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(54) Title: TITANATE PHOTOCATALYST

(57) Abstract: The invention relates to a titanate photocatalyst of formula (I): $H_m A_{x-m} Ti_y O_z D_n$ (I) wherein: A is a cation selected from the group consisting of lithium, sodium, potassium, rubidium, caesium and francium; D is a dopant selected from the group consisting of boron, carbon, nitrogen, fluorine, sulphur, phosphorus and iodine; x is a value between 0 and 8; y is a value greater than 0 and less than or equal to 8; n is a value greater than 0 and less than or equal to 8; z is a value greater than 0 and less than or equal to 8; and m is a value between 0 and 8. The invention also relates to method of production and uses of the titanate photocatalyst.

TITANATE PHOTOCATALYST

FIELD OF THE INVENTION

The invention relates to a photocatalyst. In particular, the invention relates to a titanate based photocatalyst and more particularly, the invention relates to a doped titanate photocatalyst. The invention also relates to methods of production of the photocatalyst and to the use and methods utilising the photocatalysts in the reduction or elimination of environmental pollutants.

BACKGROUND TO THE INVENTION

It should be understood that any discussion of the background art throughout the specification should in no way be considered as an admission that such background art is prior art, nor that such background art is widely known or forms part of the common general knowledge in the field of the invention.

Due to increasing social demands to protect the environment and eliminate or reduce environmental pollutants there has been an increased interest in the use of photocatalysts to decompose pollutants. Photocatalysts are able to decompose pollutants, in particular organic pollutants in water and air, but usually only when irradiated with light at a suitable wavelength. Photocatalysts are also used to produce hydrogen and oxygen from water, via a splitting reaction.

Photocatalysts generally require irradiation with light in the UV spectrum (having a wavelength of between 250 to 400nm) in order to provide any catalytic effect. UV-light comprises approximately 5% of the solar spectra. Accordingly, the use of photocatalysts requires the use of an external source of UV light radiation. Thus, it is believed that currently known photocatalysts are not typically energy efficient. In addition, in order to achieve increased photocatalytic performance, photocatalysts usually require very small particle size and as a result may be difficult to recover.

Production of photocatalysts which are catalytically effective in the visible light spectrum (having a wavelength of between 400 to 700nm) have been described. Photocatalysts which show some activity in the visible light spectrum include titania photocatalysts which are described in Asahi, R., et al, *Science*, 2001, 293, 269.

However, only a very small shoulder absorption in the visible light range in this type of material was demonstrated.

In Chen X. *et al*, Chem. Rev., 2007, 107, 2891-2959, there is also described titanium dioxide nanomaterials which are considered ineffective as a photocatalyst.

Accordingly, the applicant believes that these photocatalysts suffer from the disadvantage that they are ineffective, expensive to produce and/or difficult to recover.

The invention seeks to overcome these disadvantages or to provide an alternative to the prior art.

Definitions

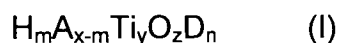
The following part of the specification provides some definitions that may be useful in understanding the description of the present invention. These are intended as general definitions and should in no way limit the scope of the present invention to those terms alone, but are put forth for a better understanding of the following description.

Unless the context requires otherwise or specifically stated to the contrary, integers, steps, or elements of the invention recited herein as singular integers, steps or elements clearly encompass both singular and plural forms of the recited integers, steps or elements.

Throughout this specification, unless the context requires otherwise, the word "comprise", or variations such as "comprises" or "comprising", will be understood to imply the inclusion of a stated step or element or integer or group of steps or elements or integers, but not the exclusion of any other step or element or integer or group of elements or integers. Thus, in the context of this specification, the term "comprising" is used in an inclusive sense and thus should be understood as meaning "including principally, but not necessarily solely".

SUMMARY OF THE INVENTION

According to one aspect of the invention there is provided a titanate photocatalyst of formula (I):



wherein:

A is a cation selected from the group consisting of lithium, sodium, potassium, rubidium, caesium and francium;

D is a dopant selected from the group consisting of boron, carbon, nitrogen, fluorine, sulphur, phosphorus and iodine;

x is a value between 0 and 8;

y is a value greater than 0 and less than or equal to 8;

n is a value greater than 0 and less than or equal to 8

z is a value greater than 0 and less than or equal to 8; and

m is a between a value between 0 and 8

In a further aspect, the invention provides a titanate photocatalyst of formula (Ia):



wherein:

A is a cation selected from the group consisting of lithium, sodium, potassium, rubidium, caesium and francium;

D is a dopant selected from the group consisting of boron, carbon, nitrogen, fluorine, sulphur, phosphorus and iodine;

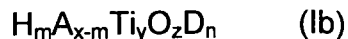
x and y are independently a value greater than 0 and equal to or less than 8; and

n and z are independently a value greater than 0 and less than or equal to 8.

The titanate photocatalyst may be a photocatalyst of formula (Ia) wherein A is selected from lithium, sodium, and potassium, or A is selected from caesium, rubidium or francium; and D is nitrogen, fluorine, sulphur, phosphorous or iodine. The titanate photocatalyst may also be a photocatalyst of formula (Ia) wherein A is caesium or rubidium and D is nitrogen, sulphur phosphorous or iodine. In another embodiment, the titanate photocatalyst may be a photocatalyst of formula (Ia) wherein A is caesium and D is nitrogen.

In a specific example, the titanate photocatalyst of formula (Ia) may be CsTiON.

In a further aspect, the invention provides a titanate photocatalyst of formula (Ib):



wherein:

A is a cation selected from the group consisting of lithium, sodium, potassium, rubidium, caesium and francium;

D is a dopant selected from the group consisting of boron, carbon, nitrogen, fluorine, sulphur, phosphorus and iodine;

x is a value either equal to m or greater than m and a value which is greater than 0 and less than or equal to 8;

y is a value greater than 0 and less than or equal to 8;

n and z are independently a value greater than 0 and less than or equal to 8; and

m is a value between 0 and 8.

The titanate photocatalyst of formula (1b) may include a photocatalyst where x and y are independently a value between 0.5 and 1; z and n are independently a value between 1 and 2; m is a value between 0 and x; and D is nitrogen.

Another embodiment of the titanate photocatalyst of formula (1b) is when m, x, y, z and n are all 1; and D is nitrogen.

Another preferred embodiment of the titanate photocatalyst of formula (1b) is when m and x are both 0; y, z and n are all 1 and D is nitrogen.

In another aspect of the invention there is provided a method of producing a titanate photocatalyst of formula (1a), including the steps of:

- a) forming a mixture comprising at least one cation donor precursor and at least one titanate precursor;
- b) calcining the mixture to form a cation intercalated titanate; and
- c) contacting the cation intercalated titanate with a dopant and calcining to form a photocatalyst of formula (1a).

The at least one cation donor precursor may be an alkali metal salt selected from the group consisting of alkali metal halides; alkali metal sulphides; alkali metal sulphates; alkali metal carbonates; alkali metal nitrates; alkali metal hydroxides; alkali metal acetates; alkali metal dimethenylamine ($\text{AN}(\text{CH}_2)_2$); alkali metal oxide; alkali metal chlorate, alkali metal phosphate and mixtures thereof.

The at least one titanate precursor may be selected from the group consisting of titanium nitride (TiN); titanium carbide (TiC), titanium cyanide (TiC_xN_y), titanium diboride (TiB_2); titanium sulphide (TiS_2), titanium halide, (including TiBr_4 , TiCl_4 , TiCl_3 , TiF_3 , TiF_4 , and TiI_4), titanium oxides (including TiO , Ti_2O_3 , Ti_3O_5 , TiO_2 , TiO_xN_y , TiO_xC_y), titanium hydroxides (such as $\text{Ti}(\text{OH})_4 \cdot x\text{H}_2\text{O}$); titanium phosphide (TiP); titanium sulphates (including $\text{Ti}_2\text{SO}_4 \cdot x\text{H}_2\text{O}$, $\text{Ti}_2(\text{SO}_4)_3$, and $\text{TiOSO}_4 \cdot x\text{H}_2\text{SO}_4$), titanium silicides (TiSi_2); or organic titanium compounds (including $\text{Ti}(\text{OCH}(\text{CH}_3)_2)_4$, $\text{Ti}[\text{O}(\text{CH}_2)_3\text{CH}_3]_4$, and $\text{Ti}(\text{OCH}_3)_4 \cdot (\text{CH}_3\text{OH})_x$) and mixtures thereof.

