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(56) Documents Cited:

GB 2408846 A US 6796680 B1 US 6361186 B1 GB 2288658 A US 6676284 B1 US 20050090124 A1

US 20030210546 A1

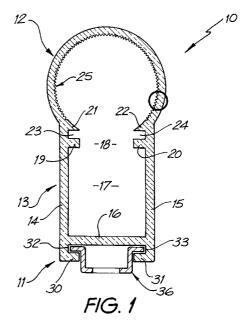
(58) Field of Search:

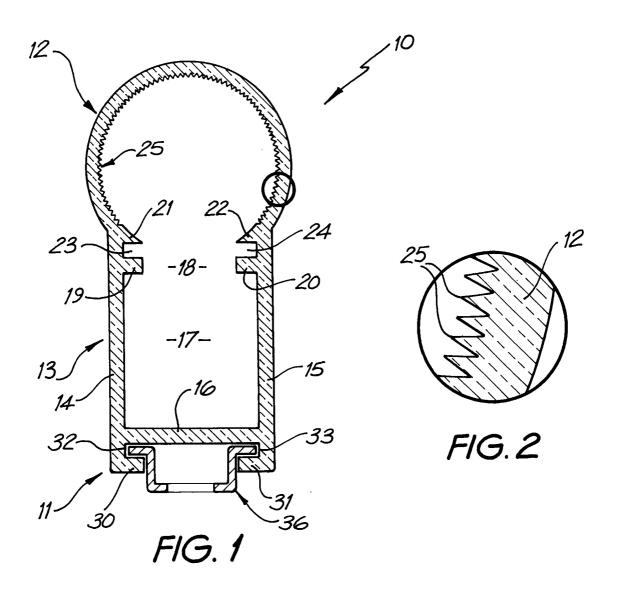
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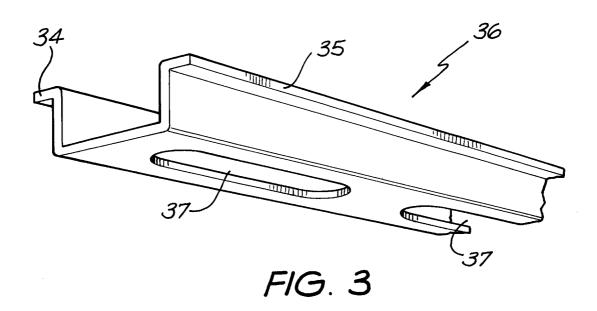
Other: Online: EPODOC WPI OPTICS

(54) Abstract Title: Diffuser tube for linear LED array with mounting slots for PCB and mounting frame

(57) Light diffuser tube 10 comprises a top cylindrical diffuser potion 12 with lenticular elements 25 within which LED are positioned. The LEDs are held in an array on a PCB which is held in slots 23, 24 so that wiring and circuitry for the LEDs is contained within body portion 13 fromed by side walls 14, 15 and base 16. A mounting portion 11 provides slots 32, 33 that receive a mounting rail 36 (see fig 3). The diffuser, body and mounting portions may be formed as single tubular element seen in cross-section in figure 1.







This invention relates to a light diffuser tube for use with a light emitting diode (LED) array suitable for use with, for example, electronic gaming machines.

High intensity light emitting diodes may be arranged in any configuration and are usually powered by light chaser circuits. However, a light emitting diode usually presents, in optical terms, as a high intensity light dot.

It is an object of the present invention to provide a light diffuser for an LED array to be seen as a light column of finite length (eg, 100mm to 300mm) evenly distributed about a wide diameter elongated optical tube of, say, 10mm to 25mm.

According to the invention there is provided a light diffuser tube for an LED array comprising a mounting portion, a diffuser portion and a body portion between the mounting portion and the diffuser portion.

In a preferred form of the invention, the body portion comprises a pair of spaced apart side walls, a base connecting the side walls and a throat opposite the base for receiving a printed circuit board upon which the LED array is arranged with the electrical cables and associated circuitry being located within the body portion and the LED array being located in the diffuser portion.

In order that the invention may be more readily understood and put into practical effect, the invention will now be described in relation to the accompanying drawings in which:-

- Fig. 1 is a cross sectional view of a light diffuser tube for an LED array according to one embodiment of the invention,
- Fig. 2 is an enlarged view of the portion marked A of the diffuser tube shown in Fig. 1, and
- Fig. 3 is a perspective view of a miniature top hat DIN rail for mounting the light diffuser tube within an electronic gaming machine.

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The light diffuser tube 10 shown in Fig. 1 includes a mounting portion 11, a diffuser portion 12 and a body portion 13 between the mounting portion 11 and the diffuser portion 12. The body portion 13 consists of side walls 14 and 15 connected by a base 16 to define therebetween an elongated passageway for receiving communication cables and associated electrics. Opposite the base 16 there is a throat 18 defined by the inwardly directed flanges 19 and 20.

