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(54) Title: ENDO-BETA-1,4-GLUCANASE

(57) Abstract: An enzyme exhibiting endo-beta-1,4-glucanase activity (EC 3.2.1.4), which is selected from one of a) a polypeptide encoded by the DNA sequence of positions 1 to 2322 of SEQ ID NO:1; b) a polypeptide produced by culturing a cell comprising the sequence of SEQ ID NO:1 under conditions wherein the DNA sequence is expressed; c) an endo-beta-1,4-glucanase enzyme having a sequence of at least 97% identity to the amino acid sequence of position 1 to position 773 of SEQ ID NO:2; and fragments thereof exhibiting endo-beta-1,4-glucanase activity, and d) a polypeptide having endo-beta-1,4-glucanase activity that is encoded by a polynucleotide that hybridizes with the nucleotide sequence shown in positions 1-2322 of SEQ ID NO:1, is useful for detergent and textile applications.



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ENDO-BETA-1,4-GLUCANASE

The present invention relates to an enzyme exhibiting endo-beta-1,4-glucanase activity which enzyme is endogenous to the strain *Bacillus sp.*, DSM 12648, to an isolated polynucleotide molecule encoding such an endo-beta-1,4-glucanase, and use of the enzyme
5 in the detergent, paper and pulp, oil drilling, oil extraction, wine and juice, food ingredients, animal feed or textile industries.

BACKGROUND OF THE INVENTION

Cellulose is a polymer of glucose linked by beta-1,4-glucosidic bonds. Cellulose
10 chains form numerous intra- and intermolecular hydrogen bonds, which result in the formation of insoluble cellulose micro-fibrils. Microbial hydrolysis of cellulose to glucose involves the following three major classes of cellulases: (i) endo-glucanases (EC 3.2.1.4) which cleave beta-1,4-glucosidic links randomly throughout cellulose molecules, also called endo-beta-1,4-glucanases; (ii) cellobiohydrolases (EC 3.2.1.91) which digest cellulose from the non-reducing
15 end, releasing cellobiose; and (iii) beta-glucosidases (EC 3.2.1.21) which hydrolyse cellobiose and low molecular-weight cellooligosaccharides to release glucose.

Beta-1,4-glucosidic bonds are also present in other naturally occurring polymers, e.g. in the beta-glucans from plants such as barley and oats. In some cases, endo-glucanases also provide hydrolysis of such non-cellulose polymers.

20 Cellulases are produced by many micro-organisms and are often present in multiple forms. Recognition of the economic significance of the enzymatic degradation of cellulose has promoted an extensive search for microbial cellulases, which can be used industrially. As a result, the enzymatic properties and the primary structures of a large number of cellulases have been investigated. On the basis of the results of a hydrophobic cluster analysis of the
25 amino acid sequence of the catalytic domain, these cellulases have been placed into different families of glycosyl hydrolases; fungal and bacterial glycosyl hydrolases have been grouped into 35 families (Henrissat, B.: A classification of glycosyl hydrolases based on amino acid sequence similarities. *Biochem. J.* 280 (1991), 309-316. Henrissat, B., and Bairoch, A.: New families in the classification of glycosyl hydrolases based on amino acid sequence similarities.
30 *Biochem. J.* 293 (1993), 781-788.). Most cellulases consist of a cellulose-binding domain (CBD) and a catalytic domain (CAD) separated by a linker which may be rich in proline and hydroxy amino acid residues. Another classification of cellulases has been established on the basis of the similarity of their CBDs (Gilkes et al. (1991)) giving five families of glycosyl hydrolases (I-V).

35 Cellulases are synthesized by a large number of microorganisms which include fungi, actinomycetes, myxobacteria and true bacteria but also by plants. Especially endo-beta-1,4-glucanases of a wide variety of specificities have been identified. Many bacterial endo-

glucanases have been described (Gilbert, H.J. and Hazlewood, G.P. (1993) J. Gen. Microbiol. 139:187-194. Henrissat, B., and Bairoch, A.: New families in the classification of glycosyl hydrolases based on amino acid sequence similarities. Biochem. J. 293 (1993), 781-788.).

An important industrial use of cellulolytic enzymes is for treatment of paper pulp, e.g. for improving the drainage or for de-inking of recycled paper. Another important industrial use of cellulolytic enzymes is for treatment of cellulosic textile or fabrics, e.g. as ingredients in detergent compositions or fabric softener compositions, for bio-polishing of new fabric (garment finishing), and for obtaining a "stone-washed" look of cellulose-containing fabric, especially denim, and several methods for such treatment have been suggested, e.g. in GB-A-1 368 599, EP-A-0 307 564 and EP-A-0 435 876, WO 91/17243, WO 91/10732, WO 91/17244, WO 95/24471 and WO 95/26398. JP patent application no. 13049/1999 discloses a heat resistant alkaline cellulase derived from *Bacillus* sp. KSM-S237 (deposited as FERM-P-16067) suitable for detergents.

There is an ever existing need for providing novel cellulase enzymes or enzyme preparations which may be used for applications where cellulase, preferably an endo-beta-1,4-glucanase, activity (EC 3.2.1.4) is desirable.

The object of the present invention is to provide novel enzymes and enzyme compositions having substantial beta-1,4-glucanase activity under slightly acid to alkaline conditions and improved performance in paper pulp processing, textile treatment, laundry processes, extraction processes or in animal feed; preferably such novel well-performing endo-glucanases are producible or produced by using recombinant techniques in high yields.

SUMMARY OF THE INVENTION

The inventors have found a novel enzyme having substantial endo-beta-1,4-glucanase activity (classified according to the Enzyme Nomenclature as EC 3.2.1.4), which enzyme is endogenous to a strain of *Bacillus* sp. AA349 (DSM 12648), and the inventors have succeeded in cloning and expressing a DNA sequence encoding such an enzyme. The endo-beta-1,4-glucanase of the invention has stability and activity properties that make it exceptionally well-suited for use in applications involving aqueous alkaline solutions that contain surfactants and/or bleaches. Such application conditions are very commonly found, both within household and industrial detergents, textile finishing treatments and in the manufacture or recycling of cellulosic pulps.

Because the beta-1,4-glucanase of the invention maintains its activity to an exceptional extent under such relevant application conditions it is contemplated that it will be more useful than other known enzymes, e.g., when used in detergents, for paper/pulp processing or for textile treatments.

Also it is noted that the beta-1,4-glucanase of the invention is not significantly inactivated by Fe(II) ions. A sensitivity of the enzyme activity to the presence of ferrous ions could place restrictions on the applicability of the enzyme, such as in processes taking place in metal containers.

5 Accordingly, in its first aspect the present invention relates to an enzyme exhibiting endo-beta-1,4-glucanase activity (EC 3.2.1.4) which is selected from one of (a) a polypeptide encoded by all or part of the DNA sequence of SEQ ID NO:1; (b) a polypeptide produced by culturing a cell comprising the sequence of SEQ ID NO:1 under conditions wherein the DNA sequence is expressed; (c) an endo-beta-1,4-glucanase enzyme having a sequence of at
10 least 97%, preferably 98%, more preferred 98.5%, even more preferred 99% identity to (I) positions 1-773 of SEQ ID NO:2, or a fragment thereof that has endo-glucanase activity, (II) the amino acid sequence of positions 1 to about 340 of SEQ ID NO:2 and (III) the amino acid sequence of positions 1 to from between about 540 and 773 of SEQ ID NO:2, when identity is determined by GAP provided in the GCG program package using a GAP creation penalty of
15 3.0 and GAP extension penalty of 0.1; and (d) a polypeptide having endo-beta-1,4-glucanase activity that is encoded by a polynucleotide that hybridizes with the nucleotide sequence shown in positions 1-2322 of SEQ ID NO: 1 under hybridization conditions comprising 5 x SSC at 45°C and washing conditions comprising 2 x SSC at 60°C. In a preferred embodiment such fragment is a polypeptide which consists of position 1 to position 663 ± 50 amino acids,
20 preferably position 1 to 663 ± 25 amino acids.

In its second aspect the invention relates to an isolated polynucleotide molecule, preferably a DNA molecule, encoding the catalytically active domain of an enzyme exhibiting endo-beta-1,4-glucanase activity which molecule is selected from the group consisting of (a) polynucleotide molecules comprising a nucleotide sequence as shown in SEQ ID NO:1 from
25 nucleotide 1 to nucleotide 2322, (b) species homologs of (a); (c) polynucleotide molecules that encode a polypeptide that is at least 97%, preferably 98%, more preferred 98.5%, even more preferred 99% identical to the amino acid sequence of SEQ ID NO:2 from amino acid residue 1 to amino acid residue 773, and (c) degenerate nucleotide sequences of (a) or (b); preferably a polynucleotide molecule capable of hybridizing to a denatured double-stranded
30 DNA probe under medium stringency conditions, wherein the probe is selected from the group consisting of DNA probes comprising the sequence shown in positions 1-2322 of SEQ ID NO:1 and DNA probes comprising a subsequence of positions 1-2322 of SEQ ID NO:1 having a length of at least about 100 base pairs.

In its third, fourth and fifth aspect the invention provides an expression vector
35 comprising a DNA segment which is, e.g., a polynucleotide molecule of the invention; a cell comprising the DNA segment or the expression vector; and a method of producing an enzyme

exhibiting endo-glucanase activity, which method comprises culturing the cell under conditions permitting the production of the enzyme, and recovering the enzyme from the culture.

In yet another aspect the invention provides an isolated enzyme exhibiting endo-beta-1,4-glucanase activity, characterized in (i) being free from homologous impurities and (ii) the enzyme is produced by the method described above.

In a preferred embodiment of the present invention, the endo-glucanase exhibits activity at a pH in the range of 5-11, preferably with a pH optimum at 6-10.5, and at temperatures from 20 to 60°C.

The endo-glucanase comprises a catalytically active domain belonging to family 5 of glycosyl hydrolases (this domain corresponds to about position 1 to about position 340 of SEQ ID NO: 2), and a cellulase binding domain (CBD) belonging to family 17 (this domain corresponds to about position 341 to about position 540 of SEQ ID NO: 2). The remainder of SEQ ID NO: 2 are domains of unknown function.

The endo-glucanase of the invention is advantageous in a number of industrial applications, especially in detergent compositions due to improved anti-redeposition and detergency effects, and in the treatment of textile.

DETAILED DESCRIPTION OF THE INVENTION

The strain *Bacillus* sp. AA349, which has been isolated from a soil sample originating in Greece, was deposited by the inventors according to the Budapest Treaty on the International Recognition of the Deposit of Microorganisms for the Purposes of Patent Procedure at the Deutsche Sammlung von Mikroorganismen und Zellkulturen GmbH, Mascheroder Weg 1b, D-38124 Braunschweig, Federal Republic of Germany, on 25 January 1999 under the deposition number DSM 12648.

The term "functional enzymatic properties" as used herein is intended to mean physical and chemical properties of a polypeptide exhibiting one or more catalytic activities. Examples of functional enzymatic properties are enzymatic activity, specific enzymatic activity, relative enzymatic activity to the maximum activity (measured as a function of either pH or temperature), stability (degradation of enzymatic activity over time), DSC melting temperature, N-terminal amino acid sequence, molecular weight (usually measured in SDS-PAGE), isoelectric point (pI).

