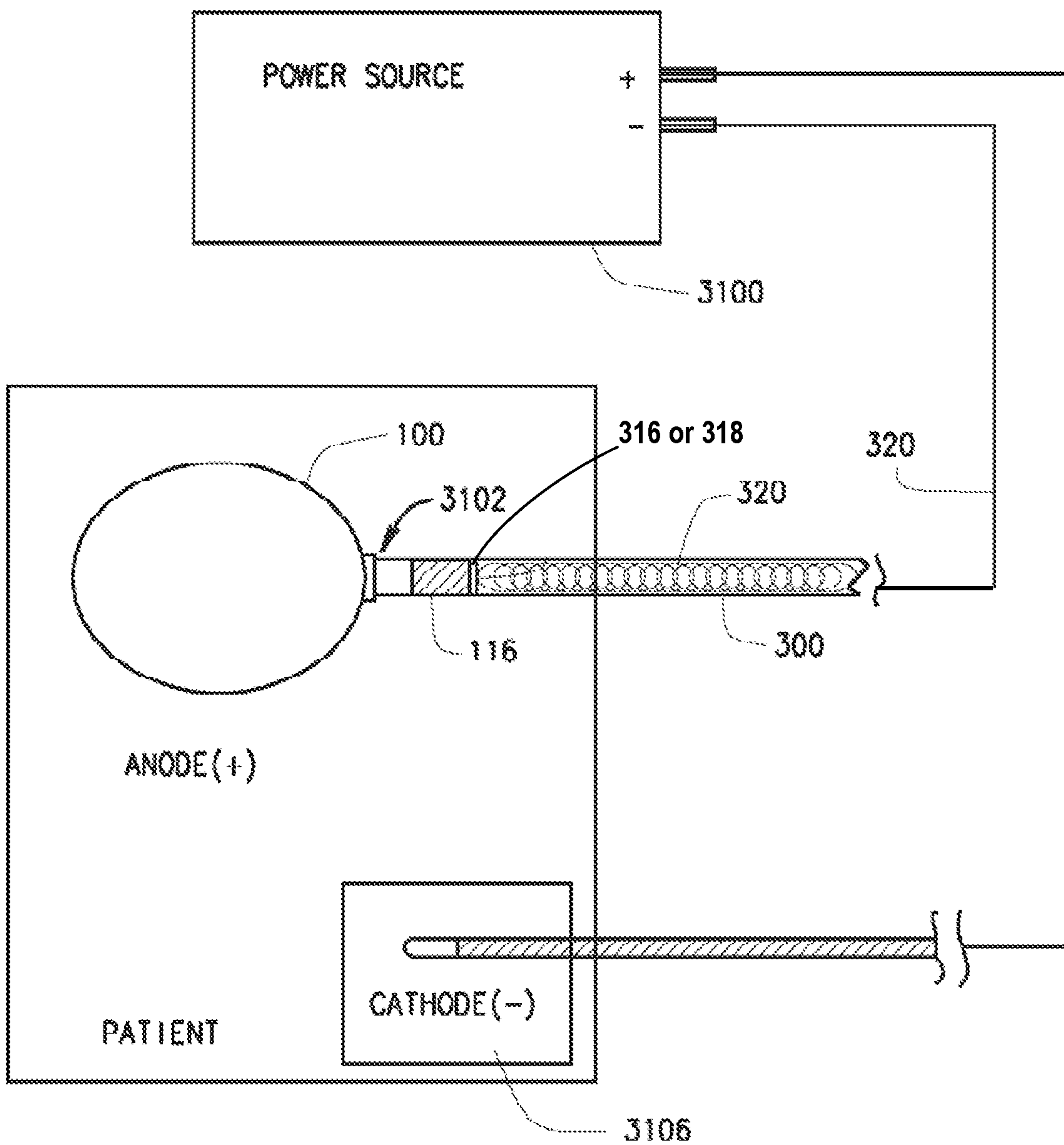


FIG. 23A

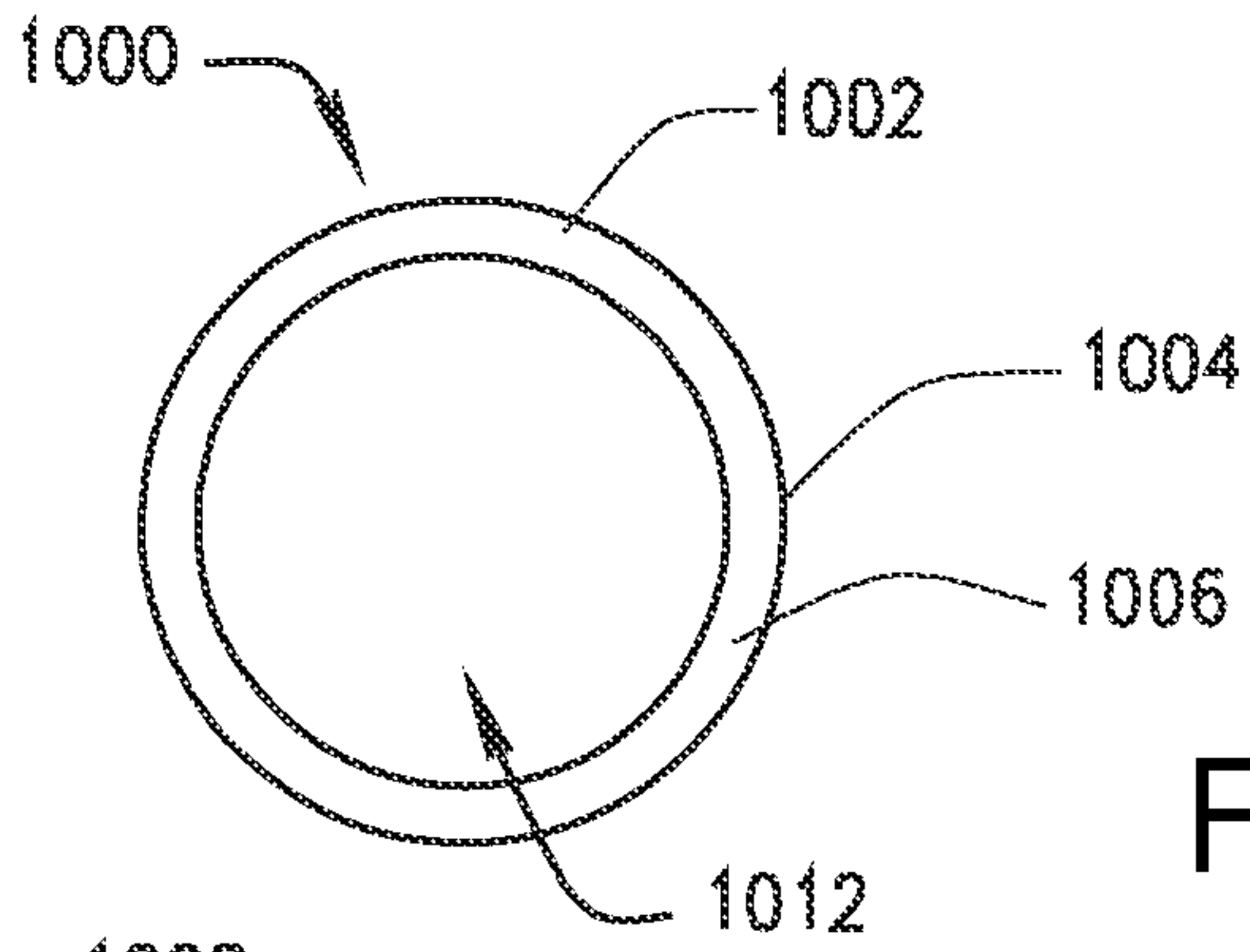


FIG. 23B

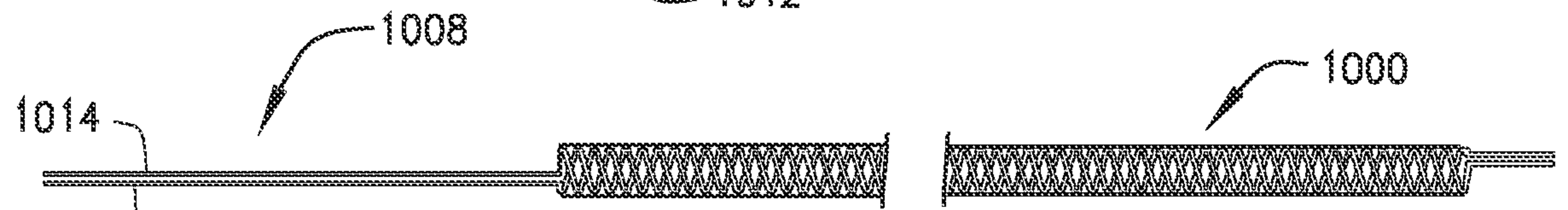


FIG. 23C

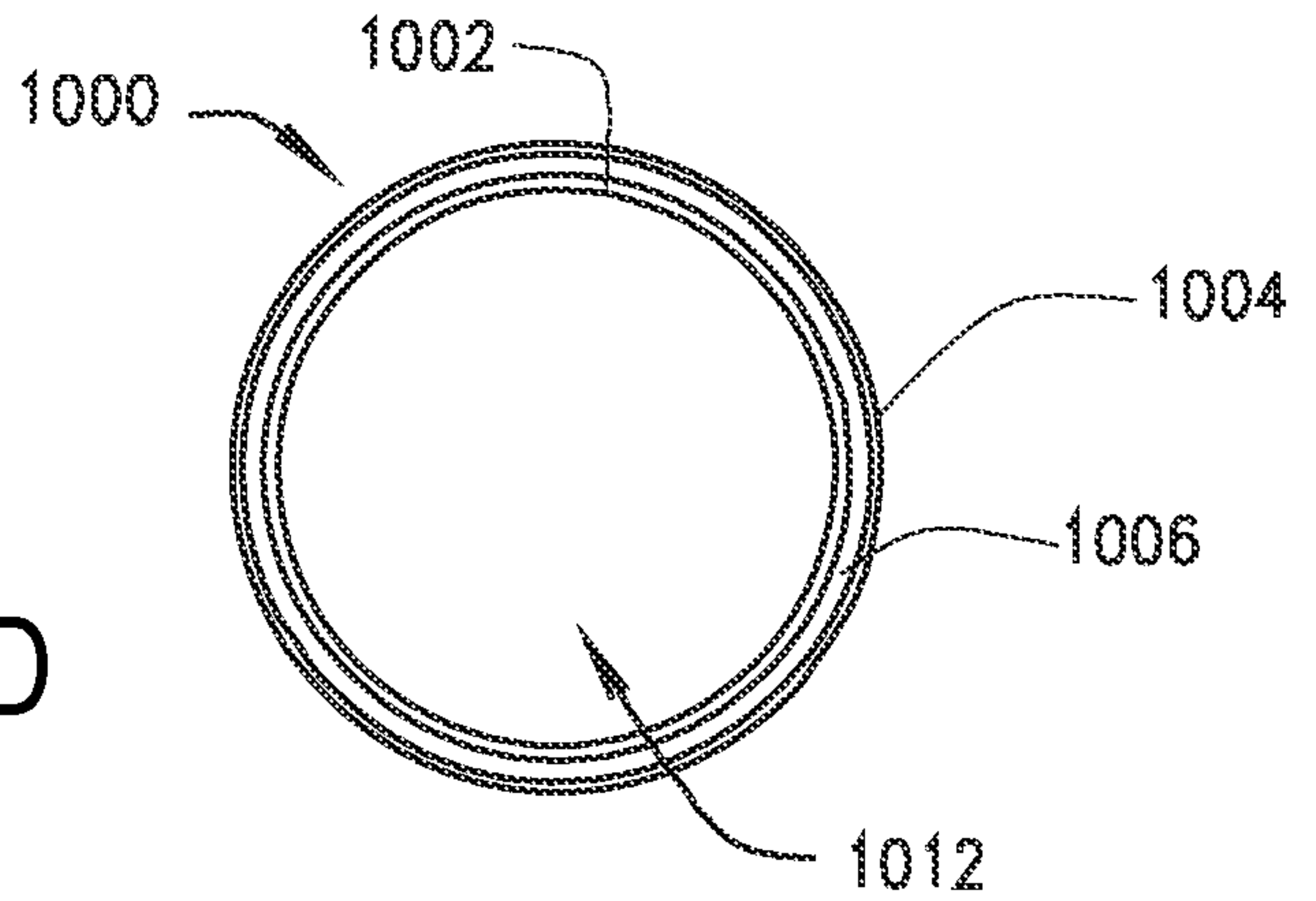


FIG. 23D

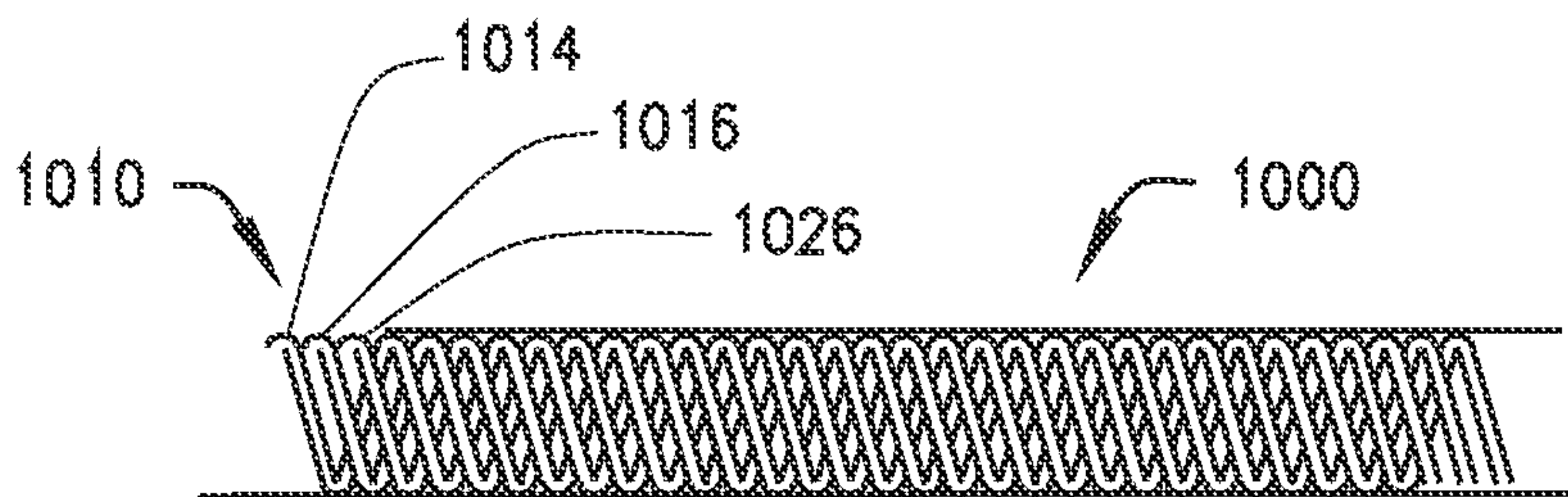


FIG. 23E

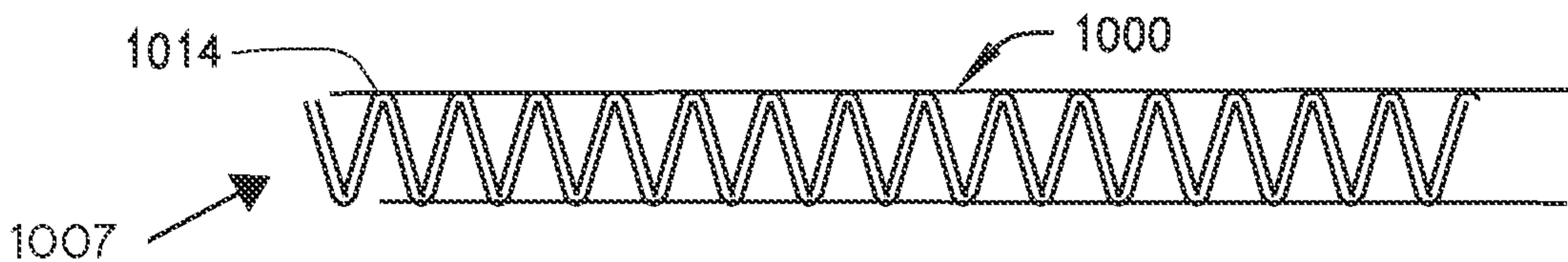


FIG. 23F

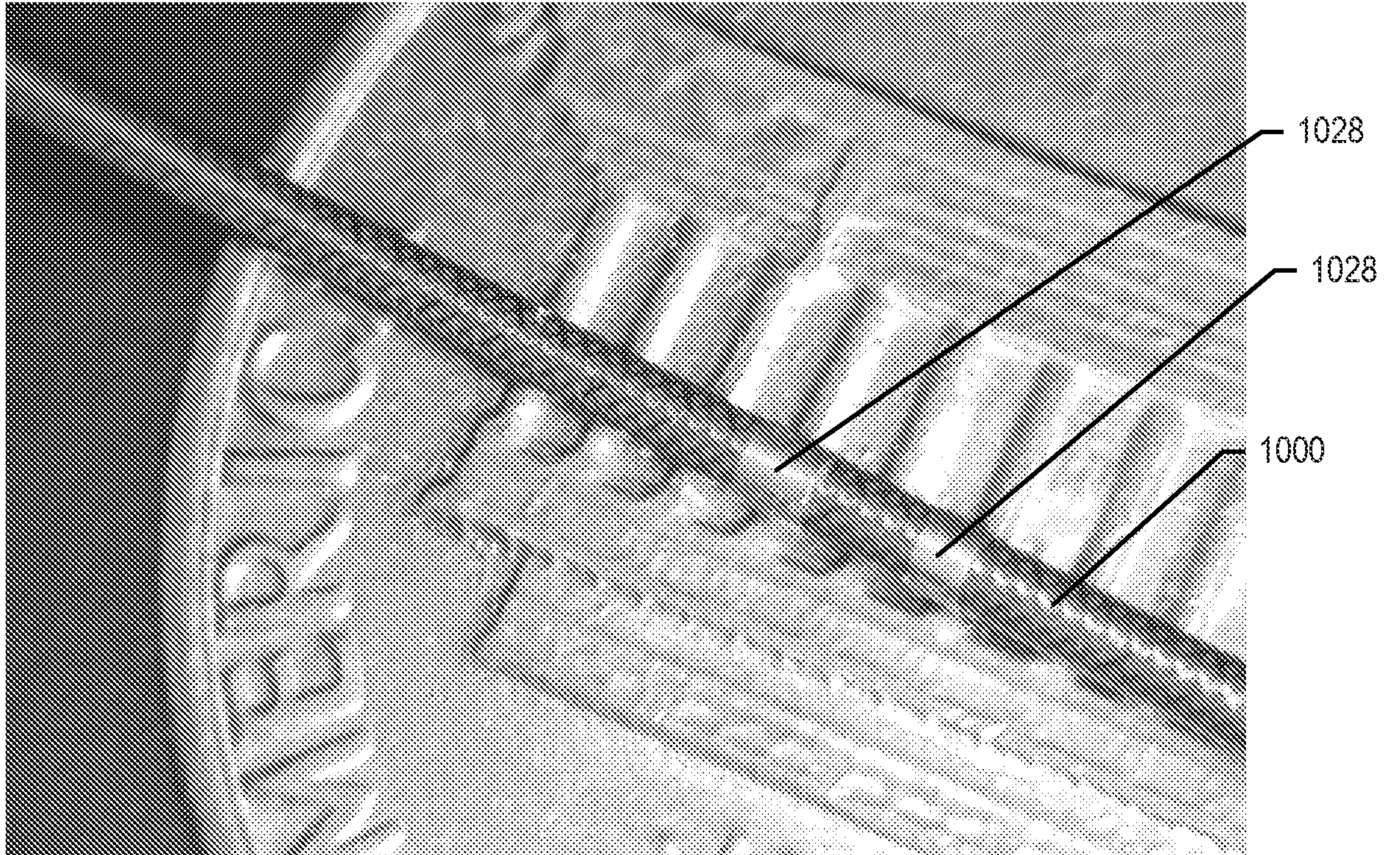


FIG. 23G

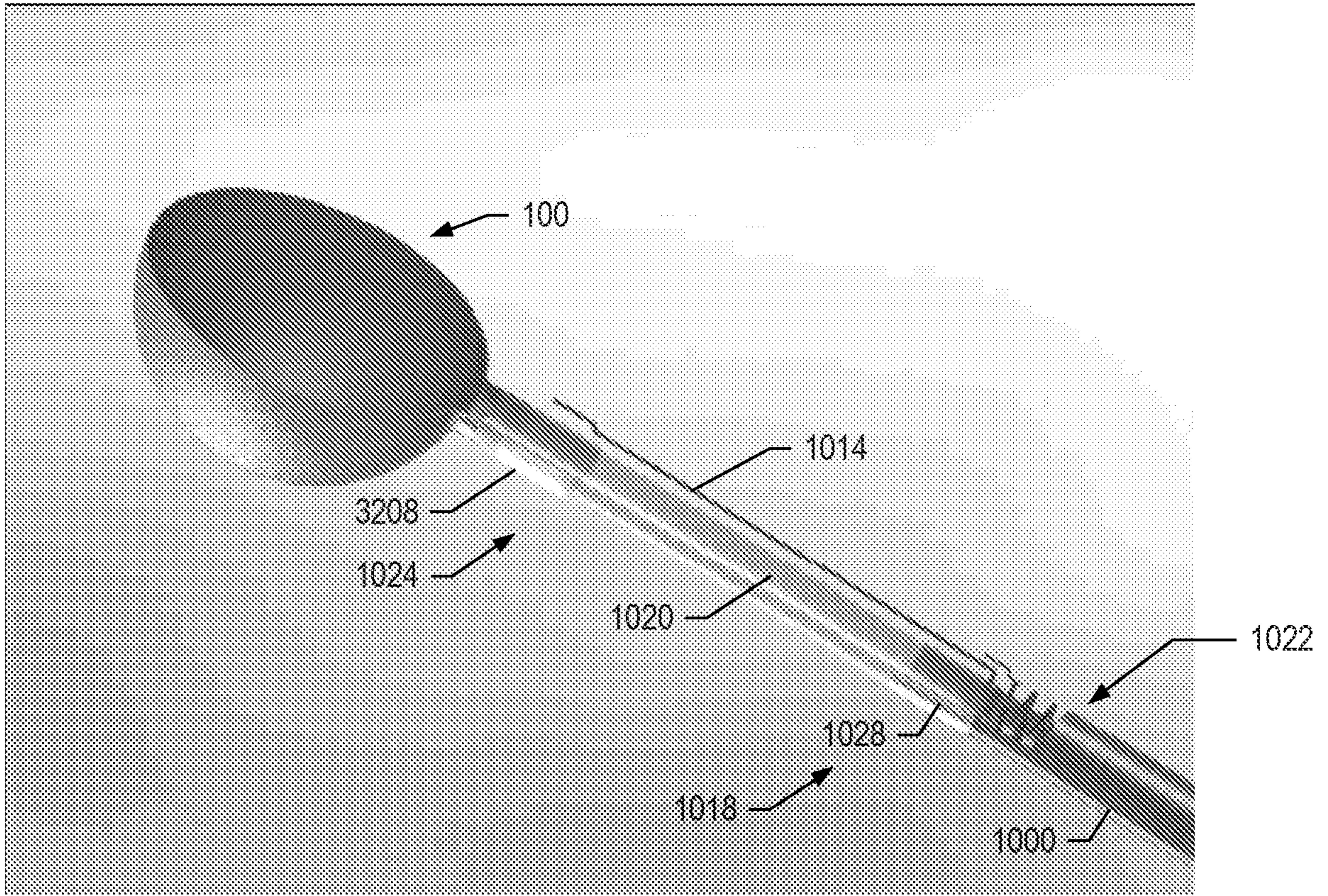


FIG. 23H

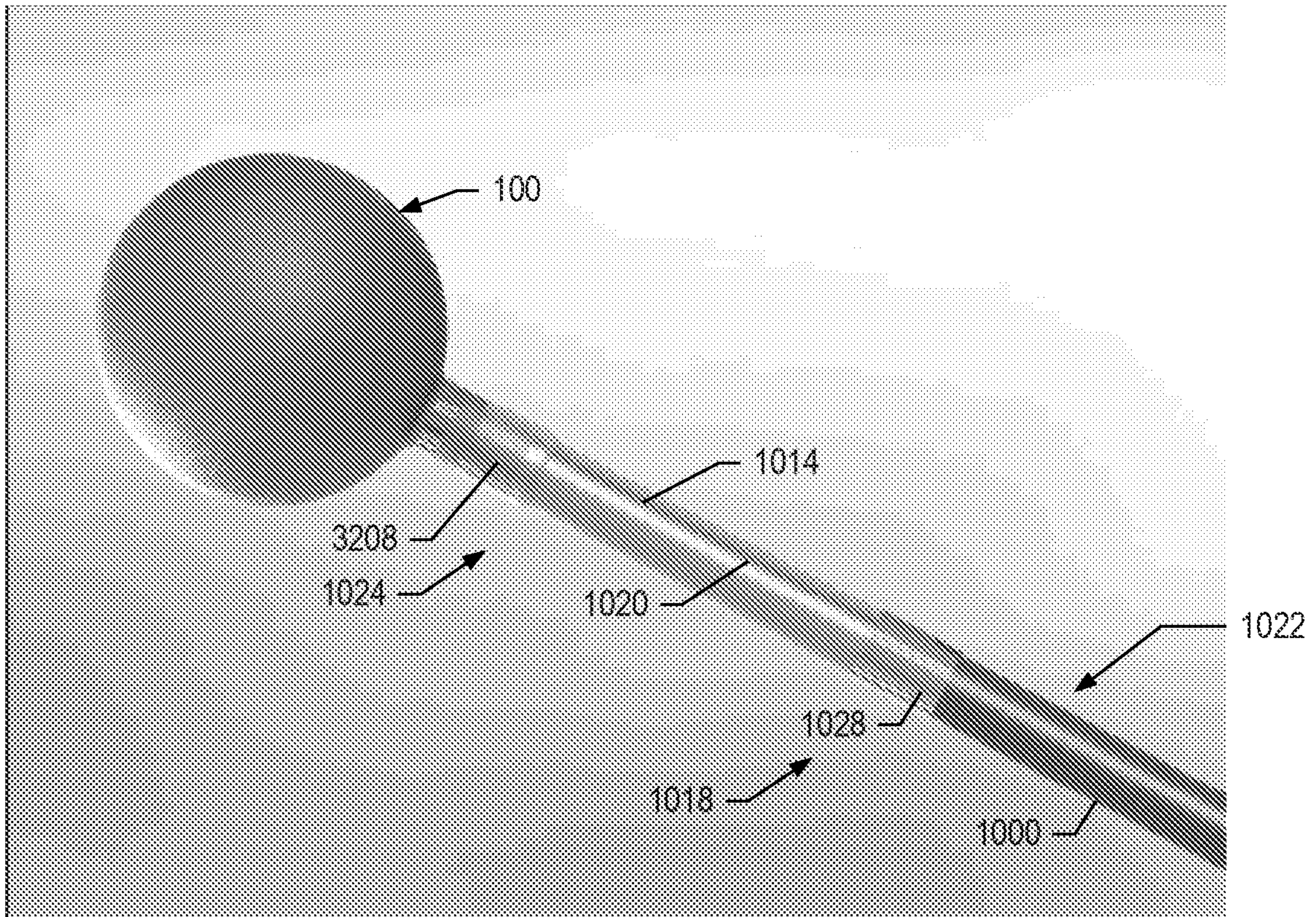


FIG. 23I

65/102

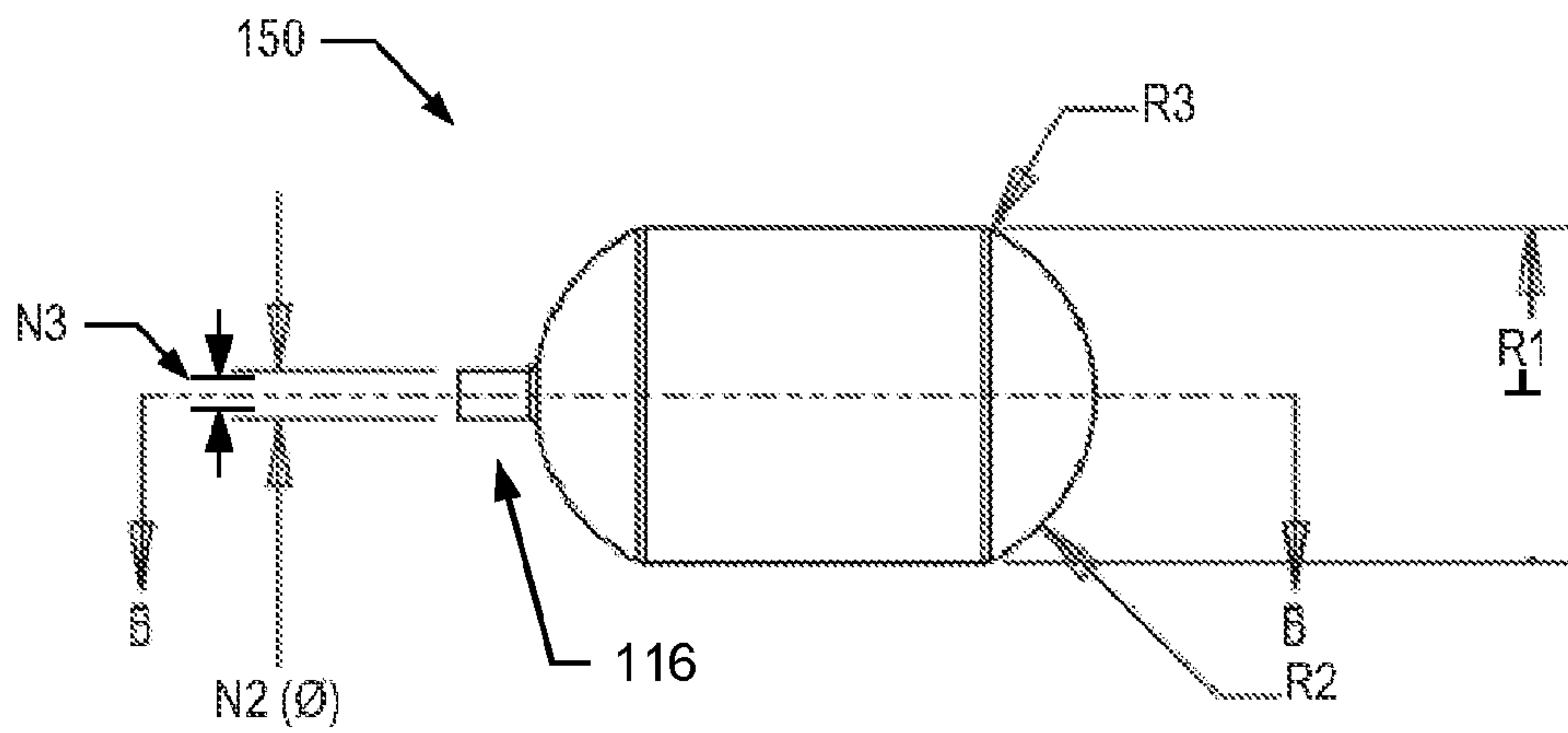
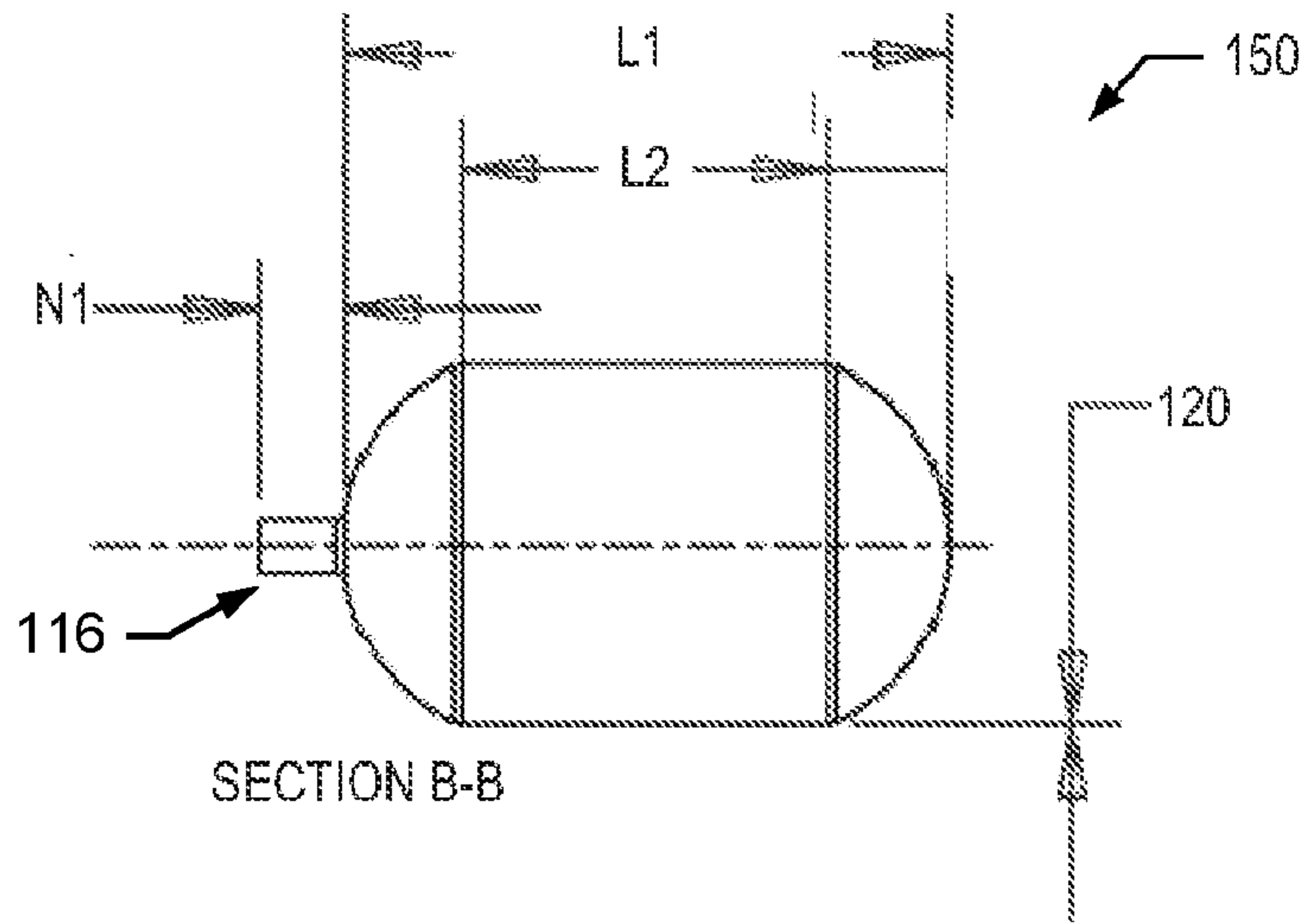


