(19) World Intellectual Property Organization

International Bureau



(43) International Publication Date 27 December 2007 (27.12.2007)

(10) International Publication Number WO 2007/147626 A1

(51) International Patent Classification: E05D 3/06 (2006.01) E05D 7/08 (2006.01)

(21) International Application Number:

PCT/EP2007/005543

(22) International Filing Date: 22 June 2007 (22.06.2007)

(25) Filing Language: English

(26) Publication Language: **English**

(30) Priority Data:

22 June 2006 (22.06.2006) 0612358.2

- (71) Applicant (for all designated States except US): PANA-SONIC MANUFACTURING UK LTD [GB/GB]; Pentwyn Industrial Estate, Cardiff CF23 7XB (GB).
- (72) Inventor; and
- (75) Inventor/Applicant (for US only): DARNEY, Ian [GB/GB]; Panasonic Manufacturing UK Ltd, Pentwyn Industrial Estate, Cardiff CF23 7XB (GB).
- (74) Agent: REYNOLDS, Julian; Hammonds, Karl-Scharnagl-Ring 7, 80539 Munich (DE).

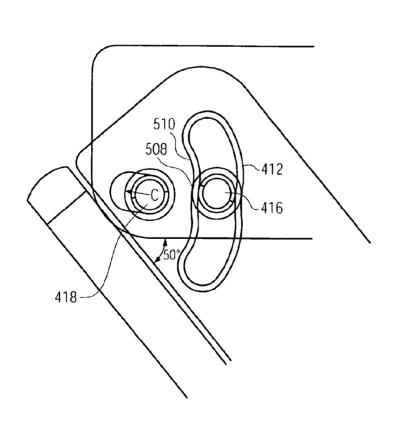
- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT. RO. RS. RU. SC. SD. SE. SG. SK. SL. SM. SV. SY. TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, MT, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

with international search report

[Continued on next page]

(54) Title: DOMESTIC APPLIANCE WITH CONCEALED HINGE



(57) Abstract: A domestic appliance for built-in installation, comprising: a housing having at least two sides; a front door; a hinge mechanism, provided at or adjacent one of the sides, coupling the door to the housing and permitting relative movement thereof, wherein the door is movable between a first position, in which the door is closed, and a second position, in which the door is fully open; wherein the hinge mechanism is attached to the door and to the housing at points spaced apart from the vertical extremities thereof, whereby, when the door is in said first position, the hinge mechanism is not visible from a position in front of the appliance, and/or wherein the hinge is so shaped and dimensioned whereby, in use, the extent of protrusion of the door laterally beyond said one side when the door is in said second position is less than or equal to that when the door is in said first position. Preferably, the hinge mechanism is shaped and arranged whereby double movement, for example both rotational and translational movement, of the door relative to the housing is facilitated during movement between said first position and said

second position. At the top and bottom of the device, a pair of hinge members (brackets) are used, with connecting pins, and different shaped slots in each of the hinge members permits two different motions of the hinge members relative to each other during door opening.



For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

Domestic appliance with concealed hinge

The present invention relates to domestic appliances, and more particularly to domestic appliances with special-purpose door-hinging mechanisms.

This invention concerns domestic appliances having a hinged door, such as ovens, fridges, freezers and the like. The invention is, for example, particularly beneficial in relation to microwave ovens. However, the invention is applicable to domestic appliances that may be freestanding, but is advantageous for such devices that are adapted for built-in installation, i.e. they are to be installed within a framework or outer housing, or are mounted with kitchen or other household furniture (sometimes known as "slot-in" or "built-in" appliances).

Published UK patent application GB2410059A discloses domestic electrical appliance such as a refrigerator or microwave oven, with a door that is laterally hinged between a lower supporting hinge and an upper hinge. The upper hinge comprises an angled bracket with a projecting portion and the upper edge of the door is provided with a ramp-shaped slide block that progressively interferes with the projecting portion when the door is opened to angles greater than a predetermined value exerting an increasing resistant torque as the angle of opening increases. The door may be opened beyond, for example, 130-140 degrees.