In the present context the term "expression vector" denotes a DNA molecule, linear or circular, that comprises a segment encoding a polypeptide of interest operably linked to additional segments that provide for its transcription. Such additional segments may include promoter and terminator sequences, and may optionally include one or more origins of replication, one or more selectable markers, an enhancer, a polyadenylation signal, and the like. Expression vectors are generally derived from plasmid or viral DNA, or may contain

elements of both. The expression vector of the invention may be any expression vector that is conveniently subjected to recombinant DNA procedures, and the choice of vector will often depend on the host cell into which the vector is to be introduced. Thus, the vector may be an autonomously replicating vector, i.e. a vector which exists as an extrachromosomal entity, the replication of which is independent of chromosomal replication, e.g. a plasmid. Alternatively, the vector may be one which, when introduced into a host cell, is integrated into the host cell genome and replicated together with the chromosome(s) into which it has been integrated.

The term "recombinant expressed" or "recombinantly expressed" used herein in connection with expression of a polypeptide or protein is defined according to the standard definition in the art. Recombinant expression of a protein is generally performed by using an expression vector as described immediately above.

The term "isolated", when applied to a polynucleotide molecule, denotes that the polynucleotide has been removed from its natural genetic milieu and is thus free of other extraneous or unwanted coding sequences, and is in a form suitable for use within genetically engineered protein production systems. Such isolated molecules are those that are separated from their natural environment and include cDNA and genomic clones. Isolated DNA molecules of the present invention are free of other genes with which they are ordinarily associated, but may include naturally occurring 5' and 3' untranslated regions such as promoters and terminators. The identification of associated regions will be evident to one of ordinary skill in the art (see for example, Dynan and Tijan, Nature 316:774-78, 1985). The term "an isolated polynucleotide" may alternatively be termed "a cloned polynucleotide".

When applied to a protein/polypeptide, the term "isolated" indicates that the protein is found in a condition other than its native environment. In a preferred form, the isolated protein is substantially free of other proteins, particularly other homologous proteins (i.e. "homologous impurities" (see below)). It is preferred to provide the protein in a greater than 40% pure form, more preferably greater than 60% pure form.

Even more preferably it is preferred to provide the protein in a highly purified form, i.e., greater than 80% pure, more preferably greater than 95% pure, and even more preferably greater than 99% pure, as determined by SDS-PAGE.

The term "isolated protein/polypeptide" may alternatively be termed "purified protein/polypeptide".

The term "homologous impurities" means any impurity (e.g. another polypeptide than the polypeptide of the invention), which originate from the homologous cell from which the polypeptide of the invention is originally obtained.

The term "obtained from" as used herein in connection with a specific microbial source, means that the polynucleotide and/or polypeptide is produced by the specific source, or by a cell in which a gene from the source have been inserted.

The term "operably linked", when referring to DNA segments, denotes that the segments are arranged so that they function in concert for their intended purposes, e.g. transcription initiates in the promoter and proceeds through the coding segment to the terminator

The term "polynucleotide" denotes a single- or double-stranded polymer of deoxyribonucleotide or ribonucleotide bases read from the 5' to the 3' end. Polynucleotides include RNA and DNA, and may be isolated from natural sources, synthesized *in vitro*, or prepared from a combination of natural and synthetic molecules.

The term "complements of polynucleotide molecules" denotes polynucleotide molecules having a complementary base sequence and reverse orientation as compared to a reference sequence. For example, the sequence 5' ATGCACGGG 3' is complementary to 5' CCCGTGCAT 3'.

The term "degenerate nucleotide sequence" denotes a sequence of nucleotides that includes one or more degenerate codons (as compared to a reference polynucleotide molecule that encodes a polypeptide). Degenerate codons contain different triplets of nucleotides, but encode the same amino acid residue (i.e., GAU and GAC triplets each encode Asp).

The term "promoter" denotes a portion of a gene containing DNA sequences that provide for the binding of RNA polymerase and initiation of transcription. Promoter sequences are commonly, but not always, found in the 5' non-coding regions of genes.

The term "secretory signal sequence" denotes a DNA sequence that encodes a polypeptide (a "secretory peptide") that, as a component of a larger polypeptide, directs the larger polypeptide through a secretory pathway of a cell in which it is synthesized. The larger peptide is commonly cleaved to remove the secretory peptide during transit through the secretory pathway.

25 POLYNUCLEOTIDES:

Within preferred embodiments of the invention an isolated polynucleotide of the invention will hybridize to similar sized regions of SEQ ID NO:1 or a sequence complementary thereto, under at least medium stringency conditions.

In particular, polynucleotides of the invention will hybridize to a denatured double-stranded DNA probe comprising either the full sequence encoding the catalytic domain of the enzyme which sequence is shown in positions 1-2322 of SEQ ID NO:1 or any probe comprising a subsequence of SEQ ID NO:1 having a length of at least about 100 base pairs under at least medium stringency conditions, but preferably at high stringency conditions as described in detail below. Suitable experimental conditions for determining hybridization at medium, or high stringency between a nucleotide probe and a homologous DNA or RNA sequence involves presoaking of the filter containing the DNA fragments or RNA to hybridize in 5 x SSC (Sodium chloride/Sodium citrate, Sambrook et al. (1989) Molecular cloning: A

laboratory manual, Cold Spring Harbor lab., Cold Spring Harbor, NY) for 10 min, and prehybridization of the filter in a solution of 5 x SSC, 5 x Denhardt's solution (Sambrook et al. 1989), 0.5 % SDS and 100 µg/ml of denatured sonicated salmon sperm DNA (Sambrook et al. 1989), followed by hybridization in the same solution containing a concentration of 10ng/ml of a random-primed (Feinberg, A. P. and Vogelstein, B. (1983) Anal. Biochem. 132:6-13), 32P-dCTP-labeled (specific activity higher than 1 x 10⁹ cpm/micro g) probe for 12 hours at about 45°C. The filter is then washed twice for 30 minutes in 2 x SSC, 0.5 % SDS at least 60°C (medium stringency), still more preferably at least 65°C (medium/high stringency), even more preferably at least 70°C (high stringency), and even more preferably at least 75°C (very high stringency).

Molecules to which the oligonucleotide probe hybridizes under these conditions are detected using an x-ray film.

As previously noted, the isolated polynucleotides of the present invention include DNA and RNA. Methods for isolating DNA and RNA are well known in the art. DNA and RNA encoding genes of interest can be cloned in Gene Banks or DNA libraries by means of methods known in the art.

Polynucleotides encoding polypeptides having endo-glucanase activity of the invention are then identified and isolated by, for example, hybridization or PCR.

The present invention further provides counterpart polypeptides and polynucleotides from different bacterial strains (orthologs or paralogs). Of particular interest are endo-glucanase polypeptides from gram-positive alkalophilic strains, including species of *Bacillus*.

Species homologues of a polypeptide with endo-glucanase activity of the invention can be cloned using information and compositions provided by the present invention in combination with conventional cloning techniques. For example, a DNA sequence of the present invention can be cloned using chromosomal DNA obtained from a cell type that expresses the protein. Suitable sources of DNA can be identified by probing Northern blots with probes designed from the sequences disclosed herein. A library is then prepared from chromosomal DNA of a positive cell line. A DNA sequence of the invention encoding an polypeptide having endo-glucanase activity can then be isolated by a variety of methods, such as by probing with probes designed from the sequences disclosed in the present specification and claims or with one or more sets of degenerate probes based on the disclosed sequences. A DNA sequence of the invention can also be cloned using the polymerase chain reaction, or PCR (Mullis, U.S. Patent 4,683,202), using primers designed from the sequences disclosed herein. Within an additional method, the DNA library can be used to transform or transfect host cells, and expression of the DNA of interest can be detected with an antibody (monoclonal or polyclonal) raised against the endo-glucanase cloned from *B. sp.*, DSM

12648, expressed and purified as described in Materials and Methods and Examples 1 and 2, or by an activity test relating to a polypeptide having endo-glucanase activity.

The endo-glucanase encoding part of the DNA sequence shown in SEQ ID NO:1 and/or an analogue DNA sequence of the invention may be cloned from a strain of the bacterial species *Bacillus* sp., preferably the strain DSM12648, producing the enzyme with endo-glucanase activity, or another or related organism as described herein.

How to use a sequence of the invention to get other related sequences: The disclosed sequence information herein relating to a polynucleotide sequence encoding an endo-beta-1,4-glucanase of the invention can be used as a tool to identify other homologous endo-glucanases. For instance, polymerase chain reaction (PCR) can be used to amplify sequences encoding other homologous endo-glucanases from a variety of microbial sources, in particular of different *Bacillus* species.

POLYPEPTIDES:

The sequence of amino acids in position 1 to position 773 of SEQ ID NO:2 is a mature endo-glucanase sequence with a calculated molecular weight of 86 kDa. It is believed that positions 1 to about 340 of SEQ ID NO:2 are the catalytically active domain of the of the present endo-glucanase enzyme. It is also believed that positions from about 340 to about 540 are the cellulose binding domain of the present endo-glucanase enzyme. The function of the remainder of the sequence, i.e., from about position 540 to position 773, is at present unknown.

The present invention provides an endo-glucanase enzyme comprising (i) the amino acid sequence of position 1 to position 773 of SEQ ID NO:2, or a fragment thereof that has endo-glucanase activity.

A fragment of position 1 to position 773 of SEQ ID NO:2 is a polypeptide, which have one or more amino acids deleted from the amino and/or carboxyl terminus of this amino acid sequence. In an embodiment the present invention provides an endo-glucanase enzyme comprising (ii) the amino acid sequence of positions 1 to about 340 of SEQ ID NO:2, since it is contemplated that such a mono-domain endo-glucanase is also useful in the industrial applications described herein. In another embodiment the present invention provides an endo-glucanase enzyme comprising (iii) the amino acid sequence of positions 1 to from between about 540 and 773 of SEQ ID NO:2, since it is contemplated that such an endo-glucanase comprising the catalytically active domain and the cellulose binding domain is also useful in the industrial applications described herein. In a preferred embodiment such fragment is a polypeptide which consists of position 1 to position 663 \pm 50 amino acids, preferably 1 to 663 \pm 25 amino acids.

The present invention also provides endo-glucanase polypeptides that are substantially homologous to the polypeptide of (i), (ii), or (iii) above and species homologs (paralogs or orthologs) thereof. The term "substantially homologous" is used herein to denote polypeptides being at least 97%, preferred 98%, more preferred 98.5% identical, and most preferably 99% or more identical to the sequence shown in amino acids nos. 1-773 of SEQ ID NO:2, or a fragment thereof that has endo-glucanase activity, or its orthologs or paralogs. Percent sequence identity is determined by conventional methods, by means of computer programs known in the art such as GAP provided in the GCG program package (Program Manual for the Wisconsin Package, Version 8, August 1994, Genetics Computer Group, 575 Science Drive, Madison, Wisconsin, USA 53711) as disclosed in Needleman, S.B. and Wunsch, C.D., (1970), Journal of Molecular Biology, 48, 443-453, which is hereby incorporated by reference in its entirety. GAP is used with the following settings for polypeptide sequence comparison: GAP creation penalty of 3.0 and GAP extension penalty of 0.1.

Sequence identity of polynucleotide molecules is determined by similar methods using GAP with the following settings for DNA sequence comparison: GAP creation penalty of 5.0 and GAP extension penalty of 0.3.