FIG. 24A

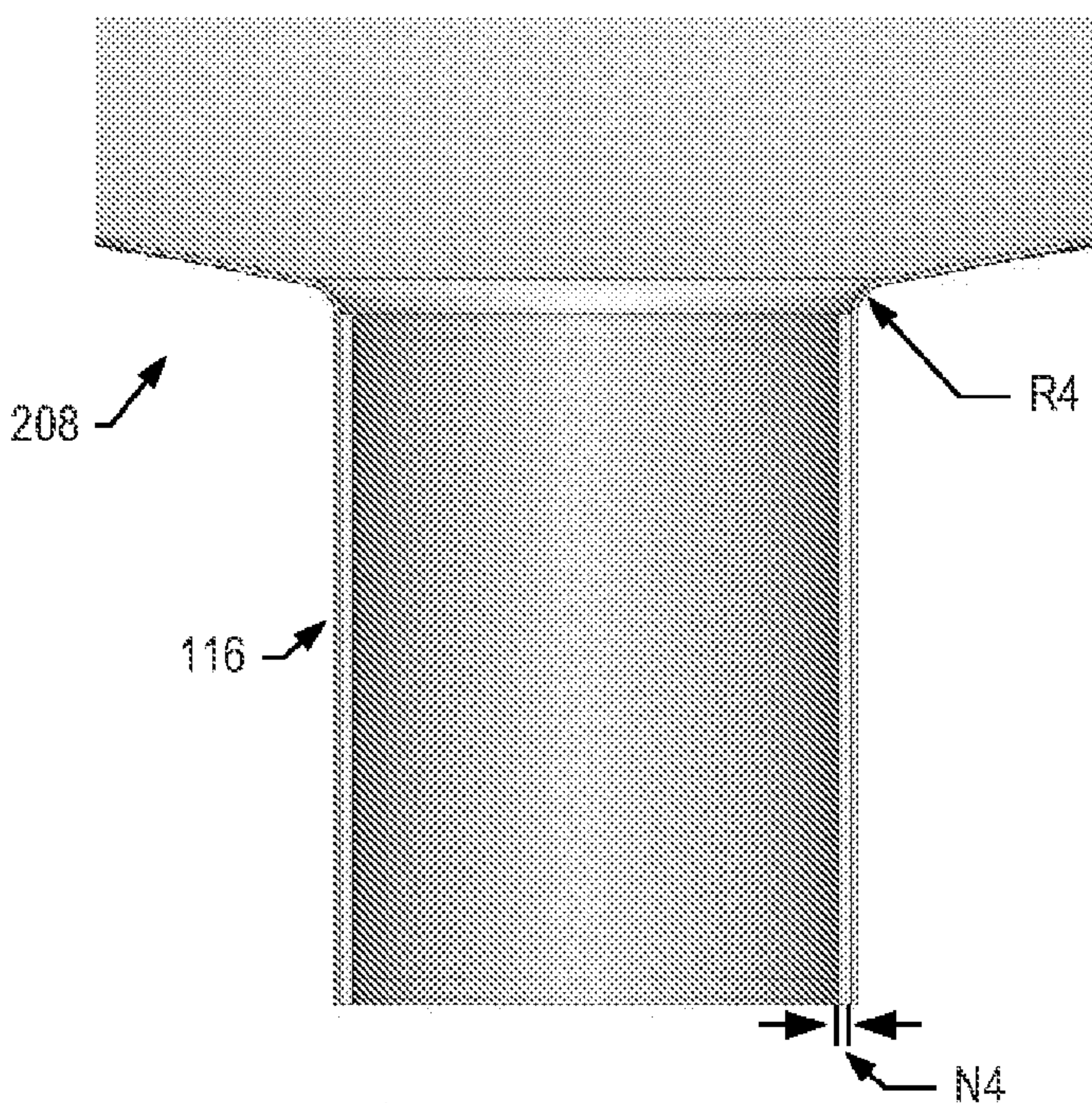


FIG. 24B

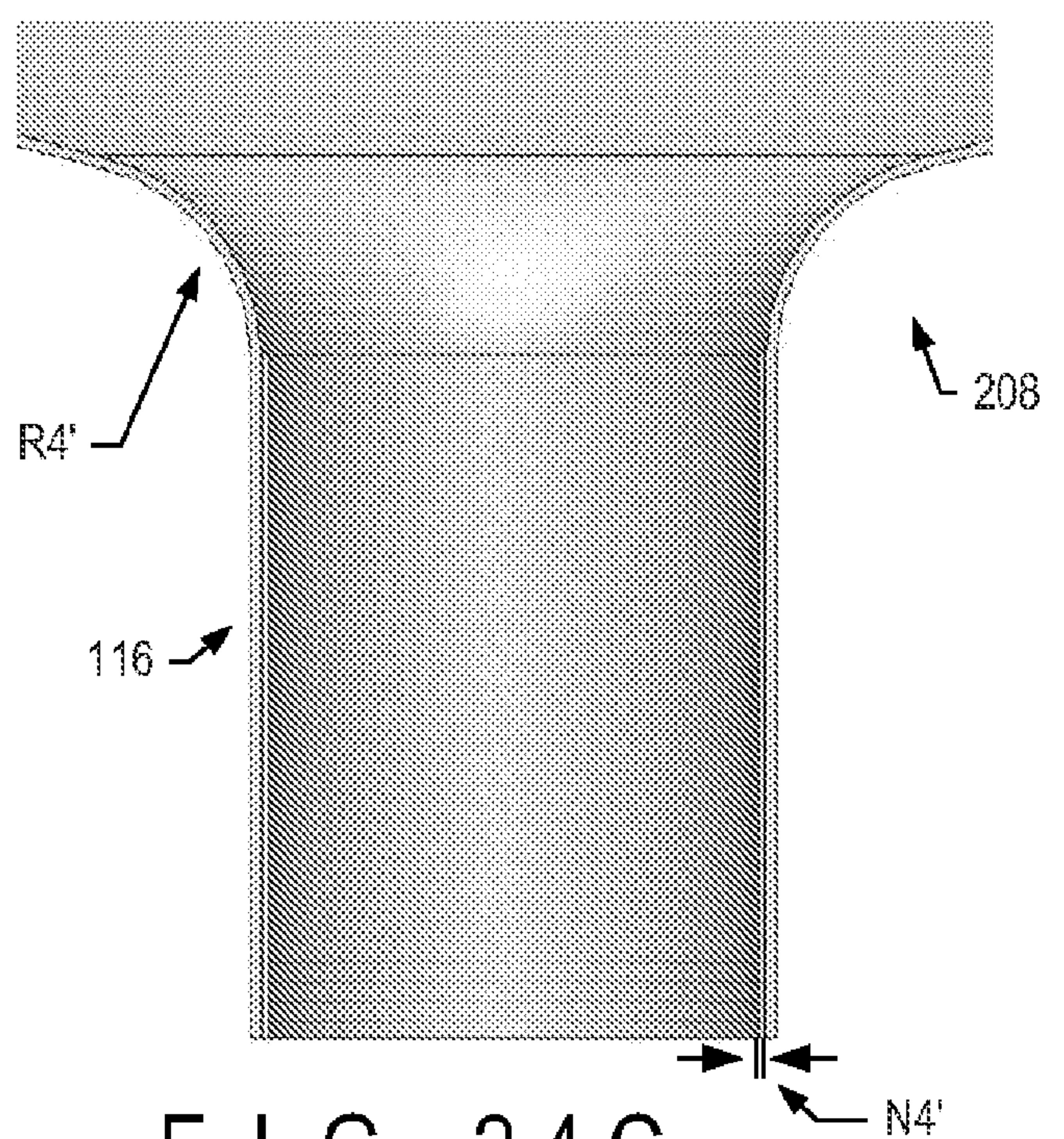


FIG. 24C

66/102

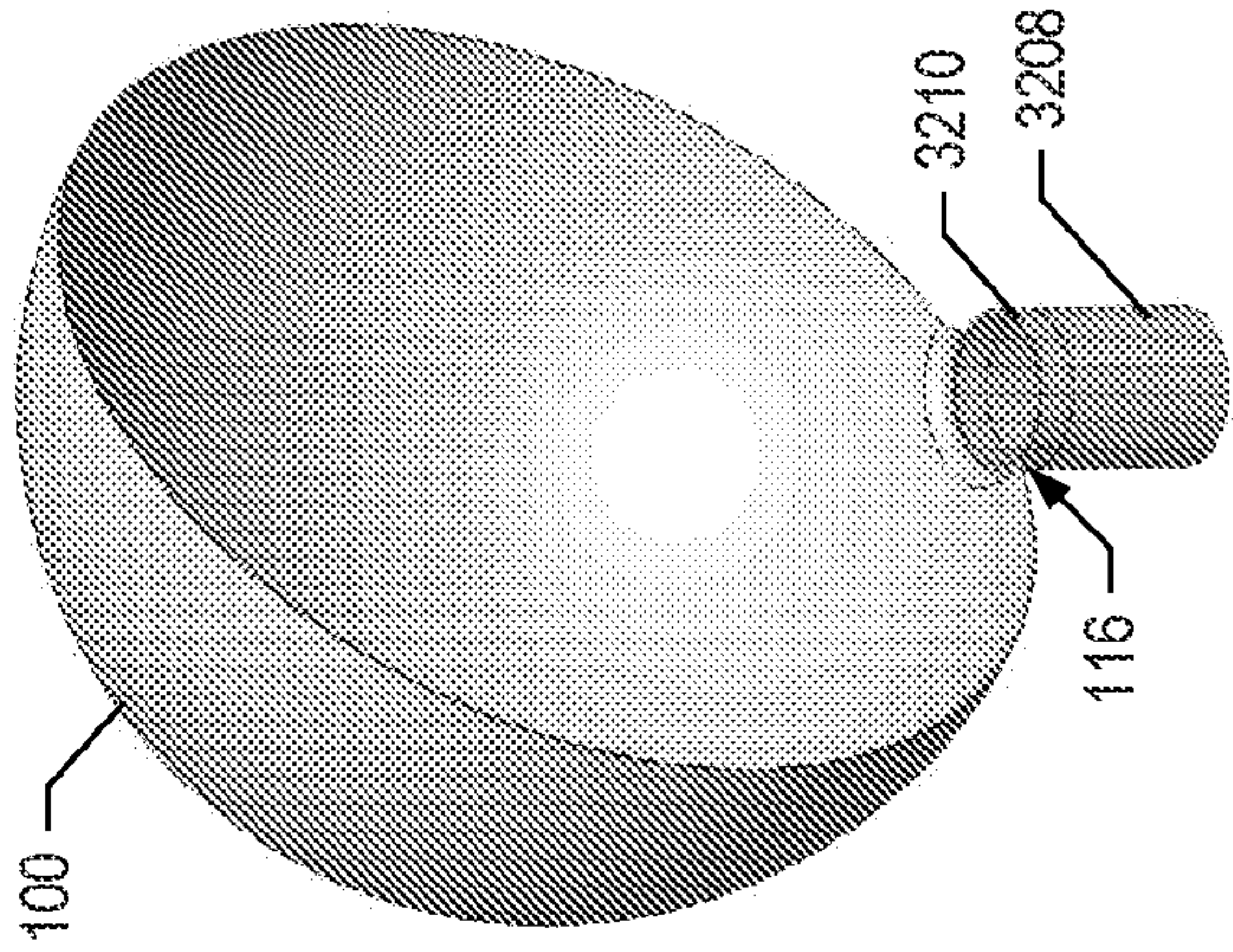


FIG. 28

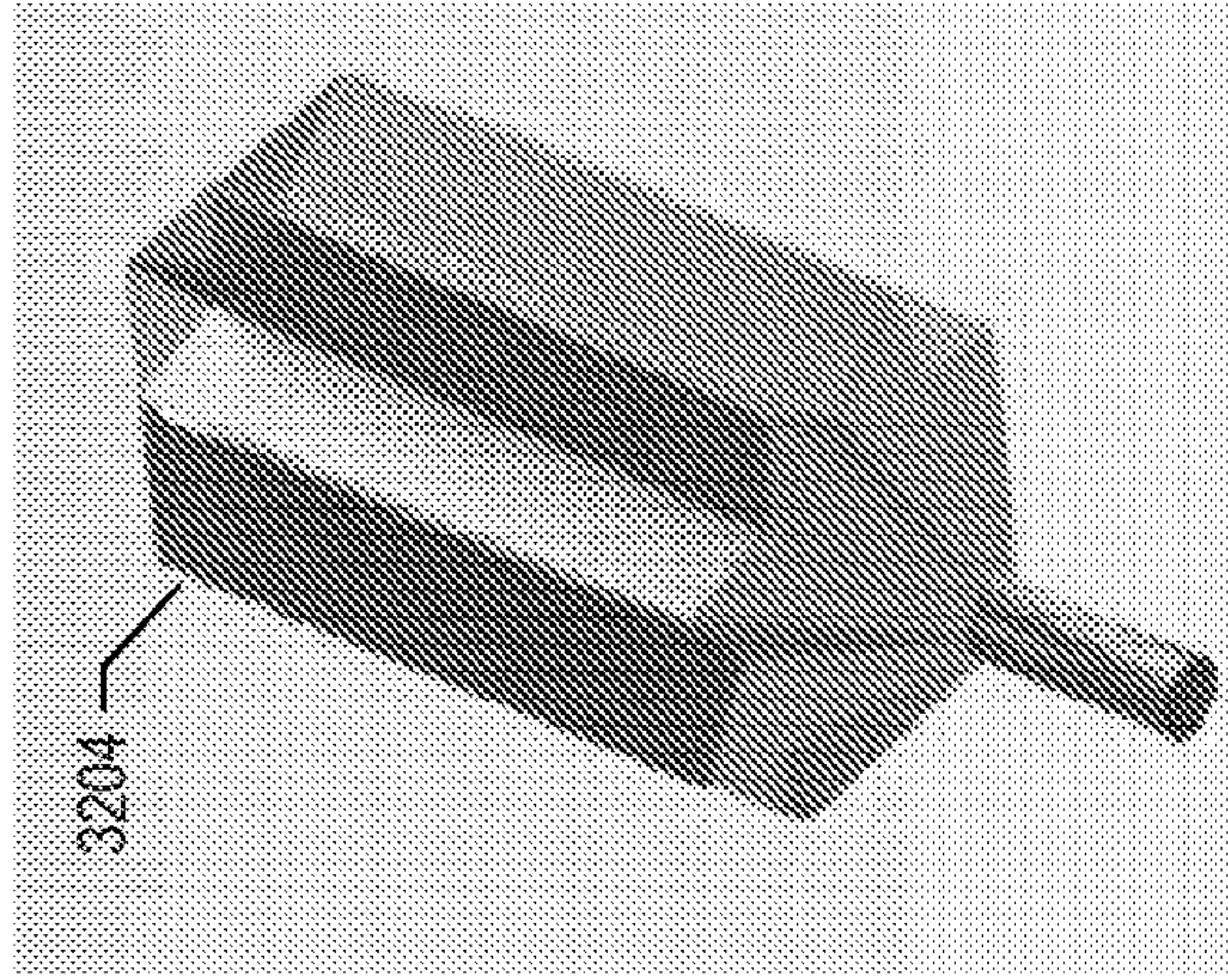


FIG. 26

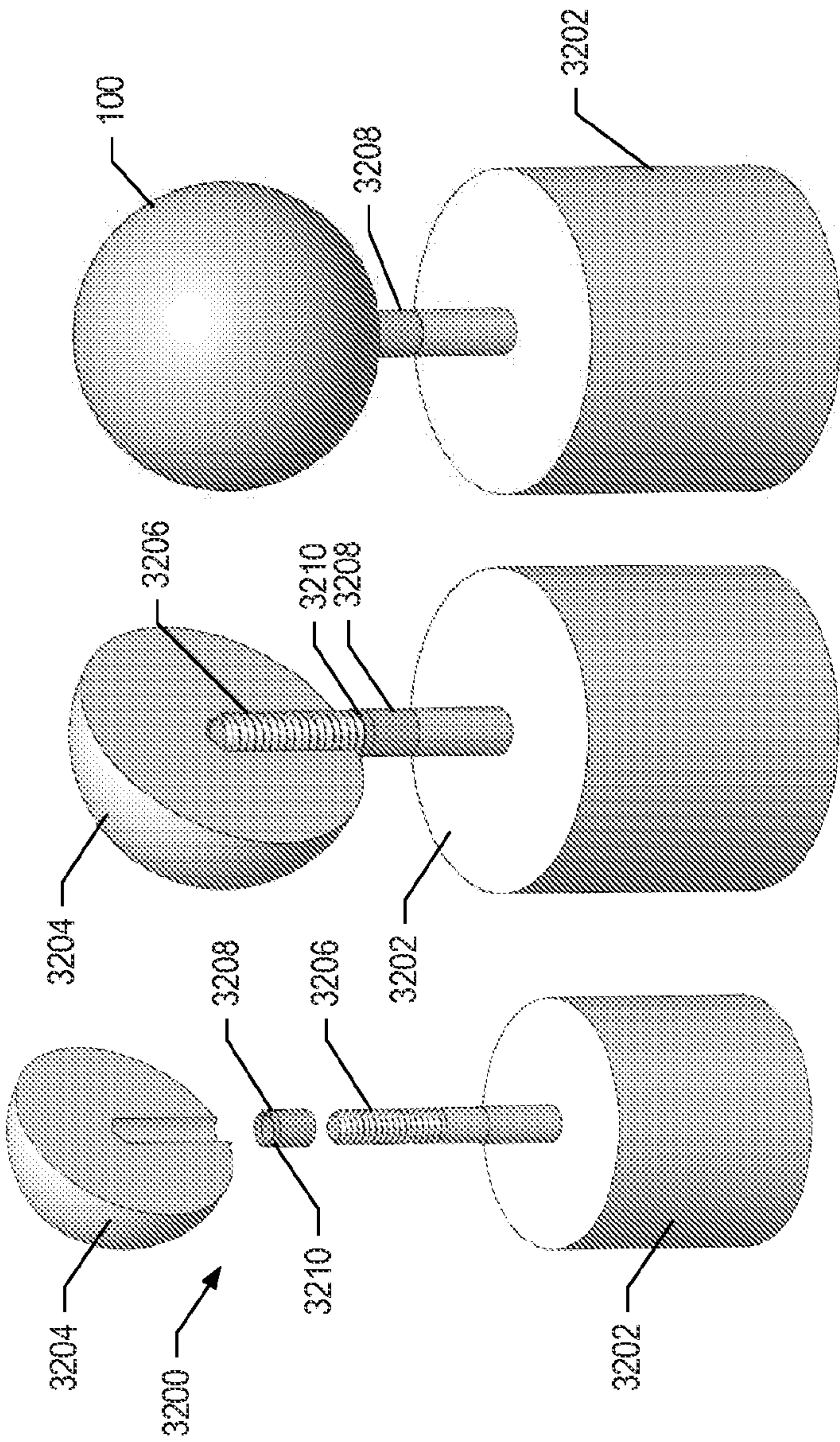


FIG. 25A FIG. 25B FIG. 25C

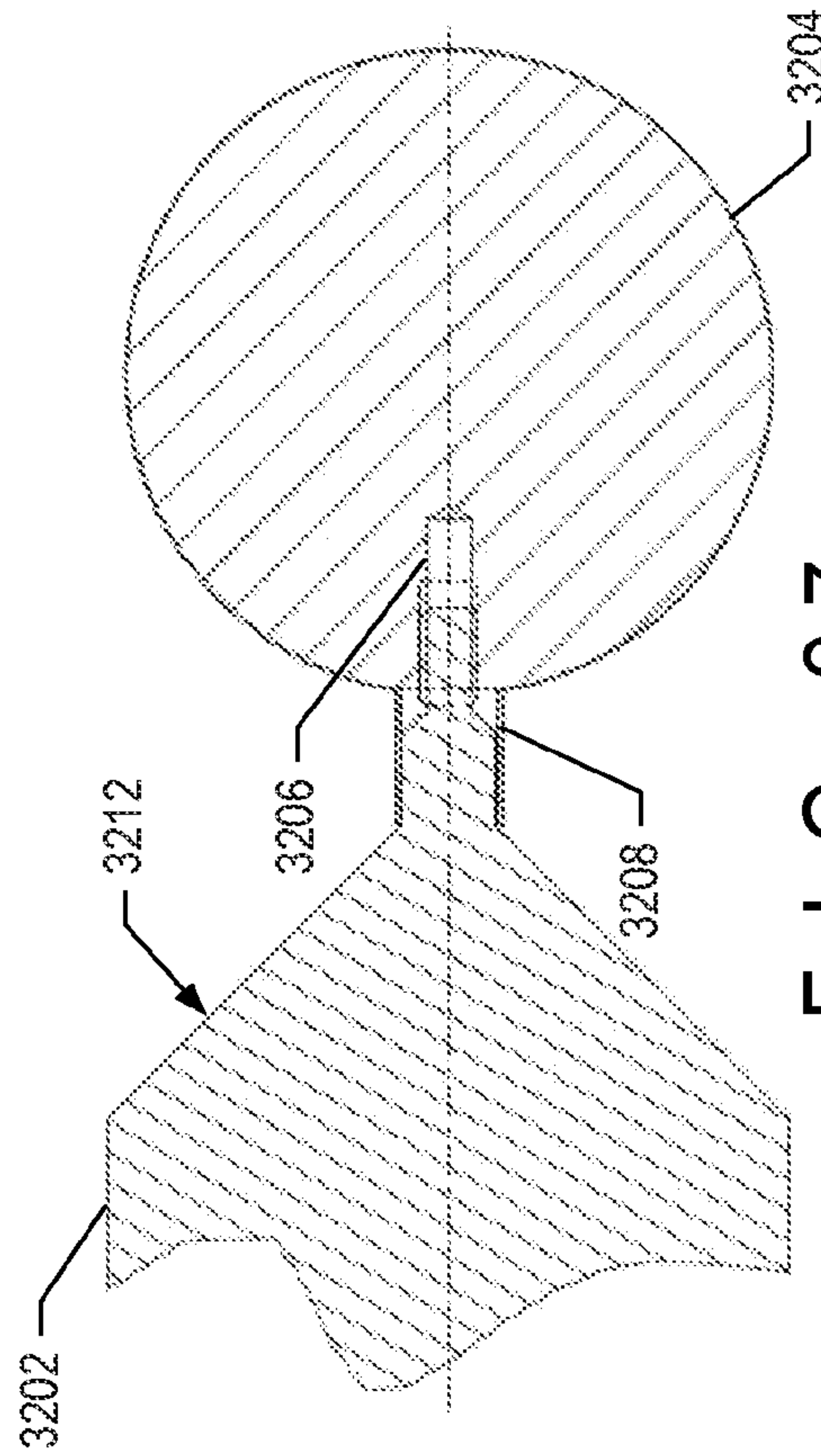


FIG. 27

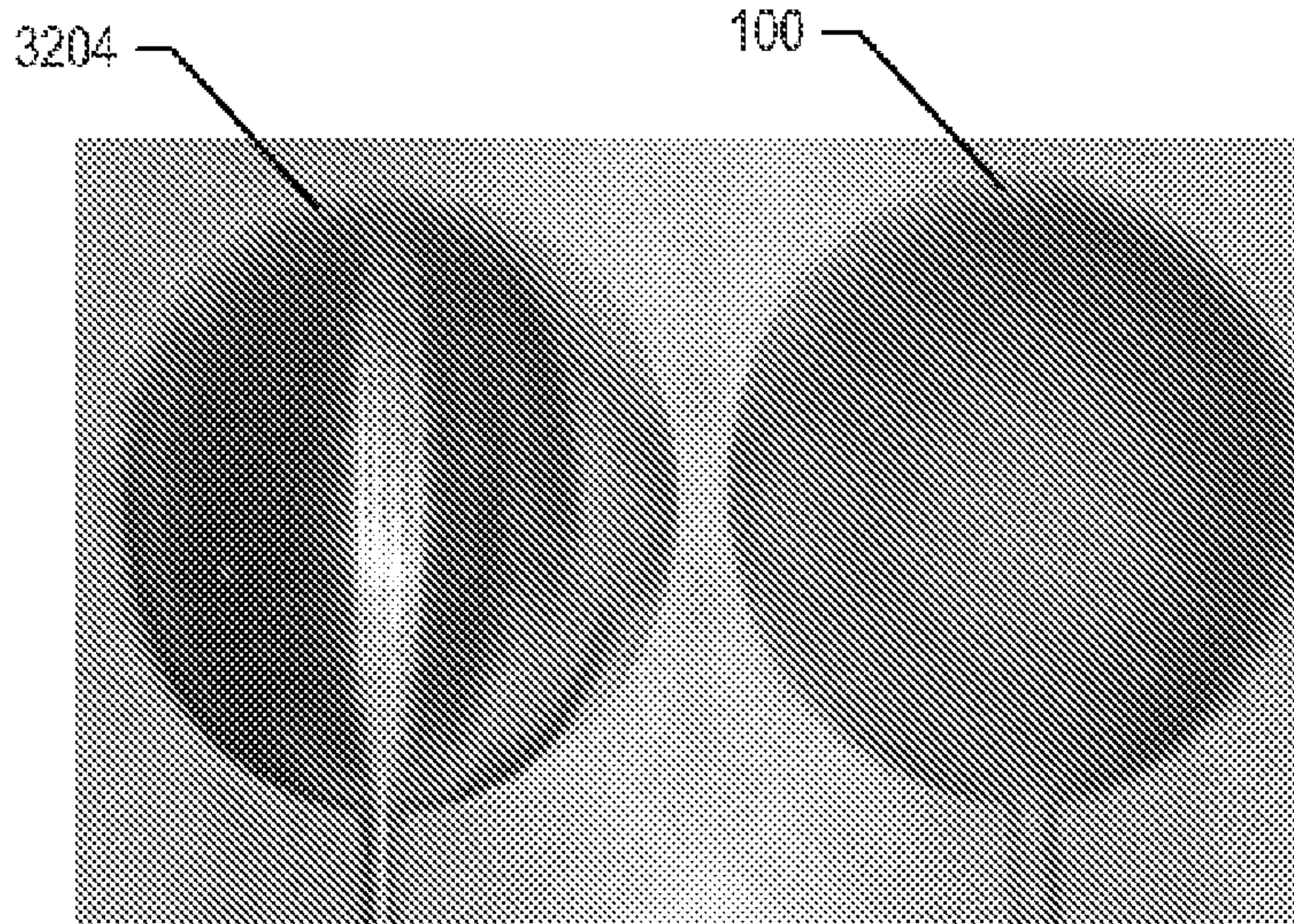


FIG. 29A FIG. 29B

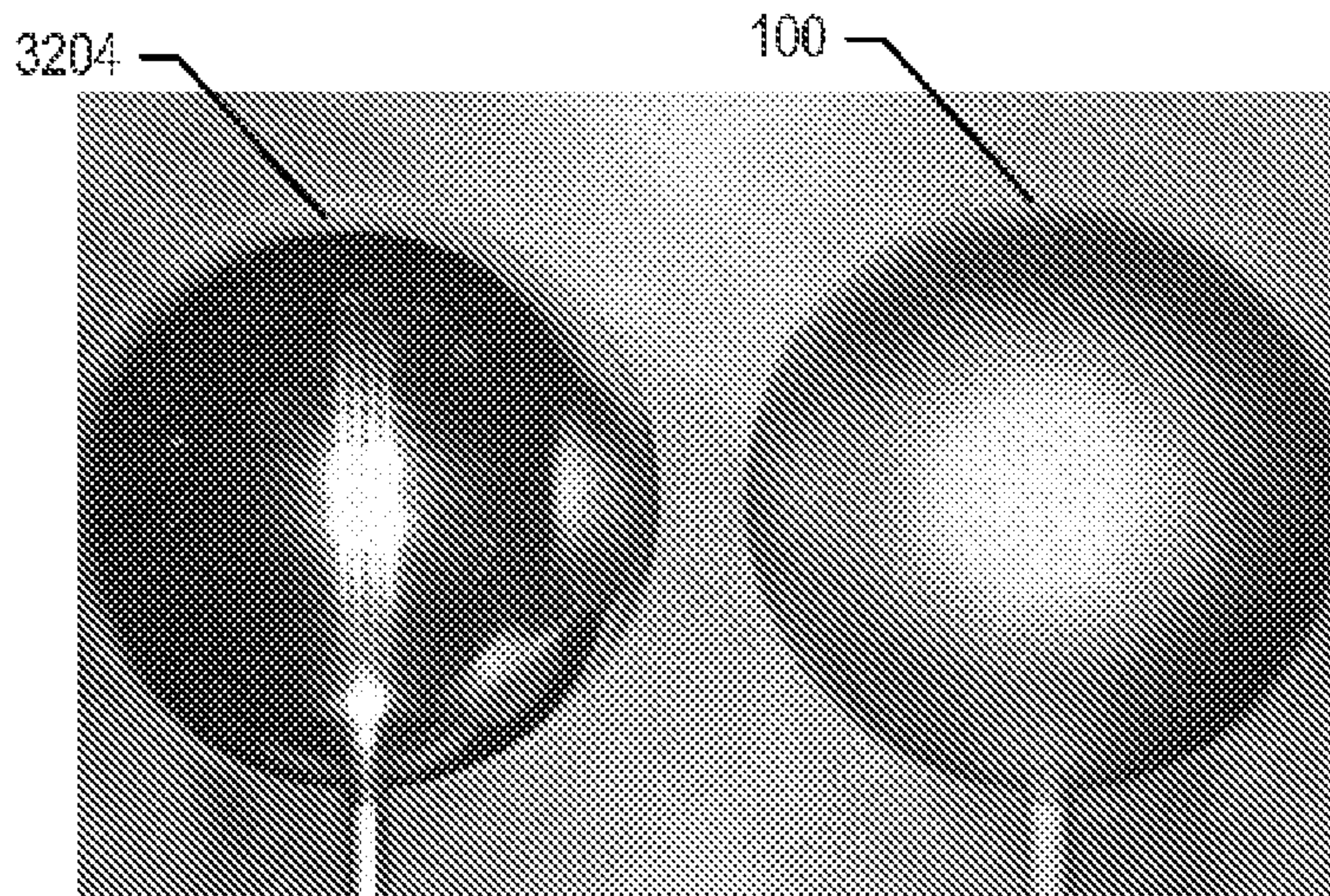


FIG. 29C FIG. 29D

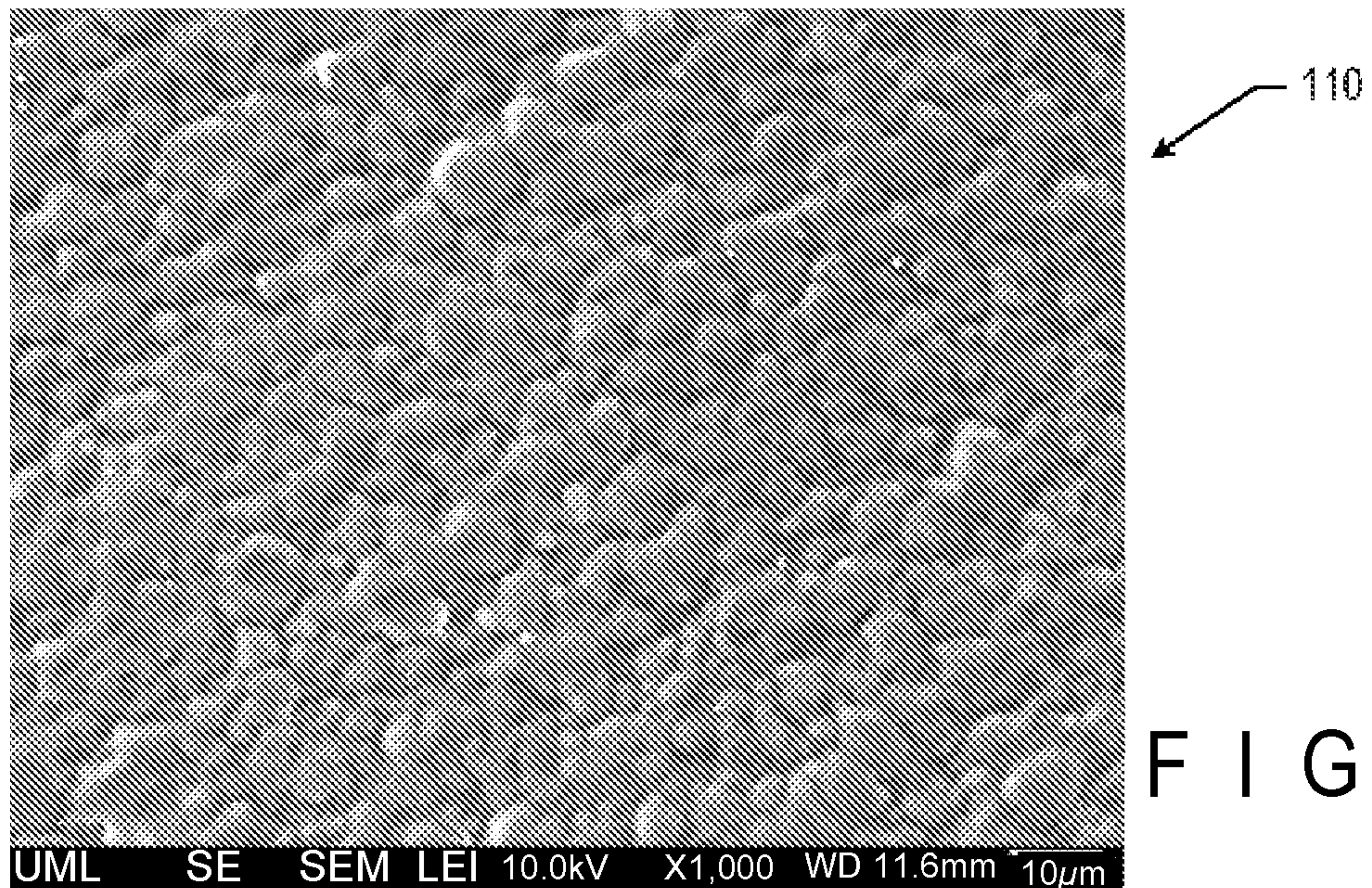


FIG. 29E

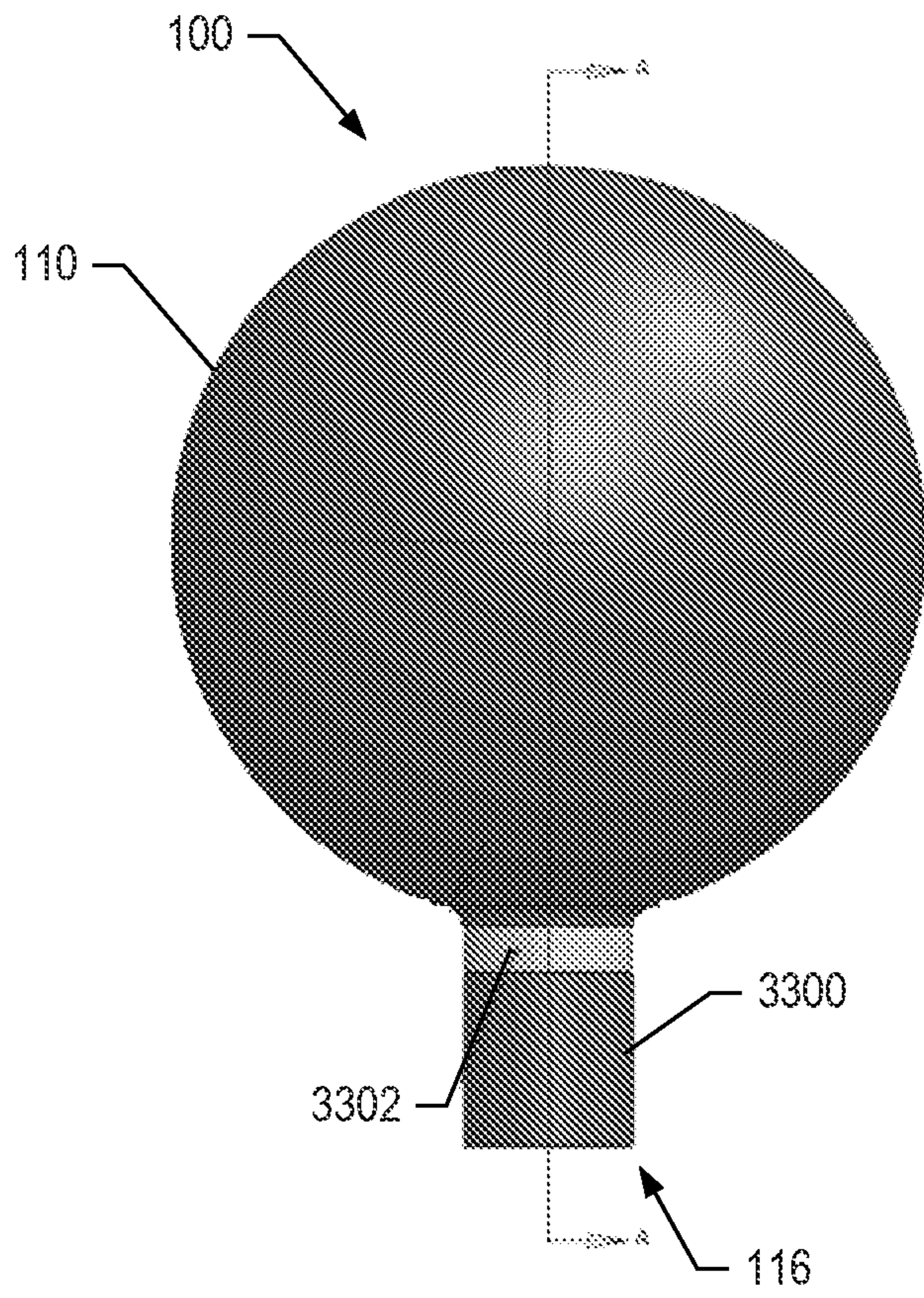


FIG. 30A