A problem is that, with a growing requirement for microwave ovens and other domestic appliances to be installed "built-in" to furniture, e.g. in fitted kitchens, appliances designed for free standing situations, such as the appliances in the aforementioned GB2410059, with the door opening 130+ degrees, cause difficulties in mounting and are unsatisfactory. For example, it can be difficult or impossible to have appliances such as microwave ovens flush fitting within kitchen furnishing, without unsightly gaps around the sides or other extremities.

The present invention provides a domestic appliance for built-in installation, comprising: a housing having at least two sides; a front door; a hinge mechanism, provided at or adjacent one of the sides, coupling the door to the housing and permitting relative movement thereof, wherein the door is movable between a first position, in which the door is closed, and a second position, in which the door is fully open; wherein the hinge mechanism is attached to the door and to the housing at points spaced apart from the vertical extremities thereof, whereby, when the door is in said first position, the hinge mechanism is not visible from a position in front of the appliance. Preferably, the hinge is so shaped and dimensioned whereby, in use, the extent of protrusion of the door laterally beyond said one side when the door is in said second position is less than or equal to that when the door is in said first position.

According to another aspect of the invention, there is provided a domestic appliance for built-in or slot-in installation, comprising: a housing having at least two sides; a front door; a hinge mechanism, provided at or adjacent one of the sides, coupling the door to the housing and permitting relative movement thereof, wherein the door is movable between a first position, in which the door is closed, and a second position, in which the door is fully open; wherein the hinge mechanism is so shaped and dimensioned whereby, in use, the extent of protrusion of the door laterally beyond said one side when the door is in said second position is less than or equal to that when the door is in said first position. Preferably, the hinge mechanism is attached to the door and to the housing at points spaced apart from the vertical extremities thereof, whereby, when the door is in said first position, the hinge mechanism is not visible from a position in front of the appliance.

Preferably, the hinge mechanism is so shaped and dimensioned such that, during movement of the door between said first position and said second position, the door moves laterally outwards then inwards, whereby the extent of protrusion of the door laterally beyond said one side is temporarily greater,

by a small distance, than that when the door is in said first position. Preferably, the small distance is up to 3 mm, and more preferably 2-3 mm.

The hinge mechanism may be shaped and arranged whereby double movement, for example both rotational and translational movement, of the door relative to the housing is facilitated during movement between said first position and said second position.

Preferably, the hinge mechanism comprises, at at least each of the top and bottom of the housing: a first hinge member, fixedly attached to the door and having a primary slot defined therein. Preferably, the first hinge member is spaced apart from both the top and bottom of the door.

Preferably, the hinge mechanism comprises, at at least each of the top and bottom of the housing: a second hinge member, fixedly attached to the housing and having a secondary slot defined therein. Preferably, the second hinge member is spaced apart from both the top and bottom of the housing.

Preferably, the hinge mechanism further comprises, at at least each of the top and bottom of the housing: a pair of connecting members, each connecting member coupling the first and second hinge members together via a respective slot, wherein each slot permits movement of a different type, of the first hinge member relative to the second hinge member.

Preferably, the primary slot comprises a relatively elongate slot and the secondary slot comprises a relatively short slot and the secondary slot comprises a relatively elongate slot. Preferably, wherein the elongate slot is generally arcuate or generally curvilinear, thereby facilitating substantially rotational movement of the door relative to the housing during movement between said first position and said second position. Preferably, wherein the short slot extends in a linear manner, thereby facilitating substantially linear translational movement of the door relative to the housing during movement between said first position and said

second position. Preferably, the short slot extends in a direction at an angle ("slot angle") to the line joining the endpoints of the elongate slot, the angle being for example approx. 45 degrees. However, this is one example of a possible configuration; the arrangement may be such that the aforementioned slot angle is up to 90 degrees or up to 180 degrees.

Suitably, each of the hinge members is in the form of a plate, for example made of steel. However, it will be appreciated by skilled persons that many alternative materials may be used, including many metals, subject to stress tolerance requirements. Alternatively, the hinge members may be in the form of blocks rather than plates, and/or may be a plastic moulded part.

The primary slot, the secondary slot, or both may have provided on the internal surface thereof a raised portion extending along the length of the slot, for engagement with a corresponding recessed shape in a respective coupling member. Alternatively, the slots may have flat inner surfaces.