Substantially homologous proteins and polypeptides are characterized as having one or more amino acid substitutions, deletions or additions. These changes are preferably of a minor nature, that is conservative amino acid substitutions (see Table 2) and other substitutions that do not significantly affect the folding or activity of the protein or polypeptide; small deletions, typically of one to about 30 amino acids; and small amino- or carboxyl-terminal extensions, such as an amino-terminal methionine residue, a small linker peptide of up to about 20-25 residues, or a small extension that facilitates purification (an affinity tag), such as a poly-histidine tract, protein A (Nilsson et al., EMBO J. 4:1075, 1985; Nilsson et al., Methods Enzymol. 198:3, 1991. See, in general Ford et al., Protein Expression and Purification 2: 95-107, 1991, which is incorporated herein by reference. DNAs encoding affinity tags are available from commercial suppliers (e.g., Pharmacia Biotech, Piscataway, NJ; New England Biolabs, Beverly, MA).

However, even though the changes described above preferably are of a minor nature, such changes may also be of a larger nature such as fusion of larger polypeptides of up to 300 amino acids or more both as amino- or carboxyl-terminal extensions to a polypeptide of the invention having endo-glucanase activity.

Table 1

Conservative amino acid substitutions

Basic: arginine

		lysine
		histidine
	Acidic:	glutamic acid
		aspartic acid
5	Polar:	glutamine
		asparagine
	Hydrophobic:	leucine
		isoleucine
		valine
10	Aromatic:	phenylalanine
		tryptophan
		tyrosine
	Small:	glycine
		alanine
15		serine
		threonine
		methionine

In addition to the 20 standard amino acids, non-standard amino acids (such as 4-hydroxyproline, 6-*N*-methyl lysine, 2-aminoisobutyric acid, isovaline and α-methyl serine) may be substituted for amino acid residues of a polypeptide according to the invention. A limited number of non-conservative amino acids, amino acids that are not encoded by the genetic code, and unnatural amino acids may be substituted for amino acid residues. "Unnatural amino acids" have been modified after protein synthesis, and/or have a chemical structure in their side chain(s) different from that of the standard amino acids. Unnatural amino acids can be chemically synthesized, or preferably, are commercially available, and include pipercolic acid, thiazolidine carboxylic acid, dehydroproline, 3- and 4-methylproline, and 3,3-dimethylproline.

Essential amino acids in the endo-glucanase polypeptides of the present invention can be identified according to procedures known in the art, such as site-directed mutagenesis or alanine-scanning mutagenesis (Cunningham and Wells, Science 244: 1081-1085, 1989). In the latter technique, single alanine mutations are introduced at every residue in the molecule, and the resultant mutant molecules are tested for biological activity (i.e. endo-glucanase activity) to identify amino acid residues that are critical to the activity of the molecule. See also, Hilton et al., J. Biol. Chem. 271:4699-4708, 1996. The active site of the enzyme or other biological interaction can also be determined by physical analysis of structure, as determined by such techniques as nuclear magnetic resonance, crystallography, electron diffraction or

photoaffinity labeling, in conjunction with mutation of putative contact site amino acids. See, for example, de Vos et al., *Science* 255:306-312, 1992; Smith et al., *J. Mol. Biol.* 224:899-904, 1992; Wlodaver et al., *FEBS Lett.* 309:59-64, 1992. The identities of essential amino acids can also be inferred from analysis of homologies with polypeptides which are related to a polypeptide according to the invention.

Multiple amino acid substitutions can be made and tested using known methods of mutagenesis, recombination and/or shuffling followed by a relevant screening procedure, such as those disclosed by Reidhaar-Olson and Sauer (*Science* 241:53-57, 1988), Bowie and Sauer (*Proc. Natl. Acad. Sci. USA* 86:2152-2156, 1989), WO95/17413, or WO 95/22625.

Briefly, these authors disclose methods for simultaneously randomizing two or more positions in a polypeptide, or recombination/shuffling of different mutations (WO95/17413, WO95/22625), followed by selecting for functional a polypeptide, and then sequencing the mutagenized polypeptides to determine the spectrum of allowable substitutions at each position. Other methods that can be used include phage display (e.g., Lowman et al., *Biochem.* 30:10832-10837, 1991; Ladner et al., U.S. Patent No. 5,223,409; Huse, WIPO Publication WO 92/06204) and region-directed mutagenesis (Derbyshire et al., *Gene* 46:145, 1986; Ner et al., *DNA* 7:127, 1988).

Mutagenesis/shuffling methods as disclosed above can be combined with high-throughput, automated screening methods to detect activity of cloned, mutagenized polypeptides in host cells. Mutagenized DNA molecules that encode active polypeptides can be recovered from the host cells and rapidly sequenced using modern equipment. These methods allow the rapid determination of the importance of individual amino acid residues in a polypeptide of interest, and can be applied to polypeptides of unknown structure.

Using the methods discussed above, one of ordinary skill in the art can identify and/or prepare a variety of polypeptides that are substantially homologous to the polypeptides of (I), (II), or (III) above and retain the endo-glucanase activity of the wild-type protein.

The endo-glucanase enzyme of the invention may, in addition to the enzyme core comprising the catalytically active domain, i.e. positions 1-about 340 of SEQ ID NO:2, also comprise a cellulose binding domain (CBD), the cellulose binding domain and the catalytically active domain being operably linked. The cellulose binding domain (CBD) may exist as an integral part of the encoded enzyme as described above and in the appended SEQ ID NO:2, or be a CBD from another origin, introduced into the endo-glucanase thus creating an enzyme hybrid. In this context, the term "cellulose-binding domain" is intended to be understood as defined by Peter Tomme et al. "Cellulose-Binding Domains: Classification and Properties" in "Enzymatic Degradation of Insoluble Carbohydrates", John N. Saddler and Michael H. Penner (Eds.), ACS Symposium Series, No. 618, 1996. This definition classifies more than 120 cellulose-binding domains into 10 families (I-X), and demonstrates that CBDs are found in

various enzymes such as cellulases (endo-glucanases), xylanases, mannanases, arabinofuranosidases, acetyl esterases and chitinases. CBDs have also been found in algae, e.g. the red alga *Porphyra purpurea* as a non-hydrolytic polysaccharide-binding protein, see Tomme et al., *op.cit.* However, most of the CBDs are from cellulases and xylanases, CBDs are found at the N and C termini of proteins or are internal. Enzyme hybrids are known in the art, see e.g. WO 90/00609 and WO 95/16782, and may be prepared by transforming into a host cell a DNA construct comprising at least a fragment of DNA encoding the cellulose-binding domain ligated, with or without a linker, to a DNA sequence encoding the endo-glucanase and growing the host cell to express the fused gene. Enzyme hybrids may be described by the following formula:

CBD - MR - X

wherein CBD is the N-terminal or the C-terminal region of an amino acid sequence corresponding to at least the cellulose-binding domain; MR is the middle region (the linker), and may be a bond, or a short linking group preferably of from about 2 to about 100 carbon atoms, more preferably of from 2 to 40 carbon atoms; or is preferably from about 2 to about 100 amino acids, more preferably of from 2 to 40 amino acids; and X is an N-terminal or C-terminal region of a polypeptide corresponding at least to the catalytically active domain encoded by the DNA sequence of the invention.

In a similar way, the cellulose binding domain corresponding to from about position 340 to about position 540 of SEQ ID NO:2 can be used to form hybrids with endo-glucanases from sources other than *Bacillus sp.* AA349 and with other proteins. Examples of endo-glucanases from other sources replacing the endo-glucanase of positions 1 to about 340 of SEQ ID NO:2 include endo-glucanases from: (a) *Bacillus lautus* for instance *Bacillus lautus* NCIMB 40250 disclosed in WO9110732, (b) *Humicola insolens* DSM1800 disclosed in WO9117243 (c) *Fusarium oxysporium* DSM2672 disclosed in WO9117243 and (d) *Bacillus sp.* AC13 NCIMB 40482 disclosed in EP0651785.

Immunological cross-reactivity

Polyclonal antibodies, especially mono-specific polyclonal antibodies, to be used in determining immunological cross-reactivity may be prepared by use of a purified cellulolytic enzyme. More specifically, antiserum against the endo-glucanase of the invention may be raised by immunizing rabbits (or other rodents) according to the procedure described by N. Axelsen et al. in: A Manual of Quantitative Immuno-electrophoresis, Blackwell Scientific Publications, 1973, Chapter 23, or A. Johnstone and R. Thorpe, Immunochemistry in Practice, Blackwell Scientific Publications, 1982 (more specifically p. 27-31). Purified immunoglobulins may be obtained from the antisera, for example by salt precipitation ((NH₄)₂ SO₄), followed by dialysis and ion exchange chromatography, e.g. on DEAE-Sephadex. Immunochemical

characterization of proteins may be done either by Ouchterlony double-diffusion analysis (O. Ouchterlony in: Handbook of Experimental Immunology (D.M. Weir, Ed.), Blackwell Scientific Publications, 1967, pp. 655-706), by rocket immunoelectrophoresis or by crossed immunoelectrophoresis (N. Axelsen et al. in: A Manual of Quantitative Immunoelectrophoresis, Blackwell Scientific Publications, 1973, Chapters 2, 3 and 4).

Microbial Sources

For the purpose of the present invention the term "obtained from" or "obtainable from" as used herein in connection with a specific source, means that the enzyme is produced or can be produced by the specific source, or by a cell in which a gene from the source have been inserted.

It is at present contemplated that the endo-glucanase of the invention may be obtained from a gram-positive bacterium belonging to a strain of the genus *Bacillus*, in particular a strain of *Bacillus sp.* AA349.

In a preferred embodiment, the endo-glucanase of the invention is obtained from the strain *Bacillus sp.* AA349, DSM 12648. It is at present contemplated that a DNA sequence encoding an enzyme homologous to the enzyme of the invention may be obtained from other strains belonging to the genus *Bacillus*.

The strain *Bacillus sp.* AA349 from which the endo-glucanase of the invention has been cloned has been deposited under the deposition number DSM 12648.

DNA construct

In an aspect the present invention relates to a DNA construct for use in the integration of the polynucleotide of the invention into the host cell genome. The construct must comprise the polynucleotide of the invention flanked by two polynucleotide sequences, a first and a second DNA sequence, which flanking sequences each must comprise at least one subsequence of sufficient homology to a region on the host cell genome in order for efficient recombination to occur.

Recombinant expression vectors

A recombinant vector comprising a DNA construct encoding the enzyme of the invention may be any vector, which may conveniently be subjected to recombinant DNA procedures, and the choice of vector will often depend on the host cell into which it is to be introduced. Thus, the vector may be an autonomously replicating vector, i.e. a vector, which exists as an extra-chromosomal entity, the replication of which is independent of chromosomal replication, e.g. a plasmid. Alternatively, the vector may be one which, when

introduced into a host cell, is integrated into the host cell genome in part or in its entirety and replicated together with the chromosome(s) into which it has been integrated.

The vector is preferably an expression vector in which the DNA sequence encoding the enzyme of the invention is operably linked to additional segments required for transcription of the DNA. In general, the expression vector is derived from plasmid or viral DNA, or may contain elements of both. The term, "operably linked" indicates that the segments are arranged so that they function in concert for their intended purposes, e.g. transcription initiates in a promoter and proceeds through the DNA sequence coding for the enzyme.

