	(19) (12)	(KR) (B1)		
(51) 。Int. Cl. ⁷ C09K 19/30		(45) (11) (24)	2004 12 24 10-0462959 2004 12 13	
(21) (22) (62)	10-2003-7016970 () 2003 12 26 10-1998-0700705 : 1998 01 31	(65) (43)	10-2004-0012980 2004 02 11	
(86) (86)	2003 12 26 PCT/EP1996/003226 1996 07 22	(87) (87)	2001 07 19 WO 1997/05214 1997 02 13	
(81)	: , , ,	,		
	EP : , ,	, , , ,	, , , ,	
(30)			(DE)	
(73)	64293	250		
(72)	64342 29			
	63762	21		
	- 64521	20		
	가 가 250	664		
	가 가 243-02	829 - 1	102	
	가 가 243-03 -	가 가가	2-10-5	
	가 가 226	1351 - 1	3-302	
(74)				
:				

(modular assembly)

1 :

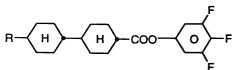
, STN(, SBE((Schadt-Helfrich effect) 가 가 가 가 가 가 가 (fixel) (MLC , 2가)가 가 MOS(1. 2. (TFT).

가

가

```
ΤN
                                                                                    . 2가
                   CdSe
                                                                                                   가
                                   TFT
                                                                                    TFT
                                                                                  가
                                             TFT
                                TFT
                                   , TFT
                                                                                              가
             가
TFT
                                             TN
MLC
     (varistor)
                            (MIM =
           MLC
                                                          TV
                                                                                    [
                                                                                         (laptop)]
                                                        . MCL
                                                                     가
                                                                                [TOGASHI, S., SEKIGUC
HI, K., TANABE, H., YAMAMOTO, E., SORIMACHI, K., TAJIMA, E., WATANABE, H., SHIMIZU, H., Proc. Eur
odisplay 84, Sept. 1984: A 210-288 Matrix LCD Controlled by Double Stage Diode Rings, p. 141 ff, Paris; S
TROMER, M., Proc. Eurodisplay 84, Sept. 1984: Design of Thin Film Transistors for Matrix Addressing of T
elevision Liquid Crystal Displays, p. 145 ff. Paris].
                                                                   , MLC
         (after-image)
    MLC
                                                                                                가
    (
         )
                                                      가
                  가
                                                                      가
                   가
                                                          MLC
                                                                                                  가
                                                    MLC
TN(
                )
                                                              ),
               (STN)
                                                (multiplexibility)
                             가
                                                                      가
                                    )
                                            가
                                                               가
                                     MLC, TN
                                                   STN
                                      1
                      15
                                                                  CH<sub>2</sub>
                               )
                                                                       -CO-, -CO-O-, -O-CO-
           가
                                                                                                    -0
-CO-O-
Y F, CI,
                      6
     Η
             F
```

0 387 032 :