The connecting member may comprise pins, nuts and bolts or. However, it will be appreciated by skilled persons that many alternative fixing means may be used,

The door may include a foremost, generally rectangular, glass plate; wherein the furthest lateral extent of the door is defined by the edge of the glass plate and the front facing surface of the glass plate when the door is in said first and second positions, respectively. Alternatively, the plate may be formed of perspex, PMMA, or some other suitable material with similar properties to the aforementioned materials. Alternatively, the plate may be wholly or partially made of metal, e.g. stainless steel or aluminium.

In an alternative configuration, instead of being provided at or adjacent one of the sides of the housing, the hinge mechanism is provided at or adjacent the top or bottom of the housing.

Suitably, the domestic appliance is a microwave oven. However, it will be appreciated by skilled persons that the appliance may take many alternative forms, which devices may be ovens incorporating one or more of the following cooking techniques: convection, microwave, steam, grill, and so forth. Alternatively, the appliance is a fridge, freezer, or other domestic appliance with a door.

Using techniques according to the invention, appliances such as microwave ovens can be flush fitted into rectangular apertures such as found in fitted kitchen furnishing, leaving no problematic unsightly gaps at the sides or elsewhere.

The invention enables the appliance to define the same rectangular profile or spatial requirement irrespective of whether the door is open or closed.

Thus the invention enhances the built-in or "slot-in" mounting of domestic appliances.

Embodiments of the invention will now be described in detail, by way of example, with reference to the accompanying drawings, in which:

Figure 1 (PRIOR ART) shows conventional domestic appliance including a hinged front door;

Figure 2 (PRIOR ART) illustrates the mounting of a microwave oven in a kitchen compartment, using prior art techniques;

Figure 3 shows the mounting of a microwave oven in a kitchen compartment, using techniques according to an embodiment of the invention;

Figure 4 shows partial views of the hinge mechanism employed in accordance with embodiments of the present invention, (a) of the top from the left side of the oven, (b) a front perspective view, (c) a first hinge member attached to the door, (d) a second hinge member attached to the housing (e) an exploded view of the two hinge members, and (f) a cross-section though a slot in a hinge member; and

Figure 5 shows a partial plan view of the upper part of the hinge mechanism, with the door (a) closed, (b) 20 degrees open, (c) 50 degrees open and (d) 90 degrees open.

In the description and drawings, like numerals are used to designate like elements.

Figure 1 (PRIOR ART) shows conventional domestic appliance including a hinged front door, as is known from GB2410059A. Here, the appliance is a refrigerator comprising a cabinet 1 and including a door 3 hinged vertically on one side (and shown in the open position).

Door 3 is hinged to the cabinet by means of an upper hinge unit and a lower hinge unit. The upper hinge unit generally comprises a right-angled bracket 9 attached to the front upper edge of cabinet 1 with screws so that it projects.

The projecting portion of right-angled member 9 overlaps upper edge 5 of the door and is provided with a vertical pin 10 that is inserted into a cylindrical seat formed in the upper edge 5 of door 3. The structure of the lower hinge unit is wholly similar. Bracket 11 is also provided with a vertical pin, which is not visible, which is inserted into a cylindrical seat formed in the lower edge of the door. The two brackets 9, 11 and corresponding pins like 10 form end hinges on which the door hinges.

Figure 2 (PRIOR ART) illustrates the mounting of a microwave oven 202 in a rectangular kitchen compartment 204 of the built-in kitchen type, using prior art techniques. In order to accommodate the action of the hinge at the left side 206 of the oven 202, and the position of the nearest edge 208 of the door 210 (only part of which is shown) when the latter is open, it is necessary to have spacing 212 (shown by hatching, and exaggerated somewhat for the purpose of illustration) between the side 206 (the furthermost lateral extent of the oven 202 when the door 210 is closed) and the left side 214 of the compartment 204. A problem is that, with such a spacing 212, it may be necessary to use

some additional bracket or spacer(s) (not shown), in order to retain the oven 202 in a fixed, stable position within the compartment. A further problem is that spacing 212 may become a trap for small objects and an area within a kitchen that is very difficult to clean.

