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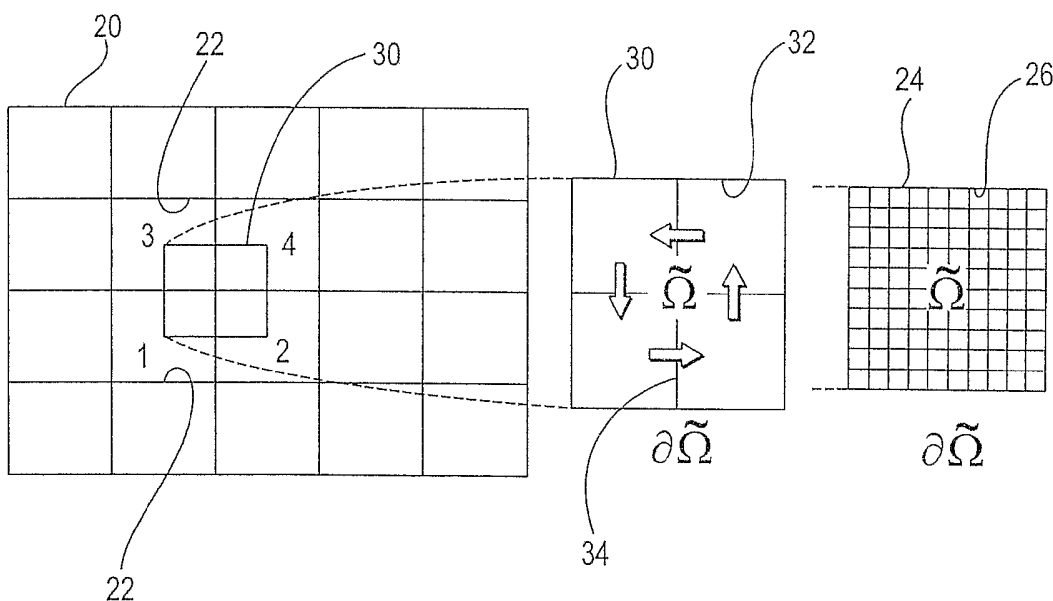
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(54) Title: MULTI-SCALE FINITE-VOLUME METHOD FOR USE IN SUBSURFACE FLOW SIMULATION



(57) Abstract: A multi-scale finite-volume (MSFV) method to solve elliptic problems with a plurality of spatial scales arising from single or multi-phase flows in porous media is provided. The method efficiently captures the effects of small scales on a coarse grid, is conservative, and treats tensor permeabilities correctly. The underlying idea is to construct transmissibilities that capture the local properties of a differential operator. This leads to a multi-point discretization scheme for a finite-volume solution algorithm. Transmissibilities for the MSFV method are preferably constructed only once as a preprocessing step and can be computed locally.

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1 MULTI-SCALE FINITE-VOLUME METHOD
2 FOR USE IN SUBSURFACE FLOW SIMULATION

3
4 RELATED APPLICATIONS

5
6 This application is a continuation-in-part of co-pending U.S. Patent Application
7 Serial No. 10/383,908, entitled "Multi-Scale Finite-Volume Method for Use in
8 Subsurface Flow Simulation", filed on March 6, 2003 and is a
9 continuation-in-part of co-pending application entitled "Multi-Scale
10 Finite-Volume Method for Use in Subsurface Flow Simulation", filed on
11 September 22, 2004, which is a continuation of co-pending U.S. Patent
12 Application Serial No. 10/383,908, entitled "Multi-Scale Finite-Volume Method
13 for Use in Subsurface Flow Simulation", filed on March 6, 2003.

14
15 TECHNICAL FIELD

16
17 The present invention relates generally to subsurface reservoir simulators,
18 and more particularly, to those simulators which use multi-scale physics to
19 simulate flow in an underground reservoir.

20
21 BACKGROUND OF THE INVENTION

22
23 The level of detail available in reservoir description often exceeds the
24 computational capability of existing reservoir simulators. This resolution gap is
25 usually tackled by upscaling the fine-scale description to sizes that can be
26 treated by a full-featured simulator. In upscaling, the original model is
27 coarsened using a computationally inexpensive process. In flow-based
28 methods, the process is based on single-phase flow. A simulation study is
29 then performed using the coarsened model. Upscaling methods such as these
30 have proven to be quite successful. However, it is not possible to have a prior
31 estimate of the errors that are present when complex flow processes are
32 investigated using coarse models constructed via these simplified settings.

1 Various fundamentally different multi-scale approaches for flow in
2 porous media have been proposed to accommodate the fine-scale
3 description directly. As opposed to upscaling, the multi-scale approach
4 targets the full problem with the original resolution. The upscaling
5 methodology is typically based on resolving the length and time-scales
6 of interest by maximizing local operations. Arbogast et al. (T. Arbogast,
7 *Numerical subgrid upscaling of two phase flow in porous media*,
8 Technical report, Texas Institute for Computational and Applied Mathematics,
9 The University of Texas at Austin, 1999, and T. Arbogast and S.L. Bryant,
10 *Numerical subgrid upscaling for waterflood simulations*, SPE 66375, 2001)
11 presented a mixed finite-element method where fine-scale effects are
12 localized by a boundary condition assumption at the coarse element
13 boundaries. Then the small-scale influence is coupled with the coarse-scale
14 effects by numerical Greens functions. Hou and Wu (T. Hou and X.H. Wu,
15 *A multiscale finite element method for elliptic problems in composite materials*
16 *and porous media*, J. Comp. Phys., 134:169-189, 1997) employed a
17 finite-element approach and constructed specific basis functions which
18 capture the small scales. Again, localization is achieved by boundary
19 condition assumptions for the coarse elements. To reduce the effects of these
20 boundary conditions, an oversampling technique can be applied. Chen and
21 Hou (Z. Chen and T.Y. Hou, *A mixed finite element method for elliptic*
22 *problems with rapidly oscillating coefficients*, Math. Comput., June 2002)
23 utilized these ideas in combination with a mixed finite-element approach.
24 Another approach by Beckie et al. (R. Beckie, A.A. Aldama, and E.F. Wood,
25 *Modeling the large-scale dynamics of saturated groundwater flow using*
26 *spatial filtering*, Water Resources Research, 32:1269-1280, 1996) is based on
27 large eddy simulation (LES) techniques which are commonly used for
28 turbulence modeling.
29
30 Lee et al. (S.H. Lee, L.J. Durlofsky, M.F. Lough, and W.H. Chen,
31 *Finite difference simulation of geologically complex reservoirs with tensor*
32 *permeabilities*, SPERE&E, pages 567-574, 1998) developed a flux-continuous

1 finite-difference (FCFD) scheme for 2D models. Lee et al. further developed a
2 method to address 3D models (S.H. Lee, H. Tchelepi, P. Jenny and
3 L. Dechant, *Implementation of a flux continuous finite-difference method for*
4 *stratigraphic, hexahedron grids*, SPE Journal, September, pages 269-277,
5 2002). Jenny et al. (P. Jenny, C. Wolfsteiner, S.H. Lee and L.J. Durlofsky,
6 *Modeling flow in geometrically complex reservoirs using hexahedral*
7 *multi-block grids*, SPE Journal, June, pages 149-157, 2002) later
8 implemented this scheme in a multi-block simulator.

9
10 In light of the above modeling efforts, there is a need for a simulation method
11 which more efficiently captures the effects of small scales on a coarse grid.
12 Ideally, the method would be conservative and also treat tensor permeabilities
13 correctly. Further, preferably the reconstructed fine-scale solution would
14 satisfy the proper mass balance on the fine-scale. The present invention
15 provides such a simulation method.

16

17 SUMMARY OF THE INVENTION

18

19 A multi-scale finite-volume (MSFV) approach is taught for solving elliptic or
20 parabolic problems such as those found in subsurface flow simulators.
21 Advantages of the present MSFV method are that it fits nicely into a
22 finite-volume framework, it allows for computing effective coarse-scale
23 transmissibilities, treats tensor permeabilities properly, and is conservative at
24 both the coarse and fine-scales. The present method is computationally
25 efficient relative to reservoir simulation now in use and is well suited for
26 massive parallel computation. The present invention can be applied to 3D
27 unstructured grids and also to multi-phase flow. Further, the reconstructed
28 fine-scale solution satisfies the proper mass balance on the fine-scale.

29

30 A multi-scale approach is described which results in effective transmissibilities
31 for the coarse-scale problem. Once the transmissibilities are constructed, the
32 MSFV method uses a finite-volume scheme employing multi-point stencils for

1 flux discretization. The approach is conservative and treats tensor
2 permeabilities correctly. This method is easily applied using existing
3 finite-volume codes, and once the transmissibilities are computed, the method
4 is computationally very efficient. In computing the effective transmissibilities,
5 closure assumptions are employed.

6
7 A significant characteristic of the present multi-scale method is that two sets
8 of basis functions are employed. A first set of dual basis functions is
9 computed to construct transmissibilities between coarse cells. A second set of
10 locally computed fine-scale basis functions is utilized to reconstruct a
11 fine-scale velocity field from a coarse scale solution. This second set of
12 fine-scale basis functions is designed such that the reconstructed fine-scale
13 velocity solution is fully consistent with the transmissibilities. Further, the
14 solution satisfies the proper mass balance on the small scale.

15
16 The MSFV method may be used in modeling a subsurface reservoir. A fine
17 grid is first created defining a plurality of fine cells. A permeability field and
18 other fine-scale properties are associated with the fine cells. Next, a coarse
19 grid is created which defines a plurality of coarse cells having interfaces
20 between the coarse cells. The coarse cells are ideally aggregates of the fine
21 cells. A dual coarse grid is constructed defining a plurality of dual coarse
22 control volumes. The dual coarse control volumes are ideally also aggregates
23 of the fine cells. Boundaries surround the dual coarse control volumes.

24
25 Dual basis functions are then calculated on the dual coarse control volumes
26 by solving local elliptic or parabolic problems, preferably using boundary
27 conditions obtained from solving reduced problems along the interfaces of the
28 coarse cells. Fluxes, preferably integral fluxes, are then extracted across the
29 interfaces of the coarse cells from the dual basis functions. These fluxes are
30 assembled to obtain effective transmissibilities between coarse cells of the
31 coarse cell grid. The transmissibilities can be used for coarse scale finite
32 volume calculations.

1 A fine-scale velocity field may be established. A finite volume method is used
2 to calculate pressures in the coarse cells utilizing the transmissibilities
3 between cells. Fine-scale basis functions are computed by solving local
4 elliptic or parabolic flow problems on the coarse cells and by utilizing
5 fine-scale fluxes across the interfaces of the coarse cells which are extracted
6 from the dual basis functions. Finally, the fine-scale basis functions and the
7 corresponding coarse cell pressures are combined to extract the fine-scale
8 velocity field.

