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(12) **United States Patent**
Furness, III et al.

(10) **Patent No.:** **US 8,988,666 B2**
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(54) **METHOD, APPARATUS, AND ARTICLE TO FACILITATE EVALUATION OF OBJECTS USING ELECTROMAGNETIC ENERGY**

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Related U.S. Application Data

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(Continued)

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G06K 9/74 (2006.01)

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(52) **U.S. Cl.**

CPC **G01N 21/255** (2013.01); **G01J 3/02** (2013.01); **G01J 3/0264** (2013.01); **G01J 3/10** (2013.01);

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(58) **Field of Classification Search**

CPC G06K 9/00046; G02B 27/017; G02B 2027/0178; G02B 2027/014; G02B 27/0093; G02B 2027/0187; G02B 2027/0118; G02B 26/02; G02B 6/0028; G02B 27/0172; G02B 6/0018; G02B 5/30; G02B 26/023; G02B 6/006
USPC 356/71
See application file for complete search history.

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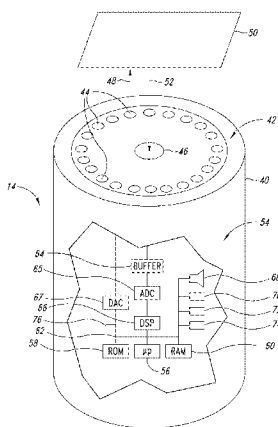
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(57) **ABSTRACT**

Spectral information may be employed in process control and/or quality control of goods and articles. Spectral information may be employed in process control and/or quality control of media, for example financial instruments, identity documents, legal documents, medical documents, financial transaction cards, and/or other media, fluids for example lubricants, fuels, coolants, or other materials that flow, and in machinery, for example vehicles, motors, generators, compressors, presses, drills and/or supply systems. Spectral information may be employed in identifying biological tissue and/or facilitating diagnosis based on biological tissue.

19 Claims, 39 Drawing Sheets



Related U.S. Application Data

(60) Provisional application No. 60/834,589, filed on Jul. 31, 2006, provisional application No. 60/871,639, filed on Dec. 22, 2006, provisional application No. 60/883,312, filed on Jan. 3, 2007, provisional application No. 60/890,446, filed on Feb. 16, 2007.

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G01J 3/02 (2006.01)
G01J 3/10 (2006.01)
G01J 3/42 (2006.01)
G01J 3/46 (2006.01)
G01J 3/50 (2006.01)

(52) **U.S. Cl.**

CPC **G01J 3/42** (2013.01); **G01J 3/46** (2013.01);
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G01J 3/501 (2013.01); **A61B 2562/0219**
(2013.01)
USPC **356/71**

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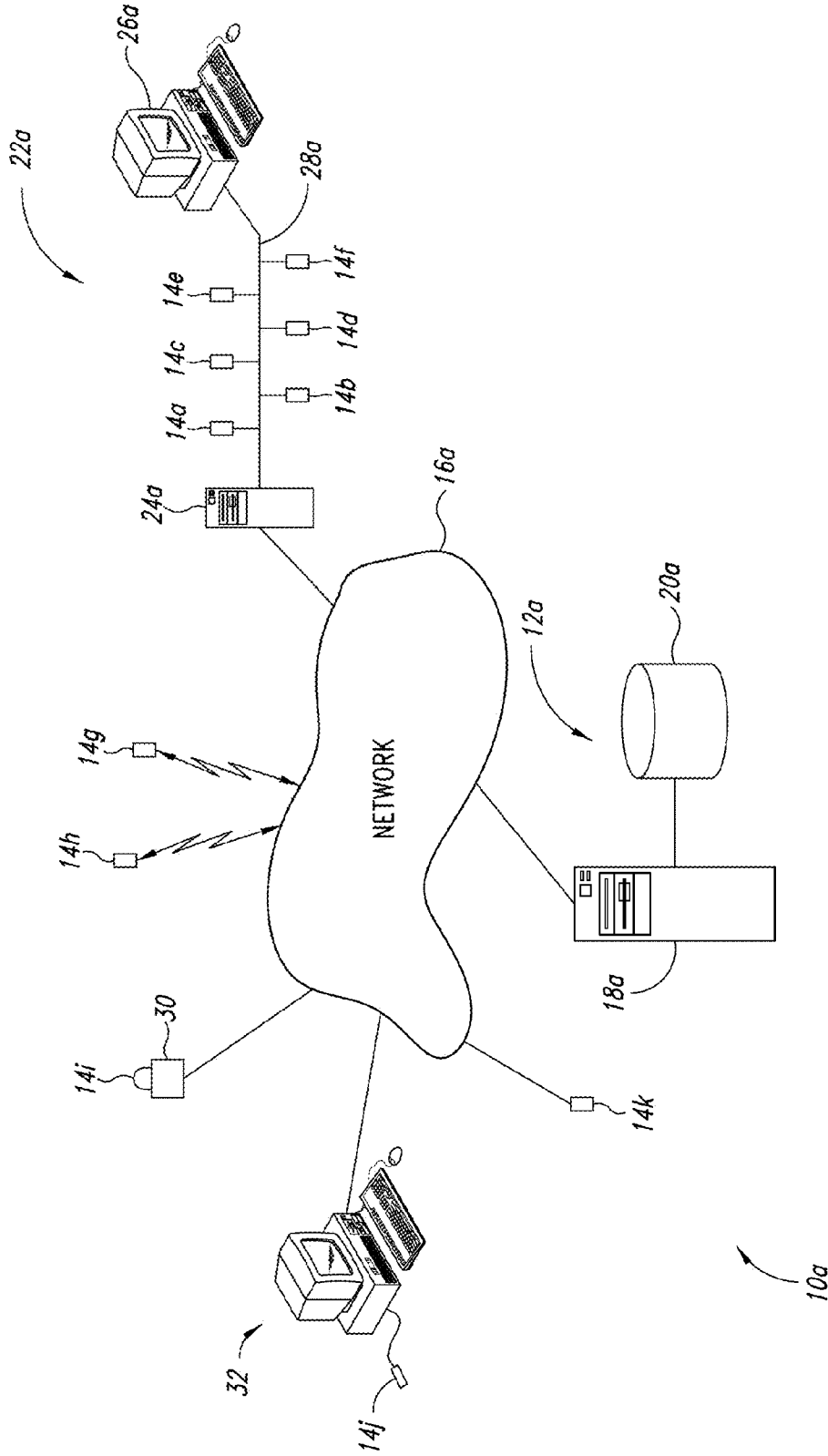


FIG. 1

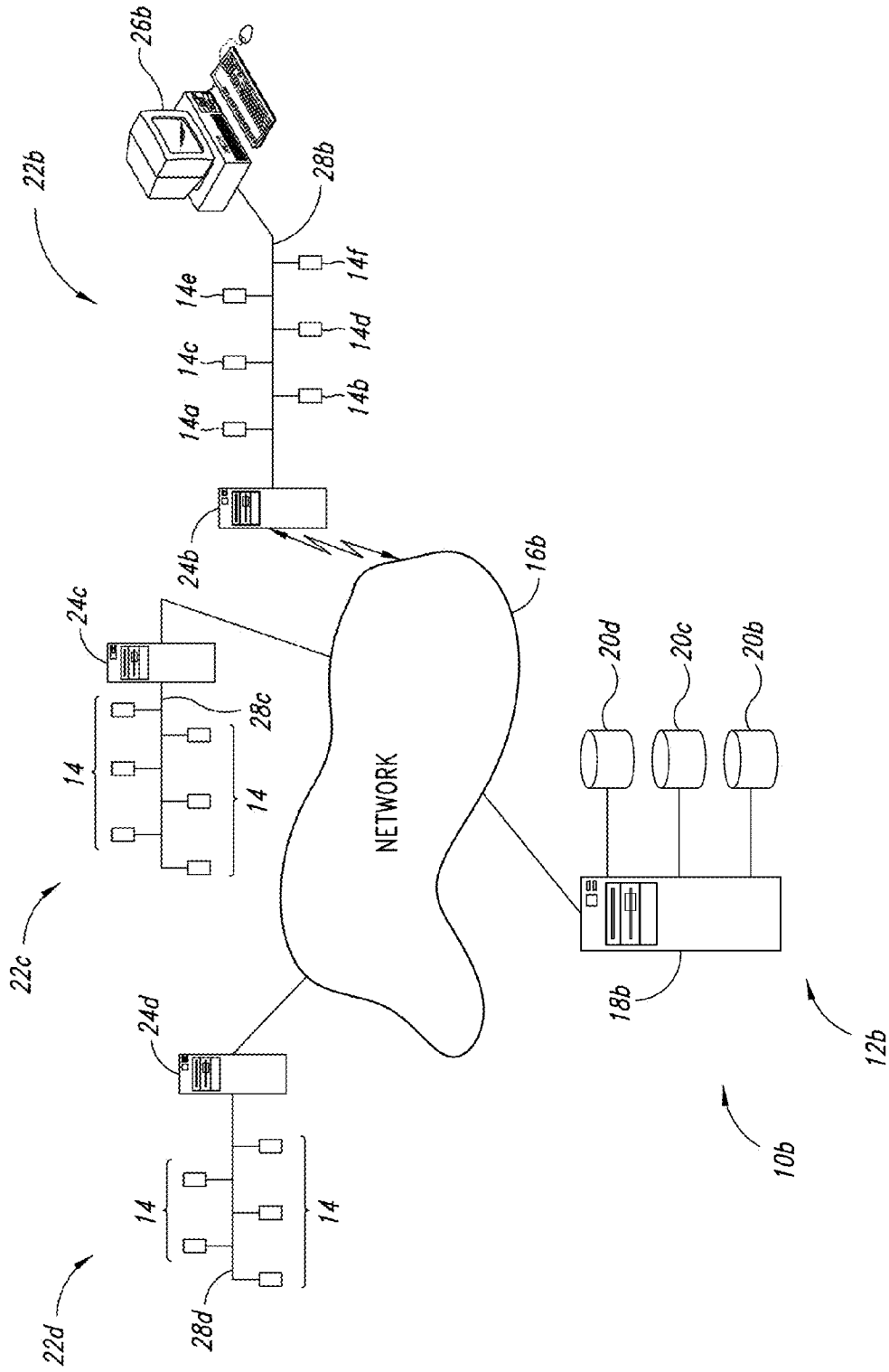


FIG. 2

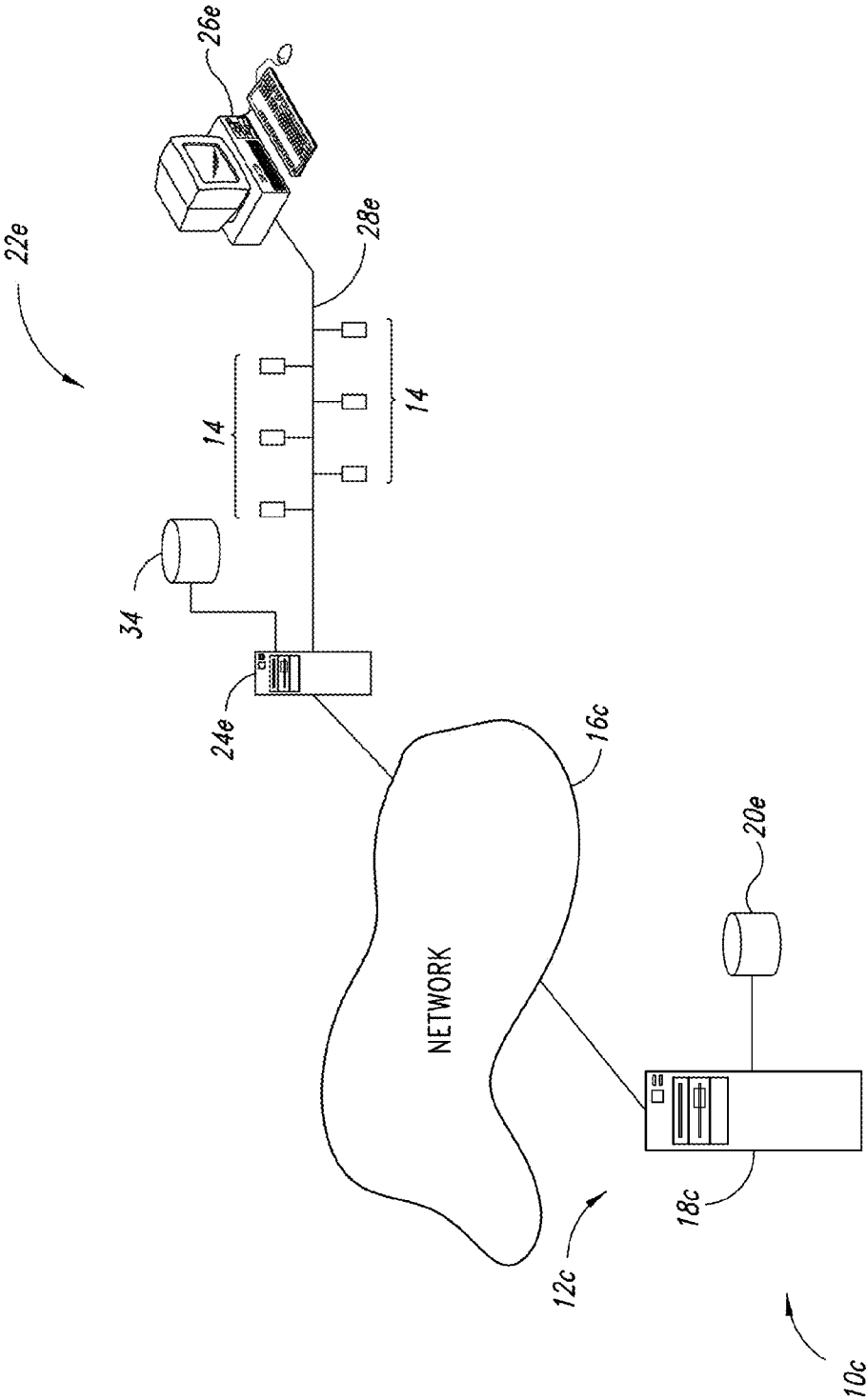


FIG. 3

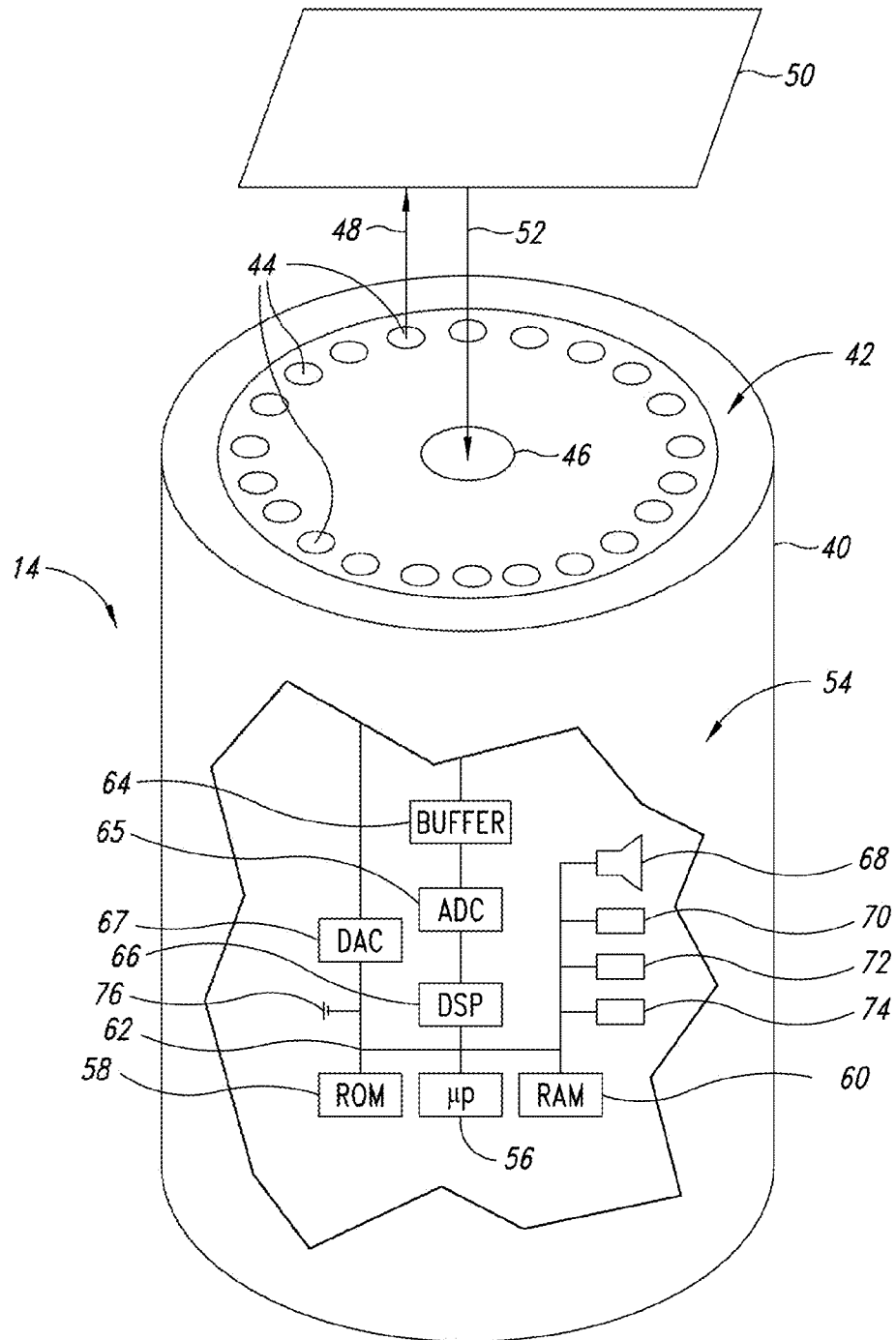


FIG. 4

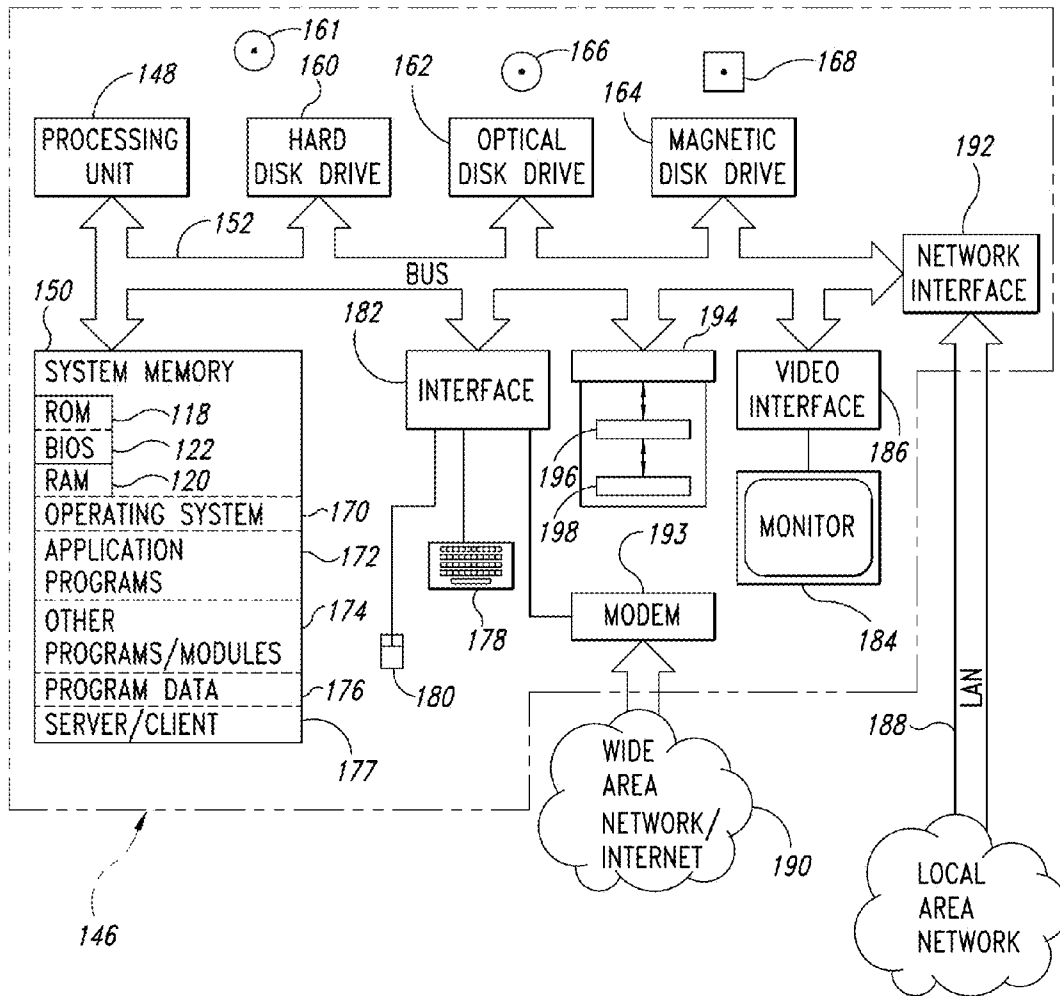


FIG. 5

| OBJECT | TYPE | EMISSION SPECTRUM (nm) | CURRENT LEVEL (ma) | TEMP. (°C) | SENSOR SENSITIVITY | REFERENCE RESPONSE |
|---------|------------------|------------------------|--------------------|------------|--------------------|--------------------|
| 6778342 | HANDBAG | 224a | 1 228a | 32 | | |
| ⋮ | ⋮ | ⋮ | ⋮ | ⋮ | ⋮ | ⋮ |
| 6778342 | HANDBAG | | 1 | 40 | | |
| 6778342 | HANDBAG | 224b | 2 228b | 32 | | |
| ⋮ | ⋮ | ⋮ | ⋮ | ⋮ | ⋮ | ⋮ |
| 6778342 | HANDBAG | 224c | 3 228c | 40 | | |
| 6778342 | HANDBAG | 224d | 1 | 32 | | |
| ⋮ | ⋮ | ⋮ | ⋮ | ⋮ | ⋮ | ⋮ |
| 6778342 | HANDBAG | 224e | 3 | 40 | | |
| 1123407 | CURRENCY | | 1 | 32 | | |
| ⋮ | ⋮ | ⋮ | ⋮ | ⋮ | ⋮ | ⋮ |
| 1123407 | CURRENCY | | 3 | 40 | | |
| 0078406 | RETINAL TISSUE | | 1 | 37 | | |
| ⋮ | ⋮ | ⋮ | ⋮ | ⋮ | ⋮ | ⋮ |
| 0078406 | RETINAL TISSUE | | 4 | 40 | | |
| 2277603 | CURED RUBBER | | 1 | 180 | | |
| ⋮ | ⋮ | ⋮ | ⋮ | ⋮ | ⋮ | ⋮ |
| 2277603 | CURED RUBBER | | 4 | 180 | | |
| ⋮ | ⋮ | ⋮ | ⋮ | ⋮ | 236b | ⋮ |
| ⋮ | ⋮ | ⋮ | ⋮ | ⋮ | 236a | ⋮ |
| 8763244 | HOMOGENIZED MILK | | 2 | 4 | | |
| ⋮ | ⋮ | ⋮ | ⋮ | ⋮ | ⋮ | ⋮ |
| 8763244 | HOMOGENIZED MILK | | 2 | 35 | | |
| ⋮ | ⋮ | ⋮ | ⋮ | ⋮ | ⋮ | ⋮ |
| 8763244 | HOMOGENIZED MILK | | 2 | 35 | | |
| ⋮ | ⋮ | ⋮ | ⋮ | ⋮ | ⋮ | ⋮ |