Figure 3 shows the mounting of a microwave oven 202 in a kitchen compartment 204 of the built-in kitchen type, using techniques according to an embodiment of the invention that will be described in more detail hereinafter. The position of the oven door 210 is shown in solid lines for the closed position and dotted lines for the door open. The door 210 includes a glass front plate 216. (In accordance with conventional design schemes, there is typically a requirement to provide an oven engineered with an entire glass front (excluding the control/display panel 218).)

In each position, it can be seen that the oven 202 fits flush within the compartment 203, with minimal or no spacing between the sides, and upper and lower surfaces of the oven on the one hand, and the sides of the compartment 204 on the other. In particular, in each of the positions of the door 210, the furthermost lateral (i.e. leftmost) extent of the door 210 (and therefore the oven 202, is the same, such that no gap or spacing is required on the leftmost side between the oven 202 and the side of the compartment 203.

Figure 4 shows partial views of the hinge mechanism employed in accordance with embodiments of the present invention. Figure 4 (a) is a view of the top from the left side of the oven 202, showing the attachment of the door 210 to the housing 402 of the oven 202. Included is a hinge mechanism (only the top part of which is shown), generally designated 404. As discussed earlier in relation to Fig. 3, the door 210 in this embodiment includes a glass front plate 216.

Figure 4 (b) is a front perspective view of the top from the left side of the oven 202. As can be seen, the top part of the hinge mechanism 404 includes a first

hinge member (or bracket) 406 that is fixedly attached to the housing 402 by means of screws or bolts (not shown), and a second hinge member (or bracket) 408 that is fixedly attached to the door 210 by means of screws or bolts (not shown). The lower part of the hinge mechanism has a corresponding construction, and is omitted, for brevity.

The door in Figs 4 (a) and (b) is shown in the closed position. The left side of the housing 402 is indicated at 410, and extending beyond that laterally are the first and second hinge members 406, 408, and, to the greatest extent, the edge 411 of the glass plate 216 of the door 210, as be discussed in more detail hereinafter.

Figs 4 (c) shows in more detail a first hinge member 406 attached to the door, Fig. 4 (d) shows a second hinge member 408 attached to the housing 402 and Fig. 4 (e) shows an exploded view of the two hinge members. Fig 4 (c) is view from below of the second hinge member 408, which includes an arcuate slot 412 and a second circular hole 414. When assembled, the arcuate slot 412 receives a pin or bolt 416, and second circular hole 414 receives pin or bolt 418 (see Fig. 4(e)).

As seen in Fig. 4(d), which shows the first hinge member 406, from above, the latter includes a relatively short slot 420 and a first circular hole 422. When assembled, the short slot 420 receives a pin or bolt 418, and first circular hole 422 receives pin or bolt 416 (see Fig. 4(e)).

It will be seen that the short slot 420 facilitates generally lateral movement of the pin 418 (and therefore the second hinge member 408 and door 210 attached thereto), and the arcuate slot 412 facilitates generally arcuate or curvilinear movement of the pin 416 (and therefore of the second hinge member 408 in relation to the first hinge plate 406).

In the illustrated embodiment, the pins 416, 418 and the hinge members 406, 408 are separate components. However, in a preferred form, the pin 418 is

manufactured integrally (i.e. as a projection) with hinge member 408 and/or the pin 416 is manufactured integral with hinge member 406, or conversely. In yet a further alternative, both pins (projections) may be manufactured integral with either hinge member 406 or hinge member 408.

Figure 4 (f) shows a partial cross-section though a slot in a hinge member (e.g. arcuate slot 412 in hinge member 408); and as illustrates also in Fig. 4(c), the internal surfaces of the slot 412, along which the pin 416 travels, may be provided with raised portions 424, 426 along the length of the slot 412. These raised portions 424, 426 engage with corresponding shoulders 428, 430 of the pin 416, thereby retaining the latter in a stable orientation during sliding movement of the hinge members 406, 408. Alternatively or additionally, the slot 420 may be provided with raised portions (not shown) on its internal surfaces, for cooperation with corresponding shoulders (not shown) on the pin 418.

Figure 5 shows a partial plan view of the upper part of the hinge mechanism, with the door (a) closed, (b) 20 degrees open, (c) 50 degrees open and (d) 90 degrees open. Figure 5 therefore illustrates the relative movement, and the positions of the components at various points between the closed position of the door 210 (Fig. 5(a)) and the open position of the door (Fig. 5(d)). During the motion between the two positions, the pin 418 moves within the short slot 420 in the direction of arrow A, and the pin 416 moves within the arcuate slot 412 in the direction of arrow B.

