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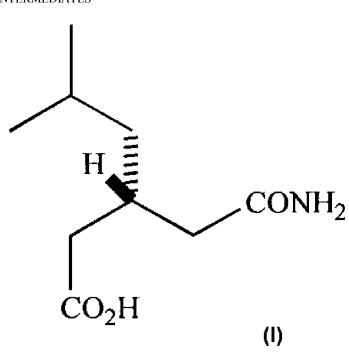
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(54) Title: PROCESS FOR THE PREPARATION OF R-(-)-3- (CARBAMOYLMETHYL)-5-METHYLHEXANOIC ACID AND THE INTERMEDIATES



(57) Abstract: The invention provides a process for resolution of R ( $\pm$ ) - 3- (carbamoylmethyl)-5-methylhexanoic acid I to form enantiomerically pure form of compound of formula (I), the said process comprises resolution of racemic mixture of compound of formula (II) with cinchona class of alkaloids or amines. The invention also provides for a process for preparing (S)-3-(aminomethyl)-5- methylhexanoic acid from R (-)-3-(carbamoylmethyl)-5-methylhexanoic acid I

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A. CLASSIFICATION OF SUBJECT MATTER INV. C07C227/04 C07C2 C07C231/18 C07C233/05 C07C231/20 C07C229/08 ADD. According to International Patent Classification (IPC) or to both national classification and IPC **B. FIELDS SEARCHED** Minimum documentation searched (classification system followed by classification symbols) C07C Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) EPO-Internal, WPI Data, BEILSTEIN Data, CHEM ABS Data C. DOCUMENTS CONSIDERED TO BE RELEVANT Category\* Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. χ WO 2009/004643 A2 (CADILA HEALTHCARE LTD 1 - 13[IN]; TIPPANU THIRUPATHI RAO [IN]; DWIVEDI SHRIP) 8 January 2009 (2009-01-08) claims; examples US 2010/292506 A1 (RAZZETTI GABRIELE [IT] 1 - 13Α ET AL) 18 November 2010 (2010-11-18) WO 2008/117305 A2 (GLENMARK Α 1 - 13PHARMACEUTICALS LTD [IN]; BOBBA VENKATA SIVA KUMAR [IN]; SANI) 2 October 2008 (2008-10-02) page 10 Х Further documents are listed in the continuation of Box C. See patent family annex. Special categories of cited documents: "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "A" document defining the general state of the art which is not considered to be of particular relevance earlier application or patent but published on or after the international "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive filing date document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be special reason (as specified) considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "O" document referring to an oral disclosure, use, exhibition or other document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 22 June 2012 03/07/2012 Name and mailing address of the ISA/ Authorized officer European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Fax: (+31-70) 340-3016 Bedel, Christian

# **INTERNATIONAL SEARCH REPORT**

Information on patent family members

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Patent document cited in search report		Publication date		Patent family member(s)	Publication date
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