9
10 A transport problem may be solved on the fine grid by using the fine-scale
11 velocity field. Ideally, the transport problem is solved iteratively in two stages.
12 In the first stage, a fine-scale velocity field is obtained from solving a pressure
13 equation. In the second stage, the transport problem is solved on the fine cells
14 using the fine-scale velocity field. A Schwartz overlap technique can be
15 applied to solve the transport problem locally on each coarse cell with an
16 implicit upwind scheme.

17
18 A solution may be computed on the coarse cells at an incremental time and
19 properties, such as a mobility coefficient, may be generated for the fine cells
20 at the incremental time. If a predetermined condition is not met for all fine cells
21 inside a dual coarse control volume, then the dual and fine-scale basis
22 functions in that dual coarse control volume are reconstructed.

23

24

BRIEF DESCRIPTION OF THE DRAWINGS

25

26 These and other objects, features and advantages of the present invention
27 will become better understood with regard to the following description,
28 pending claims and accompanying drawings where:

29

30 FIG. 1 illustrates a coarse 2D grid of coarse cells with an overlying dual
31 coarse grid including a dual coarse control volume and an underlying fine grid
32 of fine cells;

- 1 FIG. 2 illustrates a coarse grid including nine adjacent coarse cells (bold solid
2 lines) with a corresponding overlying dual coarse grid (bold dashed lines)
3 including dual coarse control volumes and an underlying fine grid (thin dotted
4 lines) of fine cells;
5
- 6 FIG. 3 shows flux contribution $q_A^{(2)}$ and $q_B^{(2)}$ due to the pressure in a particular
7 coarse cell 2;
8
- 9 FIG. 4 is a flowchart describing the overall steps used in a preferred
10 embodiment of a reservoir simulation which employs a multi-scale
11 finite-volume (MSFV) method made in accordance with this invention;
12
- 13 FIG. 5 is a flowchart further detailing steps used to determine transmissibilities
14 T between coarse cells;
15
- 16 FIG. 6 is a flow chart further describing steps used to construct a set of
17 fine-scale basis functions and to extract a fine-scale velocity field;
18
- 19 FIG. 7 is a flowchart depicting coupling between pressure and the saturation
20 equations which utilize an implicit solution scheme and wherein Π and Σ are
21 operators used to update total velocity and saturation, respectively, during a
22 single time step;
23
- 24 FIG. 8 is an illustration of the use of an adaptive scheme to selectively update
25 basis functions;
26
- 27 FIG. 9 is an illustration of a permeability field associated with a SPE 10
28 problem;
29
- 30 FIGS. 10A-B are illustrations of permeability fields of a top layer and a bottom
layer of cells from the SPE 10 problem;

1 FIGS. 11A-B are illustrations of saturation fields of top layers of cells created
2 using the MSFV method and FIG. 11C is an illustration of a saturation field
3 computed by a conventional fine-scale reservoir simulator;

4

5 FIGS. 12A-B are illustrations of saturation fields of bottom layers of cells
6 created using the MSFV method and FIG. 12C is an illustration of a saturation
7 field computed by a conventional fine-scale reservoir computer;

8

9 FIGS. 13A-B are graphs of oil cut and oil recovery;

10

11 FIG. 14 is an illustration of a 3D test case having a grid of 10 x 22 x 17 grid
12 cells and including injector and producer wells; and

13

14 FIG. 15 is a graph of oil cut and oil recovery.

15

16 BEST MODES FOR CARRYING OUT THE INVENTION

17

18 I. FLOW PROBLEM

19 A. *One Phase Flow*

20 Fluid flow in a porous media can be described by the elliptic problem:

$$21 \quad \nabla \cdot (\lambda \cdot \nabla p) = f \text{ on } \Omega \quad (1)$$

22 where p is the pressure, λ is the mobility coefficient (permeability, K , divided
23 by fluid viscosity, μ) and Ω is a volume or region of a subsurface which is to
24 be simulated. A source term f represents wells, and in the compressible
25 case, time derivatives. Permeability heterogeneity is a dominant factor in
26 dictating the flow behavior in natural porous formations. The heterogeneity of
27 permeability K is usually represented as a complex multi-scale function of
28 space. Moreover, permeability K tends to be a highly discontinuous full tensor.
29 Resolving the spatial correlation structures and capturing the variability of
30 permeability requires a highly detailed reservoir description.

1 The velocity u of fluid flow is related to the pressure field through Darcy's law:

$$2 \quad u = -\lambda \cdot \nabla p. \quad (2)$$

3 On the boundary of a volume, $\partial\Omega$, the flux $q = u \cdot \nu$ is specified, where ν is the
4 boundary unit normal vector pointing outward. Equations (1) and (2) describe
5 incompressible flow in a porous media. These equations apply for both single
6 and multi-phase flows when appropriate interpretations of the mobility
7 coefficient λ and velocity u are made. This elliptic problem is a simple, yet
8 representative, description of the type of systems that should be handled
9 efficiently by a subsurface flow simulator. Moreover, the ability to handle this
10 limiting case of incompressible flow ensures that compressible systems can
11 be treated as a subset.

12

13 B. Two Phase Flow

14 The flow of two incompressible phases in a heterogeneous domain may be
15 mathematically described by the following:

$$16 \quad \Phi \frac{\partial S_o}{\partial t} - \frac{\partial}{\partial x_i} \left(k \frac{k_{r_o}}{\mu_o} \frac{\partial p}{\partial x_i} \right) = -q_o$$

17 (3)

$$18 \quad \Phi \frac{\partial S_w}{\partial t} - \frac{\partial}{\partial x_i} \left(k \frac{k_{r_w}}{\mu_w} \frac{\partial p}{\partial x_i} \right) = -q_w$$

19 on a volume Ω , where p is the pressure, $S_{o,w}$ are the saturations (the
20 subscripts o and w stand for oil and water, respectively) with $0 \leq S_{o,w} \leq 1$ and
21 $S_o + S_w \equiv 1$, k is the heterogeneous permeability, $k_{r_{o,w}}$ are the relative
22 permeabilities (which are functions of $S_{o,w}$), $\mu_{o,w}$ the viscosities and $q_{o,w}$ are
23 source terms which represent the wells. The system assumes that capillary
24 pressure and gravity are negligible. Equivalently, system (3) can be written as:

$$25 \quad -\nabla \cdot u = q_o + q_w \quad (4)$$

$$26 \quad \Phi \frac{\partial S_o}{\partial t} + \nabla \cdot \left(\frac{k_o}{k_o + k_w} u \right) = -q_o \quad (5)$$

27 on Ω with

1
$$u = -\lambda \nabla p. \quad (6)$$

2 and the total mobility

3
$$\lambda = k(k_o + k_w), \quad (7)$$

4 where $k_j \equiv k_{rj} / \mu_j$ for $j \in \{o, w\}$.

5

6 Equation (4) is known as the "pressure equation" and equation (5) as the
7 "hyperbolic transport equation." Again, equations (4) and (5) are a
8 representative description of the type of systems that should be handled
9 efficiently by a subsurface flow simulator. Such flow simulators, and
10 techniques employed to simulate flow, are well known to those skilled in the
11 art and are described in publications such as Petroleum Reservoir Simulation,
12 K. Aziz and A. Settari, Stanford Bookstore Custom Publishing, 1999.

13

14 II. MULTI-SCALE FINITE-VOLUME (MSFV) METHOD

15 A. MSFV Method for One Phase Flow

16 1. Finite-Volume Method

17 A cell centered finite-volume method will now be briefly described. To solve
18 the problem of equation (1), the overall domain or volume Ω is partitioned into
19 smaller volumes $\{\bar{\Omega}_i\}$. A finite-volume solution then satisfies

20
$$\int_{\bar{\Omega}_i} \nabla \cdot u \, d\Omega = \int_{\partial \bar{\Omega}_i} u \cdot \bar{\nu} \, d\Gamma = - \int_{\bar{\Omega}_i} f \, d\Omega \quad (8)$$

21 for each control volume $\bar{\Omega}_i$, where $\bar{\nu}$ is the unit normal vector of the volume
22 boundary $\partial \bar{\Omega}_i$ pointing outward. The challenge is to find a good
23 approximation for $u \cdot \bar{\nu}$ at $\partial \bar{\Omega}_i$. In general, the flux is expressed as:

24
$$u \cdot \bar{\nu} = \sum_{k=1}^n T^k \bar{p}^k. \quad (9)$$

25 Equation (9) is a linear combination of the pressure values, \bar{p} , in the volumes
26 $\{\bar{\Omega}_i\}$ of the domain Ω . The total number of volumes is n and T^k denotes
27 transmissibility between volumes $\{\bar{\Omega}_i\}$. By definition, the fluxes of equation (9)

1 are continuous across the interfaces of the volumes $\{\overline{\Omega}_i\}$ and, as a result, the
 2 finite-volume method is conservative.

3

4 2. Construction of the Effective Transmissibilities

5 The MSFV method results in multi-point stencils for coarse-scale fluxes. For
 6 the following description, an orthogonal 2D grid 20 of grid cells 22 is used, as
 7 shown in FIG. 1. An underlying fine grid 24 of fine grid cells 26 contains the
 8 fine-scale permeability K information. To compute the transmissibilities T
 9 between coarse grid cells 22, a dual coarse grid 30 of dual coarse control
 10 volumes 32 is used. A control volume 32 of the dual grid 30, $\tilde{\Omega}$, is constructed
 11 by connecting the mid-points of four adjacent coarse grid cells 22. To relate
 12 the fluxes across the coarse grid cell interfaces 34 which lie inside a particular
 13 control volume 32, or $\tilde{\Omega}$, to the finite-volume pressures \bar{p}^k ($k=1,4$) in the four
 14 adjacent coarse grid cells 22, a local elliptical problem in the preferred
 15 embodiment is defined as

$$16 \quad \nabla \cdot (\lambda \cdot \nabla p) = 0 \text{ on } \tilde{\Omega}. \quad (10)$$

17 For one skilled in the art, the method can easily be adapted to use a local
 18 parabolic problem.

19

20 For an elliptic problem, Dirichlet or Neumann boundary conditions are to be
 21 specified on boundary $\partial\tilde{\Omega}$. Ideally, the imposed boundary conditions should
 22 approximate the true flow conditions experienced by the sub-domain in the full
 23 system. These boundary conditions can be time and flow dependent. Since
 24 the sub-domain is embedded in the whole system, Wallstrom et al.
 25 (T.C. Wallstrom, T.Y. Hou, M.A. Christie, L.J. Durlofsky, and D.H. Sharp,
 26 *Application of a new two-phase upscaling technique to realistic reservoir cross*
 27 *sections*, SPE 51939, presented at the SPE Symposium on Reservoir
 28 Simulation, Houston, 1999) found that a constant pressure condition at the
 29 sub-domain boundary tends to overestimate flow contributions from high
 30 permeability areas. If the correlation length of permeability is not much larger
 31 than the grid size, the flow contribution from high permeability areas is not

1 proportional to the nominal permeability ratio. The transmissibility between
 2 two cells is a harmonic mean that is closer to the lower permeability. As a
 3 result, uniform flux conditions along the boundary often yield much better
 4 numerical results for a sub-domain problem than linear or constant pressure
 5 conditions.