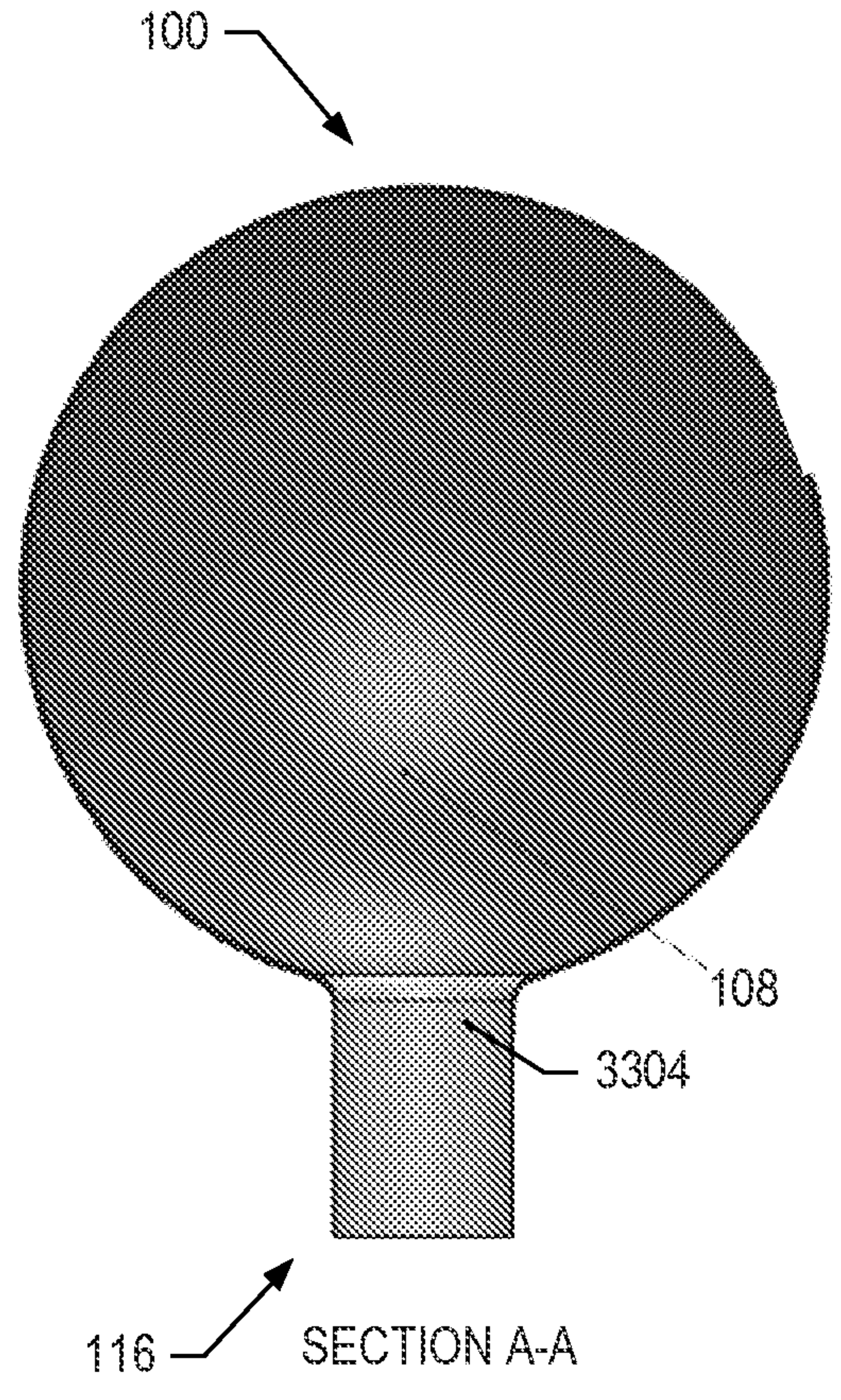


FIG. 30B

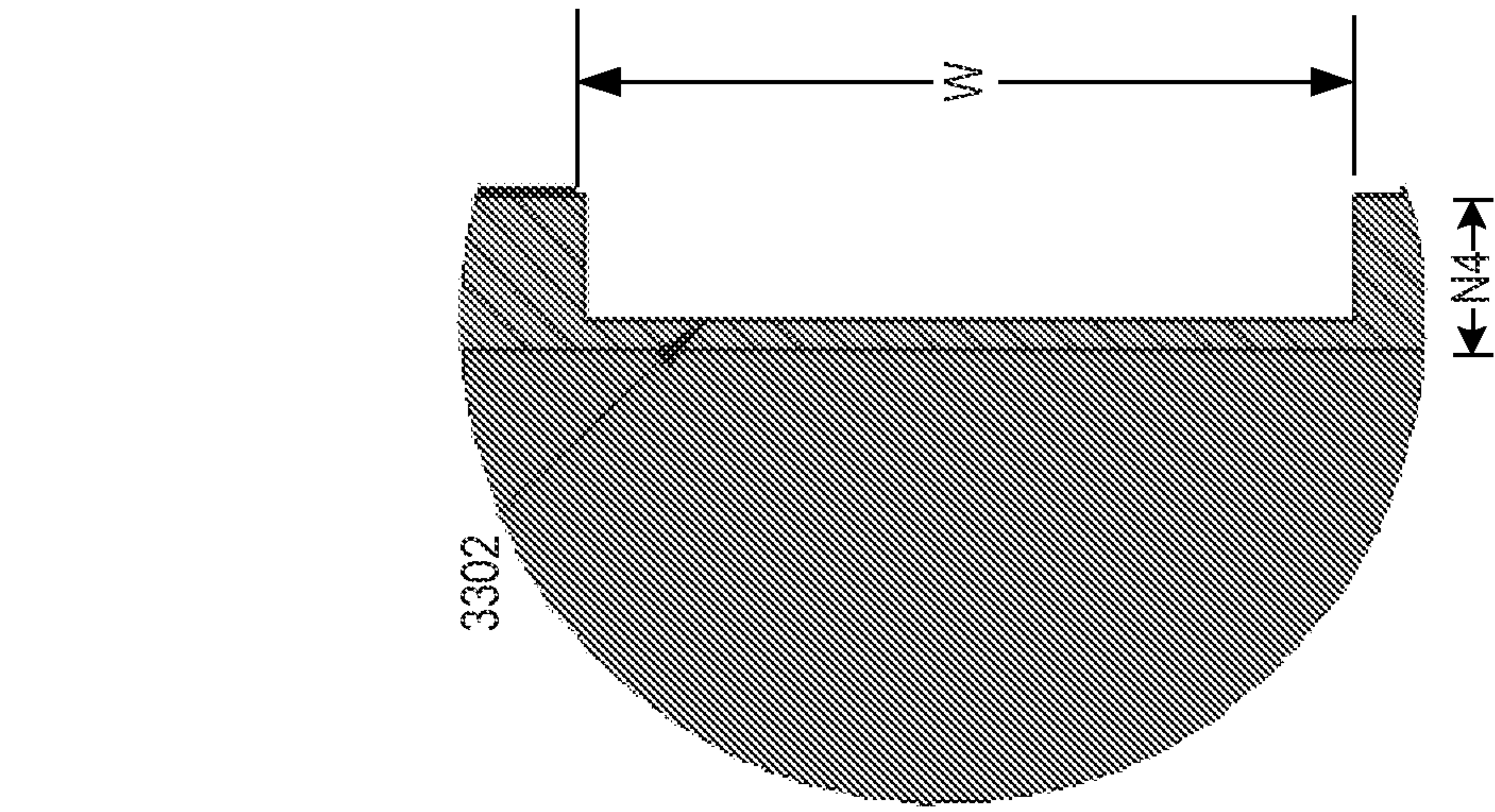


FIG. 30C

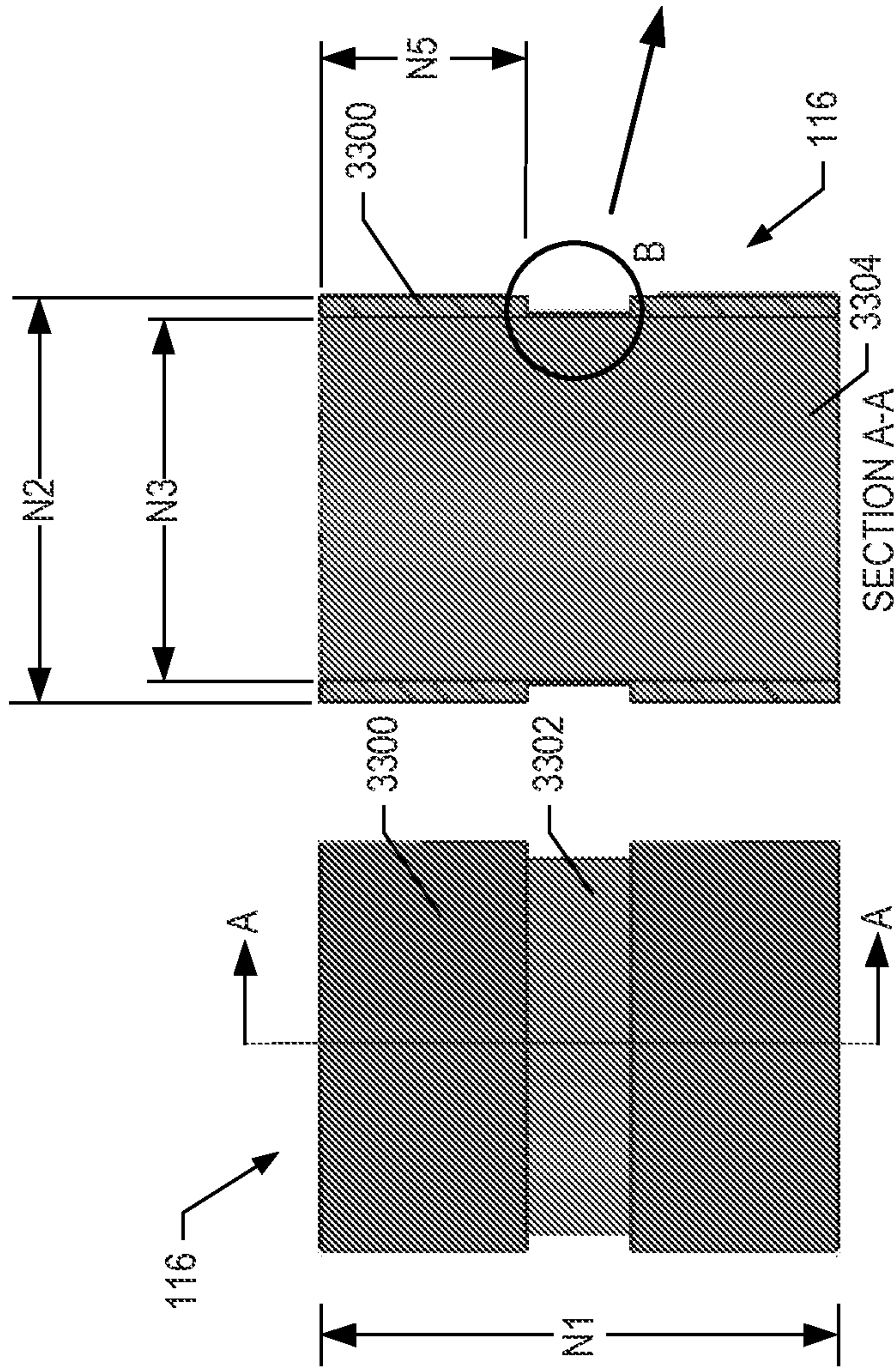


FIG. 30D

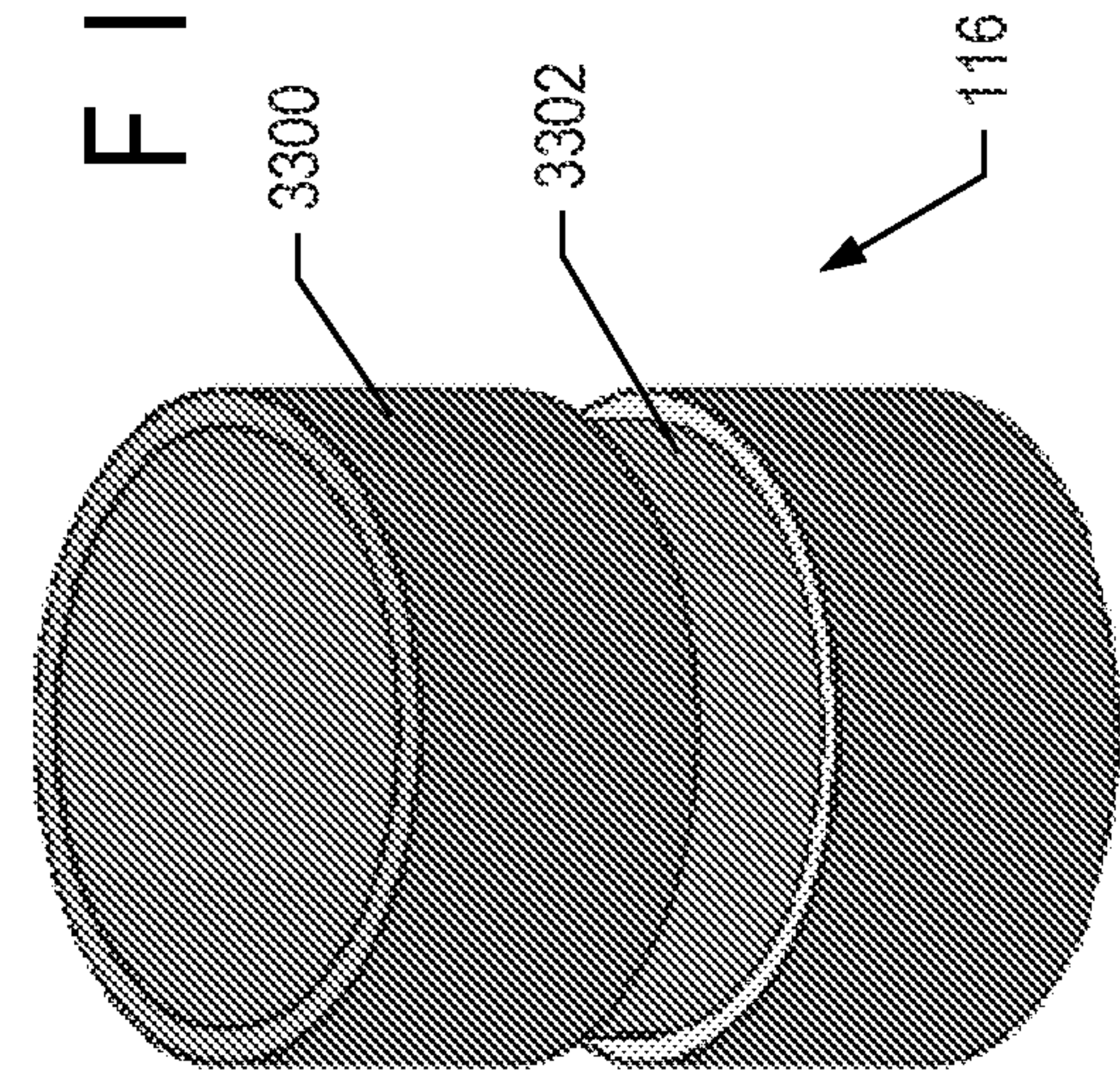


FIG. 30E

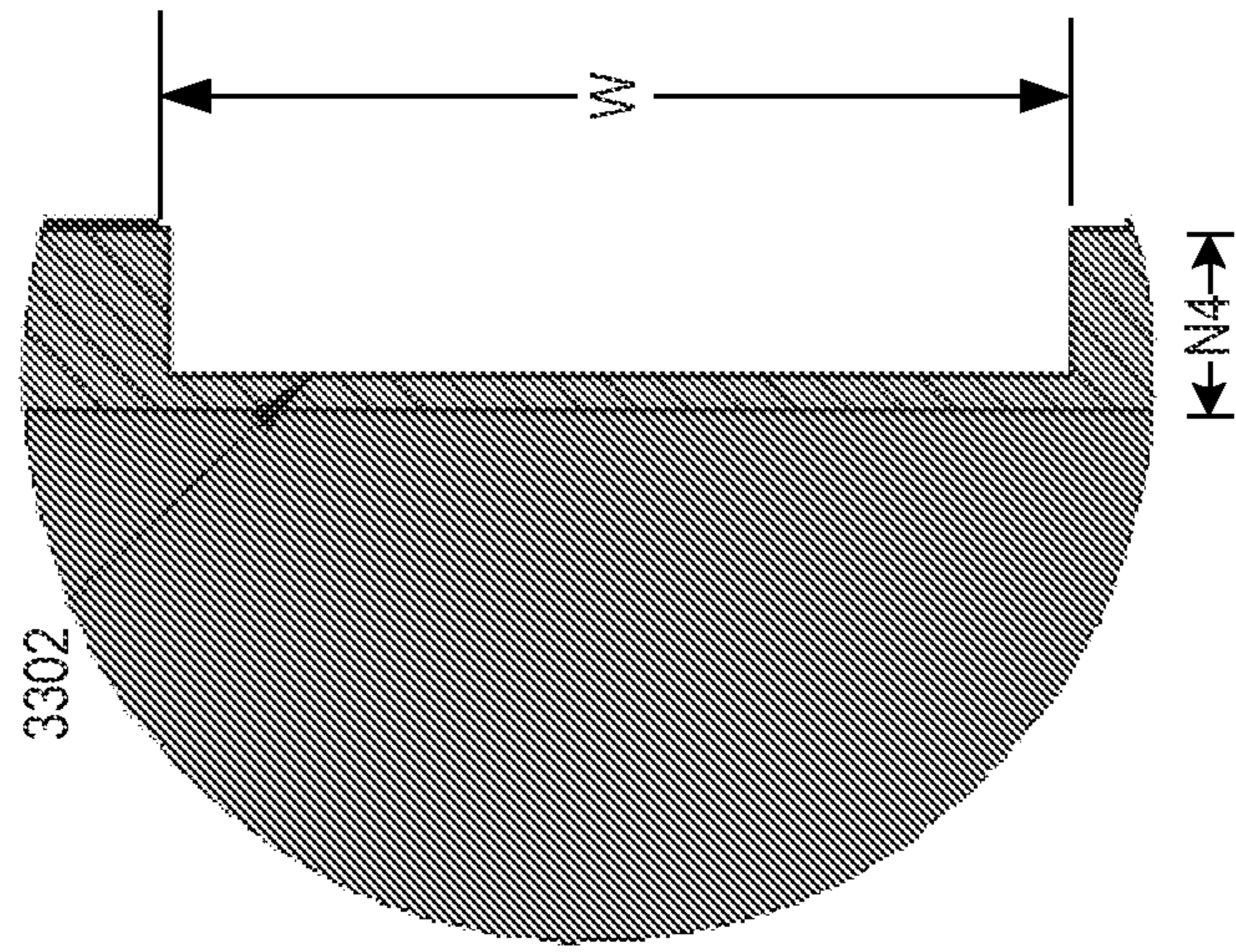


FIG. 30F

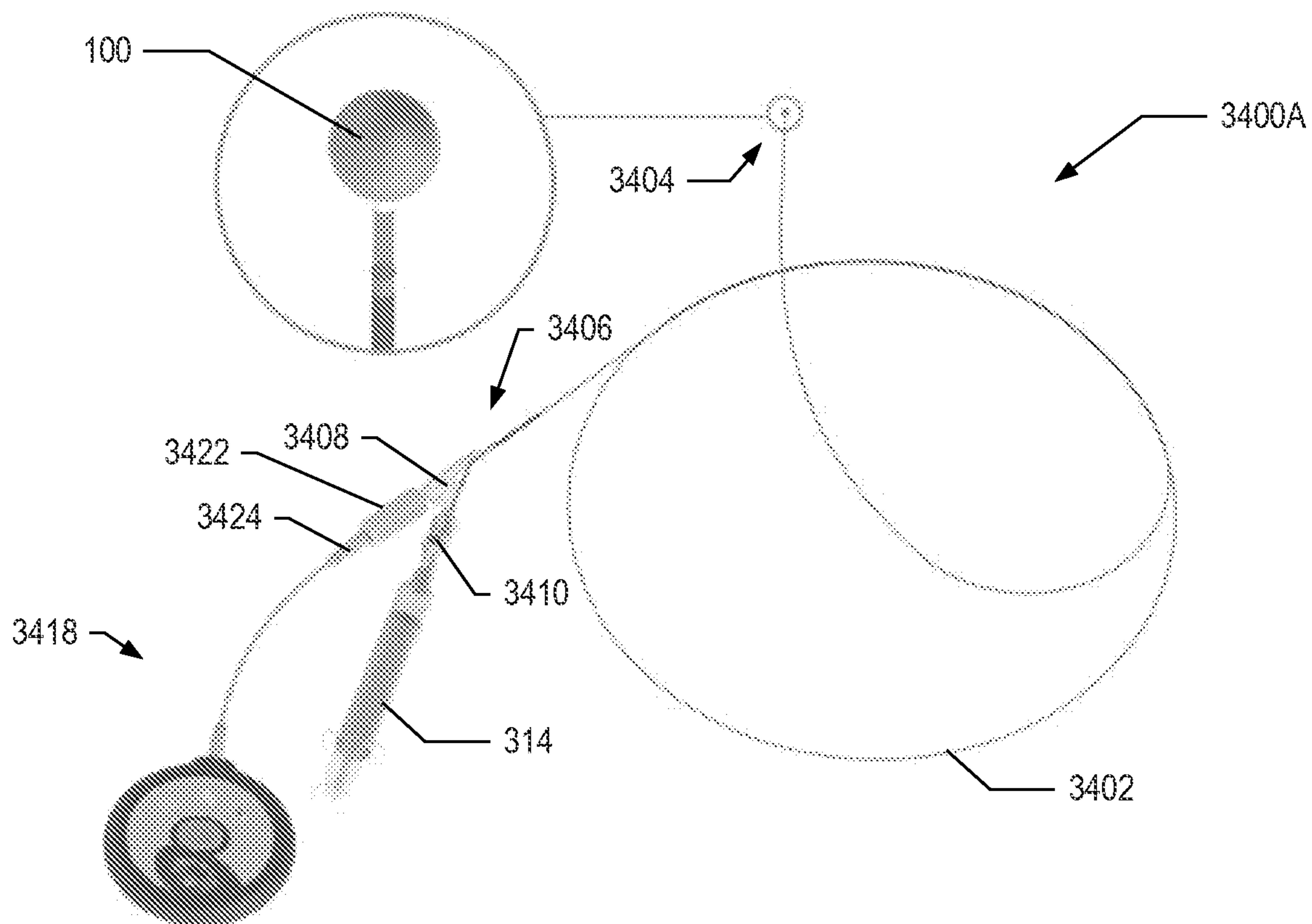


FIG. 31A

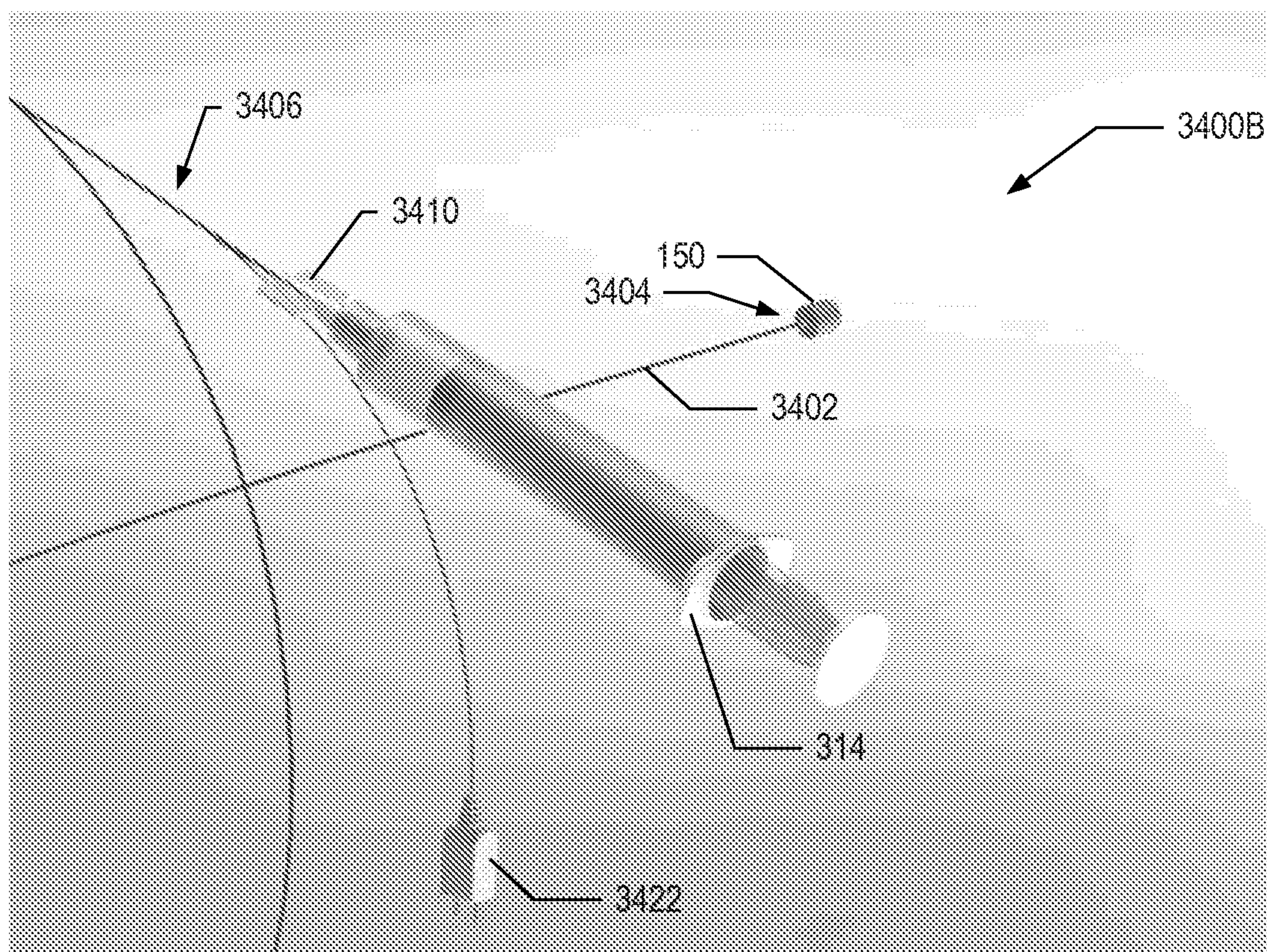


FIG. 31B

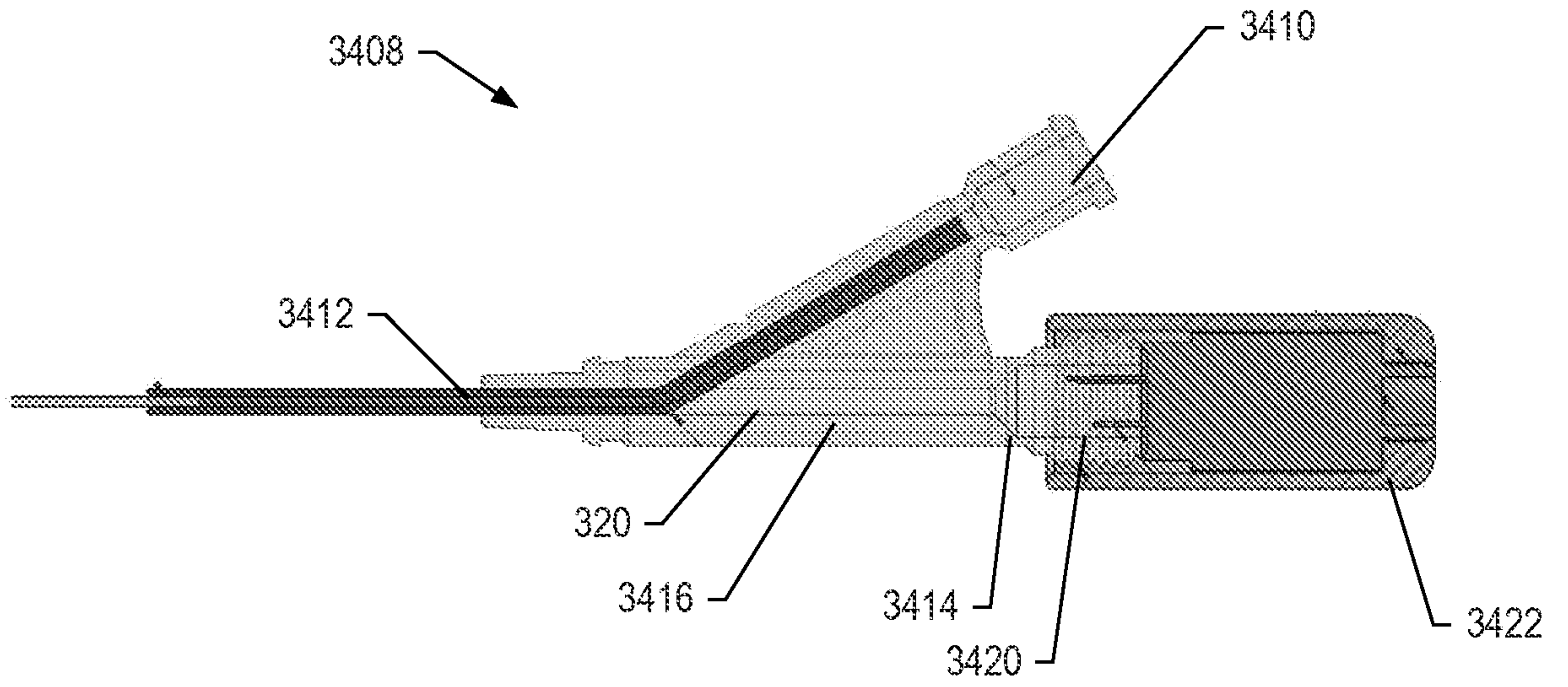


FIG. 32A

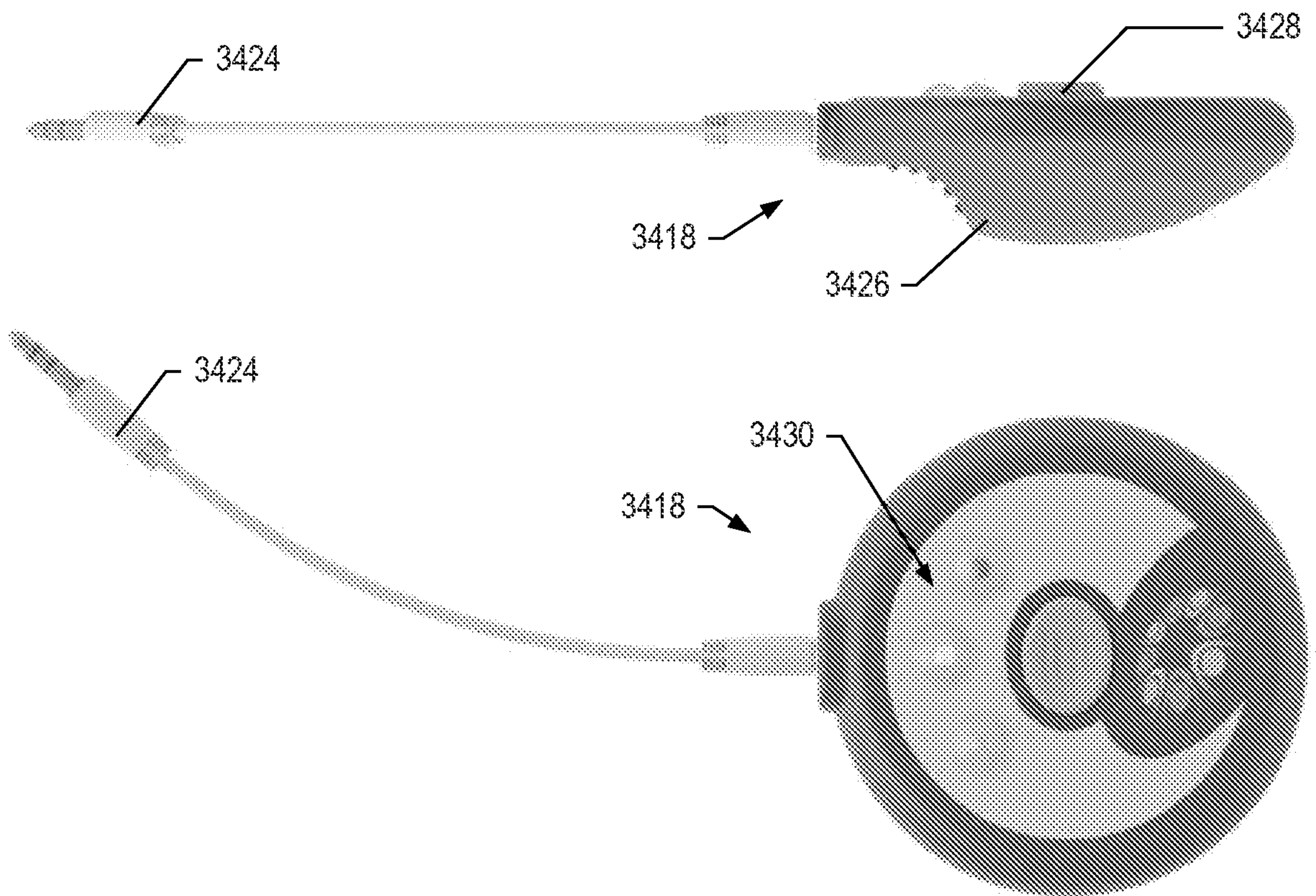


FIG. 33

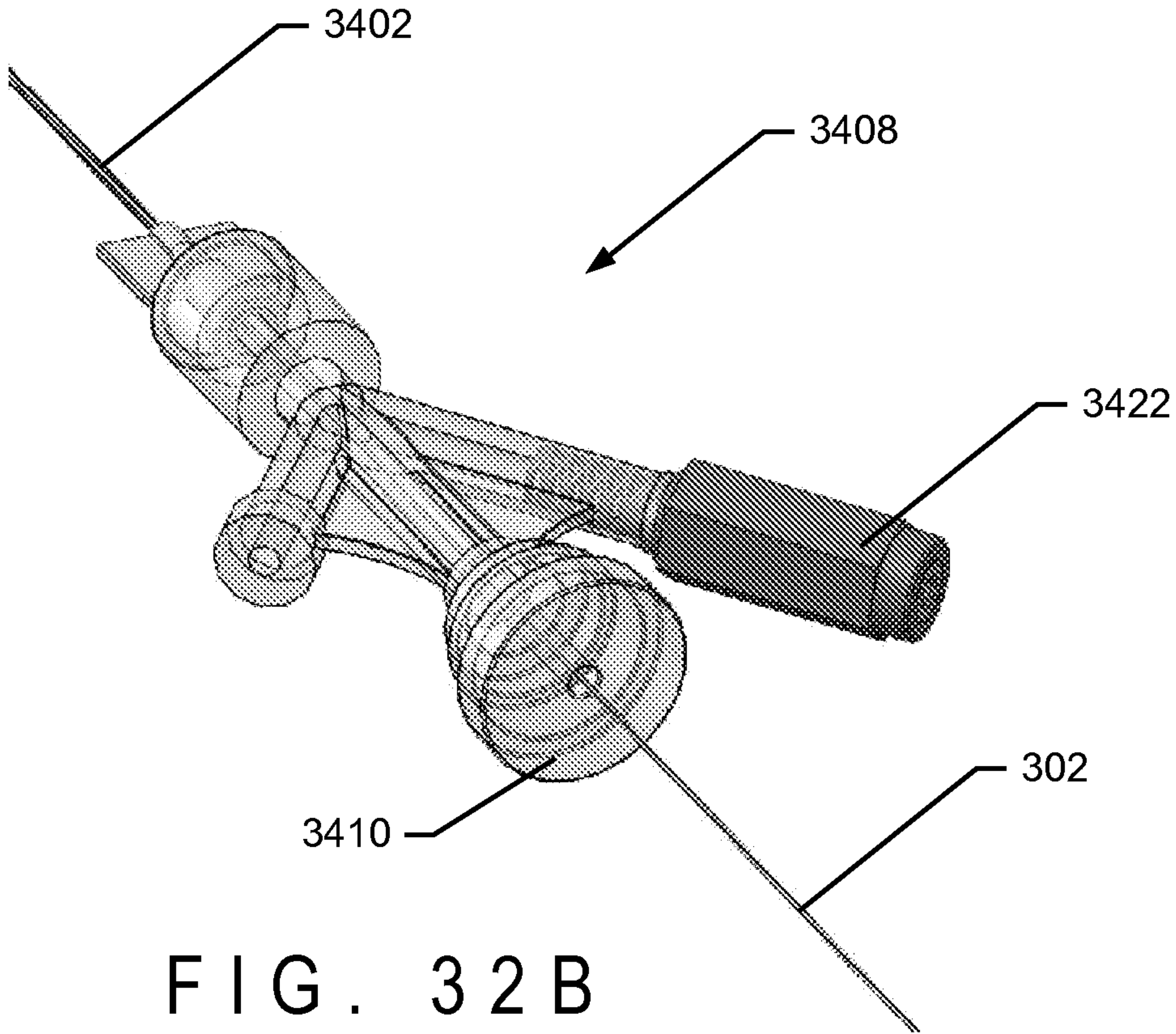


FIG. 32B

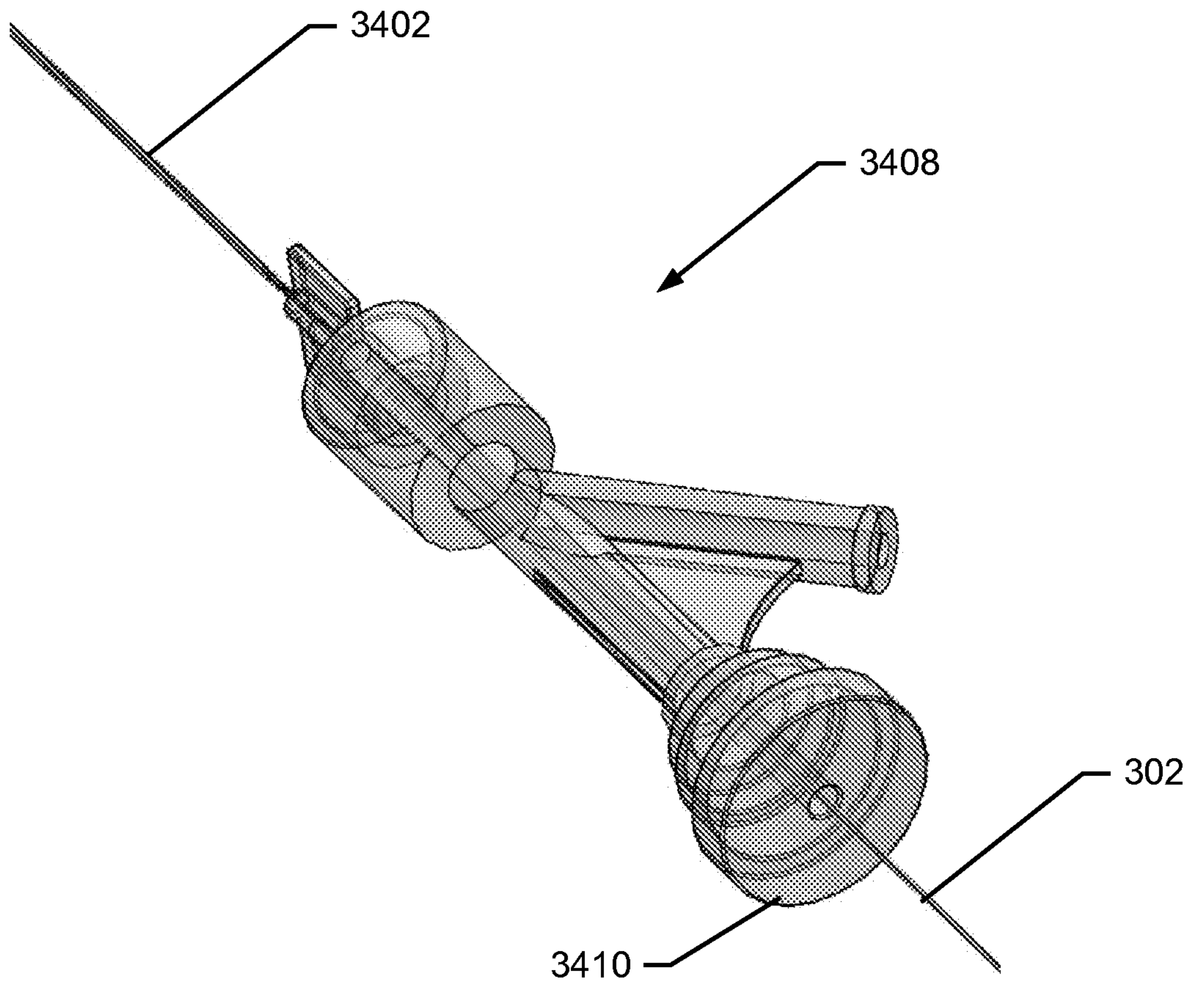
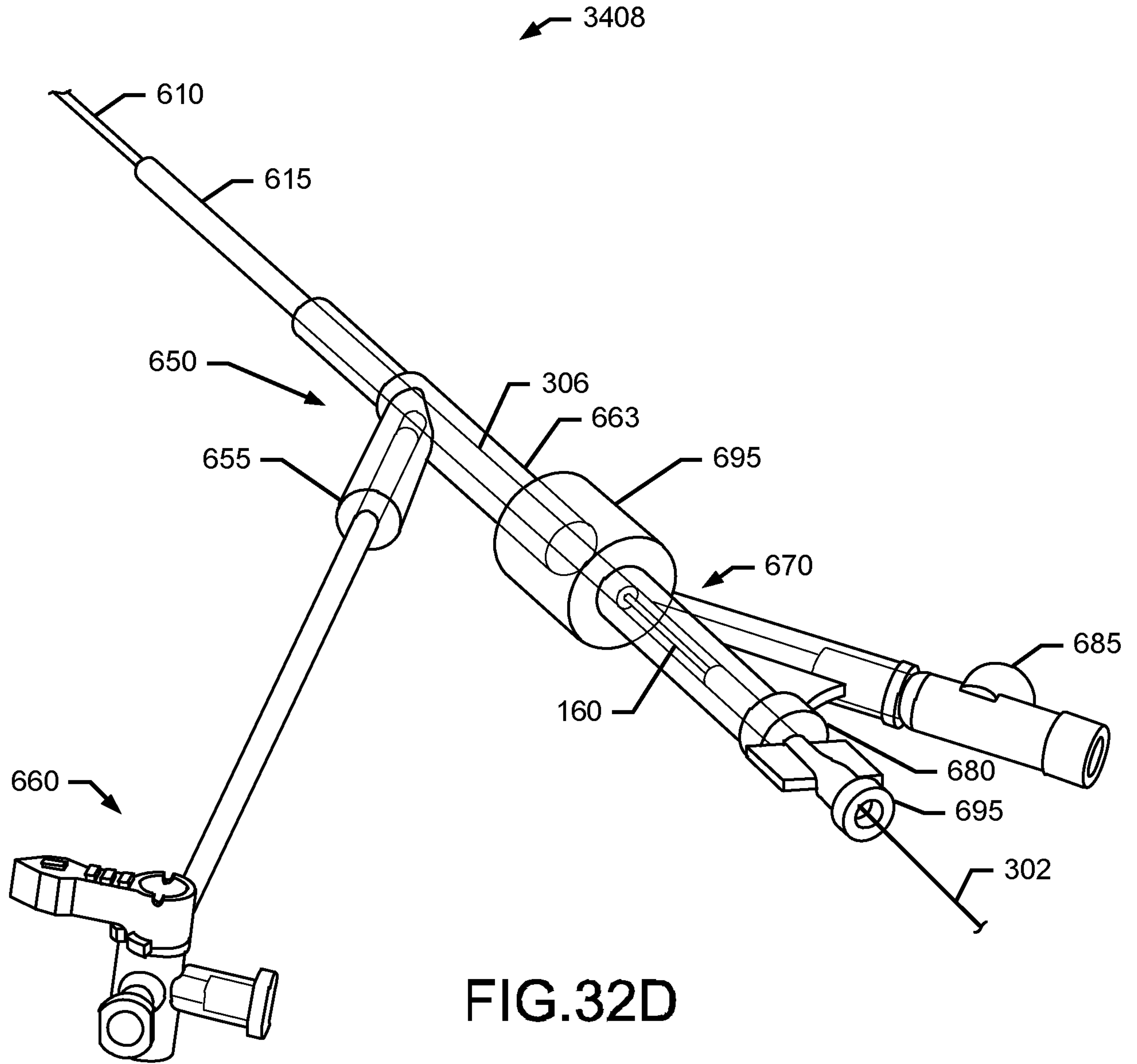