The at least one cation donor precursor and said at least one titanate precursor may be calcined at a temperature of between 500°C to 1200°C for a period between 0.5-40 hours. The at least one cation donor precursor and said at least one titanate precursor may also be calcined at a temperature of between 600°C to 1000°C for a period between 2 hours to 40 hours, 2 hours to 35 hours or 2 hours to 30 hours.

The cation donor precursor and the titanate precursor are more suitably calcined at a temperature of about 750°C for a period about 20 hours.

The dopant may be any compound or composition which is capable of donating the appropriate dopant atoms to form the doped titanate photocatalyst. The dopant may be selected from an inorganic or organic compound. The inorganic compound or organic compound may be in solid, liquid or gas form.

The dopant may also be a fluid, ie liquid or gas. The dopant gas may also be selected from the group consisting of nitrogen, ammonia, methane, ethylene, propane, butane, gas comprising B_xH_y , carbon monoxide, ammonia, carbon dioxide, hydrogen sulphide, fluorine and suitable mixtures thereof.

The dopant gas may be mixed with one or more inert or non-reactive gases, including but not limited to nitrogen, ammonia, argon, helium, hydrogen or air.

The dopant gas and the inert or non-reactive gas mixture may be present in a 1:1, 1:2, 1:3, 1:4, or 1:5 volume ratio of dopant gas to inert or non-reactive gas. Alternatively, the dopant gas and the inert and non-reactive gas mixture are present in a 5:1, 4:1, 3:1, or 2:1 volume ratio of dopant gas to inert or non-reactive gas.

The dopant may also be an organic compound which comprises one or more of the following compounds selected from the group consisting of: $C_6H_{12}N_4$, $CO(NH_2)_2$, $CS(NH_2)_2$, triethylamine, $(NH_4)_2CO_3$, $C_{25}H_{31}N_3$, $C_{12}H_{22}O_{11}$, $C_{25}H_{30}O_5$, C_6H_{12} , $C_6H_{12}O_2$, $C_6H_{12}BNO_3$, $C_7H_5BF_4O_2$, $C_7H_7BO_4$, $H_3N.BH_3$, $C_6H_5N(C_2H_5)_2.BH_3$, $CS(NH_2)_2$, $C_7H_7SO_2$, $C_7H_{12}O_2S$, C_6H_4S , $C_4Cl_2F_6$, $C_4H_2F_2N_2$, C_4H_8BrF , C_4H_9I , $C_5H_3IO_2$, C_5H_3FI , and $C_6H_{13}I$.

The dopant may also be selected from one or more inorganic compounds which may be in solution. The dopant may be selected from one or more members of the following group consisting of carbon, boron, H_3BO_3 , sulphur, $(NH_4)_2S$, iodine, HIO_3 , HIO_4 , NH_4I and NH_4IO_3 .

The cation intercalated titanate may be calcined with the dopant in the presence of one or more non-reactive or inert gases. The non-reactive or inert gases may be selected from the group consisting of ammonia, nitrogen, oxygen, hydrogen, argon, helium, and air.

The cation intercalated titanate may be calcined with the dopant at a temperature between about 200°C to 1800°C, 300°C to 1700°C, 400°C to 1600°C, 500°C to 1500°C, 600°C to 1400°C, 600°C to 1300°C, 600°C to 1200°C, 600°C to 1100°C, 600°C to 1000°C, 600°C to 900°C, 600°C to 800°C or about 650°C to 750°C.

for a period of between 30 mins and 5 days.

The cation intercalated titanate may be calcined in contact with the dopant at a temperature of between 600°C and 1000°C for a period between 30 mins and 3 days, 30 mins to 2 days, 30 mins to a day, 30 mins to 18 hours, 30 mins to 12 hours, 30 mins to 6 hours, 30 mins to 3 hours or 45 mins to 2 hours.

The cation intercalated titanate may be calcined in contact with the dopant at a temperature of about 700°C for a period of about 60 mins.

In another aspect the invention provides a method of producing a titanate photocatalyst of formula (Ib) which includes the steps of;

- a) placing the photocatalyst of formula (Ia) in acidic solution to form a photocatalyst of formula (Ib); and
- b) separating and drying the photocatalyst of formula (Ib).

The acidic solution may be selected from the group consisting of hydrochloric acid, nitric acid, sulphuric acid, phosphoric acid, hydrogen fluoride, hydrogen iodide, hydrogen bromide, acetic acid (HAC), perchlorate acid, iodic acid (HIO₃), periodic acid (HIO₄) and mixtures thereof.

The acidic solution may be selected from hydrochloric acid, nitric acid, sulphuric acid, phosphoric acid and mixtures thereof.

The acidic solution may in one example be hydrochloric acid. The acid solution may be 0.001M to 15M hydrochloric acid.

The photocatalyst of formula (Ia) may be in the acidic solution for a period up to seven days, six days, five days, four days, three days, two days or a day. The photocatalyst of formula (Ia) may also be in the acidic solution for a period of approximately three days.

In a further aspect of the invention, there is provided a method of producing a titanate photocatalyst of formula (Ib), wherein the value of m is reduced by an amount a , where a is a value less than or equal to the value of m , and $x-m$ is 0, which includes:

- a) heating a first photocatalyst of formula (Ib), wherein m is a value greater than 0 and less than or equal to 8; and $x-m$ is 0, at a temperature of between room temperature and about 800°C to form a second photocatalyst of formula (Ib)

wherein the value of m is reduced by an amount a , where a is a value less than or equal to the value of m .

The first photocatalyst may be an initial photocatalyst of formula (lb) and the second photocatalyst may be a final photocatalyst of formula (lb).

The value of m in the first photocatalyst of formula (lb) may be a value of 1.

The value of m in the second photocatalyst of formula (lb) may be a value of 0.

The first photocatalyst may be heated at a temperature of between 50°C and 800°C, between 50°C and 700°C, between 50°C and 600°C, between 100°C and 600°C, between 150°C and 600°C, or between 200 °C and 600°C. The first photocatalyst may also be heated at a temperature of between 200°C and 600°C, between 300°C and 600°C, or between 400 °C and 600°C.

In another aspect of the invention, there is provided a use of the titanate photocatalyst of the invention in the reduction or substantial elimination of pollutants in an atmosphere.

In a further aspect of the invention, there is provided a method of or reducing or substantially eliminating pollutants in an atmosphere including providing a titanate catalyst of any one of claims 1 to 8 in an atmosphere having suitable light, and converting said pollutants to a substantially inert state.

DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

A more detailed description of the invention will now be provided. It should however be understood that the following description is provided for exemplification only and should not be construed as limiting on the invention in any way. In the following description reference will be made to the drawings, in which:

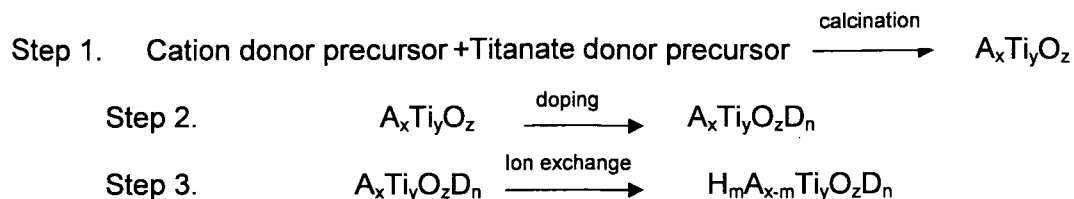
Figure 1 illustrates the XRD pattern for a photocatalyst of formula (la) (specifically CsTiON) and an intermediate composition (CsTiO).

