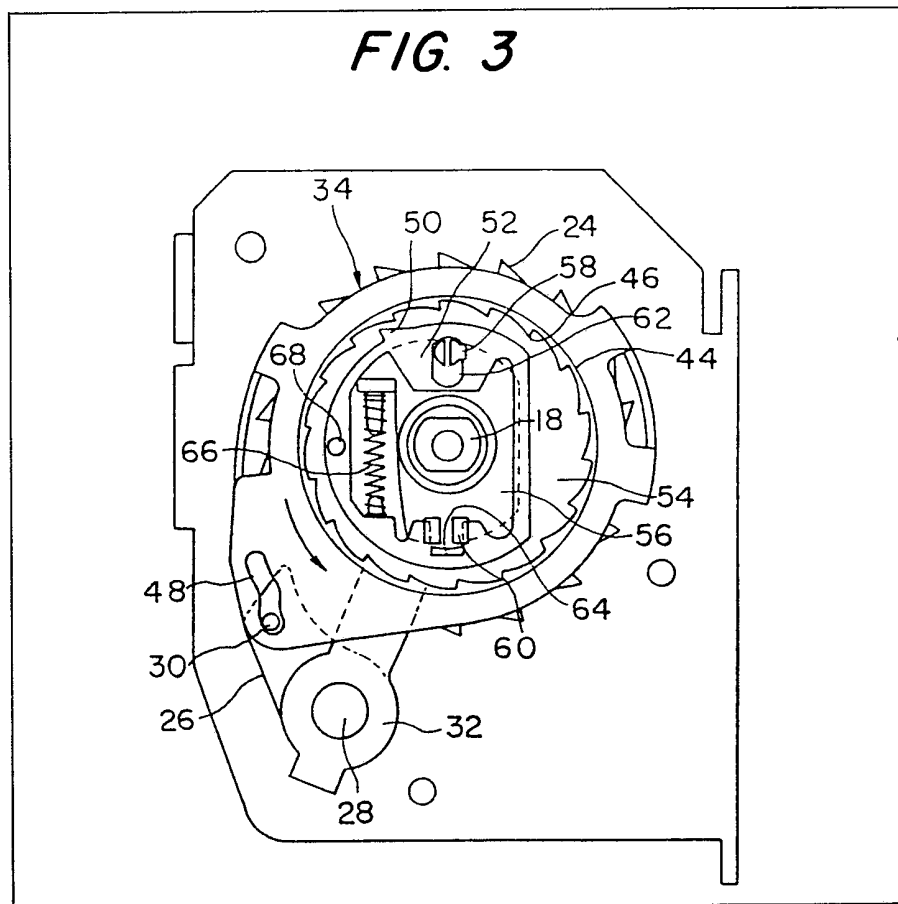


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(54) Safety belt retractor

(57) A safety belt retractor comprises a belt take-up shaft 18 carrying a fixed ratchet wheel 24, a relatively rotatable inertia member 36, and a clutch mechanism composed of a lock ring 34 normally spring-biased to rotate in a belt-winding direction, the lock ring 34 having internal teeth 46 and a cam slot 48. A clutch engagement mechanism

52, 50 engages the internal teeth 46 of the lock ring 34 to couple the lock ring 34 with the shaft 18 when there is a difference between the speeds of rotation of the shaft 18 and the inertia member 36. A pivotably supported pawl 36 includes a cam follower 30 received in the cam slot 48 in the lock ring 34. The pawl 26 is pivotable so as to engage the ratchet wheel 24 in response to rotation of the lock ring 34 in the belt-unwinding direction when the lock ring 34 is coupled to the shaft 18, and is also pivotable so as to disengage from the ratchet wheel 24, in response to rotation of the lock ring 34 in the belt-winding direction when the lock ring 34 is uncoupled from the shaft 18. The cam slot 48 includes an extension portion 48a Figures 5 & 6 for allowing the lock ring 34 to rotate in a belt-unwinding direction without moving the cam follower 30 in a direction to disengage the pawl 26 from the ratchet wheel 24, thereby preventing end lock.



The drawings originally filed were informal and the print here reproduced is taken from a later filed formal copy. This print embodies corrections made under Section 117(1) of the Patents Act 1977.