6

7 Hou and Wu (T. Hou and W.H. Wu, *A multiscale finite element method for*
 8 *elliptic problems in composite materials and porous media*, J. Comp. Phys,
 9 134:169-189, 1997) also proposed solving a reduced problem

$$10 \quad \frac{\partial}{\partial x_t} \left(\lambda_{ij} \frac{\partial p}{\partial x_j} \right)_t = 0, \quad (11)$$

11 to specify the boundary conditions for the local problem. The subscript t
 12 denotes the component parallel to the boundary of the dual coarse control
 13 volume $\tilde{\Omega}$ or $\partial\tilde{\Omega}$. For equation (11) and for the following part of this
 14 specification, Einstein summation convention will be used. The elliptic
 15 problem on a control volume $\tilde{\Omega}$ with boundary conditions of equation (11) on
 16 $\partial\tilde{\Omega}$ can be solved by any appropriate numerical method. In order to obtain a
 17 pressure solution that depends linearly on the pressures $\bar{p}^k (j=1,4)$, this
 18 preferred embodiment solves four elliptic problems, one for each cell-center
 19 pressure. For instance, to get the solution for the pressure \bar{p}^1 in the coarse
 20 grid cell having node 1 at its center, $\bar{p}^k = \delta_{1k}$ is set. The four solutions provide
 21 the dual basis functions $\tilde{\Phi}^k (k=1,4)$ in control volume $\tilde{\Omega}$, and the pressure
 22 solution of the local elliptic problem in a control volume $\tilde{\Omega}$ is the linear
 23 combination

$$24 \quad p = \sum_{k=1}^4 \bar{p}^k \tilde{\Phi}^k. \quad (12)$$

25 Accordingly, the flux q across the grid cell interfaces can be written as a
 26 linear combination

$$1 \quad q = \sum_{k=1}^4 \bar{p}^k q^k, \quad (13)$$

2 where $q^k (k=1,4)$ are the flux contributions from the corresponding dual basis
 3 functions, given all $\tilde{\Phi}^k (k=1,4)$ from all control volumes $\tilde{\Omega}$. The effective
 4 transmissibilities T are computed, which can be used for finite-volume
 5 simulations, by assembling the flux contributions, in the preferred embodiment
 6 integral flux contributions across the cell interfaces 34.

7
 8 Note that the domain $\tilde{\Omega}$ can have any fine-scale distribution of mobility
 9 coefficients λ . Of course the boundary condition given by equation (11) is an
 10 approximation that allows one to decouple the local problems. The MSFV and
 11 global fine-scale solutions are identical, only if equation (11) happens to
 12 capture the exact fine-scale pressure solution. However, numerical
 13 experiments have been performed which indicate that equation (11) is an
 14 excellent approximation of the boundary condition.

15
 16 Although the MSFV approach is a finite-volume method, it resembles the
 17 multi-scale finite-element method of Wu and Hou, briefly mentioned above.
 18 The construction of the dual basis functions is similar, though in the present
 19 MSFV method they are represented on the dual coarse grid rather than on the
 20 boundary of a finite element. A significant difference is that the present MSFV
 21 method is a cell-centered finite-volume method and is conservative. On the
 22 other hand, the mass matrix in the multi-scale finite-element method is
 23 constructed based on a variational principle and does not ensure local
 24 conservation. In the next section, the importance is illustrated of a fine-scale
 25 velocity field that is conservative.

26 27 3. Reconstruction of a Conservative Fine-Scale Velocity Field

28 Fluxes across the coarse cell interfaces 34 can be accurately computed by
 29 multi-scale transmissibilities T . In some cases, it is interesting to accurately
 30 represent the small-scale velocities u (e.g., to predict the distribution of solute

1 transported by a fluid). A straightforward approach might appear to be to use
2 the dual basis functions $\tilde{\Phi}$ of equation (12). However, then the reconstructed
3 fine-scale velocity field is, in general, discontinuous at the cell interfaces of the
4 dual grid 30. Therefore, large errors can occur in the divergence field, and
5 local mass balance is violated. Note that mass conservation is always
6 satisfied for the coarse solution using the present MSFV method.

7
8 The construction of a second set of local fine-scale basis functions Φ will now
9 be described which is fully consistent with the fluxes q across the cell
10 interfaces given by the dual basis functions $\tilde{\Phi}$. This second set of fine-scale
11 basis functions Φ allows a conservative fine-scale velocity field to be
12 reconstructed.

13
14 FIG. 2 shows a coarse grid 20 with nine adjacent grid cells 22 and a
15 corresponding dual grid 30 of dual coarse control volumes 32 or $\tilde{\Omega}$. For
16 indexing purposes, these particular cells and corresponding dual volumes
17 shall now be identified with numerals "1-9" and letters "A-D" at their respective
18 centers. Also shown is the underlying fine grid 24 of fine grid cells 26. The
19 coarse grid, having the nine adjacent coarse cells 1-9, is shown in bold solid
20 lines. The corresponding dual grid 30 of dual coarse control volumes A-D are
21 depicted with bold dashed lines. The underlying fine grid 24 of fine grid cells
22 26 is shown with thin dotted lines.

23
24 To explain the reconstruction of the fine-scale velocity, the mass balance of
25 the center grid cell 5 is examined. The coarse scale pressure solution,
26 together with the dual basis functions $\tilde{\Phi}$, provides the fine-scale fluxes q
27 across the interfaces of coarse cell 5.

28
29 To obtain a proper representation of the fine-scale velocity field in coarse
30 cell 5, (i) the fine-scale fluxes across an interface of coarse cell 5 must match,
31 and (ii) the divergence of the fine-scale velocity field within the coarse volume
32 satisfies

$$1 \quad \nabla \cdot \mathbf{u} = \frac{\int_{\partial \bar{\Omega}_5} q d\Gamma}{\int_{\bar{\Omega}_5} d\Omega}, \quad (14)$$

2 where $\bar{\Omega}_5$ is the coarse grid cell 5. The fine-scale flux q across the boundary
 3 of grid cell 5 depends on the coarse pressure solutions in grid cells 1-9.
 4 Therefore, the fine-scale velocity field within coarse grid cell 5 can be
 5 expressed as a superposition of fine-scale basis functions Φ^i ($i = 1, 9$). With
 6 the help of FIG. 3, which depicts the needed dual coarse control volumes, the
 7 needed dual coarse control volumes, the construction the needed dual coarse
 8 control volumes, the construction of the fine-scale the needed dual coarse
 9 control volumes, the construction of the fine-scale the needed dual coarse
 10 control volumes, the construction of the fine-scale the needed dual coarse
 11 fine-scale basis functions Φ^i will be described. Each coarse cell pressure
 12 $\bar{p}(i = 1, 9)$ contributes to the fine-scale flux q . For example, let the contribution
 13 of the pressure in cell 2 to the flux q in grid cell 5 be $q^{(2)}$. Note that $q^{(2)}$ is
 14 composed of contributions $q_A^{(2)}$ and $q_B^{(2)}$ coming from the dual basis functions
 15 associated with node 2 of volume A and volume B, respectively. To compute
 16 the fine-scale basis function Φ^i associated with the pressure in a coarse cell
 17 i , $\bar{p}^j = \delta_{ij}$ is set, and the pressure field is constructed according to the
 18 following equation.

$$19 \quad p = \sum_{k \in \{A, B, C, D\}} \sum_{j=1}^9 \bar{p}^j \tilde{\Phi}_k^j. \quad (15)$$

20 The fine-scale fluxes q are computed from the pressure field. These fluxes
 21 provide the proper boundary condition for computing the fine-scale basis
 22 function Φ^i . To solve the elliptic problem

$$23 \quad \nabla \cdot (\lambda \cdot \nabla p) = f' \text{ on } \bar{\Omega}_5 \quad (16)$$

1 with the boundary conditions described above, solvability must be ensured.
 2 This is achieved by setting

$$3 \quad f' = \frac{\int_{\partial\bar{\Omega}_5} q d\Gamma}{\int_{\bar{\Omega}_5} d\Omega}, \quad (17)$$

4 which is an equally distributed source term within $\bar{\Omega}_5$. Finally, the solution of
 5 the elliptic problem, (16) and (17), is the fine-scale basis function Φ^i for
 6 coarse cell 5 associated with the pressure in volume i . The small-scale
 7 velocity field is extracted from the superposition

$$8 \quad p = \sum_{j=1}^9 \bar{p}^j \Phi_5^j. \quad (18)$$

9 For incompressible flow, this velocity field is divergence free everywhere.
 10 Computing the fine-scale basis functions Φ^i requires solving nine small
 11 elliptic problems, which are of the same size as those for the transmissibility
 12 calculations. Note that this step is a preprocessing step and has to be done
 13 only once. Furthermore, the construction of the fine-scale basis functions
 14 Φ^i is independent and therefore well suited for parallel computation. The
 15 reconstruction of the fine-scale velocity field is a simple superposition and is
 16 ideally performed only in regions of interest.

17

18 Alternatively, a conservative fine-scale velocity field may also be constructed
 19 directly in place. This construction may be performed as follows: (i) compute
 20 the fine-scale fluxes across the coarse cell interfaces using the dual basis
 21 functions with the pressures for the coarse cells; (ii) solve a pressure equation
 22 on each of the coarse cells using the fine-scale fluxes computed in step (i) as
 23 boundary conditions to obtain fine-scale pressures; (iii) compute the fine-scale
 24 velocity field from Darcy's law using the fine-scale pressures obtained in step
 25 (ii) with the underlying fine-scale permeability. The pressure solution of step
 26 (ii) may be performed on a system with larger support (e.g., by over-sampling
 27 around the coarse cell).

1 **III. IMPLEMENTATION OF THE MSFV METHOD**

2 FIG. 4 is a flow chart summarizing the steps employed in a preferred
3 embodiment in simulating a reservoir using the MSFV algorithm of this
4 invention. The MSFV algorithm consists of six major steps:

5

6 A. compute transmissibilities T for coarse-scale fluxes (step 100);

7

8 B. construct fine-scale basis functions (step 200);

9

10 C. compute a coarse solution at a new time level; (step 300);

11

12 D. reconstructs the fine-scale velocity field in regions of interest
13 (step 400);

14

15 E. solve transport equations (step 500); and

16

17 F. recomputes transmissibilities and also the fine-scale basis functions in
18 regions where the total mobility has changed more than a
19 predetermined amount (step 600).

