

(12) **Patent Application**

(21) Application number:	NZ20080583265	(71) Applicant(s):	ARCHIMEDES DEV LTD
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(30) Priority:	2008GB02940 WO 29.08.2008		SMITH ALAN
	20070253433 EP 31.08.2007		CASTILE JONATHAN

(54) **Title:**
Pharmaceutical compositions comprising a benzodiazepine drug and a non-aqueous vehicle comprising propylene glycol and propylene carbonate

(57) **Abstract:**
Disclosed is a non-aqueous composition for intranasal delivery of a benzodiazepine drug which comprises (i) a benzodiazepine drug such as diazepam, lorazepam, clonazepam or midazolam and (ii) a non-aqueous vehicle comprising propylene glycol and propylene carbonate.

Disclosed is a non-aqueous composition for intranasal delivery of a benzodiazepine drug which comprises (i) a benzodiazepine drug such as diazepam, lorazepam, clonazepam or midazolam; and (ii) a non-aqueous vehicle comprising propylene glycol and propylene carbonate.

Non-Aqueous Pharmaceutical Compositions

This invention relates to pharmaceutical compositions for the nasal administration of poorly water soluble drug compounds in which the drug is dissolved in a non-
5 aqueous liquid vehicle.

The nasal route of drug delivery can afford rapid absorption of drugs into the blood circulation. In some cases absorption of almost the whole dose can be achieved and the pharmacokinetics can be similar to those achieved for
10 intravenous administration. Such rapid and effective drug delivery can be useful in the treatment of crisis situations such as pain (including breakthrough pain and trauma pain), migraine, anxiety, convulsions, impotence and nausea.

Generally, it is preferable that compositions for the intranasal delivery of drugs
15 are in the form of an aqueous solution. This is due to ease of manufacture, ease of delivery and good patient acceptability. However, it is not always feasible to formulate a drug as an aqueous solution, for example if the solubility of the drug in aqueous media is inadequate.

In such circumstances, one option would be to formulate the composition as a
20 non-aqueous solution utilising solvents in which the drug has higher solubility. However, the nasal mucosal membrane is a delicate tissue and non-aqueous vehicles have a greater tendency to irritate the mucosa resulting in low acceptability to the patient. In this regard, the ideal vehicle will be odourless,
25 tasteless and free from irritation when applied to the nasal cavity. Nasal solutions are typically delivered from spray devices that may comprise a range of glass, plastic, elastomeric and metal components. It is therefore essential that the vehicle does not interact with components of the spray device and impair the device performance, for example through sorption into plastic or elastomeric
30 parts. It is also important that the characteristics of the liquid are such that it is atomised to form a dispersion of droplets when dispensed using a nasal spray device.

It is an object of the present invention to provide a non-aqueous liquid vehicle that
35 may be used as an alternative to an aqueous vehicle for intranasal drug delivery. Such non-aqueous vehicles may overcome solubility issues such as inadequate

solubility that may occur in aqueous media and are suitable for intranasal delivery, e.g: they are typically substantially odourless and substantially tasteless and ideally free from irritation when applied to the nasal cavity.

5 The non-aqueous vehicles described in this application are suitable for producing compositions for the intranasal delivery of a wide range of drug compounds. It will be a straightforward matter for one skilled in the art to determine whether a particular non-aqueous vehicle is suitable for use in combination with a particular drug on the basis of the teaching in this application. For example, this can be
10 done by measuring the solubility of the drug compound in the vehicle. The solubility can be tested by adding an excess of the drug to the vehicle and stirring the mixture for 24 hours at room temperature. Undissolved drug is then removed by filtration or centrifugation and the solution is assayed for dissolved drug content by an appropriate analytical method, such as high performance liquid
15 chromatography.

Drugs suitable for use with the non-aqueous vehicles described in this application typically have a solubility in water at 20°C of not more than about 1 mg/ml. Such drugs are often referred to in the literature as "very slightly soluble" (solubility in
20 water at 20°C of from 0.1 to 1 mg/ml) and "practically insoluble" or "insoluble" (for both, solubility in water at 20°C of less than 0.1 mg/ml).

Therapeutic agents (drug compounds) that may be used with the non-aqueous vehicles include, but are not limited to, antibiotics and antimicrobial agents, such
25 as tetracycline hydrochloride, leucomycin, penicillin, penicillin derivatives, erythromycin, sulphathiazole and nitrofurazone; antimigraine compounds, such as naratriptan, sumatriptan, zolmitriptan, rizatriptan, eletriptan, frovatriptan, alnitidan, avitriptan, almotriptan or other 5-HT₁ agonists; vasoconstrictors, such as phenylephedrine hydrochloride, tetrahydrozoline hydrochloride, naphazoline
30 nitrate, oxymetazoline hydrochloride and tramazoline hydrochloride; cardiotonics, such as digitalis and digoxin; vasodilators, such as nitroglycerin and papaverine hydrochloride; bone metabolism controlling agents, such as vitamin D and active vitamin D₃; sex hormones; hypotensives; anti-tumour agents; steroidal anti-inflammatory agents, such as hydrocortisone, prednisone, fluticasone,
35 prednisolone, triamcinolone, triamcinolone acetonide, dexamethasone, betamethasone, beclomethasone and beclomethasone dipropionate; non-

steroidal anti-inflammatory drugs, such as acetaminophen, aspirin, aminopyrine, phenylbutazone, mefenamic acid, ibuprofen, diclofenac sodium, aceclofenac, piroxicam, meloxicam, tenoxicam, ketoprofen, dexketoprofen, flurbiprofen, ibuprofen, indomethacin, colchicines and probenecid; enzymatic anti-inflammatory agents, such as chymotrypsin and bromelain seratiopeptidase; anti-histaminic agents, such as diphenhydramine hydrochloride, chlorpheniramine maleate and clemastine; anti-tussive expectorants, such as codeine phosphate and isoproterenol hydrochloride; analgesics such as opioids (like diamorphine, hydromorphone, buprenorphine, fentanyl, oxycodone, codeine, morphine and its polar metabolites, such as morphine-6-glucuronides and morphine-3-sulphate), or combinations of opioids and other analgesic agents such as non-steroidal anti-inflammatory drugs; anti-emetics, such as metoclopramide, ondansetron, granisetron, tropisetron, palonosetron, dolasetron, dronabinol and nabilone; drugs for treatment of sleeping disorders, such as melatonin, zolpidem, zaleplon and zopiclone; drugs for treatment of asthma, such as salbutamol; drugs for treatment of erectile dysfunction such as apomorphine, sildenafil, tadalafil, vardenafil and alprostadil; antipsychotic drugs such as haloperidol, olanzapine, risperidone, ziprasidone, clozapine, loxapine, pimozide, zotepine, quetiapine, flupentixol, zuclopenthixol and sertindole.