FIG. 1

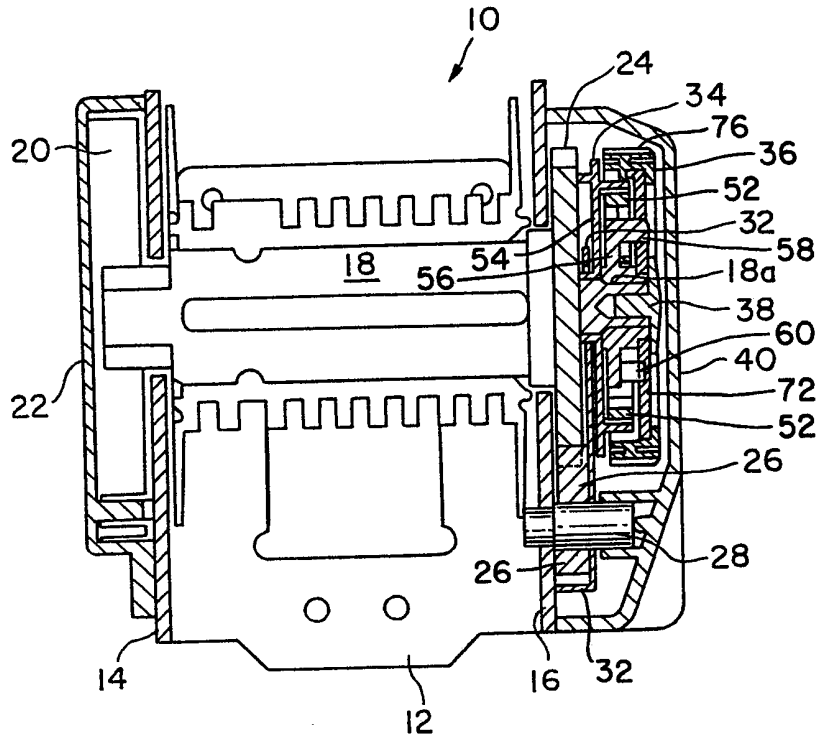


FIG. 2

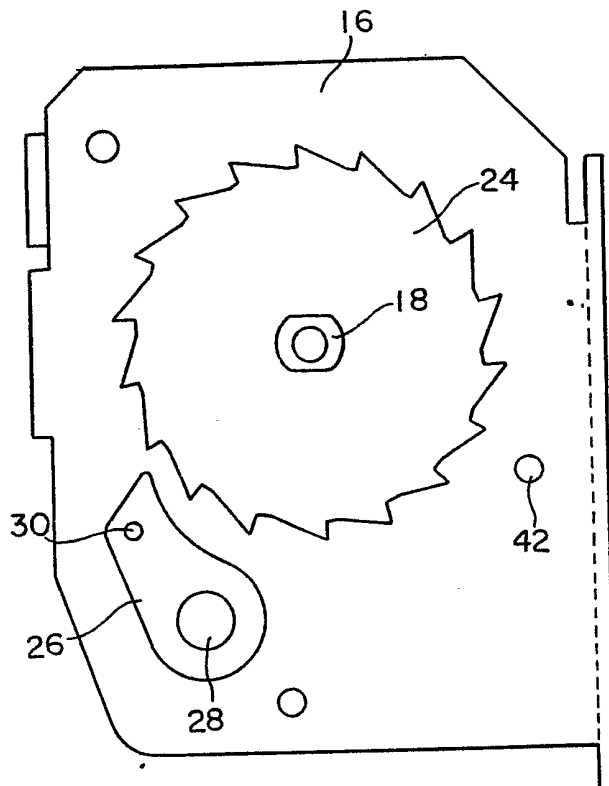


FIG. 3

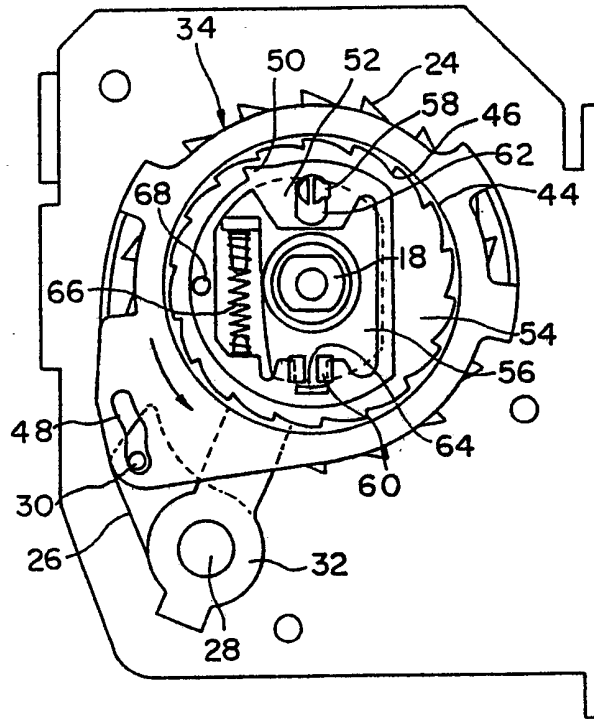


FIG. 4