20

21 Steps A-D describes a two-scale approach. The methodology can be applied
22 recursively with successive levels of coarsening. In cases of extremely fine
23 resolution, this multi-level approach should yield scalable solutions. Parts E
24 and F account for transport and mobility changes due to evolving phases and
25 will be described in more detail below.

26

27 A. *Computing Transmissibilities for Coarse-Scale Fluxes – Step 100*

28 The transmissibility calculations can be done in a stand alone module
29 (T-module) and are well suited for parallel computation. The transmissibilities
30 T can be written to a file for use by any finite-volume simulator that can handle
31 multi-point flux discretization.

1 Referring now to FIG. 5, a flowchart describes the individual steps which are
2 undertaken to compute the transmissibilities T for a coarse scale model. First,
3 a fine-scale grid having fine cells with an associated permeability field K are
4 created (step 110). Next, a coarse grid, having coarse cells corresponding to
5 the fine-scale grid, is created (step 120). The fine and coarse grids are then
6 passed into a transmissibility or T -module.

7 Dual coarse control volumes $\tilde{\Omega}$ are constructed (step 130), one for each node
8 of the coarse grid. For each dual coarse control volume $\tilde{\Omega}$, dual or coarse
9 scale basis functions Φ_{cs} are constructed (step 140) by solving local elliptic
10 problems (equation (10)) for each volume $\tilde{\Omega}$. This local elliptic problem, as
11 described in section II.A.2 above, and the permeability field K associated with
12 the fine grid are used and the boundary conditions corresponding to equation
13 (11) are utilized (step 135) in solving the elliptic problem. In cases where the
14 fine and coarse grids are nonconforming (e.g., if unstructured grids are used),
15 oversampling may be applied. Finally, the integral coarse scale fluxes
16 q across the interfaces of the coarse cells are extracted (step 150) from the
17 dual basis functions $\tilde{\Phi}$. These integral coarse scale fluxes q are then
18 assembled (step 160) to obtain MSFV-transmissibilities T between grid cells
19 of the coarse grid.

20

21 The computation of transmissibilities T can be viewed as an upscaling
22 procedure. That is, the constructed coarse pressure solutions are designed to
23 account for, in some manner, the fine-scale description of the permeability K
24 in the original fine-scale grid model. Thus, part A – step 100 - computing
25 transmissibilities, is preferably a separate preprocessing step used to coarsen
26 the original fine-scale model to a size manageable by a conventional reservoir
27 simulator.

28

29 These transmissibilities T may be written to a file for later use. A finite-volume
30 simulator that can handle multi-point flux discretization can then use these
31 transmissibilities T .

1 *B. Construction of Fine-Scale Basis Function and Fine-scale Velocity*
2 *Field– Step 200*

3 FIG. 6 is a flowchart describing the steps taken to construct a set of fine-scale
4 basis functions Φ which can be isolated in a separate fine-scale basis
5 function Φ module. These fine-scale basis functions Φ can then be used to
6 create a fine-scale velocity field. This module is only necessary if there is an
7 interest in reconstructing the fine-scale velocity field from the coarse pressure
8 solution. As described in Section II.A.3 above, if the original dual basis
9 functions $\tilde{\Phi}$ are used in reconstructing the fine-scale velocity field, large mass
10 balance errors can occur. Here, steps are described to compute the fine-scale
11 basis functions Φ , which can be used to reconstruct a conservative fine-scale
12 velocity field. The procedure (step 200) of FIG. 4 follows the description of
13 Section II.A.3 and has to be performed only once at the beginning of a
14 simulation and is well suited for parallel computation.

15
16 The fine-scale grid (step 210), with its corresponding permeability field K , the
17 coarse grid (step 220), and the dual basis functions $\tilde{\Phi}$ (step 230) are passed
18 into a fine-scale basis function Φ . A pressure field is constructed from the
19 coarse scale pressure solution and dual basis functions (step 250). The fine-
20 scale fluxes for the coarse cells are then computed (step 260). For each
21 control volume, elliptic problems are solved, using the fine-scale fluxes as
22 boundary conditions, to determine fine-scale basis functions (step 270). The
23 fine-scale velocity field can then be computed from the superposition of cell
24 pressures and fine-scale basis functions. The results may then be output from
25 the module. Alternatively, the fine-scale velocity field can be computed directly
26 in place as has been described above in section II.A.3. In many cases, the
27 fine-scale velocity field has to be reconstructed in certain regions only, as will
28 be described in fuller detail below. Therefore, in order to save memory and
29 computing time, one can think of an in situ computation of the fine-scale basis
30 functions Φ , which, once computed, can be reused.

1 C. *Computation of the Coarse Solution at the New Time – Step 300*

2 Step 300 can be performed by virtually any multi-point stencil finite-volume
3 code by using the MSFV-transmissibilities T for the flux calculation. These
4 coarse fluxes effectively capture the large-scale behavior of the solution
5 without resolving the small scales.

6

7 D. *Reconstruction of the Fine-Scale Velocity Field – Step 400*

8 Step 400 is straight forward. Reconstruction of the fine-scale velocity field in
9 regions of interest is achieved by superposition of the fine-scale basis FIG. 6.
10 Alternatively, the fine-scale velocity field can be computed directly in functions

11 Φ^i as described in section II.A.3, step B above and as shown in place as

12 described above in section II.A.3. Of course, many variations of the MSFV
13 method can be devised. It may be advantageous; however, that construction
14 of the transmissibilities T and fine-scale basis functions Φ can be done in
15 modules separate from the simulator.

16

17 E. *Solving Pressure and Transport Equations*

18 1. Numerical solution algorithm – explicit solution

19 Multi-phase flow problems may be solved in two stages. First, the total
20 velocity field is obtained from solving the pressure equation (4), and then the
21 hyperbolic transport equation (5) is solved. To solve the pressure equation,
22 the MSFV method, which has been described above is used. The difference
23 from single phase flow is that in this case the mobility term λ reflects the total
24 mobility of both phases, and then the obtained velocity field u is the total
25 velocity in the domain. The reconstructed fine-scale velocity field u is then
26 used to solve the transport equation on the fine grid. The values of $k_{o,w}$ are
27 taken from the upwind direction; time integration may be obtained using a
28 backward Euler scheme. Note that, in general, the dual and fine-scale basis
29 functions $(\tilde{\Phi}, \Phi)$ must be recomputed each time step due to changes in the
30 saturation (mobility) field.

1 2. Numerical Solution Algorithm - Implicit Coupling

2 In the preferred embodiment of this invention, the MSFV method utilizes an
3 algorithm with implicit calculations. The multi-phase flow problem is solved
4 iteratively in two stages. See FIG. 7 for a diagram of this method illustrating
5 the coupling between the pressure and saturation equations.

6

7 First, in each Newton step, a saturation field S is established – either initial
8 input or through iteration (step 510). Next, a pressure equation (see equation
9 (19) below) is solved (step 520) using the MSFV techniques described above
10 to obtain (step 530) the total velocity field. Then a transport equation (see
11 equation (20) below) is solved (step 540) on the fine grid by using the
12 reconstructed fine-scale velocity field u . In this solution, a Schwarz overlap
13 technique is applied, i.e., the transport problem is solved locally on each
14 coarse volume with an implicit upwind scheme, where the saturation values
15 from the neighboring coarse volumes at the previous iteration level are used
16 for the boundary conditions. Once the Schwarz overlap scheme has
17 converged (steps 550, 560) — for hyperbolic systems this method is very
18 efficient — the new saturation distribution determines the new total mobility
19 field for the pressure problem of the next Newton iteration. Note that, in
20 general, some of the basis functions have to be recomputed each iteration.

21

22 The superscripts n and ν denote the old time and iteration levels,
23 respectively. Saturation is represented by S , the total velocity field by u , the
24 computation of the velocity by the operator Π , and the computation of the
25 saturation by Σ . The new pressure field $p^{\nu+1}$ is obtained by solving

$$26 \quad \nabla \cdot \left(k \left(k_o \left(S^\nu \right) + k_w \left(S^\nu \right) \right) \nabla p^{\nu+1} \right) = q_o + q_w, \quad (19)$$

27 from which the new velocity field $u^{\nu+1}$ is computed. The new saturation field
28 $S^{\nu+1}$ is obtained by solving

$$1 \quad \Phi \frac{S^{v+1} - S^n}{\Delta t} + \nabla \cdot \left(\frac{k_o(S^{v+1})}{k_o(S^{v+1}) + k_w(S^{v+1})} u^{v+1} \right) = -q_o \quad (20)$$

2 *F. Recomputing Transmissibilities and Fine-Scale Basis Functions –*
 3 *Adaptive Scheme*

4 The most expensive part of the MSFV algorithm for multi-phase flow is the
 5 reconstruction of the coarse scale and fine-scale basis functions ($\tilde{\Phi}, \Phi$).

6 Therefore, to obtain higher efficiency, it is desirable to recompute the basis
 7 functions only where it is absolutely necessary. An adaptive scheme can be
 8 used to update these basis functions. In the preferred exemplary embodiment,
 9 if the condition

$$10 \quad \frac{1}{1 + \varepsilon_\lambda} < \frac{\lambda^n}{\lambda^{n-1}} < 1 + \varepsilon_\lambda \quad (23)$$

11 is not fulfilled (the superscripts n and $n-1$ denote the previous two time steps
 12 and ε_λ is a defined value) for all fine cells inside a coarse dual volume, then
 13 the dual basis functions of that control volume have to be reconstructed. Note
 14 that condition (23) is true if λ changes by a factor which is larger than
 15 $1/(1 + \varepsilon_\lambda)$ and smaller than $1 + \varepsilon_\lambda$. An illustration of this scheme is shown in
 16 FIG. 8, where the fine and the coarse grid cells are drawn with thin and bold
 17 lines, respectively. The black squares represent the fine cells in which
 18 condition (23) is not fulfilled. The squares with bold dashed lines are the
 19 control volumes for which the dual basis functions have to be reconstructed.
 20 The shaded regions represent the coarse cells for which the fine-scale basis
 21 functions have to be updated. In the schematic 2D example of FIG. 8, only 20
 22 of 196 total dual basis functions and 117 of 324 total fine-scale basis functions
 23 have to be reconstructed. Of course, these numbers depend heavily on the
 24 defined threshold ε_λ . In general, a smaller threshold triggers more fine
 25 volumes, and as a consequence more basis functions are recomputed each
 26 time step. For a wide variety of test cases, it has been found that taking ε_λ to
 27 be < 0.2 yields marginal changes in the obtained results.