20

The present invention provides compositions for nasal delivery of benzodiazepines. These lipophilic drugs act on the central nervous system to cause sedation, hypnosis, decreased anxiety, muscle relaxation, anterograde amnesia and anticonvulsant actions and are widely used in medicine. Conditions which they can be used to treat include anxiety, epilepsy, insomnia, alcohol dependence, muscular disorders and mania. These drugs can also be used in premedication procedures and in veterinary practice. Examples of benzodiazepine drugs include, but are not limited to, alprazolam, chlordiazepoxide, clonazepam, clorazepate, diazepam, estazolam, flurazepam, halazepam, lorazepam, midazolam, nitrazepam, oxazepam, prazepam, quazepam, temazepam, bromazepam, flunitrazepam and triazolam, bentazepam, brotizolam, clotiazepam, delorazepam, ethyl loflazepate, etizolam, fludiazepam, ketazolam, loprazolam, lormetazepam, nordazepam, mexazolam, nimetazepam, pinazepam and tetrazepam. The structures of some of these benzodiazepines can be found in Goodman and Gilman's *The Pharmacological Basis of Therapeutics*, 9th edition, McGraw Hill (1996), page 383.

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The non-aqueous vehicles described herein can be applied to any of the classes of drugs and to the specific drugs listed above. The invention provides compositions for intranasal delivery comprising a benzodiazepine compound, in particular any of the benzodiazepine drugs listed above. A preferred group of benzodiazepine drugs for use in this invention are diazepam (7-chloro-1,3-dihydro-1-methyl-5-phenyl-2H-1,4-benzodiazepin-2-one), lorazepam (7-chloro-5-(2-chlorophenyl)-1,3-dihydro-3-hydroxy-2H-1,4-benzodiazepin-2-one), clonazepam (5-(2-chlorophenyl)-1,3-dihydro-7-nitro-2H-1,4-benzodiazepin-2-one) and midazolam (8-chloro-6-(2-fluorophenyl)-1-methyl-4H-imidazo[1,5-a][1,4]benzodiazepine).

Lau and Slattery (Int. J. Pharm., 54, 171-174, 1989) investigated the intranasal delivery of diazepam and lorazepam using seven non-aqueous vehicles. These were triacetin, dimethyl sulfoxide, polyethylene glycol 400, Cremophor EL, laureth-9-(polyoxyethylene-9 lauryl ether), isopropyl adipate and azone 1-dodecylazacycloheptane-2-one.

US 5,693,608 describes compositions for intranasal administration comprising an n-ethylene glycol (e.g. polyethylene glycol (PEG)). Examples are provided for diazepam, flunitrazepam and lorazepam dissolved in PEG 400 and flunitrazepam dissolved in a mixture of PEG 400 and glycofurol.

A lorazepam solution for intranasal administration using a solvent carrier comprising polyethylene glycol and propylene glycol is described in US-B-6,610,271.

Supersaturated diazepam solutions are described in WO 2006/122217. Diazepam was dissolved in glycofurol to form a concentrated solution and water was added just prior to administration to form a supersaturated solution. It is claimed in this document that the water improves the nasal acceptability of the formulation. However, the need to add water prior to administration adds considerably to the dosing complexity.

The listing or discussion of an apparently prior-published document in this specification should not necessarily be taken as an acknowledgement that the document is part of the state of the art or is common general knowledge.

The present inventors have surprisingly found that certain non-aqueous vehicles are suitable for use in compositions for the intranasal delivery of a variety of drug compounds.

5 The present invention provides non-aqueous compositions for intranasal delivery of a benzodiazepine drug comprising (i) the benzodiazepine drug, and (ii) a non-aqueous vehicle comprising propylene glycol and propylene carbonate. Unless otherwise stated, these compositions will be referred to hereinafter as the compositions of the invention and the non-aqueous vehicle will be referred to
10 hereinafter as the vehicle of the invention.

The non-aqueous vehicle used in the invention is preferably a vehicle consisting essentially of propylene glycol and propylene carbonate.

15 The non-aqueous vehicle may be a vehicle consisting of propylene glycol and propylene carbonate.

For the avoidance of doubt, in this specification when we use the term "comprising" or "comprises" we mean that the composition or formulation or
20 component being described must contain the listed ingredient(s) but may optionally contain additional ingredients. When we use the term "consisting essentially of" or "consists essentially of" we mean that the composition or formulation or component being described must contain the listed ingredient(s) and may also contain small (for example up to 5% by weight, or up to 1% or 0.1%
25 by weight) of other ingredients provided that any additional ingredients do not affect the essential properties of the composition, formulation or component. When we use the term "consisting of" or "consists of" we mean that the composition or formulation or component being described must contain the listed ingredient(s) only.

30

Herein, when we refer to a component or ingredient in the singular, for example "a fatty acid ester" the phrase is also intended to cover the plural. For example "a fatty acid ester" can be considered to mean "at least one fatty acid ester".

35 The compositions of the invention may (i) be more stable than, (ii) be better tolerated than, (iii) be less toxic than, (iv) have better pharmacokinetic properties than, (v) be more easily prepared than, and/or (vi) have other useful properties

over, compositions known in the prior art. In particular, the compositions of the invention may have one or more of the following advantages:

- 5 (a) they contain high concentrations of drug (e.g. higher concentrations than in equivalent prior art compositions);
- (b) they can be atomised using a conventional intranasal spray device;
- (c) they are well tolerated when applied into the nasal cavity;
- 10 (d) they provide a medium in which the drug is chemically stable; and/or
- (e) they provide for rapid and efficient intranasal absorption of the drug.