Referring to Fig. 5(a), the furthest lateral part is the edge 411 of the glass plate 216: and the extent that this protrudes beyond the edge 504 of the first hinge member 406 is indicated as L.

In the movement between Figs 5(a) and 5(b), the motion of the pin 416 in the arcuate slot 412 is generally curved, around bend 506; thereafter (between Figs 5(b) and 5(c)), the motion is generally straighter, along section 508 of the arcuate slot 412.

Between Figs 5(c) and (d), i.e. from about 50 degrees to about 90 degrees open, the pin 416 reaches the end of the section 508, and again traverses a bend 510 until the final position is reached. It will be noted that in Fig. 5(c), i.e. in the straight section 508, the other pin 418 is travelling in the short slot 420 in direction C, which is approximately 180 degrees opposite to the direction A in which it was earlier travelling.

The overall effect is that the glass plate 216, which extends upwardly above both hinge members 406, 408, smoothly moves around the curved corner section 512 of the first hinge member 406, until it reaches it's final position (Fig. 5(d)). Also, the extent F that the most lateral part (the surface 514 of the glass plate 216) protrudes beyond the edge 504 of the first hinge member 406 is equal to or less than the distance L in the closed position (Fig. 5(a)), thus facilitation flush fitting of the microwave oven within a rectangular compartment (See Fig. 3)) of near identical dimensions to the peripheral dimensions of the oven 202.

Claims:

1. A domestic appliance for built-in or slot-in installation, comprising:

- a housing having at least two sides;
- a front door;

a hinge mechanism, provided at or adjacent one of the sides, coupling the door to the housing and permitting relative movement thereof, wherein the door is movable between a first position, in which the door is closed, and a second position, in which the door is fully open;

wherein the hinge mechanism is attached to the door and to the housing at points spaced apart from the vertical extremities thereof, whereby, when the door is in said first position, the hinge mechanism is not visible from a position in front of the appliance.

- 2. The appliance of claim 1, wherein the hinge mechanism is so shaped and dimensioned whereby, in use, the extent of protrusion of the door laterally beyond said one side when the door is in said second position is less than or equal to that when the door is in said first position.
- 3. A domestic appliance for built-in or slot-in installation, comprising:
 - a housing having at least two sides:
 - a front door;

a hinge mechanism, provided at or adjacent one of the sides, coupling the door to the housing and permitting relative movement thereof, wherein the door is movable between a first position, in which the door is closed, and a second position, in which the door is fully open;

wherein the hinge mechanism is so shaped and dimensioned whereby, in use, the extent of protrusion of the door laterally beyond said one side when the door is in said second position is less than or equal to that when the door is in said first position.

4. The appliance of claim 3, wherein the hinge mechanism is attached to the door and to the housing at points spaced apart from the vertical

extremities thereof, whereby, when the door is in said first position, the hinge mechanism is not visible from a position in front of the appliance.

- 5. The appliance of any of the preceding claims, wherein the hinge mechanism is so shaped and dimensioned such that, during movement of the door between said first position and said second position, the door moves laterally outwards then inwards, whereby the extent of protrusion of the door laterally beyond said one side is temporarily greater, by a small distance, than that when the door is in said first position.
- 6. The appliance of claim 5, wherein said small distance is up to 3 mm, and more preferably 2-3 mm.
- 7. The appliance of any of the preceding claims, wherein the hinge mechanism is shaped and arranged whereby double movement, for example both rotational and translational movement, of the door relative to the housing is facilitated during movement between said first position and said second position.
- 8. The appliance of any of the preceding claims, wherein the hinge mechanism comprises, at at least each of the top and bottom of the housing:
- a first hinge member, fixedly attached to the door and having a primary slot defined therein.
- 9. The appliance of claim 8, wherein the first hinge member is spaced apart from both the top and bottom of the door.
- 10. The appliance of any of the preceding claims, wherein the hinge mechanism comprises, at at least each of the top and bottom of the housing:
- a second hinge member, fixedly attached to the housing and having a secondary slot defined therein.