Figure 2 SEM micrograph of the CsTiON photocatalyst.

- Figure 3 is a particle size distribution of the CsTiON photocatalyst.
- Figure 4 presents the XPS depth profiles of elements Cs, Ti, O, N in the CsTiON photocatalyst
- Figure 5 illustrates the XRD pattern for a photocatalyst of formula (Ib) (HTiON) and the protonated form (HTiO) of an intermediate composition (CsTiO).
- Figure 6 SEM micrograph of the HTiON photocatalyst.
- Figure 7 is a particle size distribution of the HTiON photocatalyst.
- Figure 8 shows the XPS depth profiles of elements Ti, O, N in the HTiON photocatalyst.
- Figure 9 illustrates the absorption of UV-Visible light by photocatalysts CsTiON and HTiON compared to a known photocatalyst.
- Figure 10 illustrates the absorption of UV-Visible light by photocatalysts HTiON and TiON, formed at various temperatures.
- Figure 11 illustrates the decomposition of Rhodamine by photocatalysts CsTiON and HTiON when irradiated with visible light compared with the decomposition of Rhodamine by a known photocatalyst.

The photocatalyst of formula (I) may be formed by mixing and calcining two precursors (at least a cation donor precursor and at least one titanate precursor), prior to calcining with a dopant. The dopant may be any inorganic or organic compound or composition which when calcined with the precursors donates the desired dopant atom to the photocatalyst. The resultant photocatalyst of formula (Ia) may then undergo an ion exchange step to form the protonated doped titanate photocatalysts of formula (Ib).

The reaction mechanism can be summarised as follows:



The calcining of step one is preferably carried out at a temperature between 500°C to 1200°C for a period between 2-40 hours, 2-35 hours or 2-30 hours.

The doping of step two is preferably carried out by contacting the cation intercalated titanate ($\text{A}_x\text{Ti}_y\text{O}_z$) with a dopant and calcining at a temperature between 200°C to 1800°C for a period between 30 mins and 5 days.

The cation intercalated titanate produced by step 2, above, has a layered structure in which titanate layers are intercalated with the cation. The dopant stoichiometrically replaces oxygen from the titanate layers to form the doped cation intercalated titanate or photocatalyst of formula (Ia).

It will be appreciated that the conditions for the doping of step 2 will vary depending on the type of dopant used to exchange with oxygen in the cation intercalated titanate.

By way of example if the dopant is nitrogen the cation intercalated titanate may be calcined in a gaseous atmosphere containing ammonia gas or nitrogen, or in contact with a nitrogen contain organic substance such as $\text{C}_6\text{H}_{12}\text{N}_4$, $\text{CO}(\text{NH}_2)_2$, $\text{CS}(\text{NH}_2)_2$, triethylamine, $(\text{NH}_4)_2\text{CO}_3$, $\text{C}_{25}\text{H}_{31}\text{N}_3$.

When the dopant is carbon the gaseous atmosphere may be a gas comprising shorter straight chain alkanes (C_xH_y) such as methane, propane ethylene, propane and butane, carbon monoxide (CO) and/or carbon dioxide (CO_2). Alternatively, any simple organic substance, such as alkane, alkene, $\text{C}_{12}\text{H}_{22}\text{O}_{11}$, $\text{C}_{25}\text{H}_{30}\text{O}_5$, C_6H_{12} , $\text{C}_6\text{H}_{12}\text{O}_2$, may be added to the cation intercalated titanate prior to calcining.

When the dopant is to be boron the gaseous atmosphere is a gas comprising B_xH_y . Alternatively boron, H_3BO_3 , or an organic substances containing B, such as $C_6H_{12}BNO_3$, $C_7H_5BF_4O_2$, $C_7H_7BO_4$, $H_3N.BH_3$, $C_6H_5N(C_2H_5)_2.BH_3$ may be added to the cation intercalated titanate prior to calcination.

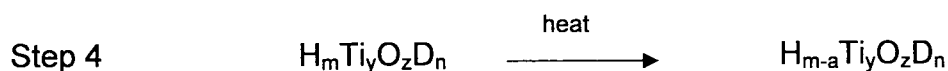
In the case that the dopant is sulphur the gaseous atmosphere comprises H_2S . Alternatively S, $(NH_4)_2S$, or sulphur containing organic substances, such as $CS(NH_2)_2$, $C_7H_7SO_2$, $C_7H_{12}O_2S$, C_6H_4S , may be added to the intercalated titanate.

If the dopant is fluorine, the cation intercalated titanate may be in contact with NH_4F or fluorine containing organic substances, such as $C_4Cl_2F_6$, $C_4H_2F_2N_2$, C_4H_8BrF .

When the dopant is iodine, with the cation intercalated titanate may be in contact with HIO_3 , HIO_4 , NH_4I , NH_4IO_3 , or organic substances containing iodine, such as C_4H_9I , $C_5H_3IO_2$, C_5H_3FI , $C_6H_{13}I$.

It is believed that the ion exchange or protonation step of step 3 leads to the replacement of the alkali metal cation by proton(s) in layered titanate structure to form protonated doped titanate photocatalyst of formula (Ib).

Photocatalyst of the formula (Ib) wherein the value of m is reduced by an amount "a" (where a is a value less than or equal to m) and x-m is 0, may be formed by heating a photocatalyst of formula (Ib), wherein m is a value greater than 0 and less than or equal to 8; and x-m is 0, at a temperature selected between room temperature and about 800°C. This can be summarised as:



wherein D is a dopant selected from the group consisting of boron, carbon, nitrogen, fluorine, sulphur, phosphorus and iodine;

x is a value either equal to m or greater than m and a value which is greater than 0 and less than or equal to 8;

y is a value greater than 0 and less than or equal to 8;

n and z are independently a value greater than 0 and less than or equal to 8;

m is a value between 0 and 8; and

a is a value between 0 and 8.

EXAMPLE 1. Production of a nitrogen doped caesium intercalated titanate (CsTiON) photocatalyst

30g of caesium carbonate (Cs_2CO_3) and 40g of titania (TiO_2) were mixed and calcined at 750°C in air for 20 hours to obtain 60 - 70 grams of white crystalline caesium intercalated titanate (CsTiO).

20 g of the resulting CsTiO was then calcined at 700°C in an atmosphere of ammonia and argon (volume ratio 1:1) introduced to the furnace at a flux of 50 ml/min for 60 min to obtain yellow crystalline CsTiON.

Figure 1 of the drawings illustrates the XRD patterns for CsTiO and CsTiON produced by the method of this example.

Figure 2 is a SEM micrograph of the CsTiON produced by the method of this example.

Figure 3 shows the particle distribution for the CsTiON produced by this example. It can be seen that the bulk of the CsTiON particles produced by the method of this example are have a particle size of between 150nm and 600nm.

Figure 4 presents the XPS depth profiles of elements Cs, Ti, O, N in the photocatalyst CsTiON of this example.

EXAMPLE 2. Production of a protonated nitrogen doped titanate (HTiON) photocatalyst.

The CsTiON from Example 1 was suspended in 1M hydrochloric acid (HCl) for 3 days to obtain HTiON, a white powder. The HTiON photocatalyst was filtered from solution and dried.

Figure 5 presents the XRD patterns for HTiO and HTiON produced by the method of Example 2.

Figure 6 is a scanning electron micrograph of the HTiON produced by the method of this example.

Figure 7 shows the particle distribution for the HTiON produced by this example. It can be seen that the HTiON particles produced by the method of this example are have a particle size of between 175nm and 700nm.

Figure 8 presents the XPS depth profiles of elements Ti, O, and N in the HTiON photocatalyst.

The HTiON photocatalyst produced by this example may be heated at a temperature between 50°C to 800°C in order to de-protonate the photocatalyst and produce a TiON photocatalyst. The TiON photocatalyst has good visible light absorbance and good photocatalytic activity, discussed in more detail below.