The promoter may be any DNA sequence, which shows transcriptional activity in the host cell of choice and may be derived from genes encoding proteins either homologous or heterologous to the host cell.

Examples of suitable promoters for use in bacterial host cells include the promoter of the *Bacillus stearothermophilus* maltogenic amylase gene, the *Bacillus licheniformis* alpha-amylase gene, the *Bacillus amyloliquefaciens* alpha-amylase gene, the *Bacillus subtilis* alkaline protease gene, or the *Bacillus pumilus* xylosidase gene, or the phage Lambda P_R or P_L promoters or the *E. coli* lac, trp or tac promoters.

The DNA sequence encoding the enzyme of the invention may also, if necessary, be operably connected to a suitable terminator.

The recombinant vector of the invention may further comprise a DNA sequence enabling the vector to replicate in the host cell in question.

The vector may also comprise a selectable marker, e.g. a gene the product of which complements a defect in the host cell, or a gene encoding resistance to e.g. antibiotics like kanamycin, chloramphenicol, erythromycin, tetracycline, spectinomycin, or the like, or resistance to heavy metals or herbicides.

To direct an enzyme of the present invention into the secretory pathway of the host cells, a secretory signal sequence (also known as a leader sequence, prepro sequence or pre sequence) may be provided in the recombinant vector. The secretory signal sequence is joined to the DNA sequence encoding the enzyme in the correct reading frame. Secretory signal sequences are commonly positioned 5' to the DNA sequence encoding the enzyme. The secretory signal sequence may be that normally associated with the enzyme or may be from a gene encoding another secreted protein.

The procedures used to ligate the DNA sequences coding for the present enzyme, the promoter and optionally the terminator and/or secretory signal sequence, respectively, or to assemble these sequences by suitable PCR amplification schemes, and to insert them into suitable vectors containing the information necessary for replication or integration, are well

known to persons skilled in the art (cf., for instance, Sambrook et al. (1989) Molecular cloning: A laboratory manual, Cold Spring Harbor lab., Cold Spring Harbor, NY).

Host cells

5 The cloned DNA molecule introduced into the host cell may be either homologous or heterologous to the host in question. If homologous to the host cell, i.e. produced by the host cell in nature, it will typically be operably connected to another promoter sequence or, if applicable, another secretory signal sequence and/or terminator sequence than in its natural environment. The term "homologous" is intended to include a DNA sequence encoding an enzyme native to the host organism in question. The term "heterologous" is intended to include a DNA sequence not expressed by the host cell in nature. Thus, the DNA sequence may be from another organism, or it may be a synthetic sequence.

10 The host cell into which the cloned DNA molecule or the recombinant vector of the invention is introduced may be any cell which is capable of producing the desired enzyme and includes bacteria, yeast, fungi and higher eukaryotic cells.

15 Examples of bacterial host cells which on cultivation are capable of producing the enzyme of the invention may be a gram-positive bacteria such as a strain of *Bacillus*, in particular *Bacillus alkalophilus*, *Bacillus amyloliquefaciens*, *Bacillus brevis*, *Bacillus lautus*, *Bacillus lentus*, *Bacillus licheniformis*, *Bacillus circulans*, *Bacillus coagulans*, *Bacillus megatherium*, *Bacillus stearothermophilus*, *Bacillus subtilis* and *Bacillus thuringiensis*, a strain of *Lactobacillus*, a strain of *Streptococcus*, a strain of *Streptomyces*, in particular *Streptomyces lividans* and *Streptomyces murinus*, or the host cell may be a gram-negative bacteria such as a strain of *Escherichia coli*.

20 The transformation of the bacteria may be effected by protoplast transformation, electroporation, conjugation, or by using competent cells in a manner known per se (cf. e.g. Sambrook et al. (1989) Molecular cloning: A laboratory manual, Cold Spring Harbor lab., Cold Spring Harbor, NY).

25 When expressing the enzyme in a bacterium such as *Escherichia coli*, the enzyme may be retained in the cytoplasm, typically as insoluble granules (known as inclusion bodies), or may be directed to the periplasmic space by a bacterial secretion sequence. In the former case, the cells are lysed and the granules are recovered and denatured after which the enzyme is refolded by diluting the denaturing agent. In the latter case, the enzyme may be recovered from the periplasmic space by disrupting the cells, e.g. by sonication or osmotic shock, to release the contents of the periplasmic space and recovering the enzyme.

30 When expressing the enzyme in a gram-positive bacterium such as a strain of *Bacillus* or a strain of *Streptomyces*, the enzyme may be retained in the cytoplasm, or may be directed to the extracellular medium by a bacterial secretion sequence.

Examples of a fungal host cell which on cultivation may be capable of producing the enzyme of the invention is e.g. a strain of *Aspergillus* or *Fusarium*, in particular *Aspergillus awamori*, *Aspergillus nidulans*, *Aspergillus niger*, *Aspergillus oryzae*, and *Fusarium oxysporum*, and a strain of *Trichoderma*, preferably *Trichoderma harzianum*, *Trichoderma reesei* and *Trichoderma viride*.

Fungal cells may be transformed by a process involving protoplast formation and transformation of the protoplasts followed by regeneration of the cell wall in a manner known *per se*. The use of a strain of *Aspergillus* as a host cell is described in EP 238,023 (Novozymes A/S), the contents of which are hereby incorporated by reference.

Examples of a host cell of yeast origin which on cultivation may be capable of producing the enzyme of the invention is e.g. a strain of *Hansenula* sp., a strain of *Kluyveromyces* sp., in particular *Kluyveromyces lactis* and *Kluyveromyces marcianus*, a strain of *Pichia* sp., a strain of *Saccharomyces*, in particular *Saccharomyces carlsbergensis*, *Saccharomyces cerevisiae*, *Saccharomyces kluyveri* and *Saccharomyces uvarum*, a strain of *Schizosaccharomyces* sp., in particular *Schizosaccharomyces pombe*, and a strain of *Yarrowia* sp., in particular *Yarrowia lipolytica*.

Examples of a host cell of plant origin which on cultivation may be capable of producing the enzyme of the invention is e.g. a plant cell of *Solanum tuberosum* or *Nicotiana tabacum*.

Method of producing an endo-glucanase enzyme

The present invention provides a method of producing an isolated enzyme according to the invention, wherein a suitable host cell, which has been transformed with a DNA sequence encoding the enzyme, is cultured under conditions permitting the production of the enzyme, and the resulting enzyme is recovered from the culture.

As defined herein, an isolated polypeptide (e.g. an enzyme) is a polypeptide which is essentially free of other polypeptides, e.g., at least about 20% pure, preferably at least about 40% pure, more preferably about 60% pure, even more preferably about 80% pure, most preferably about 90% pure, and even most preferably more than 95% pure, as determined by SDS-PAGE.

The term "isolated polypeptide" may alternatively be termed "purified polypeptide".

When an expression vector comprising a DNA sequence encoding the enzyme is transformed into a heterologous host cell it is possible to enable heterologous recombinant production of the enzyme of the invention.

Thereby it is possible to make a highly purified or mono-component endo-beta-1,4-glucanase composition, characterized in being free from homologous impurities.

In this context, homologous impurities mean any impurities (e.g. other polypeptides than the enzyme of the invention) originating from the homologous cell from which the enzyme of the invention is originally obtained.

In the present invention the homologous host cell may be a strain of *Bacillus sp.* AA349.

The medium used to culture the transformed host cells may be any conventional medium suitable for growing the host cells in question. The expressed cellulolytic enzyme may conveniently be secreted into the culture medium and may be recovered therefrom by well-known procedures including separating the cells from the medium by centrifugation or filtration, precipitating proteinaceous components of the medium by means of a salt such as ammonium sulphate, followed by chromatographic procedures such as ion exchange chromatography, affinity chromatography, or the like.

Enzyme compositions

In a still further aspect, the present invention relates to an enzyme composition comprising an enzyme exhibiting endo-glucanase activity as described above.

The enzyme composition of the invention may, in addition to the endo-glucanase of the invention, comprise one or more other enzyme types, for instance hemicellulase such as xylanase and mannanase, other cellulase or endo-beta-1,4-glucanase components, chitinase, lipase, esterase, pectinase, cutinase, phytase, oxidoreductase (peroxidase, haloperoxidase, oxidase, laccase), protease, amylase, reductase, phenoloxidase, ligninase, pullulanase, pectate lyase, xyloglucanase, pectin acetyl esterase, polygalacturonase, rhamnogalacturonase, pectin lyase, pectin methylesterase, cellobiohydrolase, transglutaminase; or mixtures thereof.

The enzyme composition may be prepared in accordance with methods known in the art and may be in the form of a liquid or a dry composition. For instance, the enzyme composition may be in the form of a granulate or a micro-granulate. The enzyme to be included in the composition may be stabilized in accordance with methods known in the art.

Endo-glucanases have potential uses in a lot of different industries and applications. Examples are given below of preferred uses of the enzyme composition of the invention. The dosage of the enzyme composition of the invention and other conditions under which the composition is used may be determined on the basis of methods known in the art.

The enzyme composition according to the invention may be useful for at least one of the following purposes.

Uses

Biomass degradation

The enzyme or the enzyme composition according to the invention may be applied advantageously e.g. as follows:

- For debarking, i.e. pre-treatment with hydrolytic enzymes which may partly degrade the pectin-rich cambium layer prior to debarking in mechanical drums resulting in advantageous energy savings.

- For defibration (refining or beating), i.e. treatment of material containing cellulosic fibers with hydrolytic enzymes prior to the refining or beating which results in reduction of the energy consumption due to the hydrolysing effect of the enzymes on the surfaces of the fibers.

- For fibre modification, i.e. improvement of fibre properties where partial hydrolysis across the fibre wall is needed which requires deeper penetrating enzymes (e.g. in order to make coarse fibers more flexible).

- For drainage: The drainability of papermaking pulps may be improved by treatment of the pulp with hydrolysing enzymes. Use of the enzyme or enzyme composition of the invention may be more effective, e.g. result in a higher degree of loosening bundles of strongly hydrated micro-fibrils in the fines fraction that limits the rate of drainage by blocking hollow spaces between the fibers and in the wire mesh of the paper machine.

The treatment of lignocellulosic pulp may, e.g., be performed as described in WO 93/08275, WO 91/02839 and WO 92/03608.

20 Laundry

The enzyme or enzyme composition of the invention may be useful in a detergent composition for household or industrial laundering of textiles and garments, and in a process for machine wash treatment of fabrics comprising treating the fabrics during one or more washing cycle of a machine washing process with a washing solution containing the enzyme or enzyme preparation of the invention.

Typically, the detergent composition used in the washing process comprises conventional ingredients such as surfactants (anionic, nonionic, zwitterionic, amphoteric), builders, bleaches (perborates, percarbonates or hydrogen peroxide) and other ingredients, e.g. as described in WO 97/01629 which is hereby incorporated by reference in its entirety.

The endo-beta-1,4-glucanase of the invention provides advantages such as improved stain removal and decreased soil redeposition. Certain stains, for example certain food stains, contain beta-glucans which make complete removal of the stain difficult to achieve. Also, the cellulosic fibres of the fabrics may possess, particularly in the "non-crystalline" and surface regions, beta-glucan polymers that are degraded by this enzyme. Hydrolysis of such beta-glucans, either in the stain or on the fabric, during the washing process decreases the binding of soils onto the fabrics.

