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(54) Title: MEDIUM DENSITY FIBREBOARD

(57) Abstract: The process described herein presents a unique method and means of manufacturing medium density fibreboard (MDF) using agricultural plant stalks. The plant stalks are first depithed. The stalks are then broken down into fiber-like threads and made into fiber bundles. These fiber bundles are then combined with a resin component and a wax component, and the resulting mixture is cured. The MDF is economical to manufacture than prior art fibreboard in that it does not necessitate the use of expensive MDI resin. Further, the fibreboard is environmentally friendly in that it provides a beneficial use for agricultural waste.



### INTERNATIONAL SEARCH REPORT

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a. classification of subject matter INV. B27N3/02 B27N1 B27N1/00 According to International Patent Classification (IPC) or to both national classification and IPC Minimum documentation searched (classification system followed by classification symbols) B27N Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal, WPI Data C. DOCUMENTS CONSIDERED TO BE RELEVANT Category\* Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. X US 3 504 073 A (RAKSZAWSKI JOHN F) 1-4,7,931 March 1970 (1970-03-31) 13, 15, 19,22 column 1, line 11 - line 24 column 1, line 49 - line 52 column 2, line 53 - column 3, line 7 column 4, line 32 - line 49 χ CN 1 277 095 A (LU RENSHU [CN]) 1,2,7,9, 20 December 2000 (2000-12-20) 19,22 abstract X Further documents are listed in the continuation of Box C. X See patent family annex. Special categories of cited documents: later document published after the international filing date \*A\* document defining the general state of the art which is not considered to be of particular relevance or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention \*E\* earlier document but published on or after the international "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled "O" document referring to an oral disclosure, use, exhibition or document published prior to the international filing date but later than the priority date claimed in the art. "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 9 February 2007 19/02/2007 Name and mailing address of the ISA/ Authorized officer European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk Tel. (+31–70) 340–2040, Tx. 31 651 epo nl, Fax: (+31–70) 340–3016 Söderberg, Jan-Eric

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