FIG. 6

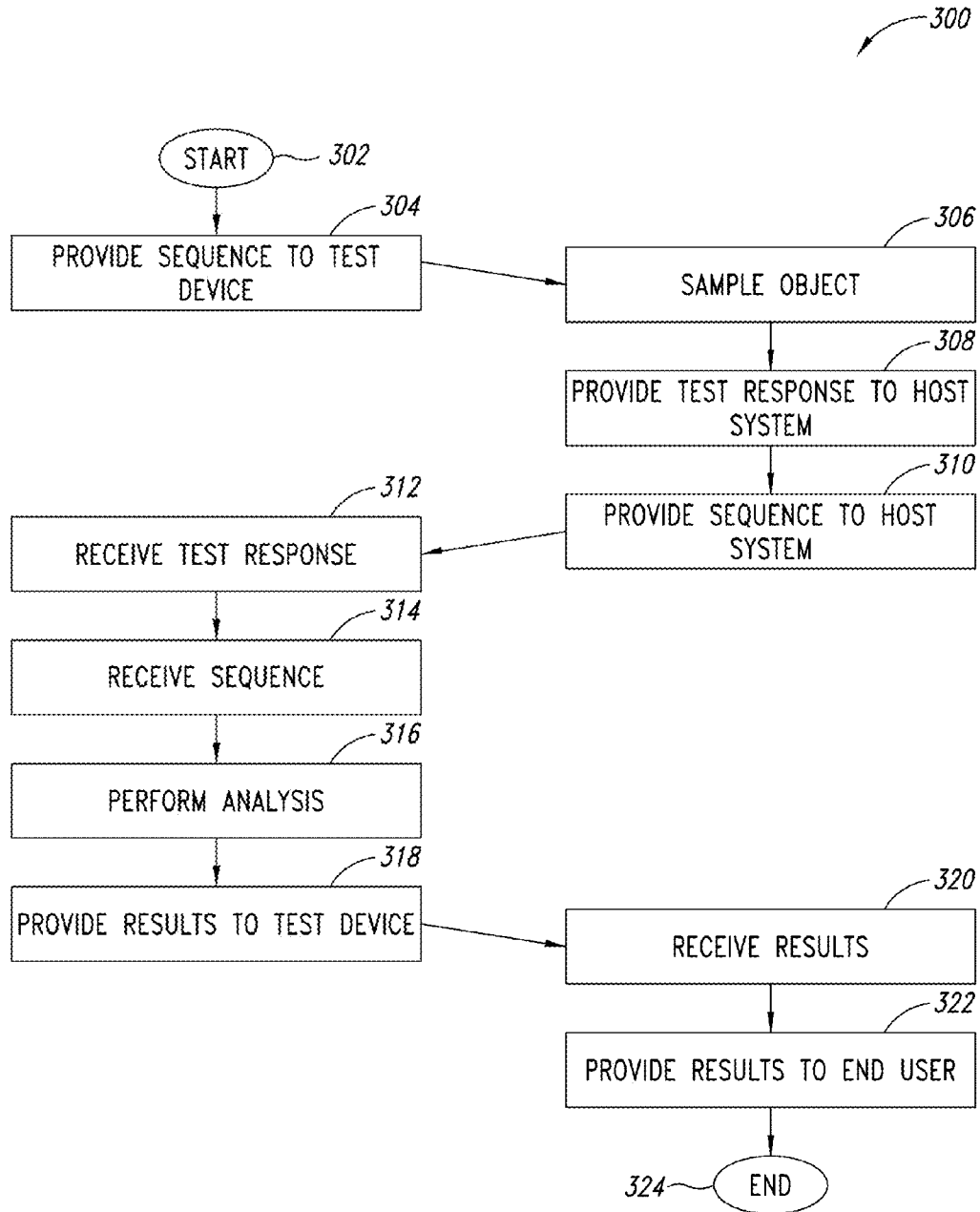


FIG. 7

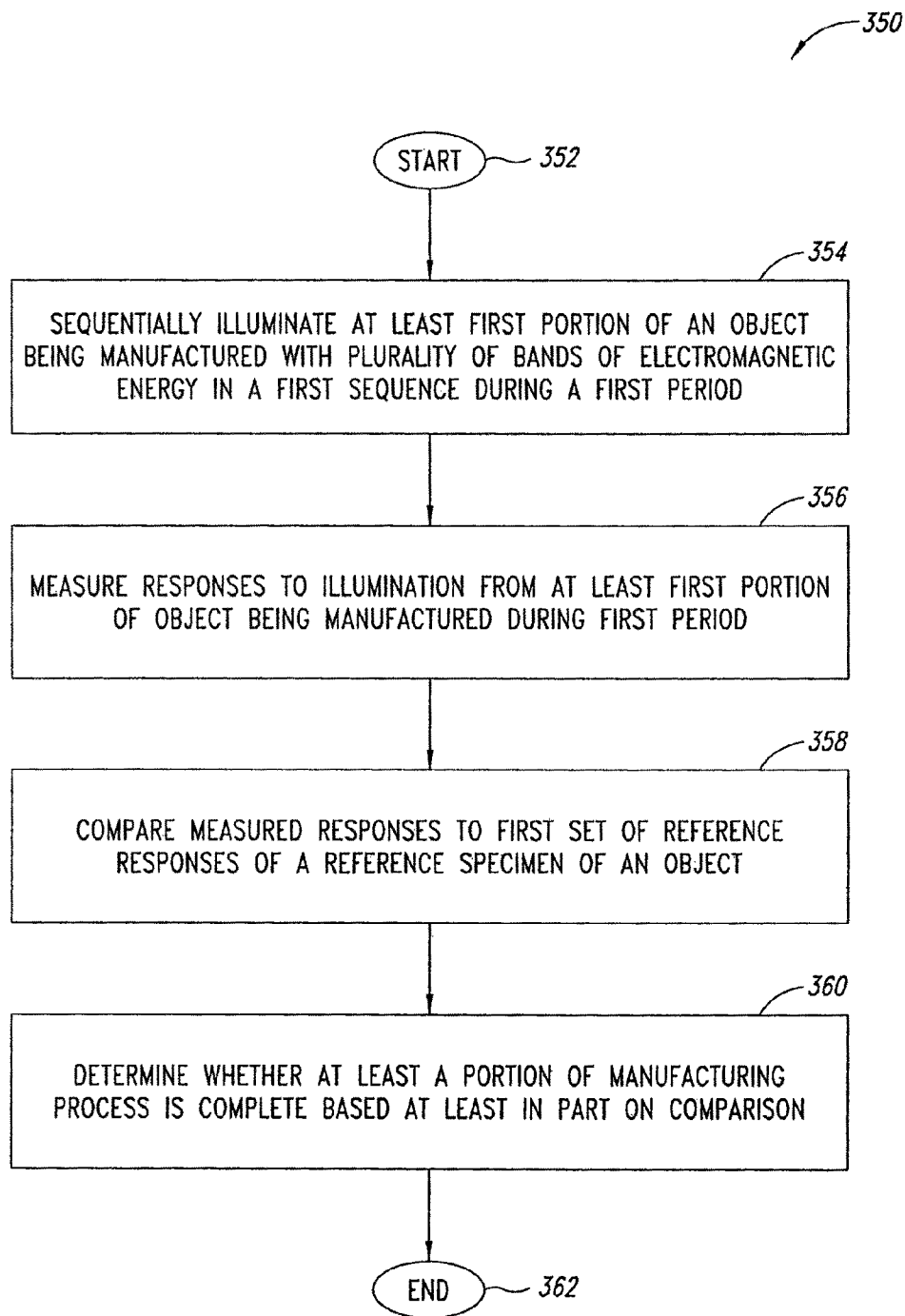


FIG. 8

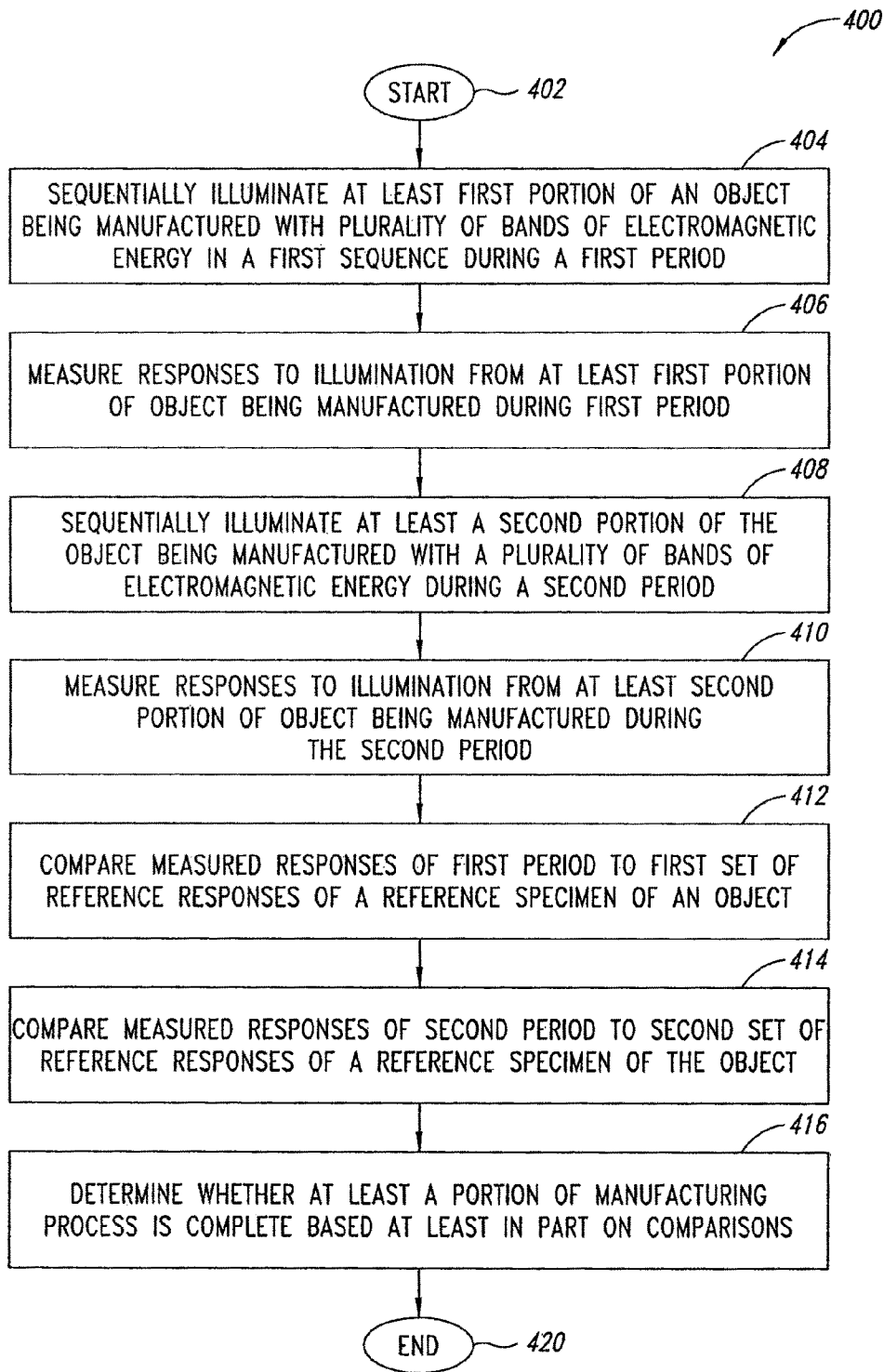


FIG. 9

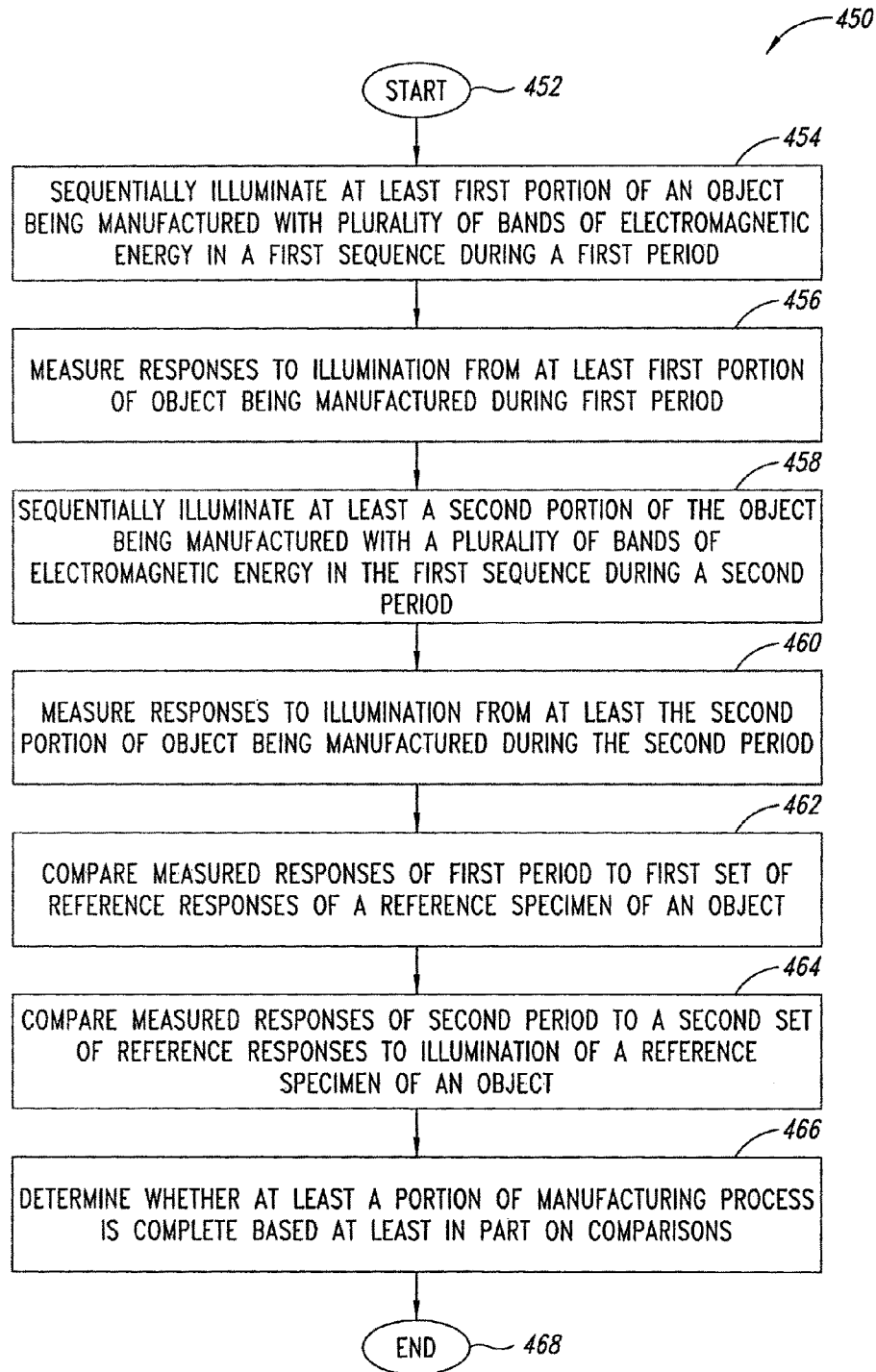


FIG. 10

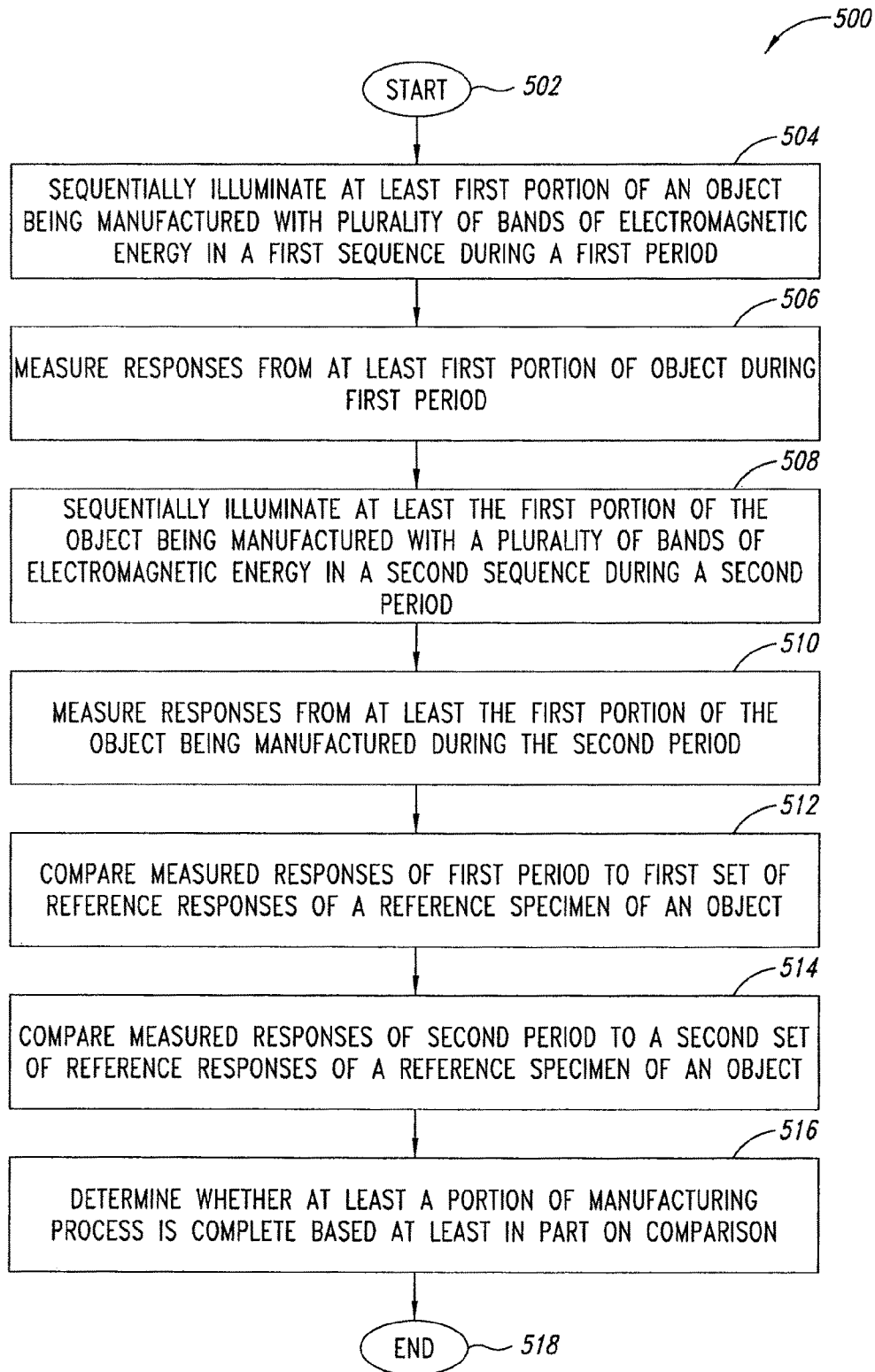


FIG. 11

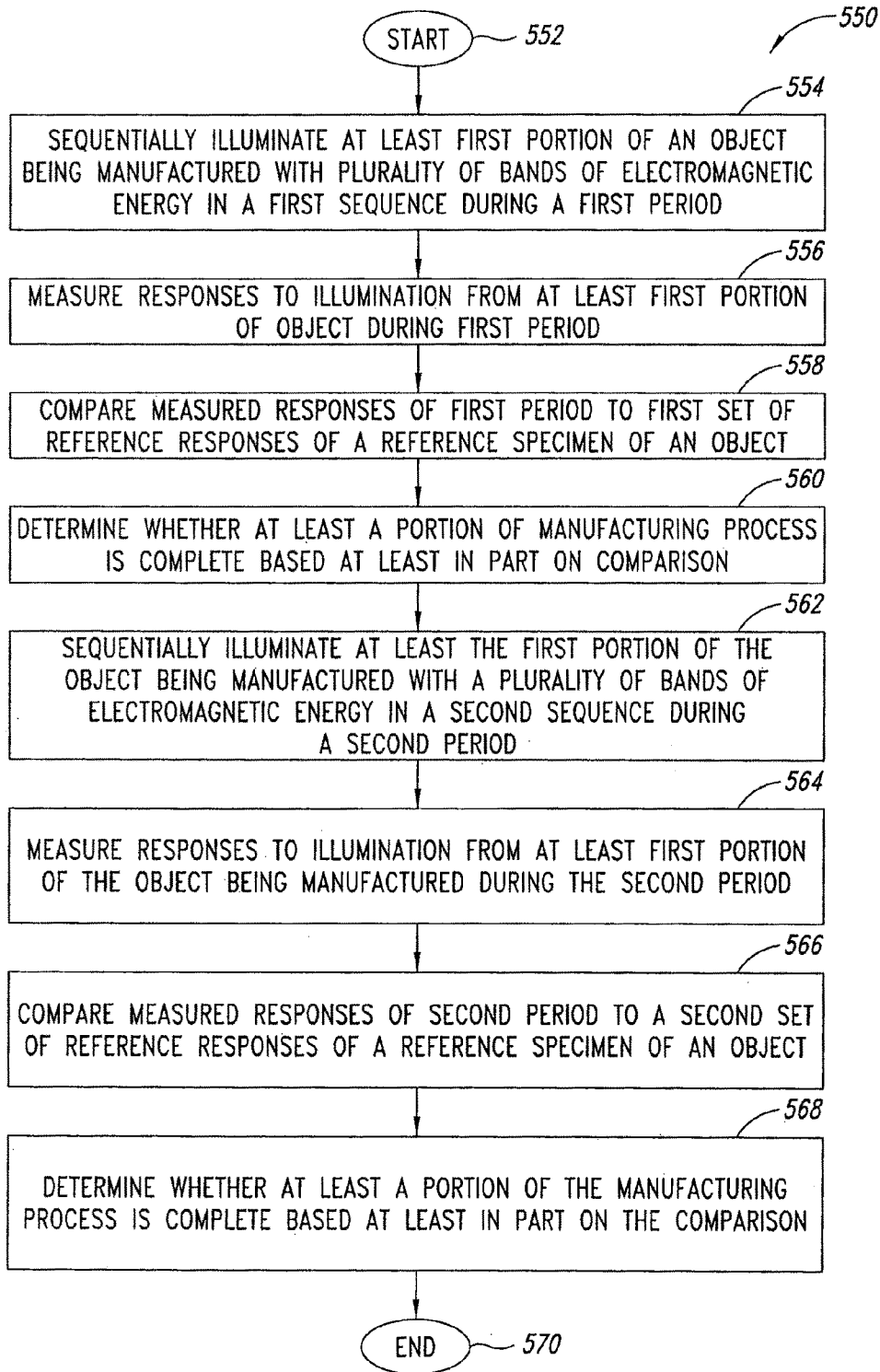


FIG. 12

570

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SEQUENTIALLY ILLUMINATE AT LEAST A PORTION OF THE OBJECT BEING MANUFACTURED WITH ELECTROMAGNETIC ENERGY FROM BANDS WITHIN A VISIBLE PORTION, AN INFRARED PORTION OR AN ULTRAVIOLET PORTION OF THE ELECTROMAGNETIC SPECTRUM

FIG. 13

576

578

SELECTIVELY TURN RESPECTIVE ONES OF A PLURALITY OF SOURCES ON AND OFF IN AN ORDER DEFINED BY THE SEQUENCE

FIG. 14

580

582

SELECTIVELY APPLY CURRENT TO RESPECTIVE ONES OF THE SOURCES IN THE ORDER DEFINED BY THE SEQUENCE

FIG. 15

586

588

SELECTIVELY APPLY CURRENT AT A PLURALITY OF DIFFERENT LEVELS TO RESPECTIVE ONES OF THE SOURCES (E.G., LEDS) WHERE THE ORDER AND THE LEVEL ARE DEFINED BY THE SEQUENCE