The nitrogen doped titanate (TiON) photocatalyst produced by this example differs in structure from the nitrogen doped titania photocatalyst produced by prior art methods. The nitrogen doped titania photocatalyst of the prior art simply adsorbs nitrogen into the upper surface of the titania particles. It is believed that this surface adsorption and gradient distribution of nitrogen into the titania particles is the reason why the known nitrogen doped titania photocatalyst only exhibit a small shoulder of absorbance in the visible range.

Without wanting to be bound by any theory it is believed that, in contrast, the nitrogen doped titanate photocatalyst produced by the invention maintains the layered structure of the titanate throughout the process and the alkali metal cations and/or protons are intercalated into the interlayer gallery, or between the layers of nitrogen doped titanate during Steps 1 to 3 described above. In the case when the photocatalyst of formula (Ib) is HTiON it is believed that the protons replace the alkali metal cations within the interlayer galleries. The subsequent de-protonation step, step 4 summarised above, removes, or reduces the amount of, the proton in the HTiON photocatalyst from the interlayer galleries. Thus the TiON produced by the

method of the invention has a layered titanate structure wherein some of the oxygen from the titanate is replaced homogeneously with the dopant, nitrogen.

EXAMPLE 3: Comparison of UV-Visible light absorbance

Figure 9 illustrates the UV-visible light absorbance of CsTiO; CsTiON and HTiON produced in Examples 1 and 2 above.

The UV Visible absorbance was also compared with a commercially available titania photocatalyst, P25 (commercially available and produced by Degussa) having a particle size of approximately 30nm, and a nitrogen doped titania photocatalyst (NP25). NP25 was prepared by widely recognized nitrogen doping method of calcining P25 in an ammonia atmosphere.

P25 only shows absorption in the UV range, while the NP25 has a shoulder of absorbance in the visible light range between 400nm to 500 nm. The absorption of NP25 in the visible range is at a very low level.

It can be seen from Figure 9 that the CsTiON and HTiON formed in Examples 1 and 2 have significant absorption in both the UV and Visible wavelengths between 250nm to approximately 500nm.

Figure 10 illustrates the UV-visible light absorbance of HTiON (referred to in the graph as pristine) and TiON formed by heating HTiON of Example 2 at various temperatures between 200°C and 600°C. It can be seen from Figure 10 that as the temperature of heating used to convert HTiON to TiON is increased there is a corresponding decrease in absorption in the visible wavelength range.

EXAMPLE 4: Photocatalytic activity

In order to test the photocatalytic activity of CsTiON and HTiON, 0.1 grams of photocatalyst were added to 100 ml solution of 4×10^{-5} M rhodamine. The solutions were irradiated with visible light, at a wavelength of 420 nm to 770 nm.

For comparison, a similar test was conducted using no photocatalyst and NP25.

The decomposition of rhodamine by the respective photocatalysts is shown in Figure 11. It can be seen that over a two hour period CsTiON decomposes twice the amount of rhodamine than P25, a commercially available photocatalyst.

To the Applicant's surprise HTiON has much higher photocatalytic activity with nearly all the rhodamine being decomposed in just an hour and half.

The doped titanate photocatalysts of the invention have been found to be highly efficient, stable, non-toxic and have good facile recyclability, low cost of production, good absorbance and photocatalytic activity when exposed to visible light and are easily recoverable after use.

Those skilled in the art will appreciate that the invention described herein is susceptible to variations and modifications other than those specifically described. It is to be understood that the invention includes all such variations and modifications. The invention also includes all of the steps, features, compositions and compounds referred to or indicated in this specification, individually or collectively, and any and all combinations or any two or more of said steps or features.

CLAIMS:

1. A titanate photocatalyst of formula (I):



wherein:

A is a cation selected from the group consisting of lithium, sodium, potassium, rubidium, caesium and francium;

D is a dopant selected from the group consisting of boron, carbon, nitrogen, fluorine, sulphur, phosphorus and iodine;

x is a value between 0 and 8;

y is a value greater than 0 and less than or equal to 8;

n is a value greater than 0 and less than or equal to 8;

z is a value greater than 0 and less than or equal to 8; and

m is a value between 0 and 8.

2. A titanate photocatalyst of formula (Ia):



wherein:

A is a cation selected from the group consisting of lithium, sodium, potassium, rubidium, caesium and francium;

D is a dopant selected from the group consisting of boron, carbon, nitrogen, fluorine, sulphur, phosphorus and iodine;

x and y are independently a value greater than 0 and equal to or less than 8; and

n and z are independently a value between 0 and 8.

3. The titanate photocatalyst of claim 2, wherein A is caesium and D is nitrogen.
4. The titanate photocatalyst of claim 1 or 2, wherein the photocatalyst is CsTiON.

5. A titanate photocatalyst of formula (Ib):



wherein:

A is a cation selected from the group consisting of lithium, sodium, potassium, rubidium, caesium and francium;

D is a dopant selected from the group consisting of boron, carbon, nitrogen, fluorine, sulphur, phosphorus and iodine;

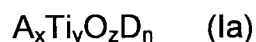
x is a value either equal to m or greater than m and a value which is greater than 0 and less than or equal to 8;

y is a value greater than 0 and less than or equal to 8;

n and z are independently a value greater than 0 and less than or equal to 8; and

m is a value between 0 and 8.

6. The titanate photocatalyst of claim 5, wherein x and y are independently a value between 0.5 and 1; z and n are independently a value between 1 and 2; m is a value between 0 and x; and D is nitrogen.
7. The titanate photocatalyst of claim 6, wherein m, x, y, n, and z are all 1 and D is nitrogen.
8. The titanate photocatalyst of claim 6, wherein m and x are both 0; y, z and n are all 1 and D is nitrogen.
9. A method of producing a titanate photocatalyst of formula (Ia),



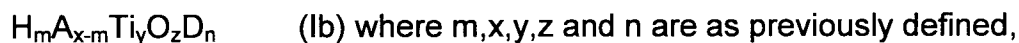
including the steps of:

- a. forming a mixture comprising at least one cation donor precursor and at least one titanate precursor;
- b. calcining the mixture to form a cation intercalated titanate;

- c. contacting the cation intercalated titanate with a dopant and calcining to form a photocatalyst of formula (Ia).
10. The method of claim 9, wherein said at least one cation donor precursor is an alkali metal salt selected from the group consisting of alkali metal halides, alkali metal sulphides, alkali metal sulphates, alkali metal carbonates, alkali metal nitrates; alkali metal hydroxides; alkali metal acetates; alkali metal dimethenylamine; alkali metal oxide; alkali metal chlorate, alkali metal phosphate and mixtures thereof.
 11. The method of claim 9 or 10, wherein said at least one titanate precursor is selected from the group consisting of titanium nitride (TiN), titanium carbide (TiC), titanium cyanide (TiC_xN_y), titanium diboride (TiB₂), titanium sulphide (TiS₂), titanium halide, titanium oxide, titanium hydroxide, titanium phosphide (TiP); titanium sulphate titanium silicides (TiSi₂); organic titanium compounds and mixtures thereof.
 12. The method of claim 11, wherein the titanium halide is selected from the group consisting of TiBr₄, TiCl₄, TiCl₃, TiBr₃, TiF₃, TiF₄, and TiI₄.
 13. The method of claim 11 or 12, wherein the titanium oxide is selected from the group consisting of TiO, Ti₂O₃, Ti₃O₅, TiO₂, TiO_xN_y, and TiO_xC_y, where x and y independently have a value of between 0 and 4.
 14. The method of any one of claims 9 to 13, wherein the titanium hydroxide is Ti(OH)₄.xH₂O where x is between 0 and 4 .
 15. The method of any one of claims 9 to 14, wherein the titanium sulphate is selected from the group consisting of Ti₂SO₄.xH₂O, Ti₂(SO₄)₃, and TiOSO₄.xH₂SO₄.
 16. The method of any one of claims 9 to 15, wherein the organic titanium compound is selected from the group consisting of Ti(OCH(CH₃)₂)₄, Ti[O(CH₂)₃CH₃]₄, and Ti(OCH₃)₄.(CH₃OH)_x.