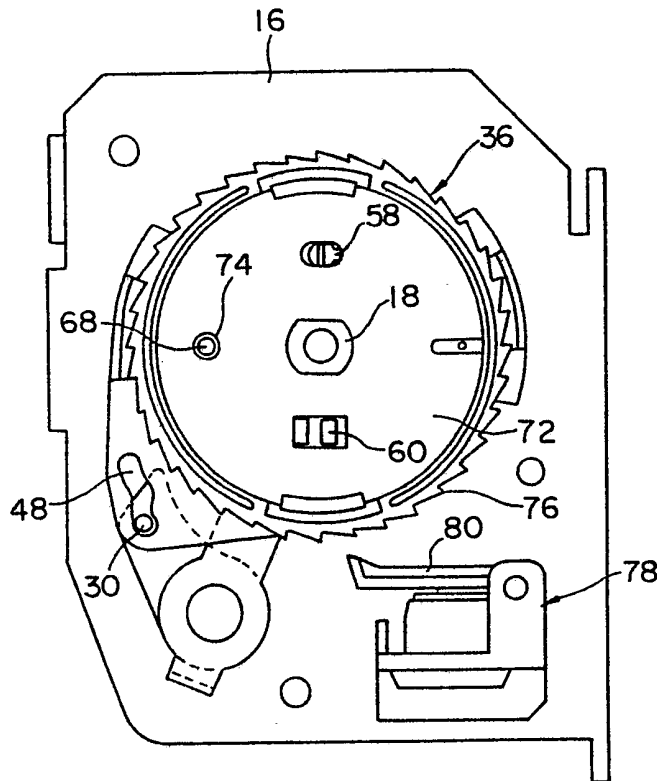


FIG. 5

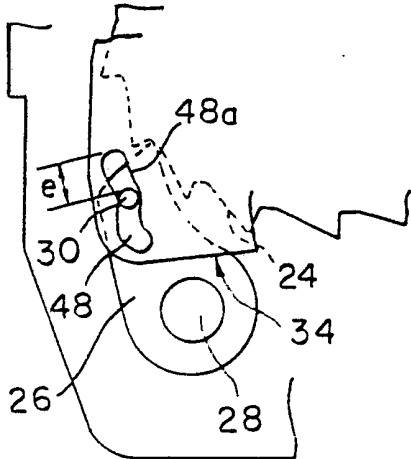


FIG. 6

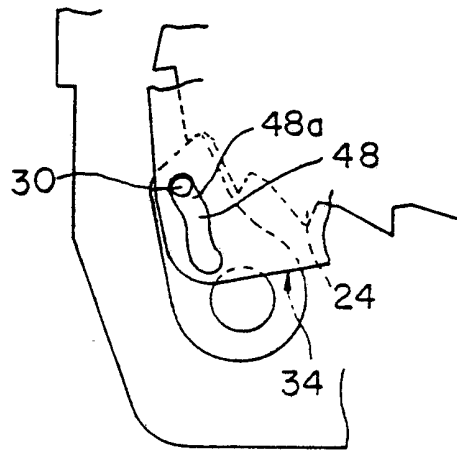
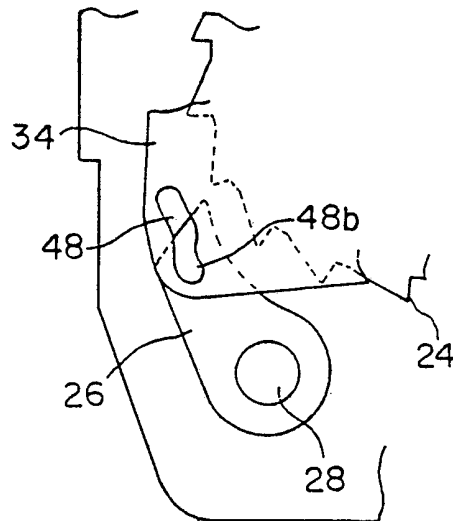