1 IV. NUMERICAL RESULTS

2 This MSFV method, combined the implicit coupling scheme shown in FIG. 7,
3 has been tested for two phase flow ($\mu_o / \mu_w \equiv 10$) in a stiff 3D model with
4 more than 140,000 fine cells. It has been demonstrated that the multi-scale
5 results are in excellent agreement with the fine-scale solution. Moreover, the
6 MSFV method has proven to be approximately 27 times more efficient than
7 the established oil reservoir simulator Cheers. However, in many cases the
8 computational efficiency is compromised due to the time step size restrictions
9 inherent for IMPES schemes. This problem may be resolved by applying the
10 fully implicit MSFV method, which was described in the previous section. Here
11 numerical studies show the following:

12
13 (1) The results obtained with the implicit MSFV method are in excellent
14 agreement with the fine-scale results.

15
16 (2) The results obtained with the implicit MSFV method are not very
17 sensitive to the choice of the coarse grid.

18
19 (3) The implicit MSFV for two phase flow overcomes the time step size
20 restriction and therefore very large time steps can be applied.

21
22 (4) The results obtained with the implicit MSFV method are, to a large
23 extent, insensitive to the time step size.

24
25 (5) The implicit MSFV method is very efficient.

26
27 For the fine-scale comparison runs, the established reservoir simulator
28 Cheers was used. The efficiency of both the implicit MSFV method and the
29 fine-scale reservoir simulator depends on the choice of various parameter
30 settings which were not fully optimized.

1 A. *Test Case*

2 To study the accuracy and efficiency of the fully implicit MSFV algorithm,
3 2D and 3D test cases with uniformly spaced orthogonal 60 x 220 and
4 60 x 220 x 85 grids were used. The 3D grid and permeability field are the
5 same as for the SPE 10 test case, which is regarded as being extremely
6 difficult for reservoir simulators. While this 3D test case is used for
7 computational efficiency assessment, the 2D test cases, which consist of top
8 and bottom layers, serves to study the accuracy of the MSFV method. FIG. 9
9 illustrates the 3D test case posed by the permeability field of the SPE 10
10 problem. The darker areas indicate lower permeability. An injector well is
11 placed in the center of the field and four producers in the corners. These well
12 locations are used for all of the following studies. The reservoir is initially filled
13 with oil and $\mu_o / \mu_w = 10$ and $k_{r_{o,w}} = S_{o,w}^2$.

14

15 B. *2D Simulation of the Top and Bottom Layers*

16 The MSFV simulator used lacked a sophisticated well model. That is, wells
17 are modeled by defining the total rates for each perforated coarse volume.
18 Therefore, in order to make accuracy comparisons between MSFV and
19 fine-scale (Chears reservoir simulator) results, each fine-scale volume inside
20 each perforated coarse volume becomes a well in the Chears runs. For large
21 3D models, this poses a technical problem since Chears reservoir simulator is
22 not designed to handle an arbitrary large number of individual wells. For this
23 reason, it was determined to do an accuracy assessment in 2D, i.e., with the
24 top and the bottom layers of the 3D model. These two layers, for which the
25 permeability fields are shown in FIGS. 10A and 10B, are representative for
26 the two characteristically different regions of the full model.

27

28 MSFV simulations were performed with uniformly spaced 10 x 22 and
29 20 x 44 coarse grids. The results were compared with the fine-scale solution
30 on a 60 x 220 grid. As in the full 3D test case, there are four producers at the
31 corners which are distributed over an area of 6 x 10 fine-scale volumes. The
32 injector is located in the center of the domain and is distributed over an area

1 of 12 x 12 fine-scale volumes. The rates are the same for all fine-scale
2 volumes (positive for the producer volumes and negative for the injector
3 volumes). FIGS. 11A-C and 12A-C show the permeability fields of the
4 respective top and the bottom layers. The black is indicative of low
5 permeability. These two layers are representative for the two characteristically
6 different regions of the full 3D model. FIGS. 11A-C and 12A-C show the
7 computed saturation fields after 0.0933 PVI (pore volume injected) for the top
8 and the bottom layers, respectively. While FIGS. 11C and 12C show the
9 fine-scale reference solutions, FIGS 11A and 11B and 12A and 12B show the
10 MSFV results for 10 x 22 and 20 x 44 coarse grids, respectively. For both
11 layers, it can be observed that the agreement is excellent and that the
12 multi-scale method is hardly sensitive to the choice of the coarse grid. A more
13 quantitative comparison is shown in FIGS. 13A and 13B where the fine-scale
14 and multi-scale oil cut and oil recovery curves are plotted. Considering the
15 difficulty of these test problems and the fact that two independently
16 implemented simulators are used for the comparisons, this agreement is quite
17 good. In the following studies, it will be demonstrated that for a model with
18 1,122,000 cells, the MSFV method is significantly more efficient than
19 fine-scale simulations and the results remain accurate for very large time
20 steps.

21

22 C. 3D Simulations

23 While 2D studies are appropriate to study the accuracy of the implicit MSFV
24 method, large and stiff 3D computations are required for a meaningful
25 efficiency assessment. A 3D test case was employed as described above. A
26 coarse 10 x 22 x 17 grid, shown in FIG.14, was used and 0.5 pore volumes
27 were injected. Opposed to the MSFV runs, the wells for the CHEARS
28 simulations were defined on the fine-scale. Table 1 below shows CPU time
29 and required number of times steps for the CHEARS simulation and two
30 MSFV runs.

1

TABLE 1

2

Efficiency Comparison Between Msfv And Fine-Scale Simulations

Simulator	CPU TIME (minutes)	Time steps	Recomputed Basis Functions (%)	Coarse Pressure Computations (%)
Chears	3325	790		
MSFV	297	200	10	98
MSFV	123	50	26	100

3

4 While Chears uses a control algorithm, the time step size in the multi-scale
5 simulations was fixed. It is due to the size and stiffness of the problem that
6 much smaller time steps have to be applied for a successful Chears
7 simulation. The table shows that the implicit MSFV method can compute the
8 solution approximately 27 times faster than CHEARS. FIG. 15 shows the oil
9 cut and recovery curves obtained with multi-scale simulations using 50 and
10 200 time steps. The close agreement between the results confirms that the
11 method is very robust in respect to time step size. Since the cost for MSFV
12 simulation scales almost linearly with the problem size and since the dual and
13 fine-scale basis function can be computed independently, the method is
14 ideally suited for massive parallel computations and huge problems.

15

16 While in the foregoing specification this invention has been described in
17 relation to certain preferred embodiments thereof, and many details have
18 been set forth for purpose of illustration, it will be apparent to those skilled in
19 the art that the invention is susceptible to alteration and that certain other
20 details described herein can vary considerably without departing from the
21 basic principles of the invention.

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WHAT IS CLAIMED IS:

1. A multi-scale finite-volume method for use in modeling a subsurface reservoir comprising:
 - (a) creating a fine grid defining a plurality of fine cells and having a permeability field associated with the fine cells;
 - (b) creating a coarse grid defining a plurality of coarse cells having interfaces between the coarse cells, the coarse cells being aggregates of the fine cells;
 - (c) creating a dual coarse grid defining a plurality of dual coarse control volumes, the dual coarse control volumes being aggregates of the fine cells and having boundaries bounding the dual coarse control volumes;
 - (d) calculating dual basis functions on the dual coarse control volumes by solving local elliptic or parabolic problems;
 - (e) extracting fluxes across the interfaces of the coarse cells from the dual basis functions;
 - (f) assembling the fluxes to calculate effective transmissibilities between coarse cells;
 - (g) calculating pressure in the coarse cells using a finite volume method and utilizing the effective transmissibilities between coarse cells; and
 - (h) computing a fine-scale velocity field.

- 1 2. The method of claim 1 wherein:
2
3 the fine-scale velocity field is computed directly in place.
4
- 5 3. The method of claim 2 wherein:
6
7 the step of computing a fine-scale velocity field directly in place
8 includes:
9
- 10 (i) computing fine-scale fluxes across the coarse cell interfaces
11 using the dual basis functions with the pressures the coarse
12 cells;
13
- 14 (ii) solving a pressure equation on each of the coarse cells using
15 the fine-scale fluxes computed in step (i) as boundary conditions
16 to obtain fine-scale pressures; and
17
- 18 (iii) computing the fine-scale velocity field from Darcy's law using the
19 fine-scale pressure obtained in step (ii).
20
- 21 4. The method of claim 3 wherein:
22
23 the solving of the pressure equation of step (ii) to obtain fine-scale
24 pressures is performed on a system with larger support.
25
- 26 5. The method of claim 4 wherein:
27
28 the solving of the pressure equation of step (ii) may be performed by
29 over-sampling around the coarse cells.

- 1 6. The method of claim 3 wherein:
2
3 the solving of the pressure equation of step (ii) may be performed by
4 over-sampling around the coarse cells.

