(19) World Intellectual Property Organization

International Bureau





(10) International Publication Number

PCT

(43) International Publication Date 2 February 2006 (02.02.2006)

(51) International Patent Classification: *B65B 9/06* (2006.01) *B65B 35/40* (2006.01) *B65B 25/14* (2006.01)

(21) International Application Number:

PCT/IB2005/002056

(22) International Filing Date: 18 July 2005 (18.07.2005)

(25) Filing Language: Italian

(26) Publication Language: English

(30) Priority Data:

BO2004A000457 22 July 2004 (22.07.2004) IT BO2004A000755 6 December 2004 (06.12.2004) IT

- (71) Applicants (for all designated States except US): PUL-SAR S.R.L. [IT/IT]; Via Serenari, 29, I-40013 Castel Maggiore (IT). LYNX MACHINERY INTERNATIONAL LIMITED [GB/GB]; Second Avenue, Westfield Industrial Estate, Midsomer Norton, Bath BA3 4BH (GB).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): FRANZAROLI, Massimo [IT/IT]; Via Bachelet, 19, I-40013 Castel Maggiore (IT). TANNER, Stephen, William [GB/GB]; Holcombe House, Charlton Road, Holcombe, Bath BA 35ET (GB).

WO 2006/011022 A3 (74) Agent: FANZINI, Valeriano; Bugnion S.p.A., Via Goito,

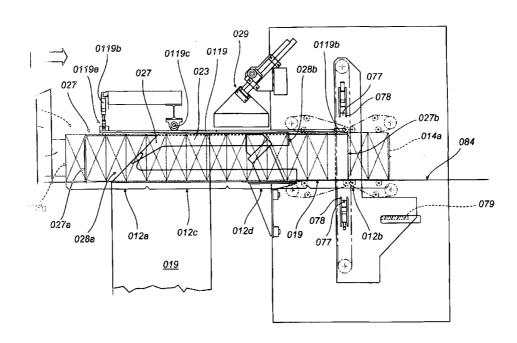
- (74) Agent: FANZINI, Valeriano; Bugnion S.p.A., Via Goito 18, I-40126 Bologna (IT).
- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

with international search report

[Continued on next page]

(54) Title: APPARATUS FOR PACKING GROUPS OF ITEMS



(57) Abstract: An apparatus (010) for packing a group of items, in which the items are preferably packs containing respective products, in a special wrapper formed by a plastic film comprises means for supplying groups of items, means for feeding a wrapping film, and means for wrapping the group of items in the wrapper. The wrapping means comprise means for forming a tubular film (019) for wrapping the group of items, starting with a film being fed and means for inserting a plurality of items in the tunnel forming tubular film (019) forming means.

WO 2006/011022 A3



 before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

(88) Date of publication of the international search report: $$6\ \mathrm{July}\ 2006$$

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

INTERNATIONAL SEARCH REPORT

International application No PCT/IB2005/002056

a. classification of subject matter. INV. B65B9/06 B65B25/14 B65B35/40 According to International Patent Classification (IPC) or to both national classification and IPC B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) B65B Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal C. DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. Α GB 1 382 842 A (IWEMA FORPACKNINGS AB) 1,4-21, 5 February 1975 (1975-02-05) 28,29, 45-56, 60,90, 92,93 figure 1 abstract page 2, line 24 - page 3, line 37 US 3 431 831 A (ROBERT W. MCGILL ET AL) Α 1,4-21,11 March 1969 (1969-03-11) 28,29, 45-56, 60,90, 92,93 figures 1-6 abstract -/--Further documents are listed in the continuation of Box C. See patent family annex. Special categories of cited documents : "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such docu-"O" document referring to an oral disclosure, use, exhibition or other means ments, such combination being obvious to a person skilled in the art. "P" document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report **1** 5, 05, 2008 2 February 2006 Name and mailing address of the ISA/ Authorized officer European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Damiani, A Fax: (+31-70) 340-3016

INTERNATIONAL SEARCH REPORT

International application No PCT/IB2005/002056

C(Continua	ition). DOCUMENTS CONSIDERED TO BE R	ELEVANT		005/002056
Category*	Citation of document, with indication, where ap	Relevant to claim No.		
A	US 4 018 031 A (SMAW E 19 April 1977 (1977-04	1,4-21, 28,29, 45-56, 60,90, 92,93		
	the whole document			92,93_
	• •			
			•	
			•	

International application No. PCT/IB2005/002056

INTERNATIONAL SEARCH REPORT

Box II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)								
This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:								
Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:								
2. Claims Nos.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:								
3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).								
Box III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)								
This International Searching Authority found multiple inventions in this international application, as follows:								
see additional sheet								
As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.								
2. As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.								
3. As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:								
No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.: see annex - first group of claims								
Remark on Protest The additional search fees were accompanied by the applicant's protest. No protest accompanied the payment of additional search fees.								

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: Claims 1, 92-93, 2-91 (when these claims, or the claims to which they refer back, do refer back to the whole claim 1 and not just its preamble)

An apparatus (and corresponding method) for packing a group of items in which said group is fed in the tube being aligned and engaged with other groups.

2. claims: Claims 2-3 (when claim 2 is according to the preamble of claim 1)

An apparatus for packing a group of items in which the transversal portions of the tubular wrapping film are sealed.

3. claims: Claims 22-27 (when claims 22 or 23 are according to the preamble of claim 1)

An apparatus for packing a group of items with items pushing means.

4. claims: Claims 30-44 (when claim 30 is according to the preamble of claim 1)

An apparatus for packing a group of items with special means for distancing the groups of items.

5. claim: Claim 57 (when claim 57 is according to the preamble of claim 1)

An apparatus for packing a group of items with means for moving the downstream pack away from sealing and cutting means.

6. claims: Claims 58, 59 and 61-66 (when claims 58, 59 or 61 are according to the preamble of claim 1)

An apparatus for packing a group of items with special film feed means.

7. claims: Claims 67-72 (when claim 67 is according to the preamble of claim 1)

An apparatus for packing a group of items with means for stopping the feed of the groups.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

An apparatus for packing a group of items with means for exchanging air with the inside of the tubular film.

9. claims: Claims 78-87 (when claim 78 is according to the preamble of claim 1)

An apparatus for packing a group of items with means for receiving the items in sequence.

10. claims: Claims 88-89 (when claim 88 is according to the preamble of claim 1)

An apparatus for packing a group of items with item compacting and side centring means.

11. claim: Claim 91 (when claim 91 is according to the preamble of claim 1)

An apparatus for packing a group of items with means for packaging the items in a plurality of levels.

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No
PCT/IB2005/002056

Patent document cited in search report		Publication date		Patent family member(s)	Publication date
GB 1382842	Α	05-02-1975	NONE		
US 3431831	A	11-03-1969	BE DE FR GB- JP NL	708852 A 1586201 A1 1550658 A —1175387—A— 48016230 B 6717138 A	16-05-1968 08-07-1971 20-12-1968 -23-12-1969 21-05-1973 04-07-1968
US 4018031	Α	19-04-1977	NONE		