FIG. 7



SPECIFICATION

Safety belt retractor

5 One previously known form of safety belt retractor comprises a belt take-up shaft, an inertia member mounted on the take-off shaft for rotation relative thereto, and a clutch mechanism for bringing a pawl into engagement with a ratchet wheel fixed to the take-up shaft to prevent the take-up shaft from rotating when it and the inertia member are rotated relative to each other due to a difference between the speeds of rotation thereof. This known retractor operates effectively in its main function of stopping the belt from unwinding directly from the take-up shaft, or from a reel which is mounted on the take-up shaft, in the event of a collision of a vehicle in which the belt is fitted, but occasionally malfunctions when the belt is undone from a buckle and is rewound on the take-up shaft or reel for storage. The malfunction results in the inability to pull the belt from the retractor, a problem known as an "end lock".

The end lock in this retractor is caused by the unusual concurrence of several events, namely (1) inertial rotation of the inertia member after the take-up shaft has ceased rotation under the action of a return spring upon completion of the belt rewinding, (2) actuation of the clutch mechanism due to such inertial rotation, (3) rotation of the take-up shaft in an opposite direction, that is, a belt-unwinding direction, due to reaction or rebound thereof, and (4) rotation of the inertia member in an opposite direction which is occasioned by the reverse rotation of the take-up shaft. When these events all occur, the clutch mechanism causes the pawl to engage the ratchet wheel, and keeps the pawl and the ratchet wheel in the engaged condition. In this condition, the take-up shaft is prevented from rotating in the direction to allow the belt to unwind, so the belt, therefore, cannot be pulled out.

The known safety belt retractor of the form described above is also occasionally bothersome to the user, because when the vehicle in which the safety belt retractor is fitted is subjected to sudden but not dangerous, shocks, the pawl can engage the ratchet wheel and prevent the safety belt from being pulled out, for example when the user of the belt tries to lean forward.

It is an object of the present invention to provide a safety belt retractor which will operate reliably, particularly through the prevention of an end lock when the belt is wound up and the prevention of an accidental lock due to unusual but not dangerous external forces applied to it, such as sudden shocks.

To this end, according to this invention, a safety belt retractor comprises a frame; a take-up shaft which is rotatably journaled in the frame and is biased to wind a safety belt therearound; a ratchet wheel coaxially fixed to the take-up shaft; an inertia member coaxially mounted on the take-up shaft for rotation relative thereto; a clutch mechanism comprising a lock ring which is coaxially mounted on the take-up shaft and is rotatable relative to the take-up shaft in a belt-winding direction, the lock ring having internal teeth and a cam slot, and the clutch

mechanism further comprising engagement means for engaging at least one of the internal teeth of the lock ring to couple the lock ring to the take-up shaft for rotation therewith when there is a difference between the speeds of rotation of the take-up shaft and the inertia member; and a pawl, which is pivotally mounted on the frame and has a cam follower received in the cam slot in the lock ring, the pawl being pivotally movable into an operative position in which it engages the ratchet wheel in response to rotation of the lock ring in the belt-unwinding direction when the lock ring is coupled to the take-up shaft by the clutch means to prevent further rotation of the take-up shaft and the pawl also being pivotally movable into an original, inoperative position out of engagement with the ratchet wheel in response to rotation of the lock ring in the belt-winding direction when the lock ring is uncoupled from the take-up shaft, and the cam slot including an extension portion for allowing the lock ring to rotate in the belt-unwinding direction without moving the cam follower in a direction to disengage the pawl from the ratchet wheel when the pawl is in the operative position.

With this arrangement, the lock ring which operates to bring the pawl into and out of engagement with the ratchet wheel can still be rotated while the pawl and the ratchet wheel are in engagement with each other, and the pawl will be prevented from being accidentally moved.