Household laundry processes are carried out under a range of conditions. Commonly, the washing time is from 5 to 60 minutes and the washing temperature is in the range 15 – 60°C, most commonly from 20 – 40°C. The washing solution is normally neutral or alkaline, most commonly with pH 7 – 10.5. Bleaches are commonly used, particularly for laundry of white fabrics. These bleaches are commonly the peroxide bleaches, such as sodium perborate, sodium percarbonate or hydrogen peroxide.

Textile applications

In another embodiment, the present invention relates to use of the endo-glucanase of the invention in textile finishing processes, such as bio-polishing. Bio-polishing is a specific treatment of the yarn surface which improves fabric quality with respect to handle and appearance without loss of fabric wettability. The most important effects of bio-polishing can be characterized by less fuzz and pilling, increased gloss/luster, improved fabric handle, increased durable softness and altered water absorbency. Bio-polishing usually takes place in the wet processing during the manufacture of knitted and woven fabrics. Wet processing comprises such steps as e.g. desizing, scouring, bleaching, washing, dying/printing and finishing. During each of these steps, the fabric is more or less subjected to mechanical action. In general, after the textiles have been knitted or woven, the fabric proceeds to an optional desizing stage, followed by a scouring stage, etc. Desizing is the act of removing size from textiles. Prior to weaving on mechanical looms, warp yarns are often coated with size consisting of starch or starch derivatives in order to increase their tensile strength. After weaving, the size coating must be removed before further processing of the fabric in order to ensure a homogeneous and wash-proof result. In the scouring process impurities are removed from the fabric. The endo-glucanase of the invention can advantageously be used in the scouring of cellulosic and cotton textiles, as well as bast fibers and may improve efficiency of removal of impurities.

One of the most commonly used methods for delivering durable press to cellulosic textiles is via finishing with cellulose crosslinking chemistry. Crosslinking immobilizes cellulose at a molecular level and substantially reduces shrinking and wrinkling of cellulosic garments. Treatment of durable press treated cellulosic textiles with the endo-glucanase of the invention may result in a selective relaxation of stressed regions to minimize edge abrasion. Additionally, the endo-glucanase of the invention can be used to efficiently remove excess carboxymethyl cellulose-based print paste from textile and equipment used in the printing process.

It is known that in order to achieve the effects of bio-polishing, a combination of cellulolytic and mechanical action is required. It is also known that "super-softness" is achievable when the treatment with a cellulase is combined with a conventional treatment with

softening agents. It is contemplated that use of the endo-glucanase of the invention and of combinations of this enzyme with other enzymes for bio-polishing of cellulose (natural and manufactured cellulose, fabrics, garments, yarns, and fibers) is advantageous, e.g. a more thorough polishing can be achieved. It is believed that bio-polishing may be obtained by applying the method described e.g. in WO 93/20278. It is further contemplated that the endo-glucanase of the invention can be applied to simultaneous or sequential textile wet processes, including different combinations of desizing, scouring, bleaching, bio-polishing, dyeing, and finishing.

10 Stone-washing

It is known that a "stone-washed" look (localized abrasion of the colour) in dyed fabric, especially in denim fabric or jeans, can be provided either by washing the denim or jeans made from such fabric in the presence of pumice stones to provide the desired localized lightening of the colour of the fabric or by treating the fabric enzymatically, in particular with cellulytic enzymes. The treatment with an endo-glucanase of the present invention, alone or in combination with other enzymes, may be carried out either alone such as disclosed in US 4,832,864, together with a smaller amount of pumice than required in the traditional process, or together with perlite such as disclosed in WO 95/09225. Treatment of denim fabric with the endo-glucanase of the invention may reduce backstaining compared to conventional methods.

MATERIALS & METHODS

Strains and donor organism

The *Bacillus* sp. DSM 12648 mentioned above comprises the endo-beta-1,4-glucanase encoding DNA sequence shown in SEQ ID NO:1.

B.subtilis PL2306: This strain is the *B.subtilis* DN1885 with disrupted *apr* and *npr* genes (Diderichsen, B., Wedsted, U., Hedegaard, L., Jensen, B. R., Sjøholm, C. (1990) Cloning of *aldB*, which encodes alpha-acetolactate decarboxylase, an exoenzyme from *Bacillus brevis*. J. Bacteriol., 172, 4315-4321) disrupted in the transcriptional unit of the known *Bacillus subtilis* cellulase gene, resulting in cellulase negative cells. The disruption was performed essentially as described in Eds. A.L. Sonenshein, J.A. Hoch and Richard Losick (1993) *Bacillus subtilis* and other Gram-Positive Bacteria, American Society for microbiology, p.618.

Competent cells were prepared and transformed as described by Yasbin, R.E., Wilson, G.A. and Young, F.E. (1975) Transformation and transfection in lysogenic strains of *Bacillus subtilis*: evidence for selective induction of prophage in competent cells. J. Bacteriol., 121:296-304.

General molecular biology methods

Unless otherwise stated all the DNA manipulations and transformations were performed using standard methods of molecular biology (Sambrook et al. (1989) Molecular cloning: A laboratory manual, Cold Spring Harbor lab., Cold Spring Harbor, NY; Ausubel, F. M. et al. (eds.) "Current protocols in Molecular Biology". John Wiley and Sons, 1995; Harwood, C. R., and Cutting, S. M. (eds.) "Molecular Biological Methods for *Bacillus*". John Wiley and Sons, 1990).

Enzymes for DNA manipulations were used according to the manufacturer's instructions (e.g. restriction endonucleases, ligases etc. are obtainable from New England Biolabs, Inc.).

Plasmids

pMOL944. This plasmid is a pUB110 derivative essentially containing elements making the plasmid propagate in *Bacillus subtilis*, kanamycin resistance gene and having a strong promoter and signal peptide cloned from the amyL gene of *B.licheniformis* ATCC14580. The signal peptide contains a SacII site making it convenient to clone the DNA encoding the mature part of a protein in-fusion with the signal peptide. This results in the expression of a Pre-protein which is directed towards the exterior of the cell.

The plasmid was constructed by means of ordinary genetic engineering and is briefly described in the following.

Construction of pMOL944:

The pUB110 plasmid (McKenzie, T. et al., 1986, Plasmid 15:93-103) was digested with the unique restriction enzyme NciI. A PCR fragment amplified from the amyL promoter encoded on the plasmid pDN1981 (P.L. Jørgensen et al., 1990, Gene, 96, p37-41.) was digested with NciI and inserted in the NciI digested pUB110 to give the plasmid pSJ2624.

The two PCR primers used have the following sequences:

LWN5494 (SEQ ID NO:3)

5'-GTCGCCGGGGCGGCCGCTATCAATTGGTAACTGTATCTCAGC -3'

LWN5495 (SEQ ID NO:4)

5'-GTCGCCCCGGGAGCTCTGATCAGGTACCAAGCTTGTGACCTGCAGAA
TGAGGCAGCAAGAAGAT -3'

The primer #LWN5494 inserts a NotI site in the plasmid.

The plasmid pSJ2624 was then digested with SacI and NotI and a new PCR fragment amplified on amyL promoter encoded on the pDN1981 was digested with SacI and NotI and this DNA fragment was inserted in the SacI-NotI digested pSJ2624 to give the plasmid pSJ2670.

This cloning replaces the first amyL promoter cloning with the same promoter but in the opposite direction. The two primers used for PCR amplification have the following sequences:

5 #LWN5938 (SEQ ID NO:5)

5'-GTCGGCGGCCGCTGATCACGTACCAAGCTTGTGACCTGCAGAATG
AGGCAGCAAGAAGAT -3'

#LWN5939 (SEQ ID NO:6)

5'-GTCGGAGCTCTATCAATTGGTAACTGTATCTCAGC -3'

10 The plasmid pSJ2670 was digested with the restriction enzymes PstI and BclI and a PCR fragment amplified from a cloned DNA sequence encoding the alkaline amylase SP722 (Patent # WO9526397-A1) was digested with PstI and BclI and inserted to give the plasmid pMOL944. The two primers used for PCR amplification have the following sequence:

#LWN7864 (SEQ ID NO:7)

15 5' -AACAGCTGATCACGACTGATCTTTTAGCTTGGCAC-3'

#LWN7901 (SEQ ID NO:8)

5' -AACTGCAGCCGCGGCACATCATAATGGGACAAATGGG -3'

The primer #LWN7901 inserts a SacII site in the plasmid.

20 Genomic DNA Preparation

The strain DSM 12648 was propagated in liquid medium 2xTY containing 1% carboxymethyl-cellulose + (0,1M Na₂CO₃ + 0,1M NaHCO₃ separately autoclaved and added aseptically after cooling to room temperature). After 16 hours of incubation at 30°C and 300 rpm, the cells were harvested, and genomic DNA was isolated by the method described by
25 *Pitcher et al.* [*Pitcher, D. G., Saunders, N. A., Owen, R. J*; Rapid extraction of bacterial genomic DNA with guanidium thiocyanate; Lett Appl Microbiol 1989, 8:151-156].

Media

TY (as described in Ausubel, F. M. et al. (eds.): "Current protocols in Molecular Biology", John Wiley and Sons, 1995).

2xTY (as described in Ausubel, F. M. et al. (eds.): "Current protocols in Molecular Biology", John Wiley and Sons, 1995).

LB agar (as described in Ausubel, F. M. et al. (eds.): "Current protocols in Molecular Biology", John Wiley and Sons, 1995).

35 **LBPG** is LB agar supplemented with 0.5% Glucose and 0.05 M potassium phosphate, pH 7.0

AZCL-HE-cellulose is added to LBPG-agar to 0.5 % AZCL- HE-cellulose is from Megazyme, Australia.

BPX media is described in EP 0 506 780 (WO 91/09129).

Cal 18-2 media is described in patent application WO 00/75344 A1).

5

Determination of endo-beta-1,4-glucanase activity

ECU method

10 In the ECU method the ability of the enzyme sample to reduce the viscosity of a solution of carboxymethyl-cellulose (CMC) is determined, and the result is given in ECU. The reduction in viscosity is proportional to the endo-cellulase activity. Conditions: CMC type 7LFD from Hercules, pH 7.5 in 0.1M phosphate buffer, CMC concentration 31.1 g per liter reaction at 40°C for 30 minutes. A vibration viscosimeter such as MIVI 3000, Sofraser, France is used to
15 measure the viscosity.

Cellazyme C method

Cellazyme C is an endo-glucanase assay substrate, supplied in tablet form by Megazyme International Ireland Ltd. Reference is made to Megazyme's pamphlet CZC 7/99
20 which states: "The substrate is prepared by dyeing and cross-linking HE-cellulose to produce a material which hydrates in water but is water insoluble. Hydrolysis by endo-beta-1,4-glucanase produces water-soluble dyed fragments, and the rate of release of these (increase in absorbance at 590nm) can be related directly to enzyme activity."

The enzyme sample is added to 6ml of a suitable buffer in a test tube, one Cellazyme C tablet is added and dispersed by shaking the tube, then the tube is placed in a water
25 bath at 40°C. The contents are mixed by brief shaking after approximately 15, 30, 45 and 60 minutes. After 60 minutes the solution is filtered through Whatman GF/C filters, 9cm diameter. The absorbance of the filtered solution is measured at 590nm.

30 The following examples illustrate the invention.

EXAMPLE 1

Cloning and expression of endo-beta-1,4-glucanase gene from *Bacillus* sp.

