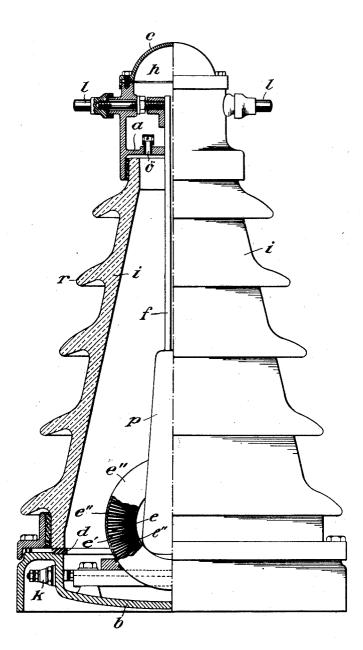
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### G. KEINATH ET AL HIGH TENSION CURRENT TRANSFORMER Filed March 14, 1929



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# UNITED STATES PATENT OFFICE

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#### HIGH-TENSION CURRENT TRANSFORMER

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high-tension current transformers.

Our improved high-tension current transformer is distinguished by very small dimen-<sup>5</sup> sions in comparison with the service voltage and is not only inexpensive itself, but is, furthermore, so designed that the plant in which it is installed is also less costly.

- Apart from the air-cooled transformers, <sup>10</sup> the ordinary transformers consist in their external construction of an iron tank filled with a dielectric substance for the iron core and the windings and a bushing insulator dimensioned for the service voltage, which serves
- <sup>15</sup> to introduce the high-tension primary leads into the grounded tank in a manner proof against flash-over and breakdown.

Extensive calculations and researches have shown that it is possible without increasing 20 the dimensions of the insulator determined by the flash-over voltage in air, to accommodate in the insulator, the transformer proper which in customary constructions is

- usually contained in a special metal tank, so <sup>25</sup> that the metal tank shrinks, so to say, into a simple base plate forming the bottom of the insulator. The height of the transformer is thus considerably reduced in compari-30
- son with the ordinary designs. Hollow base-supported or spreader insulators (also known as pedestal insulators) already existing in the high-tension distribution plant may also be used for housing the electrical parts of the transformers or a transformer according to our invention may be placed at
- a point at which otherwise a base-supported insulator would have to be provided.

It is furthermore possible to install a transformer subsequently and without any change 40 in the direction of the line by simply replacing the existing spreader insulator with another insulator in the interior of which according to our invention a transformer is housea.

45 It is also possible to design a bushing in-

Our invention relates to improvements in sulator of the high-tension plant as a cor tainer for a transformer instead of a spreader insulator. Such an insulator then consists, as usual with very high voltages, of two sections joined by a narrow flange, the 50 sections consisting of hollow supporting or spreader insulators.

In the drawing affixed hereto and forming part of our invention an embodiment of our invention is illustrated half in longitudinal 55 section and half in elevation, a transformer for outdoor use being assumed.

The hollow base-supported or spreader in-sulator i rests with its lower edge upon a packing ring d on the metallic supporting 60 base b. This insulator may be a standard article of the usual size and shape (circular cross section). Within this insulator is housed a current transformer of any usual or suitable construction, for instance with an- 65 nular iron core supported on the metal base or bottom b and a ring-shaped primary winding p threaded through the core at right angles. The secondary or low-tension winding e' is directly wound upon the iron core e, and 70is preferably covered with a protective envelope e'' of solid insulating material, and terminates in terminals k, which are arranged in an annular depression or counter-sunk portion of the bottom b. The risk of 75 a flash-over from the high-tension parts to the low-tension winding is thus avoided and a reliable protection obtained against rain. The primary p is also preferably covered 80 with a protective envelope, made of solid ma-terial insulating against high tension; in the drawing, the primary proper does not really show, since the protective envelope encloses or covers the high-tension primary 85 winding at all points thereof. The plane in which the high-tension winding is wound, extends in the direction of the longitudinal geometric axis of the insulator i, and the same remark will apply to the plane of the iron core e, both of said planes being axial 90

with reference to the insulator i, but perpendicular to each other. The height of the insulator i corresponds solely to the predetermined service voltage or operating voltage of the transformer, and the total or over-all height of the transformer, including its casing formed of the parts c, a, i, b, is substantially the same as that of a customary base-supported insulator dimensioned for the same operating voltage. The height of the bottom b is small relatively to that of the