Since the extension of the cam slot allows the lock ring to rotate in the belt-unwinding direction due to operation of the clutch in response to inertial rotation of the inertia member even while the pawl is held in engagement with the ratchet wheel, rotation of the lock ring allows the clutch engagement mechanism to move out of engagement with the internal teeth of the lock ring, whereupon the lock ring can rotate back in the belt-winding direction under the biasing force of a clutch spring in the mechanism. At this time, the lock ring moves the cam follower to disengage the pawl from the ratchet wheel, thus freeing the take-up shaft for subsequent rotation in the unwinding direction so the belt can be unreeled freely.

The present invention is preferably further characterized in that the cam slot has an end portion, remote from the extension portion thereof, having an arcuately curved cam surface in the vicinity of the position assumed by the cam follower when the pawl is in the original inoperative position disengaged from the ratchet wheel. The curved end portion of the cam slot limits the movement of the cam follower from the original position in the cam slot to prevent the cam follower from being moved due to minor shocks.

An example of a safety belt retractor in accordance with the invention will now be described with reference to the accompanying drawings in which:-

Figure 1 is an axial sectional view of the belt retractor;

Figure 2 is a side view of a ratchet wheel fixed to a take-up shaft of the retractor and of a pawl which is engageable with the ratchet wheel;

Figure 3 is a side view of a clutch mechanism

forming part of the retractor;

Figure 4 is a side view of an inertia member of the retractor coupled to the clutch mechanism and a vehicle inertia sensor engageable with the inertia member;

Figures 5 and 6 are fragmentary views of a cam slot formed in a lock ring and a cam follower mounted on the pawl with the pawl in an operative position engaged with the ratchet wheel; and

Figure 7 is a fragmentary view of the cam slot with the cam follower omitted and the pawl disengaged from the ratchet wheel.

The embodiment of a safety belt retractor 10 according to the present invention shown in the drawings has a channel-shaped frame 12 and a pair of spaced sidewalls 14, 16 which rotatably support a take-up shaft 18. A coiled leaf spring 20 is connected to one end of the take-up shaft 18 outwardly of the sidewall 14 and normally urges the take-up shaft 18 to rotate in a direction to wind a safety belt (not shown) thereon. The leaf spring 20 is covered by a cover 22 fixed to the sidewall 14.

To the other end of the takeup shaft 18, there is coaxially affixed a ratchet wheel 24 immediately adjacent to the sidewall 16. As most clearly shown in *Figure 2*, a pawl 26 is pivotably mounted by a pin 28 on the sidewall 26 and is engageable with the ratchet wheel 24. The pawl 26 has a cam follower 30 (described in greater detail below).

On the takeup shaft 18, there are mounted a tie plate 32 for interconnecting an extension 18a of the takeup shaft 18 and the pin 28 and supporting the pin 28 in cooperation with the sidewall 16, a lock ring 34 disposed outwardly of the tie plate 32 and rotatable coaxially with and relatively to the takeup shaft 18, and an inertia member 36, those components being positioned successively in the order named outwardly from the ratchet wheel 24. A cap 38 is attached to an outermost end of the takeup shaft 18. The ratchet wheel 24, the cap 38, and other elements interposed therebetween are covered by a cover 40 fixed to the sidewall 16 by a projection (not shown) of the cover 40 force-fitted in a hole 42 (*Figure 2*) defined in the sidewall 16.

The lock ring 34, which is substantially ring-shaped as a whole, includes a circular flange portion 44 extending axially outwardly and having internal teeth 46 (*Figures 1 and 3*). The number of the internal teeth 46 is equal to the number of teeth on the ratchet wheel 24, and the teeth 46 are normally radially aligned, respectively, with the teeth on the ratchet wheel 24. The lock ring 34 also has an inverted generally S-shaped cam slot 48 formed in an outer arm portion thereof. The cam follower 30 of the pawl 26 is received in the cam slot 48. The cam follower 30 resides at the radially outermost end of the cam slot 48 (the position shown in *Figure 3*) when the pawl 26 is in the original or normal position in which the pawl 26 is out of meshing engagement with the ratchet wheel 24. The cam follower 30 is thus positioned since the lock ring 34 is urged by a spring (not shown) to rotate clockwise, which is the direction in which the safety belt winds onto the takeup shaft, to the clockwise stop position established by the cam slot 48 and cam follower 30.