FIG. 16

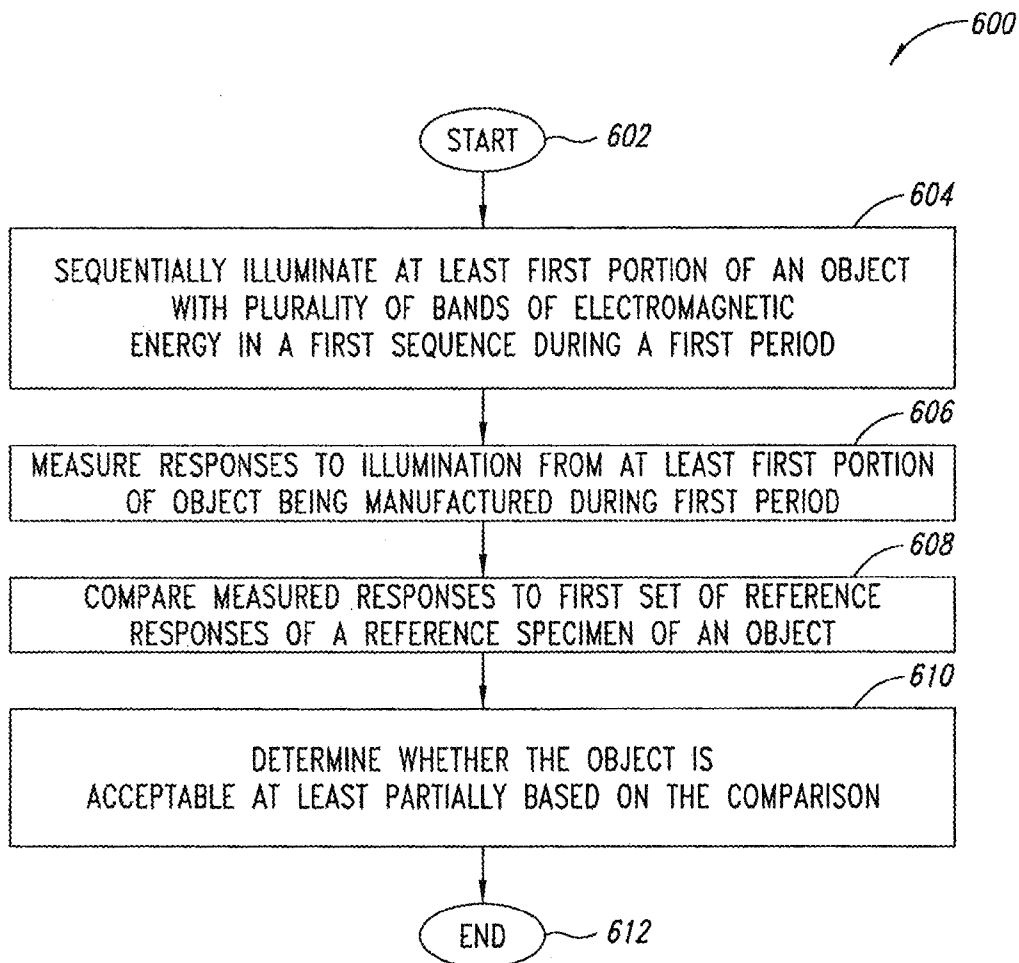


FIG. 17

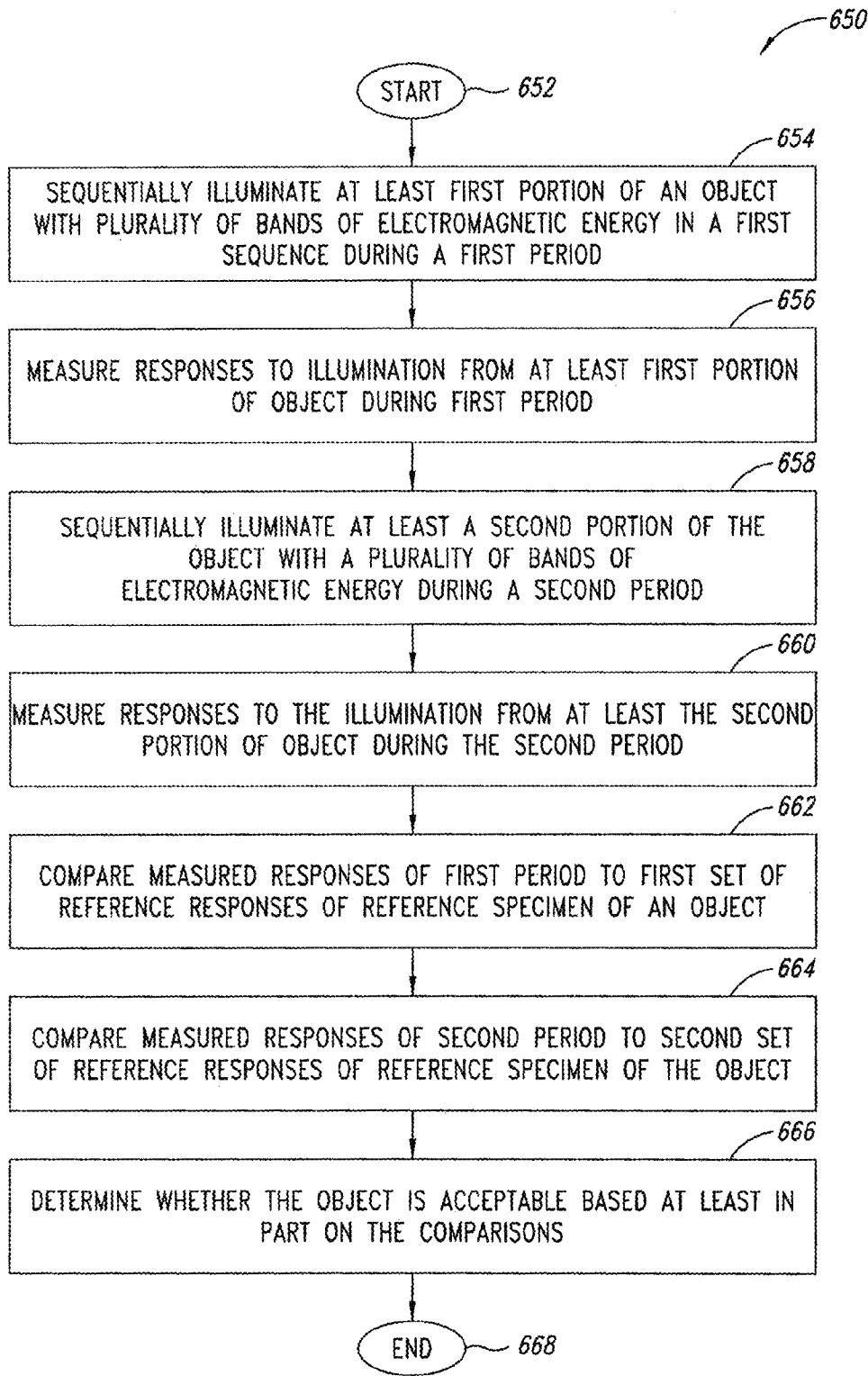


FIG. 18

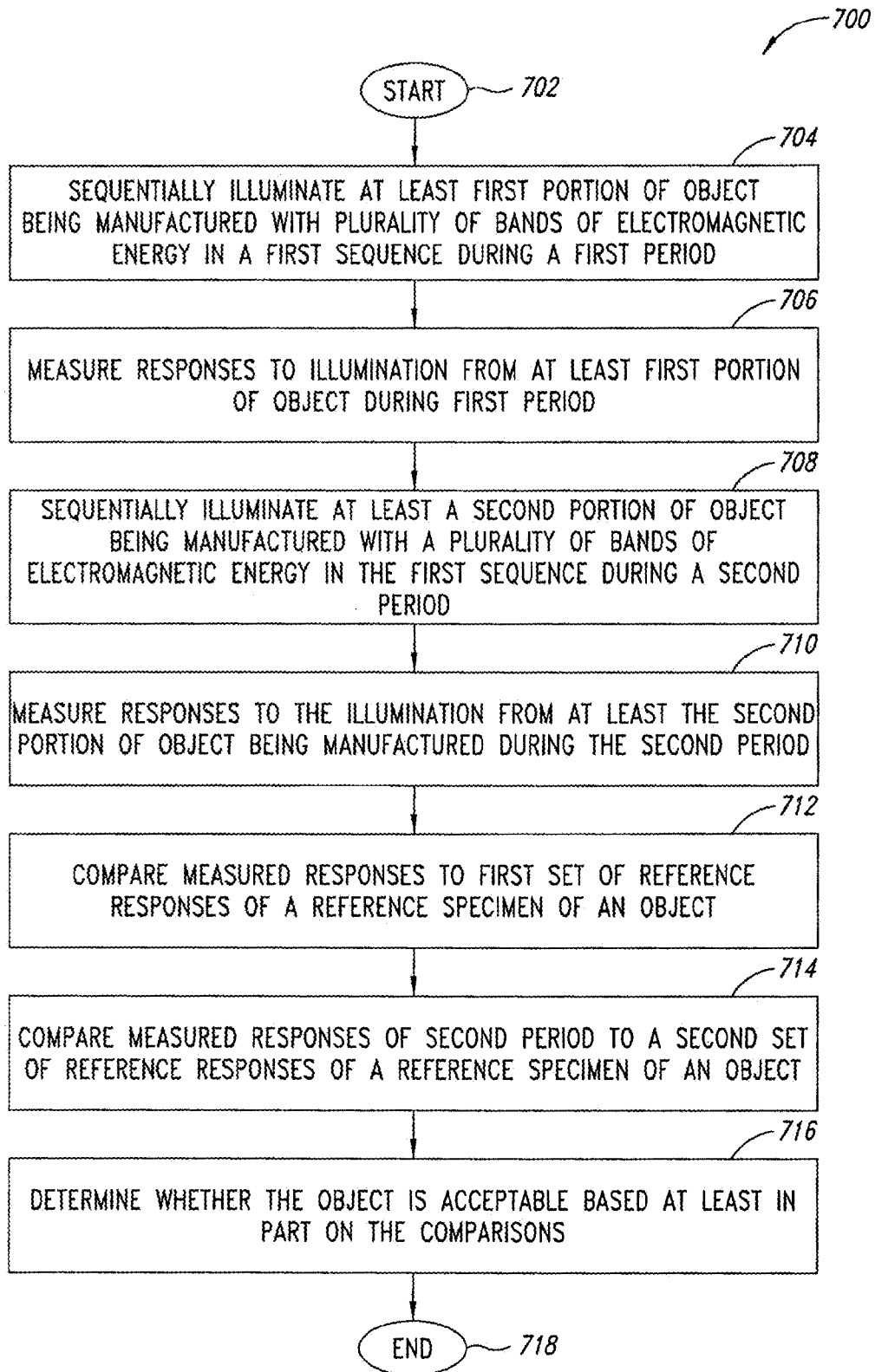


FIG. 19

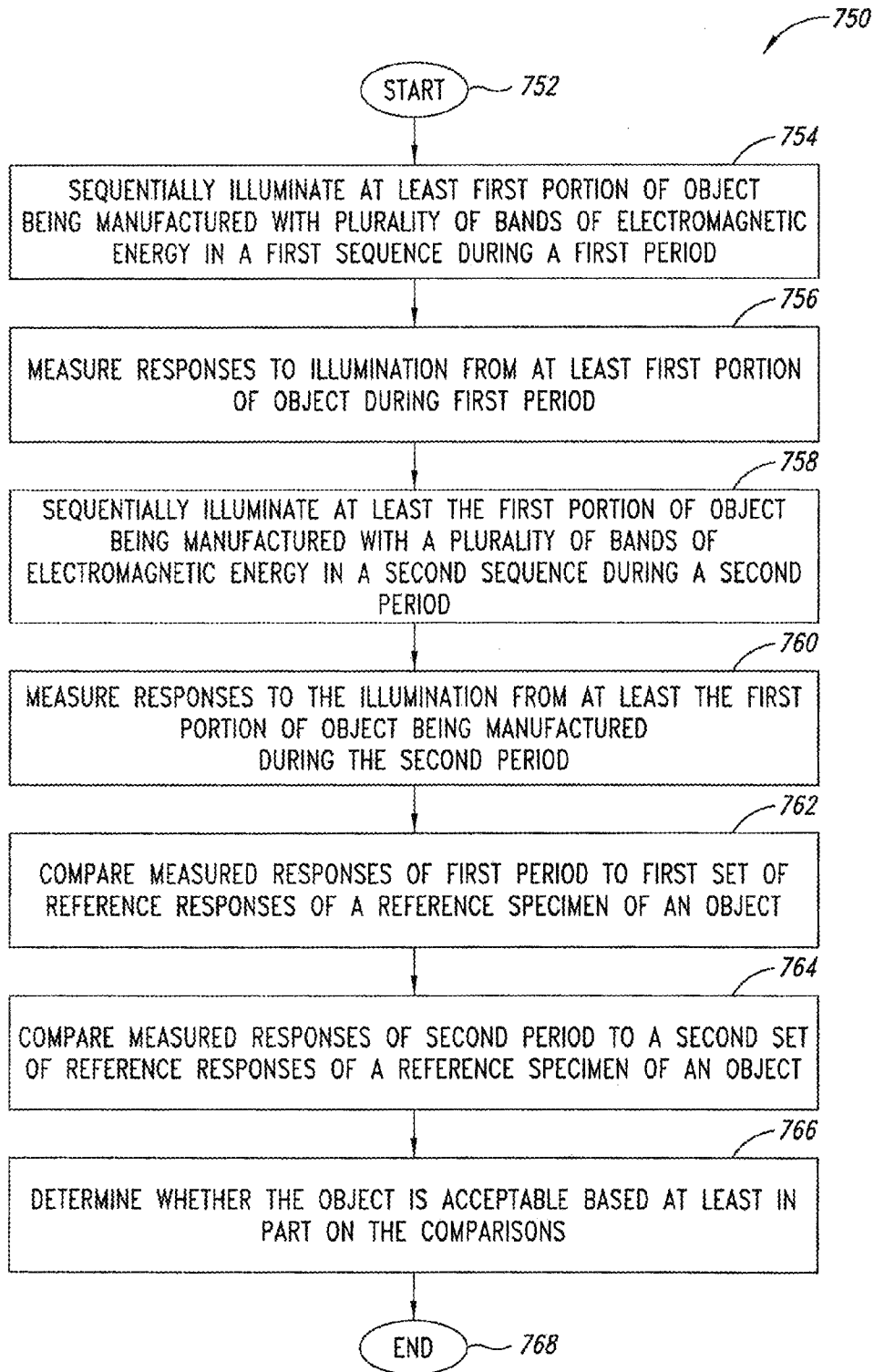


FIG. 20

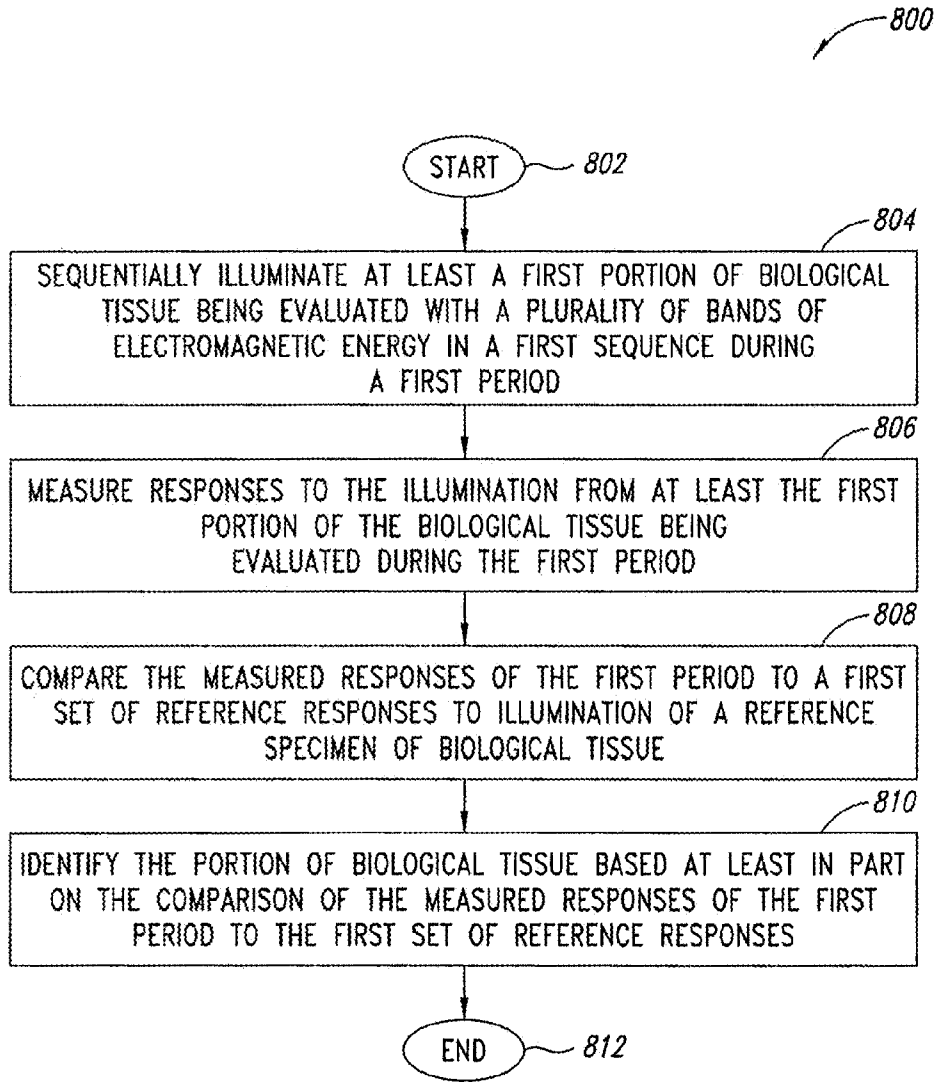


FIG. 21

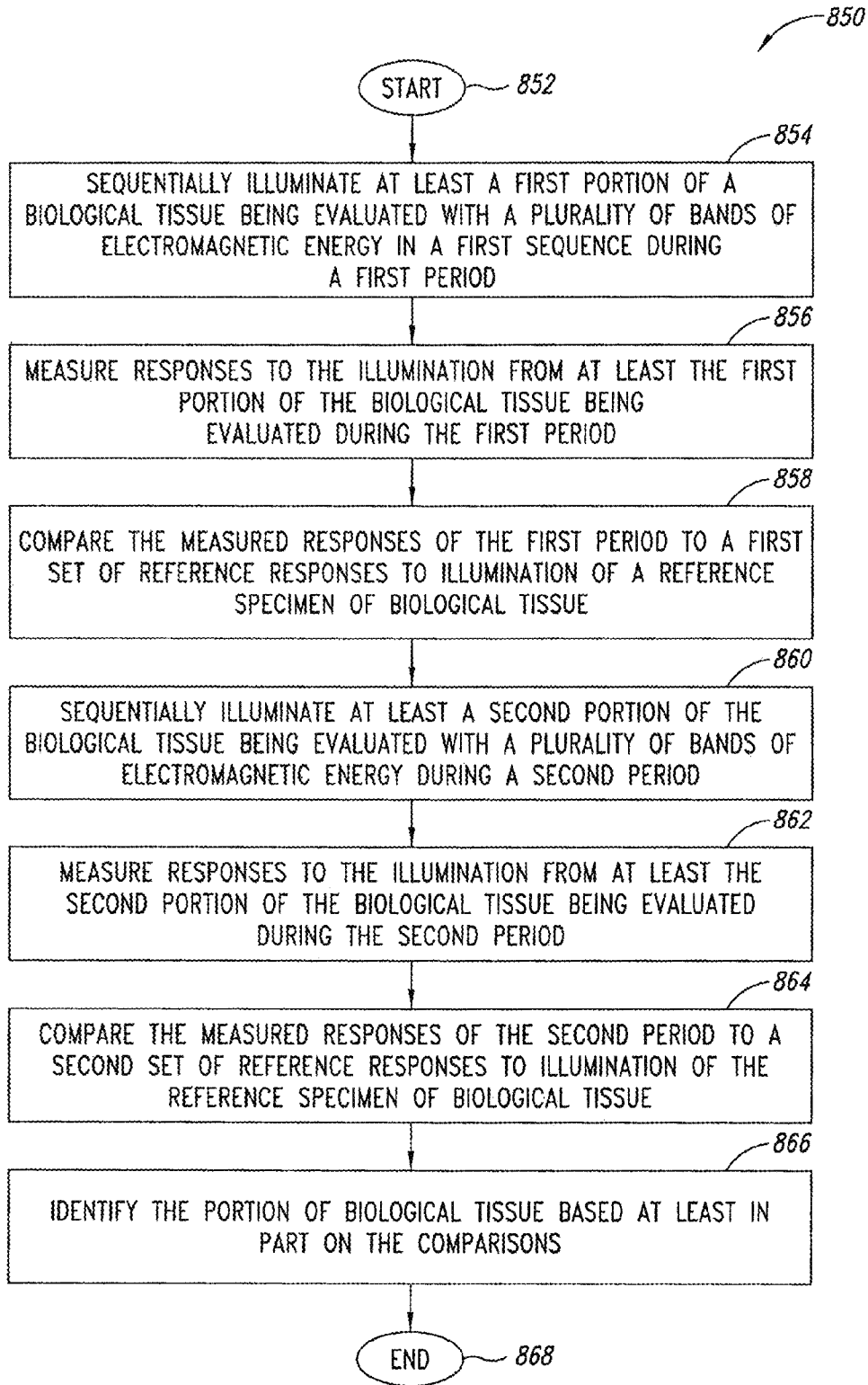


FIG. 22

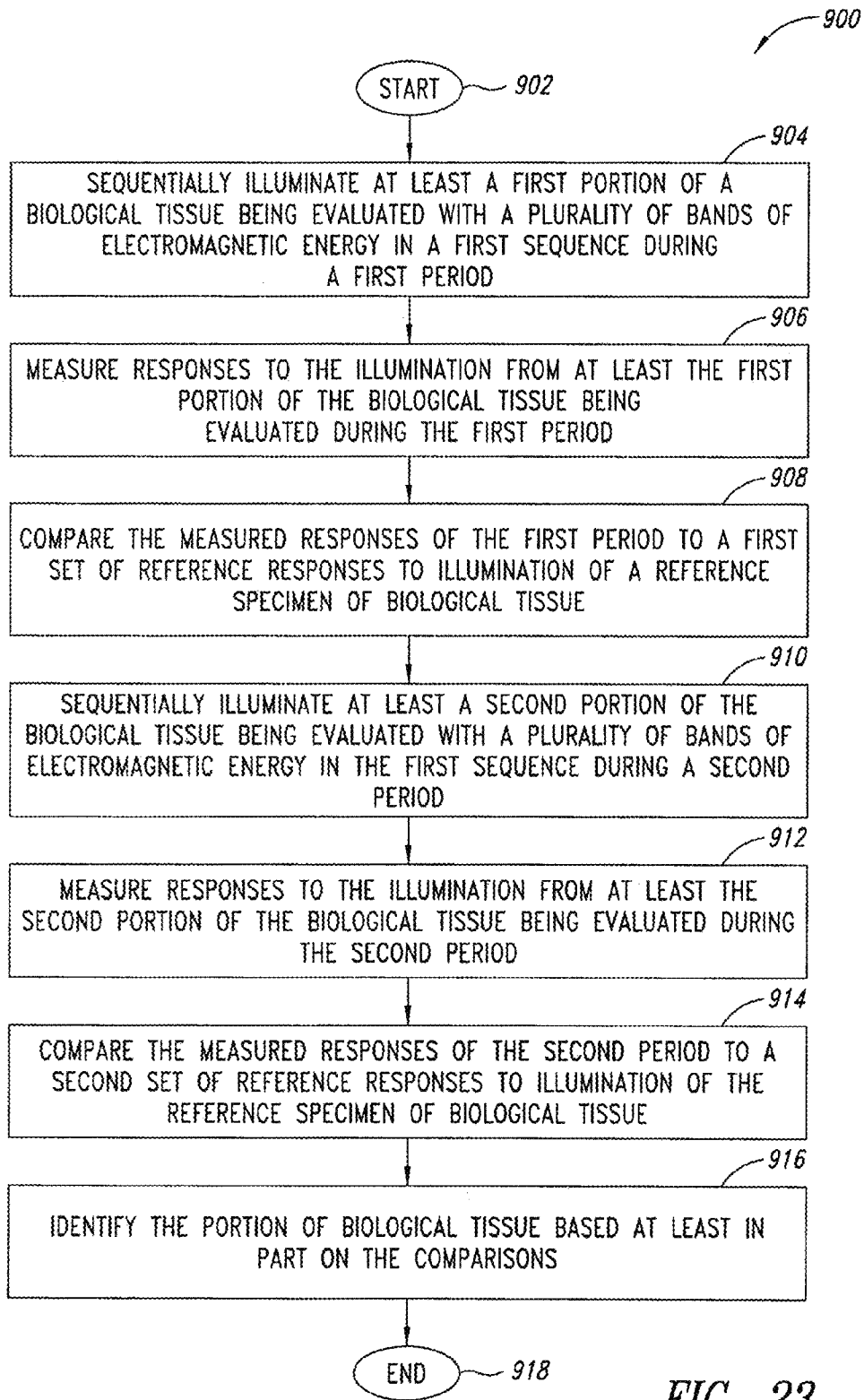


FIG. 23

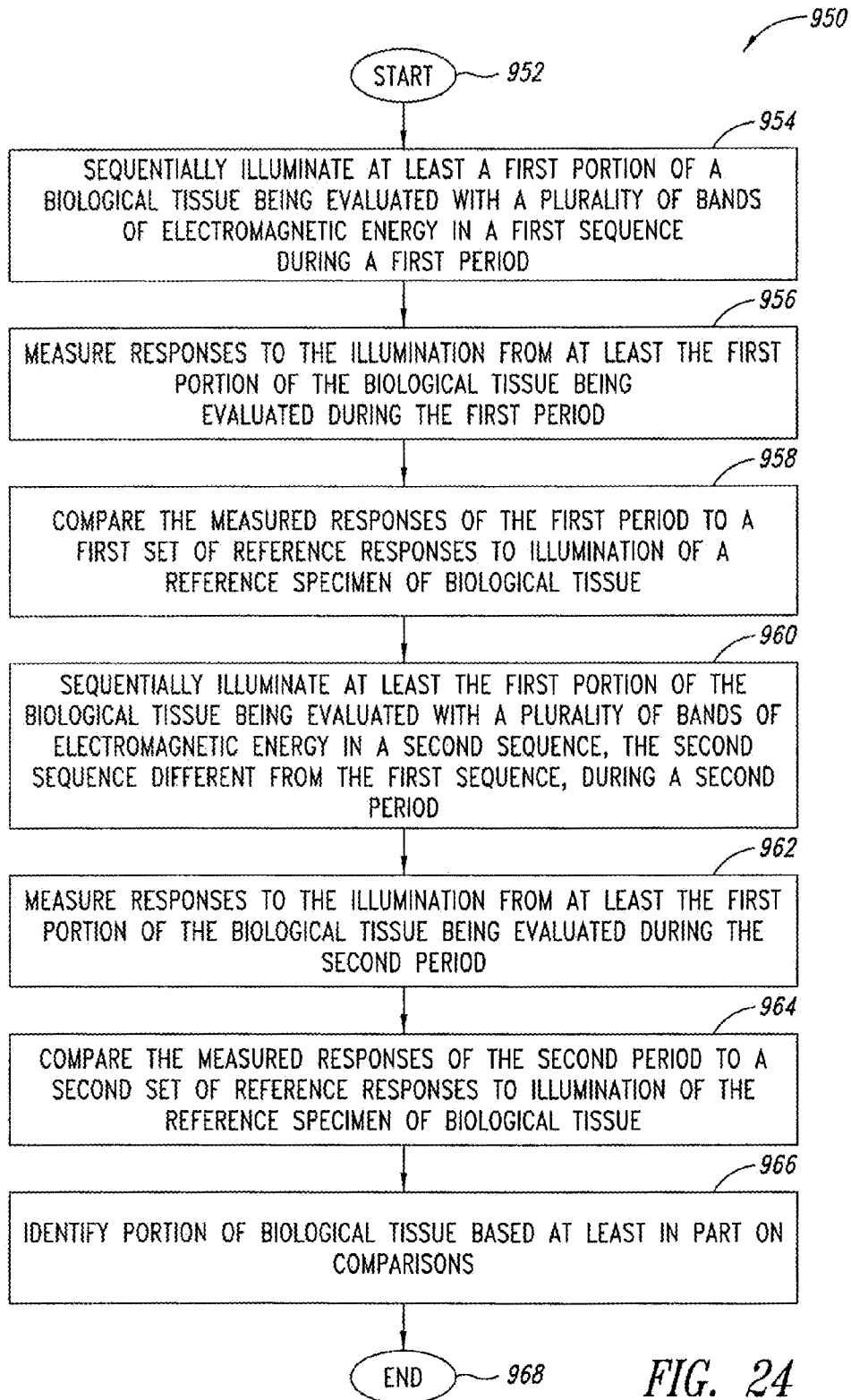


FIG. 24

1000
1002
SEQUENTIALLY ILLUMINATE AT LEAST THE FIRST PORTION OF THE BIOLOGICAL TISSUE BEING EVALUATED WITH ELECTROMAGNETIC ENERGY FROM BANDS WITHIN A VISIBLE PORTION, AN INFRARED PORTION OR AN ULTRAVIOLET PORTION OF THE ELECTROMAGNETIC SPECTRUM

FIG. 25

1006
1008
SELECTIVELY TURN RESPECTIVE ONES OF A PLURALITY OF SOURCES ON AND OFF IN AN ORDER DEFINED BY THE SEQUENCE

FIG. 26

1012
1014
SELECTIVELY APPLY CURRENT TO RESPECTIVE ONES OF THE SOURCES IN THE ORDER DEFINED BY THE SEQUENCE

FIG. 27

1018
1020
SELECTIVELY APPLY CURRENT AT A PLURALITY OF DIFFERENT LEVELS TO RESPECTIVE ONES OF THE SOURCES (E.G., LEDS), WHERE THE ORDER AND THE LEVEL ARE DEFINED BY THE SEQUENCE