15 Compositions described herein as being "well tolerated" include those that cause little or no discomfort when applied into the nasal cavity. A "well tolerated" composition is also one that may cause some irritation and/or stinging when applied into the nasal cavity but it is such that the patient is not dissuaded from being administered further doses of the composition. In this respect, the
20 tolerability of a nasal composition may be assessed by methods known to those skilled in the art, for example by use of a questionnaire, such as described in US 5,693,608.

Compositions according to the invention that contain high concentrations of drug
25 have the further advantage that a therapeutic dose of drug can be administered in a very small dose volume. This further improves patient acceptability and tolerance, since if a large volume of liquid is administered into the nasal cavity some of this may drip out of the nostrils. For example, if the dose of drug to be delivered is 5 mg, this will require a dose volume of 0.5 mL for a composition
30 containing 10 mg/mL of the drug compound. If the drug content is increased to 50 mg/mL (for example by use of a composition according to the invention), the dose volume will be reduced to only 0.1 mL.

Moreover, compositions according to the invention also have the advantage that
35 they may be prepared using established pharmaceutical processing methods and employ materials that are approved for use in food or pharmaceuticals or are of like regulatory status.

In one aspect, the invention provides a non-aqueous delivery vehicle comprising propylene glycol and propylene carbonate (4-methyl-2-oxo-1,3-dioxolane). This vehicle will be referred to hereinafter as the "propylene glycol vehicle".

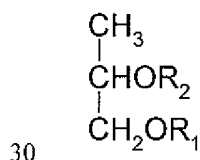
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The use of a liquid vehicle comprising propylene glycol and propylene carbonate for intranasal delivery of drugs has not been described before. The use of this liquid vehicle will be discussed below with reference to use in combination with benzodiazepine drugs. However, this is by way of example only and this vehicle
10 may also be used with other drugs such as those listed earlier in this text.

Propylene glycol (also known as 1,2-dihydroxypropane, 2-hydroxypropanol, methyl ethylene glycol, methyl glycol or propane-1,2-diol) is widely used as a solvent in parenteral and non-parenteral pharmaceutical formulations. It is well
15 tolerated when applied to mucosal membranes. However, it is not a good solvent for all drugs and particularly not for all benzodiazepine drugs. Additionally, its viscosity and surface tension make it difficult to atomise effectively using conventional intranasal spray devices.

We have surprisingly found that mixtures of propylene glycol and propylene carbonate, enable stable solutions to be prepared containing high concentrations of drugs, such as benzodiazepines, and which can be successfully delivered using nasal spray devices. The vehicles of the invention may contain other materials, such as at least one material selected from N-methylpyrrolidone, and
25 dimethyl sulfoxide and propylene glycol fatty acid ester(s).

The propylene glycol fatty acid esters used in the present invention may be mono or diesters of propylene glycol and have the basic structure



In the case of mono-esters one of R_1 and R_2 is hydrogen and the other is a fatty acid moiety. In the case of diesters R_1 and R_2 are both fatty acid moieties.

In the propylene glycol fatty acid esters used in the present invention, when R₁ and/or R₂ is a fatty acid moiety, they each individually have a carbon chain length which is primarily in the range of from C6 to C18. In other words, when R₁ and/or R₂ is a fatty acid moiety, the propylene glycol fatty acid ester typically is a mixture
5 of esters with different chain lengths (such that primarily R₁ and/or R₂ = C6 to C18 fatty acid moiety).

A single propylene glycol fatty acid ester may be used. Alternatively, a mixture of two or more propylene glycol fatty acid esters may be used.

10

An especially preferred propylene glycol fatty acid ester for use in this invention is a mono ester of medium chain fatty acids, primarily caprylic acid (C8).

By "primarily", we mean that at least 80% of the fatty acid content of the propylene glycol fatty acid ester is of the type specified.
15

A propylene glycol fatty acid ester comprising primarily the monoester of caprylic acid may be described as propylene glycol monocaprylate. Commercial suppliers of propylene glycol monocaprylate include Abitec Inc. (Columbus, Ohio USA)
20 under the trade name Capmul® PG8 and Gattefosse (Saint Priest, France) under the trade names Capryol™ 90 and Capryol™ PGMC.

The propylene glycol and propylene carbonate vehicle of the present invention may comprise at least one additional solvent selected from N-methyl pyrrolidone ,
25 dimethyl sulfoxide and propylene glycol fatty acid esters. Any combination may be used, for example each of these compounds may be used in a single vehicle. A single propylene glycol fatty acid ester may be used or a mixture of propylene glycol fatty acid esters may be used alone or in combination with N-methyl pyrrolidone and/or propylene carbonate.

30

The propylene glycol vehicle typically comprises from about 10 to about 98% v/v of propylene glycol, or preferably from about 15 to about 95% v/v of propylene glycol and propylene carbonate and optionally at least one additional solvent selected from N-methyl pyrrolidone, dimethyl sulfoxide and propylene glycol fatty
35 acid esters. The propylene carbonate alone or in combination with an additional solvent typically comprise from about 2 to about 90% v/v, preferably from about 5 to about 85% v/v of the vehicle.

A particularly preferred combination for use in the present invention is propylene carbonate and a propylene glycol fatty acid ester, for example propylene carbonate and propylene glycol monocaprylate. It has surprisingly been found that the use of propylene carbonate and a propylene glycol fatty acid ester with propylene glycol has a cosolvent effect in that the solubility of a drug compound in a mixture comprising the two additional solvents is greater than the solubility in a solvent comprising one or other of them.