Sub-cloning and expression of mature endo-glucanase in *B.subtilis*.

35 The endo-glucanase encoding DNA sequence of the invention was PCR amplified using the PCR primer set consisting of these two oligo-nucleotides:

168684 (SEQ ID NO:9)

5'-CAT TCT GCA GCC GCG GCA GCA GAA GGA AAC ACT CGT GAA GAC-3'

5 # 168685 (SEQ ID NO:10)

5'-GCG TTG AGA CGC GCG GCC GCT TAC TCT TCT TTC TCT TCT TTC TC-3'

Restriction sites SacII and NotI are underlined.

The oligonucleotides were used in a PCR reaction in HiFidelity™ PCR buffer (Boehringer Mannheim, Germany) supplemented with 200 µM of each dNTP, 2.6 units of HiFidelity™ Expand enzyme mix and 200 pmol of each primer. Chromosomal DNA isolated from *Bacillus sp.* DSM12648 as described above was used as template.

The PCR reaction was performed using a DNA thermal cycler (Landgraf, Germany). One incubation at 94°C for 1 min followed by ten cycles of PCR performed using a cycle profile of denaturation at 94°C for 15 sec, annealing at 60°C for 60 sec, and extension at 72°C for 120sec, followed by twenty cycles of denaturation at 94°C for 15 sec, 60°C for 60 sec and 72°C for 120 sec (at this elongation step 20 sec are added every cycle). 5 µl aliquots of the amplification product was analysed by electrophoresis in 0.7 % agarose gels (NuSieve, FMC). The appearance of a DNA fragment size 2.4 kb indicated proper amplification of the gene segment.

Subcloning of PCR fragment:

45 µl aliquots of the PCR products generated as described above were purified using QIAquick PCR purification kit (Qiagen, USA) according to the manufacturer's instructions. The purified DNA was eluted in 50 µl of 10mM Tris-HCl, pH 8.5. 5 µg of pMOL944 and 25 µl of the purified PCR fragment was digested with SacII and NotI, electrophoresed in 0.7 % agarose gels (NuSieve, FMC), the relevant fragments were excised from the gels, and purified using QIAquick Gel extraction Kit (Qiagen, USA) according to the manufacturer's instructions. The isolated PCR DNA fragment was then ligated to the SacII-NotI digested and purified pMOL944. The ligation was performed overnight at 16°C using 0.5 µg of each DNA fragment, 1 U of T4 DNA ligase and T4 ligase buffer (Boehringer Mannheim, Germany).

The ligation mixture was used to transform competent *B. subtilis* PL2306. The transformed cells were plated onto LBPG-10 µg/ml of kanamycin-agar plates. After 18 hours incubation at 37°C colonies were seen on the plates. Several clones were analyzed by isolating plasmid DNA from overnight culture broths.

One such positive clone was re-streaked several times on agar plates as used above; this clone was called MB1181-7. The clone MB1181-7 was grown overnight in TY-

10µg/ml kanamycin at 37°C, and next day 1 ml of cells were used to isolate a plasmid from the cells using the Qiaprep Spin Plasmid Miniprep Kit #27106 according to the manufacturers recommendations for *B. subtilis* plasmid preparations. This DNA was sequenced and revealed a DNA sequence identical to the endo-glucanase gene in SEQ ID NO:1 bp 1- 2322 encoding the mature endo-glucanase. The derived protein sequence is represented in SEQ ID NO:2.

EXAMPLE 2

Expression and recovery of the endo-glucanase from *Bacillus sp.* DSM 12648

MB1181-7 obtained as described in Example 1 was grown in 15 x 200 ml Cal-18-2 media with 10 µg/ml of kanamycin, in 500 ml two-baffled shake flasks, for 4 days at 37°C at 300 rpm, whereby about 2500 ml of culture broth was obtained. The culture fluid was flocculated by adding 50% CaCl₂ (10 ml per liter of culture broth) together with 11% sodium aluminate (10 ml per liter of culture broth), maintaining the pH between 7.0 and 7.5 by adding 20% formic acid. Cationic agent Superfloc C521 (25 ml of a 10% v/v dilution per liter of culture broth) and anionic agent Superfloc A130 (75 ml of a 0.1% w/v dilution in water per liter of culture broth) was added during agitation to complete the flocculation. The flocculated material was separated by centrifugation using a Sorval RC 3B centrifuge at 10000 rpm for 30 min at 6°C. The resulting supernatant contained the endo-glucanase activity.

The supernatant was clarified using Whatman glass filters GF/D and C. Then ultra-filtration was used to concentrate and reduce the ionic strength of the solution. The ultra-filtration membrane was Filtron UF with a cut-off of 10 kDa. After ultra-filtration the solution had conductivity < 3mS/cm. The pH was adjusted to pH 8.0.

Anion-exchange chromatography on Q-Sepharose was then used for additional purification. The solution from ultra-filtration was applied to a 300 ml column containing Q-Sepharose (Pharmacia) equilibrated with a buffer of 25 mmol Tris pH 8.0. The endo-glucanase bound to the Q-Sepharose, and was then eluted using a 0.5 M NaCl gradient. The fractions with high endo-glucanase activity were pooled. The endo-glucanase activity of the final pooled endo-glucanase solution was approximately 1000 ECU per ml.

EXAMPLE 3

Characterisation of the endo-glucanase of the invention

A sample of the endo-glucanase from Example 2 was applied to a size chromatography column, using a 100 ml Superdex 200 column equilibrated in 0.1 M sodium acetate buffer pH 6.0. The endo-glucanase eluted as a single peak. This purified enzyme solution was used for additional characterisation, as below.

The enzyme from size chromatography purification gave a single band in SDS-PAGE at a position corresponding to a molecular weight of approximately 70 to 80 kDa, estimated as 73 kDa. The isoelectric point of the purified endo-glucanase was around 4.2.

The N-terminal sequence was determined. The result was:

5 XEGNTRE (SEQ ID NO:11)

The X was the injection, and could be A as found in the sequence based on the DNA sequence. Thus this N-terminal sequence does agree with the N-terminal sequence of SEQ ID NO:2.

10 The protein concentration was determined using a molar extinction coefficient of 145800 (based on the amino acid composition deduced from the sequence).

Rabbit polyclonal mono-specific serum was raised against the purified enzyme using conventional techniques. The serum formed a single precipitate in agarose gels with the endo-glucanase of the invention.

15 **EXAMPLE 4**

Stability at 40°C in solution containing a detergent and bleach

The stability of the endo-glucanase from Example 2 was evaluated under the following conditions.

20 A solution of a powder detergent with bleach was prepared. The powder detergent was IEC-A detergent, supplied by wfk Testgewebe GmbH, D-41379, Germany. This is an IEC 60456 Washing Machine Reference Base Detergent, type A. The bleach was IEC 60456 sodium perborate tetrahydrate, type SPB, also supplied by wfk Testgewebe.

Concentrations:

Powder detergent, IEC-A: 4.0 g per liter

25 Sodium perborate tetrahydrate: 1.0 g per liter

Sodium bicarbonate: 0.5 g per liter

Water hardness: 15°dH (by adding a solution of calcium chloride plus magnesium chloride)

Solution pH: 10.0

30 5ml aliquots of the detergent solution were transferred to test tubes, and these were pre-heated in a 40°C water bath for 10 minutes.

A solution of the enzyme, with activity 2.4 ECU/ml was prepared by diluting the sample from Example 2 with water.

35 100 µl of the enzyme dilution was added to each of the pre-heated test tubes, and mixed. The solutions were kept at 40°C for the specified period, then cooled quickly in ice water, then stored frozen.

Reference samples were prepared by adding 0, 50, 100, 150 µl of the same enzyme solution into 5 ml samples of the detergent solution at room temperature, then cooling and freezing.

The activity in the heat treated and reference samples was then determined. The solutions were thawed and then 1ml pH9.5 buffer (see below) was added, giving total volume 6ml. The activity was assayed using the Cellazyme C tablet method, as described in Materials & Methods section above.

The pH 9.5 buffer was prepared by mixing a) and b) to give pH9.5:

- a) 0.25M phosphate buffer pH 7.0 (prepared from $\text{NaH}_2\text{PO}_4 \cdot \text{H}_2\text{O}$ and NaOH), containing 5.0g/l of Berol 537 (nonionic surfactant from Akzo Nobel)
- b) 0.25M sodium carbonate, containing 5.0 g/l of Berol 537 (nonionic surfactant from Akzo Nobel)

The activities in the heated samples were expressed as % of the activity found in the non-heated standards. The results were as follows:

Time at 40°C, minutes	% activity
0	99
15	96
30	92
45	91
60	90

Only about 10% of the activity was lost after one hour at 40°C in this bleach-containing detergent solution.

EXAMPLE 5

Stability at 50°C in alkaline solution containing bleach

The stability of the endo-glucanase obtained in Example 2 was evaluated under the following conditions.

A solution of sodium perborate bleach (sodium perborate, tetrahydrate, type SPB from wfk Testgewebe) was prepared. Concentrations:

- Sodium perborate, tetrahydrate: 1.25 g per liter
- Glycine buffer, pH 9: 0.1M

5 ml aliquots of this solution were transferred to test tubes, and these were pre-heated in a 50°C water bath for 10 minutes.

A solution of the enzyme, with activity 2.5 ECU/ml was prepared by diluting the sample from Example 2 with water.

100µl of the enzyme dilution was added to each of the pre-heated test tubes, and the solution was mixed. The solutions were kept at 50°C for the specified period, then cooled in ice water, and then stored frozen.

Reference samples were prepared by adding 0, 50, 100, 150µl of the same enzyme solution into 5ml samples of the bleach solution at room temperature, then cooling and freezing.

The activity of the heat treated and reference samples was determined, following the same procedure as in Example 4.

The activities in the heated samples were expressed as % of the activity found in the non-heated standards. The results were as follows:

	Time at 50°C, minutes	% activity
	0	101
	15	76
	30	69
15	45	53
	60	44

Less than 50% of the activity was lost after 30 minutes at 50°C in this alkaline bleach solution.

20 **EXAMPLE 6**

Test for inhibition by Fe(II) ions

Inactivation of the endo-glucanase from Example 2 by Fe(II) ions was evaluated as follows.

A 1mM solution of Fe(II) sulphate was prepared by dissolving FeSO₄·7H₂O (Merck, p.a.) in 0.1M glycine buffer, pH9.

Two solutions of the enzyme, with activity calculated to be 2.6 ECU/ml, were prepared by dilution the sample from Example 2 with a) 0.1M glycine buffer, and b) 0.1M glycine buffer with 1mM Fe(II). These two solutions were stirred for 30 minutes at about 25°C.

Samples of 0, 50, 100, 150µl from these two solutions were then diluted in 6ml of buffer (5ml water plus 1ml of the pH9.5 buffer described in Example 4) and the activity determined by the Cellazyme C tablet method.

There was no significant activity difference between the samples prepared in glycine buffer and the corresponding samples prepared in glycine buffer plus FeSO₄·7H₂O.

The enzyme is not inactivated by treatment with 1mM Fe(II) ions.

EXAMPLE 7

Wash performance test

This test demonstrates the stain removal and anti-redeposition effects of the endo-glucanase obtained in Example 2. Additionally this test demonstrates that the enzyme performance is essentially unchanged when sodium perborate bleach is included.