17. The method of any one of claims 9 to 16, wherein said at least one cation donor precursor and said at least one titanate precursor are calcined at a temperature between 500°C to 1200°C for a period of between 0.5 to 40 hours.
18. The method of any one of claims 9 to 17, wherein said at least one cation donor precursor and said at least one titanate precursor are calcined at a temperature between 600°C to 1000°C for a period between 2 hours to 30 hours.
19. The method of any one of claims 9 to 18, wherein said at least one cation donor precursor and said at least one titanate precursor are calcined at a temperature of about 750°C for a period about 20 hours.
20. The method of any one of claims 9 to 19, wherein the dopant is a gas, which is selected from the group consisting of nitrogen, ammonia, methane, ethylene, propane, butane, fluorine, carbon monoxide, carbon dioxide a gas comprising B_xH_y and mixtures thereof.
21. The method of any one of claims 9 to 19, wherein the dopant is one or more organic compounds selected from the group consisting of $C_6H_{12}N_4$, $CO(NH_2)_2$, $CS(NH_2)_2$, triethylamine, $(NH_4)_2CO_3$, $C_{25}H_{31}N_3$, $C_{12}H_{22}O_{11}$, $C_{25}H_{30}O_5$, C_6H_{12} , $C_6H_{12}O_2$, $C_6H_{12}BNO_3$, $C_7H_5BF_4O_2$, $C_7H_7BO_4$, $H_3N.BH_3$, $C_6H_5N(C_2H_5)_2.BH_3$, $CS(NH_2)_2$, $C_7H_7SO_2$, $C_7H_{12}O_2S$, C_6H_4S , $C_4Cl_2F_6$, $C_4H_2F_2N_2$, C_4H_8BrF , C_4H_9I , $C_5H_3IO_2$, C_5H_3FI , and $C_6H_{13}I$.
22. The method of any one of claims 9 to 19, wherein the dopant is an inorganic compound or solution selected from the group consisting of: carbon, boron, sulphur, ammonium sulphide, iodine, HIO_3 , HIO_4 , NH_4I , NH_4IO_3 and mixtures thereof.

23. The method of any one of claims 9 to 19, wherein the cation intercalated titanate is calcined with the dopant at a temperature of between 200°C to 1800°C for a period between 30 mins and 5 days.
24. The method of claim 23, wherein the cation intercalated titanate is calcined in contact with the dopant at a temperature of between 600°C to 1000°C for a period of time between 30 mins and 3 days.
25. The method of claim 24, wherein the cation intercalated titanate is calcined in contact with the dopant at a temperature of about 700°C for a period of about 60 mins.
26. A method of producing a layered titanate photocatalyst of formula (lb)



including the steps of:

placing the photocatalyst of formula (la) as represented below:



where x, y, z and n are as previously defined,

in an acidic solution to form a photocatalyst of formula (lb); and

filtering, separating and drying the titanate photocatalyst (lb).

27. The method of claim 26, wherein the acidic solution is selected from the group consisting of hydrochloric acid (HCl), nitric acid (HNO₃), sulphuric acid (H₂SO₄), phosphoric acid, hydrogen fluoride, hydrogen iodine, hydrogen bromide, acetic acid (HAC), perchlorate acid, iodic acid (HIO₃), periodic acid (HIO₄) and mixtures thereof.
28. The method of claim 26 or 27, wherein, the acidic solution is selected from hydrochloric acid, nitric acid, sulphuric acid, phosphoric acid and mixtures thereof.

29. The method of claim 26, 27 or 28, wherein the acidic solution is hydrochloric acid.
30. The method of any one of claims 26 to 29, wherein the photocatalyst of formula (1a) is in the acidic solution for a period of up to seven days.
31. The method of any one of claim 26, wherein the photocatalyst of formula (1a) is in the acidic solution for a period of approximately three days.
32. A method of producing a titanate photocatalyst of formula (1b),



where m, x, y, z and n are as previously defined and wherein the value of m is reduced by an amount a, where a is a value less than or equal to the value of m, and x-m is 0, including;

- a. heating a first photocatalyst of formula (1b), wherein m is a value greater than 0 and less than or equal to 8; and x-m is 0, at a temperature selected between room temperature and about 800°C to form a second photocatalyst of formula (1b) wherein m is reduced by an amount a, further wherein a is a value less than or equal to the value of m.
33. The method of claim 32, wherein the step of heating the first photocatalyst is conducted at a temperature of from 50°C to 800°C or from 200°C to 600°C.
 34. Use of the titanate photocatalyst of any one of claims 1 to 8 in the reduction or substantial elimination of pollutants in an atmosphere.
 35. A method of reducing or substantially eliminating pollutants in an atmosphere including providing a titanate catalyst of any one of claims 1 to 8 in an atmosphere having suitable light, and converting said pollutants to a substantially inert state.

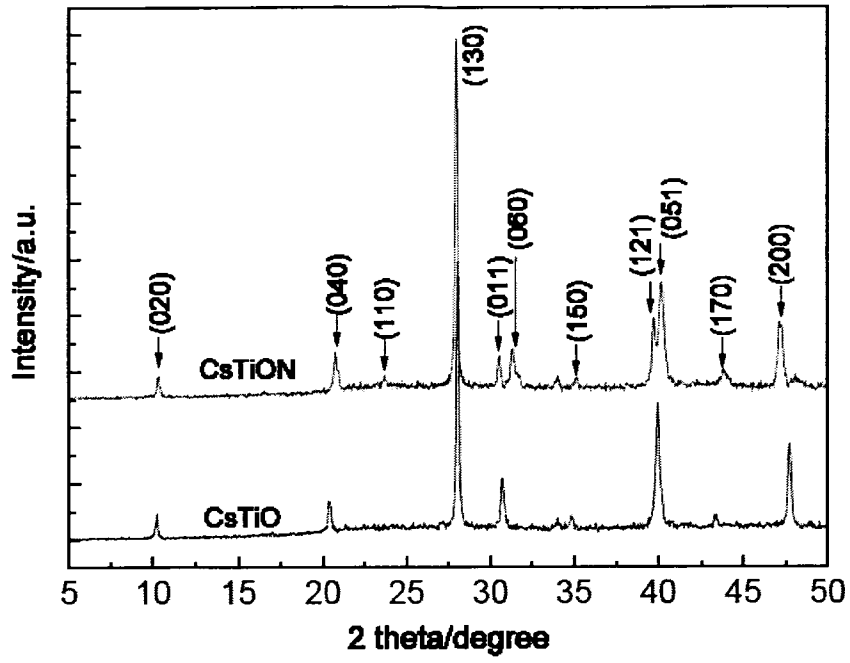


Figure 1.

