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CENTRAL PILOT BIT WITH ECCENTRIC REAMER

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(71) Applicant(s) SANTRADE LIMITED

(72) Inventor(s)

KJELL-OVE JANSSON

(74) Attorney or Agent
GRIFFITH HACK & CO, GPO Box 1285K, MELBOURNE VIC 3001

(56) Prior Art Documents
US 3753470
US 3416616

(57) Claim

1. A hollow reamer for rotary and/or percussion drilling, said reamer including cutter means and having an internal surface defining a longitudinal axis, said reamer adapted to be mounted on an intermediate portion of a drill string such that the latter is rotatable relative to the former by about 180 degrees, said reamer being driveable by a generally radially projecting tongue of the intermediate portion which is selectively engageable with a pair of shoulder surfaces on said inner surface, each of said shoulder surfaces having a longitudinal first end terminating proximate and short of a longitudinal first end of said reamer, each of said shoulder surfaces having a longitudinal second end terminating proximate and short of a longitudinal second end of said reamer.

- 4. A hollow reamer for rotary and/or percussion drilling, said reamer including cutter means and having an internal surface defining a longitudinal axis, said reamer adapted to be mounted on an intermediate portion of a drill string such that the latter is rotatable relative to the former by about 180 degrees, said reamer being driveable by a pair of shoulder surfaces of said intermediate portion which are selectively engageable with a generally radially inwardly projecting tongue on said inner surface, said tongue having a longitudinal first end terminating proximate and short of a longitudinal second end terminating proximate and short of a longitudinal second end of said reamer.
- 17. A guide body for a drill for rotary and/or percussion drilling, rotatable about an axis of rotation, comprising an intermediate portion having an outer surface which is eccentric relative to said axis of rotation and is adapted to support a reamer for rotation relative thereto by 180 degrees about a longitudinal axis, said reamer including an inner surface facing said outer surface, said intermediate portion including a pair of shoulder surfaces adapted to drive the reamer disposed generally radially with respect to the axis of rotation and extending in a direction generally parallel with the axis of rotation, the shoulder surfaces being selectively engageable with a generally radially upwardly projecting tongue on said inner surface, each of said shoulder surfaces having a longitudinal first end terminating proximate and short of a longitudinal first end of said reamer, and each of said shoulder surfaces having a longitudinal second end terminating proximate and short of a longitudinal second end of said reamer.

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## PATENTS ACT 19,2

Form 10

## COMPLETE SPECIFICATION

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Name of Applicant:

SANTRADE LIMITED

\*\* Address of Applicant: PO BOX 321

CH-6002 LUZERN SWITZERLAND

• Actual Inventor:

Address for Service: CLEMENT HACK & CO.,

601 St. Kilda Road,

Melbourne, Victoria 3004,

Australia.

Complete Specification for the invention entitled:

DRILL TOOL

The following statement is a full description of this invention including the best method of performing it known to me:-

#### Drill tool

The present invention relates to a drill tool for rotary and/or percussive drilling comprising a central pilot bit and a, in the feed direction of the tool, behind the pilot bit located eccentric reamer that via guide means is connected to a drill string that is rotatably coupled to a drill machine, said drill string and guide means being at least partially surrounded by a casing tube, means for supplying flush medium to the tool and means for removing flush medium and cuttings from the tool.

From SE, B, 411139 is previously known a device of the abovementioned type. In this device the eccentric reamer is driven through an upper contact surface on the pilot bit and a co-operating lower contact surface on the reamer, said contact surfaces being inclined to the longitudinal axis of the device. The co-operation of the surfaces is present when the reamer is driven in its eccentric position.

#### does

This structural design de, however, present a number of disadvantages. The application of the feed force for the rotary motion is carried out in the lower region of the reamer. This means a certain inclination of the axis of rotation for the reamer relative to the axis of rotation for the guide means. Further a certain wedge action occurs between the inclined contact surfaces, said action can imply stresses on the neighbouring details and also functional disturbings when the reamer is transferred to a non-active position.

In the known device also the contact surfaces are exposed to outer damage that decreases the length of life both for the pilot bit and the reamer.



Due to the fact that the devices of the above-mentioned type are used for percussive/rotary drilling a certain part of the shock wave energy in the device according to SE, B 411139 will be transferred to the pilot bit via the inclined contact surfaces. This transfer of energy will together with blashing create pittings on these surfaces resulting in a damage of the surface layer and an accelerated wearing.