FIG. 32C



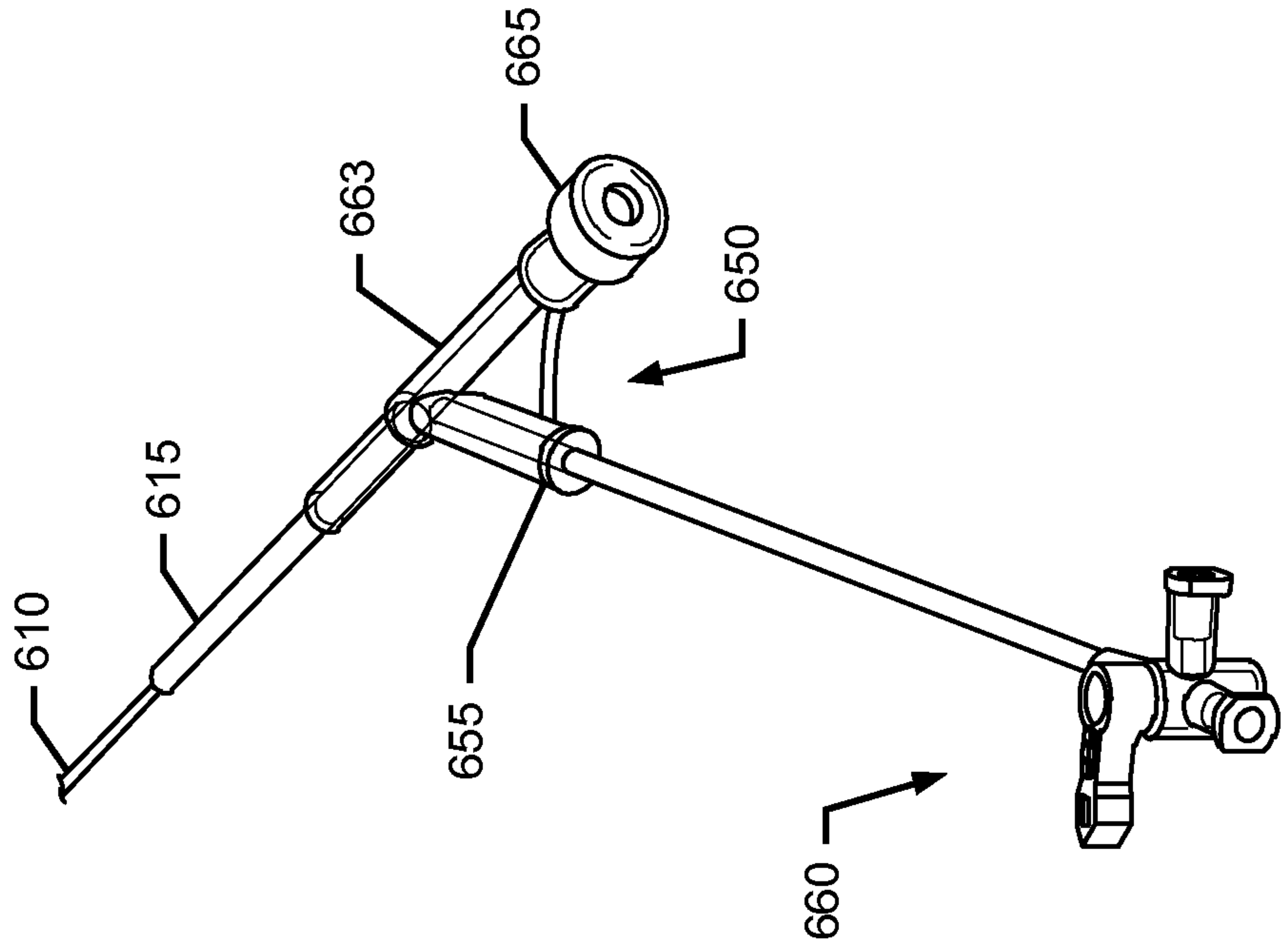


FIG. 32F

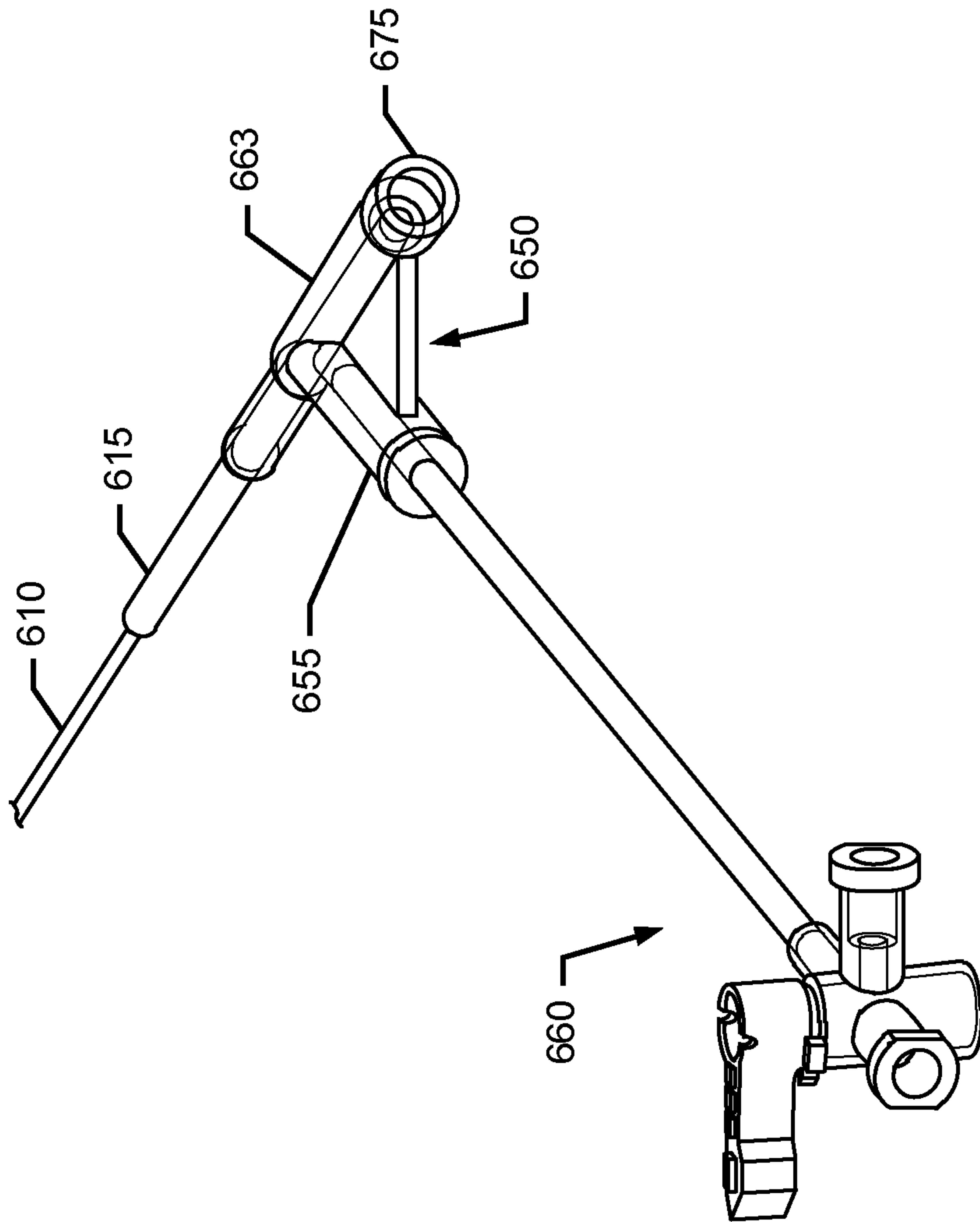


FIG. 32E

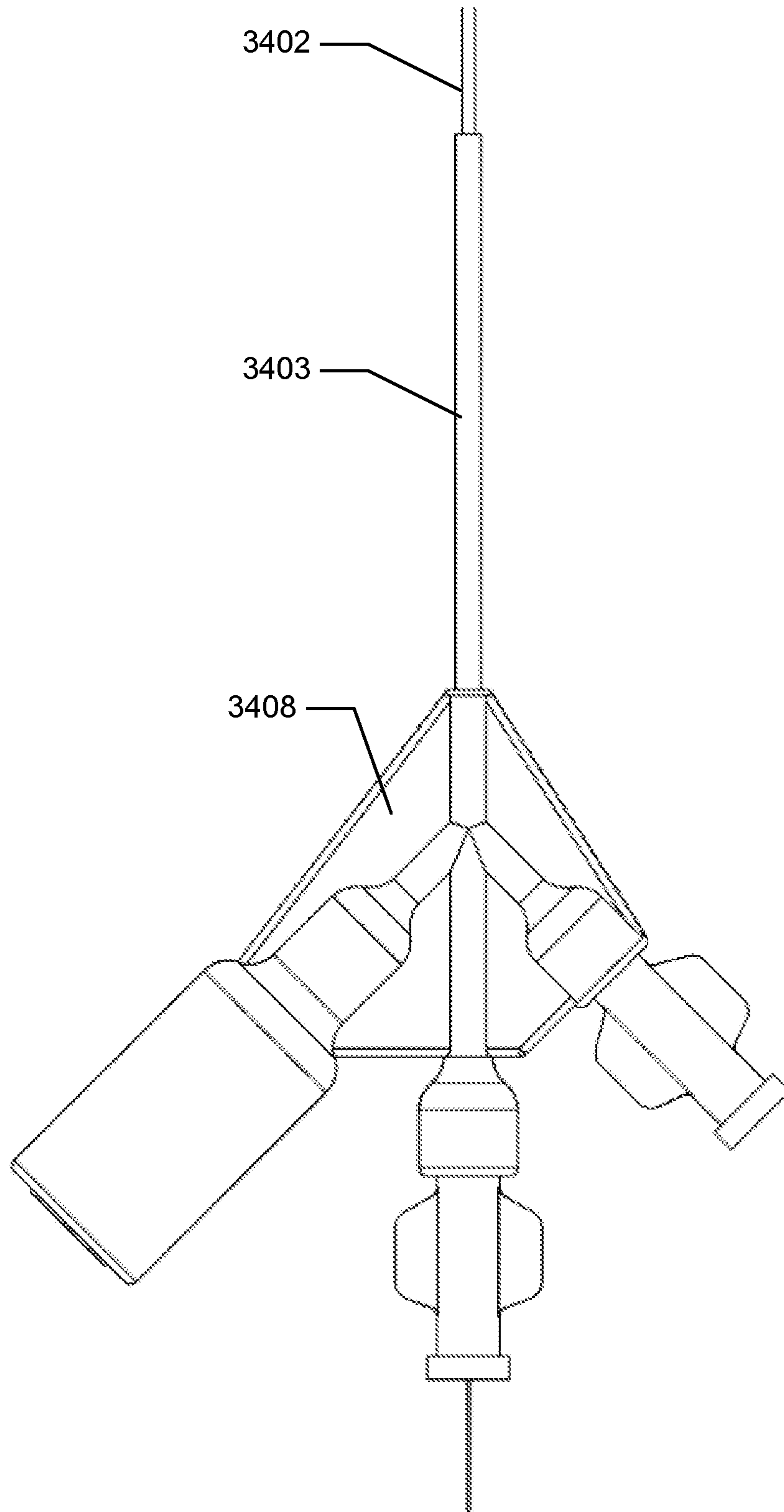


FIG. 32G

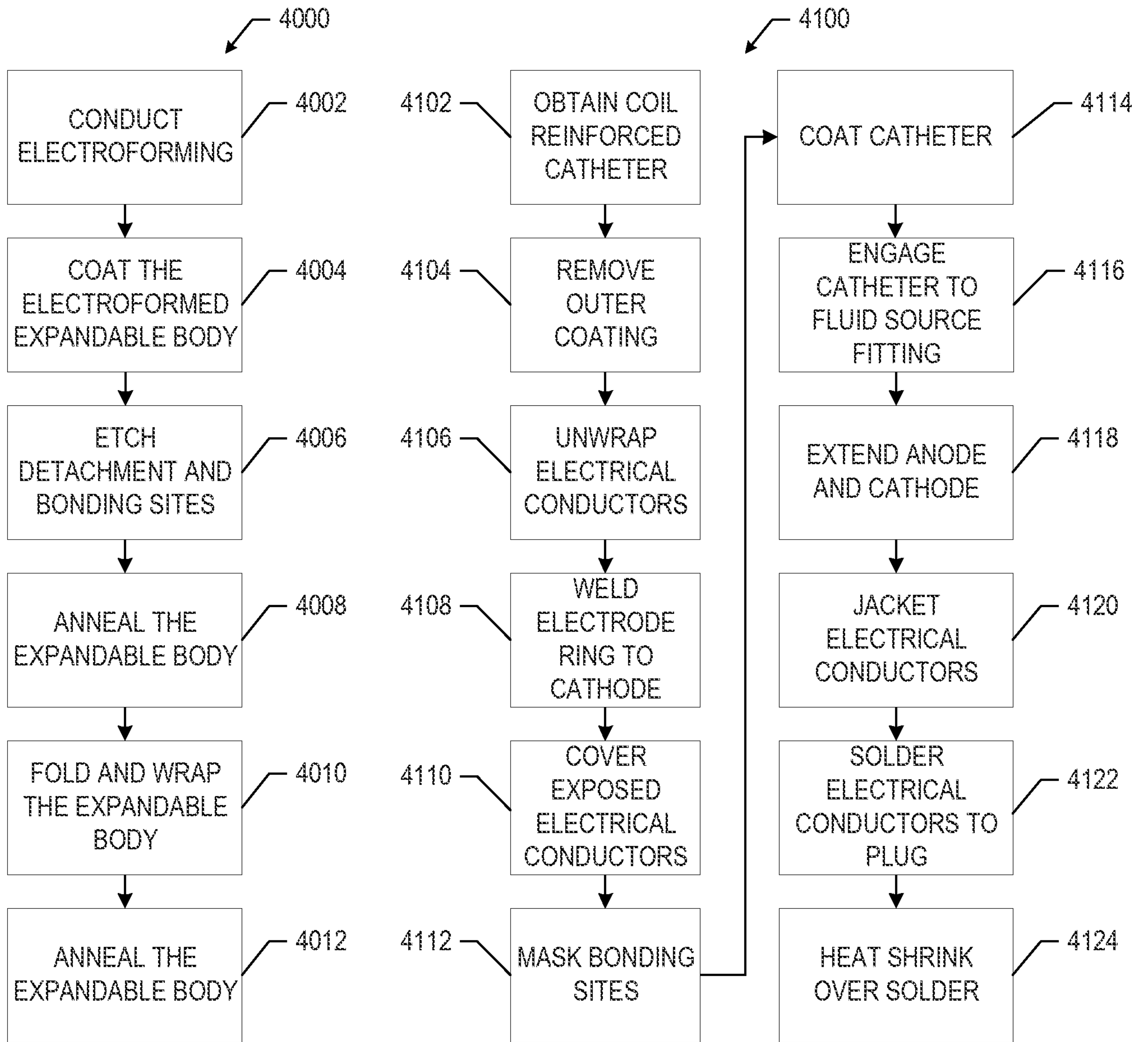


FIG. 34

FIG. 35

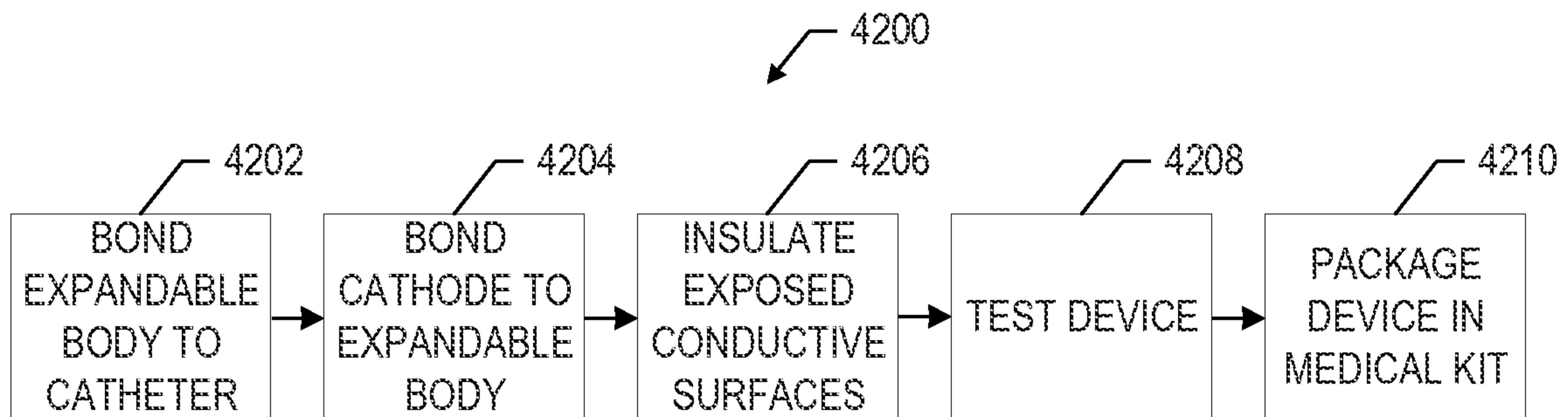


FIG. 36

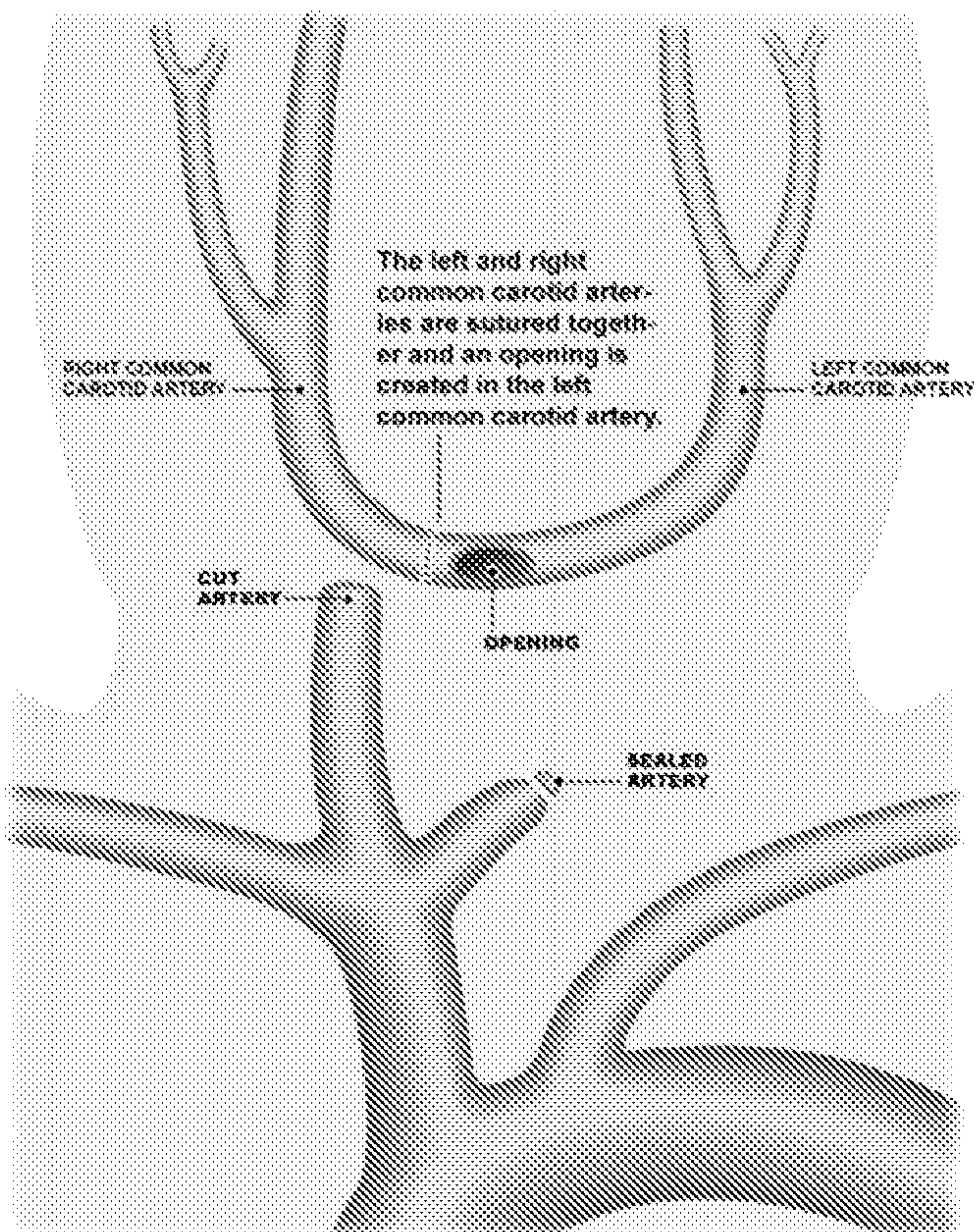
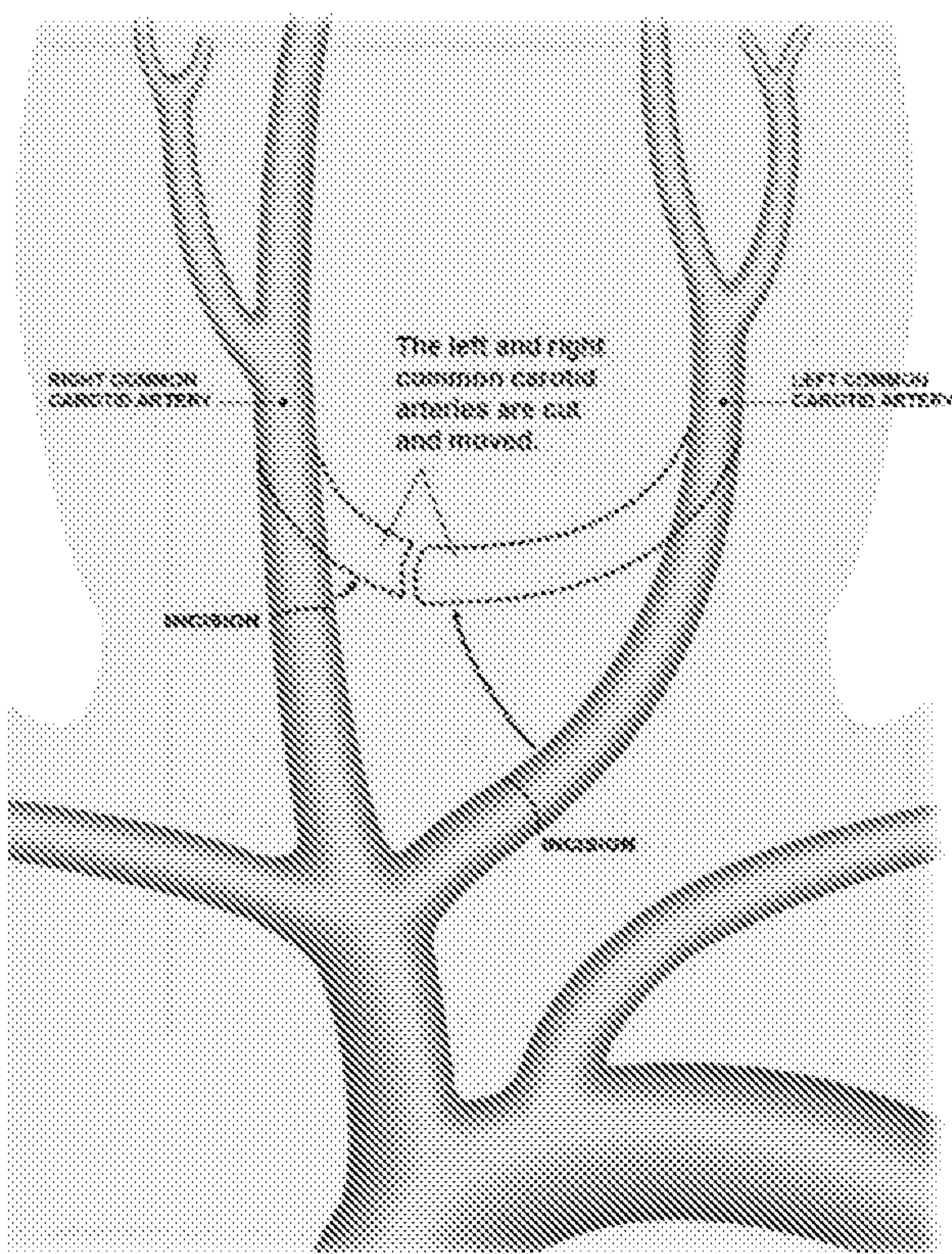


FIG. 37A

FIG. 37B

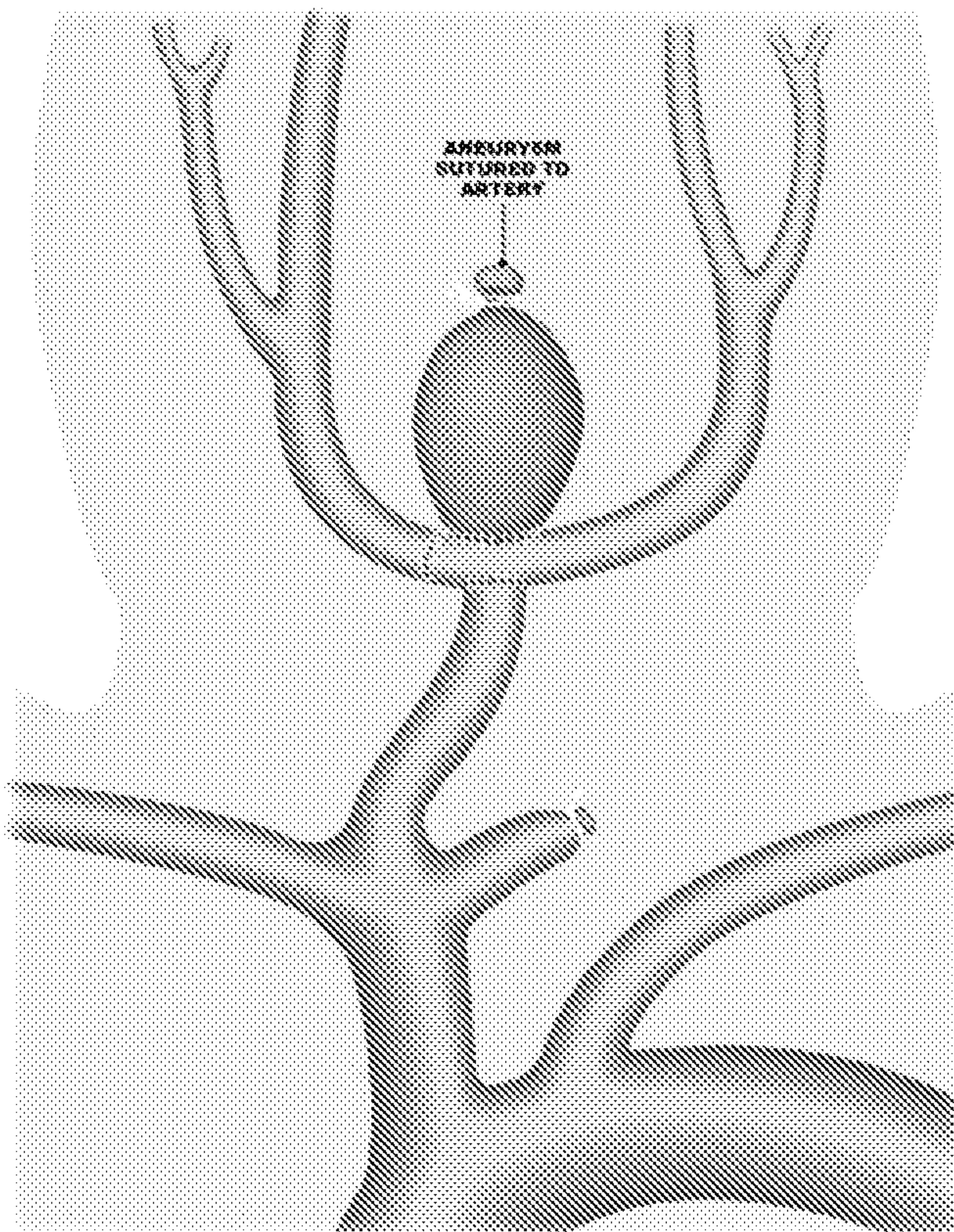
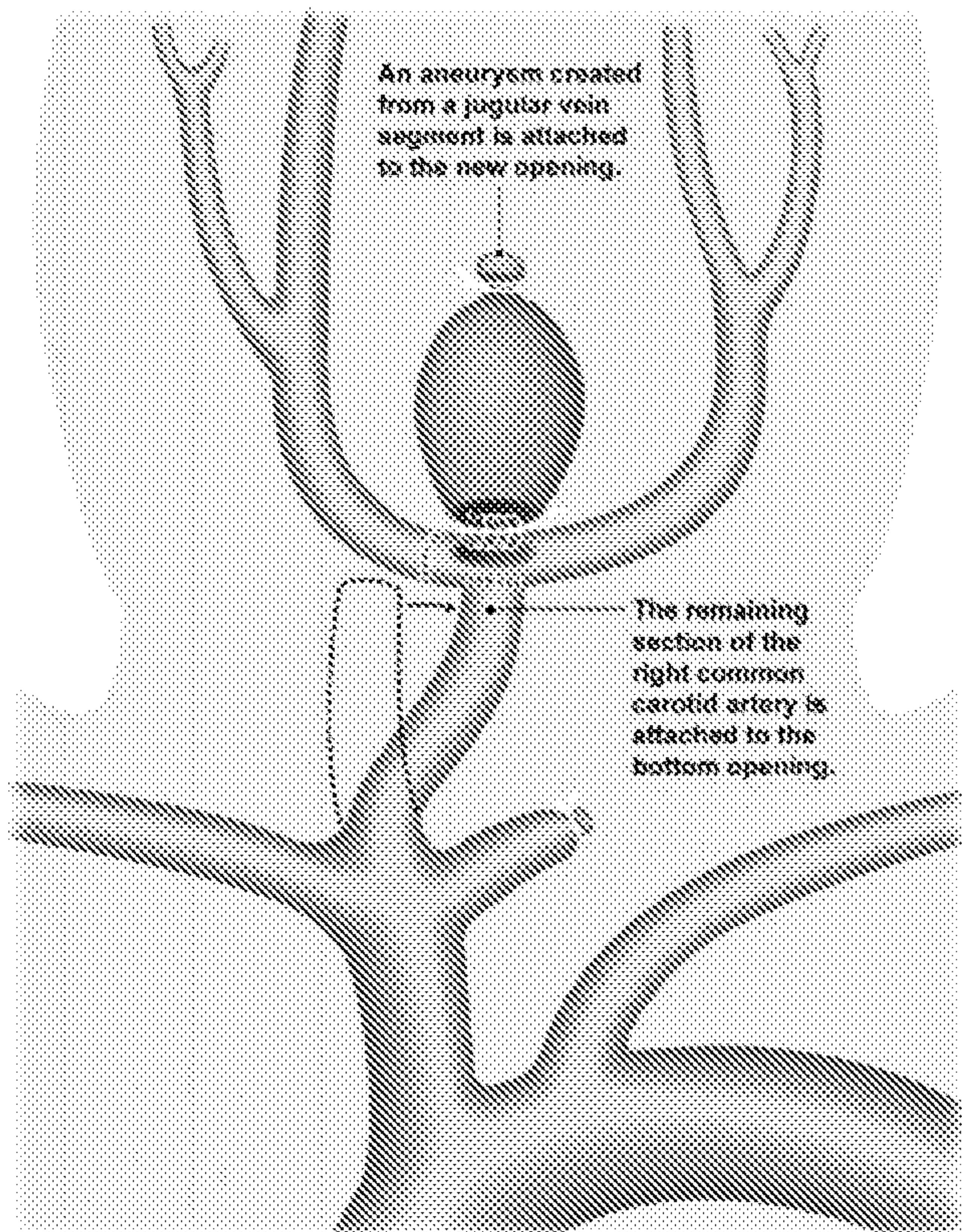


FIG. 37C

FIG. 37D

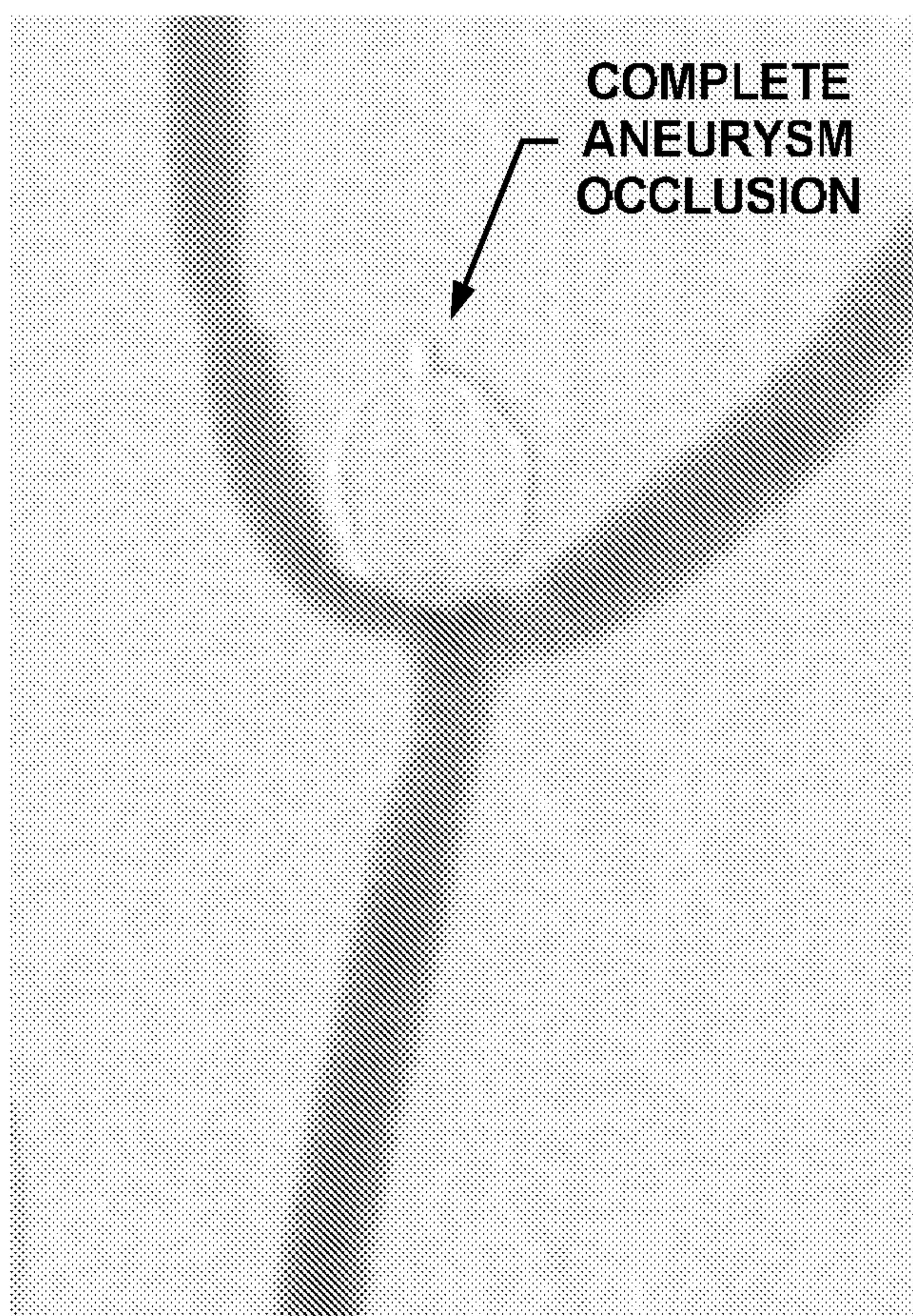
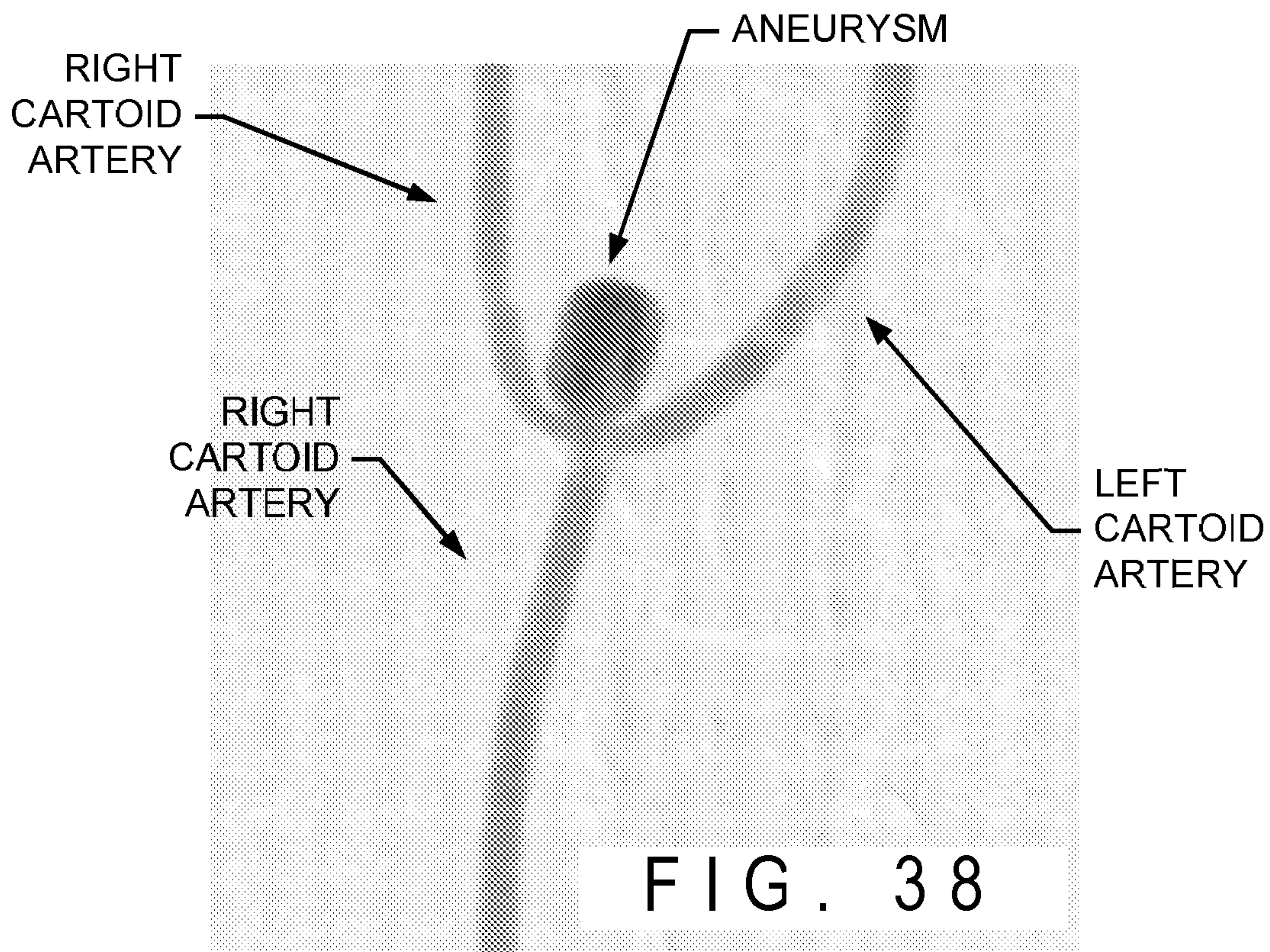