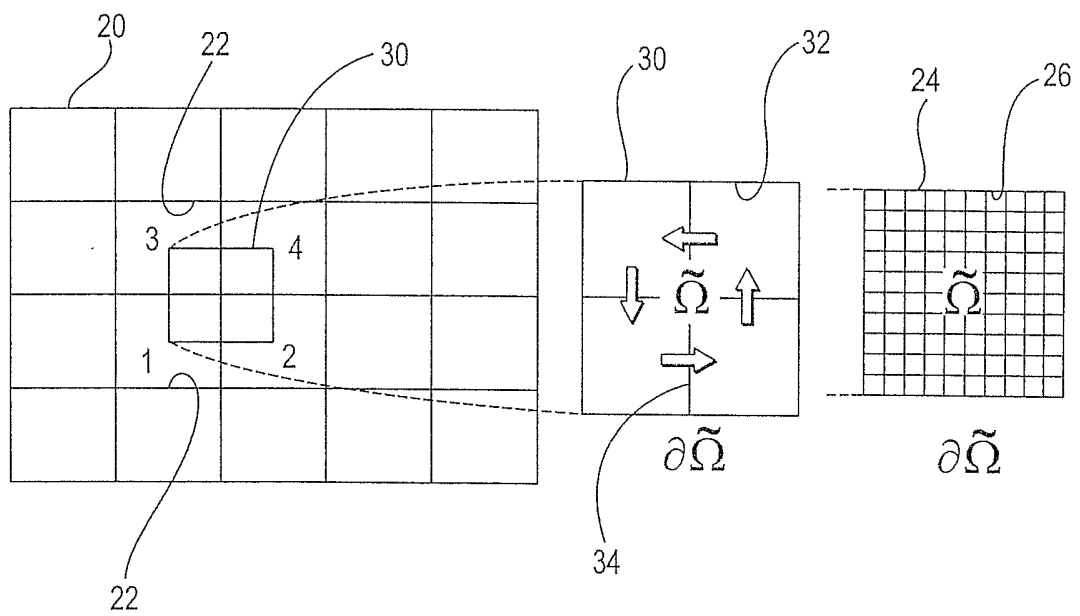


FIG. 1

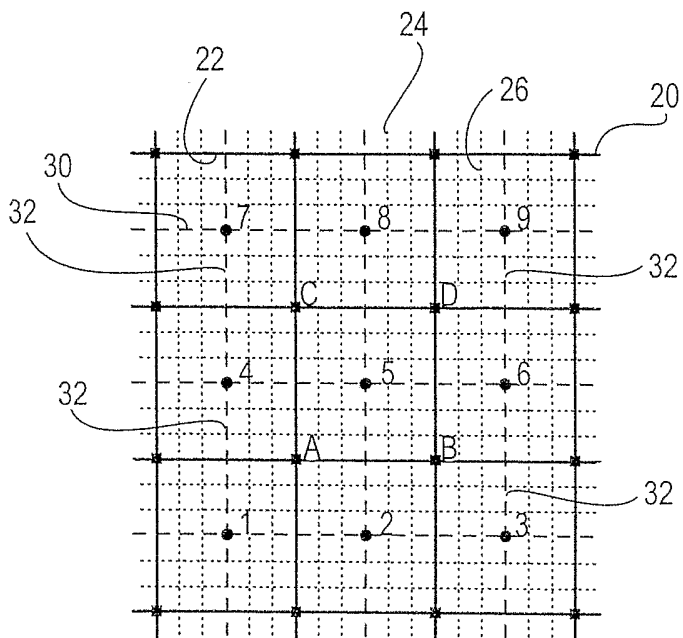


FIG. 2

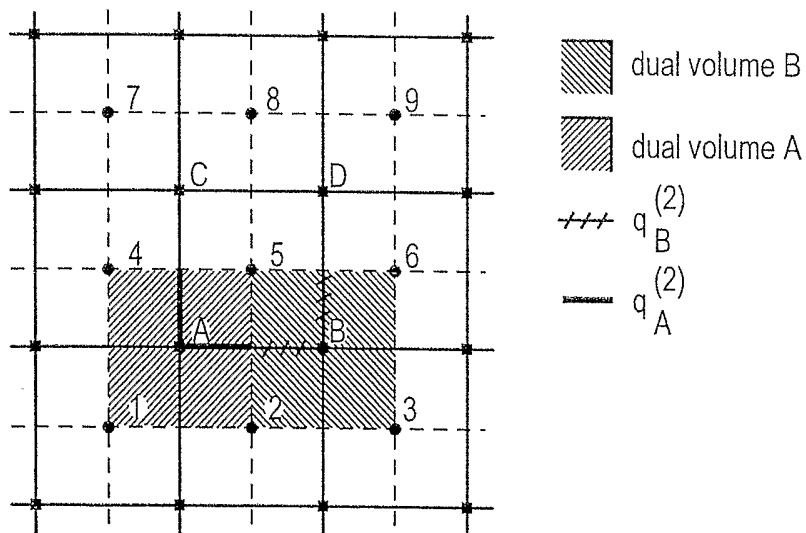


FIG. 3

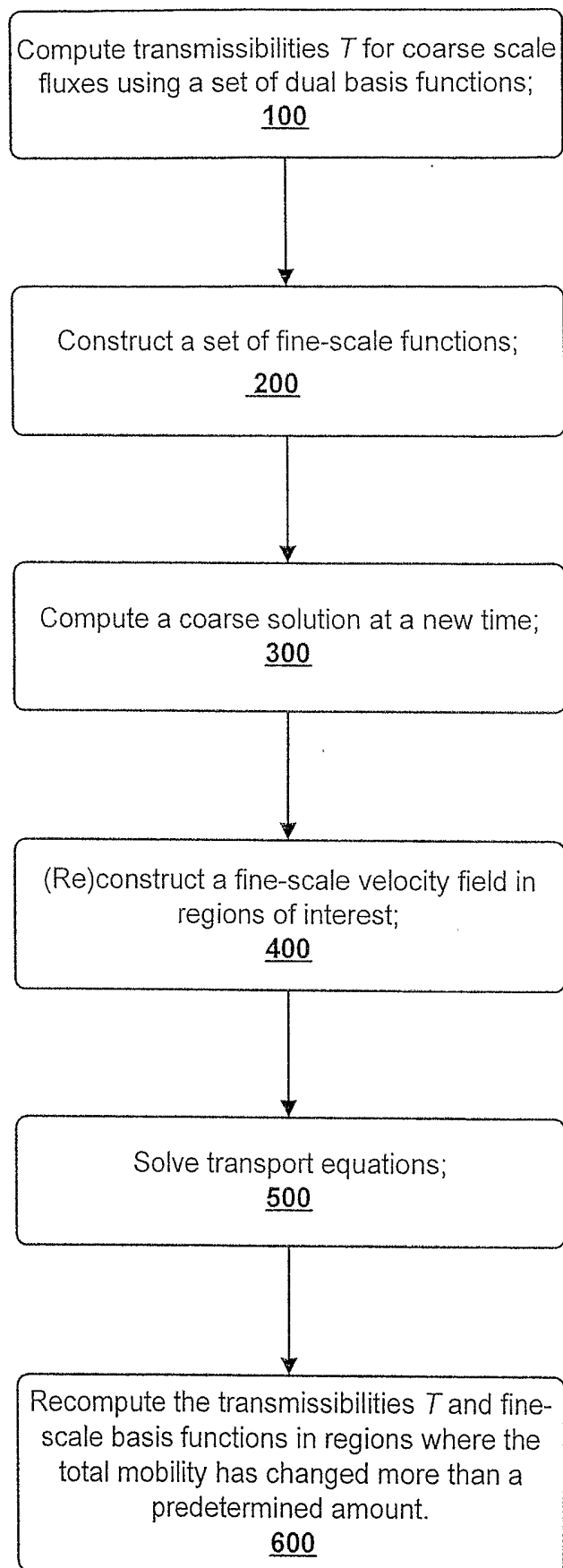


FIG. 4

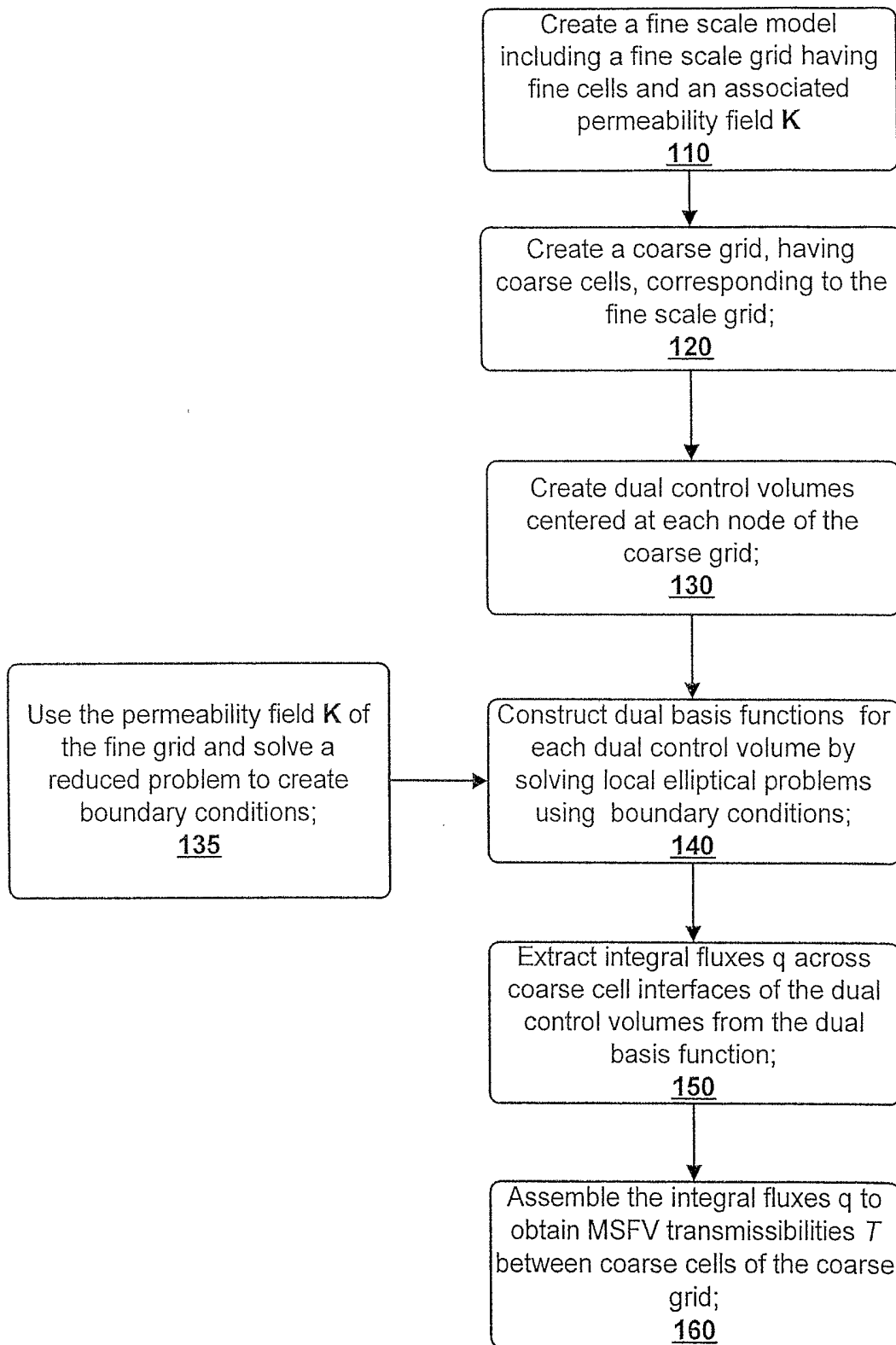


FIG. 5

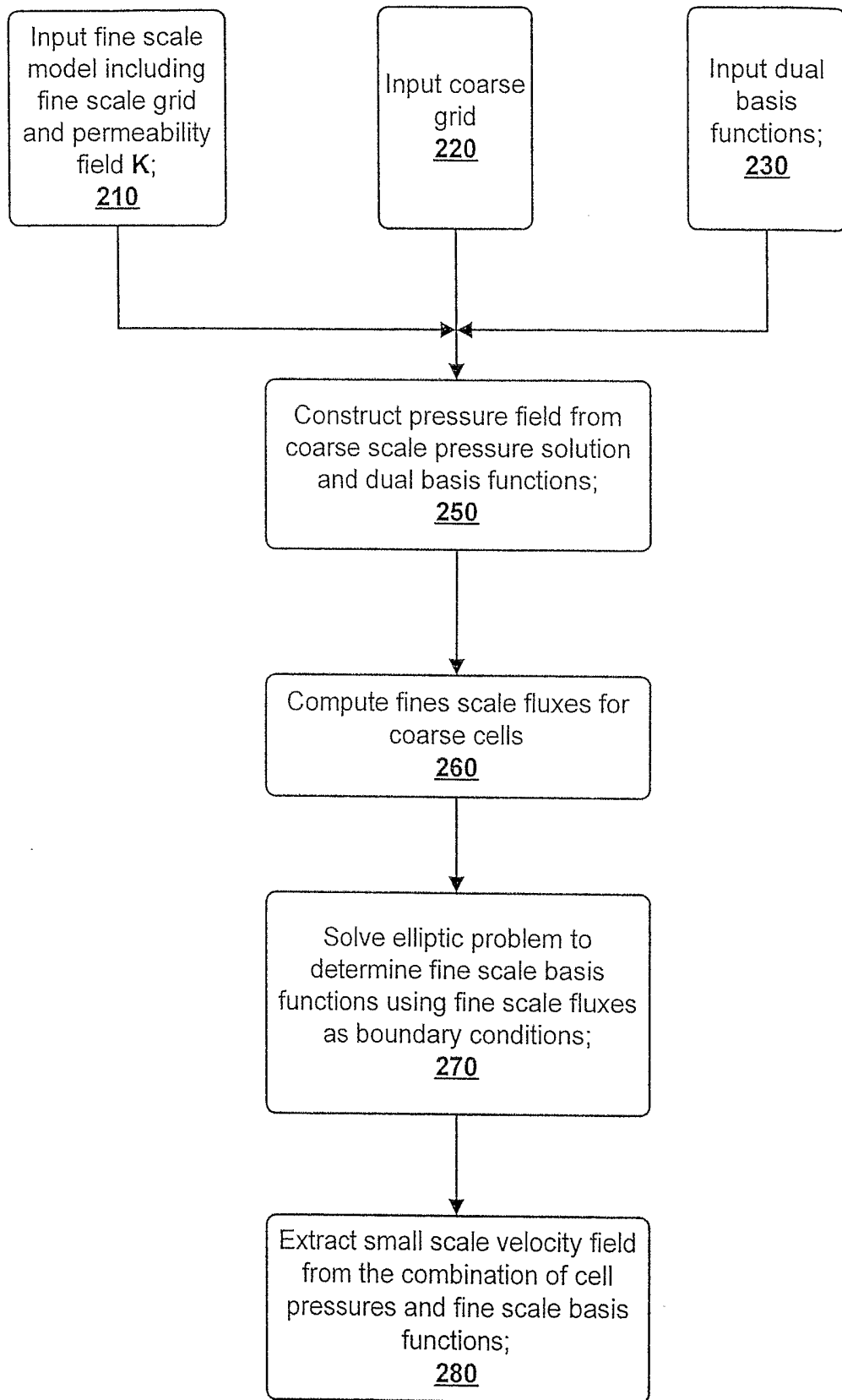


FIG. 6

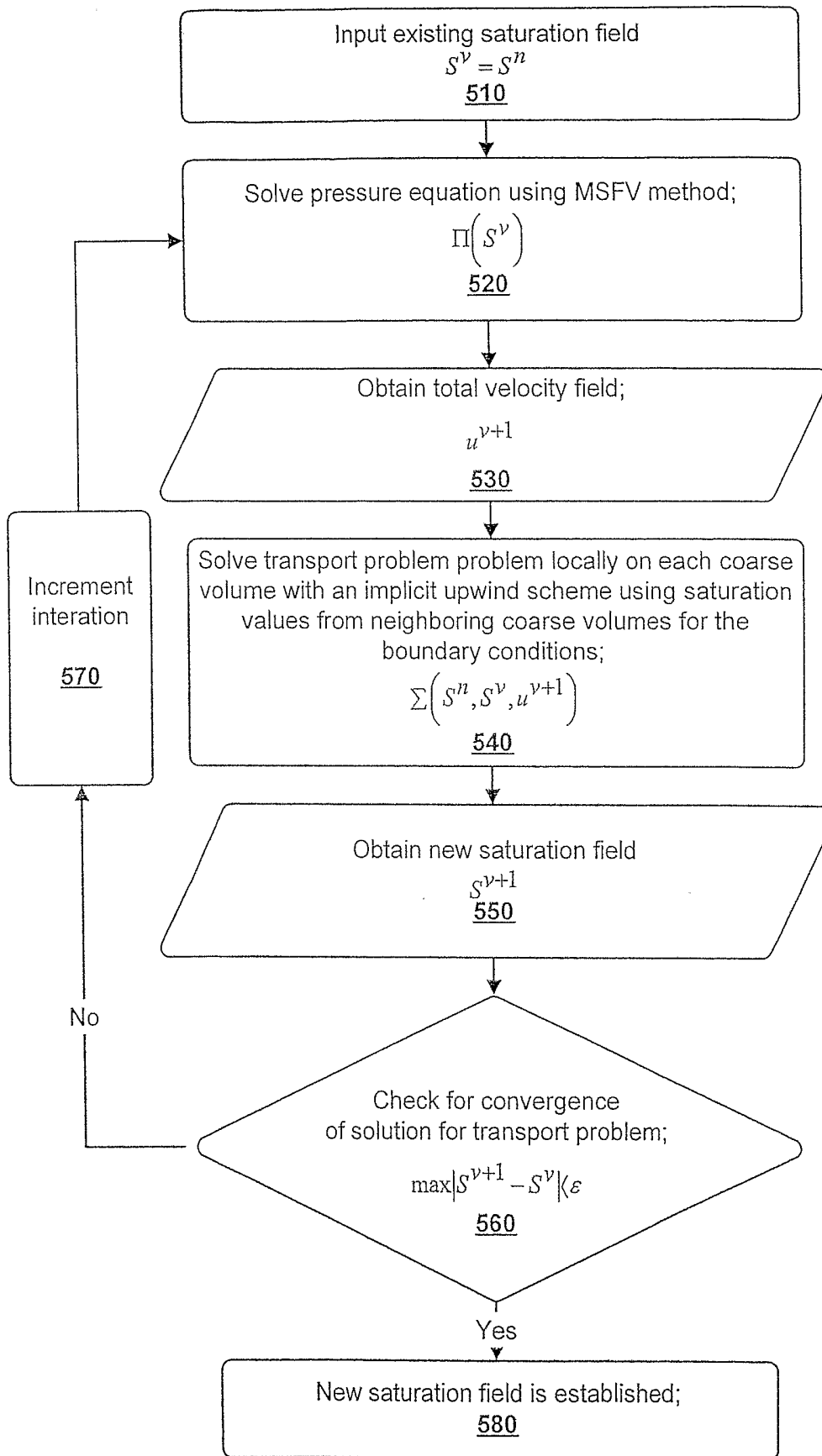


FIG. 7