5 Cotton swatches are stained with beta-glucan (from barley) plus carbon black. Soiled swatches are washed together with clean swatches. After washing the swatches are rinsed and dried. The soil removal from the soiled swatches and the soil redeposition onto the clean swatches is determined by reflectance measurements. The soil removal and soil redeposition after washing without or with addition of the endo-glucanase are compared.

10 Swatches: Cut from 100% cotton fabric, type #2003 (Tanigashira, Osaka, Japan), pre-washed at 40°C as a precaution to remove any water soluble contaminations, size 5x5cm, weight approximately 0.3g.

Washing equipment: Stirred beakers, beaker volume 250 ml, with temperature control by water bath heating. The equipment is a multi-beaker miniature agitator washer.

Detergent solution: Prepared by adding the following into deionised water.

15 Sodium carbonate, 0.5 g per liter

Sodium bicarbonate, 0.7 g per liter

$\text{Ca}^{2+}/\text{Mg}^{2+}$, to give water hardness 12°dH

Anionic surfactant, Surfac SDBS80 (sodium alkylbenzene sulphonate), 0.5 g per liter

Nonionic surfactant, Berol 537 (Akzo Nobel), 1.0 g per liter

20 Sodium perborate, type SPB from wfk Testgewebe, either 0 or 1.0 g per liter

Solution pH is approximately 9.5.

Washing procedure: 100ml detergent solution is added to each beaker. The water bath temperature is 40°C. The mechanical agitators are operated at approximately 125 rpm. The detergent solutions are pre-warmed for 10 minutes and then the endo-glucanase and the
25 swatches are added. In each case three soiled swatches (prepared as described below) and three clean swatches are added to each beaker. After washing for 30 minutes, the swatches are removed from the detergent solution, rinsed under running tap water for 5 minutes, spread flat on absorbent paper and allowed to dry.

30 Reflectance measurements: Made using a Macbeth 7000 Color Eye reflectance spectrophotometer. In the case of the soiled swatches, each swatch is measured once in the center of the soiled area, then the average value is calculated. In the case of the clean swatches, each swatch is measured once on each side, then the average value is calculated. The reflectance measurements are all made at 500nm.

35 Soiled swatches: Soiled swatches are made using beta-glucan (from barley) and carbon black ("carbon for detergency tests" supplied by Sentaku Kagaku Kyokai, Tokyo, Japan). Dissolve about 0.67g of beta-glucan in 100ml tap water by stirring and warming to >50°C. Add 0.33g carbon black. Blend with an UltraTurrax T25 blender, speed 4000 rpm for 2

minutes. Apply 250µl of the beta-glucan/carbon onto the center of each swatch. Allow to dry overnight at room temperature.

The swatches used in this example had an average reflectance value of 93.5 before soil application and 17.5 after soiling.

- 5 Endo-glucanase addition: The endo-glucanase from Example 2 was added to give an activity concentration of 0, 20 or 100 ECU per liter of detergent solution.

Results: Detergent without bleach (average of reflectance measurements after washing)

	Endo-glucanase added	Soiled swatches	Clean
10	swatches		
	0	25.1	33.5
	20 ECU per liter	35.7	46.7
	100 ECU per liter	40.2	59.1

- 15 Results: Detergent with bleach (average of reflectance measurements after washing)

	Endo-glucanase added	Soiled swatches	Clean
	swatches		
	0	24.6	27.7
	20 ECU per liter	36.8	52.6
20	100 ECU per liter	39.3	63.2

- 25 The endo-glucanase increased the removal of soil from the fabric, as seen by the increased reflectance value of the stained swatches after washing with endo-glucanase as compared to the result after washing without endo-glucanase. The endo-glucanase also decreases the soil redeposition, as seen by the increased reflectance value of the clean swatches after washing with endo-glucanase. The improvements of soil removal and anti-redeposition provided by the endo-glucanase are essentially unchanged by the addition of the bleach.

30 **EXAMPLE 8**

Wash performance test

- 35 Clean cotton fabric is washed together with soiled cotton fabric in a solution of a household detergent. The wash is carried out in a Terg-O-Tometer. During the wash, soil is released from the soiled fabric into the detergent liquor. This soil can then redeposit onto the clean cotton. After washing, the cotton fabrics are rinsed and dried, and then measured with a reflectance spectrophotometer in order to detect the degree of soil redeposition.

Detergent: Powder household detergent, Asian.

Detergent concentration: 0.67g/l in water with hardness 4°dH.

1000 ml of detergent solution per T-O-T beaker.

Cotton fabric: Total of 33g fabric per T-O-T beaker, comprising suitably sized pieces of:

white woven cotton, #2003 (Tanigashira, Osaka, Japan), total weight 11g

5 white cotton interlock, total weight 13g

soiled cotton fabric, type EMPA101 (EMPA, Switzerland), total weight 9g.

Wash: Temperature 25°C, wash time 40 minutes, at 125 rpm. After washing the #2003 cotton is rinsed under running tap water for 10 minutes, then dried.

10 Reflectance measurements. The pieces of #2003 woven cotton are measured, on both sides, using a Macbeth 7000 reflectance spectrophotometer, 500nm. The average result for measurements from each T-O-M beaker is calculated.

Enzyme addition: In this trial, the endo-glucanase prepared as described in Example 2 was added to the detergent liquor before the start of the wash step.

Results:

15	Endo-glucanase added, ECU per liter	Reflectance of #2003, at 500nm
	0	76.67
	0	76.05
	1	81.86
20	5	84.30
	20	84.85
	50	85.99

25 From the results it can be concluded that addition of the endo-glucanase of the invention reduces the soil redeposition.

EXAMPLE 9

Activity of endo-glucanase as a function of pH and of temperature

30 The activity of the endo-glucanase from Example 2 was measured at a range of solution pH values, using a reaction temperature of 40°C.

The enzyme was first diluted with water to give a solution with activity approximately 0.07 ECU/ml.

750µl of CMC solution (Hercules, type 7LFD, concentration 2% w/w dissolved in water) and 1000µl of a buffer solution were mixed in test tubes and pre-heated to 40°C. The buffers used are described below. Then 250µl of the 0.07 ECU/ml enzyme solution was added and the mix was incubated at 40°C for 20 minutes. Then 1000µl of PHBAH reagent, described below, was added and the tubes were heated in boiling water for 10 minutes. Fi-

nally the solutions were cooled in ice water and the absorbance at 410nm was measured with a spectrophotometer. Blank absorbance values, determined by adding the PHBAH reagent before adding the enzyme solution, were subtracted.

The PHBAH reagent was prepared as follows: Dissolve 1.5g hydroxybenzoic acid
5 hydrazide and 5.0g potassium sodium tartrate in 100ml of 2% w/w sodium hydroxide in water.

The following buffers were used. In all cases buffer concentration was 0.1M.

Acetate buffers, pH4.0, 4.5, 5.0, 5.5.

MES buffers, pH 6.0 (MES is 2-[N-morpholino]ethane sulfonic acid)

MOPS buffers, pH 6.5, 7.0, 7.5 (MOPS is 3-[N-morpholino]propane sulfonic acid)

10 Barbiturate buffers, pH8.0, 8.5

Glycine buffers, pH9.0, 9.5, 10.0, 10.5

The absorbance at 410nm (minus the blank value) is a measure of the activity of the enzyme.

The results were as follows:

	pH during incubation (measured)	Absorbance, 410nm (blank subtracted)
15	4.2	0.0
	4.6	0.0
	5.1	0.1
	5.7	0.2
	6.1	0.3
20	6.5	0.4
	7.1	0.6
	7.5	0.8
	8.1	0.9
	8.5	1.0
25	9.2	0.9
	9.6	1.0
	10.0	1.0
	10.5	0.9

The results show that the enzyme has maximum activity at alkaline pH. The enzyme
30 has about 90% or more of the maximum activity in the pH range from 8.1 to 10.5.

The activity of the endo-glucanase from Example 2 was measured at a range of temperatures, using a reaction pH of 10.0.

The enzyme was first diluted with water to give a solution with activity approximately
35 0.07 ECU/ml.

750µl of CMC solution (Hercules, type 7LFD, concentration 2% w/w dissolved in water) and 1000µl of a 0.1M glycine buffer solution pH10.0 were mixed in test tubes

and pre-heated to the specified temperature. Then 250 μ l of the 0.07 ECU/ml enzyme solution was added and the mix was incubated for 20 minutes at the specified temperature. Then 1000 μ l of PHBAH reagent, described above, was added and the tubes were heated in boiling water for 10 minutes. Finally the solutions were cooled in ice water and the absorbance at 410nm was measured with a spectrophotometer. Blank absorbance values, determined by adding the PHBAH reagent before adding the enzyme solution, were subtracted.

The absorbance at 410nm (minus the blank value) is a measure of the activity of the enzyme.

The results were as follows:

Incubation temperature, °C	Absorbance, 410nm (blank subtracted)
20	0.26
30	0.52
40	0.78
50	0.82
60	0.23
70	<0.05

The enzyme has high activity at temperatures from 20 to 60°C, highest at temperatures around 40 – 50°C.

EXAMPLE 10

Biopolishing using the endo-glucanase of the invention in a continuous apparatus.

The fabric used is Knitted Fabric 460 (Test Fabrics Inc.), which is 100% cotton bleached interlock. The fabric is cut into 20x30 cm pieces weighing about 12.5 g each. The weight of each swatch is determined after conditioning for at least 24 hours at 65 \pm 2% relative humidity and 21 \pm 2°C (70 \pm 3°F).

The endo-glucanase of the invention obtained in Example 2 is formulated in 15 mM sodium phosphate. The test is made with variable enzyme concentrations and at different pH.

Swatches are contacted with enzyme solutions for less than 45 seconds and then padded through a pad, after which they are weighed and hung immediately in a Mathis steam range (Type PSA-HTF) (Werner Mathis USA Inc. Concord, NC). The percentage of solution on fabric (% wet pick-up) and ratio of endo-glucanase activity to fabric is determined. Fabric swatches are treated at 90°C and 100% relative humidity for 90 minutes. All swatches are then transferred and rinsed in de-ionized water for at least 5 minutes, after which they are air dried. Finally, the swatches are conditioned at 65 \pm 2% relative humidity and 21 \pm 2°C (70 \pm 3°F) temperature for at least 24 hours before evaluation.

Fabric strength is measured on Mullen Burst tester model C according to ASTM D3786 - 87: Standard Test Method for Hydraulic Bursting Strength of Knitted Goods and Nonwoven Fab-

rics -Diaphragm Bursting Strength Tester Method, and strength loss is determined. Pilling note is measured according to ASTM D 4970 -89: Standard Test Method for Pilling Resistance and Other Related Surface Changes of Textiles Fabrics (Martindale Pressure Tester Method). After 500 revolutions, pilling on the fabric is evaluated visually against a standard scale 1 to 5, where 1 indicates very severe pilling and 5 indicates no pilling.

EXAMPLE 11

Biopolishing using the endo-glucanase of the invention in a continuous apparatus.

Biopolishing is carried out essentially as described in Example 10, except that the buffer consist of 9.53 g sodium tetraborate decahydrate dissolved in 2.5 l deionized water and is adjusted to pH 9.2.