11. The appliance of claim 10, wherein the second hinge member is spaced apart from both the top and bottom of the housing.

12. The appliance of claims 8 to 11, wherein the hinge mechanism further comprises, at at least each of the top and bottom of the housing: a pair of connecting members, each connecting member coupling the first and second hinge members together via a respective slot.

wherein each slot permits movement of a different type, of the first hinge member relative to the second hinge member.

13. The appliance of claim 12, wherein:

the primary slot comprises a relatively elongate slot and the secondary slot comprises a relatively short slot,

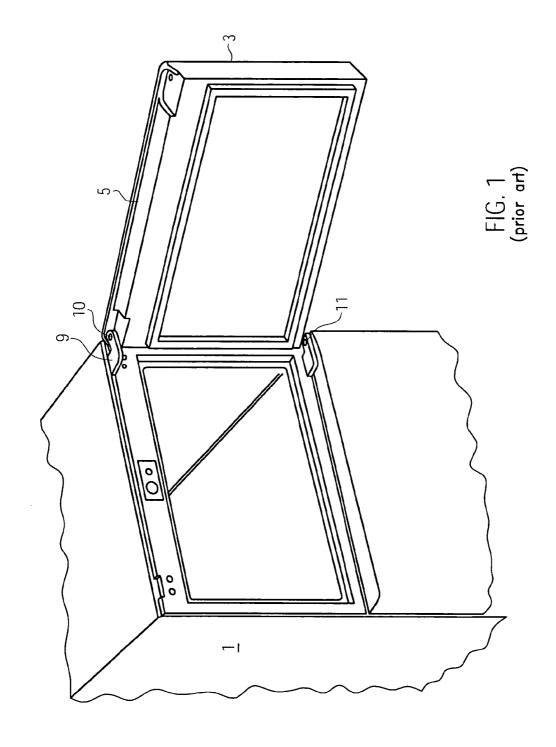
or the primary slot comprises a relatively short slot and the secondary slot comprises a relatively elongate slot.

- 14. The appliance of claim 13, wherein the elongate slot is generally arcuate or generally curvilinear, thereby facilitating substantially rotational movement of the door relative to the housing during movement between said first position and said second position.
- 15. The appliance of claim 13 or 14, wherein the short slot extends in a linear manner, thereby facilitating substantially linear translational movement of the door relative to the housing during movement between said first position and said second position.
- 16. The appliance of any of claims 12 to 15, wherein the short slot extends in a direction at an angle to the line joining the endpoints of the elongate slot, the angle being for example approx. 45 degrees.
- 17. The appliance of any of claims 8 to 16, wherein each of the hinge members is in the form of a plate, for example made of steel.

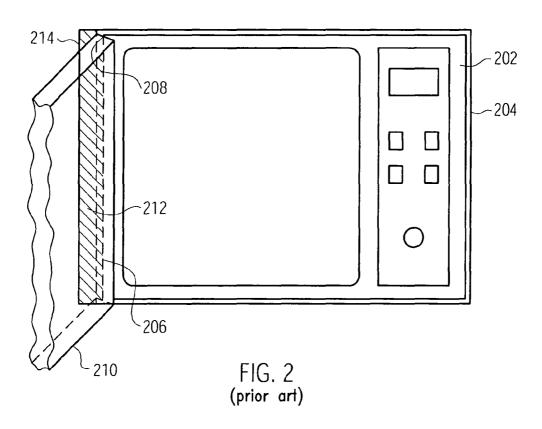
18. The appliance of any of claims 8 to 17, wherein the primary slot, the secondary slot, or both have provided on the internal surface thereof a raised portion extending along the length of the slot, for engagement with a corresponding recessed shape in a respective coupling member.