An integral tooth 50 on a carrier 52 is engageable with the internal teeth 46 of the lock ring 34 and is radially movably supported on a retainer 56 fixed to the takeup shaft 18 outwardly of a disk-shaped portion 54 of the lock ring 34. On the retainer 56, there are mounted a first guide pin 58 and a pair of second guide pins 60 which are diametrically spaced apart from each other across the takeup shaft 18, the guide pins 58, 60 being loosely received, respectively, in a slot 62 and a recess 64 defined in the carrier 52. A coil spring 66 acts as a return spring between the retainer 56 and the carrier 52. The coil spring 66 normally maintains the tooth 50 in the normal disengaged position shown in *Figure 3* in which the tooth 50 is held out of engagement with the internal teeth 46 of the lock ring 34.

The carrier 52 has a pin 68 received in an aperture 74 defined in a disk-shaped portion 72 of the inertia member 36, as illustrated in *Figure 4*. The inertia member 36 includes a ring 76 at its perimeter having external teeth and positioned around the disk-shaped portion 72 and rotatable through a small arc relative thereto against the urging of a wire spring (not shown) that absorbs shock forces between the pawl 80 and the inertia member 36. A vehicle inertia sensing device 78 is mounted on the sidewall 16 and has a movable pawl 80 engageable with the external teeth of the ring 76.

The lock ring 34 having the internal teeth 46 and the cam slot 48 and the carrier 52 having the tooth 50 and the pin 68 jointly constitute a clutch mechanism which operates as follows: when there is a difference between the rates of rotation of the takeup shaft 18 and the inertia member 36 that results in rotation of the inertia member 36 relative to the takeup shaft in the belt-winding direction (clockwise in *Figures 2 to 4*), a force is imposed by the inertia member acting through the hole 74 and pin 68 on the carrier 52 that causes the carrier 52 to be moved against the force of the spring 66 to bring the tooth 50 into mesh with one of the internal teeth 46 on the lock ring 34. Because the carrier 52 is coupled by the guide pins 58 and 60 and the guide slots 62 and 64 to the retainer 56, which is affixed for rotation with the shaft, the next increment of rotation of the takeup shaft in the belt-unwinding direction, that is, in the counterclockwise direction of the arrow (*Figure 3*). At this time, the cam follower 30 is forced to move along the cam surface of the cam slot 48, thereby causing the pawl 26 to engage the teeth of the ratchet wheel 24. Therefore, the ratchet wheel 24 is prevented from rotating about its own axis, and hence the takeup shaft 18 is also prevented from rotating in the belt-unwinding direction, that is, in the counterclockwise direction of the arrow (*Figure 3*).

The operation of the clutch mechanism, as just described, ordinarily occurs only when the inertia member 36 is prevented from rotating in the belt-unwinding direction at the same angular rate as the takeup shaft 18, due either to its inertia in the event of a rapid acceleration of the rotation of the takeup shaft caused by rapid pullout of the safety belt or to engagement of the pawl 80 of the inertia sensing device 78 with the inertia member 36 in response to

an abrupt change in the velocity of the vehicle, events associated with a collision of the vehicle. When there is no speed difference between the takeup shaft 18 and the inertia member 36, the tooth 50 is disengaged from the internal teeth 46 since the carrier 52 resides in the position of Figure 3 under the resiliency of the coil spring 66. This allows the lock ring 34 to be kept by the spring force in the original or normal position in which the cam follower 30 occupies the original position shown in Figures 3 and 4 with the pawl 26 disengaged from the ratchet wheel 24, thus freeing the ratchet wheel 24 and the takeup shaft 18 coupled thereto for rotation.

When a speed difference occurs between the spring-biased rotation of the takeup shaft 18 in the belt-winding direction and inertial rotation of the inertia member 36 upon belt rewinding to the storage position, an end lock can occasionally occur due to operation of the clutch mechanism by inertial over-running of the inertia member 36 after the takeup shaft 18 stops followed by reverse rotation of the takeup shaft 18 in the belt-unwinding direction due to reaction or rebound. To prevent such an end lock, the lock ring 34, in accordance with the invention, is permitted to rotate due to the continued inertial rotation of the inertia member 36 after the pawl 26 has engaged the ratchet wheel 24 to lock the latter, thus releasing the tooth 50 from the internal teeth 46 to allow the lock ring 34 to return fully to the normal unlocked position under the force of the locking spring.