FIG. 39A

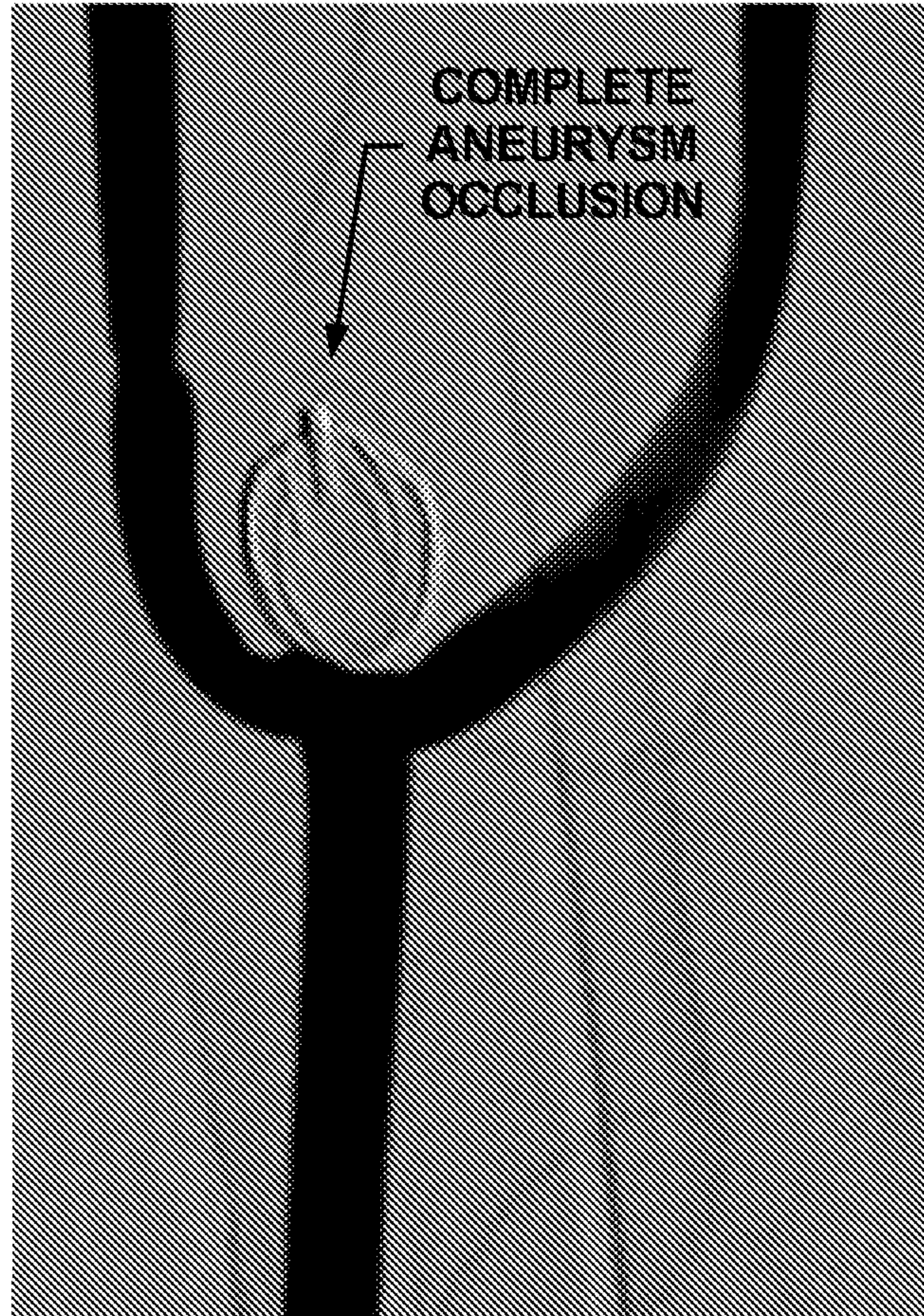


FIG. 39B

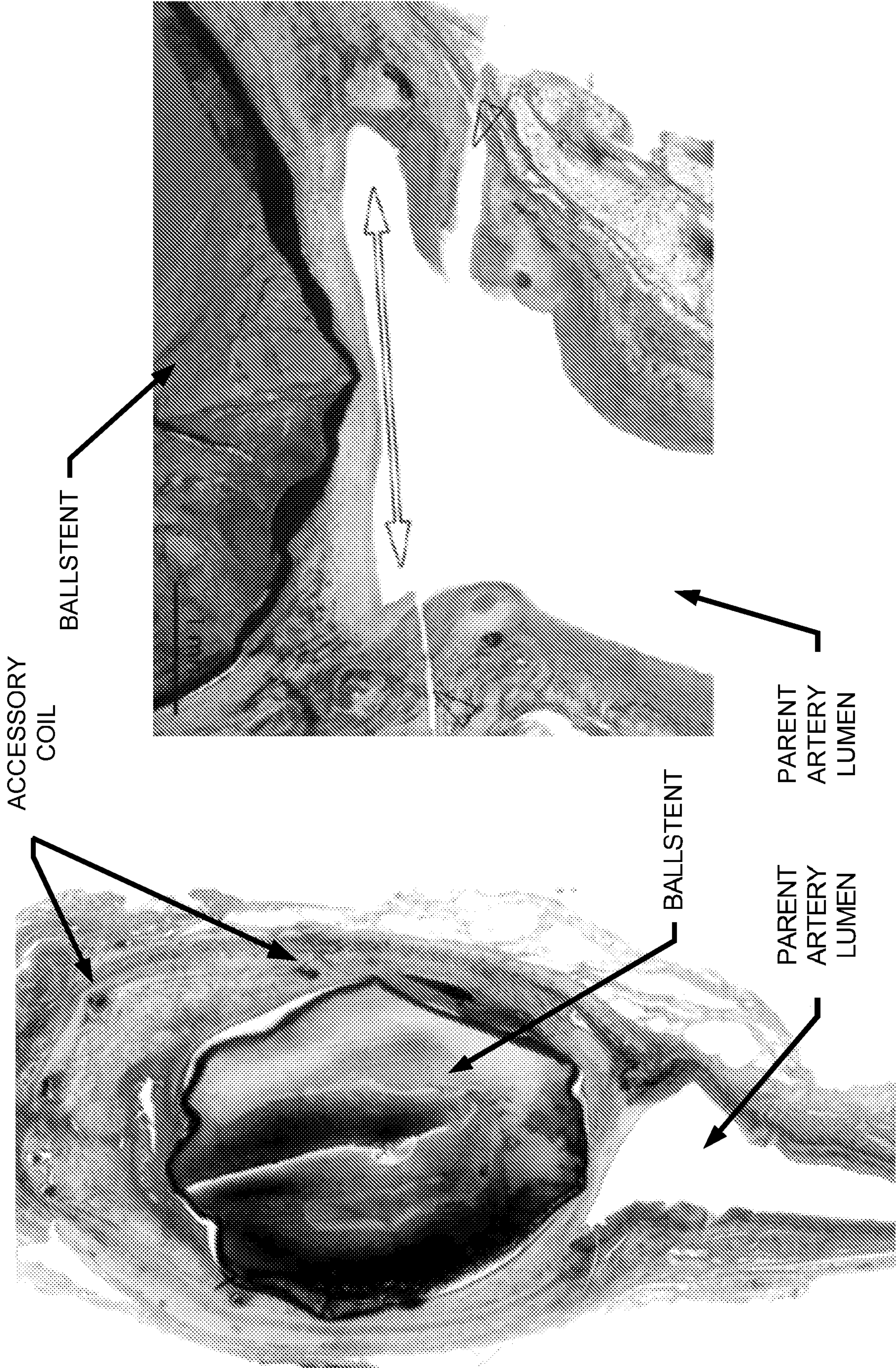


FIG. 40A

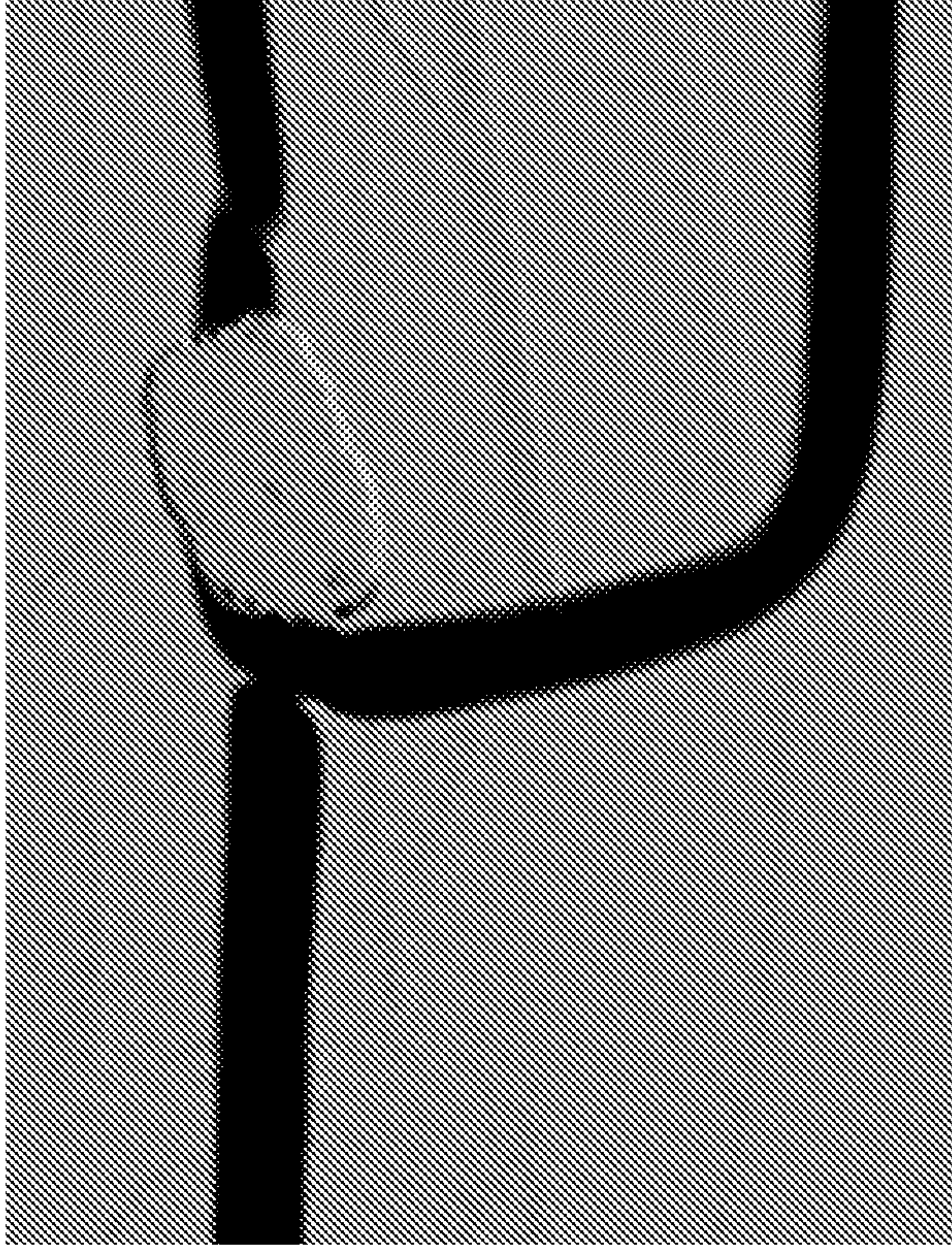


FIG. 40 B

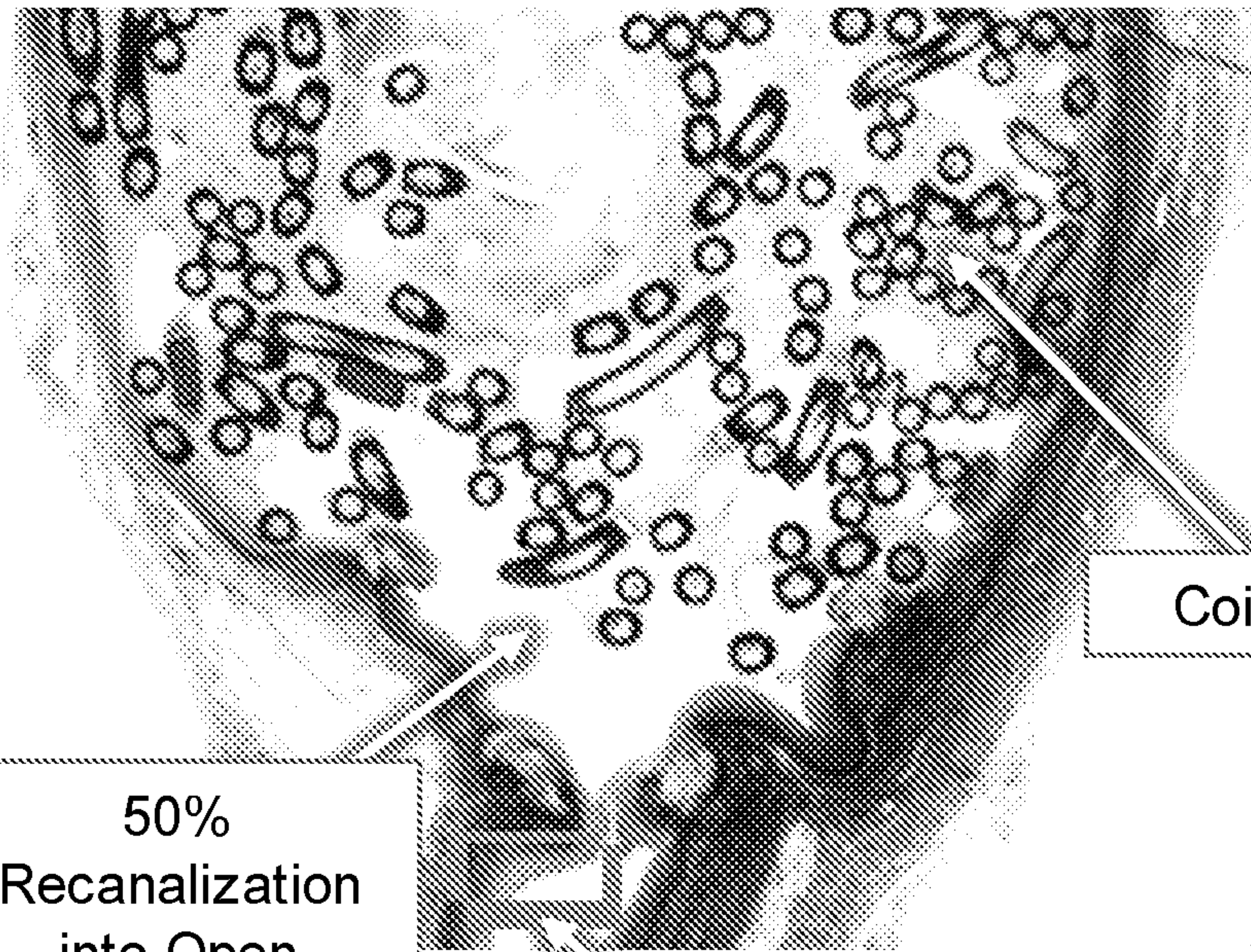


FIG. 40 C

50%
Recanalization
into Open
Aneurysm
Neck

Coils

Parent Artery
Lumen

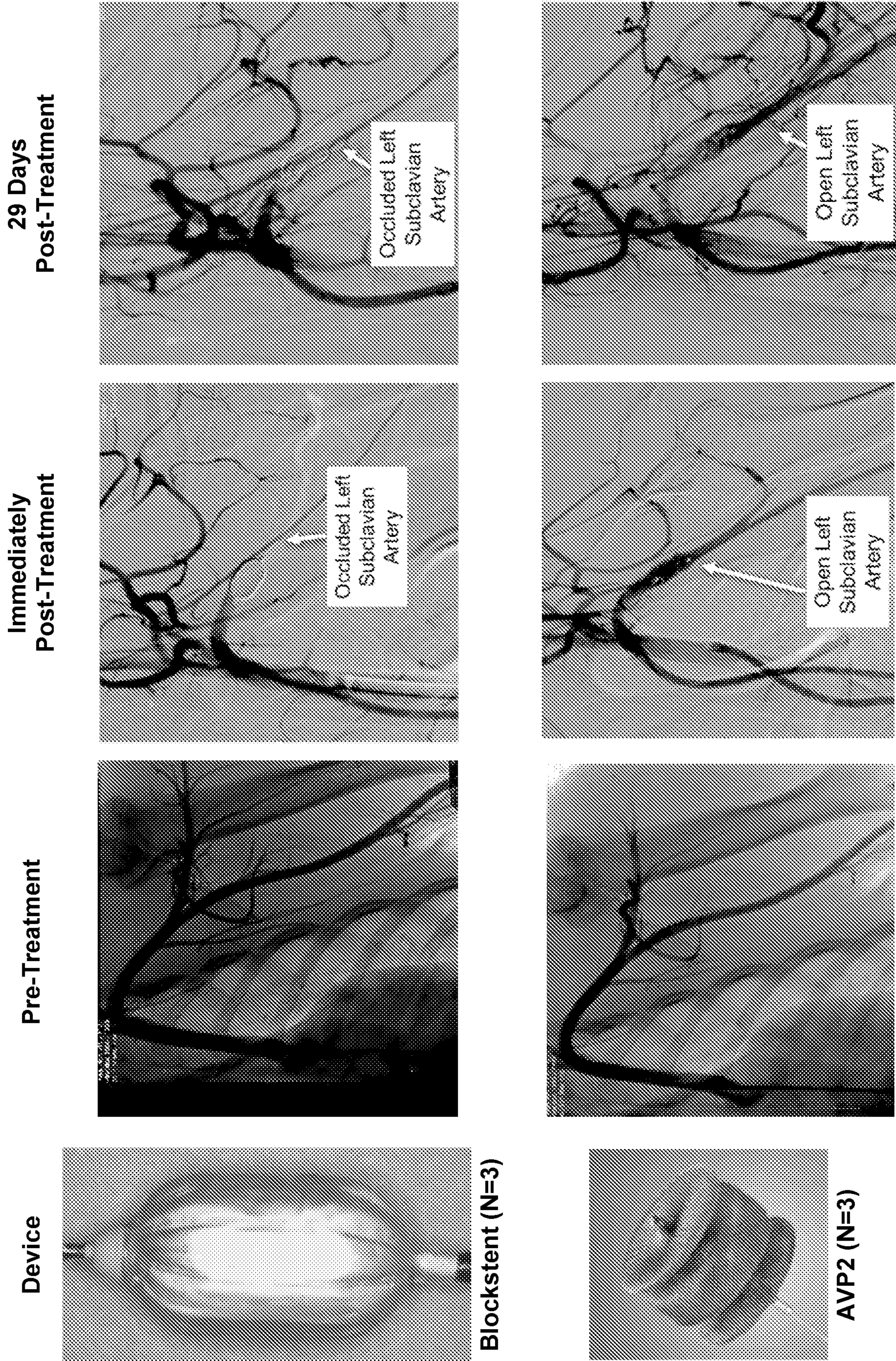


FIG. 41

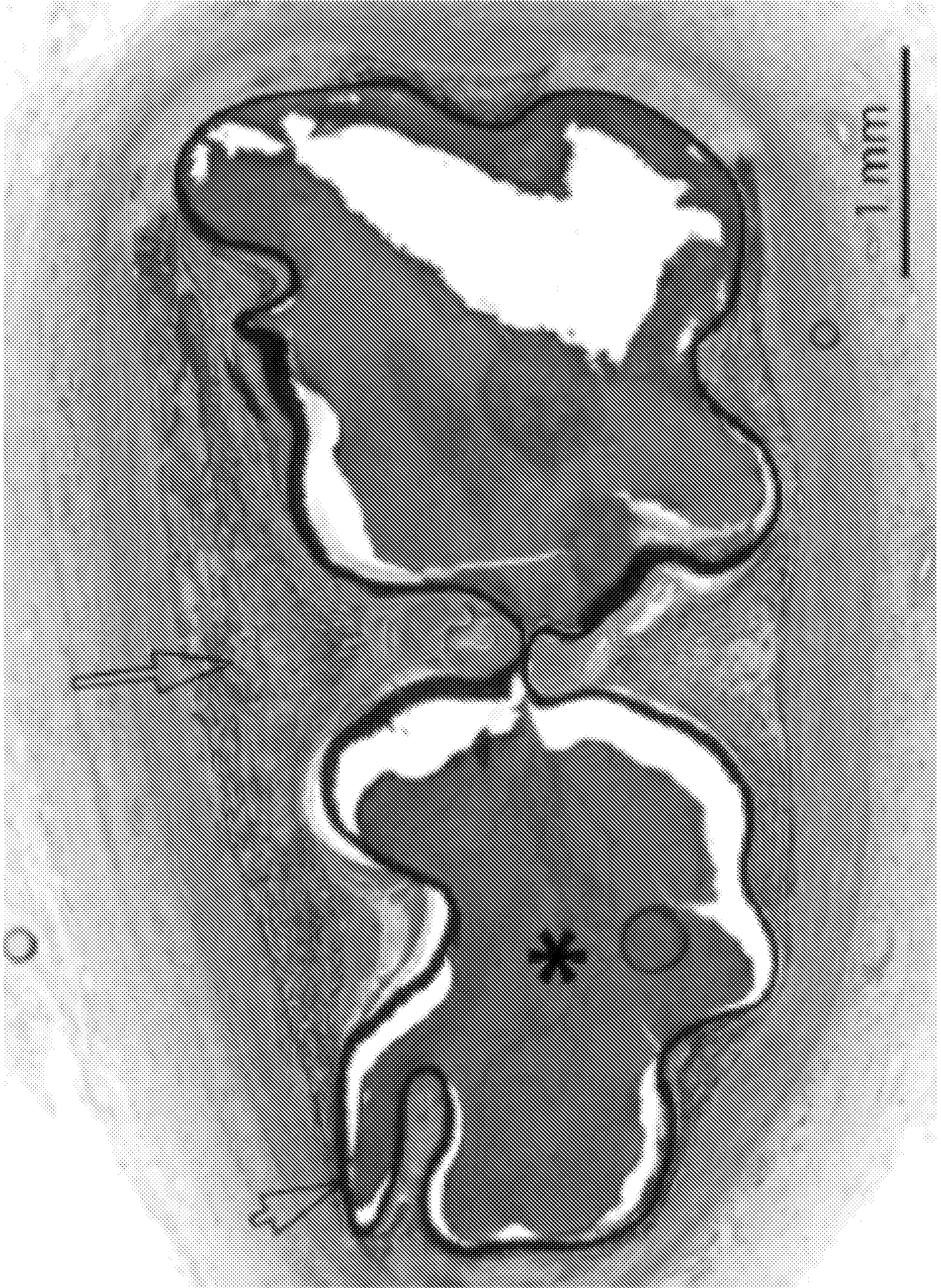


FIG. 42A

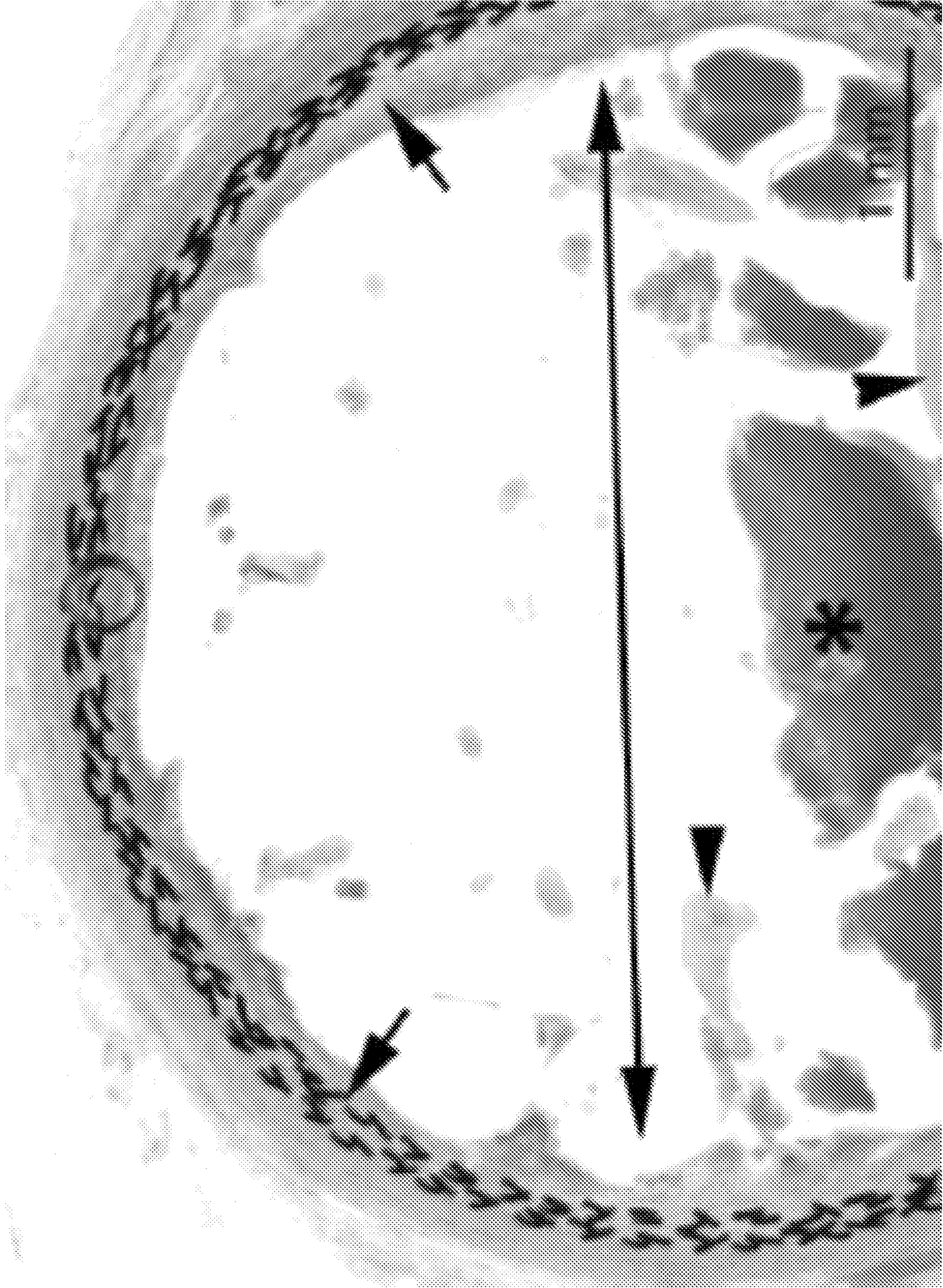


FIG. 42B

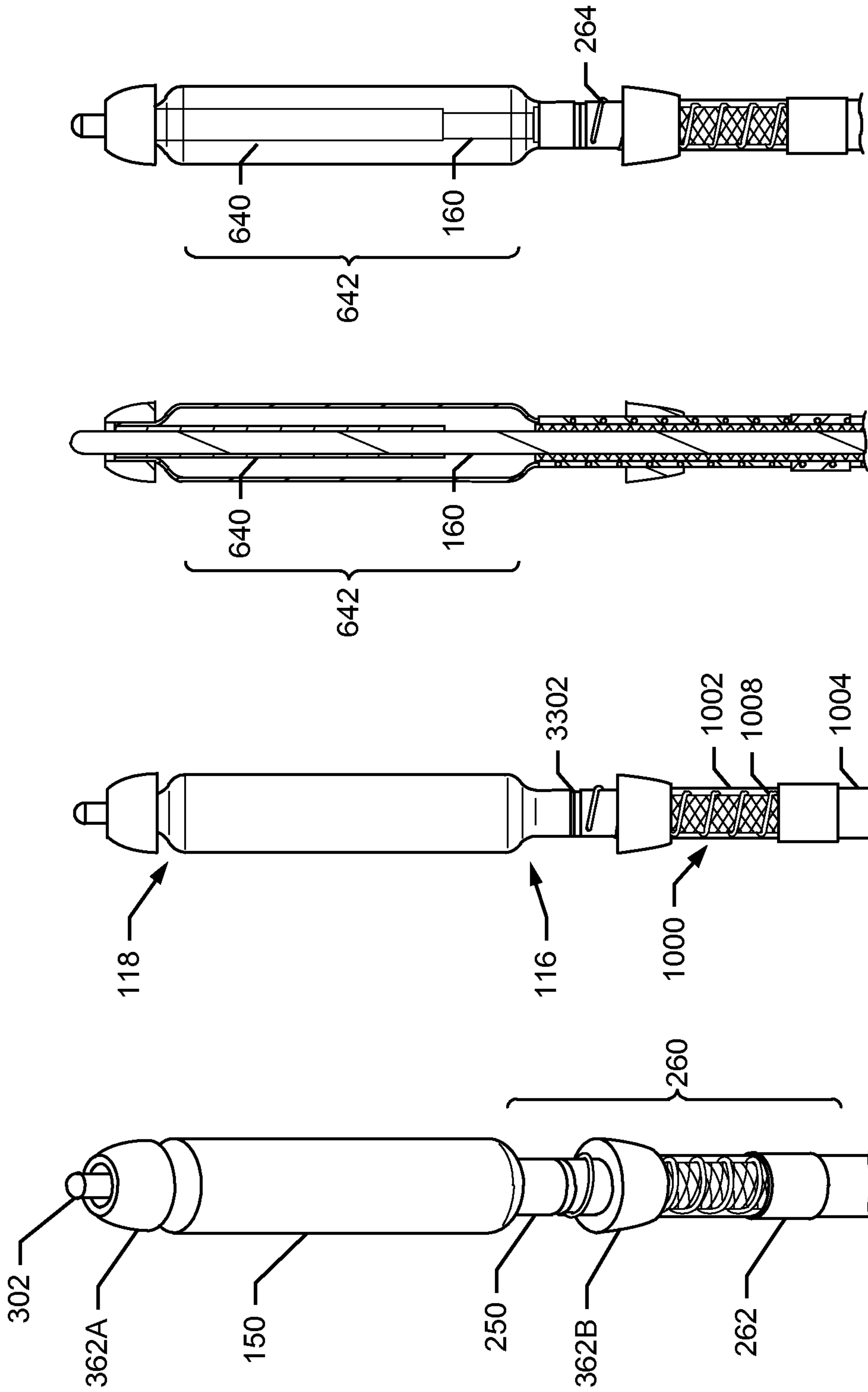


FIG. 43D

FIG. 43C

FIG. 43B

FIG. 43A

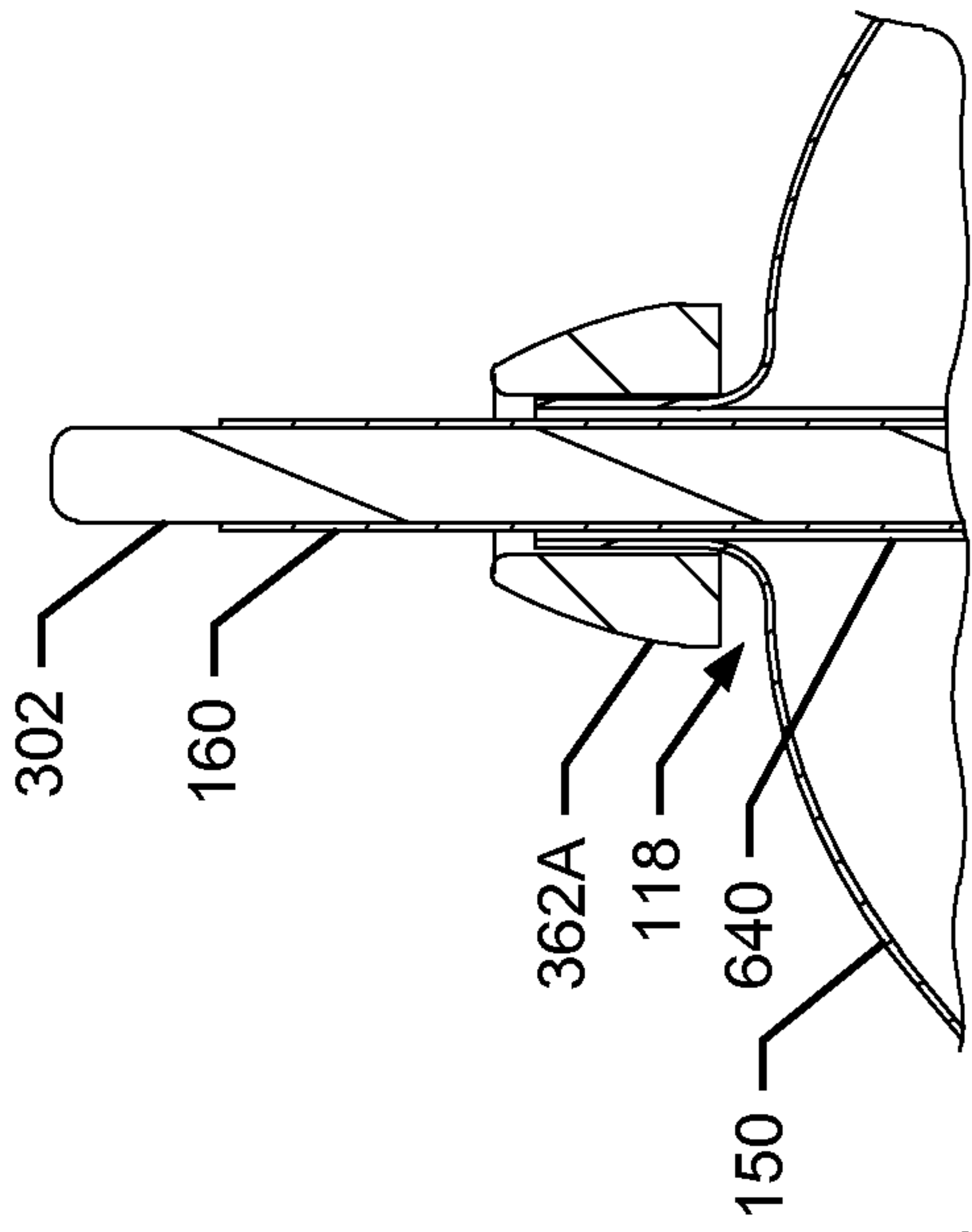


FIG. 43G

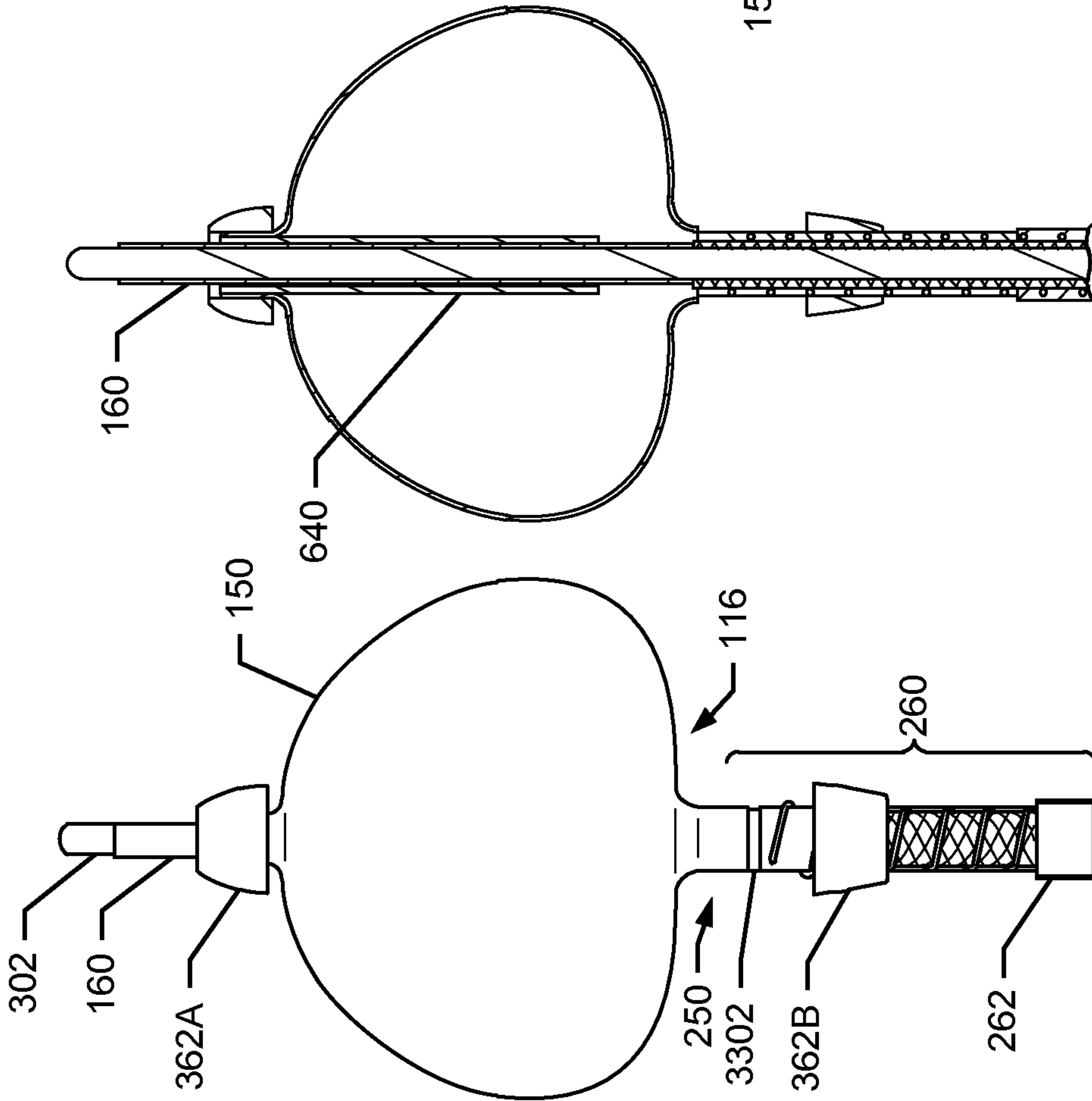


FIG. 43F

FIG. 43E

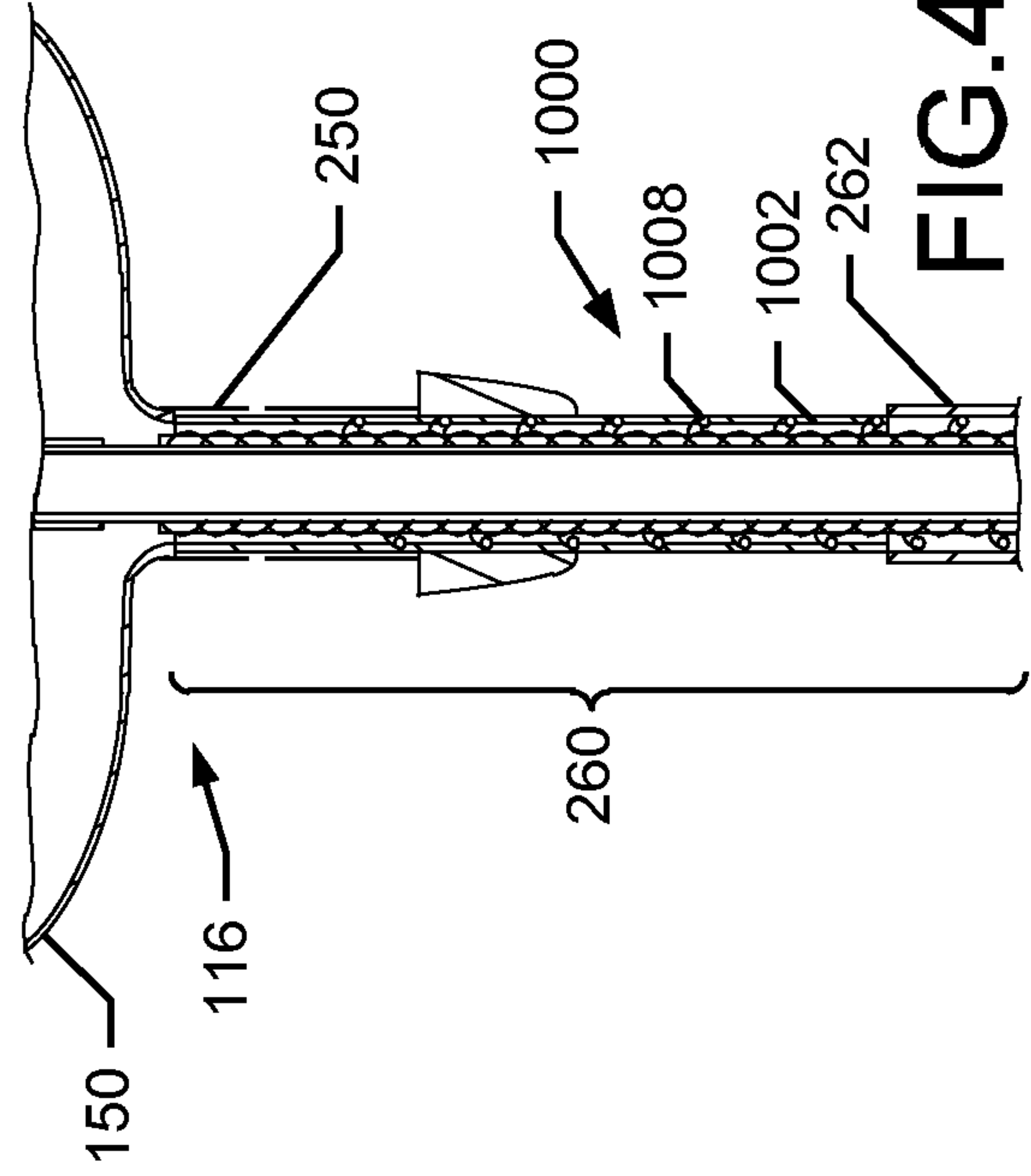


FIG. 43H

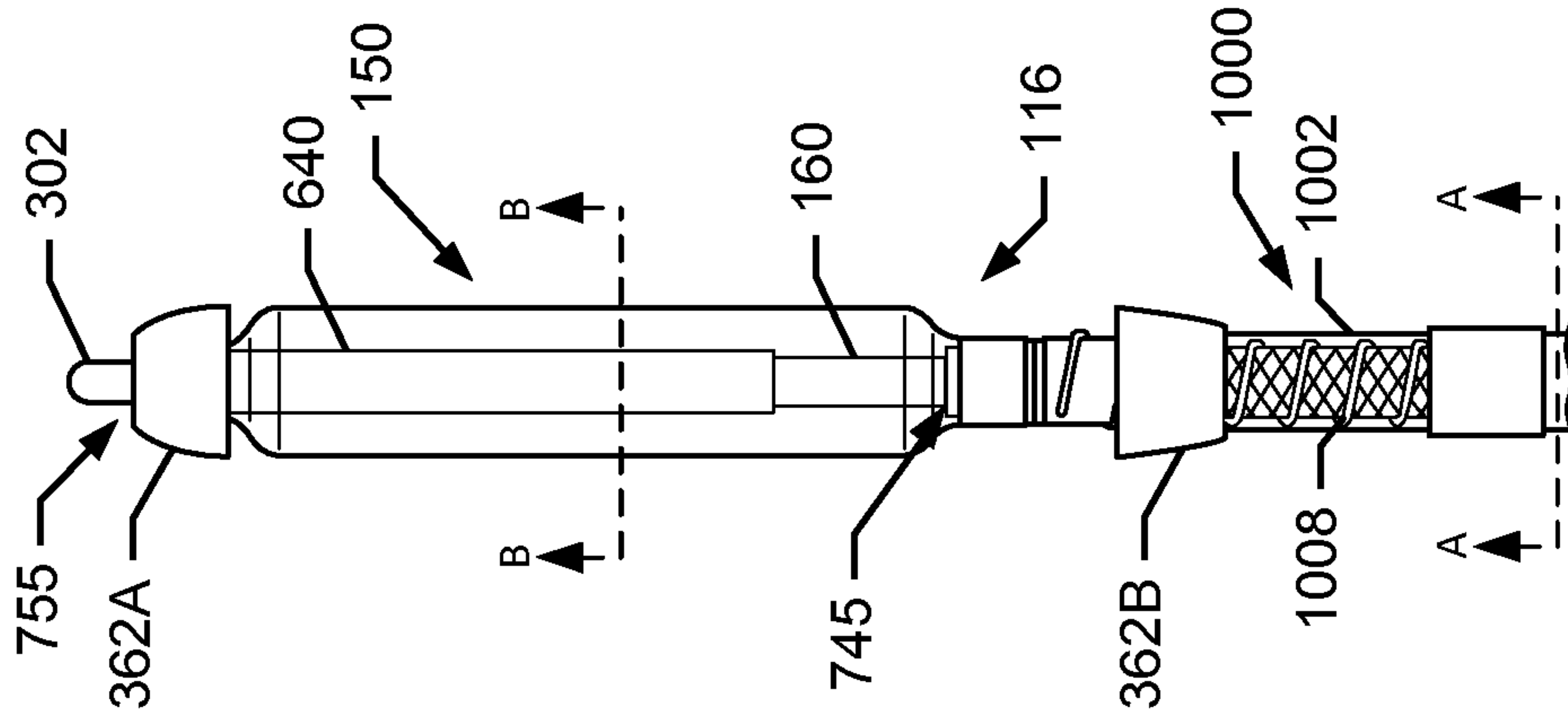


FIG. 43K

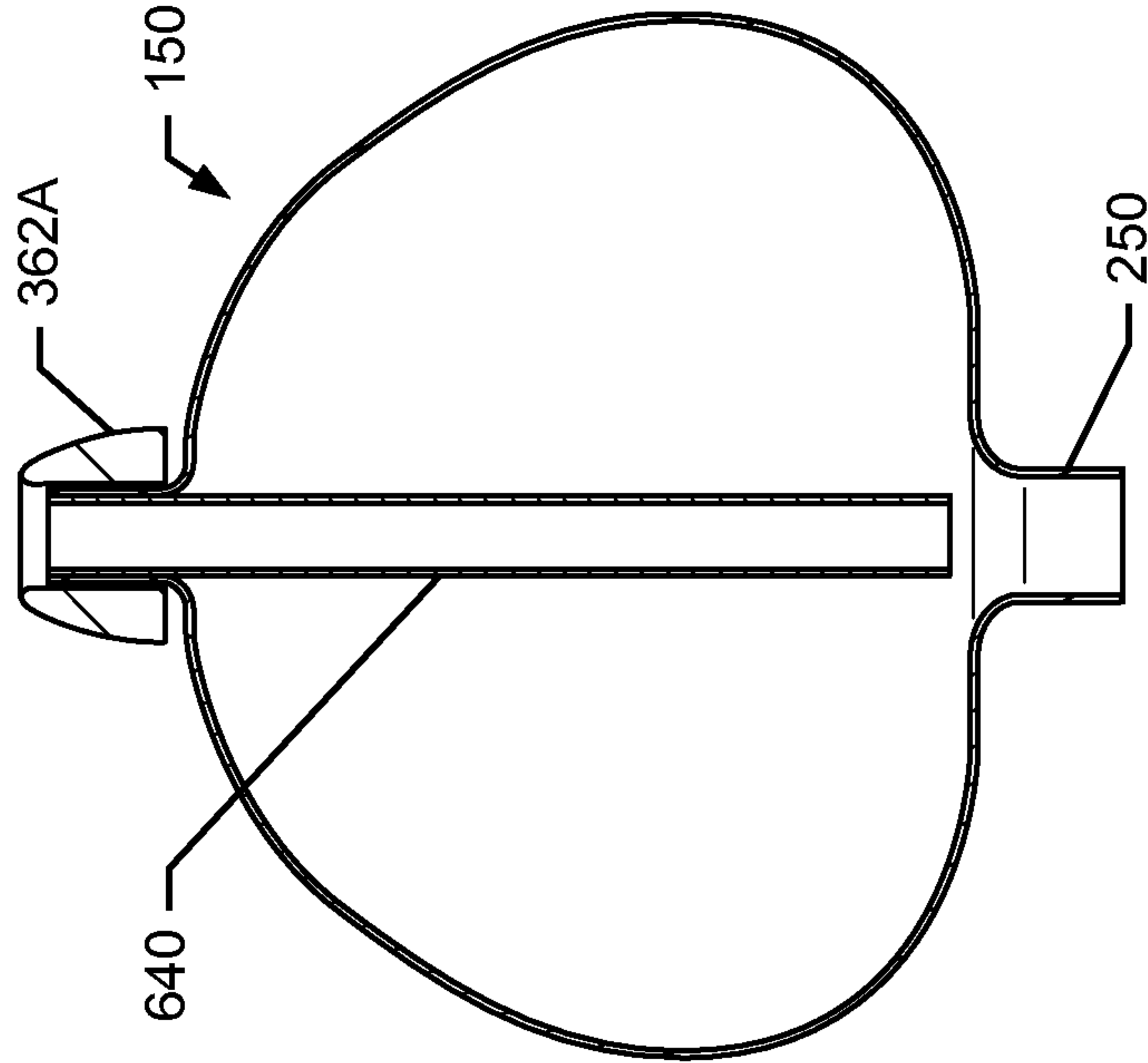


FIG. 43J

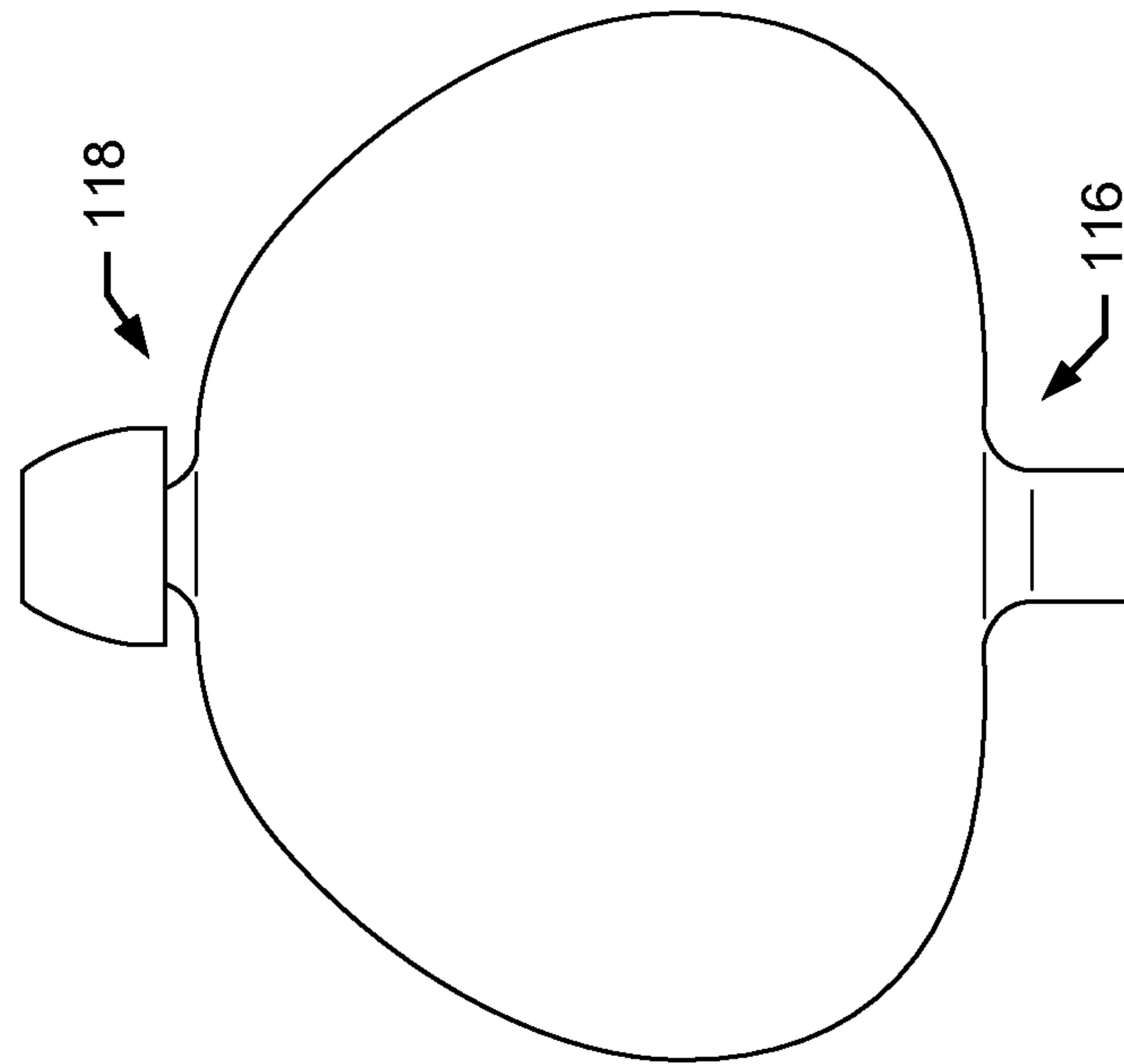
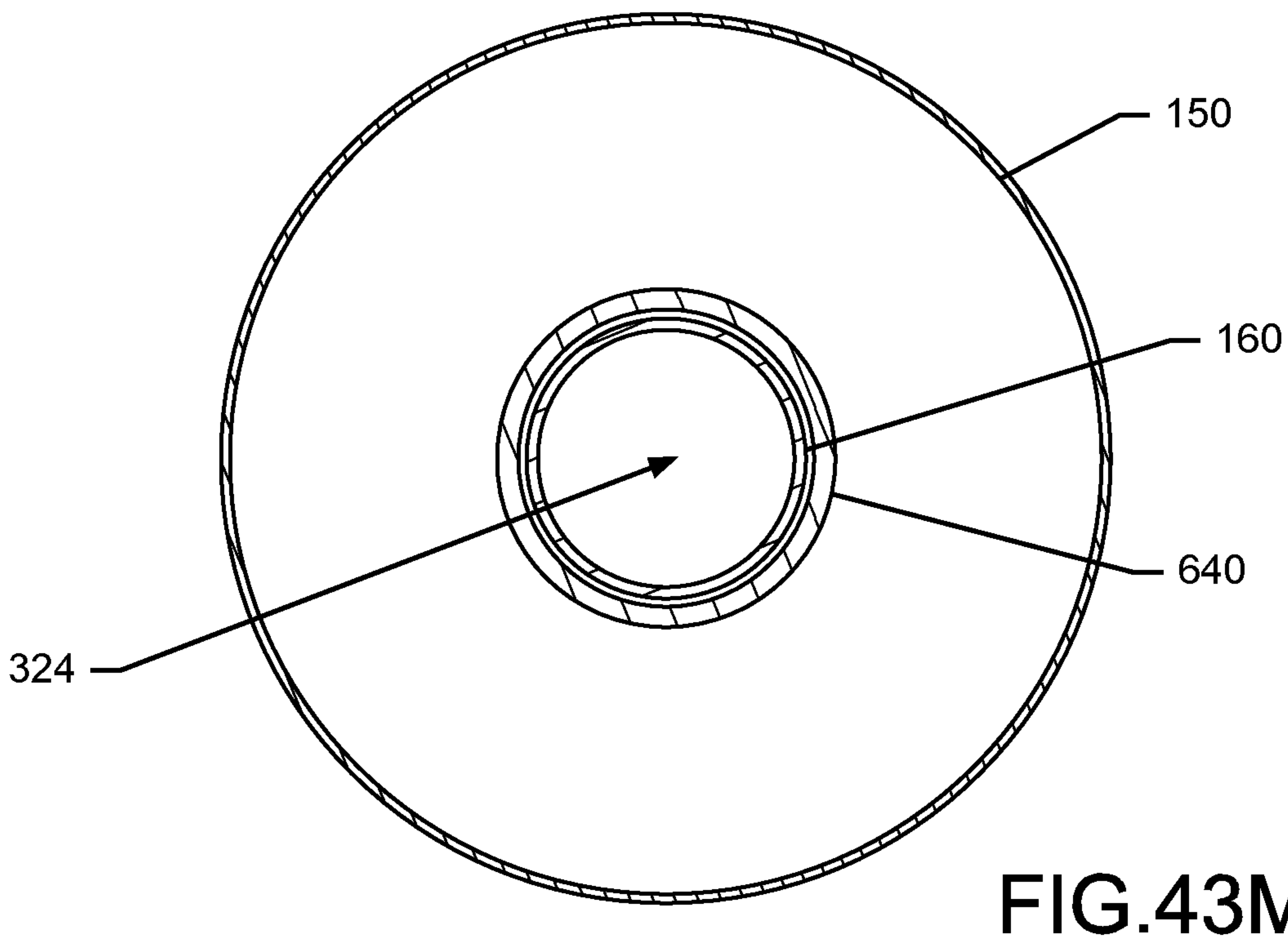
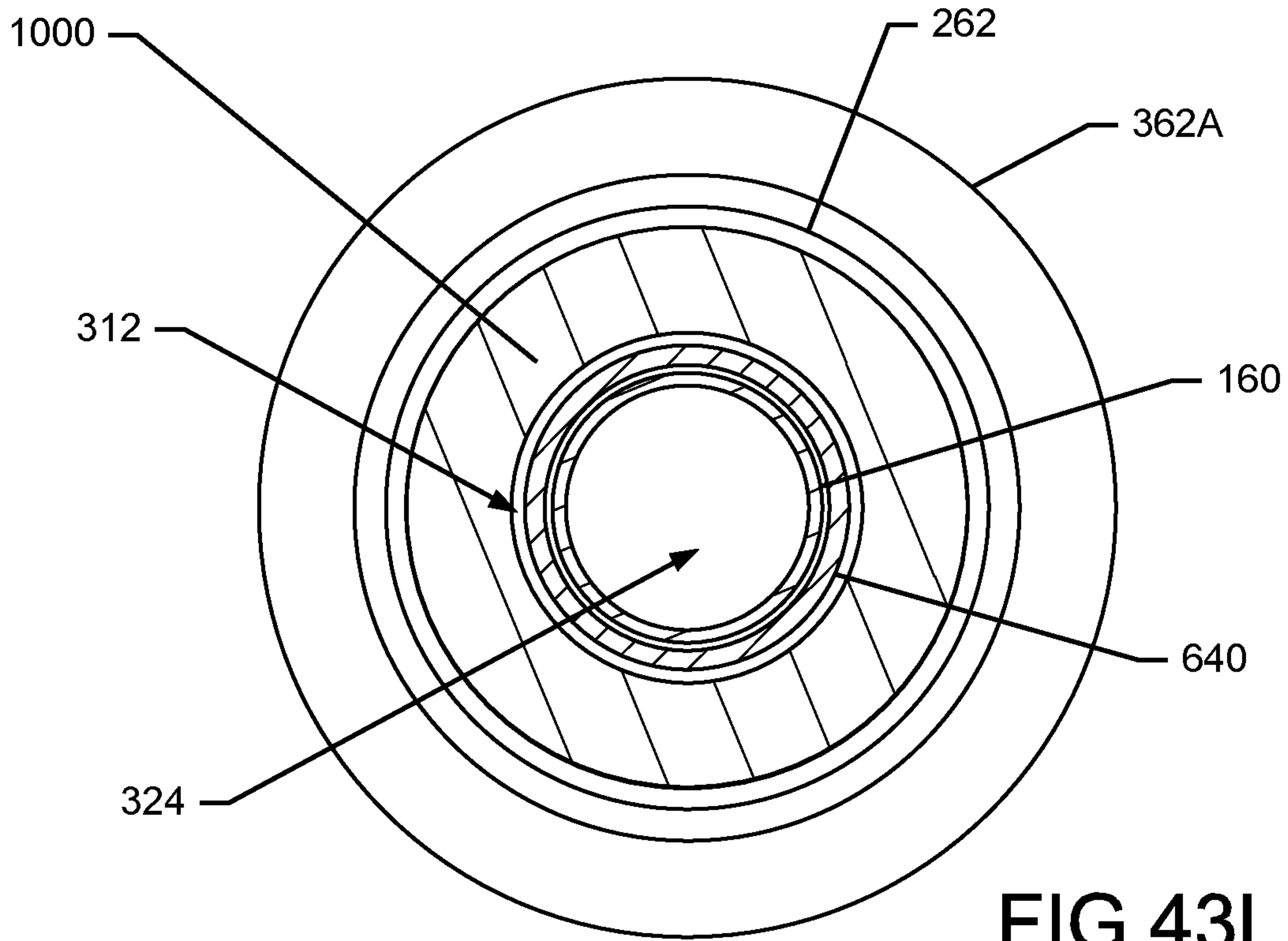