Examples of preferred vehicle compositions (% v/v) are provided in Table 1. The percentages represent the theoretical amount by volume in the final vehicle and do not take into account any non-additive volume changes when the individual components are mixed i.e. in the event that the mixture does not behave as an ideal solution. For example, a vehicle described as comprising 50% v/v propylene glycol and 50% v/v propylene carbonate may be prepared by mixing together 10 ml of each solvent (although the final volume may not necessarily be 20 ml). The composition of a vehicle may also be expressed in % w/w terms. For example, 10 ml of propylene glycol and 10 ml of propylene carbonate weigh approximately 10.37 g and 12.00 g respectively at room temperature. Hence, the final composition of this mixture will be 46% w/w propylene glycol and 54% w/w propylene carbonate.

Table 1. Preferred nasal delivery vehicles

	Composition (% v/v*)		
	Preferred	More preferred	Most preferred
<i>Composition A</i>			
Propylene glycol	20-95	25-90	30-85
Propylene carbonate	5-80	10-75	15-70
<i>Composition D</i>			
Propylene glycol	15-80	20-75	25-70
Propylene glycol FAE	6-65	9-60	12-55
Propylene carbonate	3-55	4-50	5-45
<i>Composition F</i>			
Propylene glycol	30-70	35-65	40-60
Propylene glycol FAE	4-40	7-35	10-30
Propylene carbonate	4-40	7-35	10-30

N-methylpyrrolidone	1-24	3-21	5-18
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*Theoretical composition of vehicle assuming final volume is equal to sum of volume of individual components

**Propylene glycol fatty acid ester e.g. propylene glycol monocaprylate

- 5 The amounts of propylene glycol fatty acid ester in this Table (and in Table 2) are the total amounts of that component, which may be made up with smaller amounts of two or more propylene glycol fatty acid esters.

10 The drug content of the final compositions, produced by dissolving the drug in the vehicle, is dependent primarily on the dose that needs to be delivered to the patient (i.e. the amount required to give a therapeutic effect), but is preferably from about 0.1 to about 2000 mg/ml, more preferably from about 0.5 to 1500 mg/ml and most preferably from about 1 to about 1000 mg/ml.

- 15 In addition to the drug, other ingredients may also be added to the non-aqueous vehicle. These additional ingredients include antioxidants, chelating agents, preservatives, flavourings, sweeteners or other agents generally used in pharmaceutical liquid preparations and are well known to those skilled in the art. In the context of this invention, these additional ingredients are not considered to
20 be part of the vehicle.

Where the drug is a benzodiazepine, the composition preferably comprises from about 0.1 to 300 mg/ml, more preferably from about 0.5 to 250 mg/ml and most preferably from about 1 to about 200 mg/ml of the benzodiazepine. For example,
25 the preferred midazolam concentration is from about 1 to about 100 mg/ml, the preferred clonazepam concentration is from about 0.5 to about 30 mg/ml and the preferred lorazepam concentration is from about 0.5 to about 50 mg/ml.

30 An especially preferred benzodiazepine compound is diazepam. The concentration of diazepam is preferably from about 1 to about 200 mg/ml, more preferably from about 2 to about 180 mg/ml and most preferably from about 5 to about 160 mg/ml, for example from about 10 to about 150 mg/ml or about 20 or about 50 to about 150 mg/ml.

- 35 The compositions of further preferred nasal delivery vehicles are shown in Table 2 below. These nasal delivery vehicles may be used, for example, when the drug

is a benzodiazepine (e.g. diazepam). For the avoidance of doubt, however, it should be understood that the delivery vehicles of the invention may have a composition represented by a combination of the preferred, more preferred and most preferred values of the compositions set out in Table 1 and/or Table 2.

5

Table 2. Preferred nasal delivery vehicles

	Composition (% v/v*)		
	Preferred	More preferred	Most preferred
<i>Composition I</i>			
Propylene glycol	30-90	40-85	45-80
Propylene carbonate	10-70	15-60	20-55
<i>Composition III</i>			
Propylene glycol	20-75	25-70	30-65
Propylene glycol FAE**	9-60	12-65	15-50
Propylene carbonate	3-50	5-45	7-40
<i>Composition V</i>			
Propylene glycol	35-65	40-60	45-55
Propylene glycol FAE	9-31	12-28	15-25
Propylene carbonate	9-31	12-28	15-25
N-methylpyrrolidone	3-21	5-18	7-15

*Theoretical composition of vehicle assuming final volume is equal to sum of volume of individual components

**Propylene glycol fatty acid ester e.g. propylene glycol monocaprylate

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A particularly preferred vehicle for use in the present invention is a 1:1:1 (by volume) mixture of propylene glycol, propylene carbonate and propylene glycol fatty acid ester. This vehicle is particularly suitable for use with a benzodiazepine drug but may also be used with other drugs. A preferred composition of the invention comprises this vehicle and diazepam in a concentration of from 80 to 120 mg/ml. Other preferred vehicles are a 3:1 (by volume) mixture of propylene glycol and propylene carbonate and a 4:1 (by volume) mixture of DMSO and propylene glycol. Other preferred compositions of the invention comprise one of these vehicles and a benzodiazepine, for example diazepam in a concentration of from 80 to 120 mg/ml although these vehicles may also be used with other drugs.

20

One preferred diazepam composition comprises from about 10 to about 80 mg/ml diazepam dissolved in a vehicle comprising from about 50 to about 80% by volume propylene glycol and from about 20 to about 50% by volume propylene carbonate.

A second preferred diazepam composition comprises from about 10 to about 100 mg/ml diazepam dissolved in a vehicle comprising from about 30 to about 35% by volume propylene glycol, from about 30 to about 35% by volume propylene carbonate and from about 30 to about 35% by volume propylene glycol monocaprylate.

It is preferred that the compositions of the invention do not comprise triglyceride or an organic acid, organic acid ester or organic acid ether (such as citric acid or its ester or ether). It is typically not necessary for the compositions of the invention to include a permeabilizing agent. Thus in a preferred aspect the compositions of the invention do not comprise peptide permeabilizing agents such as those described in US 2004/0077540.