The devices of the above-mentioned type are used

10 both in the down-the-hole hammer drilling and top hammer
drilling. However, due to tradition different rotary
directions are used for these two types of drilling. In known
devices having a reamer that is driven in accordance with the
principle of SE, B, 411139 different types of reamers must be

15 manufactured for down-the-hole hammer drilling and top hammer
drilling. Of course, this is negative from the point of
manufacturing and storage.

The aim of the present invention is to present a device of the above-mentioned type having the reamer and the 20 guide means so designed that the above-mentioned functional disadvantages are eliminated. Besides the invention brings about a higher extent of standardizing, i.e. the reamer and the pilot bit.

According to the present invention there is provided

25 a hollow reamer for rotary and/or percussion drilling, said
reamer including cutter means and having an internal surface
defining a longitudinal axis, said reamer adapted to be
mounted on an intermediate portion of a drill string such that
the latter is rotatable relative to the former by about 180

30 degrees, said reamer being driveable by a generally radially
projecting tongue of the intermediate portion which is
selectively engageable with a pair of shoulder surfaces on
said inner surface, each of said shoulder surfaces having a
longitudinal first end terminating proximate and short of a
longitudinal first end of said reamer, each of said shoulder



surfaces having a longitudinal second end terminating proximate and short of a longitudinal second end of said reamer.

According to the present invention there is also 5 provided a hollow reamer for rotary and/or percussion drilling, said reamer including cutter means and having an internal surface defining a longitudinal axis, said reamer adapted to be mounted on an intermediate portion of a drill string such that the latter is rotatable relative to the

- 10 former by about 180 degrees, said reamer being driveable by a pair of shoulder surfaces of said intermediate portion which are selectively engageable with a generally radially inwardly projecting tongue on said inner surface, said tongue having a longitudinal first end terminating proximate and short of a
- 15 longitudinal first end of said reamer, said tongue having a longitudinal second end terminating proximate and short of a longitudinal second end of said reamer.

According to the present invention there is also provided a drill tool for rotary and/or percussion drilling,

a drill string rotatable about a longitudinal axis; and

a cutting apparatus connected to a lower longitudinal end of said drill string, said cutting apparatus .... 25 including:

a guide portion for guiding said cutting apparatus within a casing tube which surrounds the drill string during a drilling operation, a pilot bit disposed at a lower longitudinal end of said cutting apparatus,

an intermediate portion disposed between said guide portion and said pilot bit and being of smaller cross-section than said guide portion, said intermediate portion being rotatable with said drill string and including an outer surface,



a hollow reamer mounted on said intermediate portion for rotation relative thereto about a longitudinal axis, said reamer including an inner surface facing said outer surface, and

means for driving said reamer comprising a generally radially outwardly projecting tongue on said outer surface and a pair of circumferentially spaced shoulder surfaces disposed on said inner surface in the path of rotation of said tongue so as to be selectively engaged by said tongue in response to 10 rotation of said drill string in opposite directions relative to said reamer.

said tongue being engageable with each of said shoulder surfaces along an area of contact having an upper longitudinal end which terminates below an uppermost end of 15 said reamer, and a lower longitudinal end which terminates above a lowermost end of said reamer.

According to the present invention there is also provided a drill tool for rotary and/or percussion drilling, comprising:

20 a drill string rotatable about a longitudinal axis; and

a cutting apparatus connected to a lower longitudinal end of said drill string, said cutting apparatus including:

a guide portion for guiding said cutting apparatus within a casing tube which surrounds the drill string during a drilling operation,

à pilot bit disposed at lower longitudinal end of said cutting apparatus,

an intermediate portion disposed between said guide portion and said pilot bit and being of smaller cross-section than said guide portion, said intermediate portion being rotatable with said drill string and including an outer surface;

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a hollow reamer mounted on said intermediate portion for rotation relative thereto about a longitudinal axis, said reamer including an inner surface facing said outer surface, and

means for driving said reamer comprising a generally radially inwardly projecting tongue on said inner surface and a pair of circumferentially spaced shoulder surfaces arranged on said outer surface such that said tongue lies in a path of rotation of said shoulder surfaces and is engaged by said shoulder surfaces in response to rotation of said drill string in opposite directions relative to said reamer;

each of said shoulder surfaces being engageable with said tongue along an area of contact having an upper longitudinal end which terminates below an uppermost end of said reamer, and a lower longitudinal end which terminates above a lowermost end of said reamer.