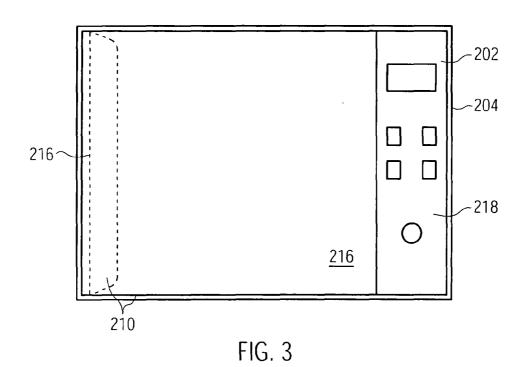
- 19. The appliance of any of claims 8 to 17, wherein the connecting member comprise pins, nuts and bolts.
- 20. The appliance of any of the preceding claims, wherein, the door includes a foremost, generally rectangular, glass plate; wherein the furthest lateral extent of the door is defined by the edge of the glass plate and the front facing surface of the glass plate when the door is in said first and second positions, respectively.
- 21. The appliance of any of the preceding claims, wherein, instead of being provided at or adjacent one of the sides of the housing, the hinge mechanism is provided at or adjacent the top or bottom of the housing.
- 22. The appliance of any of the preceding claims, in the form of an oven, for example a microwave oven, or in the form of a fridge or freezer.
- 23. A domestic appliance substantially as hereinbefore described with reference to Figs 3 to 5 of the accompanying drawings.

1/5

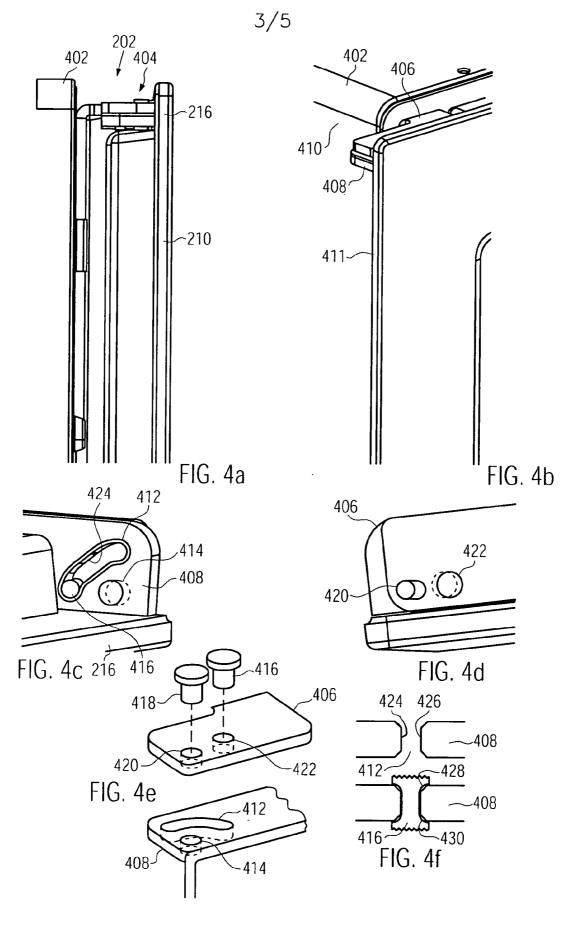






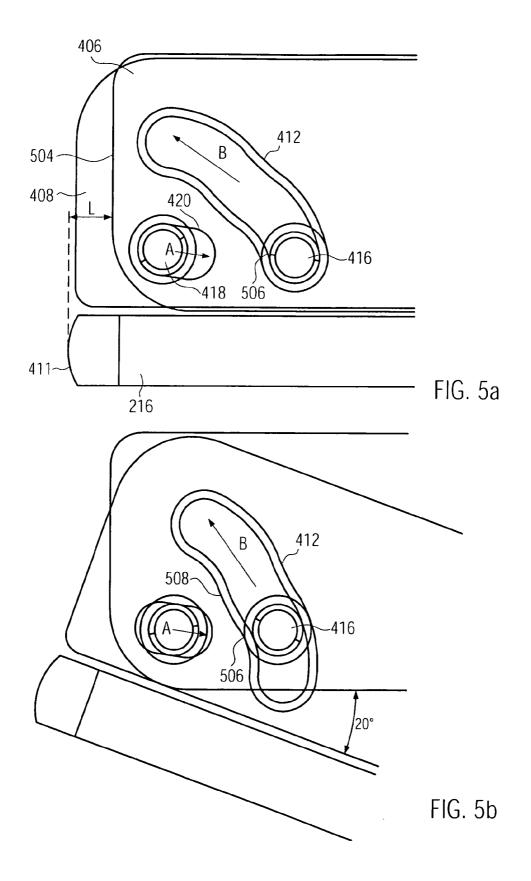


SUBSTITUTE SHEET (RULE 26)