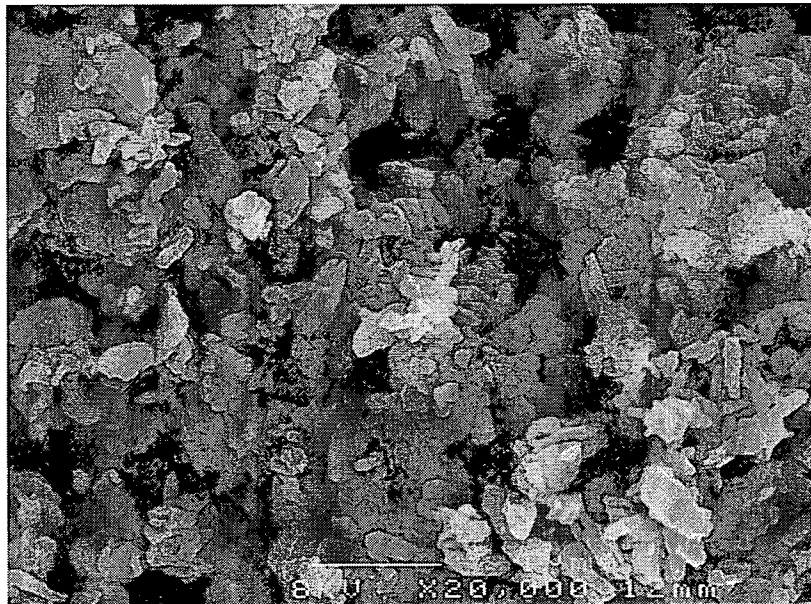


Figure 2

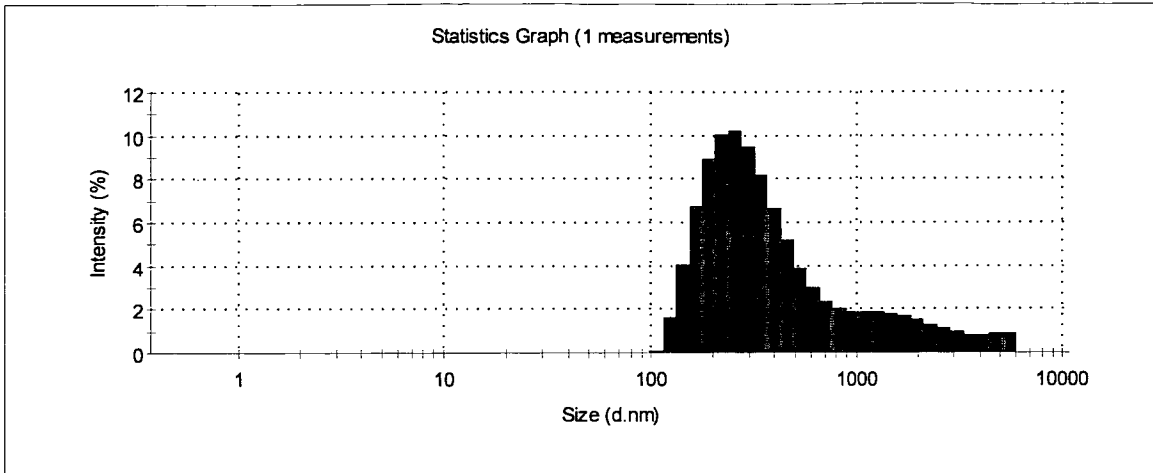


Figure 3

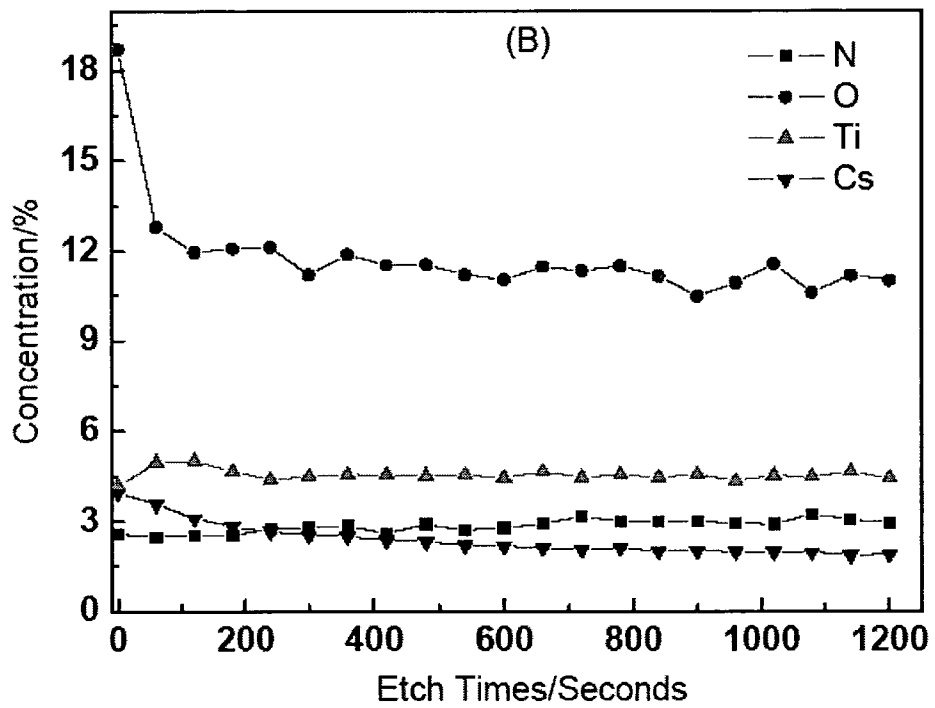


Figure 4

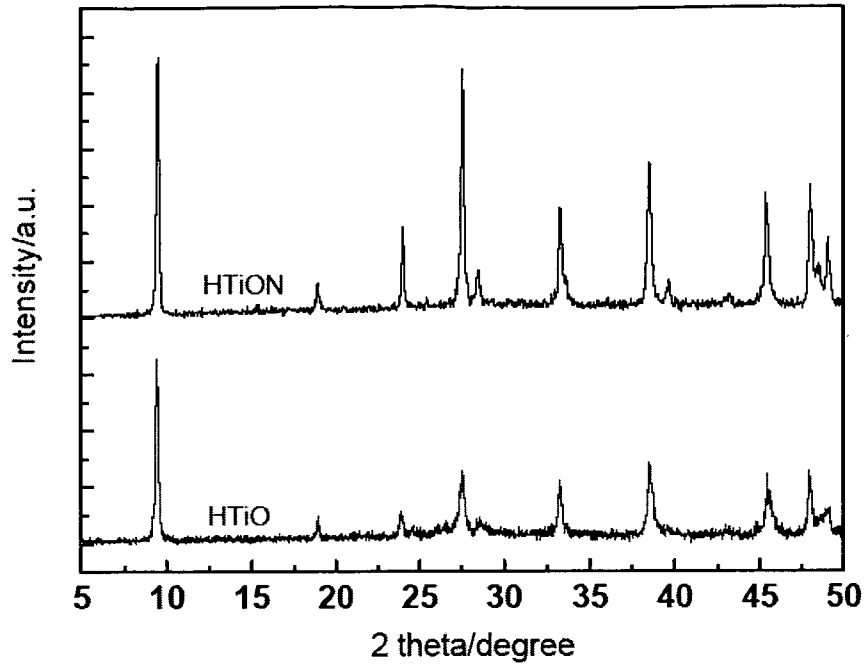


Figure 5