According to the present invention there is also provided an intermediate portion adapted to be disposed between a guide body and a pilot bit of a drill tool for rotary and/or percussion drilling and adapted to support a reamer of the drill tool for rotation relative to the intermediate portion by 180 degrees about a longitudinal axis of the drill tool, the guide body adapted for connection to a drill string of the drill tool for rotation about an axis of rotation within a casing tube which surrounds the drill string during a drilling operation, the reamer adapted to extend substantially between the guide portion and the pilot bit and including an inner surface with a generally inwardly projecting tongue, the intermediate portion having an outer surface which is eccentric relative to said axis of rotation of the guide body, said intermediate portion including a pair of circumferentially spaced shoulder



surfaces arranged on said outer surface and extending in a direction generally parallel with the axis of rotation, the shoulder surfaces being adapted for selective engagement with the tongue on said inner surface of said reamer to drive said reamer in opposite directions in response to rotation of said drill string, each of said shoulder surfaces having a longitudinal first end adapted to terminate proximate and short of a longitudinal first end of said reamer, and each of said shoulder surfaces having a longitudinal second end adapted to terminate proximate and short of a longitudinal second end adapted to terminate proximate and short of a longitudinal second end of said reamer.

According to the present invention there is also provided an intermediate portion adapted to be disposed between a guide body and a pilot bit of a drill tool for rotary and/or percussion drilling and adapted to support a reamer of the drill tool for rotation relative to the intermediate portion by 180 degrees about a longitudinal axis of the drill tool, the guide body adapted for connection to a drill string of the drill tool for rotation about an axis of rotation within a casing tube which surrounds the drill string during a drilling operation, the reamer adapted to extend substantially between the guide portion and the pilot bit and including an inner surface having a pair of circumferentially spaced shoulder surfaces, the intermediate portion having an outer surface which is eccentric relative to said axis of rotation of the quide body, said intermediate portion including a radially projecting tongue adapted for selective engagement with the shoulder surfaces on said reamer to drive said reamer in opposite directions in response to rotation of said drill string, said tongue having a longitudinal first end adapted to terminate proximate and short of a longitudinal first end of said reamer and sa

tongue having a longitudinal second end adapted to terminate proximate and short of a longitudinal second end of said reamer.

Below two embodiments of the invention are described with reference to the enclosed drawings.

Fig. 1 discloses a schematic, partly sectioned, side view of a drill tool according to the invention.

Fig. 2 discloses a section along II-II in Fig. 1.



Fig. 3 discloses a partly sectioned side view of an alternative embodiment of a drill tool according to the invention; and

Fig. 4 discloses a section along IV-IV in Fig. 3.

The device of Figs. 1 and 2 for earth drilling comprises an eccentric drill tool having a guide body 10, an eccentric reamer 11 and a centric pilot bit 12. As is indicated by the threaded boring 13 the guide body 10 can be connected to a top hammer equipment (not shown).

The upper portion 14 of the guide body 10 is surrounded by the lower end of a casing tube 15, that is driven down together with the drill tool during drilling operation.

The reamer 11 is carried on an intermediate portion 16 of the guide body 10, said portion 16 having a reduced diameter and the reamer 11 being rotatable a limited angle relative said intermediate portion 16. As can be seen from Figs. 1 and 2 the intermediate portion 16 has its centre axis 17 located eccentrically with respect to the centre axis 18 of the guide body 10. Further the circumferential surface of the reamer 11 has a centre of rotation 19 that is located further eccentrically with respect to the centre axis 18 of the guide body 10, i e the wall thickness of the reamer 11 varies along its circumference. This structural design means that the radius of action for the reamer 11 reaches outside of the casing tube 15 as shown in Figs. 1 and 2. If the reamer is rotated somewhat more than 180° clockwise from the position of Figs. 1 and 2, its external contour will fall within the internal contour of the casing tube 15. This means that the whole eccentric drill tool can be pulled up through the casing tube 15.

In Figs. 1 and 2 the reamer 11 is disclosed in an active position, the drill tool being rotated in the direction of the arrow 20 in Fig. 2. By rotation in direction of the arrow 20 a driving tongue 21 on the intermediate portion 16 will abut against a shoulder 22 of the reamer 11, said shoulder 22 being created through a recess 23 in the reamer 11. At the opposite end of the recess 23 there is a corresponding shoulder 24.