In another aspect of the invention, the non-aqueous vehicle does not comprise an alkoxy-polyethylene glycol such as methoxy-polyethylene glycol, more particularly, the compositions of the invention preferably do not comprise alkoxy-polyethylene glycol such as methoxy-polyethylene glycol.

In another aspect of the invention, the non-aqueous vehicle does not comprise an ethyl ether solvent such as diethylene glycol monoethylether or tetrahydrofurfuryl alcohol polyethyleneglycol ether, more particularly, the compositions of the invention preferably do not comprise an ethyl ether solvent such as diethylene glycol monoethylether or tetrahydrofurfuryl alcohol polyethyleneglycol ether.

The compositions of the invention preferably have a viscosity, measured by apparatus such as a cone and plate viscometer, of less than about 100 cP (mPas), more preferably less than 60 cP and most preferably less than 30 cP.

There are a number of different methods by which the drug formulations described in this application can be produced. For example, in one method the

non-aqueous vehicle is first prepared by mixing together the vehicle components in the required quantities by volume or by weight. The required amount of drug and any other ingredients such as stabilisers or flavourings may then be weighed into a suitable vessel, a portion of the vehicle added (e.g. 90% of final amount) and the mixture stirred until the drug is dissolved. The drug solution is then made up to the required weight or volume by adding more of the drug to the non-aqueous vehicle. In another method, the drug (and any other ingredients if appropriate) is weighed into a suitable vessel and the exact weight of each solvent added. The mixture is then stirred until drug is dissolved. Following either of these methods, the final drug solution may be filtered if necessary.

Solutions comprising a vehicle of the invention and a drug may be administered to the nasal cavity in any suitable form for example in the form of drops or as a spray. The preferred method of administration is as a spray, e.g. using a spray device. Spray devices can be single ("unit") dose or multiple dose systems, for example comprising a bottle, pump and actuator, and are available from various commercial sources, including Pfeiffer (Germany), Valois (France), Rexam (France) and Becton-Dickinson (USA).

The present invention provides a nasal drug delivery device or a dose cartridge for use in a nasal delivery device loaded with a composition of the invention.

Nasal spray devices of the types described above typically dispense between 0.04 and 0.25 ml in a single actuation.

Typical nasal dosing regimens range from a single spray into one nostril to up to two sprays into each nostril.

The total liquid volume of solution delivered into the nasal cavity, using one or both nostrils in order to deliver the therapeutic dose of drug using the compositions of this invention is preferably from about 0.005 to about 1.0 ml, more preferably from about 0.01 to about 0.8 ml and most preferably from about 0.02 to about 0.6 ml, for example from about 0.1 to about 0.4 ml.

The present invention provides the use of a vehicle of the invention as described above in the manufacture of a medicament for the intranasal delivery of a drug to a patient in need of that drug.

The present invention provides compositions for use in the nasal delivery of a drug to a patient in need of that drug which compositions comprise a vehicle of the invention as described above and the drug.

5

The present invention provides processes for preparing the compositions of the invention. These processes are as described above.

The compositions of the invention comprising a benzodiazepine, such as those
10 mentioned above, can be used to treat and/or prevent certain disorders, conditions or diseases of the central nervous system and in particular can be used to cause sedation, hypnosis, decreased anxiety, muscle relaxation, anterograde amnesia and anticonvulsant actions. They can also be used to treat anxiety, epilepsy, insomnia, alcohol dependence, muscular disorders and mania.
15 Thus, the present invention provides a method of administering a benzodiazepine drug compound, particularly a compound as listed above, to a patient in need thereof, for example for the prevention and/or treatment of the disorders, conditions or diseases set out above and/or to induce the effects set out above, which comprises the intranasal administration of a composition of the invention.

20

As used herein, we use the term patient to refer to both human and non-human animals. The invention is particularly suitable for use in the treatment of humans and animals such as dogs, horses, sheep, cattle, pigs and other larger mammals.

25 The present invention also provides the use of a vehicle of the invention as described above and a benzodiazepine drug, such as a drug as listed above, in the manufacture of a medicament for nasal administration to a patient in need thereof. Such a medicament may be for the treatment and/or prevention of disorders, conditions or diseases of the central nervous system and/or to induce
30 sedation, hypnosis, decreased anxiety, muscle relaxation, anterograde amnesia and anticonvulsant actions or treat anxiety, epilepsy, insomnia, alcohol dependence, muscular disorders and mania.

The present invention also provides compositions comprising a vehicle of the
35 invention as described above and a benzodiazepine drug compound and optionally additional ingredients as defined above for use in nasal delivery for treating disorders, conditions or diseases of the central nervous system and/or to

induce sedation, hypnosis, decreased anxiety, muscle relaxation, anterograde amnesia and anticonvulsant actions or treat anxiety, epilepsy, insomnia, alcohol dependence, muscular disorders and mania.

5 The invention is illustrated by the following non-limiting Examples.

Example 1. Solution containing 50 mg/ml diazepam in propylene glycol/propylene carbonate (3:1)

10 The non-aqueous vehicle was prepared by mixing together 16.5 ml of propylene glycol (Sigma, Poole, UK) and 5.5 ml of propylene carbonate (Lyondell Chemical Co, USA) in a glass vial. 1 g of diazepam (Cambrex, Italy) was weighed into a 20 ml volumetric flask and 18 ml of the non-aqueous vehicle added. The flask contents were mixed using a magnetic stirrer and stirrer bar. When the drug had
15 dissolved the stirrer bar was removed and the flask contents made up to volume using the non-aqueous vehicle.

Example 2. Solution containing 50 mg/ml diazepam in propylene glycol/propylene glycol monocaprylate/propylene carbonate (5:4:1)

20 The non-aqueous vehicle was prepared by mixing together 11 ml of propylene glycol, 8.8 ml of propylene glycol monocaprylate (Capmul® PG-8, Abitec, USA) and 2.2 ml of propylene carbonate in a glass vial. 1 g of diazepam was weighed into a 20 ml volumetric flask and 18 ml of the non-aqueous vehicle added. The
25 flask contents were mixed using a magnetic stirrer and stirrer bar. When the drug had dissolved the stirrer bar was removed and the flask contents made up to volume using the non-aqueous vehicle.