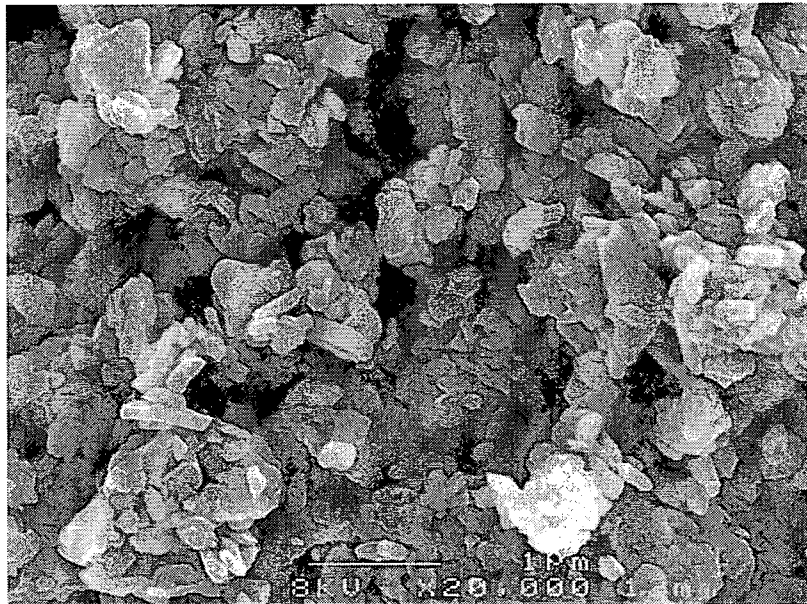


Figure 6

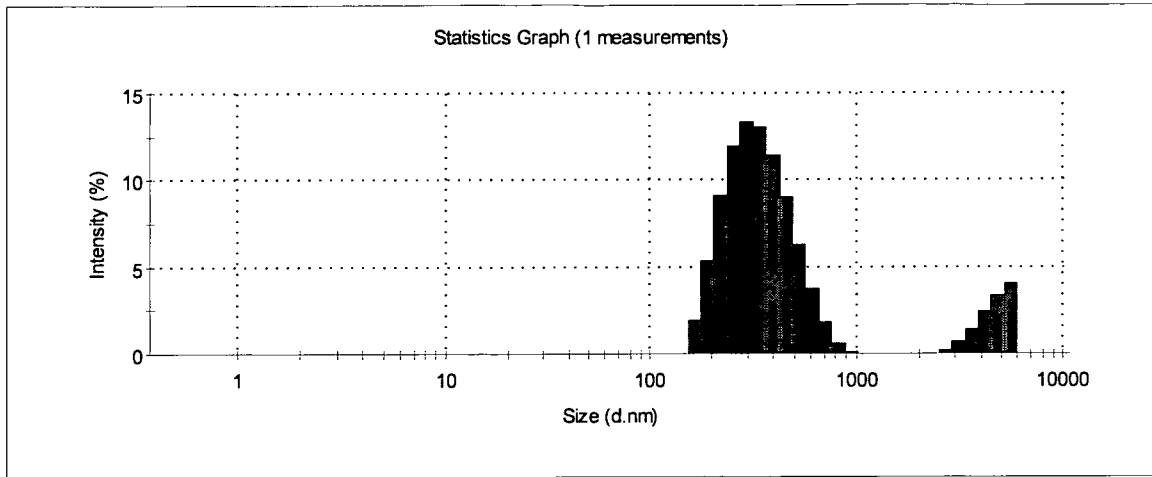


Figure 7

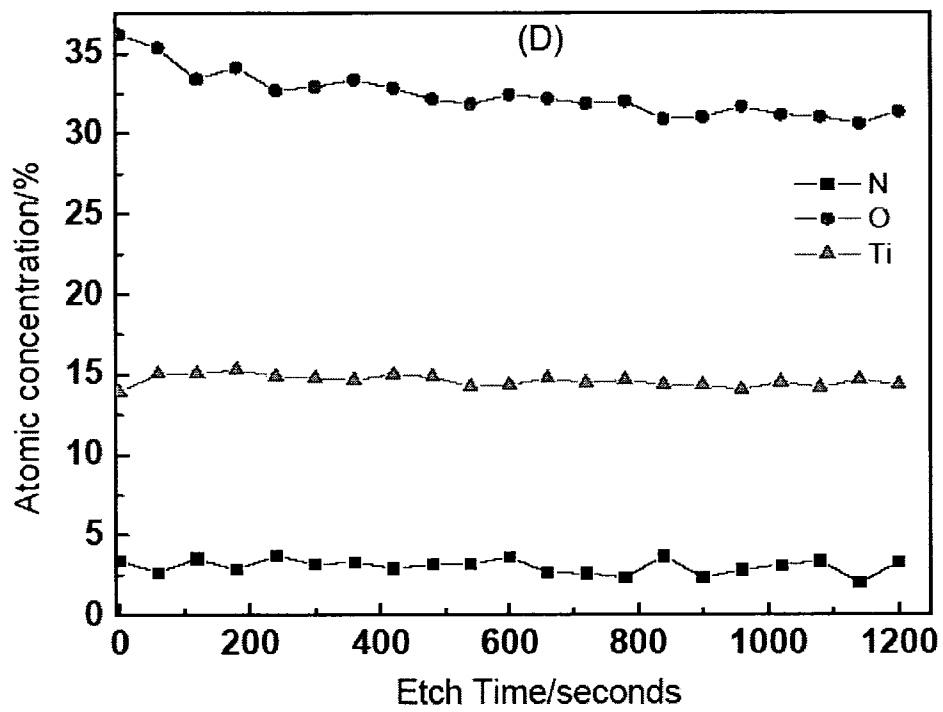


Figure 8

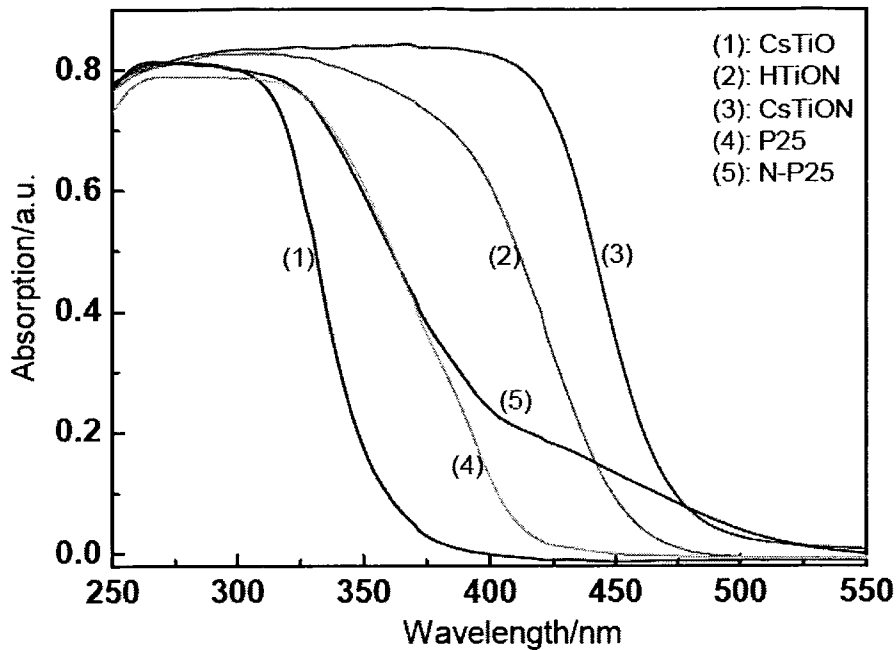


Figure 9.