In a conventional way the device is provided with a channel, preferably centrally located and with an axial extension. Flush medium is supplied to the front end of the drill tool through said channel.

In order to remove flush medium and cuttings from the front part of the drill tool the device is provided with suitable means, e g grooves arranged in the envelope surface of the upper part of the guide body 10.

The means to supply flush medium and remove flush medium and cuttings are not shown in the enclosed Figures, as there means do not constitute essential parts of the present invention.

The above described device works in the following way,

When the drill tool is rotated in the direction of the arrow 20 in Fig. 2 the tongue 21 will contact the shoulder 22 and consequently the reamer 11 will be driven in the direction of rotation. The hole that is created in this way by the eccentric drill tool has, as can be seen from Fig. 1, a sufficient large diameter to drive down the casing tube 15 at the same speed as the drilling rate of the drill tool.

Drilling with the above described equipment is done by a percussive/rotary drilling. Through the design of the

driving tongue 21 and the adherent shoulders 22, 24 it is guaranteed that no shock wave is transferred via tongue - shoulder as is the case by prior art discussed in the preamble of the description. It is thus quite obvious that the wearing on the tongue - shoulder decreases compared to prior art due to the fact that the tongue 21 transfers only rotary motion to the shoulder 22. This means that the length of life for the guide body 10 and the reamer increases.

In the device according to the invention the shock wave is thus transferred to the pilot bit substantially only via the guide body 10. This means that the eccentric drill tool according to the present application is not especially sensitive to an increase in the working pressure of the compressed air. This is an important difference compared to the drill tool according to SE, B, 411139 that is very sensitive to an increase of the working pressure due to the fact that the blasting of the inclined shoulders is accentuated.

The characteristic that the device according to the present invention is rather unsensitive to an increase of the working pressure has an extremely great importance in practice. In the fields it is not uncommon that the working pressure is not adapted to the recommendations of the manufacturer.

As is indicated in Fig. 1 the pilot bit 12 is connected to the guide body 10 via a threaded plug 25 that is received in a threaded boring in the pilot bit 12. This structural design allows that both the pilot bit 12 and the reamer 11 can be exchanged while the guide body 10 is maintained. This is advantageous since it is in average calculated that two pilot bits and four reamers are worn out before the guide body is consumed. In the equipment according to the abovementioned SE, B, 411139 the pilot bit and the guide body are

integral. This means that the length of life for the guide body cannot be fully exploited, at least not without grinding of the pilot bit.

By connecting the pilot bit 12 to the guide body 10 via a threaded plug 25 it is in principle possible to use a drill bit of standard type as a pilot bit.

When drilling has been carried out to the required level the guide body 10 and the pilot bit 12 are rotated in the direction of the arrow 26. The reamer 11 is not following this rotation but is kept in place through the engagement in the soil layer until the tongue 21 contacts the shoulder 24. When this position is achieved the reamer 11 will be inside of the prolongation of the casing tube 15 and consequently the whole eccentric drill tool can be pulled up through the tube 15.

The embodiment disclosed in Figs. 3 and 4 differs from the above described in that the driving tongue 21' is arranged on the reamer 11'. A further difference is that the intermediate portion 16' has a recess 23' provided with shoulders 22' and 24' respectively.

Concerning the working of the embodiment of Figs. 3 and 4 it is fully correspondent to the working of the above described embodiment and therefore reference is made to the relevant parts of said above description.

Common for the two embodiments is that the driving tongue 21; 21' has an extension in the longitudinal direction of the eccentric drill tool, said extension corresponds to a major extent of the height of the reamer 11;11', at least half of the height of the reamer 11;11'. This guarantees that the driving is carried out without risk for

jamming/clamping and fatigue of material resp in the cooperating parts (tongue - shoulder).

When mounting and dismounting the reamer 11;11' the pilot bit 12 is unscrewed from the plug 25 and then the reamer 11; 11' is pushed on or off the intermediate portion 16;16' of the guide body 10. To achieve this the uplar end of the reamer 11 or the lower end of the intermediate portion 16' must be provided with a groove (not shown) that corresponds to the tongue 21;21'.