As shown in Figure 5, the cam slot 48 has an extension portion 48a having a length "e" such that the cam follower 30 is positioned intermediate between the ends of the cam slot 48 when the pawl 26 engages the ratchet wheel 24. The cam slot extension portion 48a permits the lock ring 34 to rotate counterclockwise in the belt-unwinding direction until the end of the extension portion 48a is engaged by the cam follower 30, as shown in Figure 6, without moving the cam follower 30 and hence keeping the pawl 26 in engagement with the ratchet wheel 24. The extension portion is arcuate in shape and has a center of curvature substantially coincident with the axis of the takeup shaft 18. When the inertia member 36 is held at rest to disengage the tooth 50 from the internal teeth 46, the lock ring 34 is released and rotated clockwise under the spring force, whereupon the pawl 26 is moved from an operative position in which it engages the ratchet wheel 24 to an inoperative position in which it disengages from the ratchet wheel 24. As a result, the end lock is prevented, and the belt can be pulled out at any time after it has been stored.

As illustrated in Figure 7, the cam slot 48 has a curved portion 48b having an angularly curved cam surface and in which the cam follower 30 is positioned as shown in Figures 3 and 4 when the pawl 26 is in the original position. The curved portion 48b has an arcuate shape extending around the center of rotation of the lock ring 34 and a dimension measured along the curvature substantially equal to the diameter of the cam follower 30 received therein. The curved portion 48b does not prevent the lock ring 34 from rotating counterclockwise in the belt-

unwinding direction, but is effective enough to prevent the cam follower 30 from moving in the cam slot 48, under a shock that the vehicle is subjected to, into engagement with the ratchet wheel 24 in the event of a small amount of rotation of the lock ring 34 caused by the shock.

With the arrangement of the present invention, the takeup shaft will not be prevented from rotation by an end lock or an accidental lock and hence can reliably be operated for more durable operation of the safety belt retractor.

CLAIMS

1. A safety belt retractor comprising a frame; a take-up shaft which is rotatably journaled in the frame and is biased to wind a safety belt there-around; a ratchet wheel coaxially fixed to the take-up shaft; an inertia member coaxially mounted on the take-up shaft for rotation relative thereto; a clutch mechanism comprising a lock ring which is coaxially mounted on the take-up shaft and is rotatable relative to the take-up shaft in a belt-winding direction, the lock ring having internal teeth and a cam slot, and the clutch mechanism further comprising engagement means for engaging at least one of the internal teeth of the lock ring to couple the lock ring to the take-up shaft for rotation therewith when there is a difference between the speeds of rotation of the take-up shaft and the inertia member; and a pawl which is pivotally mounted on the frame and has a cam follower received in the cam slot in the lock ring, the pawl being pivotally movable into an operative position in which it engages the ratchet wheel in response to rotation of the lock ring in the belt-unwinding direction when the lock ring is coupled to the take-up shaft by the clutch means to prevent further rotation of the take-up shaft and the pawl also being pivotally movable into an original, inoperative position out of engagement with the ratchet wheel in response to rotation of the lock ring in the belt-winding direction when the lock ring is uncoupled from the take-up shaft, and the cam slot including an extension portion for allowing the lock ring to rotate in the belt-unwinding direction without moving the cam follower in a direction to disengage the pawl from the ratchet wheel when the pawl is in the operative position.

2. A safety belt retractor according to Claim 1, in which the extension portion of the cam slot is arcuate in shape and has its centre of curvature substantially coincident with the axis of rotation of the take-up shaft.

3. A safety belt retractor according to Claim 1 or Claim 2, in which the cam slot has a reverse generally S-shaped configuration.

4. A safety belt retractor according to Claim 1 or Claim 2, in which the cam slot has a curved portion in which the cam follower is positioned when the pawl is in its inoperative position out of engagement with the ratchet wheel.

5. A safety belt retractor according to Claim 1, substantially as described with reference to the accompanying drawings.

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