FIG. 43I



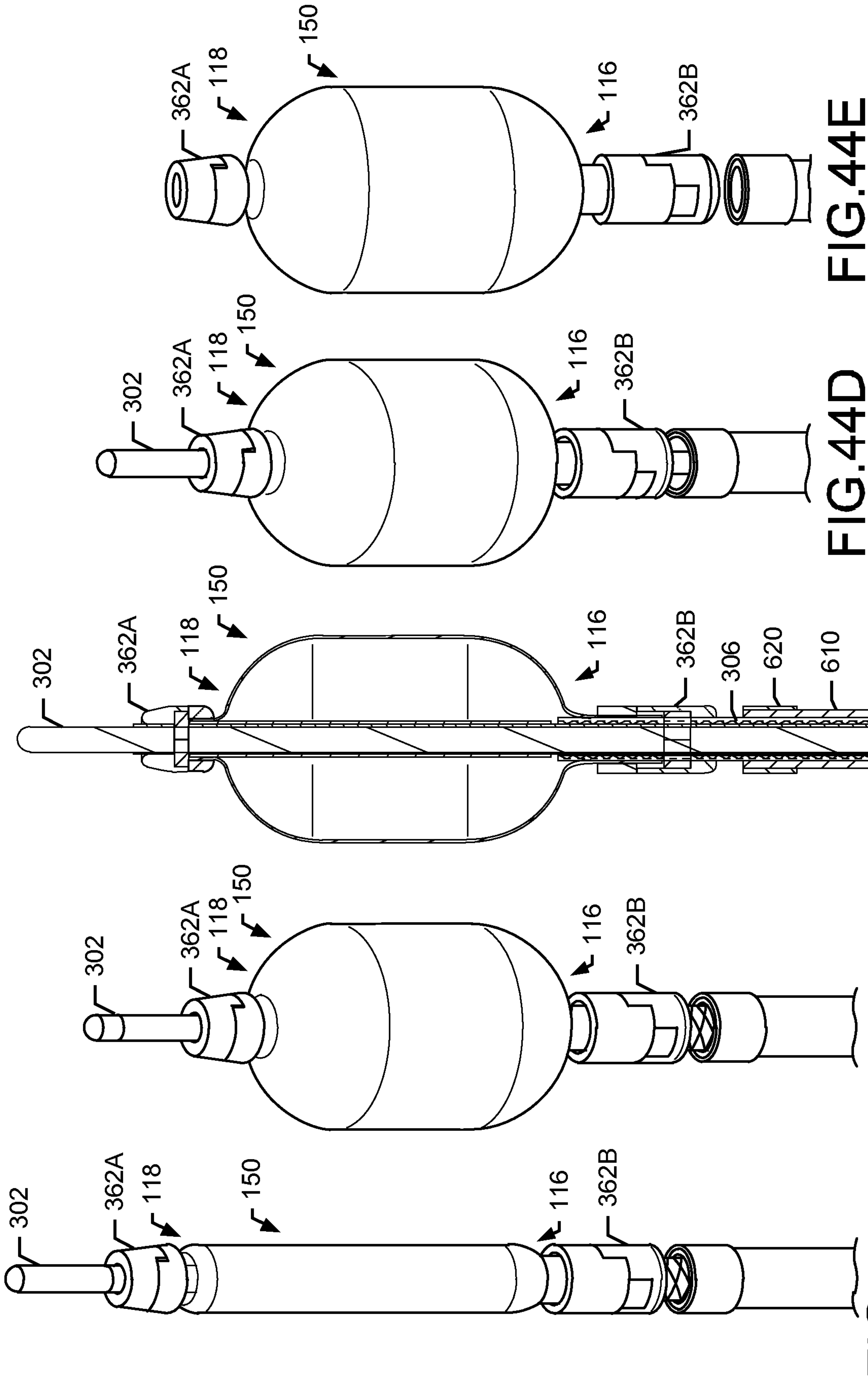


FIG. 44A

FIG. 44B

FIG. 44C

FIG. 44D

FIG. 44E

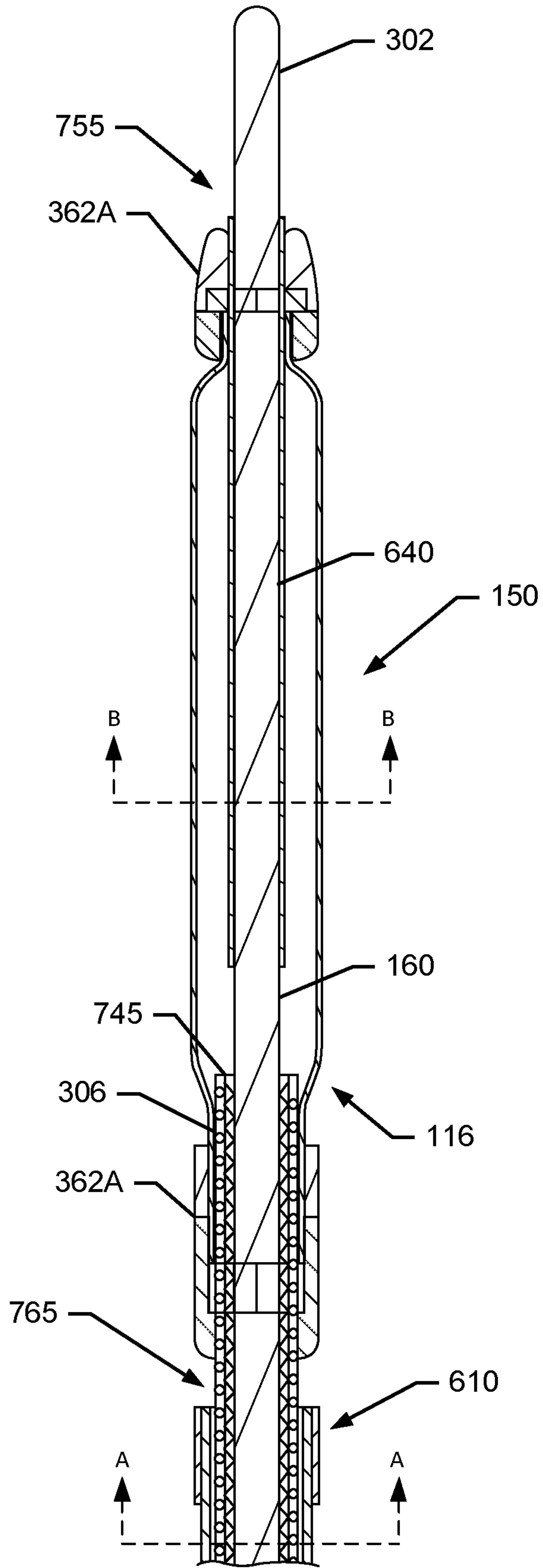


FIG.44F

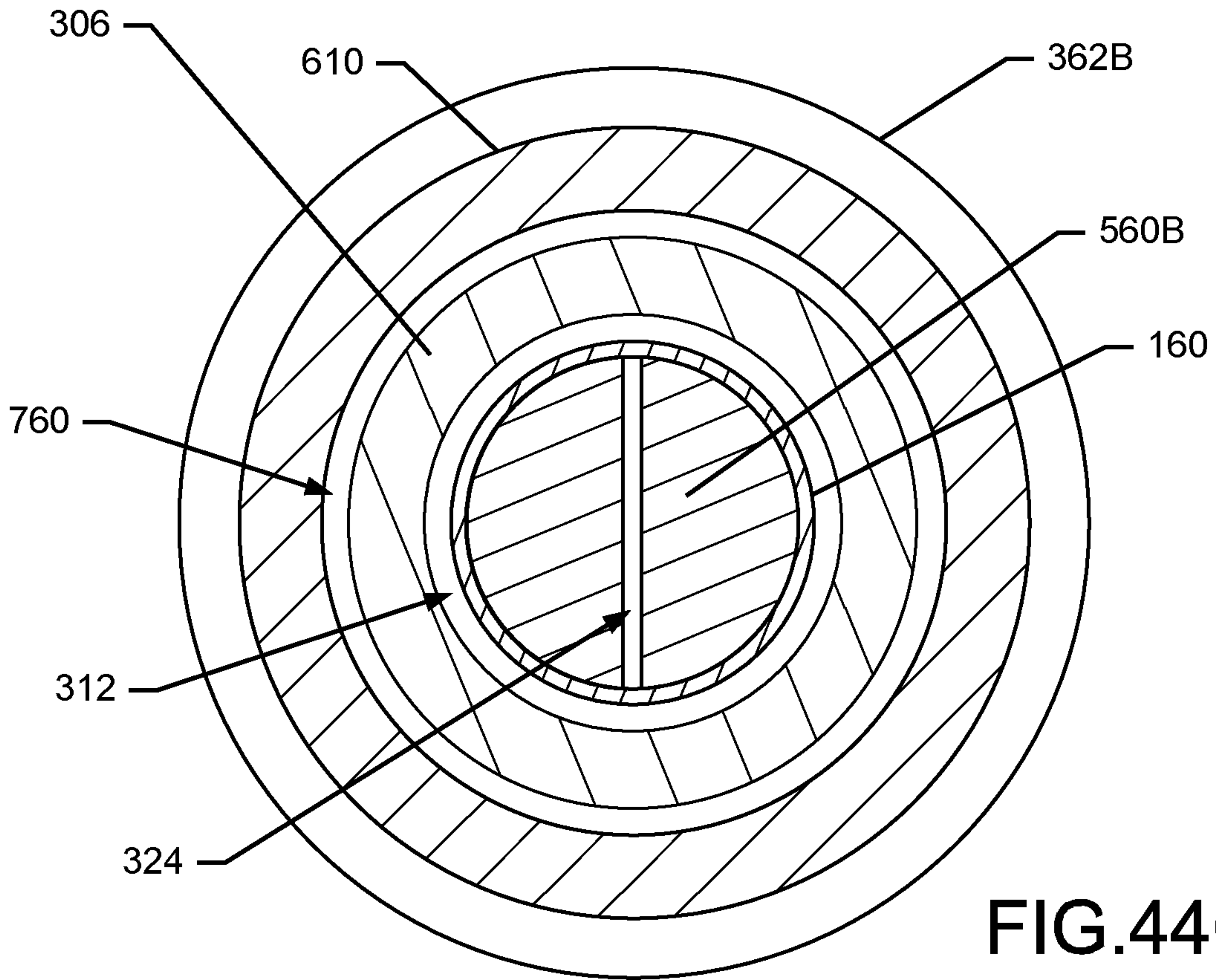


FIG. 44G

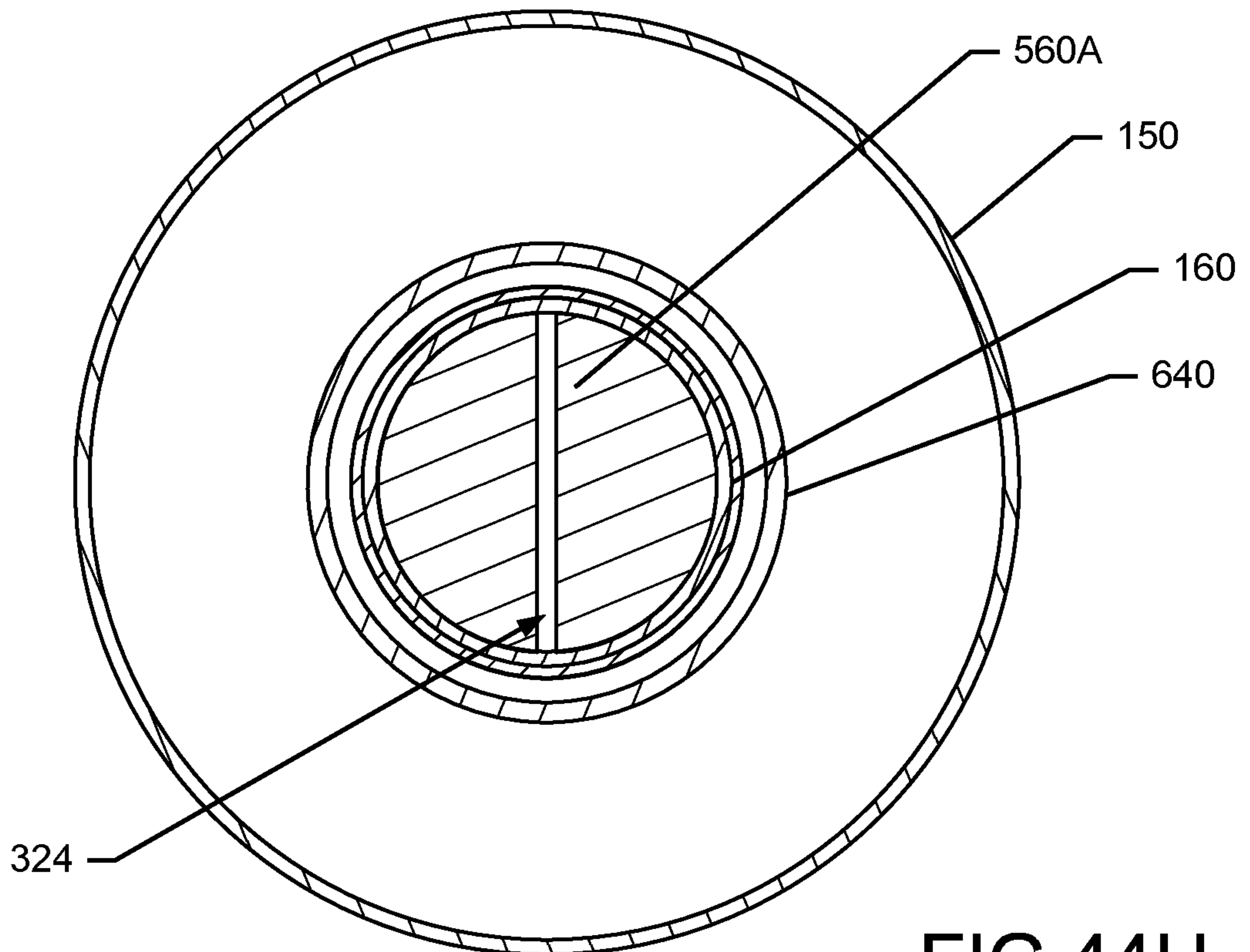


FIG. 44H

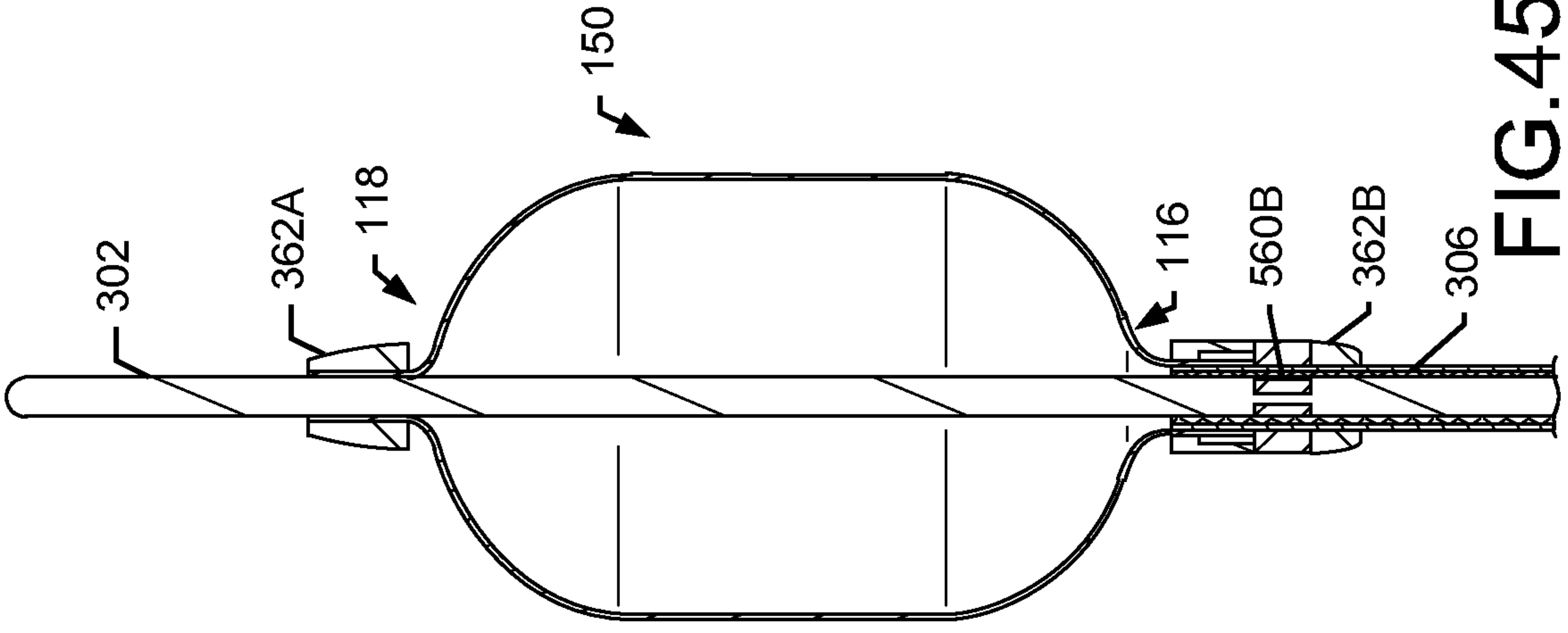


FIG. 45C

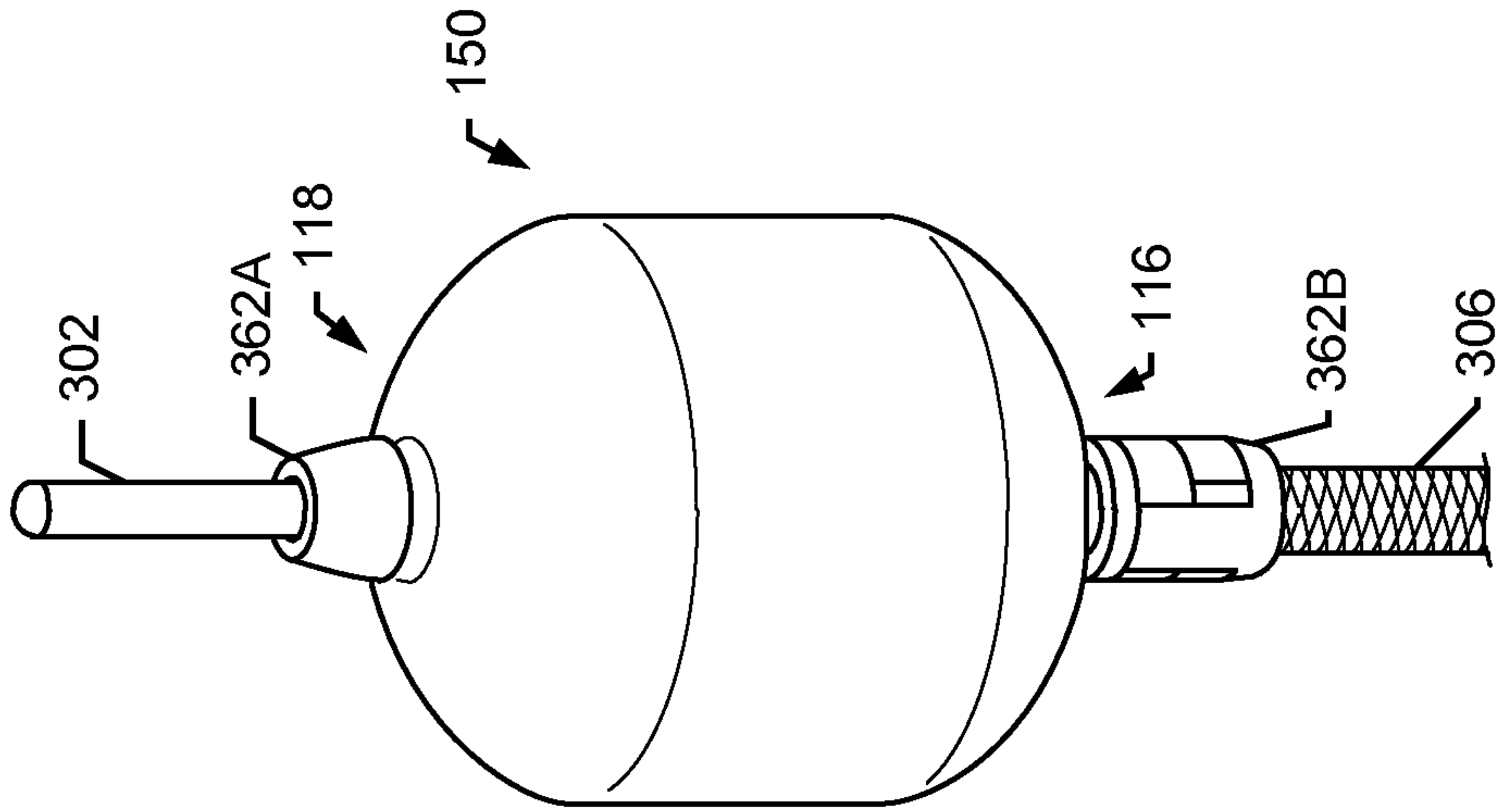


FIG. 45B

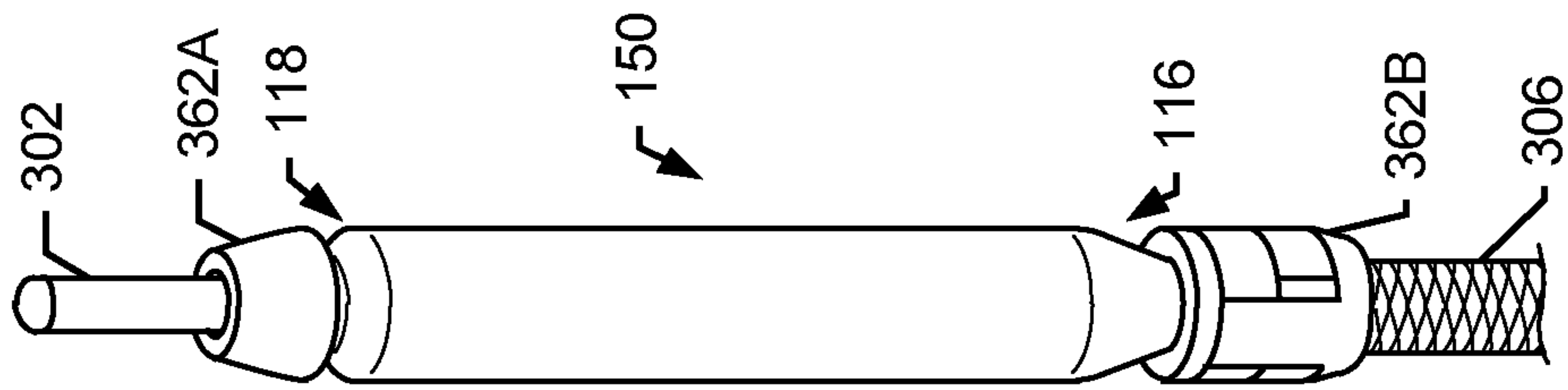


FIG. 45A

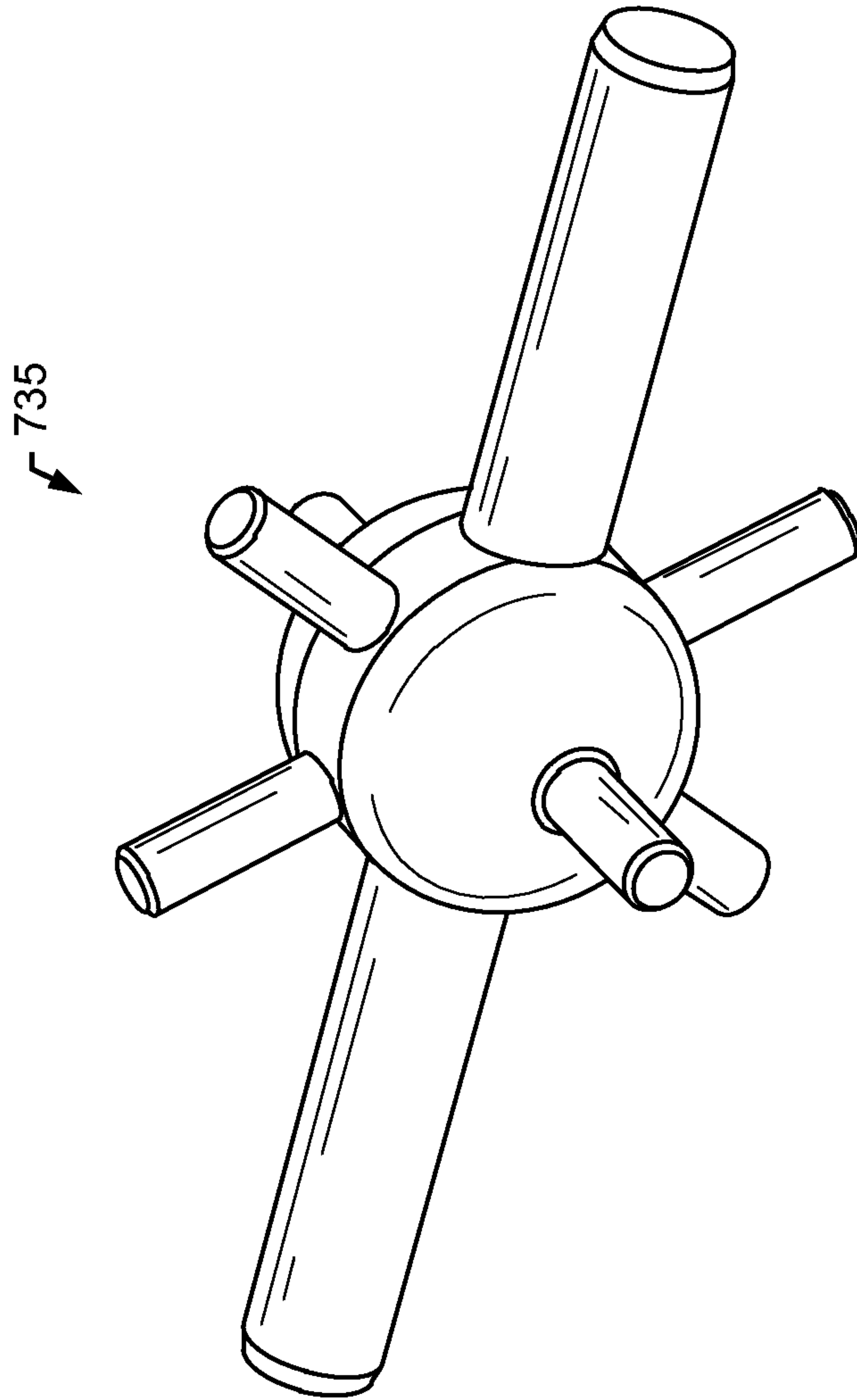


FIG. 46A

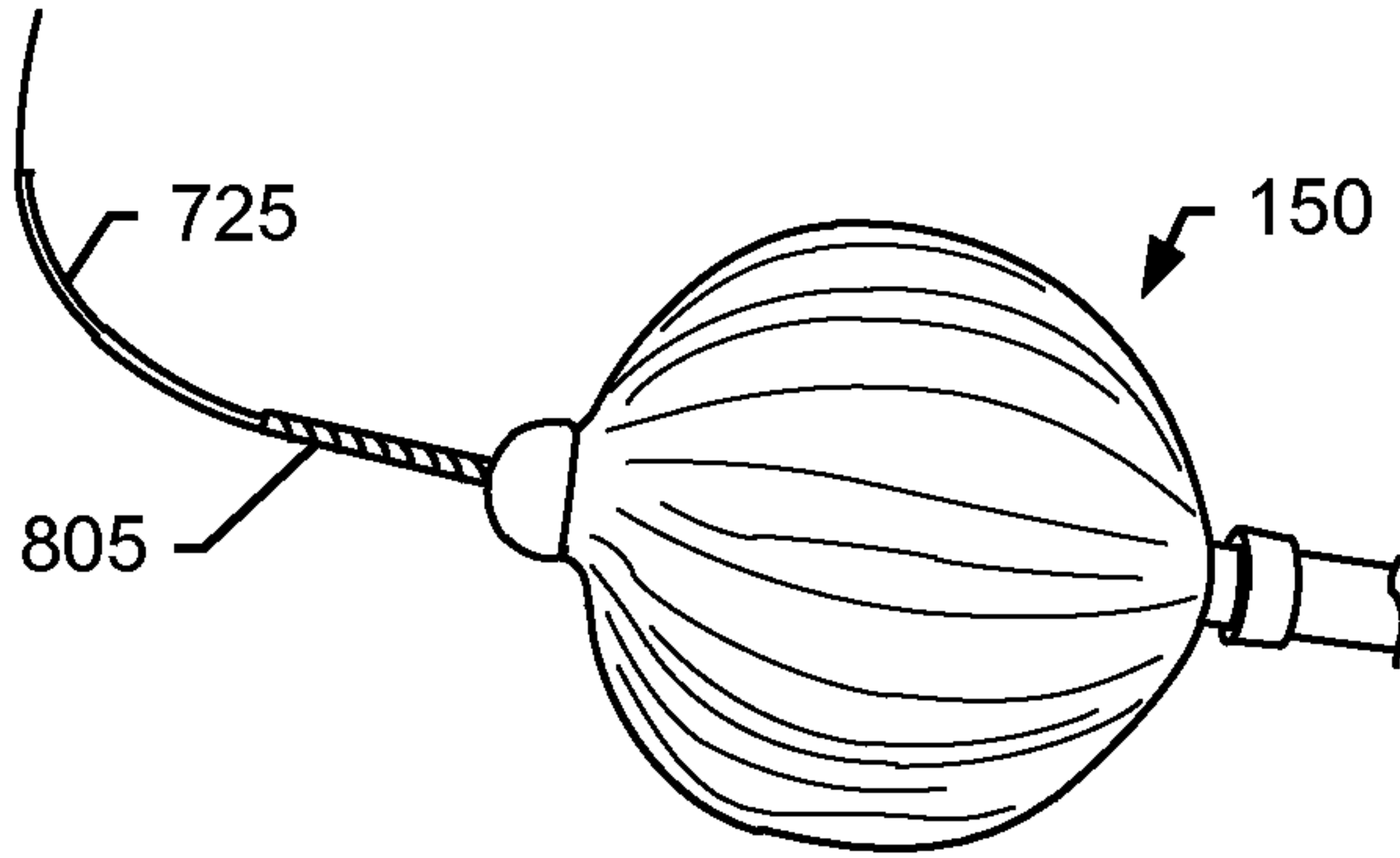


FIG. 46B

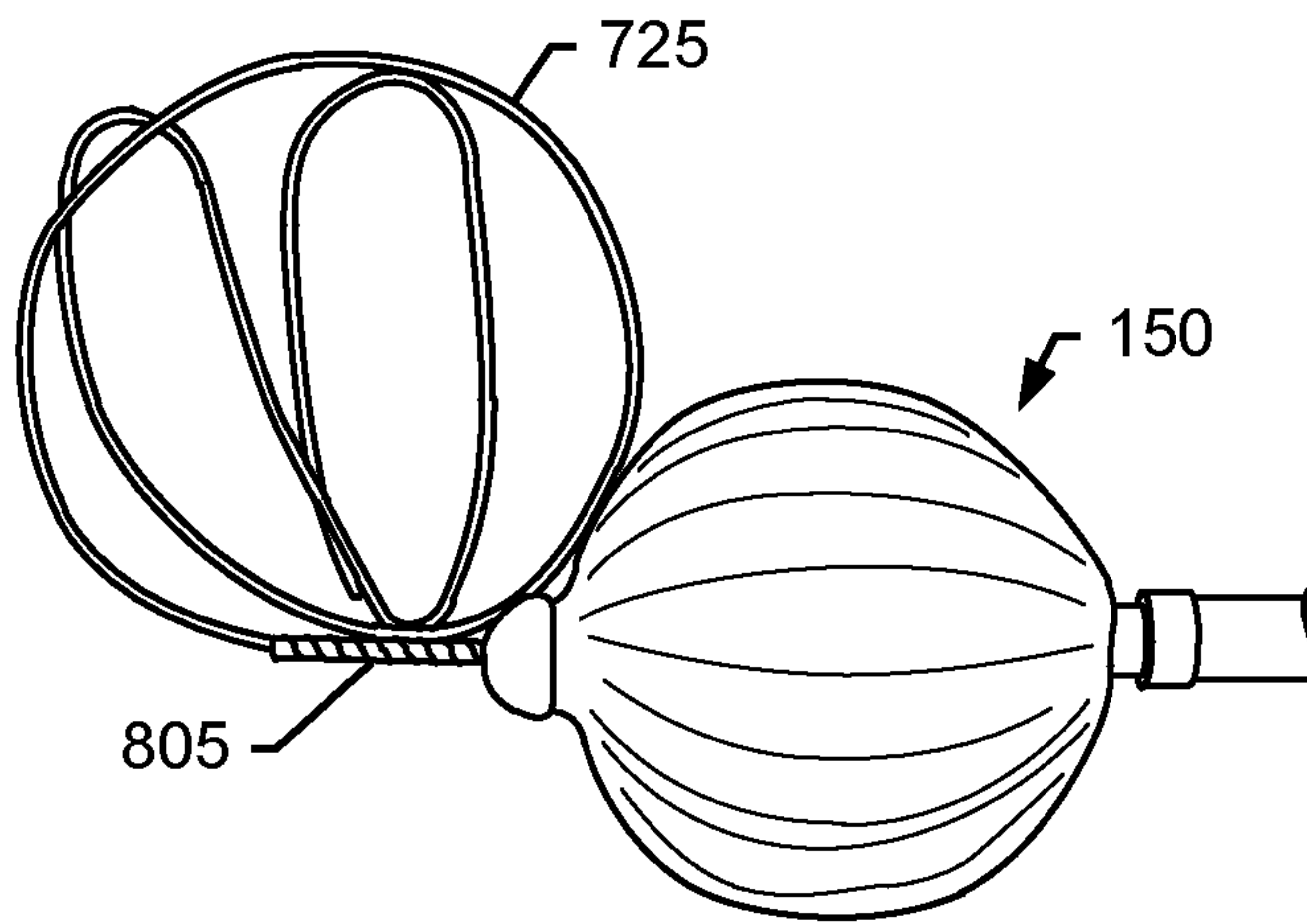


FIG. 46C