FIG. 28

1024
1026
CLASSIFY THE PORTION OF BIOLOGICAL TISSUE

FIG. 29

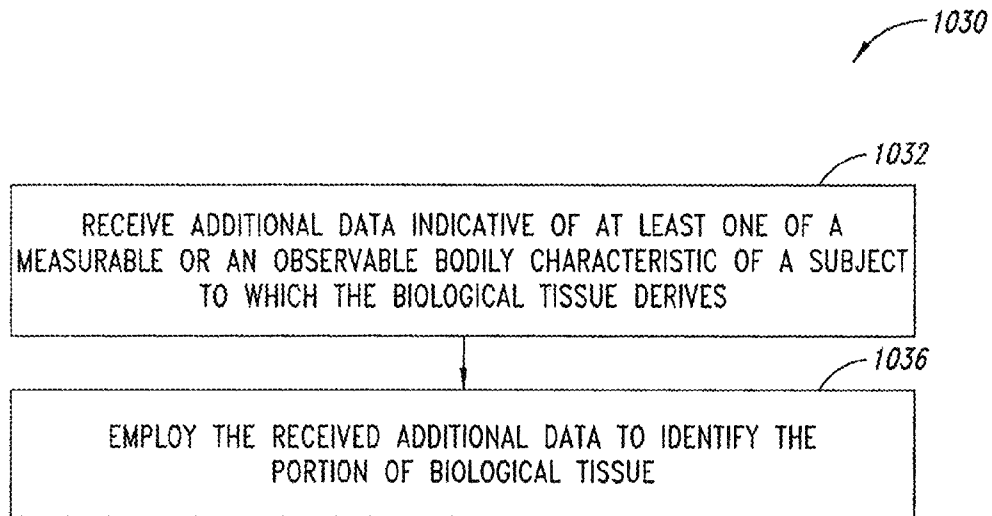


FIG. 30

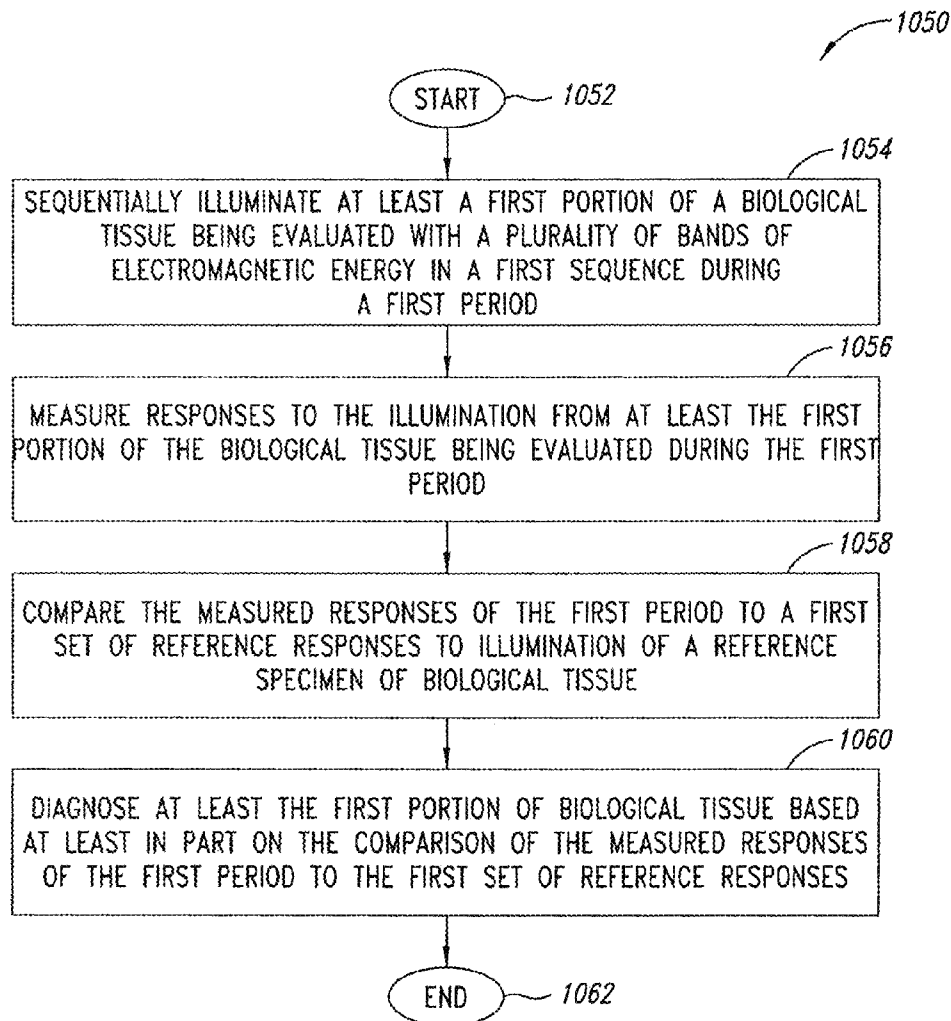


FIG. 31

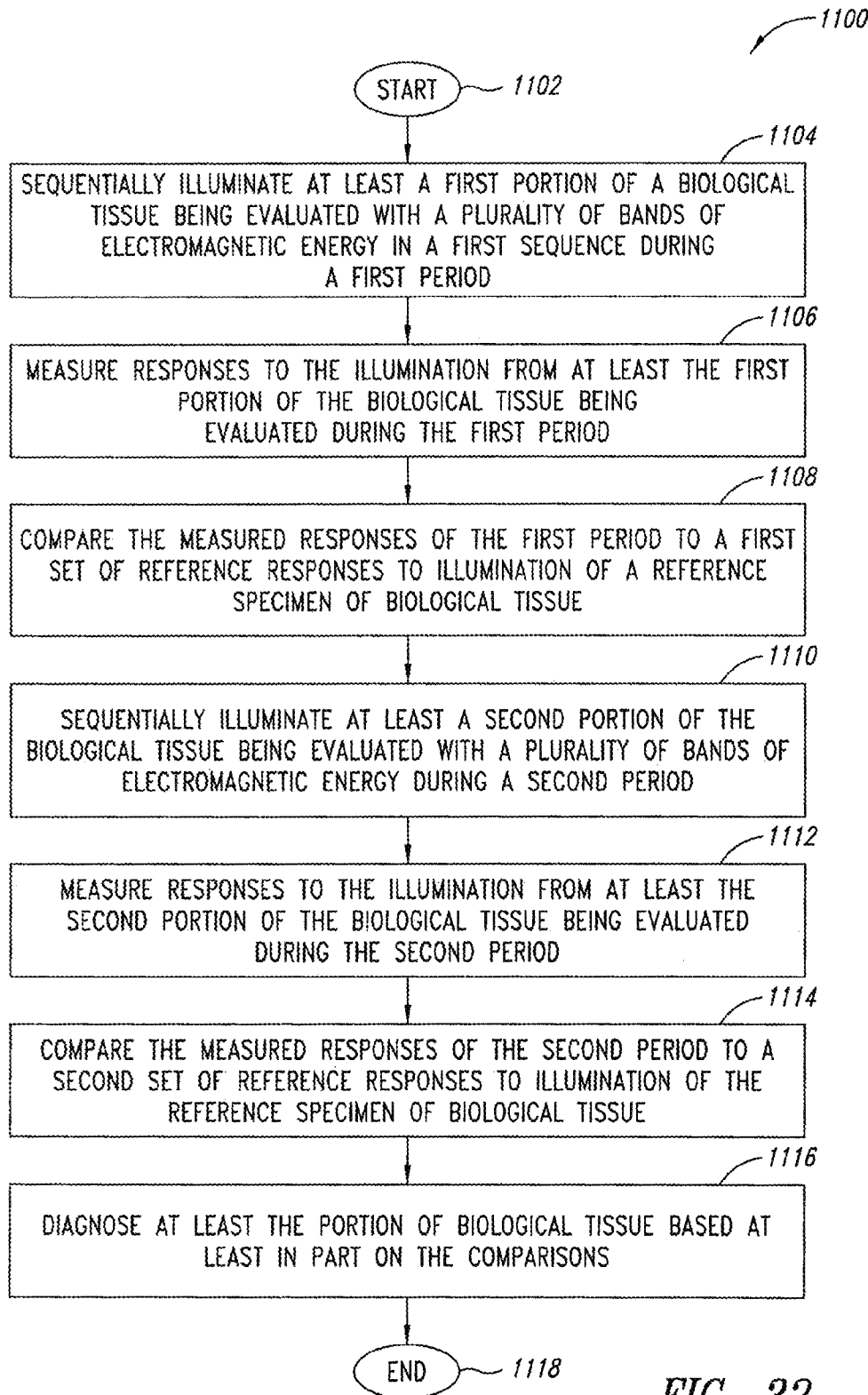


FIG. 32

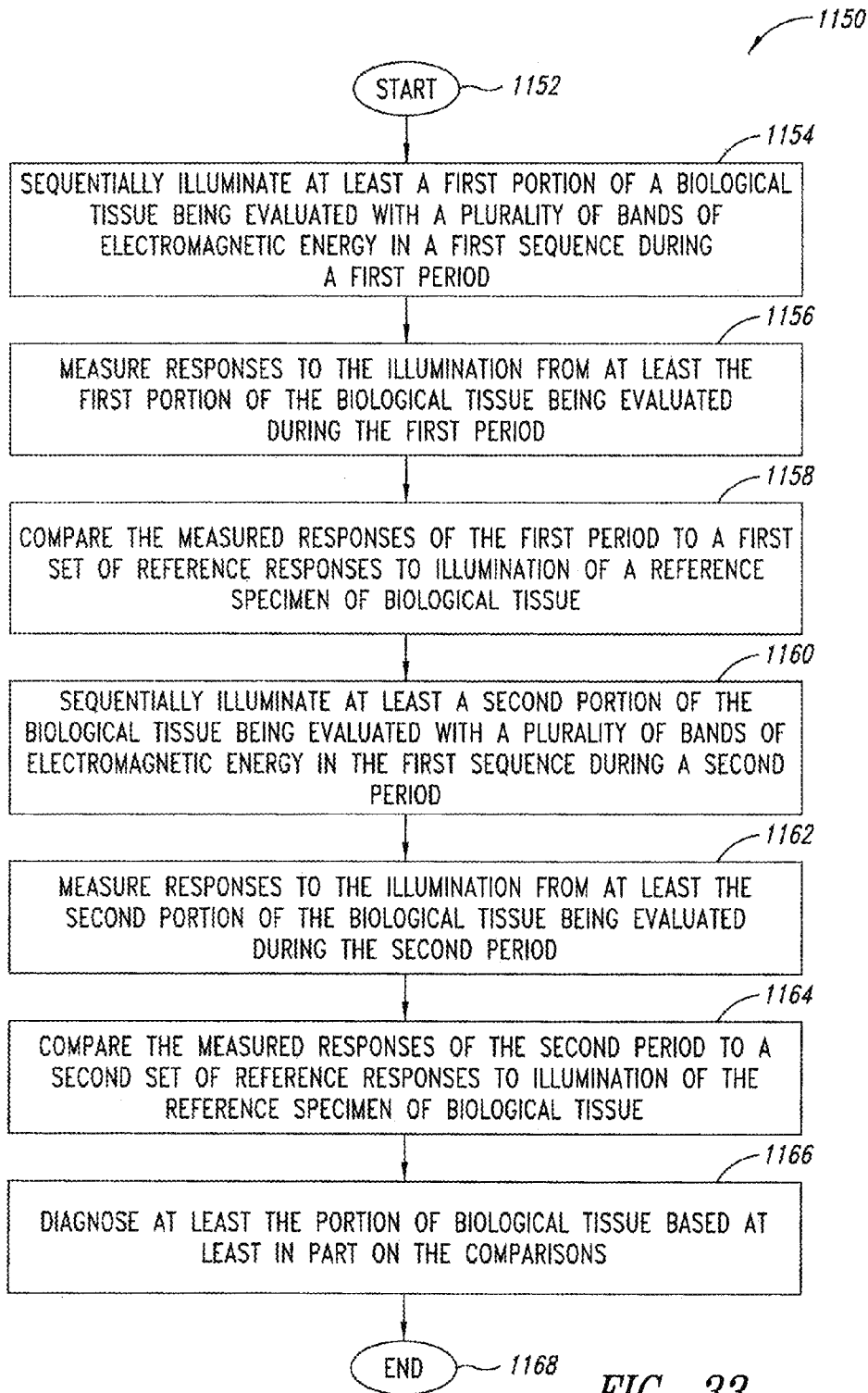


FIG. 33

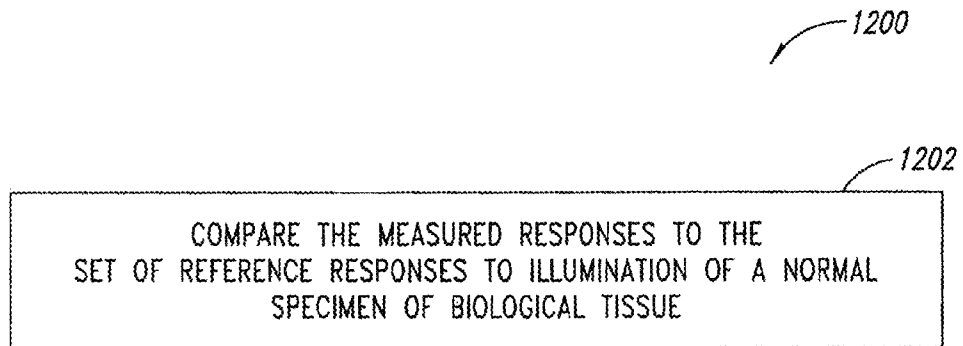


FIG. 34

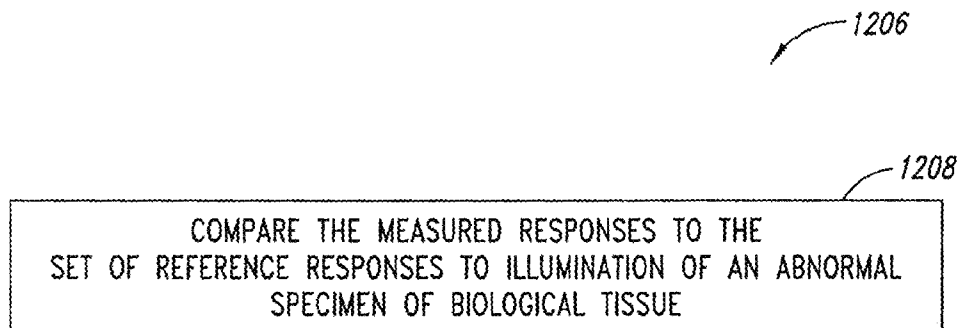


FIG. 35

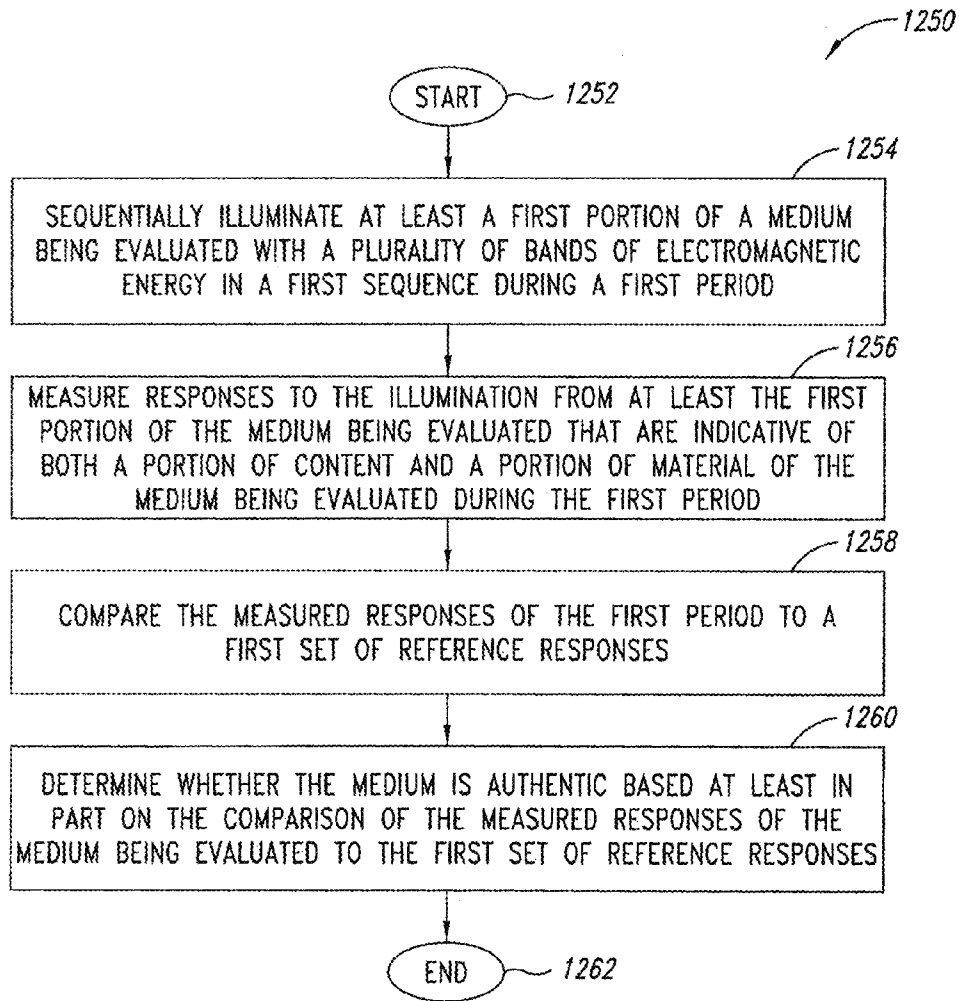


FIG. 36

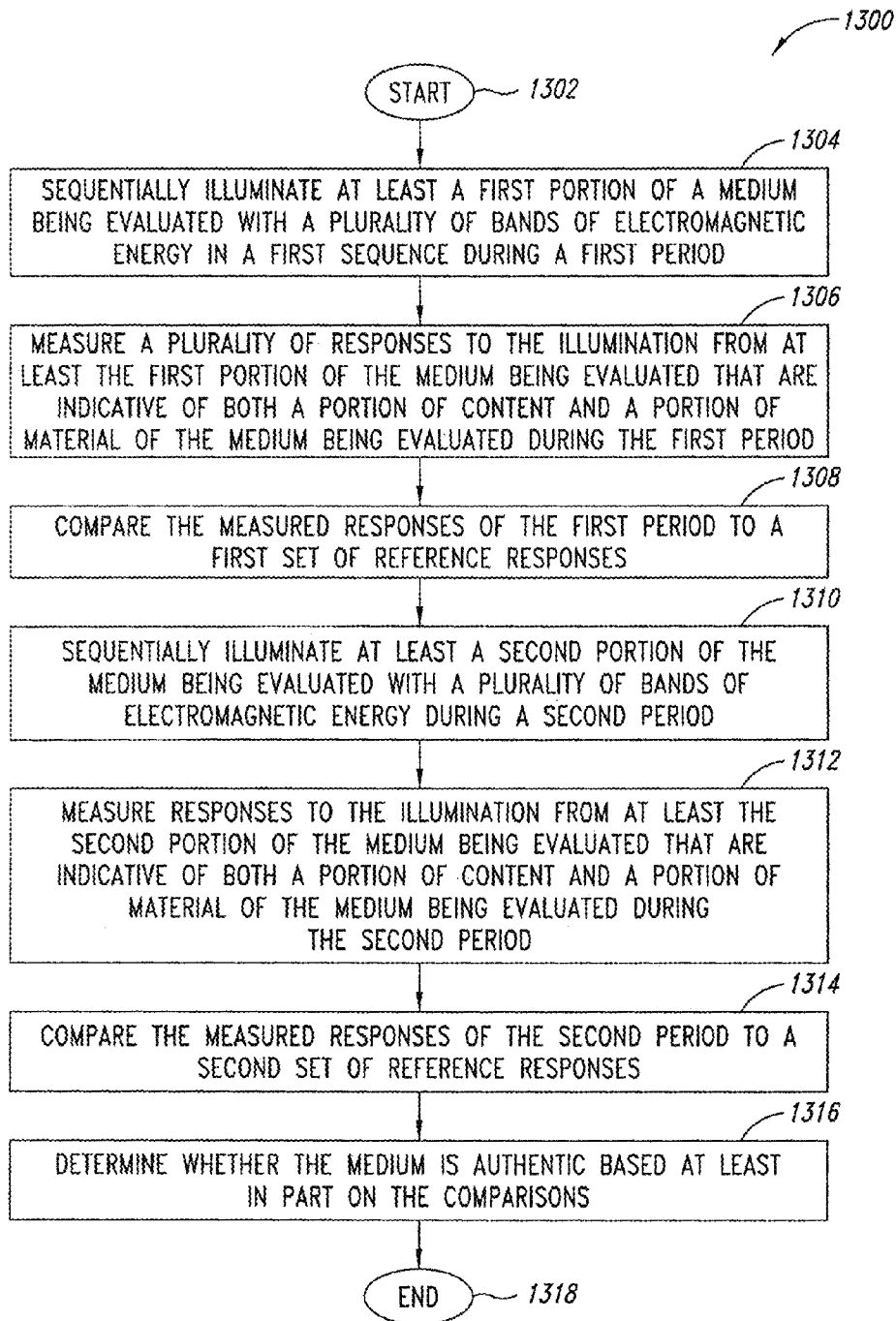


FIG. 37

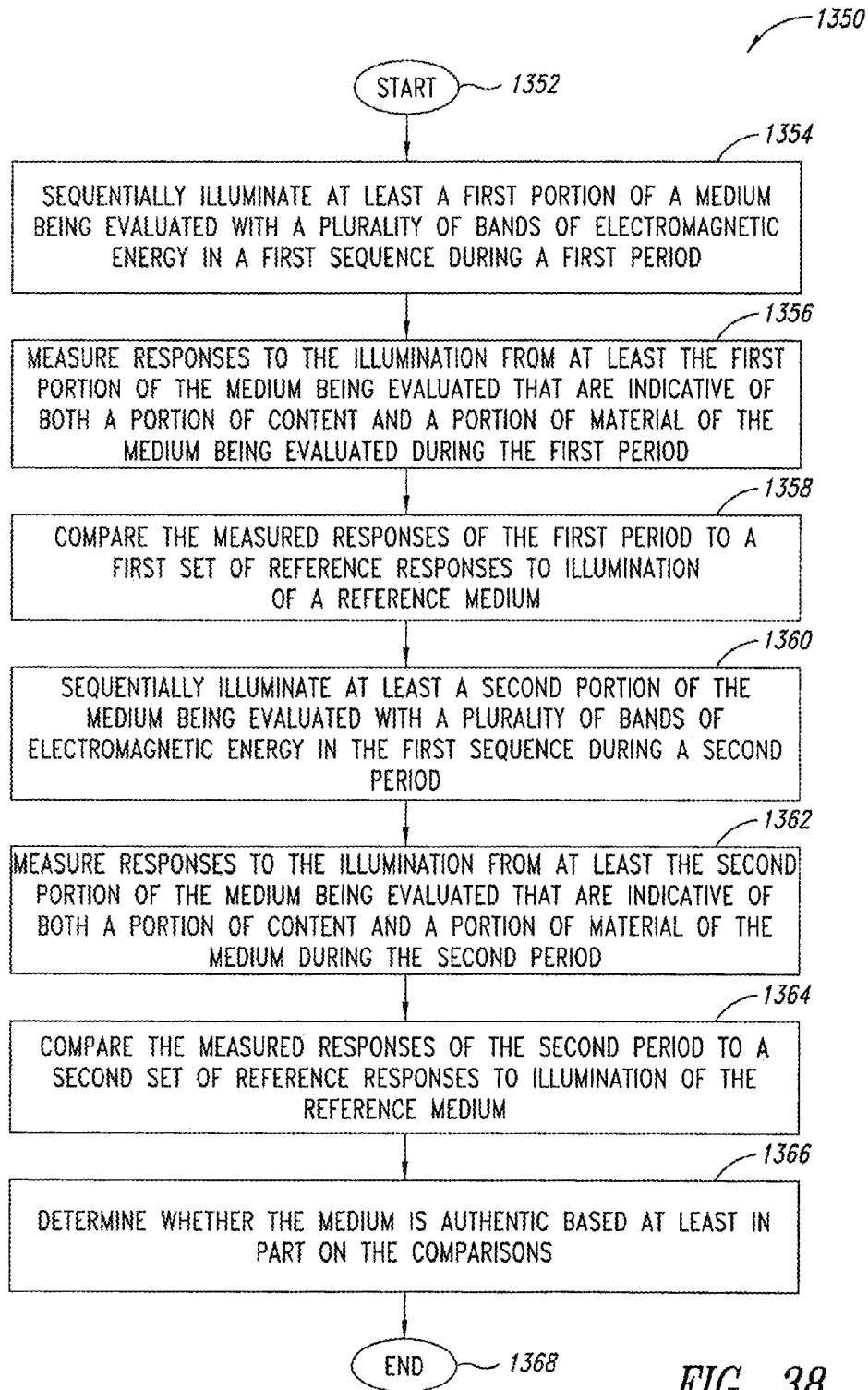


FIG. 38

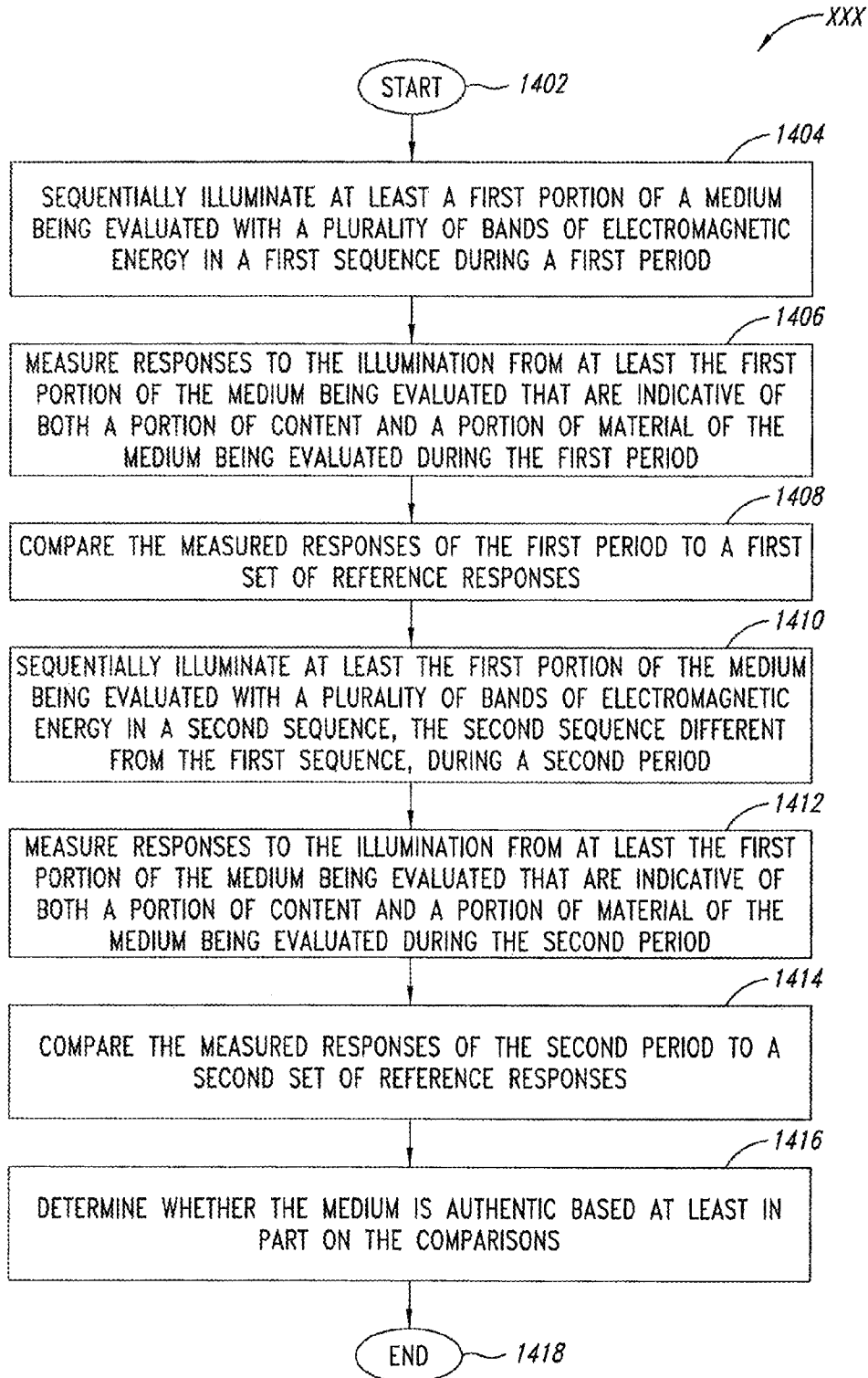


FIG. 39

1450

1452

SEQUENTIALLY ILLUMINATE AT LEAST THE FIRST PORTION OF THE MEDIUM BEING EVALUATED WITH ELECTROMAGNETIC ENERGY FROM BANDS WITHIN A VISIBLE PORTION, AN INFRARED PORTION OR AN ULTRAVIOLET PORTION OF THE ELECTROMAGNETIC SPECTRUM

FIG. 40

1456

1458

SELECTIVELY TURN RESPECTIVE ONES OF A PLURALITY OF SOURCES ON AND OFF IN AN ORDER DEFINED BY THE SEQUENCE

FIG. 41

1462

1464

SELECTIVELY APPLY CURRENT TO RESPECTIVE ONES OF THE SOURCES IN THE ORDER DEFINED BY THE SEQUENCE

FIG. 42

1468

1470

SELECTIVELY APPLY CURRENT AT A PLURALITY OF DIFFERENT LEVELS TO RESPECTIVE ONES OF THE SOURCES (E.G., LEDS) WHERE THE ORDER AND THE LEVEL ARE DEFINED BY THE SEQUENCE

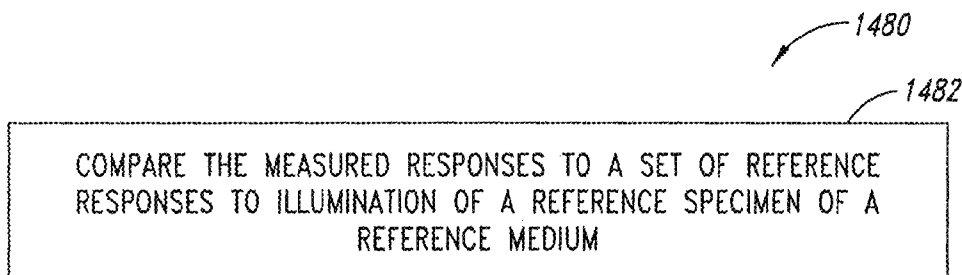
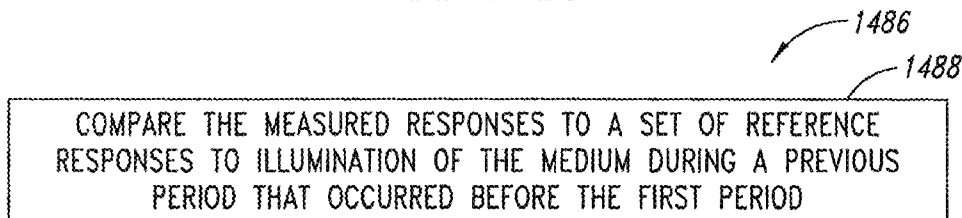
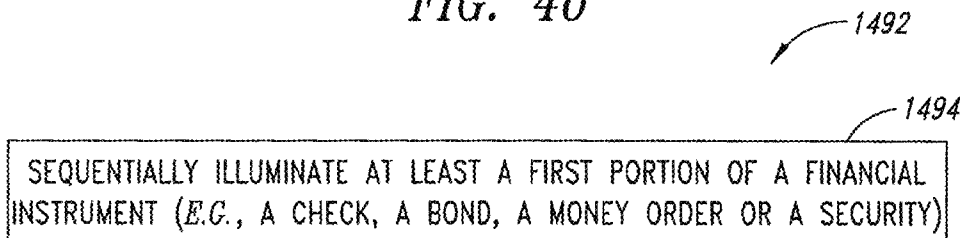
FIG. 43

1474

1476

CLASSIFY THE MEDIUM AS A MEDIA TYPE BASED AT LEAST IN PART ON THE COMPARISON

FIG. 44

*FIG. 45**FIG. 46**FIG. 47*

1498
1500

SEQUENTIALLY ILLUMINATE AT LEAST A FIRST PORTION OF AN IDENTITY DOCUMENT (E.G., A PASSPORT, AN IDENTITY CARD, A DRIVER'S LICENSE, OR A BIRTH CERTIFICATE)

FIG. 48

1504
1506

SEQUENTIALLY ILLUMINATE AT LEAST A FIRST PORTION BEARING A LIKENESS OF AN INDIVIDUAL IDENTIFIED BY AN IDENTITY DOCUMENT

FIG. 49

1510
1512

SEQUENTIALLY ILLUMINATE AT LEAST A FIRST PORTION OF A LEGAL DOCUMENT (E.G., A LICENSE, A PERMIT, AN ASSIGNMENT, A DEED, A WILL, A DECLARATION, AN OATH, AN AGREEMENT, A PLEADING, OR A MOTION)

FIG. 50

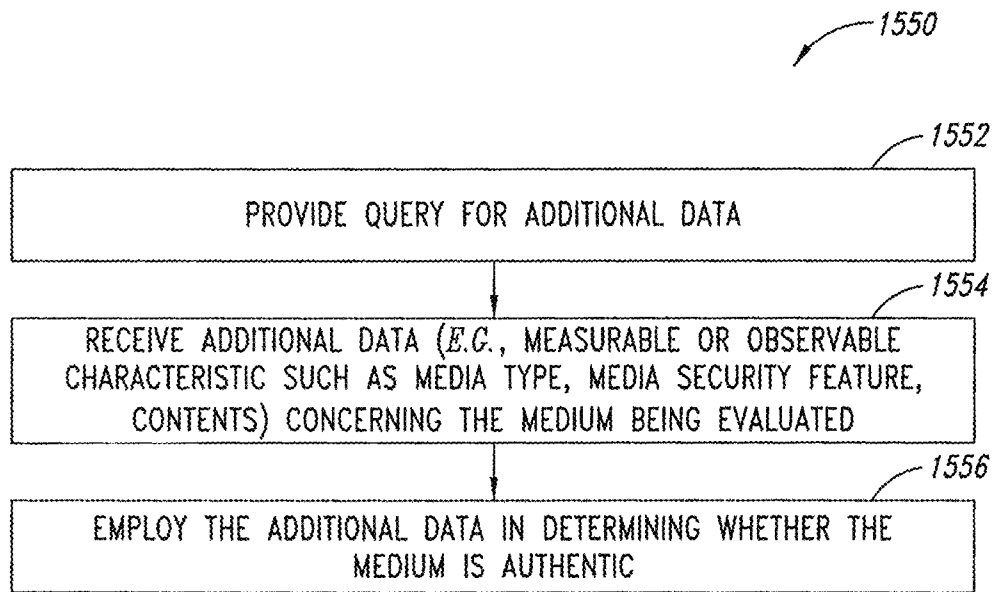


FIG. 51

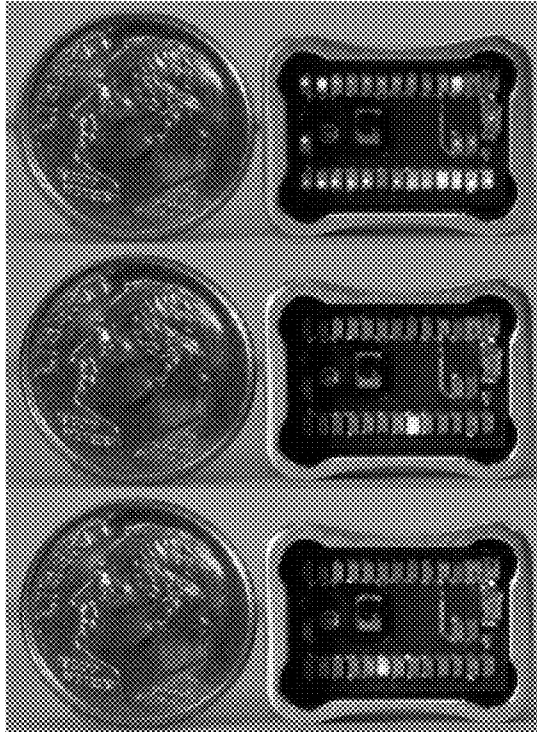


FIG. 52

FIG. 53

FIG. 54

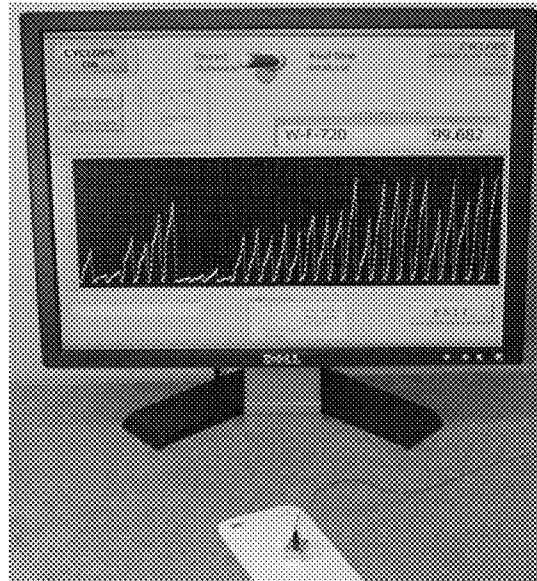


FIG. 55

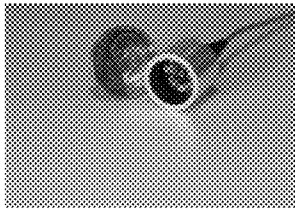


FIG. 56



FIG. 57

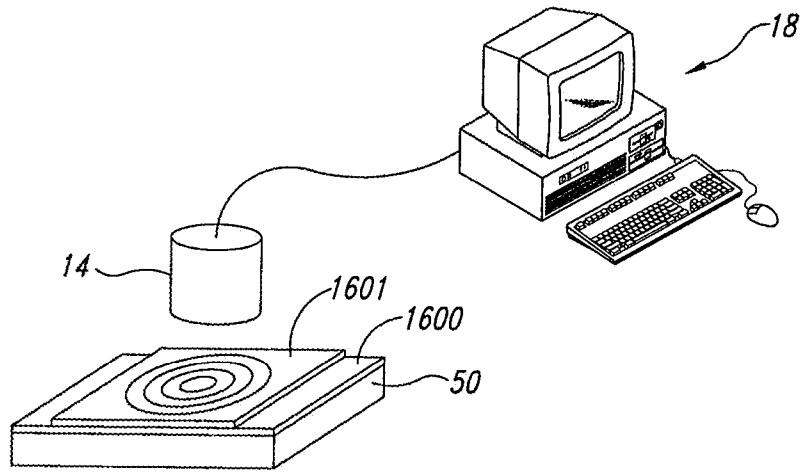


FIG. 58

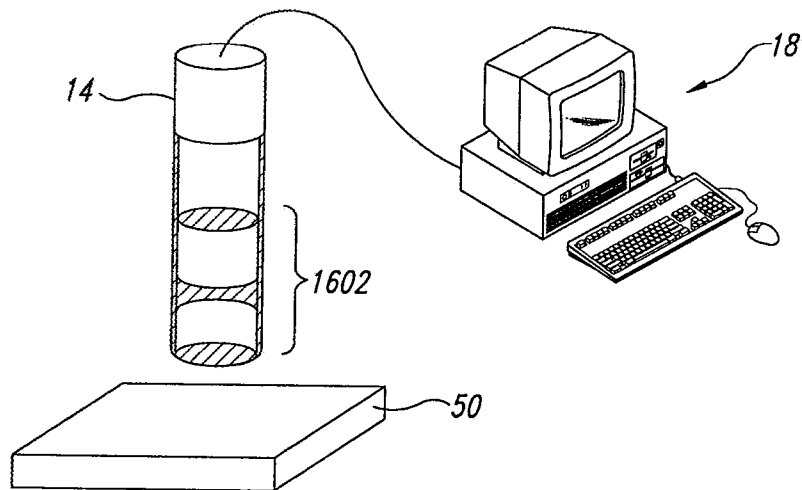


FIG. 59

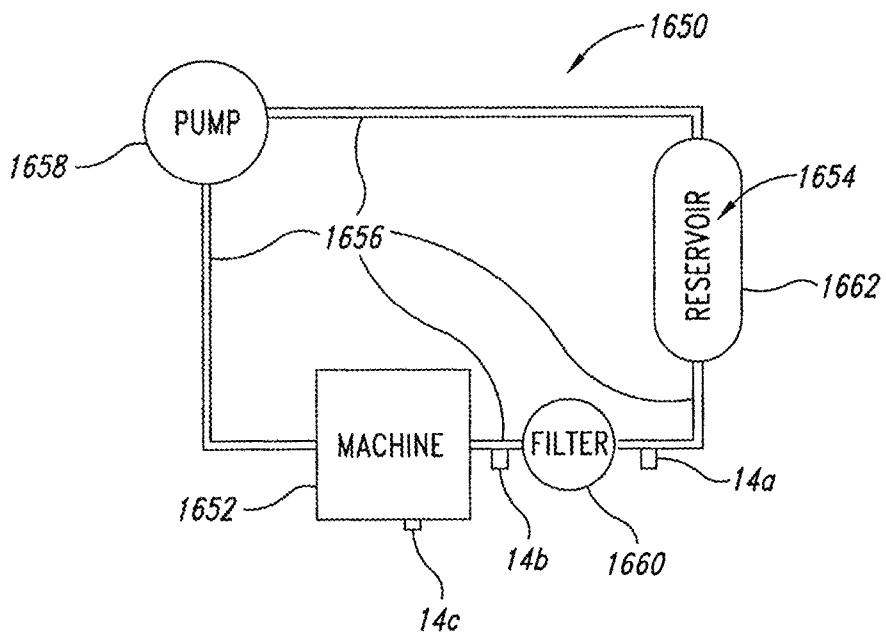


FIG. 60

**METHOD, APPARATUS, AND ARTICLE TO
FACILITATE EVALUATION OF OBJECTS
USING ELECTROMAGNETIC ENERGY**

BACKGROUND

1. Field

This disclosure generally relates to evaluation systems, and more particularly to systems that evaluate characteristics of an object using electromagnetic energy.

2. Description of the Related Art

There are a number of proposed systems that employ spectral analysis of light received from a sample to recognize the sample.

US Patent Application Publication 2006-0161788 A1 describes full color spectrum object authentication methods and systems. In particular, a spectrum measuring device measures a region of respective sampled objects to produce spectral content information that identifies the sampled objects. The spectrum measuring device includes a plurality of individual sensors, which preferably includes specialized narrow band near-infrared and near-ultraviolet sensors, for example photodiodes or photomultipliers. Computers employ spectral analysis software to generate a unique measured pattern, which is then compared with reference patterns stored in a database. The spectral analysis software may be remotely located on a server accessible by the computers. The spectral analysis is preferably performed using XYZ color space modeling, although other color space models may be employed. The region being sampled may be varied to prevent third parties from easily anticipating the location. Samples may be taken from multiple regions to insure accuracy.

U.S. Pat. No. 5,844,680 is directed to a device and process for measuring and analyzing spectral radiation, in particular for measuring and analyzing color characteristics. In particular, a number of radiation sources are provided in combination with a sensor for detecting radiation within a desired wavelength range. The radiation sources have spectral characteristics that are linearly independent from one another, but overlap so that in combination, the radiation sources generate radiation over the entire desired wavelength range. Alternatively, a single radiation source is provided that generates radiation over the entire desired wavelength range, in combination with a plurality of sensors that have spectral sensing characteristics that are linearly independent from one another, but overlap the entire desired wavelength range. A control unit stores a number of calibration functions with linearly independent spectral characteristics.

The patents and other publications directed to the field of object authentication and/or object identification are too numerous to describe. The above described publication and patent are only representative.

BRIEF SUMMARY

It may be useful to determine whether an object being evaluated is identical to a previously evaluated object; in other words determine whether an object being sampled is the exact same object as a reference object. Alternatively, it may be useful to determine whether an object being evaluated is similar to a reference object; in other words determine whether an object being sampled is a facsimile of the reference object. In order to uniquely identify a large number of objects, it may be useful to collect a large number of distinct reference responses from one or more reference objects. This may be difficult to do with fixed illumination. This may also be difficult to do when sensing at a limited number of bands.

It may also be useful to separate hardware and/or software functions into separate systems that may be remote to one another. Such may reduce costs and/or permit the use of hardware or software that could not otherwise be financially justified. It may also be useful to apply the object evaluation to specific applications, for example: manufacturing process control, quality assurance, media authentication, biological tissue recognition, identification, verification, authentication, classification, and/or diagnostics.

In one aspect, a method of method of facilitating manufacturing of objects can be summarized as during a first period, sequentially illuminating at least a first portion of an object being manufactured with a plurality of bands of electromagnetic energy in a first sequence; during the first period, measuring a plurality of responses to the illumination from at least the first portion of the object being manufactured; comparing the measured responses of the first period to a first set of reference responses to illumination of a reference specimen of an object; and determining whether at least a portion of the manufacturing process is complete based at least in part on the comparison of the measured responses of the first period to the first set of reference responses.

In another aspect, a method of facilitating quality control for manufactured objects can be summarized as during a first period, sequentially illuminating at least a first portion of an object being evaluated with a plurality of bands of electromagnetic energy; during the first period, measuring a plurality of responses to the illumination from at least the first portion of the object being evaluated; comparing the measured responses of the first period to a set of reference responses to illumination of a reference specimen of an object; and determining whether the object being evaluated is acceptable at least partially based on the comparison.

In yet another aspect, a method of evaluating biological tissue can be summarized as during a first period, sequentially illuminating at least a first portion of a biological tissue being evaluated with a plurality of bands of electromagnetic energy in a first sequence; during the first period, measuring a plurality of responses to the illumination from at least the first portion of the biological tissue being evaluated; comparing the measured responses of the first period to a first set of reference responses to illumination of a reference specimen of biological tissue; and identifying the portion of biological tissue based at least in part on the comparison of the measured responses of the first period to the first set of reference responses.

In still another aspect, a method of method of facilitating diagnosis using biological tissues can be summarized as during a first period, sequentially illuminating at least a first portion of a biological tissue with a plurality of bands of electromagnetic energy in a first sequence; during the first period, measuring a plurality of responses to the illumination from at least the first portion of the biological tissue; comparing the measured responses of the first period to a first set of reference responses to illumination of a reference specimen of biological tissue; and diagnosing at least the first portion of biological tissue based at least in part on the comparison of the measured responses of the first period to the first set of reference responses.

In yet still another aspect, a method of verification can be summarized as during a first period, sequentially illuminating at least a first portion of a medium being evaluated with a plurality of bands of electromagnetic energy in a first sequence; during the first period, measuring a plurality of responses to the illumination from at least the first portion of the medium being evaluated that is indicative of both a portion of content and a portion of material of the medium being

evaluated; comparing the measured responses of the first period to a first set of reference responses; and determining whether the medium is authentic based at least in part on the comparison of the measured responses of the medium being evaluated to the first set of reference responses.

In a further aspect, a system useful in manufacturing of objects can be summarized as means for sequentially illuminating at least a first portion of an object being manufactured with a plurality of bands of electromagnetic energy in a sequence that may be varied from time-to-time; means for measuring a plurality of responses to the illumination from at least the first portion of the object being manufactured during the illumination; and means for determining whether at least a portion of the manufacturing process is complete based at least in part on a comparison of the measured responses to a set of reference responses and based on the sequence of illumination.

In yet a further aspect, a system useful in evaluating manufactured objects can be summarized as means for sequentially illuminating at least a first portion of an object being evaluated with a plurality of bands of electromagnetic energy in a sequence that may be varied from time-to-time; means for measuring a plurality of responses to the illumination from at least the first portion of the object being evaluated; and means for determining whether the object being evaluated is acceptable at least partially based on a comparison of the measured responses to a set of reference responses and based on the sequence of illumination.

In still a further aspect, a system useful in evaluating biological tissue can be summarized as means for sequentially illuminating at least a first portion of a first portion of a biological tissue with a plurality of bands of electromagnetic energy in a sequence that may be varied from time-to-time; means for measuring a plurality of responses to the illumination from at least the first portion of the biological tissue being evaluated; and means for identifying the biological tissue based at least in part on a comparison of the measured responses to a set of reference responses and based on the sequence of illumination.

In yet still a further aspect, a system useful in evaluating biological tissue can be summarized as means for sequentially illuminating at least a first portion of a first portion of a biological tissue with a plurality of bands of electromagnetic energy in a sequence that may be varied from time-to-time; means for measuring a plurality of responses to the illumination from at least the first portion of the biological tissue being evaluated; and means for diagnosing at least the first portion of biological tissue based at least in part on a comparison of the measured responses to a set of reference responses and based on the sequence of illumination.

In even still a further aspect, a system useful in verification can be summarized as means for sequentially illuminating at least a first portion of a medium being evaluated with a plurality of bands of electromagnetic energy in a sequence that may be varied from time-to-time; means for measuring a plurality of responses to the illumination from at least the first portion of the medium being evaluated; and means for determining whether the medium is authentic based at least in part on a comparison of the measured responses to a set of reference responses and based on the sequence of illumination.

In yet even still a further aspect, a method of inspecting manufactured objects for deterioration includes during a first period, sequentially illuminating at least a first portion of an object being manufactured with a plurality of bands of electromagnetic energy in a first sequence; during the first period, measuring a plurality of responses to the illumination from at

least the first portion of the object being manufactured; comparing the measured responses of the first period to a first set of reference responses to illumination of a reference specimen of an object; and determining whether the manufactured object has deteriorated beyond an acceptable amount based at least in part on the comparison of the measured responses of the first period to the first set of reference responses. The reference responses may be indicative of a product or material that has not deteriorated beyond the acceptable amount or that has deteriorated beyond the acceptable amount. Deterioration may be related to fatigue, cracking, stress or strain, for example such as is associated with cyclic loading. Deterioration may be related to environmental factors, for example ultraviolet radiation, wind, temperature fluctuations, freezing, high temperatures, moisture, lightning strikes, etc. Deterioration beyond an acceptable amount may indicate that the product be removed from service or operation, or may indicate a need for repair or replacement. An entire surface may be inspected, or portions of a surface known or suspected of being susceptible to deterioration may be inspected. Inspection may be routine and periodic or may occur on an ad hoc basis.

In yet even further aspects, systems and methods allow the monitoring of the quality or health of goods, products or other materials, and/or with equipment that employ or supply such materials. For example, the quality or health of materials supplied to machinery may be monitored. Such may be done with, or without the removal of samples. Materials may include liquids or other materials that flow, such as gels or particles (e.g., grain, powder, slurry, etc.) Materials may, for example, take the form of lubricants, fuels, and/or coolants. Monitoring the condition of materials may not only supply information about the material itself, but may also provide information about the condition of the machinery (e.g., temperature, alignment, wear) and/or system supplying the materials (e.g., condition of filter).

BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWING(S)

In the drawings, identical reference numbers identify similar elements or acts. The sizes and relative positions of elements in the drawings are not necessarily drawn to scale. For example, the shapes of various elements and angles are not drawn to scale, and some of these elements are arbitrarily enlarged and positioned to improve drawing legibility. Further, the particular shapes of the elements as drawn, are not intended to convey any information regarding the actual shape of the particular elements, and have been solely selected for ease of recognition in the drawings.

FIG. 1 is a schematic diagram of an object evaluation system including a host system and a plurality of remote test devices, according to one illustrated embodiment.

FIG. 2 is a schematic diagram of an object evaluation system including a host system with a plurality of databases associated with respective financial entities, and a plurality of remote test systems, according to another illustrated embodiment.

FIG. 3 is a schematic diagram of an object evaluation system including a host system and a test system remotely located from the host system and associated with a financial entity including a respective database, according to another illustrated embodiment.

FIG. 4 is a partially cutaway isometric view of a test device illuminating an object, according to one illustrated embodiment.

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FIG. 5 is a functional block diagram of a computing system suitable for use as the host system of FIGS. 1-3 or other computing system, according to one illustrated embodiment.

FIG. 6 is a schematic diagram of a data structure of reference data stored in a computer-readable memory, according to one illustrated embodiment.

FIG. 7 is a flow diagram showing a method of operating a computing system and a test device remotely located with respect to the host system, the method employing both inherent and conventional encryption techniques to operate in a secure manner, according to one illustrated embodiment.

FIG. 8 is a flow diagram showing a method of operating a test device and/or a computing system of an evaluation system useful in controlling a manufacturing process, according to one illustrated embodiment.

FIG. 9 is a flow diagram showing a method of operating a test device and/or a computing system of an evaluation system useful in controlling a manufacturing process, according to another illustrated embodiment.

FIG. 10 is a flow diagram showing a method of operating a test device and/or a computing system of an evaluation system useful in controlling a manufacturing process, according to yet another illustrated embodiment.

FIG. 11 is a flow diagram showing a method of operating a test device and/or a computing system of an evaluation system useful in controlling a manufacturing process, according to still another illustrated embodiment.

FIG. 12 is a flow diagram showing a method of operating a test device and/or a computing system of an evaluation system useful in controlling a manufacturing process, according to a further illustrated embodiment.

FIG. 13 is a flow diagram showing a method of operating a test device to sample an object during manufacture, according to one illustrated embodiment.

FIG. 14 is a flow diagram showing a method of operating a test device to sample an object during manufacture, according to another illustrated embodiment.

FIG. 15 is a flow diagram showing a method of operating a test device to sample an object during manufacture, according to still another illustrated embodiment.

FIG. 16 is a flow diagram showing a method of operating a test device to sample an object during manufacturer, according to a further illustrated embodiment.

FIG. 17 is a flow diagram showing a method of operating a test device and/or a computing system of an evaluation system useful in implementing quality control with respect to manufactured objects, according to one illustrated embodiment.

FIG. 18 is a flow diagram showing a method of operating a test device and/or a computing system of an evaluation system useful in implementing quality control with respect to manufactured objects, according to another illustrated embodiment.

FIG. 19 is a flow diagram showing a method of operating a test device and/or a computing system of an evaluation system useful in implementing quality control with respect to manufactured objects, according to yet another illustrated embodiment.

FIG. 20 is a flow diagram showing a method of operating a test device and/or a computing system of an evaluation system useful in implementing quality control with respect to manufactured objects, according to still another illustrated embodiment.

FIG. 21 is a flow diagram showing a method of operating a test device and/or a computing system of an evaluation system useful in identifying biological tissue, according to one illustrated embodiment.

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FIG. 22 is a flow diagram showing a method of operating a test device and/or a computing system of an evaluation system useful in identifying biological tissue, according to another illustrated embodiment.

FIG. 23 is a flow diagram showing a method of operating a test device and/or a computing system of an evaluation system useful in identifying biological tissue, according to yet another illustrated embodiment.

FIG. 24 is a flow diagram showing a method of operating a test device and/or a computing system of an evaluation system useful in identifying biological tissue, according to still another illustrated embodiment.

FIG. 25 is a flow diagram showing a method of operating a test device to sample a biological tissue for identification, according one illustrated embodiment.

FIG. 26 is a flow diagram showing a method of operating a test device to sample a biological tissue for identification, according to another illustrated embodiment.

FIG. 27 is a flow diagram showing a method of operating a test device to sample biological tissue for identification, according to yet another illustrated embodiment.

FIG. 28 is a flow diagram showing a method of operating a test device to sample biological tissue for identification, according to still another illustrated embodiment.

FIG. 29 is a flow diagram showing a method of operating a test device to sample biological tissue for identification, according to a further illustrated embodiment.

FIG. 30 is a flow diagram showing a method of operating a test device and/or computing system of an evaluation system with additional data that may be useful with at least some of the previous methods, according to one illustrated embodiment.

FIG. 31 is a flow diagram showing a method of operating a test device and/or computing system of an evaluation system to perform or facilitate diagnosis based on biological tissue, according to one illustrated embodiment.

FIG. 32 is a flow diagram showing a method of operating a test device and/or computing system of an evaluation system to perform or facilitate diagnosis based on biological tissue, according to another illustrated embodiment.

FIG. 33 is a flow diagram showing a method of operating a test device and/or computing system of an evaluation system to perform or facilitate diagnosis based on biological tissue, according to yet another illustrated embodiment.

FIG. 34 is a flow diagram showing a method of operating a test device to sample biological tissue for diagnosis, according to one illustrated embodiment.

FIG. 35 is a flow diagram showing a method of operating a test device to sample biological tissue for diagnosis, according to another illustrated embodiment.

FIG. 36 is a flow diagram showing a method of operating a test device and/or computing system of an evaluation system to useful in authenticating media, according to one illustrated embodiment.

FIG. 37 is a flow diagram showing a method of operating a test device and/or computing system of an evaluation system to useful in authenticating media, according to another illustrated embodiment.

FIG. 38 is a flow diagram showing a method of operating a test device and/or computing system of an evaluation system to useful in authenticating media, according to yet another illustrated embodiment.

FIG. 39 is a flow diagram showing a method of operating a test device and/or computing system of an evaluation system to useful in authenticating media, according to still another illustrated embodiment.

FIG. 40 is a flow diagram showing a method of operating a test device to sample a medium, according to one illustrated embodiment.

FIG. 41 is a flow diagram showing a method of operating a test device to sample a medium, according to another illustrated embodiment.

FIG. 42 is a flow diagram showing a method of operating a test device to sample a medium, according to yet another illustrated embodiment.

FIG. 43 is a flow diagram showing a method of operating a test device to sample a medium, according to a further illustrated embodiment.

FIG. 44 is a flow diagram showing a method of operating a test device and/or computing system of an evaluation system to classify objects, useful with some of the previous methods, according to one illustrated embodiment.

FIG. 45 is a flow diagram showing a method of operating a test device and/or computing system of an evaluation system to authenticate a medium being evaluated being a copy of an original medium, which may be useful with at least some of the previous methods, according to one illustrated embodiment.

FIG. 46 is a flow diagram showing a method of operating a test device and/or computing system of an evaluation system to authenticate a medium being evaluated being an original medium, which may be useful with at least some of the previous methods, according to one illustrated embodiment.

FIG. 47 is a flow diagram showing a method of operating a test device to sample a portion of a financial instrument, according to one illustrated embodiment.

FIG. 48 is a flow diagram showing a method of operating a test device to sample a portion of an identity document, according to one illustrated embodiment.

FIG. 49 is a flow diagram showing a method of operating a test device to sample a portion of a document bearing a likeness of an individual, according to one illustrated embodiment.

FIG. 50 is a flow diagram showing a method of operating a test device to sample a portion of a legal document, according to one illustrated embodiment.

FIG. 51 is a flow diagram showing a method of operating a test device and/or computing system of an evaluation system to determine additional information, that may be useful in the previous methods, according to one illustrated embodiment.

FIG. 52 shows a test device according to one illustrated embodiment, positioned next to a dime to illustrate a possible size of the test device, and with all sources simultaneously illuminated to better illustrate the various wavelengths of the sources.

FIG. 53 shows the test device of FIG. 52 with one source illuminated during operation.

FIG. 54 shows the test device of FIG. 52 with another source illuminated during operation.

FIG. 55 shows a monitor and displaying a screen of a user interface, according to an illustrated embodiment.

FIG. 56 shows a test device according to an illustrated embodiment, positioned next to a dime to illustrate a possible size.

FIG. 57 shows a test device being used to test a piece of currency, according to an illustrated embodiment.

FIG. 58 is a schematic diagram showing a test device being used with an optical filter to perform inspection for fatigue, cracks, stress, strain or other deterioration on a manufactured product such as a portion of an aircraft, according to an illustrated embodiment.

FIG. 59 is a schematic diagram showing a test device being used with a lens system which is partially shown in cross-

section, to perform routine inspection for fatigue, cracks, or other deterioration in a product during the life of the product.

FIG. 60 is a schematic diagram showing a piece of machinery, a supply system to supply material to the piece of machinery and test devices positioned to sample the material supplied to the piece of machinery.

DETAILED DESCRIPTION

In the following description, certain specific details are set forth in order to provide a thorough understanding of various disclosed embodiments. However, one skilled in the relevant art will recognize that embodiments may be practiced without one or more of these specific details, or with other methods, components, materials, etc. In other instances, well-known structures associated with computing systems, networks, servers, microprocessors, memories, buses, and sources of electromagnetic energy have not been shown or described in detail to avoid unnecessarily obscuring descriptions of the embodiments.

Unless the context requires otherwise, throughout the specification and claims which follow, the word “comprise” and variations thereof, such as, “comprises” and “comprising” are to be construed in an open, inclusive sense, that is as “including, but not limited to.”

Reference throughout this specification to “one embodiment” or “an embodiment” means that a particular feature, structure or characteristic described in connection with the embodiment is included in at least one embodiment. Thus, the appearances of the phrases “in one embodiment” or “in an embodiment” in various places throughout this specification are not necessarily all referring to the same embodiment. Further more, the particular features, structures, or characteristics may be combined in any suitable manner in one or more embodiments.

As used in this specification and the appended claims, the singular forms “a,” “an,” and “the” include plural referents unless the content clearly dictates otherwise. It should also be noted that the term “or” is generally employed in its sense including “and/or” unless the content clearly dictates otherwise.

The headings and Abstract of the Disclosure provided herein are for convenience only and do not interpret the scope or meaning of the embodiments.

The ability to recognize, identify, verify, authenticate and/or classify objects has numerous commercial applications.

It may be useful to determine whether an object being evaluated is identical to a previously evaluated object; in other words determine whether an object being sampled is the exact same object as a reference object. Alternatively, it may be useful to determine whether an object being evaluated is similar to a reference object; in other words determine whether an object being sampled is a facsimile of the reference object.

For example, it may be useful to determine whether a manufactured object is identical to a previously evaluated manufactured object. Such may be useful in authenticating goods, and deterring counterfeiting or gray marketing of goods. For example, it may also be useful to determine whether other objects, such as paintings or other works of art are identical to a previously sampled work of art. For example, it may be useful to determine whether an object being manufactured is similar to a previously evaluated object. Such may be useful in manufacturing process control and/or quality control.

For example, it may be useful to determine whether a medium is identical to a previously evaluated medium. For

example, it may be useful to determine whether a medium is similar to a previously evaluated medium.

For example, it may be useful to determine whether a medium such as a document is identical to a previously evaluated document. For example, it may be useful to determine whether a medium such as a document is similar to a previously evaluated document. Such may be useful in recognizing, identifying, verifying, authenticating and/or classifying financial instruments such as currency, checks, bonds, money orders, and/or securities. Such may also be useful in recognizing, identifying, verifying, authenticating and/or classifying identification documents, such as passports, identity cards (e.g., national, state, provincial, military, employer, school, organization), driver's licenses, and/or birth or naturalization certificates. Such may also be useful in recognizing, identifying, verifying, authenticating and/or classifying legal documents such as licenses, permits, assignments, deeds, wills, declarations, oaths, agreements, pleadings, or motions. Such may be useful in recognizing, identifying, verifying, authenticating and/or classifying medical related documents, such as medical records, medical data, medical reports, and/or medical images (e.g., X-Ray, CAT scan, MRI, tomography, etc.).

For example, it may also be useful to determine whether a medium such as a financial transaction card is identical to a previously evaluated financial transaction card. For example, it may be useful to determine whether medium such as a financial transaction card is similar to a previously evaluated financial transaction card. Such may be useful in deterring fraud and/or misuse of documents and other media. Such may be useful in recognizing, identifying, verifying, authenticating and/or classifying financial instruments such as credit cards, debit cards, and/or gift cards.

Also for example, it may be useful to determine whether a piece of biological tissue from a subject is identical to a previously evaluated piece of tissue. Also for example, it may be useful to determine whether a piece of biological tissue from a subject is similar to a previously evaluated piece of tissue. Such may also be useful in recognizing, identifying, verifying, authenticating, classifying, and/or diagnosing biological tissue, such as bodily tissue including retinal tissue, skin, blood, bone, hair, organs, etc. For example, such may be used to identify a subject from which the biological tissue was obtained. Also for example, such may be used to assess a condition of the biological tissue or subject from which the biological tissue was obtained. For example, the biological tissue being evaluated may be compared to normal and/or abnormal reference biological tissue specimens, which may be used for diagnosing a condition or characteristic.

It may be particularly useful where the above may occur based on the natural conditions or attributes of the object, media, or biological tissue, without the need to apply dedicated indicia such as serial numbers, machine-readable symbols (e.g., barcode symbols, area or matrix code symbols, stack code symbols), and/or radio frequency identification (RFID tags). Such dedicated data carriers may, in some embodiments, provide additional information regarding the object.

All of the above may, or may not, employ additional information about the object to facilitate the process. Additional information may include one or more measurable or observable physical characteristics of the object, media or biological tissue, for example, height, weight, age, hair or eye color, gender, location, type, size, denomination, serial numbers, security features, name, type, serial numbers, date of issue, color, etc. Such additional information may be employed to

confirm a match, or to reduce the number of reference responses for comparison with a test response.

The ability to perform such in a network environment may provide a variety of distinct advantages. For example, such may make possible low cost end user test devices, which share or gain remote access to higher cost computing hardware and software. Such may allow the costs of the computing hardware and software to be shared over a variety of end users or financial entities. Such may also allow for "centralization" of relatively higher cost computing hardware and software, perhaps permitting use of high speed super-computers that could not otherwise be financially justified for individual end users or small groups of end users. Such also may allow for "decentralization" of low cost sampling or test devices. Such may also allow for light weight and/or low power consuming test devices. Such may additionally or alternatively permit the upgrade of previously distributed test devices. Such may also permit the distribution of work load. Such may also facilitate the backing up of data, and provide for redundancy. Other advantages will be apparent from the teachings herein.

FIG. 1 shows an object evaluation system 10a including one or more host systems 12a and a number of test devices 14a-14j (collectively 14) communicatively coupled to the host system 12a via one or more networks 16a. One or more of the test devices 14 may be remotely located with respect to the host system 12a.

The host system 12 may include one or more computing systems 18a and one or more storage devices or databases 20a. The computing system 18a may take any of a variety of forms, for example, personal computers, mini-computers, work stations, or main frame computers. The computing system 18a may, for example, take the form of a server computer executing server software. The storage or database 20a can take a variety of forms, including one or more hard disks or RAID drives, CD-ROMs, or other mass storage devices.

As discussed in detail below, the test devices 14 are operable to sequentially illuminate an object with a number of bands of electromagnetic energy. The test devices 14 are also operable to detect, measure or otherwise capture electromagnetic energy reflected, emitted, fluoresced, refracted, diffracted or otherwise transmitted, or otherwise returned from the object in response to the illumination. As used herein and in the claims, the terms illuminate, illuminates, illumination, and variations of such terms mean to expose to or reveal by the use of electromagnetic energy or electromagnetic radiation, whether in the visible portion of the electromagnetic spectrum, the optical portion (e.g., visible, near-infrared, near-ultraviolet), or other portions (e.g., far-infrared, far-ultraviolet, microwave, X-ray, etc.).

The network 16a can take a variety of forms, for example one or more local area networks (LANs), wide area networks (WANs), wireless LANs (WLANs), and/or wireless WANs (WWANs). The network 16a may employ packet switching or any other type of transmission protocol. The network 16a may, for example, take the form of the Internet or Worldwide Web portion of the Internet. The network 16a may take the form of public switched telephone network (PSTN) or any combination of the above, or other networks.

A number of the test devices 14a-14j may be logically or physically coupled as a test device system 22a. The test device system 22a may, for example, be associated with a single financial entity such as a business (e.g., corporation, partnership, sole proprietorship, limited liability company), a division of a business, a non-profit, a government (e.g., federal, state or provincial, county or parish, city or town), or division of a government (e.g., agency, department).

The test device system **22a** may include one or more server computer systems **24a**, and/or one or more personal computing systems **26a**, all coupled by a network **28a**. The network **28a** may take the form of one or more local area networks (LAN) or wide area networks (WAN) and may or may not include wired or wireless access. The network **28a** may take the form of an intranet, being restricted to a company or other financial entity. The test device system **22** may, for example, be affiliated with a particular company or financial entity.

A number of the test devices **14g-14h** may be wirelessly coupled to the network **16a**. One or more of the remote test devices **14i** may be coupled to the network **16a** via a cradle or other receiver **30**. One or more of the test devices **14j** may be coupled to the network **16a** via a conventional communications interface, for example a USB port of a conventional computing system **32**. One or more of the remote test devices **14k** may be coupled to the network **16a** via a wired connection. For example, the test device **14k** may include an integrated phone modem allowing the test device **14k** to call into the network **16a**.

FIG. **2** shows an object evaluation system **10b** according to another illustrated embodiment.

The object evaluation system **10b** includes a number of distinct test device systems **22b-22d** (collectively **22**). The test device systems **22b-22d** employ respective networking systems, for example, server computing systems **24b-24d** and networks **28b-28d**, respectively, to provide communication with the test devices **14**. The test device systems **22b-22d** may be similar to, or different from, the test device system **22a** (FIG. **1**) Each of the test device systems **22b-22d** may, for example, be associated with a single financial entity such as a business (e.g., corporation, partnership, sole proprietorship, limited liability company), a division of a business, a non-profit, a government (e.g., federal, state or provincial, county or parish, city or town), or division of a government (e.g., agency, department). Some of the test device systems **22c-22d** may include a wired connection to the network **16a**, while other of the test device systems **22b** may include a wireless connection to the network **16a**.

The object evaluation system **10b** includes one or more host systems **12b**. The host system **12b** includes one or more computing systems **18b**, and a number of distinct storage or databases **20b-20d** each associated with a respective financial entity or a respective one of the test device systems **22b-22d**, respectively. The computing systems **18b** are communicatively coupled to the test device systems **22b-22d** via the network **16b**.

FIG. **3** shows an object evaluation system **10c** according to another illustrated embodiment.

The object evaluation system **10c** includes one or more test device systems **22e**. The test device system **22e** includes one or more computing systems such as server computing system **24e** and personal computing system **26e**. The test device system **22e** also includes a number of test devices **14** communicatively coupled via a network **28e**. The network **28e** may take a variety of forms including LANs, WANs, WLANs, WWANs, PSTN, to name a few. The test device system **22e** further includes a proprietary storage or database **34**. The proprietary storage or database **34** may contain executable modules and/or data. For example, the storage or database **34** may contain proprietary reference data that is specific to a financial entity which owns, operates, leases or controls the test device system **22e**.

The object evaluation system **10c** also includes host system **12c** comprising one or more computing systems **18c** and storage or databases **20e**. The host system **12c** is communicatively coupled to a test device system **24e** via a network **16c**.

FIG. **4** shows a test device **14** according to one illustrated embodiment.

The test device **14** may include a housing **40** with an opening or window **42** proximate one end thereof. The test device **14** may include one or more sources **44** (only three called out in FIG. **4**) operable to emit electromagnetic energy. While a plurality of sources **44** are illustrated, some embodiments may employ a single source **44**. The test device **14** may also include one or more sensors **46** configured and positioned to receive electromagnetic energy returned **52** from the object **50**.

The sources **44** may take a variety of forms which are operable to emit electromagnetic energy. The sources **44** may, for example, take the form of one or more light emitting diodes (LEDs). Alternatively, or additionally, the sources **44** may take the form of one or more lasers, for example one or more laser diodes. The lasers may, or may not, be tunable lasers. Alternatively, or additionally, the sources **44** may take the form of one or more incandescent sources such as conventional or halogen light bulbs. Alternatively, or additionally, the sources **44** may take the form of one or more organic LEDs (OLEDs, also referred to in the relevant art as “electronic paper”), which may advantageously be formed on a flexible substrate.

One, more or all of the sources **44** may be operable to emit in part or all of an “optical” portion of the electromagnetic spectrum, including the (human) visible portion, near infrared portion and/or near ultraviolet portions of the electromagnetic spectrum. Additionally, or alternatively, the sources **44** may be operable to emit electromagnetic energy other portions of the electromagnetic spectrum, for example the infrared, ultraviolet and/or microwave portions.

In some embodiments, at least some of the sources **44** are operable to emit in or at a different band than other of the sources **44**. For example, one or more sources **44** may emit in a band centered around 450 nm, while one or more of the sources **44** may emit in a band centered around 500 nm, while a further source or sources emit in a band centered around 550 nm. In some embodiments, each source **44** emits in a band centered around a respective frequency or wavelength, different than each of the other sources **44**. Using sources **44** with different band centers advantageously maximizes the number of distinct samples that may be captured from a fixed number of sources **44**. This may be particularly advantageous where the test device **14** is relatively small, and has limited space or footprint for the sources **44**.

The distribution of spectral content for each source **44** may vary as a function of drive level (e.g., current, voltage, duty cycle), temperature, and other environmental factors, depending on the specific source **44**. Such variation may be advantageously actively employed to operate one or more of the physical sources **44** as a plurality of “logical sources,” each of the logical sources operable to provide a respective emission spectra from a respective physical source **44**. Thus, for example, the center of the band of emission for each source **44** may vary according to a drive level and/or temperature. For example, the center of the band of emission for LEDs will vary with drive current or temperature. One way the spectral content can vary is that the peak wavelength can shift. However, the width of the band, the skew of the distribution, the kurtosis, etc., can also vary. Such variations may be also be advantageously employed to operate the physical sources **44** as a plurality of logical sources. Thus, even if the peak wavelength were to remain constant, the changes in bandwidth, skew, kurtosis, and any other change in the spectrum can provide useful variations in the operation of the test device **14**. Likewise, the center of the band of emission may

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be varied for tunable lasers. Varying the center of emission bands for one or more sources **44** advantageously maximizes the number of samples that may be captured from a fixed number of sources **44**. Again, this may be particularly advantageous where the test device **14** is relatively small, and has limited space or footprint for the sources **44**.

A field of emission of one or more sources **44** may be movable with respect to the housing **40**. For example, one or more sources **44** may be movable mounted with respect to the housing **40**, such as mounted for translation along one or more axes, and/or mounted for rotation or oscillation about one or more axes. Alternatively, or additionally, the test device **14** may include one or more elements operable to deflect or otherwise position the emitted electromagnetic energy. The elements may, for example, include one or more optical elements, for example lens assemblies, mirrors, prisms, diffraction gratings, etc. For example, the optical elements may include an oscillating mirror, rotating polygonal mirror or prism, or MEMS micro-mirror that oscillates about one or more axes. The elements may, for example, include one or more other elements, for example permanent magnets or electromagnets such as those associated with cathode ray tubes and/or mass spectrometers.

The sensor **46** can take a variety of forms suitable for sensing or responding to electromagnetic energy. For example, the sensor **46** may take the form of one or more photodiodes (e.g., germanium photodiodes, silicon photodiodes). Alternatively, or additionally, the sensor **46** may take the form of one or more photomultiplier tubes. Alternatively, or additionally, the sensor **46** may take the form of one or more CMOS image sensors. Alternatively, or additionally, the sensor **46** may take the form of one or more charge coupled devices (CCDs). Alternatively, or additionally, the sensor **46** may take the form of one or more micro-channel plates. Other forms of electromagnetic sensors may be employed, which are suitable to detect the wavelengths expected to be returned in response to the particular illumination and properties of the object being illuminated.

The sensor **46** may be formed as individual elements, one-dimensional array of elements and/or two-dimensional array of elements. For example, the sensor **46** may be formed by one germanium photodiode and one silicon photodiode, each having differing spectral sensitivities. The test device **14** may employ a number of photodiodes with identical spectral sensitivities, with different colored filters (e.g., gel filters, dichroic filters, thin-film filters, etc) over the photodiodes to change their spectral sensitivity. This may provide a simple, low-cost approach for creating a set of sensors with different spectral sensitivities, particularly since germanium photodiodes are currently significantly more expensive than silicon photodiodes. Also for example, the sensor **46** may be formed from one CCD array (one-dimensional or two-dimensional) and one or more photodiodes (e.g., germanium photodiodes and/or silicon photodiodes). For example, the sensor **46** may be formed as a one- or two-dimensional array of photodiodes. A two-dimensional array of photodiodes enables very fast capture rate (i.e., camera speed) and may be particularly suited to use in assembly lines or high speed sorting operations. For example, the sensor **46** may be formed as a one- or two-dimensional array of photomultipliers. Combinations of the above elements may also be employed.

In some embodiments, the sensor **46** may be a broadband sensor sensitive or responsive over a broad band of wavelengths of electromagnetic energy. In some embodiments, the sensor **46** may be a narrowband sensor sensitive or responsive over a narrow band of wavelengths of electromagnetic energy. In some embodiments, the sensor **46** may take the

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form of several sensor elements, as least some of the sensor elements sensitive or responsive to one narrow band of wavelengths, while other sensor elements are sensitive or responsive to a different narrow band of wavelengths. This approach may advantageously increase the number of samples that may be acquired using a fixed number of sources. In such embodiments the narrow bands may, or may not, overlap.

A field of view of the sensor **46** or one or more elements of the sensor **46** may be movable with respect to the housing **40**. For example, one or more elements of the sensor **46** may be movable mounted with respect to the housing **40**, such as mounted for translation along one or more axes, and/or mounted for rotation or oscillation about one or more axes. Alternatively, or additionally, the test device **14** may include one or more elements operable to deflect or otherwise position the returned electromagnetic energy. The elements may, for example, include one or more optical elements, for example lens assemblies, mirrors, prisms, diffraction gratings, etc. For example, the optical elements may include an oscillating mirror, rotating polygonal mirror or prism, or MEMS micro-mirror that oscillates about one or more axes. The elements may, for example, include one or more other elements, example permanent magnets or electromagnets such as those associated with cathode ray tubes and/or mass spectrometers.

In some embodiments, the source **44** may also serve as the sensor **46**. For example, an LED may be operated to emit electromagnetic energy at one time, and detect returned electromagnetic energy at another time. For example, the LED may be switched from operating as a source to operating as a detector by reverse biasing the LED. Also for example, an LED may be operated to emit electromagnetic energy at one time, and detect returned electromagnetic energy at the same time.

The test device **14** includes a control subsystem **54**. The control subsystem **54** may include a microprocessor **56** and computer-readable media, for example one or more memories such as read only memory (ROM) **58** and random access memory (RAM) **60**. One or more buses may couple the ROM **58** and RAM **60** to the microprocessor **56**. The buses **62** may take a variety of forms including an instruction bus, data bus, other communications bus and/or power bus. The nonvolatile ROM **58** may store instructions and/or data for controlling the test device **14**. The volatile RAM **60** may store instructions and/or data for use during operation of the test device **14**.

The control subsystem **54** may optionally include a buffer **64** to buffer information received from the sensor **46**. The control subsystem **54** may further optionally include a digital signal processor (DSP) **66** processor coupled to process information received from the sensor **46** via the buffer **64**. The control subsystem **54** may further optionally include an analog to digital converter (ADC) **65** and/or digital to analog converter (DAC) **67**. An ADC **65** may, for example, be used for converting analog photodiode responses into digital data for further analysis and/or transmission. A DAC **67** may, for example, be used for converting digital computer commands into analog LED current levels. The control subsystem **54** may additionally or alternatively optionally include an analog signal processor, which may be particularly useful where the sensor takes the form of one or more photodiodes.

The control subsystem **54** may include a user interface including one or more user interface devices. For example, the control subsystem **54** may include one or more speakers or microphones **68**. Also for example, the control subsystem **54** may include and/or one or more visual indicators **70**, such as one or more LEDs, liquid crystal displays (LCD), or other visual indicator. The LCD may, for example, take the form of

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a touch sensitive LCD, which displays a graphical user interface, operable by the user of the test device 14. Additionally, or alternatively, the control subsystem 54 may include one or more user operable input elements 74, such as switches or keys. The input elements 74 may include a switch for turning the test device ON and OFF. Additionally, or alternatively, the input elements 74 may include one or more switches or keys for controlling the operation of the test device 14, for example, downloading or uploading data or instructions to, or from the test device.

The control subsystem 54 may further include one more communication ports 72, for example, a USB port, infrared transceiver, or RF transceiver. Such may allow the transmission of data, instructions and/or results, to or from the test device 14.

The test device 14 may also include a power source 76. The power source may take the form of a portable power source, for example one or more batteries, fuel cells, and/or super- or ultra-capacitors. Additionally, or alternatively, the power source 76 may take the form of a fixed power source, such as a cable plugged into a port of a computer or a conventional electrical receptacle (e.g., wall outlet).

The microprocessor 56 employs instructions and or data from the ROM 58 and RAM 60 in controlling operation of the test device 14. For example, the microprocessor 56 operates the sources 44 in one or more sequences. The sequences determine an order in which the sources 44 are turned On and Off. The sequences may also indicate an ordered pattern of drive levels (e.g., current levels, voltage levels, duty cycles) for the sources 44. Thus, for example, a microprocessor 56 may cause the application of different drive levels to respective ones of the sources 44 to cause the sources 44 to emit in distinct bands of the electromagnetic spectrum. The DSP 66 and/or microprocessor 56 may process information generated by the sensor 46, which is indicative of the response by at least a portion of the object 50 to illumination by the sources 44. The information at any given time may be indicative of the response by the object 50 to illumination by one or more of the sources 44. Thus, the information over a period of time may be indicative of the responses by the object 50 to sequential illumination by each of a plurality of the sources 44, where each of the emission spectra of each of the sources 44 has a different center, bandwidth and/or other more complex differences in spectral content, such as those described above (e.g., width of the band, the skew of the distribution, the kurtosis, etc.).

Computing Systems

FIG. 5 shows a conventional personal computer referred to herein as computing system 146 that may be appropriately configured to function as either the computing system 18 of the host system 12 (FIG. 1-3), the personal computing system 26 of the test device system 22, and/or conventional computing system 32.

The computing system 146 includes a processing unit 148, a system memory 150 and a system bus 152 that couples various system components including the system memory 150 to the processing unit 148. The processing unit 148 may be any logical processing unit, such as one or more central processing units (CPUs), digital signal processors (DSPs), application-specific integrated circuits (ASICs), field programmable gate arrays (FPGAs), etc. Unless described otherwise, the construction and operation of the various blocks shown in FIG. 5 are of conventional design. As a result, such blocks need not be described in further detail herein, as they will be understood by those skilled in the relevant art.

The system bus 152 can employ any known bus structures or architectures, including a memory bus with memory con-

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troller, a peripheral bus, and/or a local bus. The system memory 150 includes ROM 154 and RAM 156. A basic input/output system ("BIOS") 158, which can form part of the ROM 154, contains basic routines that help transfer information between elements within the computing system 146, such as during startup.