The disclosed embodiments refer to top hammer drilling. However, eccentric drill tools are also used in down-the-hole hammer drilling. The direction of rotation is opposite for these types of drilling. An extremely great advantage for the present invention is that the structural design of the reamer is alike regardless if it is used for top hammer drilling or down-the-hole hammer drilling.

The invention is not in any way restricted to the above described embodiments but can be varied within the scope of the appending claims.

#### THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS:

- A hollow reamer for rotary and/or percussion 1. drilling, said reamer including cutter means and having an internal surface defining a longitudinal axis, said reamer adapted to be mounted on an intermediate portion of a drill string such that the latter is rotatable relative to the former by about 180 degrees, said reamer being driveable by a generally radially projecting tongue of the intermediate portion which is selectively engageable with a pair of shoulder surfaces on said inner surface, each of said shoulder surfaces having a longitudinal first end terminating proximate and short of a longitudinal first end of said reamer, each of said shoulder surfaces having a longitudinal second end terminating proximate and short of a longitudinal second end of said reamer.
- 2. The reamer according to Claim 1, wherein a longitudinal dimension between said first and second ends is at least one half the longitudinal dimension of said reamer.
- 3. The reamer according to Claim 1 or Claim 2, wherein the wall thickness of the reamer varies around the circumference of the reamer.
- A hollow reamer for rotary and/or percussion drilling, said reamer including cutter means and having an internal surface defining a longitudinal axis, said reamer adapted to be mounted on an intermediate portion of a drill string such that the latter is rotatable relative to the former by about 180 degrees, said reamer being driveable by a pair of shoulder surfaces of said intermediate portion which are selectively engageable with a generally radially inwardly projecting tongue on said inner surface, said tongue having a longitudinal first end terminating proximate and short of a

longitudinal first end of said reamer, said tongue having a longitudinal second end terminating proximate and short of a longitudinal second end of said reamer.

- 5. The reamer according to Claim 4, wherein a longitudinal dimension between said first and second ends is at least one half the longitudinal dimension of said reamer.
- 6. The reamer according to Claim 4 or Claim 5, wherein the wall thickness of the reamer varies around the circumference of the reamer.
- 7. A drill tool for rotary and/or percussion drilling, comprising:
- a drill string rotatable about a longitudinal axis; and
- a cutting apparatus connected to a lower longitudinal end of said drill string, said cutting apparatus including:
- a guide portion for guiding said cutting apparatus within a casing tube which surrounds the drill string during a drilling operation, a pilot bit disposed at a lower longitudinal end of said cutting apparatus,
- an intermediate portion disposed between said guide portion and said pilot bit and being of smaller cross-section than said guide portion, said intermediate portion being rotatable with said drill string and including an outer surface,
- a hollow reamer mounted on said intermediate portion for rotation relative thereto about a longitudinal axis, said reamer including an inner surface facing said outer surface, and

means for driving said reamer comprising a generally radially outwardly projecting tongue on said outer surface and a pair of circumferentially spaced shoulder surfaces disposed on said inner surface in the path of rotation of said tongue so as to be selectively engaged by said tongue in response to rotation of said



drill string in opposite directions relative to said reamer,

said tongue being engageable with each of said shoulder surfaces along an area of contact having an upper longitudinal end which terminates below an uppermost end of said reamer, and a lower longitudinal end which terminates above a lowermost end of said reamer.

- 8. The drill tool according to Claim 7, wherein said contact area is disposed parallel to said longitudinal axis.
- 9. The drill tool according to Claim 7, wherein said shoulder surfaces define circumferential ends of a recess in said reamer.
- 10. The drill tool according to Claim 9, wherein said recess extends circumferentially for at least 180 degrees.
- 11. The drill tool according to Claim 7, wherein said pilot bit is threadedly connected to said intermediate portion.
- 12. A drill tool for rotary and/or percussion drilling, comprising:
- a drill string rotatable about a longitudinal axis; and
- a cutting apparatus connected to a lower longitudinal end of said drill string, said cutting apparatus including:
- a guide portion for guiding said cutting apparatus within a casing tube which surrounds the drill string during a drilling operation,
- a pilot bit disposed at lower longitudinal end of said cutting apparatus,
- an intermediate portion disposed between said guide portion and said pilot bit and being of smaller cross-section than said guide portion, said intermediate portion being rotatable with said drill string and



including an outer surface;

a hollow reamer mounted on said intermediate portion for rotation relative thereto about a longitudinal axis, said reamer including an inner surface facing said outer surface, and

means for driving said reamer comprising a generally radially inwardly projecting tongue on said inner surface and a pair of circumferentially spaced shoulder surfaces arranged on said outer surface such that said tongue lies in a path of rotation of said shoulder surfaces and is engaged by said shoulder surfaces in response to rotation of said drill string in opposite directions relative to said reamer;

each of said shoulder surfaces being engageable with said tongue along an area of contact having an upper longitudinal end which terminates below an uppermost end of said reamer, and a lower longitudinal end which terminates above a lowermost end of said reamer.