Swatches are padded and treated as described in Example 10. The fabric wet pick-up is 94%. The fabric is treated for 90 min at pH 9.2, 90°C, and relative humidity 100%. The rinsing, drying, evaluating procedures are the same as in Example 10.

EXAMPLE 12

Combination Treatments

The following experiment is performed to evaluate the effect of the endo-glucanase obtained in Example 2 in combined scouring and biopolishing.

The fabric used is Fabric 4600, which is an unscoured and unbleached 100% cotton fabric. Fabric preparation and buffer are the same as described in Example 11 above.

The bulk solution contains: (a) The endo-glucanase of Example 2 in a buffer as described in Example 2 above, at a concentration of 6.12 CMCU/ml and 4.9 CMCU/g fabric; and (b) thermostable pectate lyase at a concentration of 1.93 mv-mol/ml/min. Swatches are padded and treated as described in Example 10. The fabric wet pick-up is 80%. Treatment conditions are pH 9.2, 90°C, relative humidity (RH) 100%, and treatment is for 90 min.

The rinsing, drying, evaluating procedures are the same as described in Example 10 above. Wetting speed is evaluated according to the Standard AATCC (American Association of Textile Chemists and Colorists) Test Method 79-1995 "Absorbency of Bleached Textiles". A water drop from 1 cm high burette is allowed to fall to a taut surface of fabric specimen. The time for water disappearance on the fabric surface is recorded as wetting time.

EXAMPLE 13

Denim Abrasion

The following example illustrates the use of the endo-glucanase of the invention obtained in Example 2 to treat denim jeans or other garments and to produce denim garments with a uniformly localized color variation (denim abrasion). Abrasion refers to the faded color of warp-

dyed denim due to combined effects of cellulase treatment and mechanical action. The resulting effect is a fabric appearance similar to that of stone-washed denim achieved with pumice stones.

Wash trials are carried out under the following conditions:

5

Textile

Blue denim DAKOTA, 14½ oz, 100 % cotton. The denim is cut and sewn into "legs" of approximately 37.5x100 cm (about 375 g each).

10

Enzymes

Amylase: AQUAZYM™ ULTRA 1200L (from Novozymes A/S)

Endoglucanase of the invention.

Denim Abrasion Protocol

15

Equipment: Tonello G1 30 Washing/Dyeing/Stone washing machine (Tonello S.r.l., Via della Fisica, 1/3, Sarcedo (VI) – Italia).

Textile Load: 8 kg denim "legs"

.

20

Desizing Step: 0.2% AQUAZYM™ ULTRA (% by weight of fabric)

0.05% Tergitol 15-S-9 (% by weight of fabric)

10 min

75°C

25

LR (liquor ratio)10:1

Rinse Step: 3 min, 60°C, LR 15:1

Abrasion Step: 10 ECU/g denim endoglucanase

30

60 min

50°C

LR 8:1

Inactivation Step: 2% Sodium Carbonate (% by weight of fabric)

35

80°C

20 min

LR 10:1

Rinse Steps: 2 x 3 min, LR 15:1

Extraction Step: 5 min at 110g's

5

Tumble-dry the denim samples. Condition the samples for 24 hours at 20°C, 65% relative humidity prior to evaluation.

Tests/Analysis

10 Denim Abrasion and Backstaining

Measure the reflectance of the denim samples to determine the level of abrasion and backstaining. Denim Abrasion is measured as average L* (higher L* corresponds to more abrasion), and Backstaining is measured as average b* (more negative b*, "bluer," corresponds to more backstaining) on a HunterLab Labscan XE Spectrophotometer (Hunter Associates Laboratory, Inc., Reston, VA 20190 USA).

15

Visual Assessment of Denim Abrasion and Backstaining

5 persons skilled in the art of evaluating denim are asked to visually grade the denim legs and assign a ranking of 1 (low effect) to 5 (high effect).

20

Weight Loss

Weigh the samples before and after treatment to determine the weight loss.

Tear Strength

25 The tear strength of the denim samples is determined using an Elmendorf Tearing tester according to ASTM D 1424-83 "Standard Test Method for Tear Resistance of Woven Fabrics by Falling Pendulum (Elmendorf) Apparatus."

CLAIMS

1. An enzyme exhibiting endo-beta-1,4-glucanase activity (EC 3.2.1.4), which is selected from one of

- 5 (a) a polypeptide encoded by the DNA sequence of positions 1 to 2322 of SEQ ID NO:1;
(b) a polypeptide produced by culturing a cell comprising the sequence of SEQ ID NO:1 under conditions wherein the DNA sequence is expressed;
(c) an endo-beta-1,4-glucanase enzyme having a sequence of at least 97% identity to the amino acid sequence of position 1 to position 773 of SEQ ID NO:2; or a fragment thereof that
10 has endo-beta-1,4-glucanase activity, when identity is determined by GAP provided in the GCG program package using a GAP creation penalty of 3.0 and GAP extension penalty of 0.1.

2. An enzyme exhibiting endo-beta-1,4-glucanase activity (EC 3.2.1.4), which enzyme has a
15 polypeptide having endo-beta-1,4-glucanase activity that is encoded by a polynucleotide that hybridizes with the nucleotide sequence shown in positions 1-2322 of SEQ ID NO:1 under hybridization conditions comprising 5 x SSC at 45°C and washing conditions comprising 2 x SC at 60°C.

- 20 3. The enzyme according to claim 1 or 2, which enzyme comprises a polypeptide endogeneous to *Bacillus sp.*, DSM 12648.

4. The enzyme according to any of claims 1-3, which is active at a pH at least in the range of 4-11, preferably 5.5-10.5.

25

5. An isolated polynucleotide molecule encoding a polypeptide having endo-beta-1,4-endo-glucanase activity selected from the group consisting of:

- (a) polynucleotide molecules comprising a nucleotide sequence as shown in SEQ ID NO:1 from nucleotide 1 to nucleotide 2322;
30 (b) species homologs of (a);
(c) polynucleotide molecules that encode a polypeptide that is more than 97% identical to the amino acid sequence of position 1 to position 773 of SEQ ID NO:2; or a fragment thereof that has endo-glucanase activity;
(d) molecules complementary to (a), (b), or (c); and
35 (e) degenerate nucleotide sequences of (a) or (b).

6. The isolated polynucleotide molecule according to claim 5, wherein the polynucleotide is DNA.

7. An isolated polynucleotide molecule encoding a polypeptide having endo-beta-1,4-glucanase activity which polynucleotide molecule hybridizes to a denatured double-stranded DNA probe under medium stringency conditions, wherein the probe is selected from the group consisting of DNA probes comprising the sequence shown in positions 1-2322 of SEQ ID NO:1 and DNA probes comprising a subsequence of positions 1-2322 of SEQ ID NO:1 having a length of at least about 100 base pairs.

8. The isolated polynucleotide molecule according to claim 5 which is isolated from or produced on the basis of a DNA library from a prokaryote, preferably from a bacterium, more preferably from a gram positive bacterium.

9. The isolated polynucleotide molecule according to claim 8 which is isolated from or produced on the basis of a DNA library from a strain belonging to the genus *Bacillus*, in particular a strain of *Bacillus sp.*, especially *Bacillus sp.*, DSM 12648.

10. A polynucleotide construct comprising the polynucleotide molecule according to any of claims 5-9.

11. An expression vector comprising the following operably linked elements: a transcription promoter; a DNA segment selected from the group consisting of (a) polynucleotide molecules encoding a polypeptide having endo-beta-1,4-glucanase activity comprising a nucleotide sequence as shown in SEQ ID NO:1 from nucleotide 1 to nucleotide 2322, (b) polynucleotide molecules encoding a polypeptide having endo-beta-1,4-glucanase activity that is more than 97% identical to the amino acid sequence of position 1 to position 773 of SEQ ID NO:2 or a fragment thereof that has endo-glucanase activity; and (c) degenerate nucleotide sequences of (a) or (b); and a transcription terminator.

12. A cultured cell into which has been introduced an expression vector according to claim 11, wherein said cell expresses the polypeptide encoded by the DNA segment.

13. The cell according to claim 12, which is a prokaryotic cell, in particular a bacterial cell, or an endogenous cell from which the DNA segment, encoding the polypeptide exhibiting endo-beta-1,4-glucanase activity, originates.

14. The cell according to claim 13, wherein the cell belongs to a strain of *Bacillus*, preferably a strain of *Bacillus subtilis* or *Bacillus lentus*.

15. A cell according to claim 13, wherein the cell belongs to a strain of *Bacillus licheniformis*, preferably *Bacillus licheniformis*, ATCC 14580.

16. The cell according to claim 13, wherein the cell belongs to a strain of *Pseudomonas*, preferably a strain of *Pseudomonas fluorescens* or *Pseudomonas mendocina*.

17. The cell according to claim 13, wherein the cell belongs to a strain of *Streptomyces*.

18. A cell according to claim 13 wherein the cell belongs to a strain of *Saccharomyces*, preferably a strain of *Saccharomyces cerevisiae*.

19. A method of producing a polypeptide having endo-beta-1,4-glucanase activity comprising culturing a cell into which has been introduced an expression vector according to claim 12, whereby said cell expresses a polypeptide encoded by the DNA segment; and recovering the polypeptide.

20. An enzyme composition comprising the enzyme according to claim 1.

21. The composition according to claim 20 which further comprises one or more enzymes selected from the group consisting of proteases, cellulases (endo-glucanases), beta-glucanases, hemicellulases, lipases, peroxidases, laccases, alpha--amylases, glucoamylases, cutinases, pectinases, reductases, oxidases, phenoloxidases, ligninases, pullulanases, pectate lyases, xyloglucanases, xylanases, pectin acetyl esterases, polygalacturonases, rhamnogalacturonases, pectin lyases, other mannanases, pectin methylesterases, cellobiohydrolases, transglutaminases; or mixtures thereof.

22. An isolated enzyme having endo-beta-1,4-glucanase activity, in which the enzyme is (i) free from homologous impurities, and (ii) produced by the method according to claim 19.

23. A method for degradation of cellulose-containing biomass, wherein the biomass is treated with an effective amount of the enzyme according to any of claims 1-4 and 22 or of the enzyme composition according to claim 20 or 21.

24. A hybrid endo-glucanase, exhibiting endo-beta-1,4-glucanase activity comprising a) the CBD in positions 340 to 540 of SEQ ID NO:2 and b) a catalytic domain (CAD) from sources other than *Bacillus sp.* AA349 strain DSM12648.

- 5 25. The hybrid endo-beta-1,4-glucanase according to claim 24, wherein the catalytic domain (CAD) is an endo-glucanase derived from a source selected from the group consisting of:
- (a) *Bacillus lautus* strain NCIMB 40250,
 - (b) *Humicola insolens* strain DSM1800,
 - (c) *Fusarium oxysporium* strain DSM2672 or
 - 10 (d) *Bacillus sp.* AC13 strain NCIMB 40482.

26. A composition comprising an endo-beta-1,4-glucanase according to any of claims 1-4 or hybrid endo-beta-1,4-glucanase of claims 24 or 25.

- 15 27. Use of an endo-beta-1,4-glucanase according to any of claims 1-4 or hybrid endo-beta-1,4-glucanase of claims 24 or 25 in a detergent composition.

28. Use of an endo-beta-1,4-glucanase according to any of claims 1-4 or hybrid endo-beta-1,4-glucanase of claims 24 or 25 in textile finishing processes.

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SEQUENCE LISTING

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