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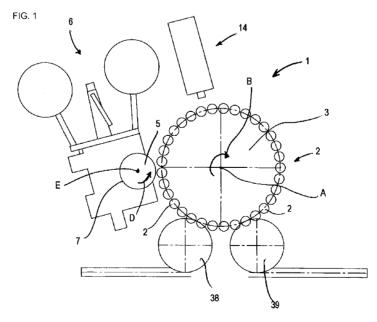
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#### **Declarations under Rule 4.17:**

 as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii))

[Continued on next page]

#### (54) Title: APPARATUS AND METHOD FOR OBTAINING LABELS



(57) Abstract: An apparatus for obtaining "shrink sleeve" labels (11), comprises a carousel (3) that is provided peripherally with spindle means (4) configured for being wound from portions (8) of plastic film, sealing means (14; 32) cooperating with said spindle means (4) for sealing opposite edges of said portions (8) for obtaining said "shrink sleeve" labels (11), said sealing means comprising laser means (14; 32). In another embodiment the spindle's side surface (9) comprises zones arranged at distances from the longitudinal axis (c) that are different from one another. Further disclosed is a shrink sleeve label (11) having a sealing zone (20) with a width in the order of a millimetre.





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— as to the applicant's entitlement to claim the priority of the earlier application (Rule 4.17(iii))

#### **Published:**

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#### INTERNATIONAL SEARCH REPORT

International application No PCT/EP2006/066251

A. CLASSIFICATION OF SUBJECT MATTER INV. B65C3/06

According to International Patent Classification (IPC) or to both national classification and IPC

#### B. FIELDS SEARCHED

 $\begin{array}{ll} \mbox{Minimum documentation searched (classification system followed by classification symbols)} \\ \mbox{B65C} & \mbox{B29C} \end{array}$ 

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

#### EPO-Internal

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	GB 2 011 344 A (TOYO GLASS CO LTD) 11 July 1979 (1979-07-11) page 2, line 56 - line 120; figures 1-4	23-28
Х	US 4 302 275 A (BURMEISTER ROBERT J ET AL) 24 November 1981 (1981-11-24) column 5, line 34 - line 55; figures 6-8	29,30
Α	WO 2004/020291 A (SIG SIMONAZZI S P A [IT]; PANZETTI LUIGI [IT]) 11 March 2004 (2004-03-11) cited in the application abstract; figure 3	1,13
Α	US 4 199 851 A (DOHERTY THOMAS E [US]) 29 April 1980 (1980-04-29) column 3, line 25 - line 35; figures 1-6	1,13

X Further documents are listed in the continuation of Box C.	X See patent family annex.
* Special categories of cited documents:  "A" document defining the general state of the art which is not considered to be of particular relevance  "E" earlier document but published on or after the international filing date  "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)  "O" document referring to an oral disclosure, use, exhibition or other means  "P" document published prior to the international filing date but later than the priority date claimed	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention  "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone  "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.  "&" document member of the same patent family
Date of the actual completion of the international search	Date of mailing of the international search report
·15 December 2006	15/01/2007
Name and mailing address of the ISA/  European Patent Office, P.B. 5818 Patentlaan 2  NL - 2280 HV Rijswijk  Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,  Fax: (+31-70) 340-3016	Authorized officer Wartenhorst, Frank

## INTERNATIONAL SEARCH REPORT

International application No
PCT/EP2006/066251

	ion). DOCUMENTS CONSIDERED TO BE RELEVANT	<u> </u>
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Α .	DE 196 30 690 A1 (KRONSEDER MASCHF KRONES [DE]) 5 February 1998 (1998-02-05) claim 22; figures 1-3	1,13
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International application No. PCT/EP2006/066251

## INTERNATIONAL SEARCH REPORT

Box II Observations where certain claims were found unsearchable	Continuation of item 2 of first sneet)
This International Search Report has not been established in respect of certain clain	ns under Article 17(2)(a) for the following reasons:
Claims Nos.:     because they relate to subject matter not required to be searched by this A	uthority, namely:
Claims Nos.:     because they relate to parts of the International Application that do not con an extent that no meaningful International Search can be carried out, specific to the international Search can be carried out, specific to the international Search can be carried out.	nply with the prescribed requirements to such ifically:
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Claims Nos.:     because they are dependent claims and are not drafted in accordance with	n the second and third sentences of Rule 6.4(a).
Box III Observations where unity of invention is lacking (Continuation	on of item 3 of first sheet)
This International Searching Authority found multiple inventions in this international	application, as follows:
see additional sheet	
As all required additional search fees were timely paid by the applicant, the searchable claims.	is International Search Report covers all
2. As all searchable claims could be searched without effort justifying an add of any additional fee.	ditional fee, this Authority did not invite payment
As only some of the required additional search fees were timely paid by the covers only those claims for which fees were paid, specifically claims Nose.	ne applicant, this International Search Report s.:
4. No required additional search fees were timely paid by the applicant. Cor restricted to the invention first mentioned in the claims; it is covered by cl	nsequently, this International Search Report is aims Nos.:
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	nied the payment of additional search fees.
X No protest decompe	

### FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: 1-22

An apparatus for obtaining sleeve labels comprising laser sealing means.

2. claims: 23-28

A spindle having a side surface comprising zones arranged at distances from the longitudinal axis that are different from one another.

3. claims: 29,30

A sleeve label having a sealing zone with a width in the order of a millimetre.

## INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No
PCT/EP2006/066251

	Patent document ted in search report		Publication date		Patent family member(s)		Publication date
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