The computing system 146 also includes one or more spinning media memories such as a hard disk drive 160 for reading from and writing to a hard disk 161, and an optical disk drive 162 and a magnetic disk drive 164 for reading from and writing to removable optical disks 166 and magnetic disks 168, respectively. The optical disk 166 can be a CD-ROM, while the magnetic disk 168 can be a magnetic floppy disk or diskette. The hard disk drive 160, optical disk drive 162 and magnetic disk drive 164 communicate with the processing unit 148 via the bus 152. The hard disk drive 160, optical disk drive 162 and magnetic disk drive 164 may include interfaces or controllers coupled between such drives and the bus 152, as is known by those skilled in the relevant art, for example via an IDE (i.e., Integrated Drive Electronics) interface. The drives 160, 162 and 164, and their associated computer-readable media 161, 166 and 168, provide nonvolatile storage of computer-readable instructions, data structures, program modules and other data for the computing system 146. Although the depicted computing system 146 employs hard disk 161, optical disk 166 and magnetic disk 168, those skilled in the relevant art will appreciate that other types of spinning media memory computer-readable media may be employed, such as digital video disks ("DVDs"), Bernoulli cartridges, etc. Those skilled in the relevant art will also appreciate that other types of computer-readable media that can store data accessible by a computer may be employed, for example, non-spinning media memories such as magnetic cassettes, flash memory cards, RAMs, ROMs, smart cards, etc.

Program modules can be stored in the system memory 150, such as an operating system 170, one or more application programs 172, other programs or modules 174, and program data 176. The applications programs 172 may include one or more programs for: locating test devices 14, downloading instructions such as executable modules to test devices 14, uploading responses to illumination from test devices 14, selecting appropriate test sequences, analyzing results of the test sequences, and delivering the analysis to the test devices 14. The system memory 150 also includes one or more communications programs 177 for permitting the computing system 146 to access and exchange data with sources such as websites of the Internet, corporate intranets, or other networks, as well as other server applications on server computers. The communications program 177 may take the form of one or more server programs. Alternatively, or additionally, the communications program may take the form of one or more browser programs. The communications program 177 may be markup language based, such as hypertext markup language ("HTML"), Extensible Markup Language (XML) or Wireless Markup Language (WML), and operate with markup languages that use syntactically delimited characters added to the data of a document to represent the structure of the document. A number of Web clients or browsers are commercially available such as NETSCAPE NAVIGATOR® from America Online, and INTERNET EXPLORER® available from Microsoft Corporation of Redmond Wash.

While shown in FIG. 5 as being stored in the system memory 150, the operating system 170, application programs 172, other program modules 174, program data 176 and communications program 177 can be stored on the hard disk 161

of the hard disk drive **160**, the optical disk **166** of the optical disk drive **162** and/or the magnetic disk **168** of the magnetic disk drive **164**.

A user can enter commands and information to the computing system **146** through input devices such as a keyboard **178** and a pointing device such as a mouse **180**. Other input devices can include a microphone, joystick, game pad, scanner, button, key, microphone with voice recognition software, etc. These and other input devices are connected to the processing unit **148** through an interface **182** such as a serial port interface that couples to the bus **152**, although other interfaces such as a parallel port, a game port or a universal serial bus ("USB") can be used. A monitor **184** or other display devices may be coupled to the bus **152** via video interface **186**, such as a video adapter. The computing system **146** can include other output devices such as speakers, printers, etc.

The computing system **146** can operate in a networked environment **10** (FIGS. 1-3) using logical connections to one or more remote computers. The computing system **146** may employ any known means of communication, such as through a local area network ("LAN") **188** or a wide area network ("WAN") or the Internet **190**. Such networking environments are well known in enterprise-wide computer networks, intranets, extranets, and the Internet.

When used in a LAN networking environment, the computing system **146** is connected to the LAN **188** through an adapter or network interface **192** (communicatively linked to the bus **152**). When used in a WAN networking environment, the computing system **146** often includes a modem **193** or other device for establishing communications over the WAN/Internet **190**. The modem **193** is shown in FIG. 5 as communicatively linked between the interface **182** and the WAN/Internet **190**. In a networked environment, program modules, application programs, or data, or portions thereof, can be stored in a server computer (not shown). Those skilled in the relevant art will readily recognize that the network connections shown in FIG. 5 are only some examples of establishing communications links between computers, and other communications links may be used, including wireless links.

The computing system **146** may include one or more interfaces such as slot **194** to allow the addition of devices **196**, **198** either internally or externally to the computing system **146**. For example, suitable interfaces may include ISA (i.e., Industry Standard Architecture), IDE, PCI (i.e., Personal Computer Interface) and/or AGP (i.e., Advance Graphics Processor) slot connectors for option cards, serial and/or parallel ports, USB ports (i.e., Universal Serial Bus), audio input/output (i.e., I/O) and MIDI/joystick connectors, and/or slots for memory.

The term "computer-readable medium" as used herein refers to any medium that participates in providing instructions to processing unit **148** for execution. Such a medium may take many forms, including but not limited to, non-volatile media, volatile media, and transmission media. Non-volatile media includes, for example, hard, optical or magnetic disks **161**, **166**, **168**, respectively. Volatile media includes dynamic memory, such as system memory **150**. Transmission media includes coaxial cables, copper wire and fiber optics, including the wires that comprise system bus **152**. Transmission media can also take the form of acoustic or light waves, such as those generated during radio wave and infrared data communications.

Common forms of computer-readable media include, for example, floppy disk, flexible disk, hard disk, magnetic tape, or any other magnetic medium, CD-ROM, any other optical medium, punch cards, paper tape, any other physical medium with patterns of holes, RAM, PROM, EPROM, EEPROM,

FLASH memory, any other memory chip or cartridge, a carrier wave as described herein, or any other medium from which a computer can read.

Various forms of computer readable media may be involved in carrying one or more sequences of one or more instructions to processing unit **148** for execution. For example, the instructions may initially be carried on a magnetic disk of a remote computer. The remote computer can load the instructions into its dynamic memory and send the instructions over a telephone line using a modem. A modem **193** local to computer system **146** can receive the data on the telephone line and use an infrared transmitter to convert the data to an infrared signal. An infrared detector coupled to the system bus **152** can receive the data carried in the infrared signal and place the data on system bus **152**. The system bus **152** carries the data to system memory **150**, from which processing unit **148** retrieves and executes the instructions. The instructions received by system memory **150** may optionally be stored on a storage device either before or after execution by processing unit **148**.

FIG. 6 shows a data structure **200** which may be stored in one of the storage media or databases **161**, **166**, **168** (FIG. 5), **20**, **34** (FIGS. 1-3), **58**, **60** (FIG. 4), according to one illustrated embodiment.

The data structure **200** stores reference responses **202** (only one called out, illustrated in column **204**) for various objects **50** (FIG. 4) identified by object identifiers **206** (only one called out, illustrated in column **208**).

The data structure **200** may store a reference response **202** for a variety of objects **50**, for example a specific handbag or type of handbag **210**. The data structure **200** may store reference responses for media, for example: identification documents such as passports, identity cards (e.g., national, state, provincial, military, employer, school, organization), driver's licenses, and/or birth or naturalization certificates; financial documents such as currency **212**, checks, bonds, and/or securities; and/or legal documents such as licenses, permits, assignments, deeds, wills, declarations, oaths, agreements, pleadings, or motions. The data structure **200** may also store reference responses **202** for tissue **214**, for example, reference responses that identify (e.g., unique individual) or characterize (e.g., normal, abnormal) bodily tissue such as retinal tissue or blood. The data structure **200** may additionally, or alternatively, store data corresponding to a manufacturing process, such as reference responses for various processing steps for curing rubber **216**. The data structure **200** may additionally, or alternatively, store data related to quality control, for example, reference responses for properly homogenized milk **218**.

The data structure **200** may include an object type identifier **220** (only one called out in FIG. 6, illustrated in column **222**). The object type identifier may provide a general and/or specific description of the type of object (e.g., handbag, currency, U.S. Ten Dollar Note, retinal tissue, semiconductor circuit masking operation, etc.). Additionally, or alternatively, the object type identifier **220** may provide broad and/or specific description of the physical characteristics of the object type (e.g., paper, MYLAR®, canvas, A4, serial number, leather, green, 36° C., 5 foot and 11 inches, 160 pounds, brown hair, etc.).

For each object **50**, the data structure **200** may store reference responses **202** corresponding to respective physical and/or logical sources **44** (FIG. 4) or the respective emission spectra for sources **44**. For example, the data structure **200** stores reference responses **202** for a number of sources **44** or respective emission spectra **224a-224e** (collectively **224**) for the handbag **210**. The emission spectra **224** may be repre-

sented in a variety of ways, for example as one-dimensional or multi-dimensional functions or waveforms or as individual values indicative of one or more characteristics, for example peak wavelength or primary band.

The data structure **200** may store reference responses **202** at a variety of drive levels for each of the sources **44**. For example, the data structure **200** may store reference responses **202** at current levels **228a-228c** (only three called out in FIG. 6, collectively **228**, illustrated in column **230**). While the reference responses **202** are illustrated as one-dimensional functions or waveforms, the reference responses may take any of a variety of forms. For example, in some embodiments each of the reference responses **202** with take the form of a single value or number for a given object, source, drive-level and/or temperature combination. In other embodiments, each of the reference responses **202** may take the form of a multi-dimensional function or waveform (e.g., two, three or greater dimensions). Such may be suitable where, for example, the sensor **46** takes the form of a CCD array, rather than a photodiode.

Additionally, the data structure **200** may include reference responses **202** where the source **44** and/or sensor **46** is at a variety of temperatures **232a, 232b** (only two called out in FIG. 6, illustrated in column **234**). This allows for variance in emission spectra and/or reception to be accounted for in the data structure **200**. Thus, identification of a source **44**, a driving level **228** and/or a temperature may allow selection of an appropriate reference response **202** for use in analyzing test data measured or determined by the test device **14**, as further explained below.

Additionally, or alternatively, the data structure **200** may include reference responses **202** for a variety of sensor sensitivities **236a, 236b** (only two called out in FIG. 6, illustrated in column **238**). This allows for variance in sensitivity of various sensors **46** to be accounted for in the data structure **200**. Thus, identification of a sensor **46** may allow selection of an appropriate reference response **202** for use in analyzing test data measured or determined by the test device **14**, as further explained below.

The data structure **200** may additionally include location or position information that identifies a location or position on the reference object from which the reference response was taken and/or the positions of the sources(s) **44** and/or sensor(s) **46** relative to the reference object. Reference responses from multiple locations on a reference object may be stored in the data structure **200**. Varying the location of testing or sampling may further contribute to the inherent encryption associated with varying the sequence.

FIGS. 7-51 show methods of operating the host evaluation system **12** (FIGS. 1-3), computing system **18** and/or test device **14**, according to various embodiments.

FIG. 7 shows a method **300** of operating the computing system **18** (FIGS. 1-3) of the host system **12** and test device **14**, according to one illustrated embodiment. FIG. 7 generally illustrates operations of the computing system **18** of the host evaluation system **12** in a column on the left side of the Figure, while operations of the test device **14** are generally illustrated in a column on the right side of the figures. The flow of operation is generally illustrated by vertically extending arrows. The flow of data between the computing system **18** or host evaluation system **12** and the test device **14** is generally illustrated by arrows extending between the right and left columns of FIG. 7.

The method **300** starts at **302**. For example, the method **300** may start in response to activation of the computing system **18** and/or test device **14**. Alternatively the method **300** may start

in response to a user input, receipt of data or instructions, or receipt of a signal from a sensor.

Optionally at **304**, the computing system **18** provides a sequence to the test device **14**. The sequence defines an order of activation for the sources **44**, and may optionally define a sequence of drive levels and/or temperatures for respective ones of the sources **44** within the sequence. In some embodiments, the sequence can be varied periodically. In other embodiments, the sequence may be varied randomly. In further embodiments, the sequence may be varied with each iteration. In still other embodiments, the sequence may be varied based on a time which may reflect the current date. The sequence may be generated using a random number generator (RNG), may be selected from a set of sequences stored in the memory or database, and/or generated based at least in part on a current time which may reflect a current date.

Varying the sequence may advantageously provide a level of security, introducing an inherent encryption. of the signals indicative of the test responses and/or the results. The variation makes it difficult for someone to determine or fake test responses for a given object since the test response varies based on the particular illumination sequence employed. Additionally, the differences in sources **44** (e.g., LED composition), between test devices **14**, creates a unique signature for responses taken from each test device **14**. A knowledge of this unique signature may be used in calibration for decoding the test response provided by the specific test device **14**, so it can also be considered an inherent form of encryption. Inherent encryption may be particularly advantageous where security is a concern, for example where identity documents are being authenticated, where financial instruments are being authenticated, wherein medical documents are being authenticated, or where goods are being authenticated to detect forgeries. As noted, the sequence may be varied randomly, periodically, based on time and/or date, or on demand. This inherent variation may be bolstered by more conventional encryption, for example public/private key encryption, for example RSA encryption. Thus, the test response may be encrypted using conventional encryption techniques. Additionally, or alternatively, the sequence may be encrypted using conventional encryption techniques. Additionally, or alternatively, if the sequence is transmitted, it may be transmitted separately from the test results, reducing the likelihood of interception of both. It should be noted that even if both the sequence and resulting test response were intercepted, such information would have limited value since the sequence would or could soon be changed. Such is discussed in more detail in commonly assigned U.S. provisional patent application 60/834,662, filed Jul. 31, 2006 using Express Mail No. EV448396842US.

At **306**, the test device **14** samples an object **50**. The test device samples the object by sequentially illuminating the object with a number of bands of electromagnetic energy. The test device **14** further samples the object by measuring or otherwise determining a response by the object **50** to the illumination. In particular, the sensor **46** (FIG. 4) captures electromagnetic energy returned from the object **50** being subjected to the test. The returned electromagnetic energy may take the form of electromagnetic energy reflected, fluoresced, or otherwise returned from the object **50**. The returned electromagnetic energy is the response by the object **50** to the particular illumination during the relevant period.

At **308**, the test device **14** provides a signal indicative of the response or captured electromagnetic energy to the computing system **18** of the host system **12**. Some embodiments may perform analysis of the response at the test device **14**, rendering **308** optional.

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Optionally at 310, the test device 14 provides the sequence to the computing system 18 of the host system 12. This may be particularly useful where the computing system 18 did not provide the sequence to the test device 14 or where the test device 14 and computing system 18 are not otherwise synchronized. For example, this may be particularly useful where the test device 14 employs one or more sequences that are stored or preconfigured at the test device 14. Providing of the sequence may be omitted, for example, where the computing system 18 provides the sequence, hence the sequence is known to the computing system. In such situations, the test device 14 may nevertheless provide the sequence to the computing system 18, which may serve as a confirmation or may reduce the amount of computational overhead that would otherwise be required to track relationships between test devices 14 and sequences. In some embodiments, the test device 14 may provide the sequence along (e.g., in the same communications or packet) with the test response. Some embodiments may provide the sequence separately from the test response, which may increase the security of communications since two separate messages would need to be intercepted and related to one another.

Optionally at 312, the computing system 18 receives the test response. Optionally at 314, the computing system 18 receives the sequence.

Optionally at 316, the computing system 18 performs an analysis on the test response based on the sequence. The computing system 18 or test device 14 may perform calibration on the test response and/or expected or reference responses as part of the analysis or prior to the analysis. The calibration may be based on a variety of factors or parameters. For example, the calibration may be based on a temperature at which the source 44 and/or sensor 46 is operating or expected to be operating. For example, where the sources 44 are LEDs, variations in emission spectra based on temperature may be accommodated. Also for example, the calibration may be based on the properties of specific sources 44. For example, where the sources 44 are LEDs variations in emission spectra based on manufacturing differences between specific sources 44 may be accommodated. For example, variations between different manufactures, different batches of sources 44 by the same manufacturer, or even between individual sources 44 in the same manufacturing batch may be accommodated.

Optionally at 318, the computing system 18 provides results to the test device 14. As noted above, some embodiments may perform the analysis at the test device 14 rendering 312, 314, 316 and 318 optional.

Optionally at 320, the test device 14 receives the results from the computing system 18. At 322, the test device 14 provides results to the end user, for example, via one or more elements 68, 70 of the user interface.

The method 300 terminates at 324. In some embodiments, the method 300 would return control back to 302, in lieu of terminating at 324. For example, some embodiments may attempt to find matches for more than one sequence, at more than one location, and/or at more than one viewpoint or angle. In other embodiments the method 300 may operate as separate processes or threads, in parallel or concurrently with one another.

FIG. 8 shows a method 350 of operating the test device 14 and/or computing system 18, according to one illustrated embodiment. The method 350 may be useful in manufacturing an object 50.

The method 350 starts at 352. For example, the method 350 may start in response to the activation or powering of the computing device 18 or test device 14. Alternatively, the

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method 350 may start in response to a user input, receipt of data or instructions, or receipt of a signal from a sensor.

At 354, the test device 14 sequentially illuminates at least the first portion of an object 50 being manufactured with a plurality of bands of electromagnetic energy, in a first sequence during a first period. At 356, the sensor 46 measures responses to the illumination from at least the first portion of the object during the first period.

At 358, the test device 14 or computing system 18 compares measured or test responses to the first set of reference responses 202 (FIG. 6) of a reference specimen of an object. The reference responses 202 may be part of the reference data may be provided from one or more of the test devices 14 or computers 26, 32 associated with equipment for capturing the reference data. The reference data may include reference responses 202 which may take the form of responses by reference objects to defined illumination. For example, reference responses 202 may take the form of signals indicative of electromagnetic energy received from an object 50 in response to illumination with a known bandwidth of electromagnetic energy, by a known source 44, at a known drive level (e.g., current, voltage, duty cycle) and/or known temperature.

In some embodiments, the measured or test response is compared to reference responses 202 until a match within some defined threshold is found. The threshold may be preset or may be determined during operation, and may or may not be user configurable. In other embodiments, the measured or test response is compared to all reference responses in the set of reference responses. In such embodiments, all matches within a defined threshold may be identified and reported to the end user. Alternatively, only the best or closest matching response or responses may be identified and reported to the end user. Such may include one or more indications of confidence in the match, such as a confidence level that indicates a degree of matching. The confidence level may be represented in a variety of ways, for example as a percentage of discrepancies detected or how many standard deviations the match is from being an identical match. Alternatively, the confidence level may indicate the number of times a match with a threshold was found. For example, if a match was found in response to more than one sequence, at more than one location, and/or at more than one viewpoint or angle.

At 360, the test device 14 or computing system 18 determines whether at least a portion of the manufacturing process is complete based at least in part on the comparison. For example, an object 50 may have a particular spectral response to a sequence of illumination at a particular point in the manufacturing process (e.g., baking, cooking, curing, annealing, polishing, etching, depositing, machining, etc.). Completion of the portion of the manufacturing process may be determined to be complete once the object 50 produces the desired spectral response.

The method 350 terminates at 362. In some embodiments, the method 350 would return control back to 352, in lieu of terminating at 362. In other embodiments, the method 350 may operate as separate processes or threads, in parallel or concurrently with one another.

FIG. 9 shows a method 400 of operating the test device 14 and/or computing system 18, according to another illustrated embodiment. The method 400 may be used in manufacturing an object 50.

The method 400 starts at 402. For example, the method 400 may start in response to the activation or powering of the test device 14 or computing system 18. Alternatively, the method 400 may start in response to a user input, receipt of data or instructions, or receipt of a signal from a sensor.

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At 404, the test device 14 sequentially illuminates at least a first portion of an object 50 being manufactured with a plurality of bands of electromagnetic radiation, in a first sequence during a first period. At 406, the sensor 46 (FIG. 4) measures responses to the illumination from at least the first portion of the object 50 during the first period. At 408, the test device 14 sequentially illuminates at least the second portion of the object 50 being manufactured with a plurality of bands of electromagnetic energy, during a second period. At 410, the sensor 46 measures a plurality of responses to the illumination from at least the second portion of the object 50 being manufactured, during the second period.

At 412, the test device 14 or computing system 18 compares the measured or test responses to a first set of reference responses of a reference specimen of an object. At 414, the test device 14 or computing system 18 compares measured or test responses of the second period to a second set of reference responses to illumination of the reference specimen of the object. At 416, the test device 14 or computing system 18 determines whether at least a portion of the manufacturing process is complete, based at least in part on the comparisons. Sampling at two or more different locations on the object 50 may produce more reliable results than sampling at a single location.

The method 400 terminates at 420. In some embodiments, the method 400 would return control back to 402, in lieu of terminating at 420. In other embodiments, the method 400 may operate as separate processes or threads, in parallel or concurrently with one another.

FIG. 10 shows a method 450 of operating the test device 14 and/or computing device 18, according to another illustrated embodiment. The method 450 may be useful in the manufacturing of an object 50.

The method 450 starts at 452. For example, the method 450 may start in response to activation or powering of the test device 14 or computing system 18. Alternatively, the method 450 may start in response to a user input, receipt of data or instructions, or receipt of a signal from a sensor.

At 454, the test device 14 sequentially illuminates at least a first portion of an object 50 being manufactured with a plurality of bands of electromagnetic energy, in a first sequence during a first period. At 456, the sensor 46 (FIG. 4) measures responses to the illumination from at least the first portion of the object during the first period. At 458, the test device 14 sequentially illuminates at least the second portion of the object 50 being manufactured with a plurality of bands of electromagnetic energy, in the first sequence during a second period. At 460, the sensor 46 measures responses to the illumination from at least the second portion of the object 50 being manufactured during the second period.

At 462, the test device 14 or computing system 18 compares the measured or test responses to the first set of reference responses of a reference specimen of an object. At 464, the test device 14 or computing system 18 compares measured or test responses of the second period to a second set of reference responses of the reference specimen of the object. At 466, the test device 14 or computing system 18 determines whether at least a portion of the manufacturing process is complete, based at least in part on the comparisons. Sampling at different times may facilitate or implement a feedback process, timely terminating the portion of the manufacturing process to prevent the manufacturing process from over processing the object 50. Additionally, sampling at different times may produce more reliable results, for example, requiring two or more matches before terminating the portion of the manufacturing process.

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The method 450 terminates at 468. In some embodiments, the method 450 would return control back to 452, in lieu of terminating at 468. In other embodiments, the method 450 may operate as separate processes or threads, in parallel or concurrently with one another.

FIG. 11 shows a method 500 of operating the test device 14 and/or computing system 18, according to another illustrated embodiment. The method 500 may be useful in the manufacturing of an object 50.

The method 500 starts at 502. For example, the method 500 may start in response to activation or powering of the test device 14 and/or computing system 18. Alternatively, the method 500 may start in response to a user input, receipt of data or instructions, or receipt of a signal from a sensor.

At 504, the test device 14 sequentially illuminates at least the first portion of an object 50 being manufactured with a plurality of bands of electromagnetic energy, in a first sequence during a first period. At 506, the sensor 46 (FIG. 4) measures responses from at least the first portion of the object 50 during the first period. At 508, the test device 14 sequentially illuminates at least the first portion of the object 50 being manufactured with a plurality of bands of electromagnetic energy, in a second sequence during a second period. At 510, the sensor 46 measures responses from at least the first portion of the object 50 being manufactured during the second period.

At 512, the test device 14 or computing system 18 compares measured or test responses of the first period to a first set of reference responses of a reference specimen of an object. At 514, the test device 14 or computing system 18 compares the measured or test responses of the second period to a second set of reference responses of the reference specimen of the object. At 516, the test device 14 or computing system 18 determines whether at least a portion of the manufacturing process is complete, based at least in part on the comparisons.

The method 500 terminates at 518. In some embodiments, the method 500 may return control back to 502, in lieu of terminating at 518. In other embodiments, the method 500 may operate as separate processes or threads, in parallel or concurrently with one another.

FIG. 12 shows a method 550 of operating the test device 14 and/or computing system 18, according to one illustrated embodiment. The method 550 may be useful in manufacturing of an object 50.

The method 550 starts at 552. For example, the method 550 may start in response to activation or powering of the test device 14 or computing system 18. Alternatively, the method 550 may start in response to a user input, receipt of data or instructions, or receipt of a signal from a sensor.

At 554, the test device 14 sequentially illuminates at least a first portion of an object 50 being manufactured with a plurality of bands of electromagnetic energy, in a first sequence during a first period. At 556, the sensor 46 measures responses to the illumination from at least a first portion of the object 50 during the first period. At 558, the test device 14 or computing system 18 compares the measured or test responses of the first period to a first set of reference responses of a reference specimen of an object 50. At 560, the test device 14 or computing system 18 determines whether at least a portion of the manufacturing process is complete based at least in part on the comparison.

At 562, the test device 14 sequentially illuminates at least the first portion of the object 50 being manufactured with a plurality of bands of electromagnetic energy, in a second sequence during a second period. At 564, the sensor 46 measures responses to the illumination from at least the first portion of the object 50 being manufactured, during the sec-

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ond period. At **566**, the test device **14** or computing system **18** compares the measured or test responses of the second period to a second set of reference responses of a reference specimen of the object **50**. At **568**, the test device **14** or computing system **18** determines whether at least a portion of the manufacturing process is complete, based at least in part on the comparison. As noted above, varying the sequence may enhance security by implementing an inherent encryption process. Employing two or more sequences may produce more reliable results, particularly where the sequences employ different spectral emissions, or may produce different spectral results.

The method **550** terminates at **570**. In some embodiments, the method **550** may return control back to **552**, in lieu of terminating at **570**. In other embodiments, the method **550** may operate as separate processes or threads, in parallel or concurrently with one another.

FIG. **13** shows a method **570** of operating the test device **14**, according to one illustrated embodiment.

At **572**, the test device **14** sequentially illuminates at least a portion of the object **50** being manufactured with electromagnetic energy from bands within a visible portion, an infrared portion, or an ultraviolet portion of the electromagnetic spectrum. Other embodiments may employ bands from other portions of the electromagnetic spectrum, for example, microwave or X-ray portions. In particular, the control subsystem **54** and/or microprocessor **56** may drive the sources **44** in an order, timing and/or drive level and/or temperature defined by the particular sequence.

FIG. **14** shows a method **576** of operating the test device **14**, according to one illustrated embodiment.

At **578**, the control subsystem **54** and/or microprocessor **56**, selectively activates or turns on respective ones of a plurality of sources **46** in an order defined by the sequence.

FIG. **15** shows a method **580** of operating the test device **14**, according to another illustrated embodiment.

At **582**, the control subsystem **54** and/or microprocessor **56** selectively applies current to respective ones of the sources **44** in the order defined by the sequence.

FIG. **16** shows a method **586** of operating the test device **14**, according to another illustrated embodiment.

At **588**, the control subsystem **54** and/or microprocessor **56** selectively applies current at a plurality of different levels to respective ones of the sources **44**, where the order and the drive level are defined by the sequence.

FIG. **17** shows a method **600** of operating a test device **14** and/or a computing system **18**, according to another illustrated embodiment. The method **600** may be useful in implementing quality control during or after a manufacturing process.

The method **600** starts at **602**. For example, the method **600** may start in response to activation or powering of the test device **14** and/or computing system **18**. Alternatively, the method **600** may start in response to a user input, receipt of data or instructions, or receipt of a signal from a sensor.

At **604**, the test device **14** sequentially illuminates at least a first portion of an object **50** being manufactured with a plurality of bands of electromagnetic energy, in a first sequence during a first period. At **606**, the sensor **46** (FIG. **4**) of the test device **14** measures responses to the illumination from at least the first portion of the object **50** during the first period.

At **608**, the test device **14** and/or computing system **18** compares the measured or test responses to a first set of reference responses of a reference specimen of an object **50**. At **610**, the test device **14** and/or computing system **18** deter-

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mines whether the object **50** being manufactured is acceptable at least partially based on the comparison.

The method **600** terminates at **612**. In some embodiments, the method **600** may return control back to **602**, in lieu of terminating at **612**. In other embodiments, the method **600** may operate as separate processes or threads, in parallel or concurrently with one another.

FIG. **18** shows a method **650** of operating a test device **14** and/or computing system **18**, according to another illustrated embodiment. The method **650** may be useful in implementing quality control during or after a manufacturing process.

The method **650** starts at **652**. For example, the method **650** may start in response to activation or powering of the test device **14** and/or computing system **18**. Alternatively, the method **650** may start in response to a user input, receipt of data or instructions, or receipt of a signal from a sensor.

At **654**, the test device **14** sequentially illuminates at least a first portion of an object **50** being manufactured with a plurality of bands of electromagnetic energy, in a first sequence during a first period. At **656**, the sensor **46** of the test device **14** measures responses to the illumination from at least a first portion of the object **50** being manufactured during the first period. At **658**, the test device **14** sequentially illuminates at least a second portion of the object **50** being manufactured, with a plurality of bands of electromagnetic energy during a second period. At **660**, the sensor **46** of the test device **14** measures responses to the illumination from at least the second portion of the object **50** being manufactured, during the second period.

At **662**, the test device **14** and/or computing system **18** compares the measured or test responses of the first period to a first set of reference responses of a reference specimen of an object **50**. At **664**, the test device **14** and/or computing system **18** compares measured or test responses of the second period to a second set of reference responses of the reference specimen of the object **50**. At **666**, the test device **14** and/or computing system **18** determines whether at least a portion of the manufacturing process is complete based at least in part on the comparisons.

The method **650** terminates at **668**. In some embodiments, the method **650** may return control back to **652**, in lieu of terminating at **668**. In other embodiments, the method **650** may operate as separate processes or threads, in parallel or concurrently with one another.

FIG. **19** shows a method **700** of operating a test device **14** and/or a computing system **18**, according to a further illustrated embodiment. The method **700** may be useful in implementing quality control during or after a manufacturing process.

The method **700** starts at **702**. For example, the method **700** may start in response to activation or powering of the test device **14** and/or computing system **18**. Alternatively, the method **700** may start in response to a user input, receipt of data or instructions, or receipt of a signal from a sensor.

At **704**, the test device **14** sequentially illuminates at least a first portion of an object **50** being manufactured with a plurality of bands of electromagnetic energy, in a first sequence during a first period. At **706**, the sensor **46** (FIG. **4**) of the test device **14** measures responses to the illumination from at least a first portion of the object **50** during the first period. At **708**, the test device **14** sequentially illuminates at least a second portion of the object **50** being manufactured with a plurality of bands of electromagnetic energy, in the first sequence during a second period. At **710**, the sensor **46** of the test device **14** measures a response to the illumination from at least the second portion of the object **50** being manufactured, during the second period.

At **712**, the test device **14** and/or computing system **18** compares the measured or test responses of the first period to a first set of reference responses of a reference specimen of an object **50**. At **714**, the test device **14** and/or computing system **18** compares the measured or test responses of the second period to a second set of reference responses of the reference specimen of the object **50**. At **716**, the test device **14** or computing system **18** determines whether at least a portion of the manufacturing process is complete, based at least in part on the comparisons.

The method **700** terminates at **718**. In some embodiments, the method **700** may return control back to **702**, in lieu of terminating at **718**. In other embodiments, the method **700** may operate as separate processes or threads, in parallel or concurrently with one another.

FIG. **20** shows a method **750** of operating a test device **14** and/or a computing system **18**, according to still another embodiment. The method **750** may be useful in implementing quality control during or after a manufacturing process.

The method **750** starts at **752**. For example, the method **750** may start in response to activation or powering of the test device **14** and/or computing system **18**. Alternatively, the method **750** may start in response to a user input, receipt of data or instructions, or receipt of a signal from a sensor.

At **754**, the test device **14** sequentially illuminates at least a first portion of an object **50** being manufactured with a plurality of bands of electromagnetic energy, in a first sequence during a first period. At **756**, the sensor **46** (FIG. **4**) of the test device **14** measures responses to the illumination from at least the first portion of the object **50** during the first period. At **758**, the test device **14** sequentially illuminates at least the first portion of the object **50** being manufactured with a plurality of bands of electromagnetic energy, in a second sequence during a second period. At **760**, the sensor **46** of the test device **14** measures responses to the illumination from at least the first portion of the object **50** being manufactured, during the second period.

At **762**, the test device **14** and/or computing system **18** compares the measured or test responses of the first period to a first set of reference responses of a reference specimen of an object. At **764**, the test device **14** and/or computing system **18** compares measured or test responses of the second period to a second set of reference responses of the reference specimen of the object **50**. At **766**, the test device **14** and/or computing system **18** determines whether at least a portion of the manufacturing process is complete, based at least in part on the comparisons.

