(No Model.)

2 Sheets-Sheet 1.

## P. R. FOSTER. VALVE FOR STEAM ENGINES.

No. 476,457.

Patented June 7, 1892.



Fig 2.





Witnesses:

Emil Neuhart. Thes. L. Popp,

Fig.t. ×

P. R. Foster Inventor. By Wilhelen Honner. Attorneys,

THE NORRIS PETERS CO., PHOTO-LITHO., WASHINGTON, D. C.

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# UNITED STATES PATENT OFFICE.

PERCY R. FOSTER, OF BUFFALO, NEW YORK.

### VALVE FOR STEAM-ENGINES.

SPECIFICATION forming part of Letters Patent No. 476,457, dated June 7, 1892.

Application filed March 2, 1891. Serial No. 383,413. (No model.)

#### To all whom it may concern:

Be it known that I, PERCY R. FOSTER, a citizen of the United States, residing at Buffalo, in the county of Erie and State of New York,

5 have invented new and useful Improvements in Valves for Steam-Engines, of which the following is a specification.

This invention relates to that class of direct-acting steam-engines which are provided

- 10 with a main steam-valve, an auxiliary pistonvalve connected with the main valve and having a longitudinally-reciprocating and a transversely-oscillating movement, and a cam by which motion is imparted to the valves,
- 15 the arrangement being such that the valves are partly actuated by mechanical means and partly by the steam-pressure applied to the piston-valve. Steam-engines of this kind are used, for instance, in steam-pumps.
- The object of my invention is to produce 20 a steam-engine of this character in which the principal actuating parts of the valve mechanism are arranged outside of the steam-chest, where they are easy of access, so that these 25 parts can be readily lubricated, adjusted, and
- repaired.

In the accompanying drawings, consisting of two sheets, Figure 1 is a longitudinal sectional elevation of a direct-acting steam-en-

- 30 gine provided with my improvements. Fig. 2 is a horizontal section through the steamchest in line x x, Fig. 1. Fig. 3 is a detached elevation of the piston-valve. Fig. 4 is a detached horizontal section of the cylindrical
- 35 steam-chest. Figs. 5 and 6 are vertical crosssections in line  $\tilde{y} y$ , Fig. 1, showing the piston-valve in different positions. Fig. 7 is a cross-section in line z z, Fig. 1. Figs. 8 and 9 are fragmentary sectional elevations of the
- 40 shifting-cam and connecting parts for operating the piston-valve. Fig. 10 is a plan view of the cam whereby the piston-valve is shifted.

Like letters of reference refer to like parts 45 in the several figures.

A represents the steam-cylinder, B the piston, and b the piston-rod. The steam-cylinder is provided centrally on its upper side with an enlargement C, having a flat horizon-

50 tal face c on its upper side, which forms a seat for the slide-valve D.

which is arranged parallel with the steam-cylinder and provided centrally on its under side with a rectangular steam - chamber F, 55 which surmounts the seat of the slide-valve and incloses the latter.

ff' represent steam-ports leading from the steam-chamber F to opposite ends of the steam-cylinder, and  $f^2$  is the exhaust-cham- 60 berformed between the steam-ports ff'. The face of the slide-valve is provided with the usual exhaust - cavity  $f^3$ . The cylindrical steam-chest is provided in its lower side with an opening g, leading to the steam-chamber F. 65

G represents a piston - valve whereby the slide-valve is moved. This piston-valve is composed of two cup-shaped heads g' g', arranged in opposite ends of the cylindrical steam-chest, and two longitudinal bars  $g^2 g^3$ , 70 connecting said heads.

h h represent transverse bridge-pieces connecting the bars  $g^2 g^3$  of the piston-value and forming a transverse slot h' between them. The slide-valve is provided on its upper side 75 with a lug i, which is loosely arranged in the slot between the bridge-pieces h h. The piston-valve is capable of both a longitudinalreciprocating and a transversely-oscillating movement in the steam - chest. During the 80 reciprocating movement the piston-valve carries the slide-valve with it; but its oscillating movement has no effect upon the slide-valve, owing to the slot h' in the piston-valve, which is of sufficient length transversely to allow 85 the piston-valve to rock freely without disturbing the slide-valve.

J represents the steam-supply pipe, and jthe main steam-inlet passage connecting the steam-supply pipe with the steam-chest.

90 K K' represent front and rear steam-passages whereby steam is conducted to and from the ends of the steam-chest and behind the heads of the piston-valve. These steampassages are formed lengthwise in the side of 95 the steam-chest and open with their inner ends into the central portion of the steamchest by openings l l', while the opposite ends of the steam-passages communicate with the end portions of the steam-chest by openings 100 m m'.

n represents an exhaust-passage opening with its upper end in the steam-chest between E represents the cylindrical steam-chest, I the front and rear steam-passages l l' and leading with its lower end into the exhaustchamber  $f^2$ .