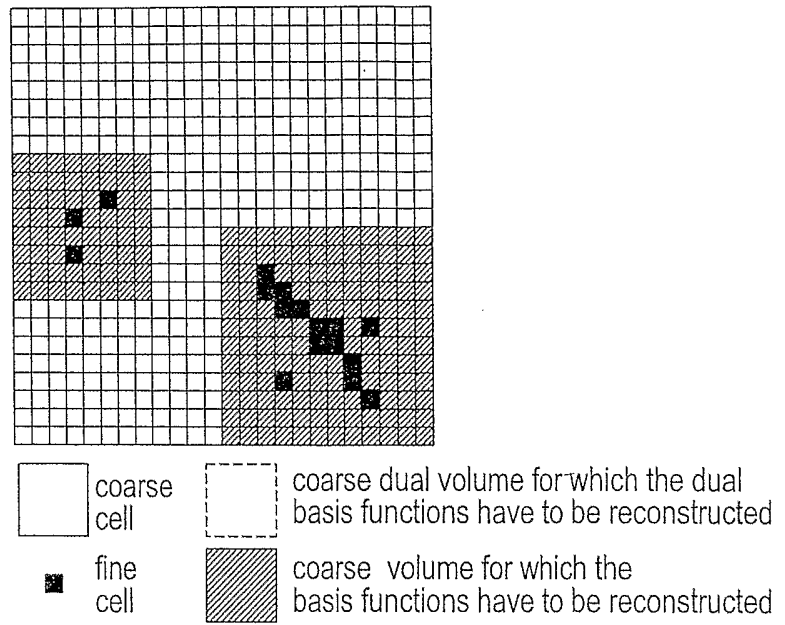


FIG. 8

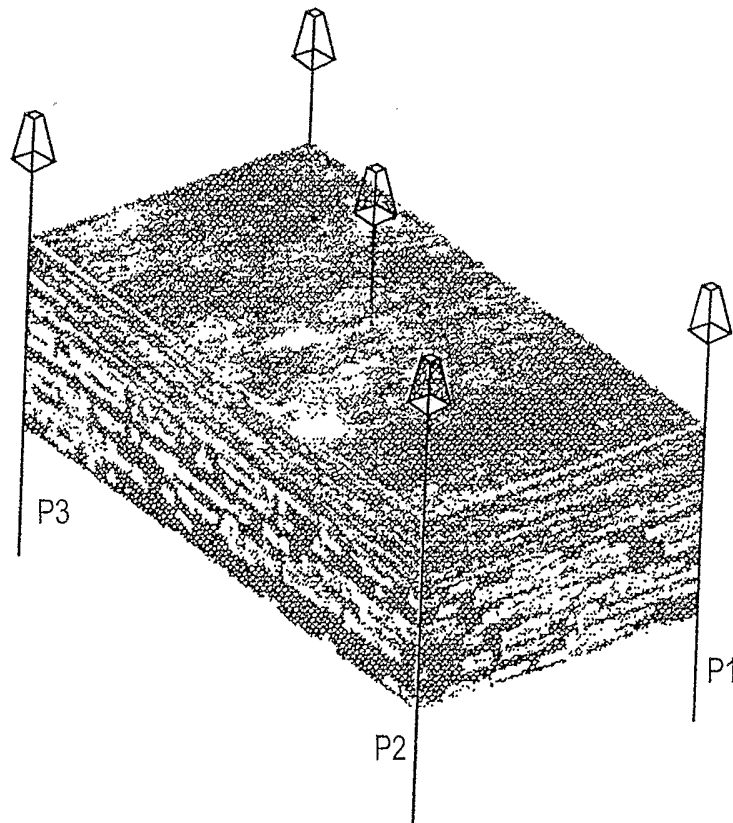


FIG. 9

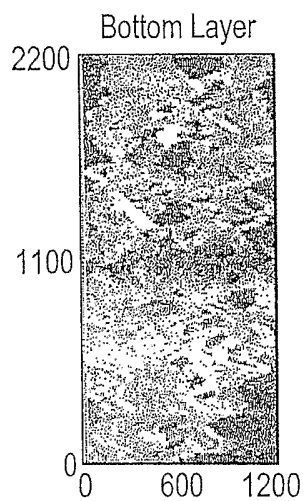


FIG. 10A

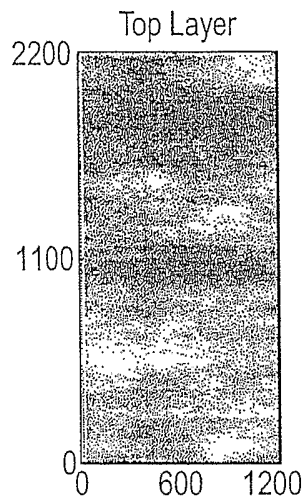


FIG. 10B

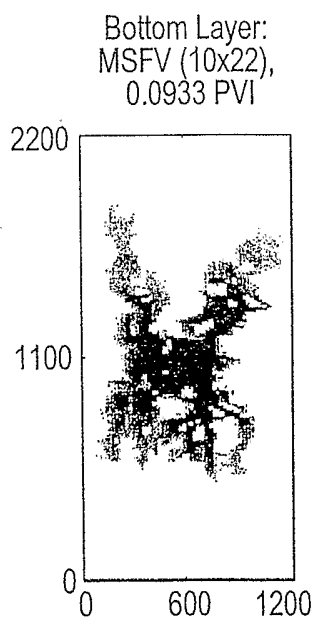


FIG. 11A

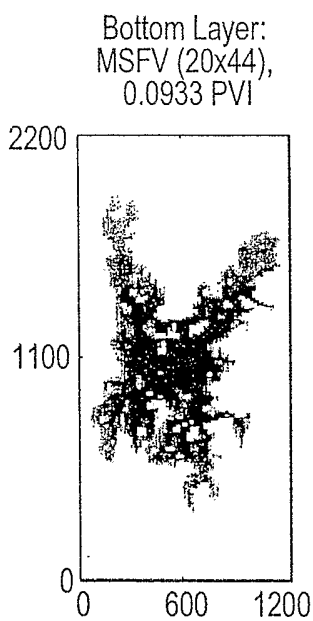


FIG. 11B

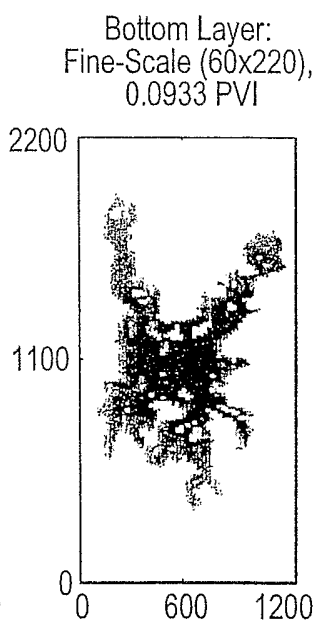


FIG. 11C