The method **750** terminates at **768**. In some embodiments, the method **750** may return control back to **752**, in lieu of terminating at **768**. In other embodiments, the method **750** may operate as separate processes or threads, in parallel or concurrently with one another.

FIG. **21** shows a method **800** of operating a test device **14** and/or a computing system **18**, according to one illustrated embodiment. The method **800** may be useful in identifying biological tissue (e.g. retinal tissue, blood, skin, hair, bone, organs, bodily fluids, etc.).

The method **800** starts at **802**. For example, the method **800** may start in response to activation or powering of the test device **14** and/or computing system **18**. Alternatively, the method **800** may start in response to a user input, receipt of data or instructions, or receipt of a signal from a sensor.

At **804**, the test device **14** sequentially illuminates at least a first portion of biological tissue being evaluated with a plurality of bands of electromagnetic energy, in a first sequence during a first period. At **806**, the sensor **46** (FIG. **4**) of the test device **14** measures responses to the illumination

from at least the first portion of the biological tissue being evaluated during the first period.

At **808**, the test device **14** and/or computing system **18** compares the measured or test responses of the first period to a first set of reference responses to illumination of a reference specimen of the biological tissue. At **810**, the test device **14** and/or computing system **18** identifies the portion of the biological tissue based at least in part on the comparison. For example, the test device **14** or computing system **18** may identify the reference sample based on a match to one or more known reference samples. The identification may be a unique identification or almost unique identification, similar or greater in confidence or probability to that associated with conventional fingerprinting or DNA techniques. For example, identifying a unique individual from which the biological tissue being evaluated derived. Alternatively, the identification may be non-unique identification, providing a group or subset of possible identities for the biological tissue being evaluated. For example, identifying a group or subset of individuals from which the biological tissue being evaluated derived.

The method **800** terminates at **812**. In some embodiments, the method **800** may return control back to **802**, in lieu of terminating at **812**. In other embodiments, the method **800** may operate as separate processes or threads, in parallel or concurrently with one another.

FIG. **22** shows a method **850** of operating a test device **14** and/or a computing system **18**, according to a further illustrated embodiment. The method **850** may be useful in identifying biological tissue.

The method **850** starts at **852**. For example, the method **850** may start in response to activation or powering of the test device **14** and/or computing system **18**. Alternatively, the method **850** may start in response to a user input, receipt of data or instructions, or receipt of a signal from a sensor.

At **854**, the test device **14** sequentially illuminates at least a first portion of biological tissue being evaluated with a plurality of bands of electromagnetic energy, in a first sequence during a first period. At **856**, the sensor **46** (FIG. **4**) of the test device **14** measures responses to the illumination from at least the first portion of the biological tissue being evaluated, during the first period.

At **858**, the test device **14** and/or computing system **18** compares the measured or test responses of the first period to a first set of reference responses to illumination of a reference specimen of the biological tissue.

At **860**, the test device **14** sequentially illuminates at least the second portion of the biological tissue being evaluated with a plurality of bands of electromagnetic energy, during a second period. At **862**, the sensor **46** of the test device **14** measures responses to the illumination from at least the second portion of the biological tissue being evaluated, during the second period.

At **864**, the test device **14** and/or computing system **18** compares the measured or test responses of the second period to a second set of reference responses to illumination of the reference specimen of the biological tissue. At **866**, the test device **14** and/or computing system **18** identifies the portion of the biological tissue based at least in part on the comparisons. As noted previously, employing samples from two or more portions may increase accuracy of the analysis.

The method **850** terminates at **868**. In some embodiments, the method **850** may return control back to **852**, in lieu of terminating at **868**. In other embodiments, the method **850** may operate as separate processes or threads, in parallel or concurrently with one another.

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FIG. 23 shows a method 900 of operating a test device 14 and/or a computing system 18, according to a yet another illustrated embodiment. The method 900 may be useful in identifying biological tissue.

The method 900 starts at 902. For example, the method 900 may start in response to activation or powering of the test device 14 and/or computing system 18. Alternatively, the method 900 may start in response to a user input, receipt of data or instructions, or receipt of a signal from a sensor.

At 904, the test device 14 sequentially illuminates at least a first portion of biological tissue being evaluated with a plurality of bands of electromagnetic energy, in a first sequence during a first period. At 906, the sensor 46 (FIG. 4) of the test device 14 measures responses to the illumination from at least the first portion of the biological tissue being evaluated during the first period.

At 908, the test device 14 and/or computing system 18 compares the measured or test responses of the first period to a first set of reference responses to illumination of a reference specimen of a biological tissue.

At 910, the test device 14 sequentially illuminates at least a second portion of the biological tissue being evaluated with a plurality of bands of electromagnetic energy, in the first sequence during a second period. At 912, the sensor 46 of the test device 14 measures responses to the illumination from at least the second portion of the biological tissue being evaluated during the second period.

At 914, the test device 14 and/or computing system 18 compares the measured or test responses of the second period to a second set of reference responses to illumination of the reference specimen of the biological tissue. At 916, the test device 14 and/or computing system 18 identifies the portion of biological tissue based at least in part on the comparisons.

The method 900 terminates at 918. In some embodiments, the method 900 may return control back to 902, in lieu of terminating at 918. In other embodiments, the method 900 may operate as separate processes or threads, in parallel or concurrently with one another.

FIG. 24 shows a method 950 of operating a test device 14 and/or a computing system 18, according to still another illustrated embodiment. The method 950 may be useful in identifying biological tissue.

The method 950 starts at 952. For example, the method 950 may start in response to activation or powering of the test device 14 and/or computing system 18. Alternatively, the method 950 may start in response to a user input, receipt of data or instructions, or receipt of a signal from a sensor.

At 954, the test device 14 sequentially illuminates at least a first portion of a biological tissue being evaluated with a plurality of bands of electromagnetic energy, in a first sequence during a first period. At 956, the sensor 46 (FIG. 4) of the test device 14 measures responses to the illumination from at least the first portion of the biological tissue being evaluated during the first period.

At 958, the test device 14 and/or computing system 18 compares the measured or test responses of the first period to a first set of reference responses to illumination of a reference specimen of the biological tissue.

At 960, the test device 14 sequentially illuminates at least the first portion of the biological tissue being evaluated with a plurality of bands of electromagnetic energy in a second sequence, during a second period, the second sequence different from the first sequence. At 962, the sensor 46 of the test device 14 measures responses to the illumination from at least the first portion of the biological tissue being evaluated during the second period.

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At 964, the test device 14 and/or computing system 18 compares the measured or test responses of the second period to a second set of reference responses to illumination of the reference specimen of the biological tissue. At 966, the test device 14 and/or computing system 18 identifies the portion of biological tissue, based at least in part on the comparisons.

The method 950 terminates at 968. In some embodiments, the method 950 may return control back to 952, in lieu of terminating at 968. In other embodiments, the method 950 may operate as separate processes or threads, in parallel or concurrently with one another.

FIG. 25 shows a method 1000 of operating the test device 14, according to one illustrated embodiment.

At 1002, the control subsystem 54 and/or microprocessor 56 (FIG. 4) of the test device 14 sequentially illuminates at least the first portion of the biological tissue being evaluated with electromagnetic energy from bands within a visible portion, an infrared portion, or an ultraviolet portion of the electromagnetic spectrum. Other embodiments may employ bands from other portions of the electromagnetic spectrum, for example, microwave or X-ray portions.

FIG. 26 shows a method 1006 of operating the test device 14 according to another illustrated embodiment.

At 1008, the control subsystem 54 and/or microprocessor 56 (FIG. 4) of the test device 14 selectively turns respective ones of a plurality of sources 44 On and Off, in an order defined by the sequence to illuminate the biological tissue.

FIG. 27 shows a method 1012 of operating the test device 14, according to yet another illustrated embodiment.

At 1014, the control subsystem 54 and/or microprocessor 56 (FIG. 4) of the test device 14 selectively applies current to respective ones of the sources 44 in the order defined by the sequence to illuminate the biological tissue.

FIG. 28 shows a method 1018 of operating the test device 14, according to still another illustrated embodiment.

At 1020, the control subsystem 54 and/or microprocessor 56 (FIG. 4) of the test device 14 selectively applies current at a plurality of different drive levels to respective ones of the sources 44, where the order and the drive level are defined by the sequence, to illuminate the biological tissue.

FIG. 29 shows a method 1024 of operating the test device 14 and/or computing system 18, according to a further illustrated embodiment. The method may be used with any of the methods of FIGS. 21-24.

At 1026, the test device 14 and/or computing system 18 classifies the portion of biological tissue. The test device 14 and/or computing system 18 may classify the biological tissue by finding matches to reference responses of reference specimens of reference biological tissue. For example, the test device 14 and/or computing system 18 may find a match with a spectral response from a normal reference specimen or may find a match with a spectral response of one or more abnormal specimens. For example, the test device 14 and/or computing system 18 may find a match with a spectral response from a reference specimen that represents one or more known physical characteristics, such a species, gender, blood type, organ, etc.

FIG. 30 shows a method 1030 of operating the test device 14 and/or computing system 18, according to a further illustrated embodiment. The method 1030 may be used with any of the methods of FIGS. 1-24.

At 1032, the test device 14 and/or computing system 18 receives additional data indicative of at least one of a measurable or an observable bodily characteristic of a subject to which the biological tissue derives. At 1036, the test device 14 and/or computing system 18 employs the received additional data to identify the portion of biological tissue. For example,

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the test device **14** or computing system **18** may employ the additional data to increase a confidence level in a match, or to find a closest match. Also for example, the test device **14** or computing system **18** may alternatively, or additionally employ the additional data to or to reduce the number of reference samples to which the measured or test response will be compared. This may advantageously reduce processing time and use of computational resources.

FIG. **31** shows a method **1050** of operating the test device **14** and/or computing system **18**, according to one illustrated embodiment. The method **1050** may be useful in diagnosing based on a biological tissue sample or specimen.

The method **1050** starts at **1052**. For example, the method **1050** may start in response to activation or powering of the test device **14** and/or computing system **18**. Alternatively, the method **1050** may start in response to a user input, receipt of data or instructions, or receipt of a signal from a sensor.

At **1054**, the test device **14** sequentially illuminates at least a first portion of biological tissue being evaluated with a plurality of bands of electromagnetic energy, in a first sequence during a first period. At **1056**, the sensor **46** of the test device **14** measures responses to the illumination from at least the first portion of the biological tissue being evaluated, during the first period.

At **1058**, the test device **14** and/or computing system **18** compares the measured or test responses of the first period to a first set of reference responses to illumination of a reference specimen of the biological tissue.

At **1060**, the test device **14** and/or computing system **18** diagnoses at least the first portion of biological tissue based at least in part on the comparison of the measured responses to the set of reference responses. For example, the test device **14** and/or computing system **18** may find a match with a spectral response from one or more abnormal specimens which represent or are otherwise associated with known or unknown conditions, diseases, or pathologies. For example, a spectral response of a biopsy may be compared with spectral responses of various abnormal tissues, for example various tumors, carcinomas or malignancies. Also for example, a spectral response of a biopsy may be compared with spectral responses of various abnormal tissues, for example various diseased organs, such as livers. For example, a spectral response of a bodily fluid may be compared with spectral responses of bodily fluids having known characteristics. For instance, a spectral response of blood from a subject may be compared with spectral responses of reference blood samples with known characteristics (e.g., blood sugar levels). Such may allow the monitoring of blood sugar, useful in a variety of circumstances, for instance in monitoring diabetics. In some embodiments, the monitoring may be non-invasive, for example illuminating the blood through the skin. Such may advantageously reduce or eliminate discomfort, thereby increasing compliance with monitoring regimes. Such may also advantageously reduce the risk of infection. Such non-invasive monitoring may employ wavelengths of electromagnetic energy that penetrate at least some layers of skin. Such testing may advantageously be in vivo, allowing real time results from actual subjects. Such may advantageously eliminate the need for additional equipment (e.g., sample or specimen holders, needles, etc.) which may require sterilization and/or special disposal procedures.

The method **1050** terminates at **1062**. In some embodiments, the method **1050** may return control back to **1052**, in lieu of terminating at **1062**. In other embodiments, the method **1050** may operate as separate processes or threads, in parallel or concurrently with one another.

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FIG. **32** shows a method **1100** of operating a test device **14** and/or computing system **18**, according to another illustrated embodiment. The method **1100** may be useful in diagnosing based on a biological tissue sample or specimen.

The method **1100** starts at **1102**. For example, the method **1100** may start in response to activation or powering of the test device **14** and/or computing system **18**. Alternatively, the method **1100** may start in response to a user input, receipt of data or instructions, or receipt of a signal from a sensor.

At **1104**, the test device **14** sequentially illuminates at least a first portion of a biological tissue being evaluated with a plurality of bands of electromagnetic energy, in a first sequence during a first period. At **1106**, the sensor **46** (FIG. **4**) of the test device **14** measures responses to the illumination from at least the first portion of the biological tissue being evaluated during the first period.

At **1108**, the test device **14** and/or computing system **18** compares the measured or test responses of the first period to a first set of reference responses to illumination of a reference specimen of the biological tissue.

At **1110**, the test device **14** sequentially illuminates at least the second portion of the biological tissue being evaluated with a plurality of bands of electromagnetic energy, during a second period. At **1112**, the sensor **46** of the test device **14** measures responses to the illumination from at least the second portion of the biological tissue being evaluated, during the second period.

At **1114**, the test device **14** and/or computing system **18** compares the measured or test responses of the second period to a second set of reference responses to illumination of the reference specimen of the biological tissue. At **1116**, the test device **14** and/or computing system **18** diagnoses the portion of the biological tissue, based at least in part on the comparisons.

The method **1100** terminates at **1118**. In some embodiments, the method **1100** may return control back to **1102**, in lieu of terminating at **1118**. In other embodiments, the method **1100** may operate as separate processes or threads, in parallel or concurrently with one another.

FIG. **33** shows a method **1150** of operating a test device **14** and/or a computing system **18**, according to a yet another illustrated embodiment. The method **1150** may be useful in diagnosing based on a biological tissue specimen or sample.

The method **1150** starts at **1152**. For example, the method **1150** may start in response to activation or powering of the test device **14** and/or computing system **18**. Alternatively, the method **1150** may start in response to a user input, receipt of data or instructions, or receipt of a signal from a sensor.

At **1154**, the test device **14** sequentially illuminates at least a first portion of a biological tissue being evaluated with a plurality of bands of electromagnetic energy, in a first sequence during a first period. At **1156**, the sensor **46** (FIG. **4**) of the test device **14** measures responses to the illumination from at least the first portion of the biological tissue being evaluated, during the first period.

At **1158**, the test device **14** and/or computing system **18** compares the measured or test responses of the first period to a first set of reference responses to illumination of a reference specimen of the biological tissue.

At **1160**, the test device **14** sequentially illuminates at least the second portion of the biological tissue being evaluated with a plurality of bands of electromagnetic energy, in the first sequence during a second period. At **1162**, the sensor **46** of the test device **14** measures responses to the illumination from at least the second portion of the biological tissue being evaluated, during the second period.

At **1164**, the test device **14** and/or computing system **18** compares the measured or test responses of the second period to a second set of reference responses to illumination of the reference specimen of the biological tissue. At **1166**, the test device **14** and/or computing system **18** diagnoses the portion of biological tissue, based at least in part on the comparisons.

The method **1150** terminates at **1168**. In some embodiments, the method **1150** may return control back to **1152**, in lieu of terminating at **1168**. In other embodiments, the method **1150** may operate as separate processes or threads, in parallel or concurrently with one another.

FIG. **34** shows a method **1200** of operating the test device **14** and/or a computing system **18**, according to one illustrated embodiment.

At **1202**, the test device **14** and/or computing system **18** compares the measured responses of the first period to the set of reference responses to illumination of a normal specimen of biological tissue.

FIG. **35** shows a method **1206** of operating the test device **14** and/or computing system **18**, according to another illustrated embodiment.

At **1218**, the test device **14** and/or computing system **18** compares the measured responses of the first period to the set of reference responses to illumination of an abnormal specimen of biological tissue.

FIG. **36** shows a method **1250** of operating a test device **14** and/or a computing system **18** according to one illustrated embodiment. The method **1250** may be useful in authenticating media, for example identity documents, financial instruments, legal documents, medical documents, financial transaction cards, and/or other media.

The method **1250** starts at **1252**. For example, the method **1250** may start in response to activation or powering of the test device **14** and/or computing system **18**. Alternatively, the method **1250** may start in response to a user input, receipt of data or instructions, or receipt of a signal from a sensor.

At **1254**, the test device **14** sequentially illuminates at least a first portion of a medium being evaluated with a plurality of bands of electromagnetic energy, in a first sequence during a first period. At **1256**, the sensor **46** (FIG. **4**) of the test device **14** measures responses to the illumination from at least the first portion of the medium being evaluated, during the first period. The response may be indicative of both a portion of content of the media, as well as a portion of material of the medium being evaluated.

At **1258**, the test device **14** and/or computing system **18** compares the measured or test responses of the first period to a first set of reference responses. At **1260**, the test device **14** and/or computing system **18** determines whether the medium is authentic based at least in part on the comparison of the measured responses to the first set of reference responses. For example, the test device **14** and/or computing system **18** may determine whether the medium being evaluated is identical to the reference medium. Such may be useful to identify works of art or original copies of documents, for example financial instruments such as bonds or share certificates. Alternatively, the test device **14** and/or computing system **18** may determine whether the medium being evaluated is similar to the reference medium. Such may be useful to identify mass produced items, for example, currency or financial transaction cards. As discussed previously, the test device **14** and/or computing system **18** may compare the measured or test response to reference responses until a match is found within some defined threshold. The threshold may be preset or may be determined during operation, and may or may not be user configurable. In other embodiments, the measured or test response is compared to all reference responses in the set of

reference responses. In such embodiments, all matches within a defined threshold may be identified and reported to the end user. Alternatively, only the best or closest matching response or responses may be identified and reported to the end user. Such may include one or more indications of confidence in the match, such as a confidence level that indicates a degree of matching. The confidence level may be represented in a variety of ways, for example as a percentage of discrepancies detected or how many standard deviations the match is from being an identical match. Alternatively, the confidence level may indicate the number of times a match with a threshold was found. For example, if a match was found in response to more than one sequence, at more than one location, and/or at more than one viewpoint or angle.

The method **1250** terminates at **1262**. In some embodiments, the method **1250** may return control back to **1252**, in lieu of terminating at **1262**. In other embodiments, the method **1250** may operate as separate processes or threads, in parallel or concurrently with one another.

FIG. **37** shows a method **1300** of operating a test device **14** and/or a computing system **18**, according to another illustrated embodiment. The method **1300** may be useful in authenticating media, such as identity documents, financial instruments, legal documents, medical documents, financial transaction cards and/or other media.

The method **1300** starts at **1302**. For example, the method **1300** may start in response to activation or powering of the test device **14** and/or computing system **18**. Alternatively, the method **1300** may start in response to a user input, receipt of data or instructions, or a signal from a sensor.

At **1304**, the test device **14** sequentially illuminates at least the first portion of a medium being evaluated with a plurality of bands of electromagnetic energy, in a first sequence during a first period. At **1306**, the sensor **46** (FIG. **4**) of the test device **14** measures responses to the illumination from at least the first portion of the medium being evaluated, during the first period. The measured or test responses may be indicative of both a portion of content and a portion of material of the medium being evaluated.

At **1308**, the test device **14** and/or computing system **18** compares the measured or test responses of the first period to a first set of reference responses.

At **1310**, the test device **14** sequentially illuminates at least the second portion of the medium being evaluated with a plurality of bands of electromagnetic energy, during a second period. At **1312**, the sensor **46** of the test device **14** measures responses to the illumination from at least the second portion of the medium being evaluated during the second period.

At **1314**, the test device **14** and/or computing system **18** compare the measured or test responses of the second period to a second set of reference responses. At **1316**, the test device **14** and/or computing system **18** determine whether the medium is authentic based at least in part on the comparisons.

The method **1300** terminates at **1318**. In some embodiments, the method **1300** may return control back to **1302**, in lieu of terminating at **1318**. In other embodiments, the method **1300** may operate as separate processes or threads, in parallel or concurrently with one another.

FIG. **38** shows a method **1350** of operating a test device **14** and/or a computing system **18**, according to a yet another illustrated embodiment. The method **1350** may be useful in authenticating media such as identity documents, financial instruments, legal documents, medical documents, financial transaction cards and/or other media.

The method **1350** starts at **1352**. For example, the method **1350** may start in response to activation or powering of the test device **14** and/or computing system **18**. Alternatively, the

method **1350** may start in response to a user input, receipt of data or instructions, or receipt of a signal from a sensor.

At **1354**, the test device **14** sequentially illuminates at least the first portion of a medium being evaluated with a plurality of bands of electromagnetic energy, in a first sequence during a first period. At **1356**, the sensor **46** (FIG. **4**) of the test device **14** measures responses to the illumination from at least the first portion of the medium being evaluated, during the first period. The measured or test responses may be indicative of both a portion of content and a portion of material of the medium being evaluated.

At **1358**, the test device **14** and/or computing system **18** compare the measured or test responses of the first period to a first set of reference responses.

At **1360**, the test device **14** sequentially illuminates at least the second portion of the medium being evaluated with a plurality of bands of electromagnetic energy, in the first sequence during a second period. At **1362**, the sensor **46** of the test device **14** measures responses to the illumination from at least the second portion of the medium being evaluated during the second period.

At **1364**, the test device **14** and/or computing system **18** compares the measured or test responses of the second period to a second set of reference responses to illumination of the medium being evaluated. At **1366**, the test device **14** and/or computing system **18** determines whether the medium is authentic based at least in part on the comparisons.

The method **1350** terminates at **1368**. In some embodiments, the method **1350** may return control back to **1352**, in lieu of terminating at **1368**. In other embodiments, the method **1350** may operate as separate processes or threads, in parallel or concurrently with one another.

FIG. **39** shows a method **1400** of operating a test device **14** and/or a computing system **18**, according to a still another illustrated embodiment. The method **1400** may be useful in authenticating media, for example identity documents, financial instruments, legal documents, medical documents, financial transaction cards and/or other media.

The method **1400** starts at **1402**. For example, the method **1400** may start in response to activation or powering of the test device **14** and/or computing system **18**. Alternatively, the method **1400** may start in response to a user input, receipt of data or instructions, or receipt of a signal from a sensor.

At **1404**, the test device **14** sequentially illuminates at least the first portion of a medium being evaluated with a plurality of bands of electromagnetic energy, in a first sequence during a first period. At **1406**, the sensor **46** (FIG. **4**) of the test device **14** measures responses to the illumination from at least the first portion of the medium being, during the first period. The measured or test responses may be indicative of both a portion of content and a portion of material of the medium being evaluated.

At **1408**, the test device **14** and/or computing system **18** compares the measured or test responses of the first period to a first set of reference responses.

At **1410**, the test device **14** sequentially illuminates at least the first portion of the medium being evaluated with a plurality of bands of electromagnetic energy, in a second sequence, the second sequence different from the first sequence, during a second period. At **1412**, the sensor **46** of the test device **14** measures responses to the illumination from at least the first portion of the medium being evaluated. The measured or test responses may be indicative of both a portion of the content and a portion of the material of the medium being evaluated, during the second period.

At **1414**, the test device **14** and/or computing system **18** compares the measured responses of the second period to a

second set of reference responses. At **1416**, the test device **14** and/or computing system **18** determine whether the medium is authentic, based at least in part on the comparisons. As previously noted, employing two or more sequences may enhance security and/or may enhance accuracy of the analysis.

The method **1400** terminates at **1418**. In some embodiments, the method **1400** may return control back to **1402**, in lieu of terminating at **1418**. In other embodiments, the method **1400** may operate as separate processes or threads, in parallel or concurrently with one another.

FIG. **40** shows a method **1450** of operating the test device **14** according to one illustrated embodiment.

At **1452**, the control subsystem **54** and/or microprocessor **56** (FIG. **4**) of the test device **14** sequentially illuminates at least the first portion of the medium being evaluated with electromagnetic energy from bands within a visible portion, an infrared portion, or an ultraviolet portion of the electromagnetic spectrum. Other embodiments may employ bands from other portions of the electromagnetic spectrum, for example, microwave or X-ray portions.

FIG. **41** shows a method **1456** of operating a test device **14**, according to another illustrated embodiment.

At **1458**, the control subsystem **54** and/or microprocessor **56** (FIG. **4**) of the test device **14** selectively turns respective ones of a plurality of sources **440n** and Off, in an order defined by the sequence, to illuminate the medium.

FIG. **42** shows a method **1462** of operating a test device, according to a yet another illustrated embodiment.

At **1464**, control subsystem **54** and/or microprocessor **56** (FIG. **4**) of the test device **14** selectively applies current to respective ones of the sources **44**, in the order defined by the sequence to illuminate the medium.

FIG. **43** shows a method **1468** of operating the test device **14** according to a further illustrated embodiment.

At **1470**, control subsystem **54** and/or microprocessor **56** (FIG. **4**) of the test device **14** selectively applies current at a plurality of different drive levels to respective ones of the sources **44**, where the order and the drive level are defined by the sequence, to illuminate the medium.

FIG. **44** shows a method **1474** of operating the test device **14** and/or computing system **18**, according to one illustrated embodiment. The method **1474** may be used with the methods of FIGS. **36-39**.

At **1476**, the test device **14** and/or computing system **18** classifies the medium as a media type, based at least in part on the comparisons.

FIG. **45** shows a method **1480** of operating the test device **14** and/or computing system **18** according to one illustrated embodiment. The method **1480** may be used in any of the methods of FIGS. **36-39**.

At **1482**, the test device **14** and/or computing system **18** compares the measured or test responses to a set of reference responses to illumination of a reference specimen of a reference medium that reflects the spectral characteristics that are associated with authenticate copies of the reference medium. Such an approach may be particularly useful to authenticate mass produced media or copies of original media, for example, currency or financial transaction cards.

FIG. **46** shows a method **1486** of operating a test device **14** and/or computing system **18** according to one illustrated embodiment. The method **1486** may be useful in the methods of FIGS. **36-39**.

At **1488**, the test device **14** and/or computing system **18** compares the measured responses to a set of reference responses to illumination of the medium during a previous period that occurred before the first period. Thus, the medium

being evaluated can be compared against itself to determine if it is the same identical or original medium. Such may be useful to identify works of art or original copies of documents, for example financial instruments such as bonds or share certificates.

FIG. 47 shows a method 1492 of operating a test device 14 according to another illustrated embodiment.

At 1494, the test device 14 sequentially illuminates at least a first portion of a financial instrument. A financial instrument may, for example, take the form of currency, checks, bonds, money orders, and/or securities.

FIG. 48 shows a method 1498 of operating a test device 14 according to another illustrated embodiment.

At 1500, the test device 14 sequentially illuminates at least the first portion of an identity document. The identity document may, for example, take the form of documents, such as passports, identity cards (e.g., national, state, provincial, military, employer, school, organization), driver's licenses, and/or birth or naturalization certificates.

FIG. 49 shows a method 1504 of operating a test device 14 according to one illustrated embodiment.

At 1506, the test device 14 sequentially illuminates at least a first portion of a medium bearing a likeness of an individual identified by an identity document. The likeness may take a variety of forms, for example a photograph or other reproduction of the individual's likeness or image. Thus, the measured or test response will reflect the individual's likeness.

FIG. 50 shows a method 1510 of operating a test device 14, according to one illustrated embodiment.

At 1512, the test device 14 sequentially illuminates at least the first portion of a legal document. The legal document may take the form of a licenses, permits, assignments, deeds, wills, declarations, oaths, agreements, pleadings, or motions.

FIG. 51 shows a method 1550 of operating a test device 14 and/or computing system 18, according to another illustrated embodiment. The method 1550 may be employed with one or more of the previously described methods.

At 1552 the test device 14 and/or computing system 18 provides a query for additional data. The query may be made to an end user, for example an end user operating the test device 14, or the computing system 18. The query may be made to a database of information.

The query may take a variety of forms. For example, the query may request information regarding an object, for example the name of the manufacturer, the model, the color, the year of production or release. The query may request information regarding a document, for example a name or title, year of publication or execution, names of parties or those executing the document, number of pages, paragraphs, words or letters, content, security feature, serial number, expiration date, type of material, etc. The query may request information regarding biological tissue, for example date of specimen, identifier for specimen or subject from which the specimen as derived, name of subject, gender, type of tissue, temperature, heart rate, oxygen level, levels of toxics, protein levels, reported conditions such as aches, nausea, dizziness, coughing, swelling, etc.

At 1554, the test device 14 and/or computing system 18 receive additional data. As noted above, the additional data may take any of a variety of forms. The additional data may be a measurable or observable characteristic. For example a measurable or observable characteristic of an object, media or biological tissue.

At 1556, the test device 14 and/or computing system 18 employs the additional data in determining whether the medium is authentic. For example, the test device 14 or computing system 18 may employ the additional data to increase

a confidence level in a match, or to find a closest match. Also for example, the test device 14 or computing system 18 may alternatively, or additionally employ the additional data to or to reduce the number of reference samples to which the measured or test response will be compared. This may advantageously reduce processing time and use of computational resources.

While not generally discussed above, the computing system 18 or associated separate accounting system (not shown) may track usage by a financial entity, such as a business (e.g., corporation, partnership, sole proprietorship, limited liability company), a division of a business, a non-profit, a government (e.g., federal, state or provincial, county or parish, city or town), of division of a government (e.g., agency, department)). The financial entity is an entity financially obligated for the various transactions occurring on the evaluation system 10. The financial entity may, for example, be the owner, operator, lessee, or otherwise in control of test devices 14 and/or database 20, 34. Such is accounting methods and structures are discussed in more detail in commonly assigned U.S. provisional patent application Ser. No. 60/834,662, filed Jul. 31, 2006 using Express Mail No. EV448396842US.

Further, while not discussed above, the computing system 18 may authenticate the test device 14 and/or user of the test device 14. For example, the computing system 18 may verify a user identifier and/or device identifier. Additionally, or alternatively, the computing system 18 may verify a password and/or personal identification number (PIN). The computing system 18 may employ other approaches to authenticating the test device 14 and/or user. Additionally, or alternatively, the computing system 18 may determine whether the test device 14 and/or user of the test device 14 has sufficient permission to access the data. The computing system 18 may check one or more permission data structures to determine a level of access granted to the testing device 14 and/or user of the test device 14. Access may, for example, be limited to data related to certain objects. Alternatively, or additionally, data may be limited to authorized personnel with, for example with respect to identification of individuals and/or bodily tissue. Other restrictions may of course apply. Such security methods and structures are discussed in more detail in commonly assigned U.S. provisional patent application Ser. No. 60/834,662, filed Jul. 31, 2006 using Express Mail No. EV448396842US.

As noted above, in some embodiments, the sequence may also define a variety of temperatures for the sources 44, where such temperatures can be controlled, for example by one or more heaters such as resistors (not shown) and/or one or more thermoelectric coolers (not shown). Such is discussed in more detail in commonly assigned U.S. provisional patent application Ser. No. 60/834,662, filed Jul. 31, 2006 using Express Mail No. EV448396842US.

FIG. 52 shows a test device 14 according to one illustrated embodiment, positioned next to a dime to illustrate a possible size of the test device, and with all sources simultaneously illuminated to better illustrate the various wavelengths of the sources. FIG. 53 shows the test device 14 of FIG. 52 with one source illuminated during operation. FIG. 54 shows the test device 14 of FIG. 52 with another source illuminated during operation.

Rather than illuminating a specimen with broadband white light and using a prism to separate wavelengths onto a large array of detectors, the test device illuminates the specimen with multiple light sources of different narrowband spectra and measure the reflected light with a single detector—allowing us to produce devices that are cheaper, smaller, and lighter weight.

The simplest embodiment of the test device **14** includes a single photodiode light sensor (arrow in FIG. **52**) and multiple surface-mount light emitting diodes (LEDs), that project different spectra of light (with peak wavelengths at different shades of infrared, red, orange, yellow, green, blue, violet, ultraviolet). In the simplest driving scheme, the LEDs are turned on, one at a time (e.g., FIGS. **53** and **54**), to project light onto a specimen. The specimen reflects a portion of the light back to the photodiode of the test device, which converts the light energy to an output voltage level—essentially taking a snapshot of the specimen for each LED. The photodiode voltage levels form a spectral signature for the specimen, which is stored in a small file.