Example 3. Solution containing 50 mg/ml diazepam in propylene glycol/propylene glycol monocaprylate/propylene carbonate (6:3:1)

30 The non-aqueous vehicle was prepared by mixing together 13.2 ml of propylene glycol, 6.6 ml of propylene glycol monocaprylate and 2.2 ml of propylene carbonate in a glass vial. 1 g of diazepam was weighed into a 20 ml volumetric
35 flask and 18 ml of the non-aqueous vehicle added. The flask contents were mixed using a magnetic stirrer and stirrer bar. When the drug had dissolved the

stirrer bar was removed and the flask contents made up to volume using the non-aqueous vehicle.

Example 4. Solution containing 50 mg/ml diazepam in propylene glycol/propylene glycol monocaprylate/propylene carbonate (4.5:4.5:1)

The non-aqueous vehicle was prepared by mixing together 9.9 ml of propylene glycol, 9.9 ml of propylene glycol monocaprylate and 2.2 ml of propylene carbonate in a glass vial. 1 g of diazepam was weighed into a 20 ml volumetric flask and 18 ml of the non-aqueous vehicle added. The flask contents were mixed using a magnetic stirrer and stirrer bar. When the drug had dissolved the stirrer bar was removed and the flask contents made up to volume using the non-aqueous vehicle.

Reference Example 5. Solution containing 50 mg/ml diazepam in propylene glycol/propylene glycol monocaprylate/N-methylpyrrolidone (5:3:2)

The non-aqueous vehicle was prepared by mixing together 11.0 ml of propylene glycol, 6.6 ml of propylene glycol monocaprylate and 4.4 ml of N-methylpyrrolidone (Sigma) in a glass vial. 1 g of diazepam was weighed into a 20 ml volumetric flask and 18 ml of the non-aqueous vehicle added. The flask contents were mixed using a magnetic stirrer and stirrer bar. When the drug had dissolved the stirrer bar was removed and the flask contents made up to volume using the non-aqueous vehicle.

Example 6. Solution containing 50 mg/ml diazepam in propylene glycol/propylene glycol monocaprylate/propylene carbonate (6:2:2)

The non-aqueous vehicle was prepared by mixing together 9.9 ml of propylene glycol, 9.9 ml of propylene glycol monocaprylate and 2.2 ml of propylene carbonate in a glass vial. 1 g of diazepam was weighed into a 20 ml volumetric flask and 18 ml of the non-aqueous vehicle added. The flask contents were mixed using a magnetic stirrer and stirrer bar. When the drug had dissolved the stirrer bar was removed and the flask contents made up to volume using the non-aqueous vehicle.

Example 7. Solution containing 75 mg/ml diazepam in propylene glycol/propylene glycol monocaprylate/propylene carbonate (5:3.5:1.5)

5 The non-aqueous vehicle was prepared by mixing together 11 ml of propylene glycol, 7.7 ml of propylene glycol monocaprylate and 3.3 ml of propylene carbonate in a glass vial. 1.5 g of diazepam was weighed into a 20 ml volumetric flask and 18 ml of the non-aqueous vehicle added. The flask contents were mixed using a magnetic stirrer and stirrer bar. When the drug had dissolved the stirrer bar was removed and the flask contents made up to volume using the non-
10 aqueous vehicle.

Example 8. Solution containing 75 mg/ml diazepam in propylene glycol/propylene carbonate (1:1)

15 The non-aqueous vehicle was prepared by mixing together 11 ml of propylene glycol and 11 ml of propylene carbonate in a glass vial. 1.5 g of diazepam was weighed into a 20 ml volumetric flask and 18 ml of the non-aqueous vehicle added. The flask contents were mixed using a magnetic stirrer and stirrer bar. When the drug had dissolved the stirrer bar was removed and the flask contents
20 made up to volume using the non-aqueous vehicle.

Example 9. Solution containing 75 mg/ml diazepam in propylene glycol/propylene glycol monocaprylate/N-methylpyrrolidone/propylene carbonate (5:2:1:2)

25 The non-aqueous vehicle was prepared by mixing together 11 ml of propylene glycol, 4.4 ml of propylene glycol monocaprylate, 4.4 ml of propylene carbonate and 2.2 ml of N-methylpyrrolidone in a glass vial. 1.5 g of diazepam was weighed into a 20 ml volumetric flask and 18 ml of the non-aqueous vehicle
30 added. The flask contents were mixed using a magnetic stirrer and stirrer bar. When the drug had dissolved the stirrer bar was removed and the flask contents made up to volume using the non-aqueous vehicle.

Example 10. Solution containing 125 mg/ml diazepam in propylene glycol/propylene glycol monocaprylate/propylene carbonate (1:1:1)

35

The non-aqueous vehicle was prepared by mixing together 7.33 ml of propylene glycol, 7.33 ml of propylene glycol monocaprylate and 7.33 ml of propylene carbonate in a glass vial. 1.5 g of diazepam was weighed into a 20 ml volumetric flask and 18 ml of the non-aqueous vehicle added. The flask contents were
5 mixed using a magnetic stirrer and stirrer bar. When the drug had dissolved the stirrer bar was removed and the flask contents made up to volume using the non-aqueous vehicle.

Example 11. Solution containing 20 mg/ml midazolam in propylene glycol/propylene glycol monocaprylate/propylene carbonate (2:1:1)
10

The non-aqueous vehicle was prepared by mixing together 4 ml of propylene glycol, 2 ml of propylene glycol monocaprylate and 2 ml of propylene carbonate in a glass vial. 100 mg of midazolam (Sifa, Ireland) was weighed into a 5 ml
15 volumetric flask and 4 ml of the non-aqueous vehicle was added. The flask contents were stirred until the drug had dissolved and the solution was made up to volume with the non-aqueous vehicle.