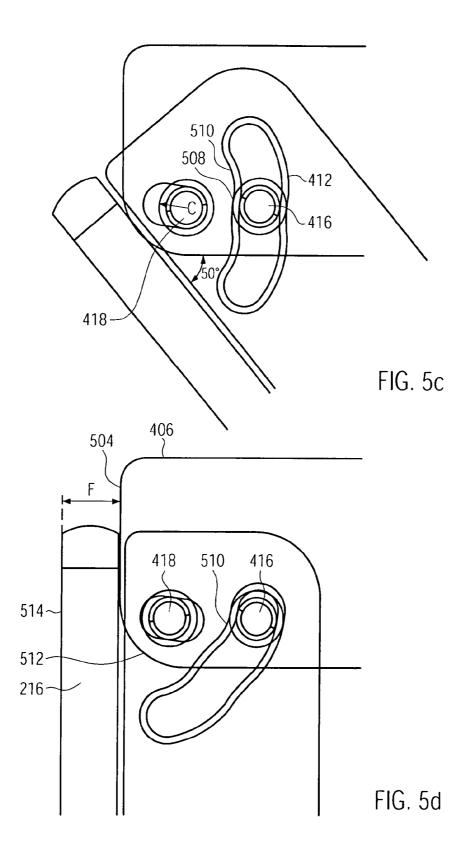
SUBSTITUTE SHEET (RULE 26)

4/5



SUBSTITUTE SHEET (RULE 26)

5/5



INTERNATIONAL SEARCH REPORT

International application No PCT/EP2007/005543

A. CLASSIFICATION OF SUBJECT MATTER INV. E05D3/06 E05D7/08

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols) E05F E05D F24C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

C. DOCUM	C. DOCUMENTS CONSIDERED TO BE RELEVANT						
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.					
Х	US 3 065 498 A (JOHNSON ROBERT E) 27 November 1962 (1962-11-27)	1-19, 21-23					
Υ	column 1, lines 1-60 column 2, line 67 - column 3, line 63 column 4, lines 46-70; claims 1,2; figures 1,2,5	20					
Υ	US 2 867 839 A (SQUIRE HERBERT D) 13 January 1959 (1959-01-13) column 2, line 3 - column 3, line 19; claim 1; figures 1-6	1-19, 21-23 20					
Х	EP 1 327 841 A2 (SAMSUNG ELECTRONICS CO LTD [KR]) 16 July 2003 (2003-07-16) paragraph [0013] - paragraph [0022]; claims 1-5; figures 1-5	1-7, 21-23					
	-/						

Further documents are listed in the continuation of Box C.	X See patent family annex.
* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filling date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filling date but later than the priority date claimed	 "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family
Date of the actual completion of the international search	Date of mailing of the international search report
1 October 2007	09/10/2007
Name and mailing address of the ISA/ European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk	Authorized officer
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Balice, Marco

INTERNATIONAL SEARCH REPORT

International application No
PCT/EP2007/005543

C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT						
Category*	Relevant to claim No.					
Y	EP 0 823 830 A1 (SAMSUNG ELECTRONICS CO LTD [KR]) 11 February 1998 (1998-02-11) column 1, lines 28-37 column 3, line 53 - column 4, line 3 column 5, lines 11-32; figure 1	· .	20			

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No
PCT/EP2007/005543

Patent document cited in search report			Patent family member(s)		Publication date
US 3065498	Α	27-11-1962	NON	E	
US 2867839	Α	13-01-1959	NON	E	
EP 1327841	A2	16-07-2003	CN KR US	1432781 A 20030061667 A 2003132689 A1	30-07-2003 22-07-2003 17-07-2003
EP 0823830	A1	11-02-1998	CA CN DE DE ES JP JP NL NL US	2185313 A1 1172929 A 69633174 D1 69633174 T2 2137086 A1 2886136 B2 10054564 A 1004205 C2 1004205 A1 5726427 A	07-02-1998 11-02-1998 23-09-2004 18-08-2005 01-12-1999 26-04-1999 24-02-1998 28-02-2001 12-02-1998 10-03-1998