The outer side of the longitudinal connecting-bar  $g^2$  of the piston-valve bears firmly 5 against the adjacent inner side of the steamchest.

o o' represent front and rear steam-inlet ports extending through the bar  $g^2$  and adapted to register with the inner openings l l' of

10 the front and rear steam-passages, whereby steam is alternately admitted to opposite ends of the steam-chest.

p p' represent front and rear exhaust port cavities formed in the outer side of the bar (5  $g^2$  and adapted to alternately connect the inner openings of the steam-passages K K' with

the exhaust-opening. The ports in the piston-valve and the openings in the steam-chest are so arranged with

20 reference to each other that the front inletport registers with the inner opening of the front steam-passage when the rear exhaustport connects the rear steam-passage with the exhaust-opening and the rear inlet-port regis-25 ters with the inner opening of the rear steampassage when the front exhaust-port connects the inner opening of the front steam-passage

- with the exhaust-opening. The connecting-bar  $g^2$  of the piston-value is 30 wider than the opposite bar  $g^3$ , so that it exposes a larger surface to the steam-pressure than the bar  $g^3$ , which causes the steam in the steam-chest to exert a greater lateral pressure against the bar  $g^2$ , whereby the latter is held 35 firmly against the inner side of the steam-
- chest and forms a tight partition between its inlet and exhaust ports and the exhaust and steam-passage openings formed in the steamchest.
- q represents the valve-rod secured to the 40 front head of the piston-valve and passing through the front head of the steam-chest. The front end of this valve-rod is guided in a standard Q, secured upon the main frame of 45 the engine.

R represents a shifting-cam whereby a reciprocating and a rocking motion is imparted to the valve-rod q and the piston-valve secured thereto. This cam consists of a curved

- 50 plate r, provided with a slot r', having two longitudinal parallel sides  $r^2 r^3$  and oblique ends or cam-faces  $r^4 r^5$ , which are inclined in opposite directions.
- S represents a rock-pin secured to the front 55 portion of the valve-rod and arranged with its free end in the slot r' of the cam. This pin is rocked by the oblique cam-faces engaging alternately against the pin, whereby the piston-valve and the steam-ports therein 60 are transversely oscillated.

s' s' represent trunnions formed on opposite sides of the shifting-cam S and journaled transversely in the standard Q.

T represents a depending rock-arm whereby 65 the shifting-cam is actuated. This rock-arm is secured with its upper end to the side of the shifting cam and is connected with its I and piston, the steam-chamber, and cylindri-

lower end by a link t to a sleeve t', secured to the piston-rod, whereby the movement of the latter is caused to operate the piston-valve 70 through the medium of the shifting cam.

In the position of the parts represented in Fig. 1 the piston has completed its forward stroke and the slide-valve cuts off communication with the ends of the steam-cylinder. 75 In this position of the parts the rock-pin of the valve-rod bears against the longitudinal side  $r^2$  of the cam-slot, as represented in Fig. 8, and the piston-valve has been turned and moved backward sufficiently to cause its front So inlet port to register with the front inlet-opening and admit steam to the front end of the steam-chest, while its exhaust-port connects its rear steam-passage with the exhaust-opening, as represented in Fig. 2. The steam in 85 entering the front end of the steam-chest drives the piston-valve backward, thereby moving the slide-valve backward and admitting steam to the front end of the steam-cylinder. This causes the main piston to move 90 backward and the piston-rod of the same to carry the rock-arm of the shifting-cam along with it, thereby moving the shifting-cam forwardly in the direction of the arrow in Fig. 1. When the cam approaches the end of its 95 forward movement, its inclined front face  $r^4$ engages against the depending pin of the valve-rod and shifts the latter to the opposite longitudinal side  $r^3$  of the cam-slot, as represented in Fig. 9, thereby turning the piston- 100 valve so that the rear inlet and exhaust ports of the latter are in line with the exhaustopening and the inner opening of the rear steam-passage. The shifting-cam in continuing its forward movement carries the depend- 105 ing pin of the valve-rod and piston-valve forward until the rear inlet and exhaust ports of the piston - valve register with the inner opening of the rear steam-passage and the exhaust-opening, thereby admitting steam to 110 the rear end of the steam-chest. The steam in entering the rear end of the steam-chest causes the piston-valve to continue its forward movement independent of the shiftingcam until the slide-valve has been moved for- 115 ward sufficiently to admit steam to the rear end of the steam-cylinder. In this manner the piston-valve and slide-valve are actuated partly by mechanical means and partly by steam-pressure. The transversely-oscillating 120 movement of the piston-valve and the first portion of the longitudinal movement of the same and of the slide-valve are effected by the shifting-cam and the last part of the longitudinal movement of both valves is effected 125 by the steam-pressure.

By arranging the shifting-cam and the parts actuating the latter outside of the cylinder these parts can be readily lubricated and are easy of access in case they require to be ad- 130 justed or repaired.

I claim as my invention-

The combination, with the steam cylinder

cal steam-chest, of a slide-valve arranged in said steam-chamber, a piston-valve arranged in said steam-chest and capable of a longitudinal reciprocating motion with the slide-

5 valve and a transversely - oscillating motion independent of the slide-valve, a cam actuated from the steam-piston and provided with two opposing oblique faces, and a projection on the valve-rod arranged between said faces,

10 whereby the piston-valve is first turned and then positively moved forward by one of the cam-faces until the steam-pressure is applied

to the piston-valve, when the stroke of both valves is completed by the action of the steam and the projection on the valve-rod is thrown 15 against the opposite cam-face, substantially as set forth.

Witness my hand this 17th day of February, 1891.

#### PERCY R. FOSTER.

Witnesses:

THEO. L. POPP, ALICE G. CONNELLY.