- 13. The drill tool according to Claim 12, wherein said contact area is disposed parallel to said longitudinal axis.
- 14. The drill tool according to Claim 12, wherein said shoulder surfaces define circumferential ends of a recess in said intermediate portion.
- 15. The drill tool according to Claim 14, wherein said recess extends circumferentially for at least 180 degrees.
- 16. The drill tool according to Claim 12, wherein said pilot bit is threadedly connected to said intermediate portion.
- 17. An intermediate portion adapted to be disposed between a guide body and a pilot bit of a drill tool for rotary and/or percussion drilling and adapted to support a reamer of the drill tool for rotation relative to the



intermediate portion by 180 degrees about a longitudinal axis of the drill tool, the guide body adapted for connection to a drill string of the drill tool for rotation about an axis of rotation within a casing tube which surrounds the drill string during a drilling operation, the reamer adapted to extend substantially between the guide portion and the pilot bit and including an inner surface with a generally inwardly projecting tongue, the intermediate portion having an outer surface which is eccentric relative to said axis of rotation of the guide body, said intermediate portion including a pair of circumferentially spaced shoulder surfaces arranged on said outer surface and extending in a direction generally parallel with the axis of rotation, the shoulder surfaces being adapted for selective engagement with the tongue on said inner surface of said reamer to drive said reamer in opposite directions in response to rotation of said drill string, each of said shoulder surfaces having a longitudinal first end adapted to terminate proximate and short of a longitudinal first end of said reamer, and each of said shoulder surfaces having a longitudinal second end adapted to terminate proximate and short of a longitudinal second end of said reamer, An intermediate portion adapted to be disposed between a guide body and a pilot bit of a drill tool for rotary and/or percussion drilling and adapted to support a reamer of the drill tool for rotation relative to the intermediate portion by 180 degrees about a longitudinal axis of the drill tool, the guide body adapted for connection to a drill string of the drill tool for rotation about an axis of rotation within a casing tube which surrounds the drill string during a drilling operation, the reamer adapted to extend substantially between the guide portion and the pilot bit and



including an inner surface having a pair of circumferentially spaced shoulder surfaces, the intermediate portion having an outer surface which is eccentric relative to said axis of rotation of the guide body, said intermediate portion including a radially projecting tongue adapted for selective engagement with the shoulder surfaces on said reamer to drive said reamer in opposite directions in response to rotation of said drill string, said tongue having a longitudinal first end adapted to terminate proximate and short of a longitudinal first end of said reamer, and said tongue having a longitudinal second end adapted to terminate proximate and short of a longitudinal second end of said reamer.

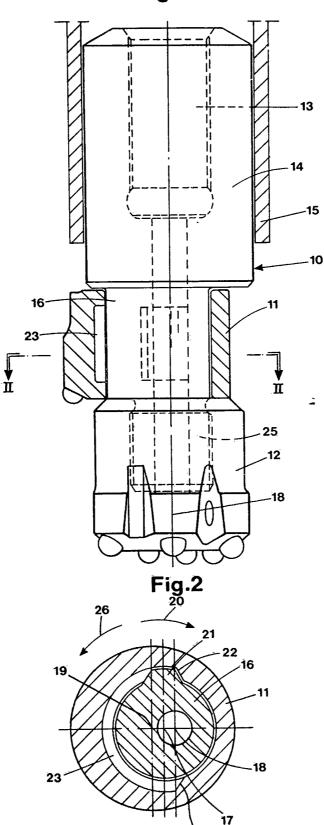
Dated this 17th day of October, 1990

SANTRADE LIMITED
By its Patent Attorneys:

GRIFFITH HACK & CO. Fellows Institute of Patent Attorneys of Australia.



Fig.1



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