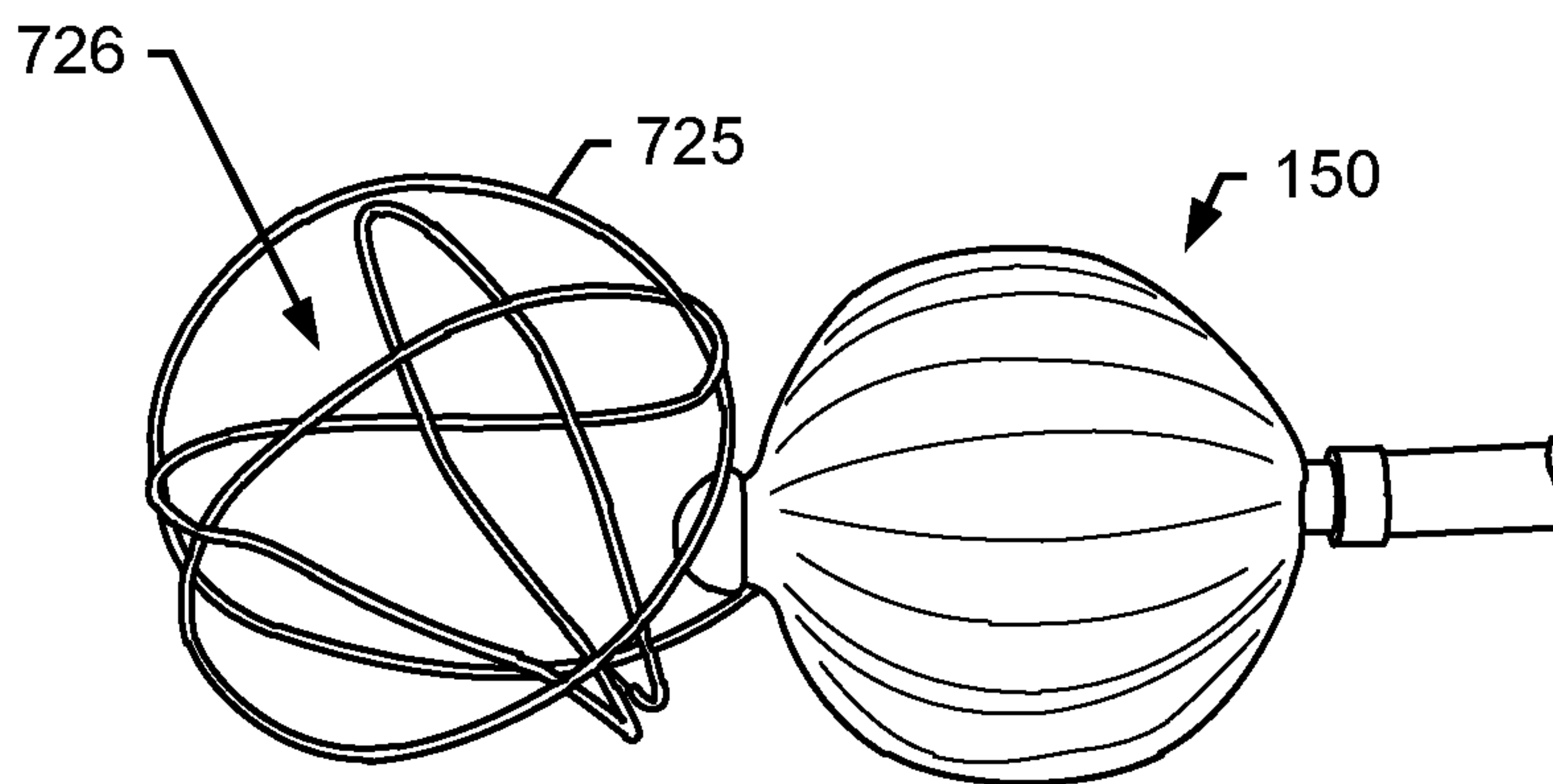


FIG. 46D

94/102

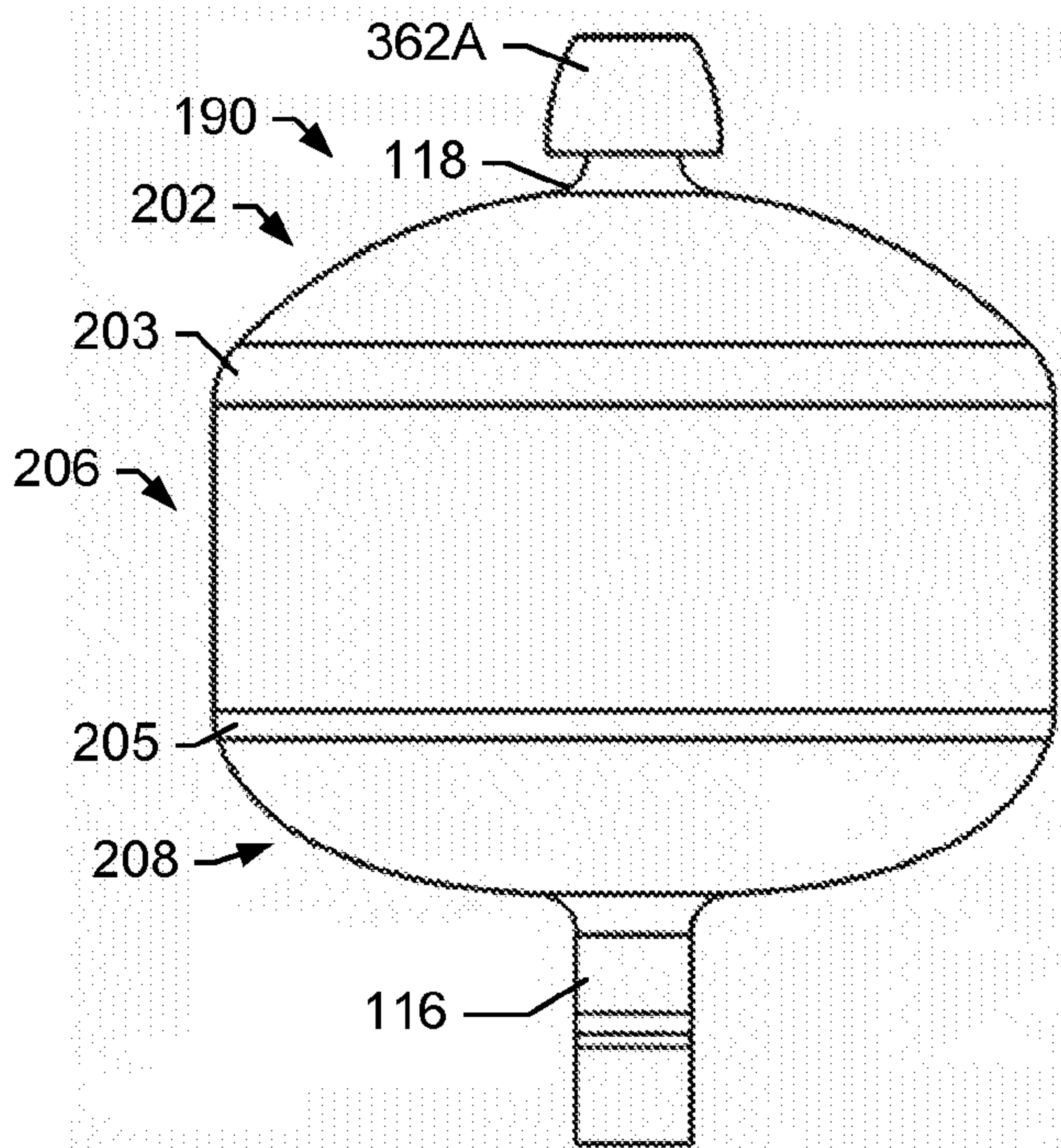


FIG. 47A

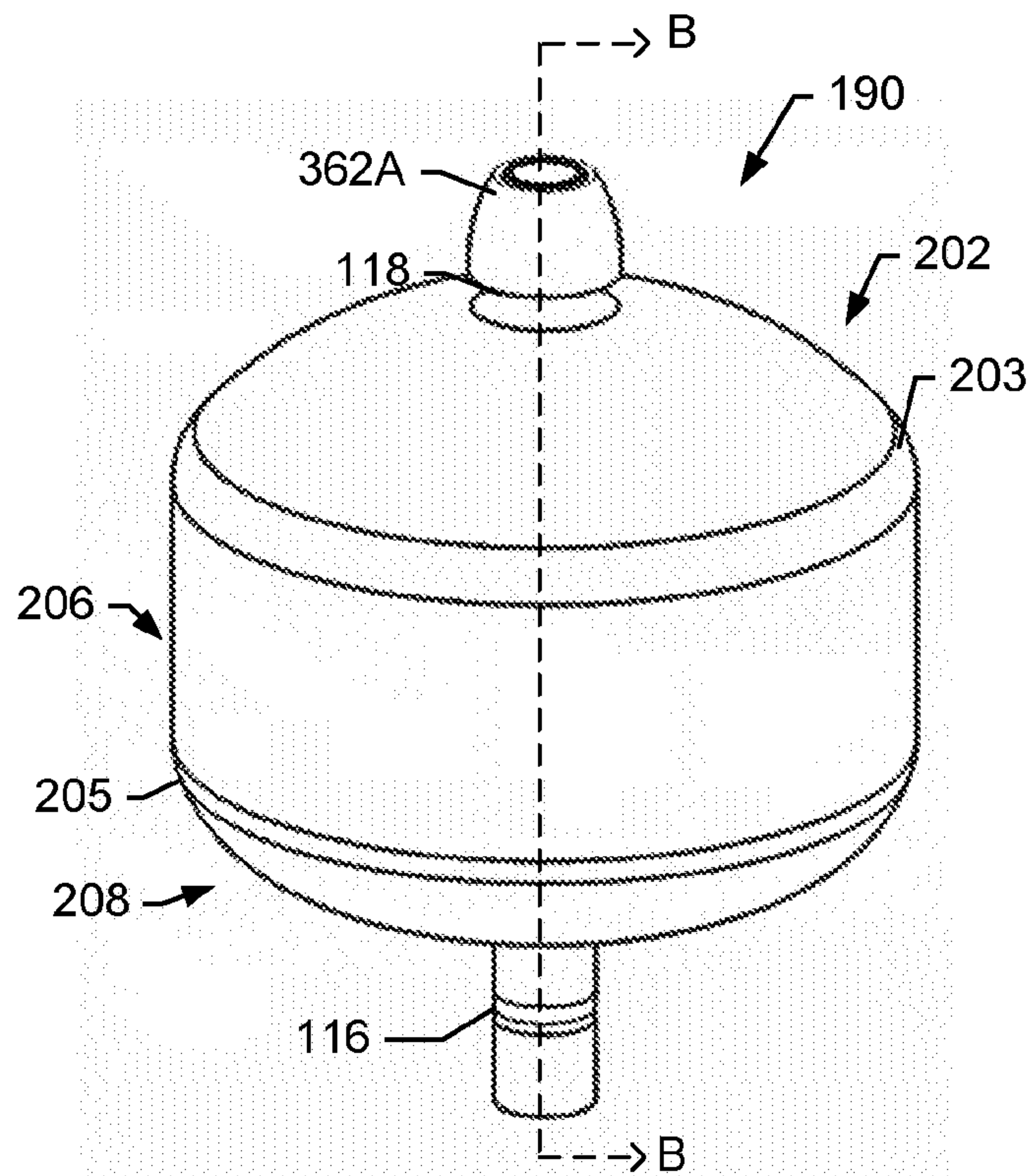


FIG. 47B

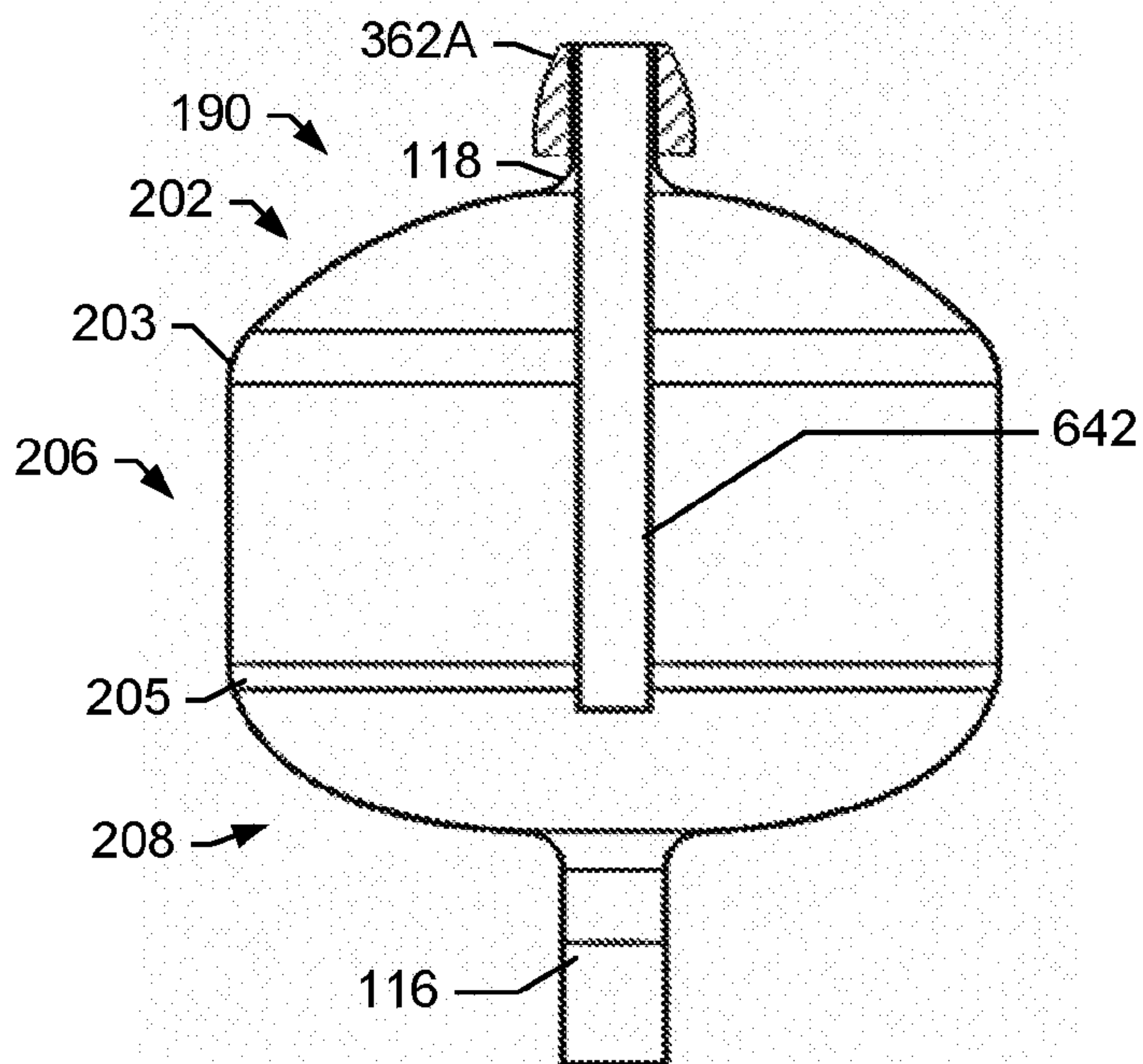


FIG. 47C

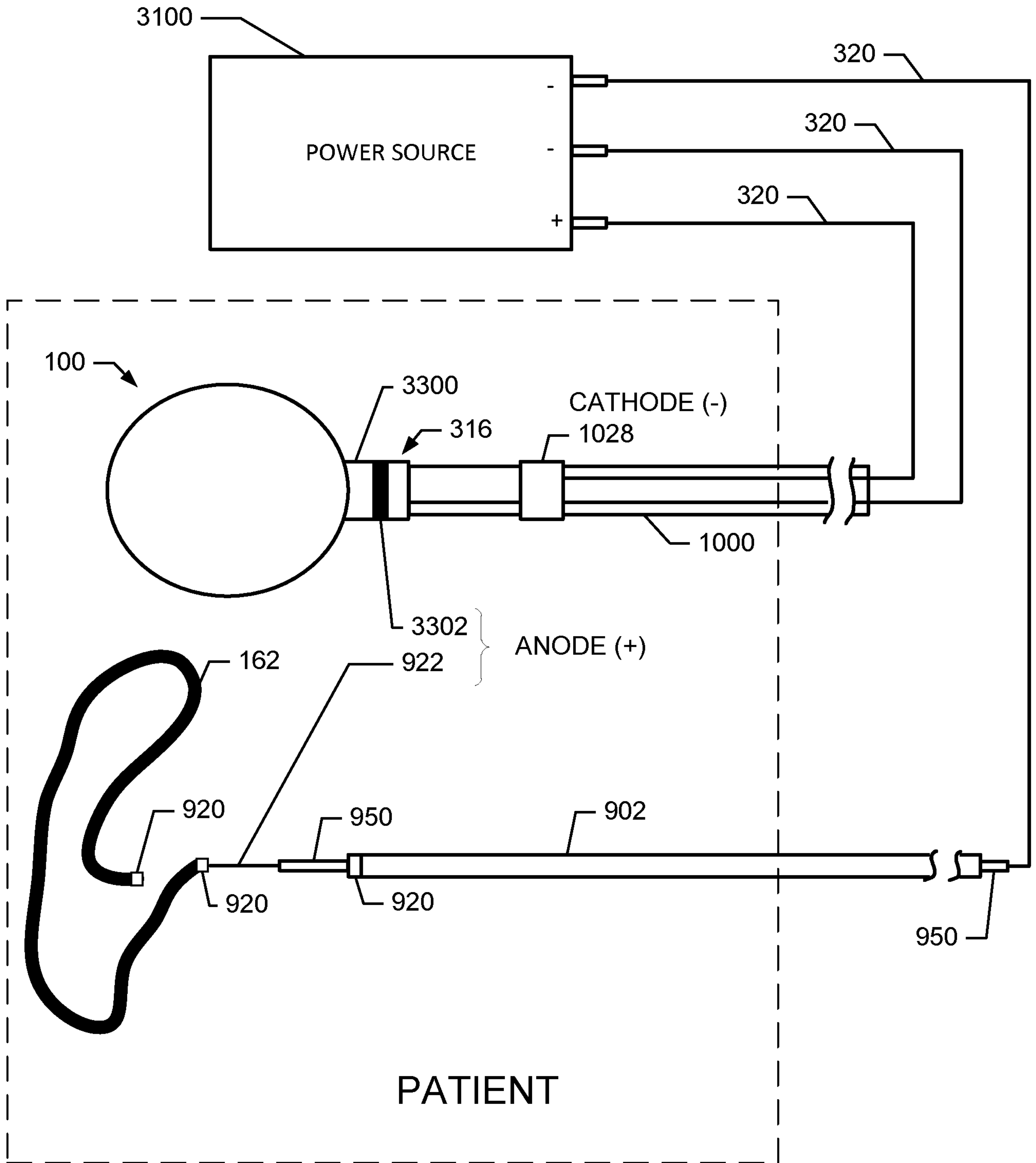


FIG. 48

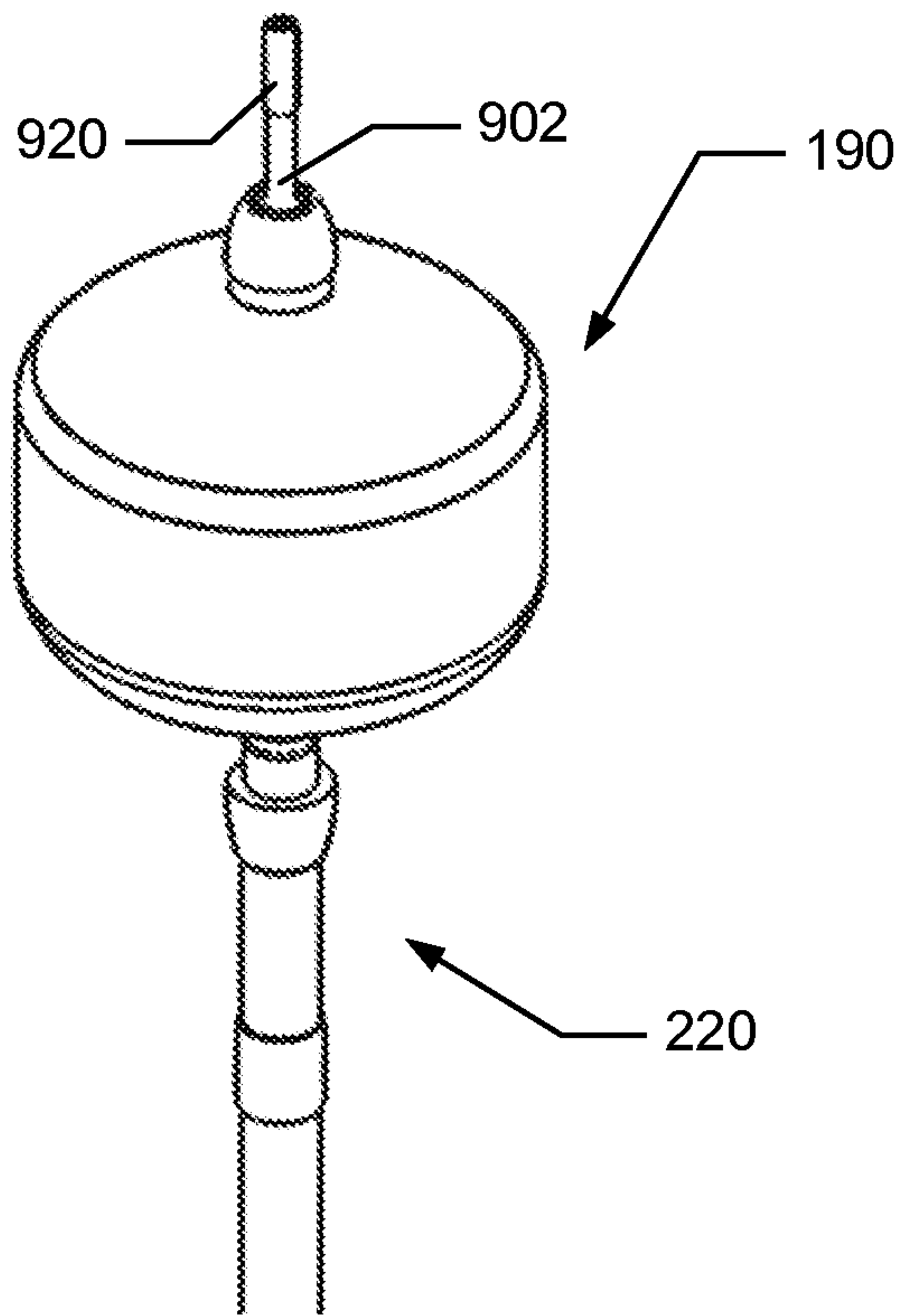


FIG. 49A

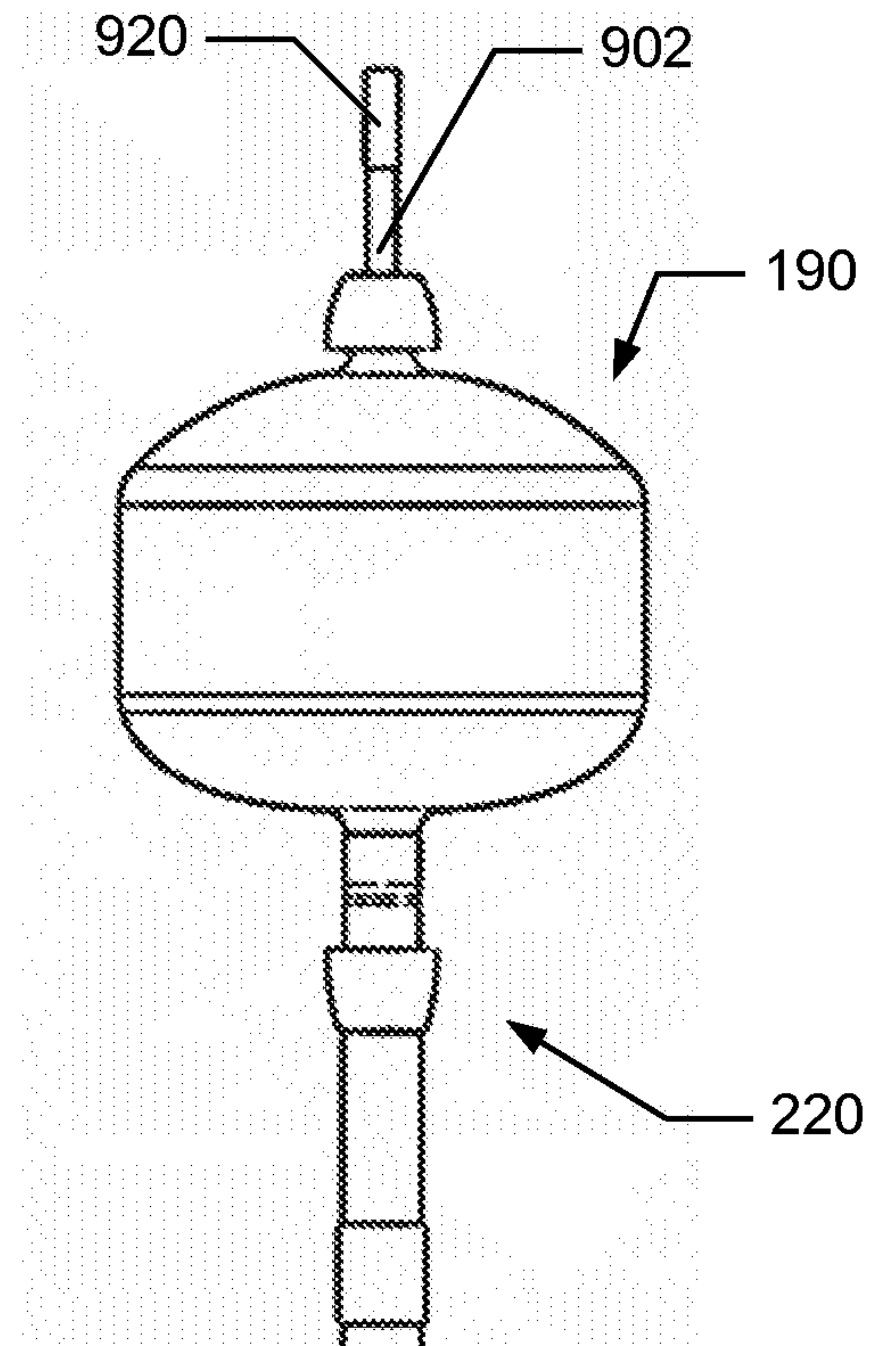


FIG. 49B

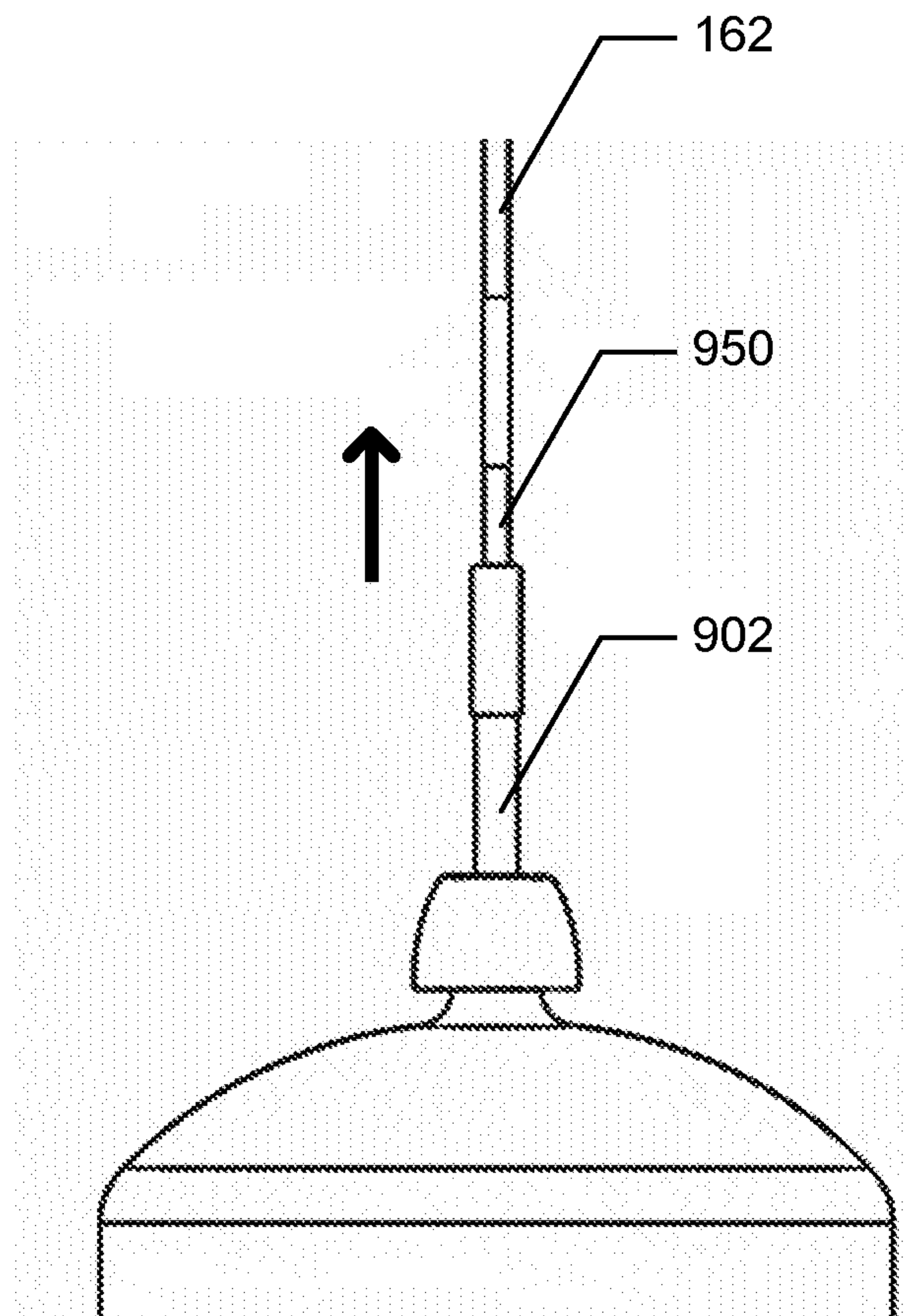


FIG. 49C

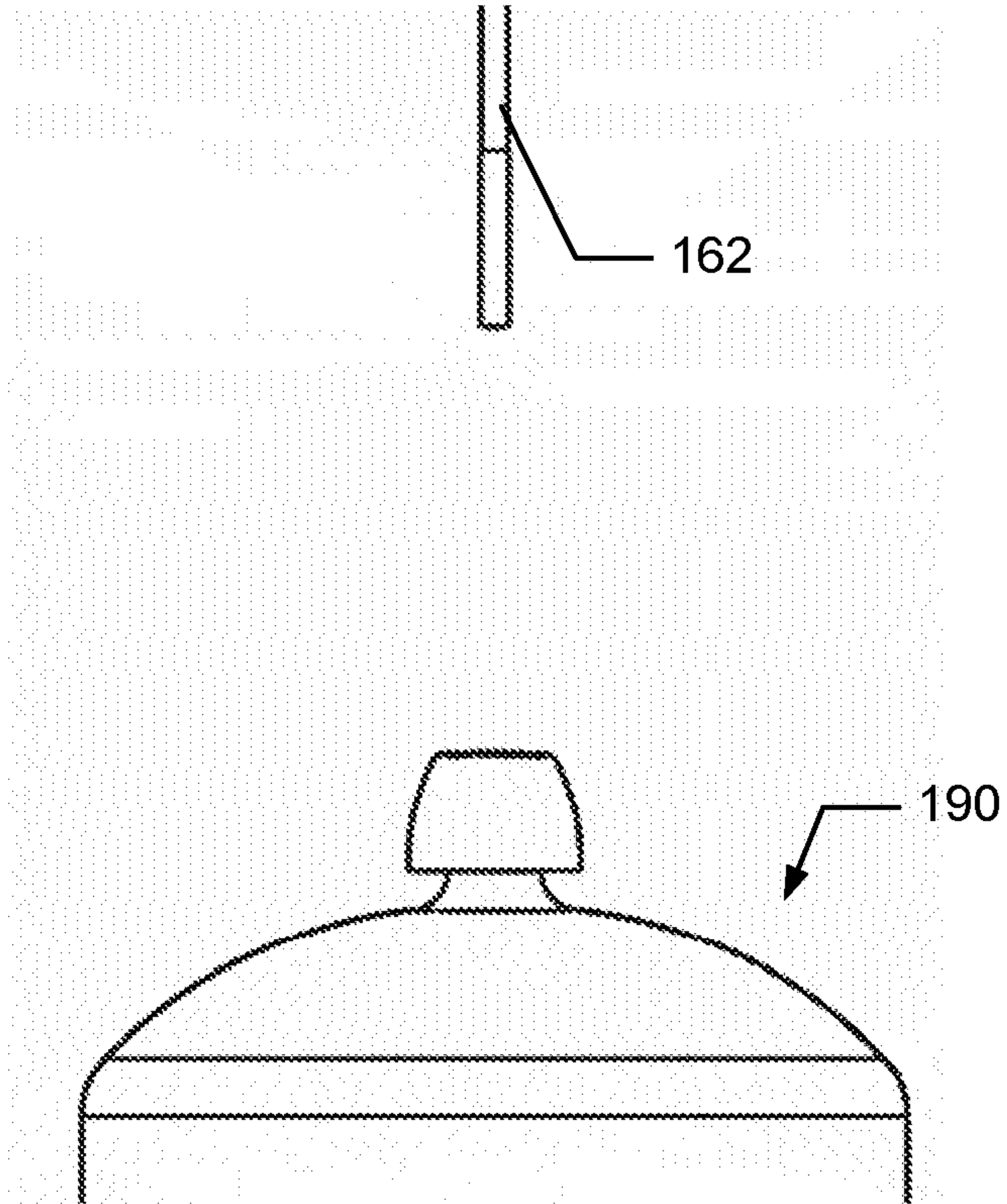


FIG. 49D

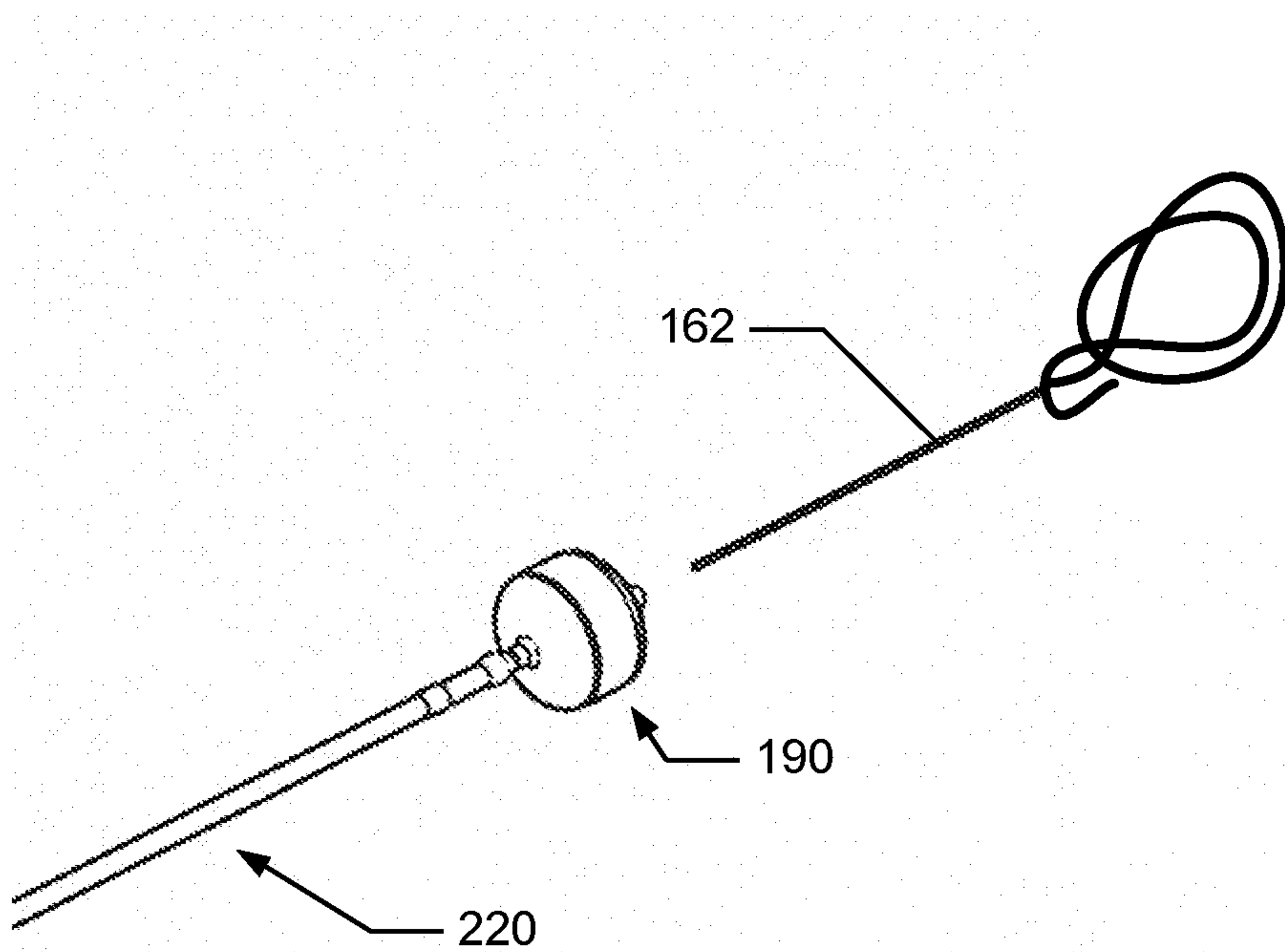
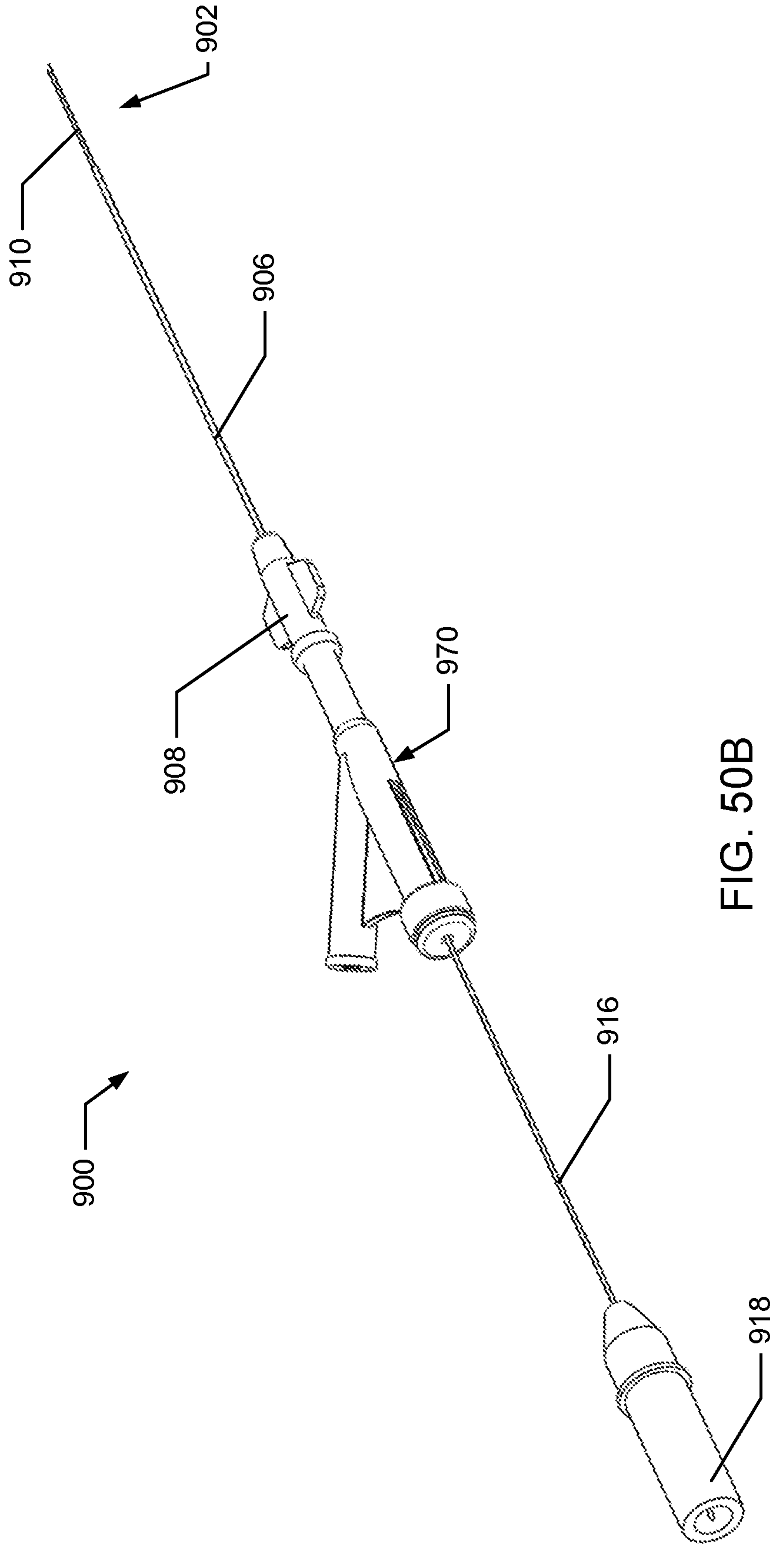
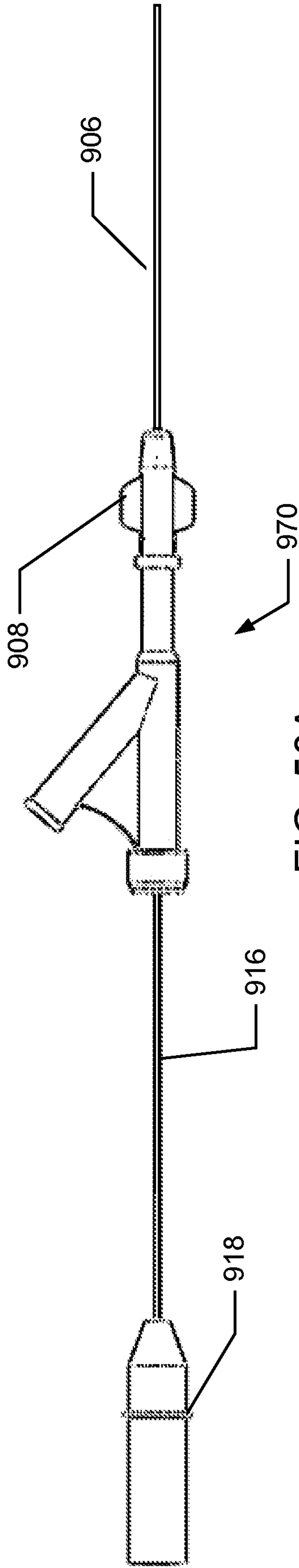