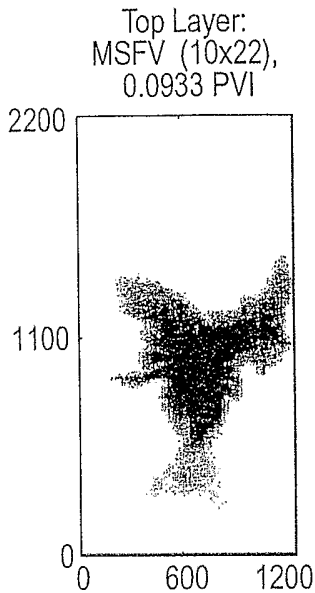


FIG. 12A

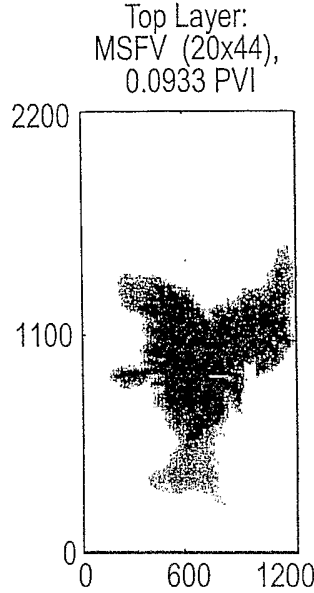


FIG. 12B

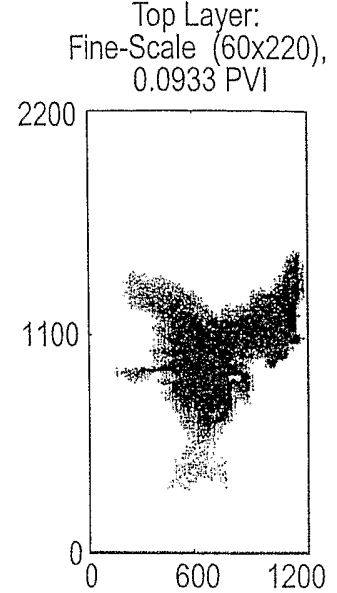


FIG. 12C

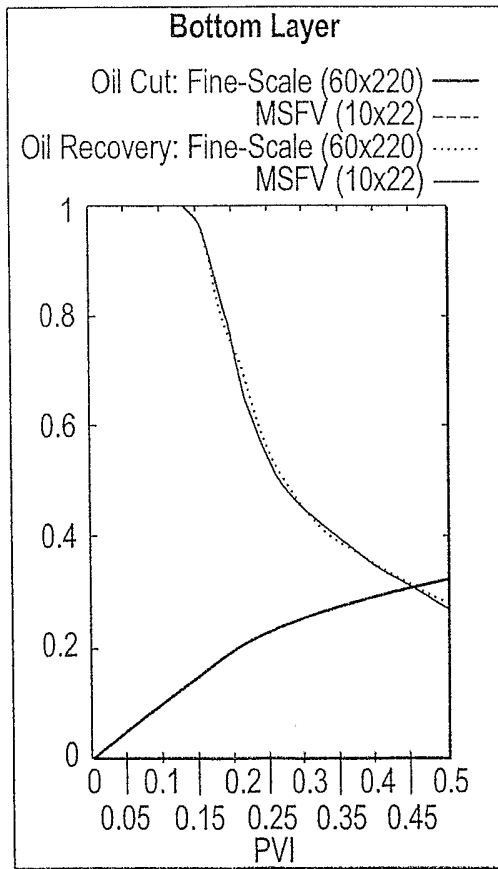


FIG. 13A

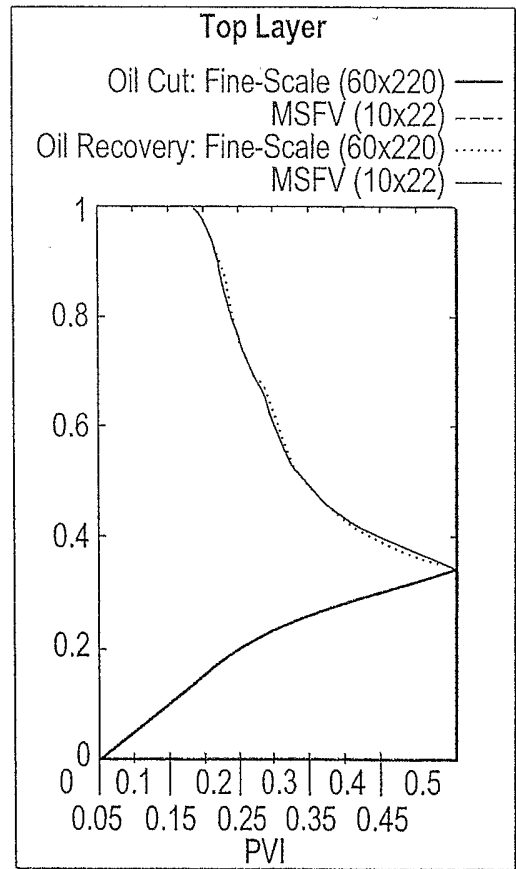


FIG. 13C

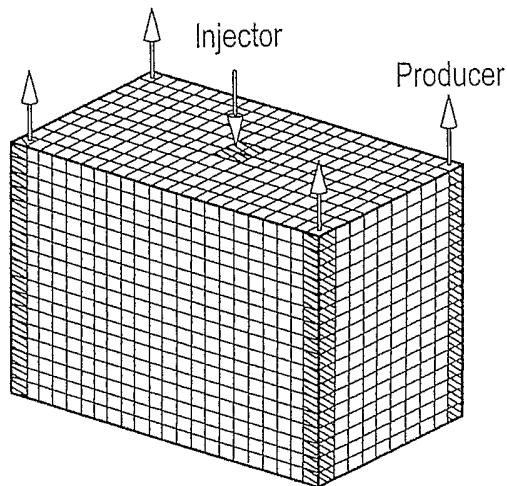


FIG. 14

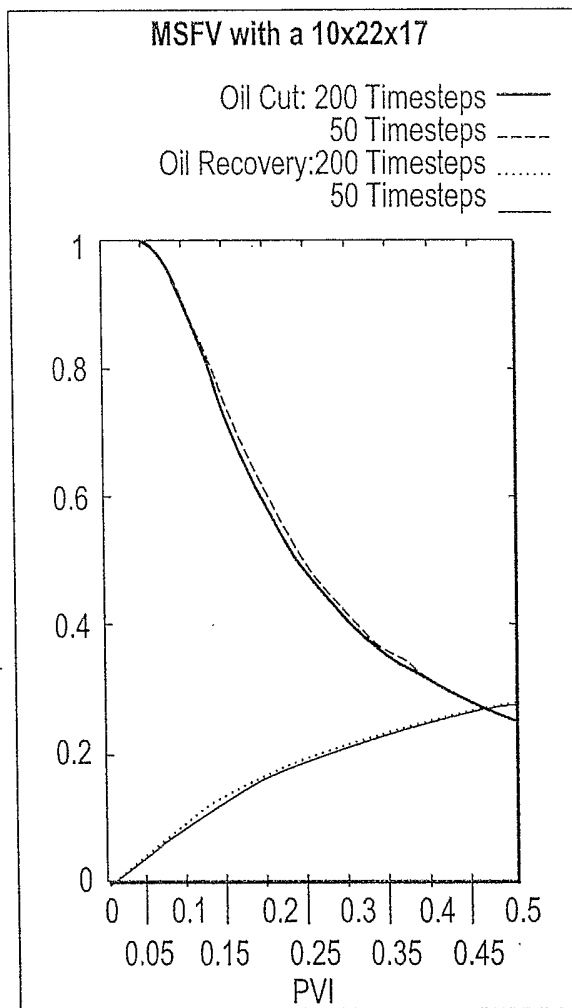


FIG. 15