Example 12. Solution containing 10 mg/ml lorazepam in propylene glycol/propylene glycol monocaprylate/propylene carbonate (3:1:1)
20

The non-aqueous vehicle was prepared by mixing together 3 ml of propylene glycol, 1 ml of propylene glycol monocaprylate and 1 ml of propylene carbonate in a glass vial. 20 mg of lorazepam (Sigma) was weighed into a second glass vial
25 and 2 ml of the non-aqueous vehicle added. The vial contents were stirred until the drug had dissolved.

Reference Example 13. Solution containing 10 mg/ml lorazepam in propylene glycol/N-methylpyrrolidone (1:1)
30

The non-aqueous vehicle was prepared by mixing together 3 ml of propylene glycol and 3 ml of N-methylpyrrolidone in a glass vial. 20 mg of lorazepam (Sigma) was weighed into a second glass vial and 2 ml of the non-aqueous vehicle added. The vial contents were stirred until the drug had dissolved.
35

Reference Example 14. Solution containing 200 mg/ml diazepam in N-methylpyrrolidone

1 gram of diazepam was weighed into a volumetric flask. Approximately 4 ml of N-methylpyrrolidone was added and the flask contents stirred until the drug was dissolved. The flask contents were then made up to volume with N-
5 methylpyrrolidone.

Reference Example 15. Solution containing 50 mg/ml diazepam in propylene glycol/dimethyl sulfoxide (1:3)

10 The non-aqueous vehicle was prepared by mixing together 1.25 ml of propylene glycol and 3.75 ml of dimethyl sulfoxide in a glass vial. 100 mg of diazepam was weighed into a 2 ml volumetric flask and 1.5 ml of the non-aqueous vehicle added. The flask contents were mixed using a magnetic stirrer and stirrer bar. When the drug had dissolved the stirrer bar was removed and the flask contents
15 made up to volume using the non-aqueous vehicle.

Reference Example 16. Solution containing 50 mg/ml diazepam in propylene glycol/dimethyl sulfoxide (1:4)

20 The non-aqueous vehicle was prepared by mixing together 1 ml of propylene glycol and 4 ml of dimethyl sulfoxide in a glass vial. 100 mg of diazepam was weighed into a 2 ml volumetric flask and 1.5 ml of the non-aqueous vehicle added. The flask contents were mixed using a magnetic stirrer and stirrer bar. When the drug had dissolved the stirrer bar was removed and the flask contents
25 made up to volume using the non-aqueous vehicle.

Example 17. Single dose nasal spray delivering 5 mg of diazepam

The solution prepared in Example 1 was dispensed into the glass vial of a Pfeiffer
30 (Radolfzell, Germany) unit dose spray device. The vial was sealed with an elastomer closure, placed into the vial holder and the vial holder snapped into place onto the actuator piece of the spray device. On actuation, the device dispensed 0.1 ml of liquid as a spray plume containing 5 mg of diazepam.

35 **Example 18. Multiple dose nasal spray delivering 5 mg of diazepam**

1.5 ml of the solution prepared in Example 1 was dispensed into a 5 ml glass vial (Adelphi, UK). A Pfeiffer nasal spray pump (0.1 ml spray volume) was snapped onto the vial. The spray pump was primed by actuating four times. Each actuation of the primed pump dispensed 0.1 ml of liquid as a spray plume and
5 containing 5 mg of diazepam.

Example 19. Nasal spray delivering 10 mg of diazepam

0.24 ml of the solution in Example 1 was filled into an Accuspray nasal drug
10 delivery system (BD, Grenoble, France), which comprises a 0.5 ml pre-filled syringe fitted with a nasal atomiser. A 0.1 ml dose divider clip was attached to the plunger arm of the Accuspray system. On actuation, the dose divider allowed 0.1 ml of liquid to be dispensed in the form of a spray, equivalent to 5 mg diazepam. On removal of the dose divider clip, the remainder of the drug solution
15 (excluding 0.04 ml overage) was delivered (further 5 mg of diazepam).

In this specification where reference has been made to patent specifications, other external documents, or other sources of information, this is generally for the purpose of providing a context for discussing the features of the invention.
20 Unless specifically stated otherwise, reference to such external documents is not to be construed as an admission that such documents, or such sources of information, in any jurisdiction, are prior art, or form part of the common general knowledge in the art.

25 In the description in this specification reference may be made to subject matter which is not within the scope of the claims of the current application. That subject matter should be readily identifiable by a person skilled in the art and may assist in putting into practice the invention as defined in the claims of this application.

WHAT WE CLAIM IS:

1. A non-aqueous composition for intranasal delivery of a benzodiazepine drug comprising:
 - 5 (i) the benzodiazepine drug; and
 - (ii) a non-aqueous vehicle comprising propylene glycol and propylene carbonate.

2. A composition according to claim 1, wherein the drug is selected from
10 alprazolam, chlordiazepoxide, clonazepam, clorazepate, diazepam, estazolam, flurazepam, halazepam, lorazepam, midazolam, nitrazepam, oxazepam, prazepam, quazepam, temazepam, bromazepam, flunitrazepam and triazolam, bentazepam, brotizolam, clotiazepam, delorazepam, ethyl loflazepate, etizolam, fludiazepam, ketazolam, loprazolam, lormetazepam, nordazepam, mexazolam,
15 nimetazepam, pinazepam and tetrazepam.

3. A composition according to claim 2, wherein the drug is diazepam, lorazepam, clonazepam or midazolam.

- 20 4. A composition according to any one of the preceding claims, wherein the non-aqueous vehicle comprises from about 50 to about 80% by volume propylene glycol and from about 20 to about 50% by volume propylene carbonate.

- 25 5. A composition according to claim 4 comprising from 10 to 80 mg/ml diazepam.

6. A composition according to any one of the preceding claims, wherein the non-aqueous vehicle consists of propylene glycol and propylene carbonate.
30

7. The use of a non-aqueous composition comprising propylene glycol and propylene carbonate as a vehicle for the intranasal delivery of a benzodiazepine drug.