The diffuser portion 12 is integral with the body portion 13 and at its base has inwardly directed flanges 21 and 22 which with the flanges 19 and 20 define elongated slots 23 and 24 adapted to receive the side edges of a printed circuit board (not shown). The printed circuit board carries an array of LED's on its upper surface which project into the interior of the diffuser portion 12. The inside surface of the diffuser portion 12 is formed by lenticular elements 25 as shown in Fig. 2.

The mounting portion 11 is defined by inwardly directed flanges 30 and 31 which are spaced from the underside of the base 16 to define a pair of elongated slots 32 and 33 which receive the outwardly directed flanges 34 and 35 of the miniature top hat DIN rail 36. The rail 36 has openings 37 along its length for receiving fasteners adapted to secure the rail 36 to an electronic gaming machine.

The diffuser tube 12 may be of any shape, any size and any length, in straight sections or rounds or ovals and joined together as required. The diffuser tube can be attached around the edges of any existing light sign or illuminated light to increase the visual impact in order to draw attention to a particular sign.

The function of the diffuser tube is to distribute the light evenly over the outer surface of the diffuser portion so that it is seen from all viewing angles.

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This is predominantly different from an LED light which has a high visual impact on its axis with restricted viewing impact of low visual intensity off its axis.

The column of light can be used with the light chaser to drive different coloured LED's to alter the colours and sequencing of the light display around the outer perimeter of a sign to which the tube is affixed.

The light chaser and associated light tubes can be further operated to include communication sequencing so that all adjacent sides can be included in the same sequence driving patterns and in so doing present a complete effective lighting display with a common theme to highlight some special format or combined player programme.

The light diffuser tube may be manufactured from clear polycarbonate UL94, V-O, ultra violet stabilise with added translucent white colour of about 8%. The lenticular elements 25 on the inside of the diffuser portion 12 may be 0.5mm to 0.6mm in depth.

Various modifications may be made in details of design and construction without departing from the scope and ambit of the invention.

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## CLAIMS

- 1. A light diffuser tube for an LED array comprising a mounting portion, a diffuser portion and a body portion between the mounting portion and the diffuser portion.
- 2. A light diffuser tube according to claim 1 wherein the body portion comprises a pair of spaced apart wide walls, a base connecting the side walls and a throat opposite the base for receiving a printed circuit board upon which the LED array is arranged with the electrical cables and associated circuitry being located within the body portion and the LED array being located in the diffuser portion.
- 3. A light diffuser tube according to claim 2 wherein the throat is defined by flanges directed inwardly from the side walls.
- 4. A light diffuser tube according to claim 3 wherein the diffuser portion has a base having inwardly directed flanges which with the flanges of the body portion define elongated slots adapted to receive the side edges of a printed circuit board.
- 5. A light diffuser tube according to claim 1 wherein the inside surface of the diffuser portion is formed by lenticular elements.
- 6. A light diffuser tube according to claim 1 wherein the mounting portion has inwardly directed flanges which are spaced from the underside of the base of the mounting portion to define a pair of elongated slots which are adapted to receive outwardly directed flanges of a miniature top hat DIN rail.

7. A light diffuser tube substantially as hereinbefore described with reference to the accompanying drawings.



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**Examiner:** 

Gareth Lewis

Claims searched:

All

Date of search:

20 June 2006

## Patents Act 1977: Search Report under Section 17

Documents considered to be relevant:

Category	Relevant to claims	Identity of document and passage or figure of particular relevance	
X	1-4, 6	US2003/210546 A1 (UNITY)See whole document, especially all figures, paragraphs 26 & claim 4	
X	1-4	US6796680 B1 (LUMILEDS) See especially abstract, figures 2, 26, paragraphs 70-78	
X	1-4	US2005/090124 A1 (MOHACSI) See especially figures 1a, 3 and paragraphs 28-31	
X	1-4	US6676284 B1 (WYNNE WILLSON) See figure 9 and paragraphs 113-116	
X	1-5	GB2408846 A (HO SUNG) See abstract figures 2, 7	
X	1	US6361186 B1 (LEKTRON) See abstract and figure 6	
X	1, 5	GB2288658 A (KOITO) See abstract and figure 1	

Categories:

X	Document indicating lack of novelty or inventive step	A	Document indicating technological background and/or state
Y	Document indicating lack of inventive step if	P	of the art.  Document published on or after the declared priority date
	combined with one or more other documents of same category.		but before the filing date of this invention.
&	Member of the same patent family	E	Patent document published on or after, but with priority date earlier than, the filing date of this application.

## Field of Search:

Search of GB, EP, WO & US patent documents classified in the following areas of the UKCX:

F4R; H1K

Worldwide search of patent documents classified in the following areas of the IPC

F21S; F21V; H01L



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The following online and other databases have been used in the preparation of this search report

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Online : EPODOC WPI OPTICS