FIG. 49E



99/102

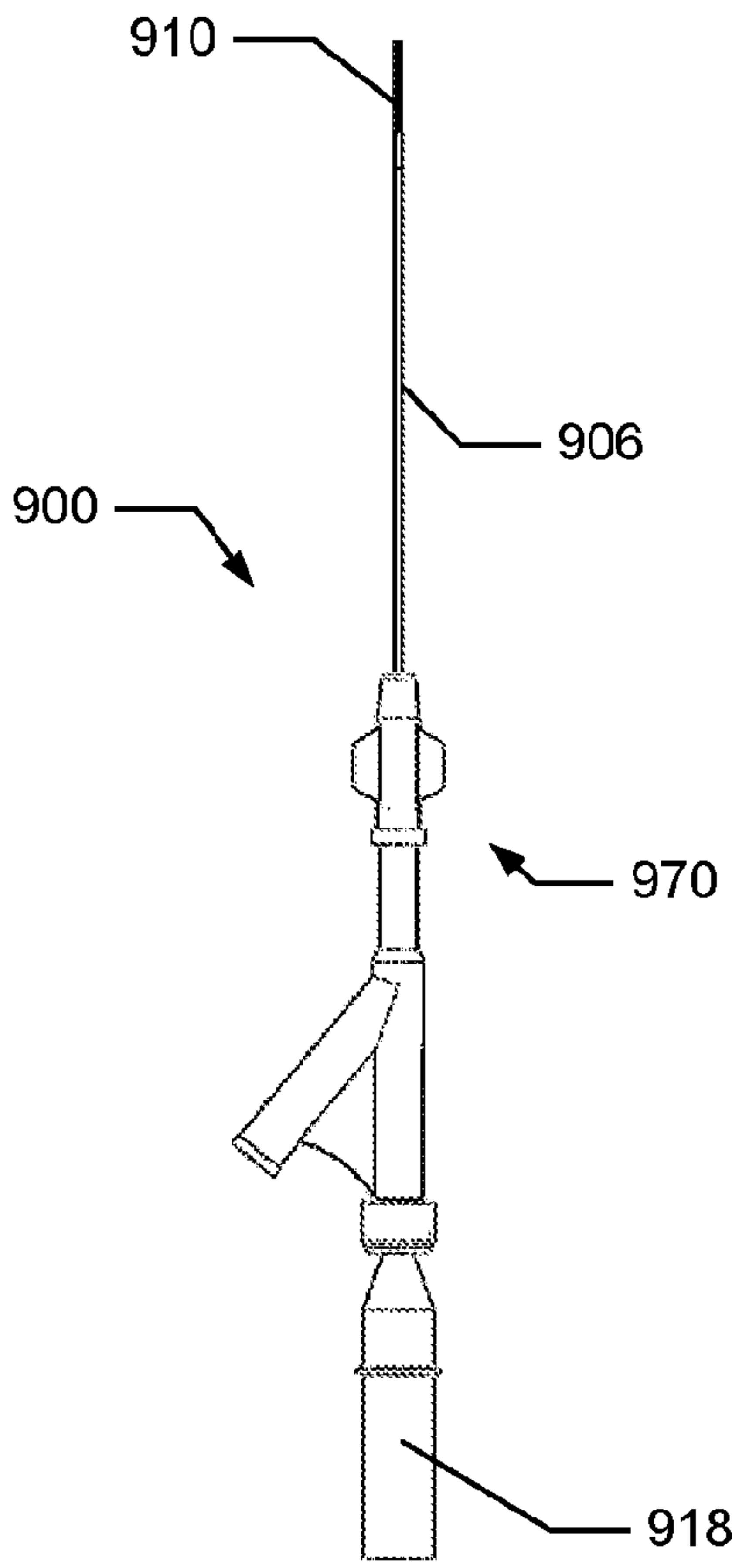


FIG. 50C

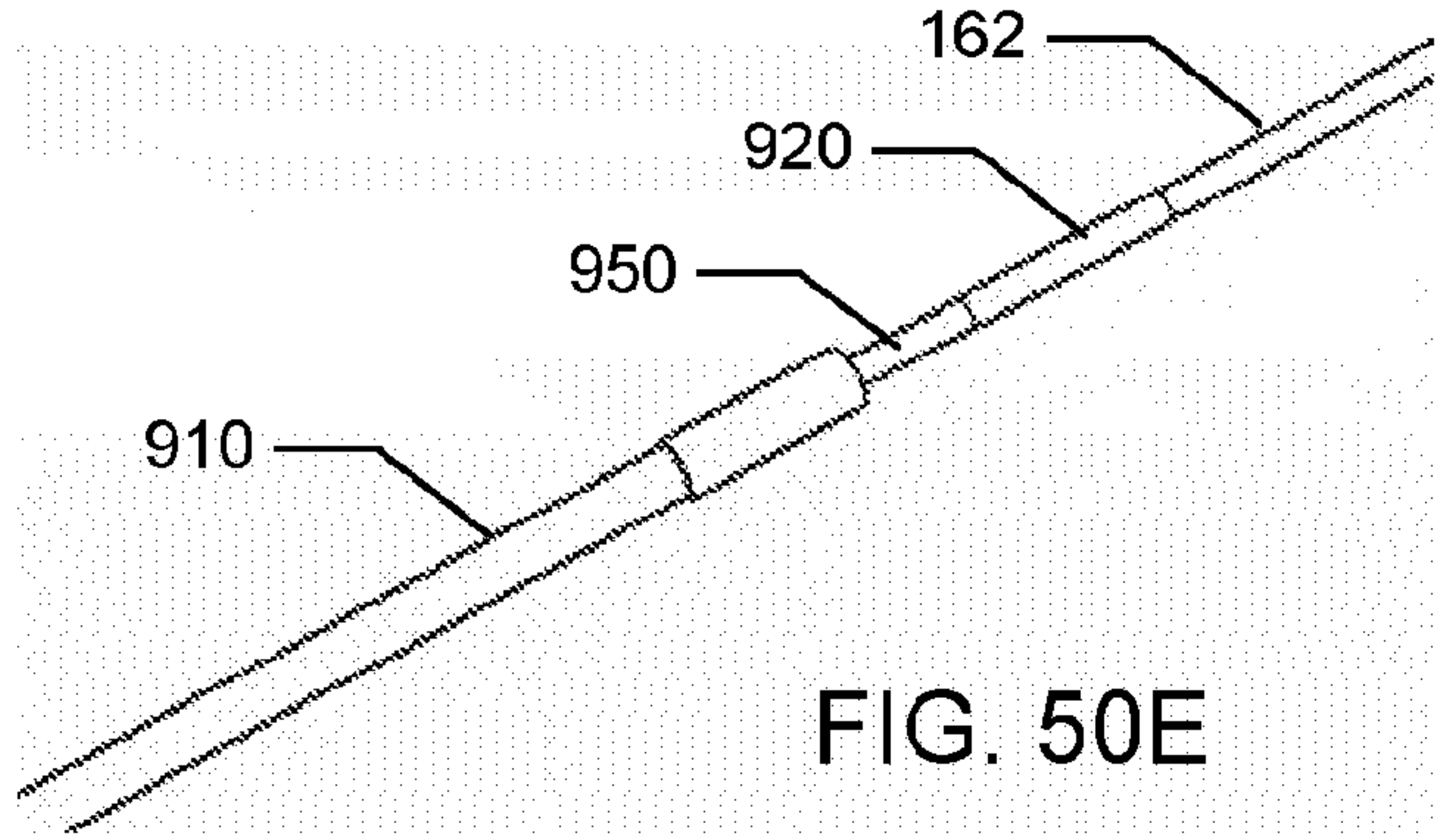


FIG. 50E

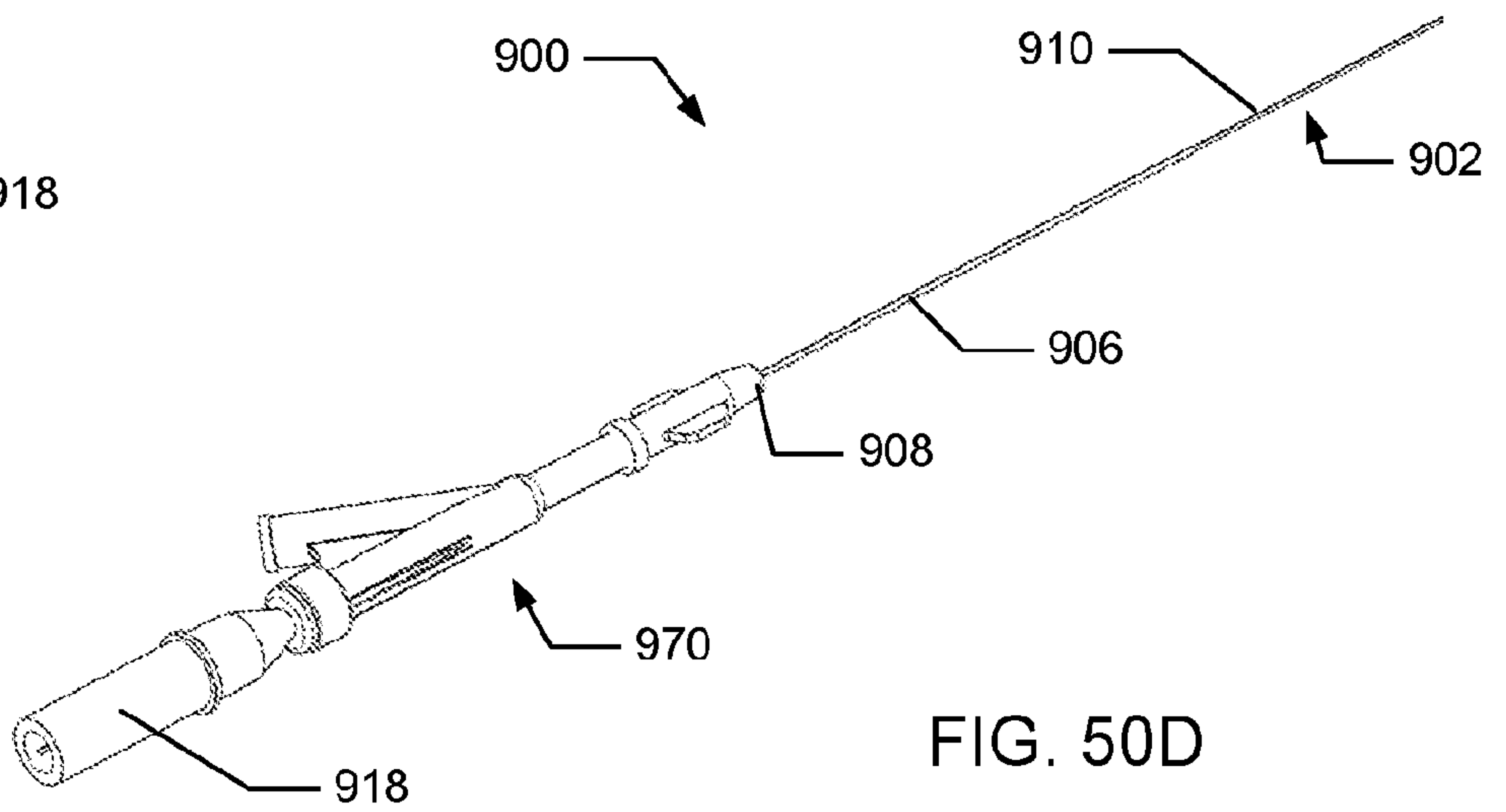


FIG. 50D

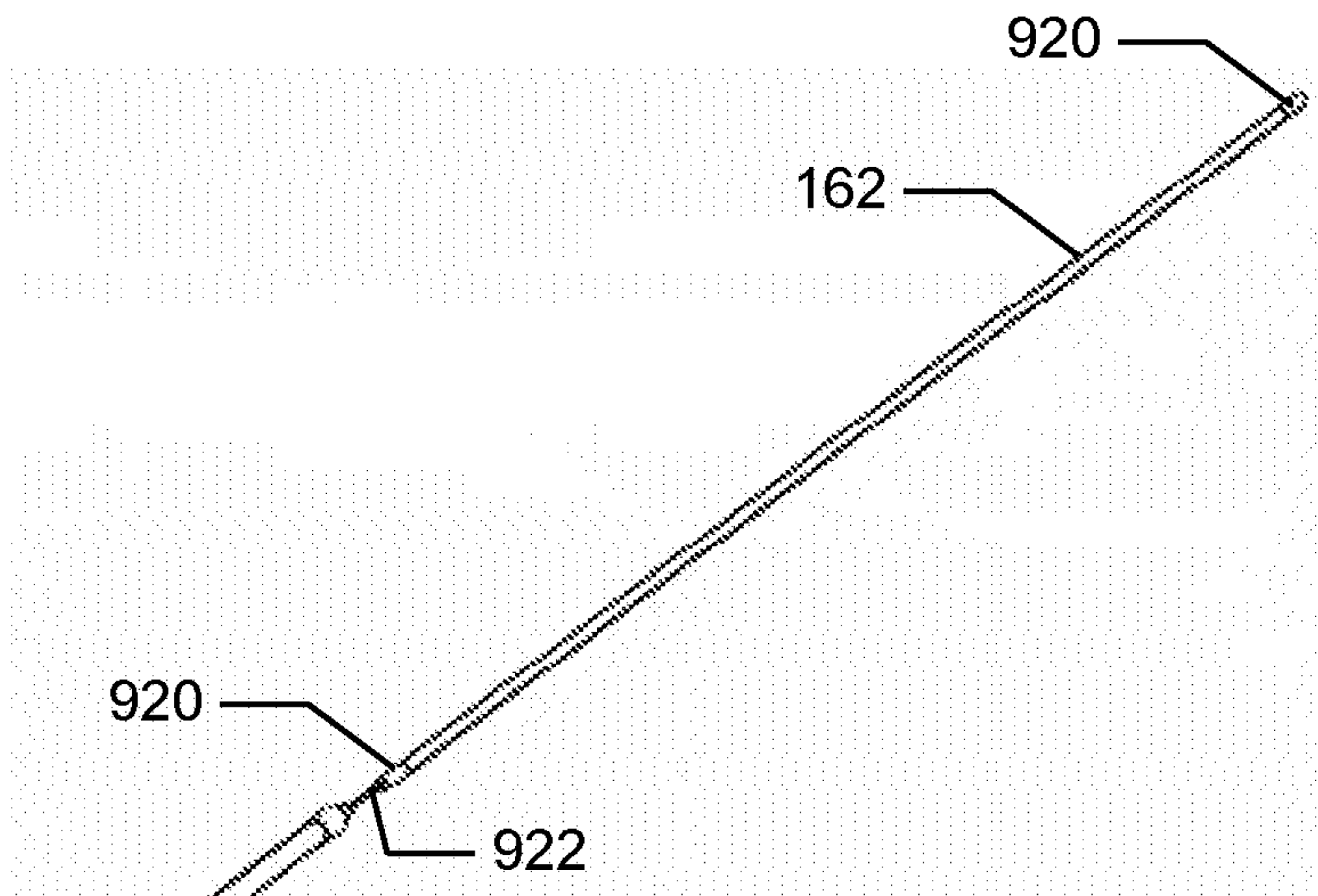


FIG. 51A

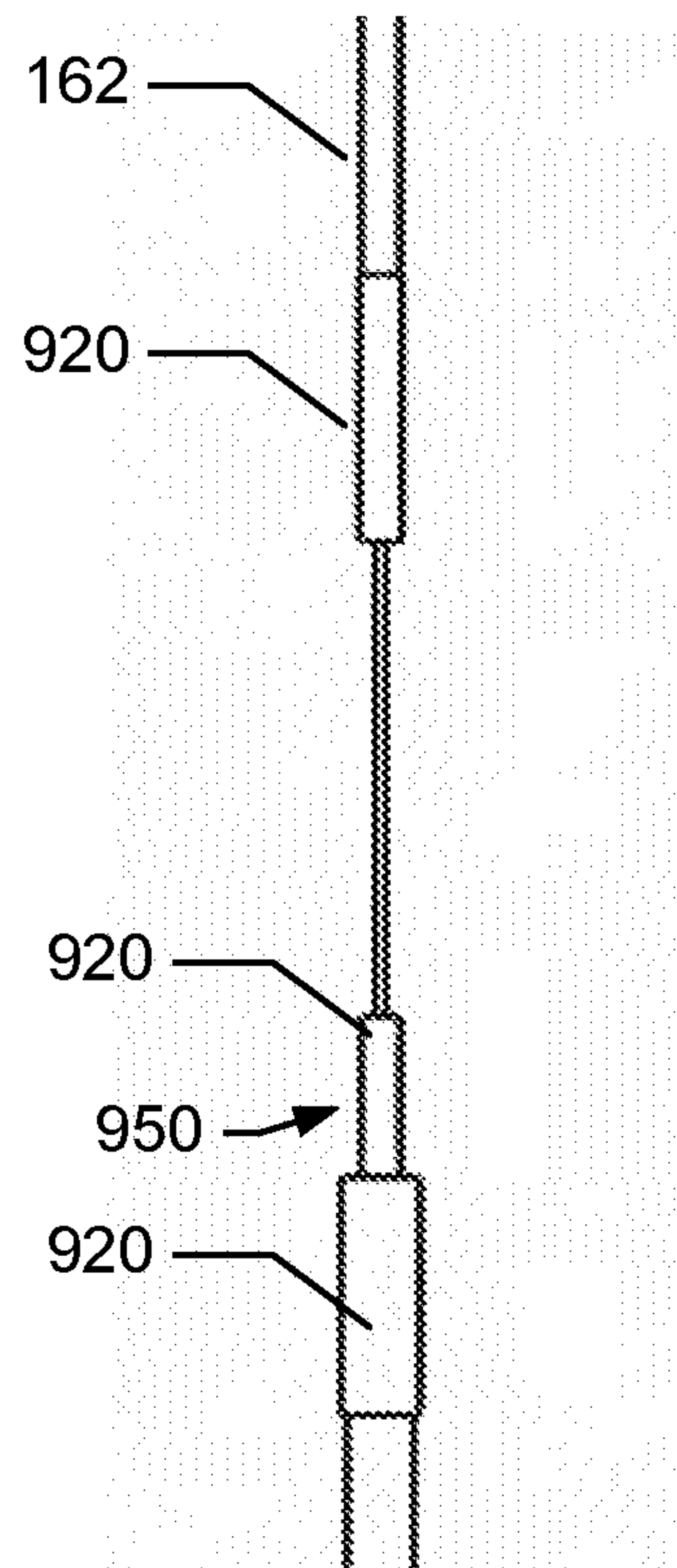


FIG. 51B

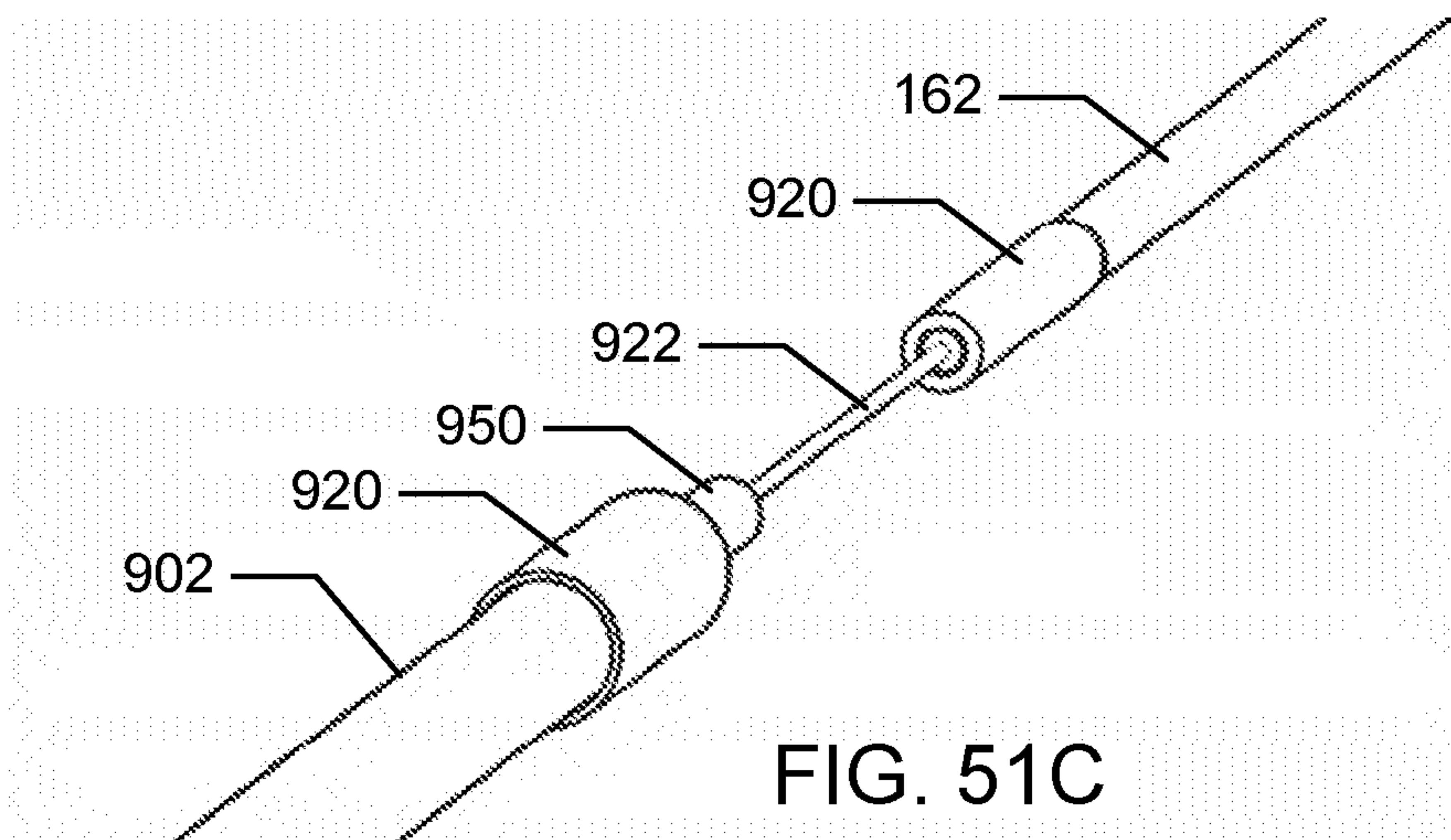


FIG. 51C

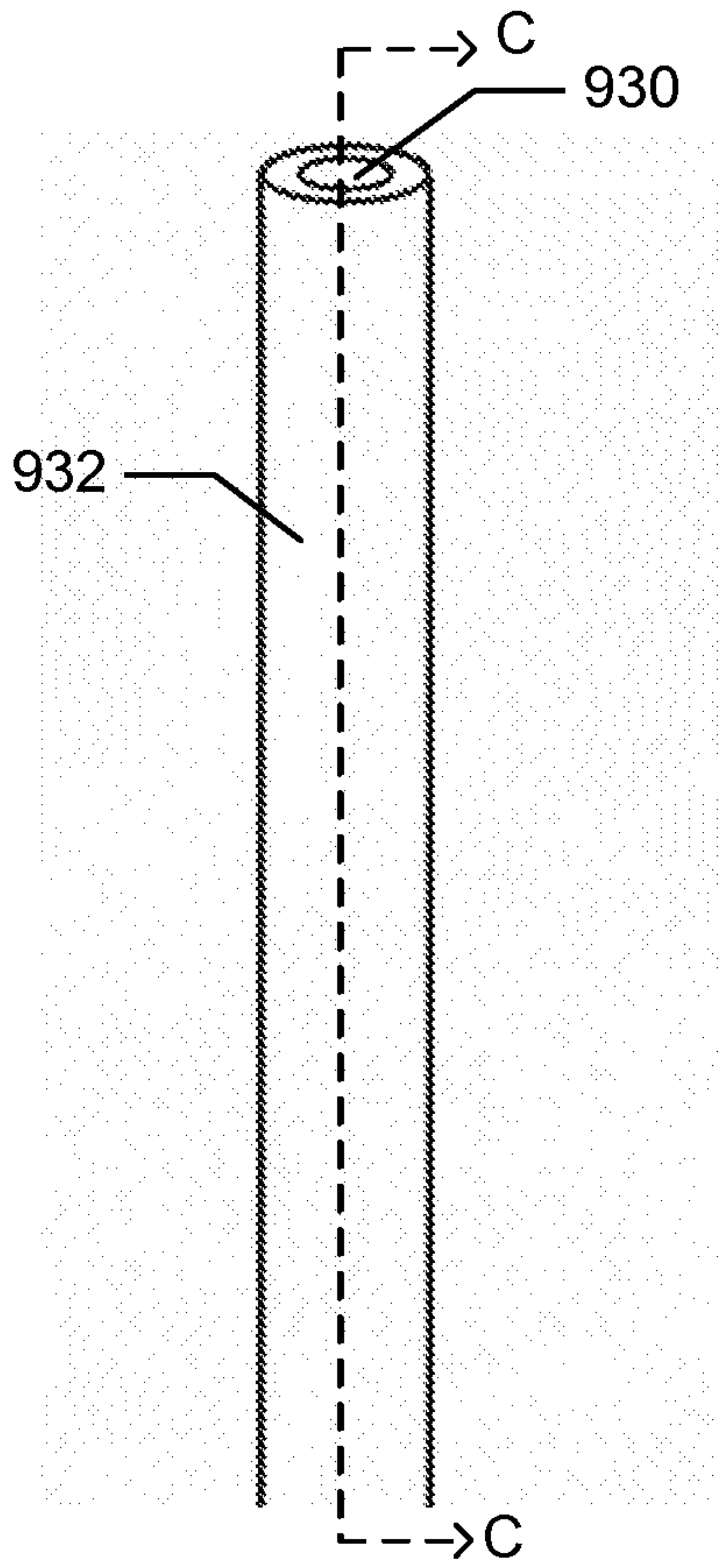


FIG. 52A

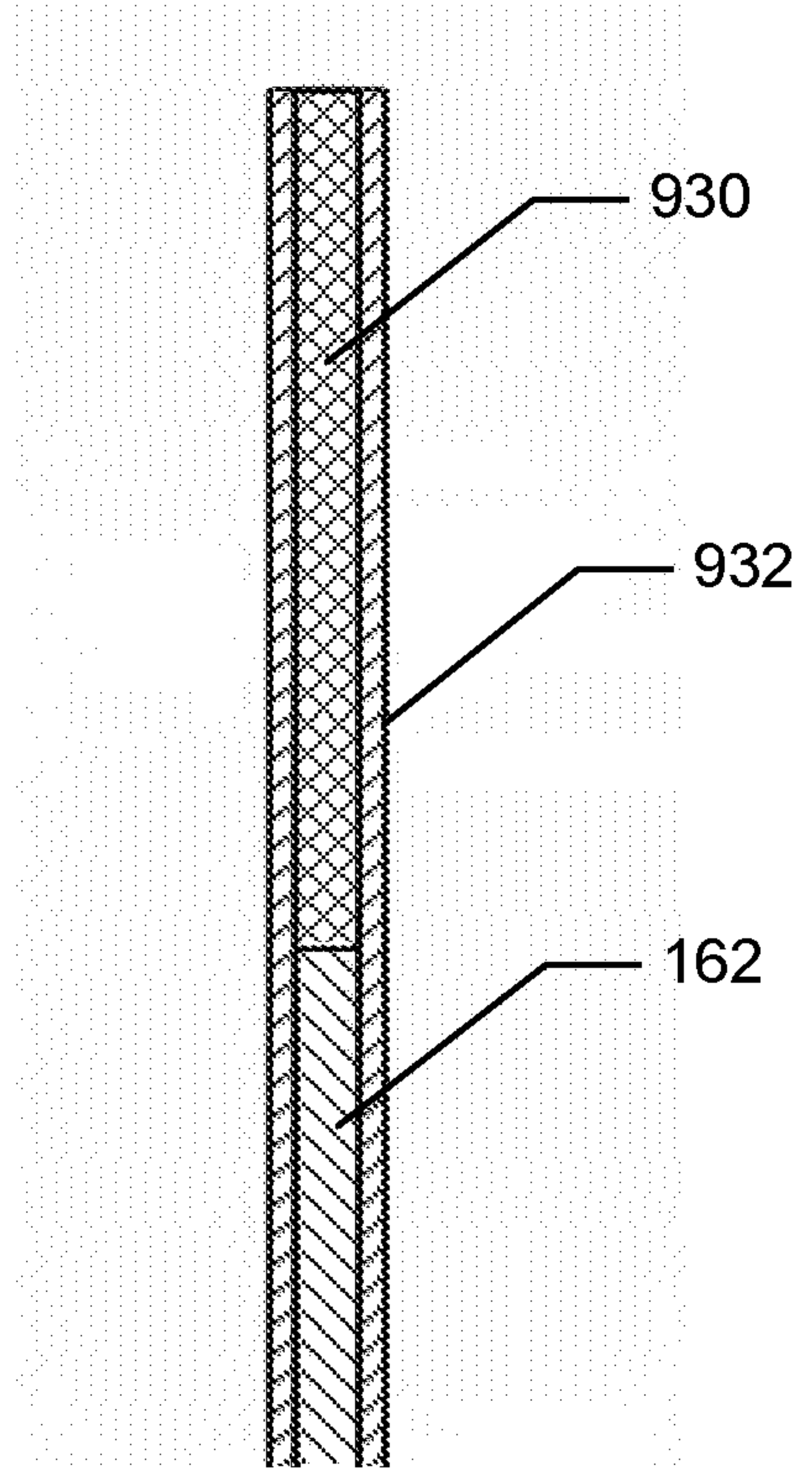


FIG. 52B

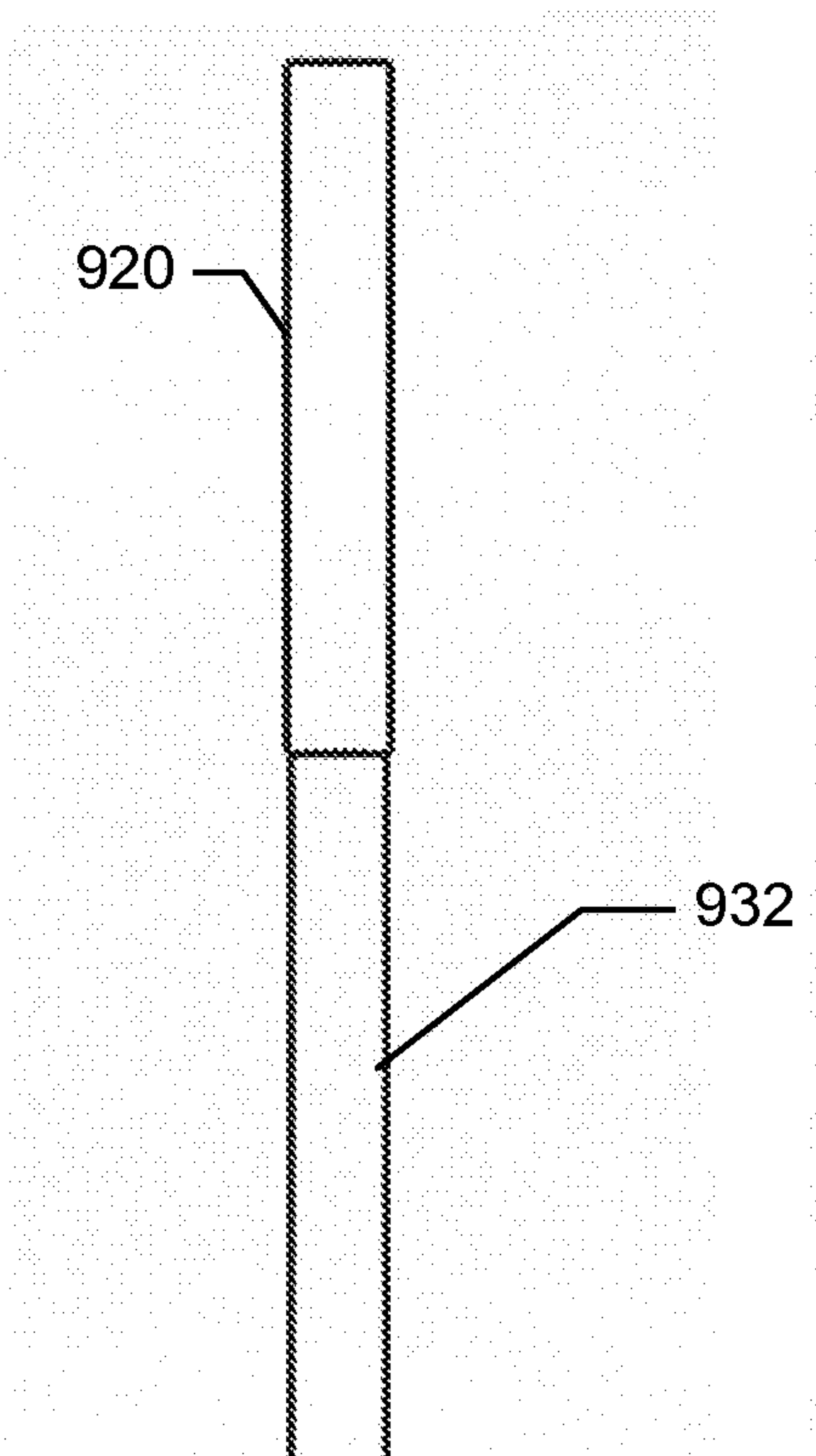


FIG. 53A

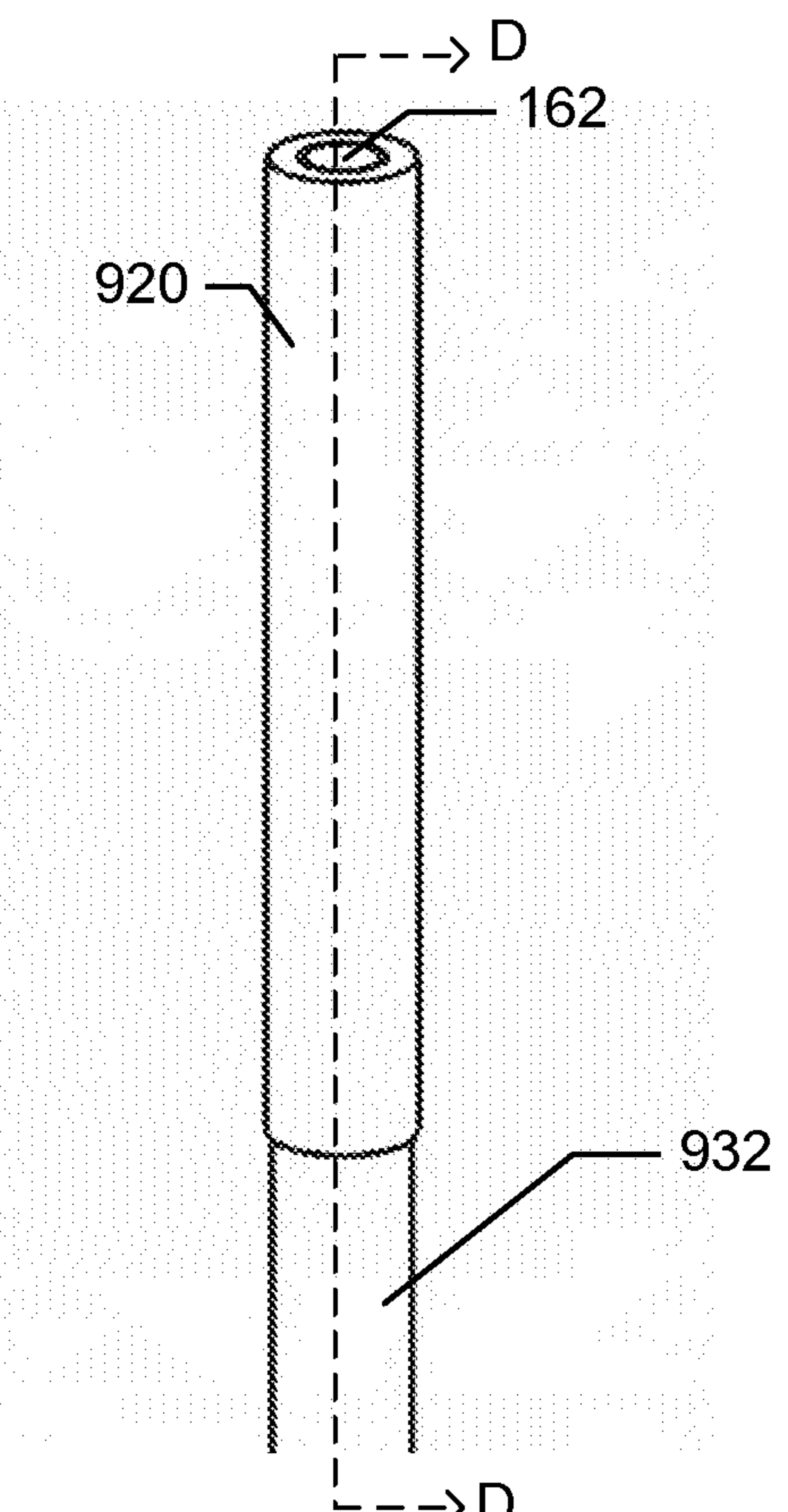


FIG. 53B

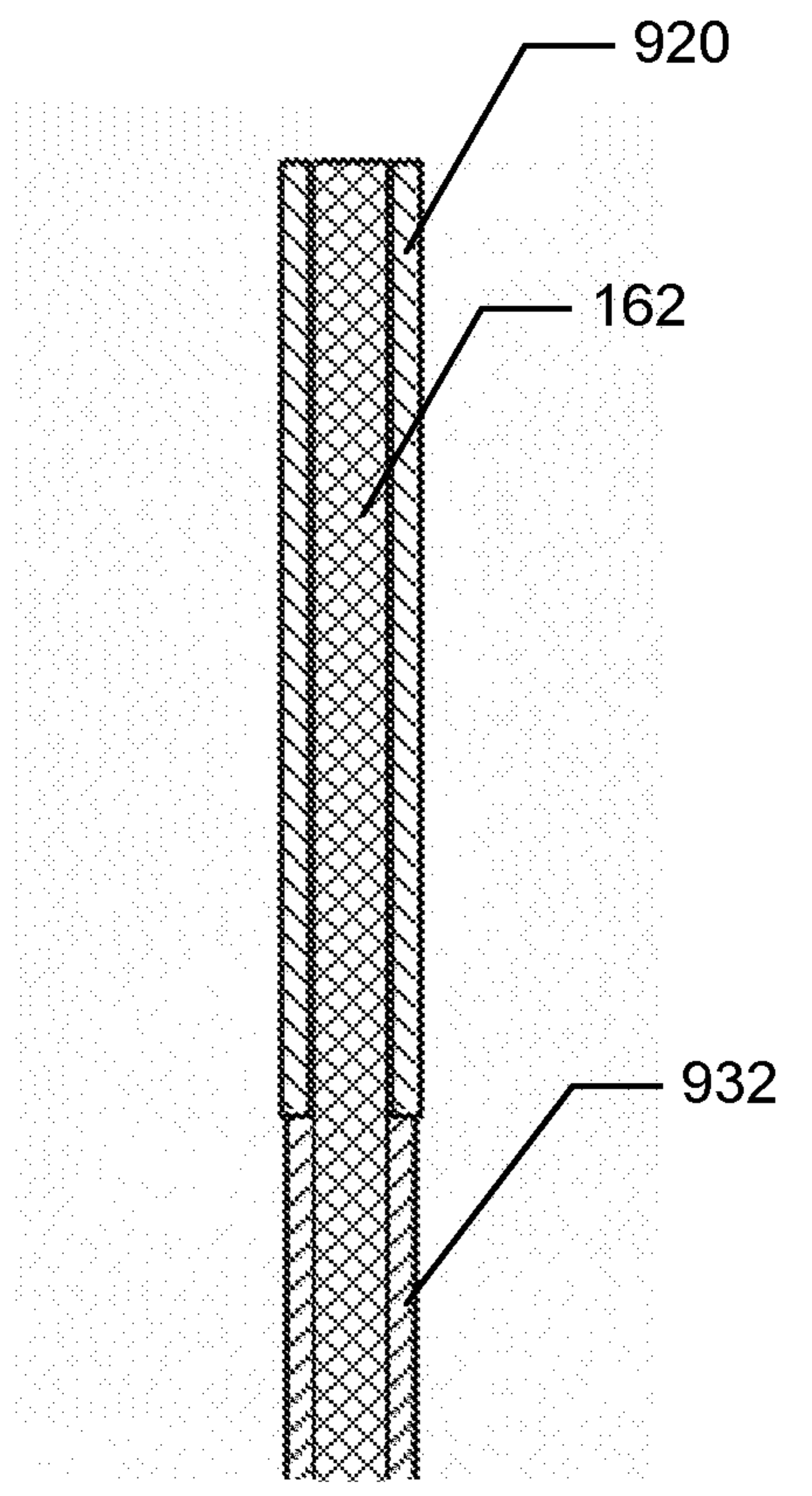


FIG. 53C

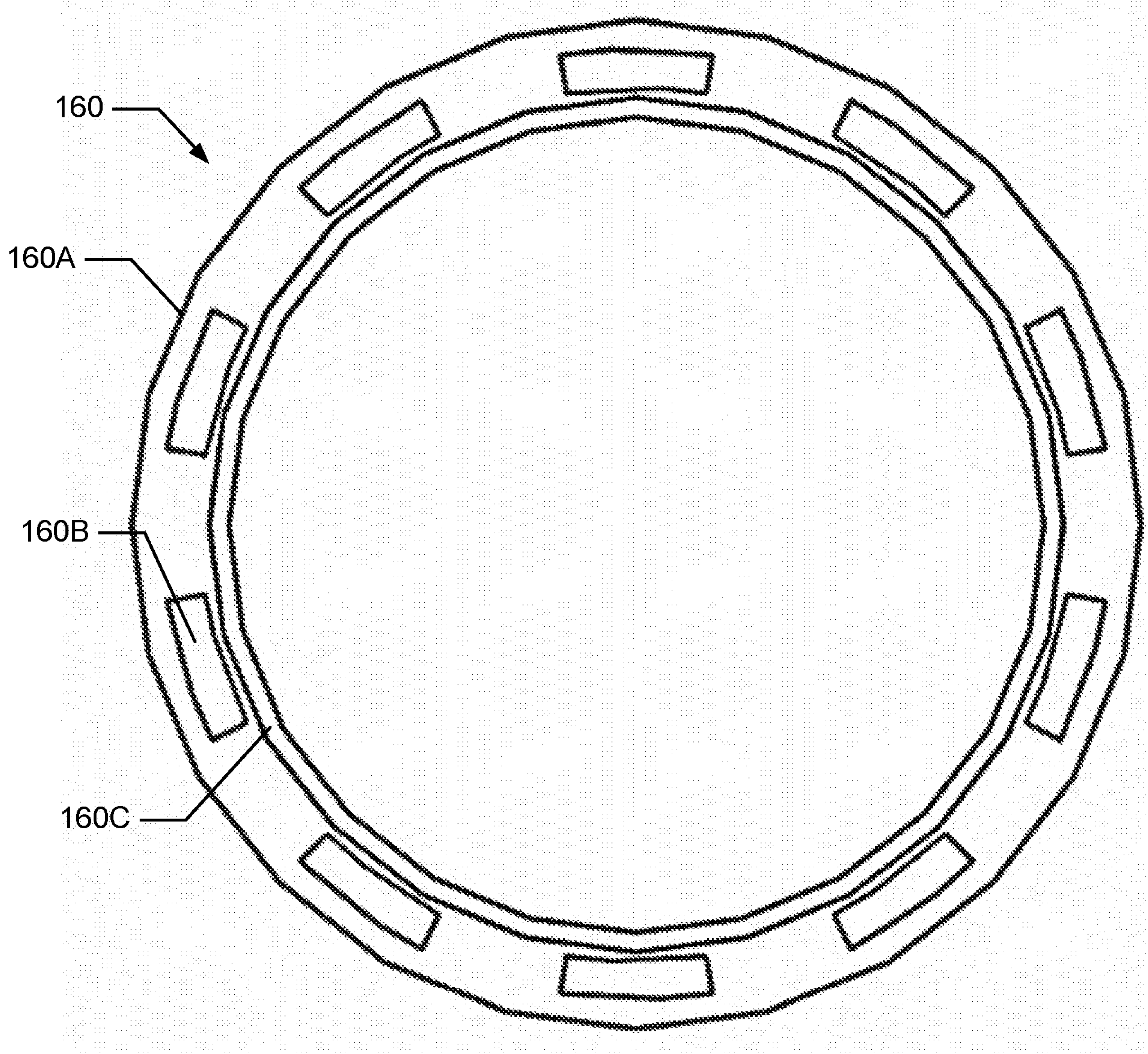


FIG. 54A

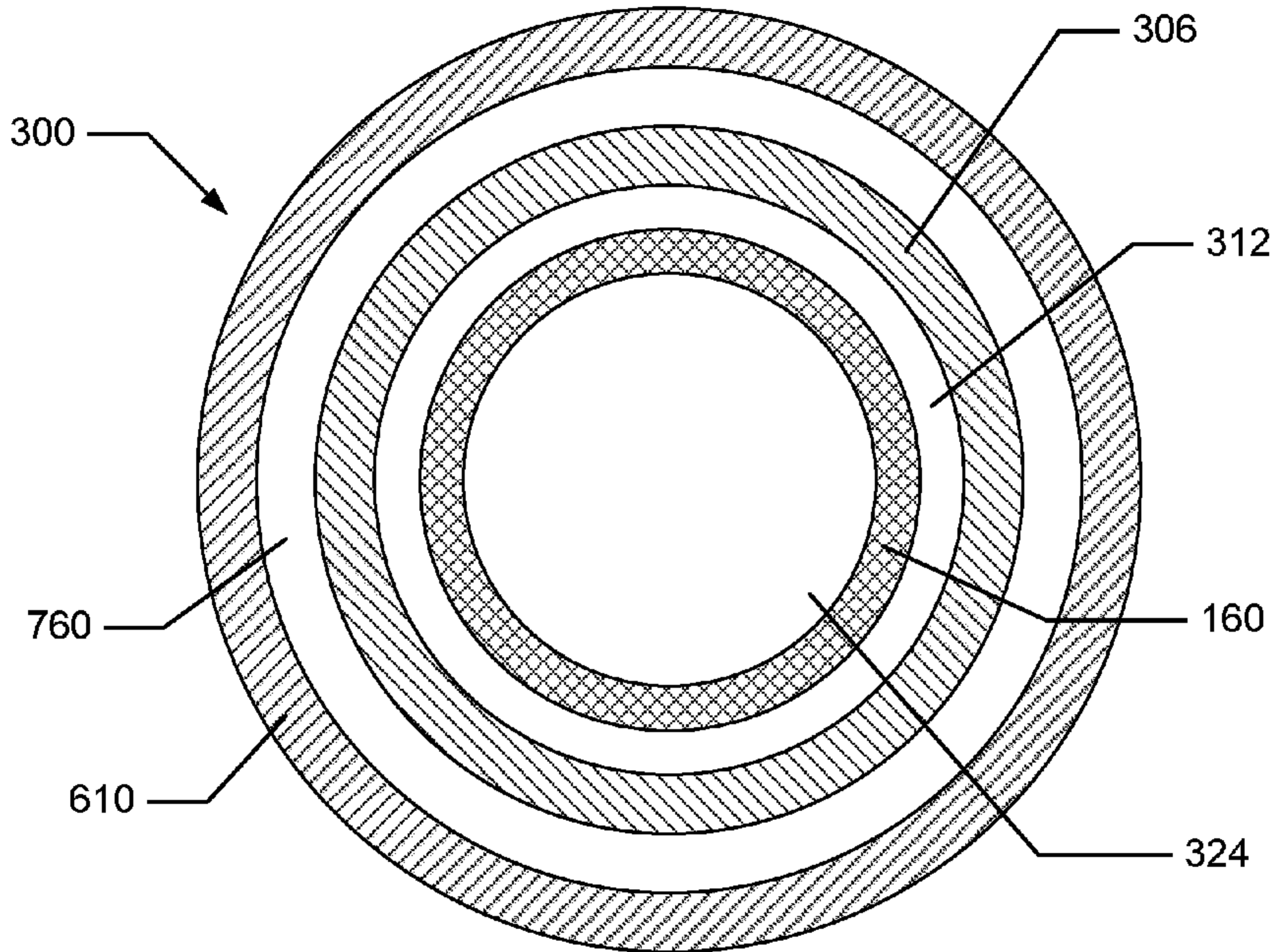


FIG. 20D