- 35 8. Use according to claim 7, wherein the drug is selected from alprazolam, chlordiazepoxide, clonazepam, clorazepate, diazepam, estazolam, flurazepam, halazepam, lorazepam, midazolam, nitrazepam, oxazepam, prazepam,

quazepam, temazepam, bromazepam, flunitrazepam and triazolam, bentazepam, brotizolam, clotiazepam, delorazepam, ethyl loflazepate, etizolam, fludiazepam, ketazolam, loprazolam, lormetazepam, nordazepam, mexazolam, nimetazepam, pinazepam and tetrazepam.

5

9. Use according to claim 8, wherein the drug is diazepam, lorazepam, clonazepam or midazolam.

10. Use according to claims 7, 8 or 9, wherein the non-aqueous vehicle comprises from about 50 to about 80% by volume propylene glycol and from about 20 to about 50% by volume propylene carbonate.

11. Use according to claim 10, wherein the composition comprises from 10 to 80 mg/ml diazepam.

15

12. Use according to any one of claims 7 to 11, wherein the non-aqueous vehicle consists of propylene glycol and propylene carbonate.

13. A nasal drug delivery device or a dose cartridge for use in a nasal drug delivery device loaded with a composition as defined in any one of claims 1 to 6.

14. The use of a non-aqueous vehicle comprising propylene glycol and propylene carbonate in the manufacture of a medicament for the nasal administration of a benzodiazepine drug to a patient in need thereof.

25

15. Use according to claim 14, wherein the drug is selected from alprazolam, chlordiazepoxide, clonazepam, clorazepate, diazepam, estazolam, flurazepam, halazepam, lorazepam, midazolam, nitrazepam, oxazepam, prazepam, quazepam, temazepam, bromazepam, flunitrazepam and triazolam, bentazepam, brotizolam, clotiazepam, delorazepam, ethyl loflazepate, etizolam, fludiazepam, ketazolam, loprazolam, lormetazepam, nordazepam, mexazolam, nimetazepam, pinazepam and tetrazepam.

16. Use according to claim 15, wherein the drug is diazepam, lorazepam, clonazepam or midazolam.

35

17. Use according to any one of claims 14 to 16, wherein the non-aqueous vehicle comprises from about 50 to about 80% by volume propylene glycol and from about 20 to about 50% by volume propylene carbonate.

5 18. Use according to claim 17, wherein the medicament comprises from 10 to 80 mg/ml diazepam.

19. Use according to any one of claims 14 to 18, wherein the non-aqueous vehicle consists of propylene glycol and propylene carbonate.

10

20. The use of a benzodiazepine drug and a non-aqueous vehicle comprising propylene glycol and propylene carbonate in the manufacture of a medicament for the treatment and/or prevention of disorders, conditions or diseases of the central nervous system.

15

21. Use according to claim 20, in the manufacture of a medicament for inducing sedation, hypnosis, decreased anxiety, muscle relaxation, anterograde amnesia or anticonvulsant actions.

20 22. Use according to claim 21, in the manufacture of a medicament for the treatment and/or prevention of anxiety, epilepsy, insomnia, alcohol dependence, muscular disorders or mania.

23. Use according to any one of claims 20 to 22, wherein the non-aqueous
25 vehicle comprises from about 50 to about 80% by volume propylene glycol and from about 20 to about 50% by volume propylene carbonate.

24. Use according to claim 23, wherein the medicament comprises from 10 to 80 mg/ml diazepam.

30

25. Use according to any one of claims 20 to 24, wherein the non-aqueous vehicle consists of propylene glycol and propylene carbonate.

26. A composition comprising a benzodiazepine drug and a non-aqueous
35 vehicle comprising propylene glycol and propylene carbonate for use in intranasal administration to treat and/or prevent disorders, conditions or diseases of the central nervous system.

27. A composition comprising a benzodiazepine drug and a non-aqueous vehicle comprising propylene glycol and propylene carbonate for use in intranasal administration to induce sedation, hypnosis, decreased anxiety, muscle relaxation, anterograde amnesia or anticonvulsant actions.

28. A composition comprising a benzodiazepine drug and a non-aqueous vehicle comprising propylene glycol and propylene carbonate for use in intranasal administration to treat and/or prevent anxiety, epilepsy, insomnia, alcohol dependence, muscular disorders or mania.

29. A composition according to any one of claims 26 to 28, wherein the non-aqueous vehicle comprises from about 50 to about 80% by volume propylene glycol and from about 20 to about 50% by volume propylene carbonate.

30. A composition according to claim 29 comprising from 10 to 80 mg/ml diazepam.

31. A composition according to any one of claims 26 to 30, wherein the non-aqueous vehicle consists of propylene glycol and propylene carbonate.

32. A method of administering a benzodiazepine drug to a non-human animal in need thereof, which method comprises the intranasal administration of a composition as defined in any one of claims 1 to 6 and 26 to 31.

33. A method of treating and/or preventing disorders, conditions or diseases of the central nervous system of a non-human animal, which method comprises the intranasal administration of a composition as defined in any one of claims 1 to 6 and 26.

34. A method of inducing sedation, hypnosis, decreased anxiety, muscle relaxation, anterograde amnesia or anticonvulsant actions in a non-human animal, which method comprises the intranasal administration of a composition as defined in any one of claims 1 to 6 and 27.

35. A method of treating or preventing anxiety, epilepsy, insomnia, alcohol dependence, muscular disorders or mania in a non-human animal, which method

comprises the intranasal administration of a composition as defined in any one of claims 1 to 6 and 28.

36. A composition as claimed in any one of claims 1 to 6 and 26 to 35,
5 substantially as herein described with reference to any example thereof.

37. A use as claimed in any one of claims 7 to 12, substantially as herein described with reference to any example thereof.

10 38. A nasal drug delivery device or dose cartridge for use in a nasal drug delivery device loaded with a composition as defined in any one of claims 1 to 6, substantially as herein described with reference to any example thereof.

15 39. A use as claimed in any one of claims 14 to 19, substantially as herein described with reference to any example thereof.

40. A use as claimed in any one of claims 20 to 25, substantially as herein described with reference to any example thereof.

20 41. A method as claimed in any one of claims 32 to 35, substantially as herein described with reference to any example thereof.

END