- insulator *i*, being preferably less than onefifth of the height of such insulator. The bottom b is set either on the ground or on an iron pole or mast, as is usual in apparatus 15 of this character. The spreader insulator is
- filled with oil which enters through the opening o in the cover plate a provided in the head of the insulator into a special cavity hserving as oil expansion chamber and con-20
- taining the terminals. In this chamber the level of the oil rises and falls as the temperature fluctuates, but in such a way that the opening o remains covered at all times. The high-tension conductors marked by the ref-
- 25 erence letter l traverse the cavity h without changing their direction. One of them is screwed into the dome-shaped cap c serving as protection against glow discharges and
- 50 for closing the cavity in an oil-tight manner, the other traverses the cap and is insulated in it, but both are in the interior of the cap connected to the extended ends or broughtout longitudinal leads f of the high-tension 25 winding.

The insulator is in the usual manner provided with ring-formed corrugations r to facilitate the running off of the rain.

When using two co-axially alined insu-10 lators joined by flanges at the lower ends and thus forming a bushing insulator, the bottom is omitted and only an outer annular mem-ber remains. The current transformer is then preferably arranged symmetrically in the in-45 terior of the combined insulators.

Various modifications and changes may be made without departing from the spirit and the scope of the invention, and we desire, therefore, that only such limitations shall be 50 placed thereon as are imposed by the prior art

We claim as our invention:

1. A high-tension current transformer, comprising in combination, a hollow spreader 55 oil insulator, and iron core with primary and secondary winding immersed in the oil, a metal bottom fixed in an oil-tight manner at the foot of said insulator and adapted to support the iron core of said transformer, said 60 metal bottom being countersunk along the edge to form an annular cavity serving for bringing out the low-tension terminals, the high-tension connecting leads of the primary winding traversing said insulator longitu-65 dinally and being brought out at the top.

2. A high-tension current transformer, comprising in combination, a hollow spreader oil insulator, an iron core with primary and secondary winding immersed in the oil, a metal bottom fixed in an oil-tight manner at the foot of said insulator and adapted to support the iron core of said transformer, said metal bottom being countersunk along the edge to form an annular cavity serving for bringing out the low-tension terminals, the 75 high-tension connecting leads of the primary winding traversing said insulator longitudinally and being brought out at the top, and a glow discharge protecting cap located upon 80 said insulator and enclosing the high-tension terminals and adapted to serve as oil expansion chamber.

3. The combination of a transformer comprising a high-tension primary, a core, and a 85 low-tension secondary, with a casing enclosing said transformer and comprising an upper insulating member surrounding the hightension primary, and a metallic base member having a countersunk portion in the bottom of 90 its outer surface, said low-tension secondary having terminals arranged in such countersunk portion.

4. A high-tension current transformer comprising a casing which includes a sup-95 porting bottom and a spreader insulator carried by such bottom and made of a height corresponding solely to the predetermined operating voltage, an annular iron core within said casing, a low-tension winding on said core, and a high-tension winding extending through the iron core and through said lowtension winding, and located entirely within said insulator, the plane of said annular core, and the plane in which said high-tension 105 winding is wound, both extending in the direction of the longitudinal axis of said insulator, and the ends of said high-tension winding leading to the outside at the top of said insulator.

5. A high-tension current transformer <sup>110</sup> comprising a casing which includes a supporting bottom and a spreader insulator carried by such bottom and made of a height corresponding solely to the predetermined 115 operating voltage, an annular iron core within said casing, a low-tension winding, a hightension winding located entirely within said insulator, and an envelope enclosing the hightension winding at all points thereof and made of solid material insulating against 120 high tension, both ends of the high-tension winding leading to the outside at the top of said insulator, and both ends of the low-tension winding leading to the outside at the bot-125 tom of said insulator.

6. A high-tension current transformer comprising a hollow spreader insulator of a height corresponding solely to the predetermined operating voltage, a bottom closing 130 the interior of the insulator at the lower end

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thereof, the height of said bottom being small relatively to the height of said insulator, an iron core located within the space bounded by said insulator and said bottom, a low-ten-

5 sion winding and a high-tension winding, the ends of the latter winding leading to the outside at the top of said insulator, and an envelope enclosing the high-tension winding at all points thereof and made of solid material
10 insulating against high tension.

In testimony whereof we affix our signatures.

### GEORG KEINATH. JOSEPH SCHWEMMER.

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