FIG. **55** shows a monitor and displaying a screen of a user interface, according to an illustrated embodiment. FIG. **55** shows the basic form of the test device **14** collecting a spectral signature of a paint sample and sending data to a host computer. FIG. **55** shows one exemplary spectral signature plotted in white on a black background.

The software interface on the computer can be navigated with a mouse or with verbal commands captured with speech recognition algorithms—enabling hands-free control of the device for a user in the field. The test device acquires multiple spectral signatures per second, and plots them in real-time on the screen for the user. A set of proprietary algorithms compares the spectral signature to a database of known signatures, and quantifies the closeness of the match (reported as root mean square). E.g., in FIG. **55**, the specimen is identified as paint sample W-F-720 and the signatures are a 99.682% match. New items can be added to the database on-the-fly. As noted above, the database can be stored locally in a mobile device, on a nearby computer, or on a remote server. Proprietary encryption algorithms are used to transmit spectral signatures to a remote server.

FIG. **56** shows a test device **14** according to an illustrated embodiment, positioned next to a dime to illustrate a possible size.

FIG. **57** shows a test device **14** being used to test a piece of currency, according to an illustrated embodiment. Some aspects of testing are discussed in U.S. provisional patent application Ser. No. 60/820,938, filed Jul. 31, 2006.

EXAMPLES

Example 1

ID/Passport Verification

A pattern database of passport photos of every U.S. citizen may be searchable within seconds to confirm their identity. For security purposes, the search patterns for the entire database may be changed, for example, in less than thirty minutes or even on demand. This may reduce or eliminate identification document fraud, and also reduces or eliminates the cracking the security code.

The object evaluation system **10** can verify a passport or other identification documentation as follows:

When a passport application is submitted, a photo is included which will be affixed to a validly issued passport. The photo identifies the person submitting the application. Once the issuing authority determines that a passport is to be issued, the issuing authority will generate and store at least one known reference pattern associated with the photo (the reference object **50** in this example), as well as other identity information relating to the identity of the person to whom the passport is issued, such as the person's name, physical characteristics, address, social security number, etc. (other issu-

ance information can also be included if necessary, such as for example the date of issuance). A data file containing the reference pattern **202** (FIG. **6**) and associated identity information is stored in the data structure **200** with a plurality of other reference patterns **202** generated by the issuing authority for other validly issued passports. The issued passport containing the photo is then sent to the person who submitted the application.

At a security checkpoint, for example at an airport terminal, a passport is provided by a traveler for identification purposes. The passport (sampled object **50**) is provided to the test device **14** of the system **10**. A region is selected within the passport photo (the sampled object **50** in this example) for which a spectrum measuring device of the test device **14** measures the spectral contents, i.e., color information, and outputs information indicative of the same to the computing system **18** or microprocessor **56** operating spatial analysis software.

The spectral content information outputted by the spectrum measuring device is provided as input to the spatial analysis software program, which generates a measured pattern for the sampled passport photo. In some embodiments, the measured pattern may be in the XYZ color space, and/or the measured pattern can be observed from virtually any angle. The measure pattern (or a view key generated therefrom) is compared to the plurality of reference patterns stored in the passport issuing authority's database (or view keys generated therefrom) until a matching reference pattern is found. If a matching reference pattern is not found, then the passport is deemed to be a fraud by the spatial analysis software. If a match is located, identity information associated with the matching reference pattern is analyzed to determine if the identity information for the matching reference pattern substantially corresponds to the identity information associated with the sampled passport photo.

At least a portion of the identity information associated with the sampled passport photo is generally located within the passport, and can be provided to the spatial analysis software for analysis (e.g., by the user entering or scanning the identity information present in the passport), and/or the identity information within the passport can be provided to the human user to perform the comparison. If the identity information associated with the sampled passport photo matches the identity information associated with the matching reference pattern, the passport photo will be deemed an authentic and validly issued passport (i.e., not a forgery) by the spatial analysis software, and the traveler will be permitted to proceed past the security checkpoint.

Further, it should be understood that the materials used to construct the passport (or other identification documentation materials) can be validated against known spectral or color data. The paper and inks can be checked to determine if the passport itself is a forgery, not just the photo or information printed on the document.

Example 2

Document Authentication

The object evaluation system **10** can be used to detect forgeries of a document of value, such as money or bank notes, or other sensitive documents operates as follows:

When a document is validly produced, the producing entity generates and stores at least one reference pattern **202** for the original document (the reference object **50** in this example), as well as other identity information relating to the identity or characteristics of the document, such as the date it was pro-

duced, a general title for the document, key terms or monetary value, etc. A data structure **200** containing the reference pattern **202** and identity information associated with the reference pattern **202** is then delivered or made available to an eligible recipient of the original document.

When the recipient is later presented with a document (sampled object **50**), the recipient can use the object evaluation system **10** to check the authenticity of the presented document, i.e., to determine whether the presented document is the original document or of the same quality or origin as the original document. It should be understood that if the document is one that is duplicated, such as a dollar bill for example, then only reference patterns for one representative document needs to be used for authentication.

The presented document is provided to a spectrum measuring device of the test device **14**. A region is selected within the presented document (the sampled object **50** in this example) for which the spectrum measuring device measures the spectral content and outputs information indicative of the same to the computing system **18** or microprocessor **56** operating spatial analysis software.

The spectral content information outputted by the spectrum measuring device is provided as input to the spatial analysis software, which generates a measured pattern for the sampled document. The measured pattern (or a view key generated therefrom) is compared to the specific reference pattern **202** previously generated for the original document (or a view key generated therefrom). If the measured pattern does not match the reference pattern **202**, then the presented document is deemed a forgery by the spectral analysis software. If the measured pattern matches the reference pattern, then the presented document is deemed authentic by the spectral analysis software and the recipient can accept the presented document.

For further authentication, the identity information associated with the original document can also be compared to identity information associated with the presented document to determine if they substantially correspond. At least a portion of the identity information associated with the presented document is generally located within the document, and can be provided to the spatial analysis software for analysis (e.g., by the user entering or scanning the identity information present in the document), and/or the identity information within the presented document can be provided to the human user to perform the comparison.

Example 3

Product Monitoring

The object evaluation system **10** can be used for brand protection to verify the authenticity of a product based on the make of its material (e.g., fabric colors) operates as follows:

When a manufacturer mass produces a product, at least one reference pattern **202** for a representative of the product (the reference object **50** in this example) is generated and stored in the reference pattern data structure **200**, as well as identity information associated with the original product, such as the name or style of the product, a serial number, a color description, a size, the manufacturer's name and address, etc.

To determine if the product (sampled object **50**) is of the same quality or of the same origin as the original representative product, a distributor or individual consumer can provide the product to be sampled to the object evaluation system **10**. A region is selected within the sampled product (the sampled object **50** in this example) for which a spectrum measuring device of the test device **14** measures the spectral content and

outputs information indicative of the same to the computing system **18** or microprocessor **56** operating spatial analysis software.

The spectral content information outputted by the spectrum measuring device is provided as input to the computing system **18** or microprocessor **56** executing the spatial analysis software, which generates a measured pattern for the sampled product **50**. The measured pattern (or a view key generated therefrom) is compared to the reference patterns **202** in the data structure **200** (or view keys generated therefrom) until a matching reference pattern **202** is found. If a matching reference pattern is not found, then the sampled product **50** is deemed to be a fraud. If a match is located, then the identity information associated with the matching reference pattern is analyzed to determine if the identity information for the matching reference pattern substantially corresponds to the identity information associated with the sampled product. At least a portion of the identity information associated with the sampled product **50** is generally located on a label or tag on the product, or observable by a human user, and can be provided to the computing system **18** or microprocessor **56** executing the spatial analysis software for analysis (e.g., by the user entering or scanning the identity information present in the label or tag or obtained from observation), and/or the identity information associated with the matching reference pattern can be provided to the human user to perform the comparison. If the identity information associated with the sampled product **50** matches the identity information associated with the matching reference pattern, the sampled product **50** will be deemed authentic and the purchase and/or distribution of the sampled product **50** can proceed. If the measured pattern does not match the reference pattern **202**, then the sampled product **50** is deemed a knock-off or tampered product.

Thus, the object evaluation system **10** can be utilized for brand protection to verify the authenticity of products based on the make of their fabric colors with the pattern of the original product in database, the system **10** can compare a knock off versus the real product in a matter of minutes by scanning any area of the product for which a database pattern exists. In a preferred embodiment, once the fabric has been scanned, a view key is selected to obtain a pattern file. This pattern file will be compared against a pattern from an authentic fabric sample on our database from the same view key point.

Art forgery is another area of product verification that the object evaluation system **10** can be used. That is, spectral data can be taken from one or more regions of a valuable piece of art and this spectral data could be used to authenticate copies or unknown works.

Quality Control of Manufacturing Process

The object evaluation system **10** can be also be used for quality control of manufacturing processes to maintain quality control on practically any manufactured good or the packaging for the good. In this regard, the system **10** would operate as follows:

When a manufacturer mass produces a product, a variety of reference patterns **202** can be taken from the product (reference object **50**) at different locations or areas within the manufacturing process. To determine if the manufacturing process is operating properly, readings can be taken from the products (sampled objects **50**) during actual manufacturing and compared to the reference patterns **202** to determine whether the manufacturing process is operating to predetermined quality control standards. Depending upon the results of the comparison, the manufacturing process can be shut down or modified (if the comparison shows unacceptable

quality control) or subsequent parts of the manufacturing process can be actuated. For example, if the product (sampled object **50**) was a loaf of bread being baked within an oven, then readings could be taken of the loaf of bread and compared with the reference patterns **202** until the comparisons indicate the loaf of bread is ready to be removed from the oven.

Quality Control/Nondestructive Testing of Manufactured Products

The object evaluation system **10** can also be used for quality control or nondestructive testing or evaluation of manufactured products. Such may be employed to test or evaluate products over the lifetime of such products, for example to detect cracks, stress or strain formation and/or deterioration in products that occurs during use. Such may be useful in the periodic or ad hoc inspection or maintenance of products. Such may be particularly advantageous for inspecting products which are subject to cyclic loading, for example aircraft fuselages, wings and other parts, submarines hulls, or turbines, etc. Such may be particularly advantageous for inspecting products which are subject to environmental factors, for example, ultraviolet radiation, wind, temperature fluctuations, freezing, high temperatures, moisture, lightning strikes, etc.

When a manufacturer mass produces a product, a variety of reference patterns **202** can be taken from the product (reference object **50**) at different locations on the product. The reference patterns may cover the entire surface of the manufactured product or may cover portions of the product known or suspected of being susceptible to fatigue, cracking, stress and/or strain. The reference patterns **202** may be taken when the product is new, used, or subject to some set of conditions.

From time to time during the life of the product or assembly including the product, samples are taken of the product or portion thereof. For example, the product or portion thereof may be sampled using the test device **14** in the manner discussed above, periodically or in an ad hoc timing. The samples are compared to the reference patterns **202**. Differences between the samples and the reference patterns **202** may indicate development of fatigue, cracking, stress and/or strain or other deterioration in the manufactured product. In some embodiments, the reference patterns **202** may represent a product that is new or relatively new and that has not been subject to cyclic loading or other environmental factors. In some embodiments, the reference patterns **202** may represent a product that has been subject to cyclic loading or other environmental factors, but still represents a product that is considered safe and within a defined set of safety tolerances.

Alternatively, or additionally, a match between the samples and the reference patterns **202** may indicate development of fatigue, cracking, stress and/or strain in the manufactured product or other deterioration. In such embodiments, the reference patterns may represent a product that has been subject to cyclic loading or other environmental factors to such a degree that the product is considered unsafe and/or outside of a defined set of safety tolerances.

Depending upon the results of the comparison between the samples and the reference patterns **202**, the product or assembly may be taken out of service and destroyed, recycled, rebuilt or repaired.

Some embodiments may employ photonic band gaps created by the particular characteristics of the manufactured product to allow detection of the appearance of fatigue, cracks, strain, stress or other deterioration. For example, a crack that is not visible to the unaided eye may create a photonic band gap that is clearly discernable in the comparison to the reference patterns. Also for example, fatigue, strain,

stress or other deterioration that is not otherwise visible to the unaided eye may create a photonic band gap that is clearly discernable in the comparison to the reference patterns. Such may produce a sample that represents the product or portion thereof in three-dimensions, for example, where a crack extends into a surface of the manufactured product.

Some embodiments may employ relatively long wavelengths (e.g., infrared) to penetrate below the surface of the manufactured product. Such may allow detection of below surface optical characteristics indicative of fatigue, cracks, strain, stress or other deterioration. Such may produce a sample that represents the product in three-dimensions.

Some embodiments may employ coatings and/or optical filters such as one or more diffraction gratings to enhance the appearance of optical characteristics indicative of fatigue, cracks, strain, stress or other deterioration. For example, FIG. **58** shows a test device **14** being used with a photostress coating **1600** applied to the product **50** and a polarizing film **1601** overlying the photostress coating **1600** to perform inspection for fatigue, cracks, stress, strain or other deterioration on a manufactured product **50** such as a portion of an aircraft, according to an illustrated embodiment. Such materials are commercially available, for example from Vishay Intertechnology, Inc. of Malvern, Pa.

Some embodiments may employ magnification to enhance the appearance of optical characteristics indicative of fatigue, cracks, strain, stress or other deterioration. For example, FIG. **59** shows a test device **14** being used with a lens system **1602** (shown in cross-section), to perform routine inspection for fatigue, cracks, or other deterioration in a product during the life of the product. For instance, optical electromagnetic radiation may be provided via one or more lens to the test device **14** from the product being sampled. Such may allow focus on a specific portion of the product.

Some embodiments may employ one or more substances applied to the manufactured product to improve visualization of fatigue, cracks stress, strain or other deterioration. For example, a fine dust or powder may be blown or otherwise applied to the product. Alternatively, a liquid or gel may be flowed or otherwise applied to the product. Such visualization materials may have a size sufficiently small to inhabit a crack or micro-crack. The crack might not otherwise be visible to the unaided eye, or may not be visible even with the visualization material. Such visualization material may have a charge (e.g., static charge) that causes the visualization material to be retained by the crack. Such visualization material may be retained in a crack even after other visualization material is removed from the product, for example by being blown or washed. The visualization material may enhance the ability to discern a crack using the test device **14**, since such visualization material would produce a different spectral signature than the manufactured product. In some embodiments, the visualization material may take the form of nanoparticles (e.g., nano-sized particles of gold, silver, carbon).

In some embodiments, the system **10** may be employed to monitor the quality, health or other characteristics of goods, products, for example fluids or products which flow (e.g., grain, powder, gels, etc.). The goods, products, or fluids may, for example, take the form of manufactured goods, products or fluids. For instance, the quality or health of lubricants or fuels may be monitored. Such lubricants or fuels may or may not be refined. Also for instance, the quality or health of fluids such as coolants may be monitored. Such coolants may or may not be refined or otherwise manufactured.

For instance, a spectral response of a lubricant, fuel or coolant may be compared with spectral responses of reference samples of lubricants, fuels or coolants with known

characteristics that may be indicative of the quality or health of the lubricant, fuel or coolant. Such characteristics, may for example include, or be indicative of, varying degrees or concentrations of particulates or contaminants, and/or physical or chemical changes. Such may, for instance, be indicative of viscosity or ability to provide suitable levels of lubrication, energy and/or heat transport. Such may allow the monitoring of goods, products or fluids, useful in a variety of circumstances, for instance in machinery which employs lubricants, fuel and/or coolant. In some embodiments, the monitoring may be performed on a periodic or non-periodic basis during routine maintenance or service checks. Such monitoring may include the withdrawal of a sample or specimen of the good, product or fluid, for instance withdrawal of a sample of a lubricant, fuel or coolant. In some embodiments, the monitoring may be performed without the withdrawal of a sample or specimen.

FIG. 60 shows a supply system 1650 that allows monitoring to be performed without the withdrawal of a sample or specimen, according to one illustrated embodiment.

The supply system 1650 may supply one or more components to a piece of machinery 1652. For example, the supply system 1650 may supply one or more fluids 1654 to the piece of machinery 1652. Such fluids 1654 may, for example, take the form of lubricants, fuels, and/or coolants. The supply system 1650 includes conduit 1656 to provide a fluid communicating path to the piece of machinery 1652. The supply system 1650 may optionally include one or more pumps 1658 to move the fluid 1654 through the conduit 1656. The pump 1658 may take any form suitable for the particular fluid 1654 and application, including but not limited to compressors, fans, rotary pumps, impeller, etc. The supply system 1650 may optionally include one or more filters 1660 coupled to the conduit 1656 and configured to remove contaminants from the fluid 1654. The filter 1660 may, or may not, include one or more catalysts. Although FIG. 60 illustrates the filter 1660 positioned immediately following the machinery 1652, other embodiments may position the filter 1660 in other locations in the supply system 1650 and/or may include additional filters at other locations. The supply system 1650 may optionally include a reservoir 1662 to store the fluid 1654.

One or more test devices 14 may be positioned at various locations in the supply system 1650 to monitor the quality or health of the fluid 1654. For example, one test device 14a may be positioned immediately following the filter 1660 to ensure that fluid 1654 coming from the filter 1660 has one or more desired characteristics. Characteristics include, but are not limited to, level or percentage of particulates or impurities, viscosity, heat transfer ability or thermal mass, chemical or physical makeup. The test device 14a may also allow a determination to be made as to whether the filter 1660 is correctly functioning. For example, detecting particulates above a certain range or threshold may indicate that the filter 1660 is clogged or ineffective and needs to be changed or replaced.

Also for example, a test device 14b may be located to immediately following the machinery 1652, for example before the filter 1660. The test device 14b allows a determination to be made as to the quality or health of the machinery. 1652. For example, detecting particulates above a certain range or threshold may indicate that the machinery 1652 is not receiving sufficient lubrication or some parts are out alignment and grinding together. Also for example, detecting a change in the physical or chemical attributes may indicate excessive heat which may be indicative of a problem with the machinery 1652, conduit 1656, and/or coolant.

Further, one or more test devices 14c may be positioned in or on the machinery 1652. The test device 14c may monitor

material within or on the machinery 1652, for example fluids 1654, for instance lubricants, fuels and/or coolants. Additionally, or alternatively, the test devices 14c may monitor or other aspects of the operation of the machinery 1652 or supply system 1650. Additionally, or alternatively, a test device 14c may be positioned in, on or proximate an active component of the supply system 1650, for example the pump 1658 or a valve or actuator.

The test devices 14a, 14b may be positioned in other locations, may be omitted, and/or additional test devices 14 may be employed. For example, the test device may be located with the machinery 1652 where such test device is able to withstand the rigors (e.g., temperature, vibration, stress, force, pressure) of operation. Portions of the conduit 1656 may be designed, formed or positioned to facilitate the operation of the test devices 14. For example, a portion or all of the conduit 1656 may be transparent or translucent to a particular range or ranges of electromagnetic radiation employed by the test devices 14. Also for example, a portion or all of the conduit may be designed, formed or positioned to adjust a speed of the fluid 1654, for instance, allowing a pooling of the fluid. As a further example, a portion or all of the conduit may be designed, formed or positioned to adjust or provide a desired spatial dimension (e.g., thickness, width) of the fluid suitable for measuring responses.

Such testing may be performed continuously, periodically or intermittently. Such testing may advantageously allow real time results from operating machinery. Such may advantageously eliminate the need for additional equipment (e.g., sample or specimen holders, etc.) which may require special handling or disposal procedures. Monitoring the quality or health of goods, products and/or fluids may be employed in a variety of applications. For example, the monitoring of the quality or health of lubricants, fuels and/or coolants may be employed in applications including but not limited to vehicles such as ships, aircraft, cars, trucks, buses, trolleys, trains, without regard to fuel source, and to other machinery including but not limited to motors, engines, turbines, generators, presses, drills, bores, or any other device with moving parts, whether or not such machinery is used in a vehicle.

The above description of illustrated embodiments, including what is described in the Abstract, is not intended to be exhaustive or to limit the embodiments to the precise forms disclosed. Although specific embodiments of and examples are described herein for illustrative purposes, various equivalent modifications can be made without departing from the spirit and scope of the disclosure, as will be recognized by those skilled in the relevant art. The teachings provided herein of the various embodiments can be applied to other systems for recognizing, identifying, verifying, authenticating, classifying, and/or diagnosing or otherwise evaluating objects such as, but not limited to, manufactured goods and articles; media, for example identity documents, financial instruments, legal documents, other documents and other media; and biological tissue, not necessarily the exemplary networked evaluation system generally described above.

For example, images of a test object may be useful for more than simple spectral analysis. For instance, the image information may be employed by other image/pattern recognition algorithms to, for example, identify objects independent of, or in conjunction with the test object's spectral composition. Additionally, the image recognition algorithms can usefully interact with the spectral analysis algorithms. For instance, image analysis may be employed to locate a target area within an image of the test object, and carry-out a detailed spectral analysis of the target art. For example, the test device 14 may capture an image of an identification document, such as a

passport, at any orientation, find a target area on the identification document (e.g., 3 mm to the left of the lower right hand corner of a photo carried by the passport), and perform a spectral analysis of that target area, which is known to contain particularly useful spectral information. The target area may advantageously be kept confidential to maintain security of the system. In addition to this interaction between spectral analysis and spatial analysis, there can be more complex analyses performed, for example where a signature form a test object comprises a multi-dimensional dataset of spectral information at multiple points in space on the test object.

A possible advantage may include low manufacturing cost testing. LEDs are mass-produced commodity items and thus are very inexpensive (e.g., fractions of a cent when purchased in bulk). The other components in our system, such as photodiodes are also quite inexpensive, enabling us to produce the Cyclops at a fraction of the cost of competing technologies. The material costs for a simple test device unit can be well under five dollars. Conversely, customers are used to purchasing photospectrometers for hundreds to tens of thousands of dollars.

A possible advantage may include the small size and light weight. One embodiment is the diameter of a dime.

A possible advantage may include high speed. At least one embodiment scans approximately 10 objects per second, and the prototype being developed now is capable of scanning thousands of objects per second.

As noted above, there are numerous applications. For example, authentication. Since the test device reads the spectral signatures that are naturally present in objects, it is not necessary to implant manmade markers (such as RFIDs, barcodes, chemical tracers, or encrypted graphics). Even if such markers are fairly inexpensive per unit, such technology scales poorly—as the amount of objects increases, the cost to implement scales proportionately. A single test device can be used to identify groups of objects of any size, and new objects can be added to the database without any additional cost. Such may be applied to authentication of: currency, passports, and identification cards, branded assets, Pharmaceuticals, fine art, insured goods, and/or shipping crate seals, for example at ports of entry. Also for example, quality control, such as in manufacturing and pharmaceuticals.

The foregoing detailed description has set forth various embodiments of the devices and/or processes via the use of block diagrams, schematics, and examples. Insofar as such block diagrams, schematics, and examples contain one or more functions and/or operations, it will be understood by those skilled in the art that each function and/or operation within such block diagrams, flowcharts, or examples can be implemented, individually and/or collectively, by a wide range of hardware, software, firmware, or virtually any combination thereof. In one embodiment, the present subject matter may be implemented via Application Specific Integrated Circuits (ASICs). However, those skilled in the art will recognize that the embodiments disclosed herein, in whole or in part, can be equivalently implemented in standard integrated circuits, as one or more computer programs running on one or more computers (e.g., as one or more programs running on one or more computer systems), as one or more programs running on one or more controllers (e.g., microcontrollers) as one or more programs running on one or more processors (e.g., microprocessors), as firmware, or as virtually any combination thereof, and that designing the circuitry and/or writing the code for the software and or firmware would be well within the skill of one of ordinary skill in the art in light of this disclosure.

In addition, those skilled in the art will appreciate that the mechanisms of taught herein are capable of being distributed as a program product in a variety of forms, and that an illustrative embodiment applies equally regardless of the particular type of signal bearing media used to actually carry out the distribution. Examples of signal bearing media include, but are not limited to, the following: recordable type media such as floppy disks, hard disk drives, CDROMs, digital tape, and computer memory; and transmission type media such as digital and analog communication links using TDM or IP based communication links (e.g., packet links).

The various embodiments described above can be combined to provide further embodiments. All of the U.S. patents, U.S. patent application publications, U.S. patent applications, foreign patents, foreign patent applications and non-patent publications referred to in this specification and/or listed in the Application Data Sheet, including but not limited to: U.S. Provisional Patent Application Ser. Nos. 60/623,881, filed Nov. 1, 2004; 60/732,163, filed Oct. 31, 2005; 60/820,938, filed Jul. 31, 2006; 60/834,662, filed Jul. 31, 2006; 60/834,589, filed Jul. 31, 2006; 60/871,639, filed Dec. 22, 2006; 60/883,312, filed Jan. 3, 2007; 60/890,446, filed Feb. 16, 2007; U.S. Pat. No. 8,081,304, issued Dec. 20, 2011; and U.S. Nonprovisional Patent Application Ser. No. 13/302,978, filed Nov. 22, 2011, are incorporated herein by reference, in their entirety. Aspects of the embodiments can be modified, if necessary, to employ systems, circuits and concepts of the various patents, applications and publications to provide yet further embodiments.

These and other changes can be made to the embodiments in light of the above-detailed description. In general, in the following claims, the terms used should not be construed to limit the claims to the specific embodiments disclosed in the specification and the claims, but should be construed to include all possible embodiments along with the full scope of equivalents to which such claims are entitled. Accordingly, the claims are not limited by the disclosure.

The invention claimed is:

1. A method of facilitating the manufacturing of objects, the method comprising:
 - during a first period, sequentially illuminating at least a first portion of an object being manufactured with a plurality of bands of electromagnetic energy in a first sequence;
 - during the first period, measuring a plurality of responses to the illumination from at least the first portion of the object being manufactured;
 - comparing the measured responses of the first period to a first set of reference responses to illumination of a reference specimen of a reference object;
 - during a second period, sequentially illuminating at least the first portion of the object being manufactured with a plurality of bands of electromagnetic energy in a second sequence, the second sequence being different than the first sequence;
 - during the second period, measuring a plurality of responses to the illumination in the second sequence from at least the first portion of the object being manufactured;
 - comparing the measured responses of the second period to a second set of reference responses to illumination of the reference specimen of the reference object; and
 - terminating the manufacturing process of the object being manufactured based at least in part on the comparison of the measured responses of the first period to the first set

of reference responses and the comparison of the measured responses of the second period to the second set of reference responses.

2. The method of claim 1, further comprising:
 during a different period from the first period, sequentially
 illuminating at least a second portion of the object being
 manufactured with a plurality of bands of electromag-
 netic energy;
 during the different period, measuring a plurality of
 responses to the illumination from at least the second
 portion of the object being manufactured;
 comparing the measured responses of the different period
 to a third set of reference responses to illumination of the
 reference specimen of the object; and
 determining whether at least a portion of the manufactur-
 ing process is complete based at least in part on the
 comparison of the measured responses of the different
 period to the third set of reference responses.

3. The method of claim 1, further comprising:
 during a different period from the first period, sequentially
 illuminating at least a second portion of the object being
 manufactured with a plurality of bands of electromag-
 netic energy in the first sequence;
 during the different period, measuring a plurality of
 responses to the illumination from at least the second
 portion of the object being manufactured;
 comparing the measured responses of the different period
 to a third set of reference responses to illumination of a
 reference specimen of an object; and
 identifying the second portion of the object being manu-
 factured based at least in part on the comparison of the
 measured responses of the different period to the third
 set of reference responses.

4. The method of claim 1, further comprising:
 during a different period, sequentially illuminating at least
 the first portion of the object being manufactured with a
 plurality of bands of electromagnetic energy in the first
 sequence;
 during the different period, measuring a plurality of
 responses to the illumination from at least the first por-
 tion of the object being manufactured;
 comparing the measured responses of the different period
 to a second set of reference responses to illumination of
 a reference specimen of an object; and
 determining whether a later portion of the manufacturing
 process is complete based at least in part on the com-
 parison of the measured responses of the different period
 to the second set of reference responses.

5. The method of claim 1 wherein sequentially illuminating
 at least a first portion of an object being manufactured with a
 plurality of bands of electromagnetic energy in a first
 sequence includes sequentially illuminating at least the first
 portion of the object being manufactured with electromag-
 netic energy from bands within a visible portion, an infrared
 portion or an ultraviolet portion of the electromagnetic spec-
 trum.

6. The method of claim 1 wherein sequentially illuminating
 at least a first portion of an object being manufactured with a
 plurality of bands of electromagnetic energy in the first and
 second sequences each includes selectively turning respec-
 tive ones of a plurality of sources ON and OFF in an order
 defined by the first and sequences.

7. The method of claim 6 wherein selectively turning
 respective ones of the sources ON and OFF in an order
 defined by the first and second sequences each includes selec-
 tively applying current to respective ones of the sources in the
 order defined by the first and sequences.

8. The method of claim 6 wherein selectively turning
 respective ones of the sources ON and OFF in an order
 defined by the first and second sequences includes selectively
 applying current at a plurality of different levels to respec-
 tive ones of the sources, where the order and the level is defined by
 the first and sequences.

9. The method of claim 8 wherein selectively applying
 current at a plurality of different levels to respective ones of
 the sources, where the order and the level is defined by the first
 and sequences each includes selectively applying current at
 the plurality of different levels to respective ones of a plurality
 of light emitting diodes, at least some of the light emitting
 diodes having an emission spectra at a first current level that
 differs from an emission spectra of other of the light emitting
 diodes at the first current level.

10. A system useful in the manufacturing of objects, the
 system comprising:

means for sequentially illuminating at least a first portion
 of an object being manufactured with a plurality of
 bands of electromagnetic energy in a sequence that is
 varied from time-to-time;

means for measuring a plurality of responses to the illumi-
 nation from at least the first portion of the object being
 manufactured during the illumination; and

means for terminating the manufacturing process based on
 a determination of whether at least a portion of the
 manufacturing process is complete, the determination
 being based at least in part on a comparison of the
 measured responses to a set of reference responses and
 based on the sequence of illumination.

11. The system of claim 10 wherein the means for sequen-
 tially illuminating includes at least a first source operable to
 emit electromagnetic energy in a first band at a first time and
 in a second band at a second time, the second band being at
 least partially different from the first band.

12. The system of claim 10 wherein the means for sequen-
 tially illuminating includes a plurality of sources each oper-
 able to emit electromagnetic energy in a respective band, at
 least one of the bands being at least partially different from
 another one of the bands.

13. The system of claim 10 wherein the means for measur-
 ing a plurality of responses to the illumination includes at
 least one sensor selected from the group consisting of a pho-
 todiode, a photomultiplier, a charge-coupled device, and a
 multi-channel plate.

14. The system of claim 10 wherein the means for deter-
 mining whether at least a portion of the manufacturing pro-
 cess is complete based at least in part on a comparison and the
 sequence of illumination is remote from the means for
 sequentially illuminating.

15. A system useful in manufacturing objects, the system
 comprising:

a plurality of sources of electromagnetic energy control-
 lable to sequentially illuminate at least a first portion of
 an object being manufactured with a plurality of bands
 of electromagnetic energy in a sequence of illumination
 that is varied over time;

a sensor that measures a plurality of responses to the illu-
 mination from at least the first portion of the object being
 manufactured during each sequence of illumination; and

a control subsystem coupled to the plurality of sources of
 electromagnetic energy and the sensor, the control sub-
 system terminating a manufacturing process of the
 object being manufactured responsive to comparisons of
 the measured responses from the sensor for each
 sequence of illumination to a corresponding set of ref-
 erence responses.

16. The system of claim 15, wherein the plurality of sources of electromagnetic energy comprise at least one of one or more light emitting diodes, one or more lasers, and one or more incandescent light sources.

17. The system of claim 15, wherein the sensor comprises 5
at least one of one or more photodiodes, one or more photo-multiplier tubes, one or more CMOS image sensors, one or more charge coupled devices, and one or more micro-channel plates.

18. The system of claim 15, wherein the control subsystem 10
comprises:

a microprocessor that controls the sequences of illumination of the plurality of sources of electromagnetic energy; and

a memory coupled to the microprocessor. 15

19. The system of claim 15, wherein the memory stores sets of reference responses, each reference response being for a corresponding object being manufactured.

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