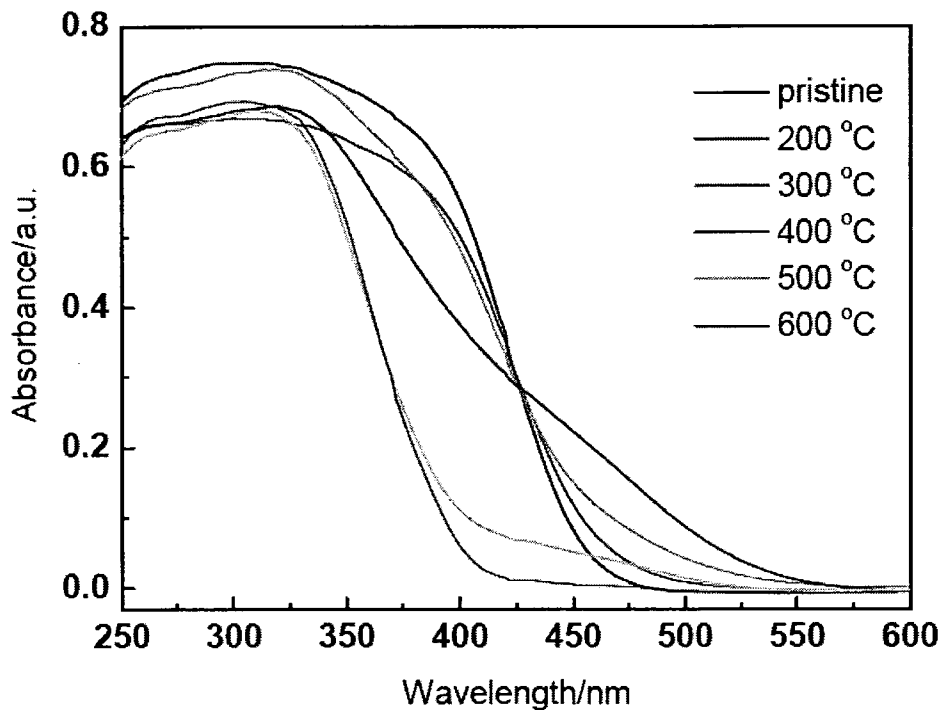


Figure 10

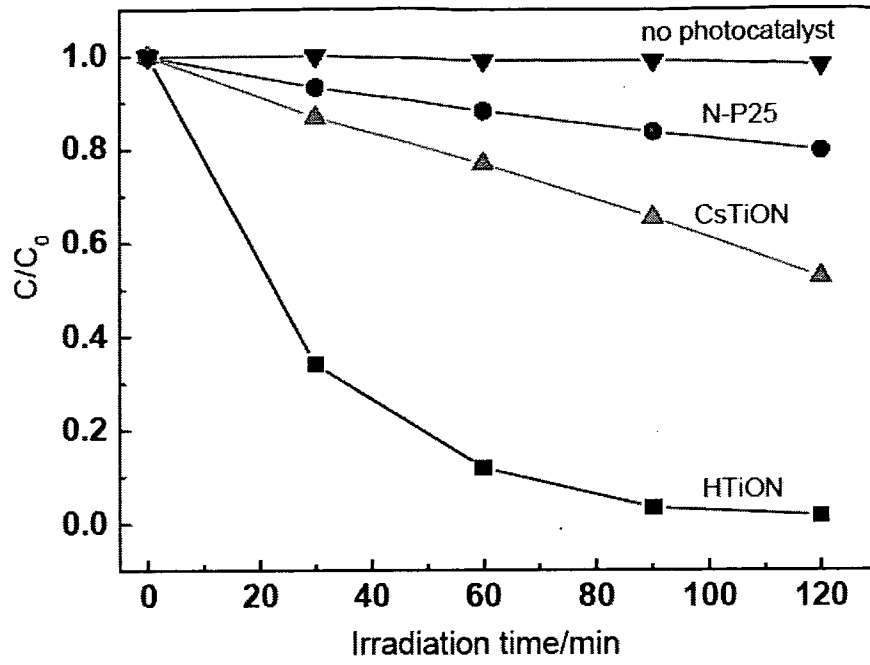


Figure 11

INTERNATIONAL SEARCH REPORT

International application No.

PCT/AU2008/001188

A. CLASSIFICATION OF SUBJECT MATTER				
Int. Cl.	<i>B01J 21/06</i> (2006.01) <i>B01J 27/14</i> (2006.01)	<i>B01J 27/02</i> (2006.01) <i>B01J 27/24</i> (2006.01)	<i>B01J 27/20</i> (2006.01) <i>B01J 37/00</i> (2006.01)	<i>B01J 23/04</i> (2006.01) <i>B01D 53/86</i> (2006.01)
According to International Patent Classification (IPC) or to both national classification and IPC				
B. FIELDS SEARCHED				
Minimum documentation searched (classification system followed by classification symbols)				
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched				
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) EPODOC & WPI: IPC - B01J 21/-, 23/-, 27/-, 37/-, B01D 53/86 and Keywords (photo+, light, lithium, sodium, potassium, rubidium, caesium, cesium, francium, dop+, +titan+, titanate and like terms) TXTE and keywords (cesium titanate, caesium titanate, CsTiON)				
C. DOCUMENTS CONSIDERED TO BE RELEVANT				
Category*	Citation of document, with indication, where appropriate, of the relevant passages			Relevant to claim No.
X	Patent Abstracts of Japan JP 2005-350293 A (NISSAN MOTOR CO LTD) 22 December 2005 (machine translation, retrieved 9 October 2008 from internet) <URL: http://www.ipdl.inpit.go.jp/homepg_e.ipdl See paragraph [0053]			1, 2, 5
X	Patent Abstracts of Japan JP 2005-288316 A (MARUKATSU SANGYO KK) 20 October 2005 (machine translation, retrieved 9 October 2008 from internet) <URL: http://www.ipdl.inpit.go.jp/homepg_e.ipdl See paragraphs [0005], [0010]			1, 5
X	Patent Abstracts of Japan JP 2006-144052 A (BRIDGESTONE CORP) 8 June 2006 (machine translation, retrieved 9 October 2008 from internet) <URL: http://www.ipdl.inpit.go.jp/homepg_e.ipdl See paragraphs [0007], [0008]			1, 5
<input checked="" type="checkbox"/> Further documents are listed in the continuation of Box C <input checked="" type="checkbox"/> See patent family annex				
* Special categories of cited documents:				
"A"	document defining the general state of the art which is not considered to be of particular relevance	"T"	later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention	
"E"	earlier application or patent but published on or after the international filing date	"X"	document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone	
"L"	document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"Y"	document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art	
"O"	document referring to an oral disclosure, use, exhibition or other means	"&"	document member of the same patent family	
"P"	document published prior to the international filing date but later than the priority date claimed			
Date of the actual completion of the international search 14 October 2008			Date of mailing of the international search report 23 OCT 2008	
Name and mailing address of the ISA/AU AUSTRALIAN PATENT OFFICE PO BOX 200, WODEN ACT 2606, AUSTRALIA E-mail address: pct@ipaustalia.gov.au Facsimile No. +61 2 6283 7999			Authorized officer RHYS MUNZEL AUSTRALIAN PATENT OFFICE (ISO 9001 Quality Certified Service) Telephone No : +61 2 6222 3650	

Box No. II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:

2. Claims Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:

3. Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a)

Box No. III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. Claims 1, 5-25 and 32-35
A titanate photocatalyst essentially of the formula: $Ti_yO_zD_n$.
 2. Claims 2-4 and 26-31
A titanate photocatalyst essentially of the formula: A_xTi_y .
1. As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
 2. As all searchable claims could be searched without effort justifying additional fees, this Authority did not invite payment of additional fees.
 3. As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:

 4. No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- The additional search fees were accompanied by the applicant's protest and, where applicable, the payment of a protest fee.
- The additional search fees were accompanied by the applicant's protest but the applicable protest fee was not paid within the time limit specified in the invitation.
- No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

International application No.

PCT/AU2008/001188

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2006/0251563 A1 (GOLE) 9 November 2006 See paragraphs [0007]-[0019]	2, 3
X	US 6787236 B2 (KIMURA et al.) 7 September 2004 See column 6 lines 39-48	2

Supplemental Box

(To be used when the space in any of Boxes I to IV is not sufficient)

Continuation of Box No: III

The international application does not comply with the requirements of unity of invention because it does not relate to one invention or to a group of inventions so linked as to form a single inventive concept. In coming to this conclusion the International Preliminary Examination Authority has found there are two inventions:

1. Claims 1, 5-25 and 32-35 relate to a titanate photocatalyst of the formula: $H_m A_{x-m} Ti_y O_z D_n$. The provided definition of x and m means that H and A are optional features. Claims 1, 5-25 and 32-35 therefore essentially define a titanate photocatalyst of the formula: $Ti_y O_z D_n$. It is considered that a titanate photocatalyst of the formula: $Ti_y O_z D_n$ comprises a first 'special technical feature'.
2. Claims 2-4 and 26-31 relate to a titanate photocatalyst of the formula: $A_x Ti_y O_z D_n$. The provided definition of z and n means that D and O are optional features. Claims 2-4 and 26-31 therefore essentially define a titanate photocatalyst of the formula: $A_x Ti_y$. It is considered that a titanate photocatalyst of the formula: $A_x Ti_y$ comprises a second separate 'special technical feature'.

Since the abovementioned groups of claims do not share either of the technical features identified, a "technical relationship" between the inventions, as defined in PCT Rule 13.2 does not exist. Accordingly, the international application does not relate to one invention or to a single inventive concept.

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/AU2008/001188

This Annex lists the known "A" publication level patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent Document Cited in Search Report		Patent Family Member					
JP	2005350293	NONE					
JP	2005288316	NONE					
JP	2006144052	NONE					
US	2006251563	US	7071139	US	7186392	US	7285188
		US	2003216252	US	2006159609		
US	6787236	EP	1283107	JP	2003025478	US	2003096119
<p>Due to data integration issues this family listing may not include 10 digit Australian applications filed since May 2001.</p> <p style="text-align: right;">END OF ANNEX</p>							