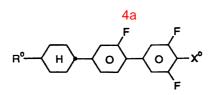
, Y $\,$ F, CI, OCF $_3$, OCHF $_2$, CF $_3$, CHFCF $_3$, CF $_2$ CHF $_2$, C ${}_2\mathsf{H} \mathsf{_4}\overset{\mathsf{CHF}}{\mathsf{CHF}} \mathsf{_2} \mathsf{, CF} \mathsf{_2}\mathsf{CH} \mathsf{_2}\mathsf{CF} \mathsf{_3} \mathsf{, CHF} \mathsf{_2} \mathsf{, OCH} \mathsf{_2}\mathsf{CF} \mathsf{_3} \mathsf{, OCH} \mathsf{_2}\mathsf{CHF} \mathsf{_2} \mathsf{, OCF} \mathsf{_2}\mathsf{CHF} \mathsf{_2} \mathsf{, O(CH} \mathsf{_2}) \mathsf{_3}\mathsf{CF} \mathsf{_3} \mathsf{, OCH} \mathsf{_3} \mathsf{, OCH} \mathsf{_4}\mathsf{, OCH} \mathsf{_5}\mathsf{, OC$ CH $_2$ C $_2$ F $_5$, OCH $_2$ CF $_2$ CHF $_2$, OCH $_2$ C $_3$ F $_7$, OCHFCF $_3$, OC $_2$ F $_5$, OCF $_2$ CHFCF $_3$, OCH=CF $_2$, OCF=CF $_2$, OCF=CFCF $_3$, OCF=CF-C $_2$ F $_5$, CH=CHF, CH=CF $_2$, CF=CF $_2$, CF=CF $_3$, OCF $_3$, OCF $_3$, OCH=CF $_2$, OCH=CF $_3$, OCH=CF $_2$, OCH=CF $_3$, R 2, 3, 4, 5, 6 가 가 2-), 2 - (=3 -, 2-, 3-, 4-, 2-, 2-, 3-, 4-, 5-, 6-, 2-, 3-, 4-, 5-6 -, 3-, 4-, 5-, 6-, 7-8 -2-, 3-, 4-. 5-, 6-, 7-, 8-9-CH₂ 가 -CH=CH-- 1 -2- , 2 10 -1-, -2-, -3-, -4--1-, -2-, -3, -4--5-, -1-, -2-, -3-, -4-, -5--6--1-, -2-, -3-, -4-, -5-, -6--7-, -1-, -2-, -3-, -4-, -5-, -6-, -7--1-, -2-, -3-, -4-, -5-, -6-, -7-, -8--9-CH₂ CH₂ -0--CO--0-CO--CO-O-2 6 , 2-, 2-, 2-, 3-, 3-, 2-(, 2-(, 2-(, 3-(, 3-(CH₂ CH₂ -CH=CH-CO CO-0 O-CO 4 , 3-, 2-, 6-, 7-, 9-, 8-, 3-, 4-, 10-, 2-, 7-, 5-, 6-, 8-9-CF₃ CN CF₃ CN R F가 CI 가 가 가 R R S A R , 2-(= 1 , 2-(= 2 -(= 3 -), 2-), 2-, 3-),

```
, 3-
2-
R
                                   -CO-O
                                 3 12
, 5,5-
                                                       , 6,6-
                                                      (
                                                     , 5,5-
         , 7,7-
         , 3,3-
                                                                      , [Houben-Weyl, Methode
n der Organischen Chemie, Georg-Thieme-Verlag, Stuttgart]
     1
                                                                               2
                                    STN
                                             MLC
                            가
   , ZLI-3119
                                  -20
                         90
                                                  100
                                                           STN
                                                  2.0 V
                                      . TN
                                                                       1.5 V
    < 1.3 V
                  110°
                                가
                                            (Gooch) (Tarry) 1
                                    MLC
                         [C.H. Gooch and H.A. Tarry, Electron. Lett. 10, 2-4, 1974; C.H. Gooch and H.A
. Tarry, Appl. Phys., Vol. 8, 1575-1584, 1975];
                                                     30 22 818 )
        2
                                            1
             가
                    MLC
```

20 $<60\ mPa.s$, < 50 mPa 90° 100° -20° +80° '('capacity holding ratio', HR) [S. Matsumoto et al., Liquid Crystals <u>5</u>, 1320(1989); K. Niwa et al., Proc. SID Conference, San Francisco, June 1984, p. 304(1984); G. Weber et al., Liquid Crystal s <u>5</u>, 1381 (1989)] 가 HR HR 5 95%, 10 60% 20 50%

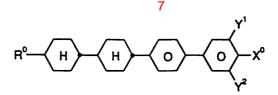
2 6 가 :

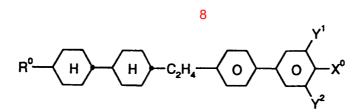
$$\begin{array}{c} 2 \\ \\ R^0 \overline{ \left(\begin{array}{c} H \end{array} \right)_{\Gamma}} H \end{array} \begin{array}{c} Y^1 \\ \\ Q \\ Y^2 \end{array}$$

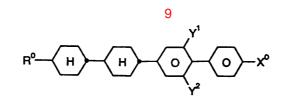


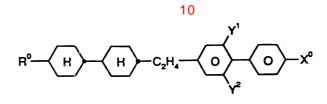
$$R^0$$
 H
 O
 F
 O
 X^0

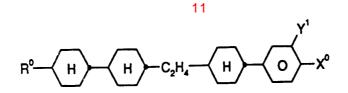
- 7 12 가

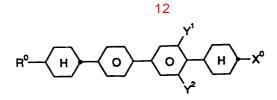












가

 R^0 —O—O— CH_2CH_2 —O— X^0

$$R^0 - O - CH_2CH_2 - O - O - X^0$$

 $R^{0} \longrightarrow O \longrightarrow C_{2}H_{4} \longrightarrow O \longrightarrow X^{0} \quad (X^{0} = F \oplus CI)$

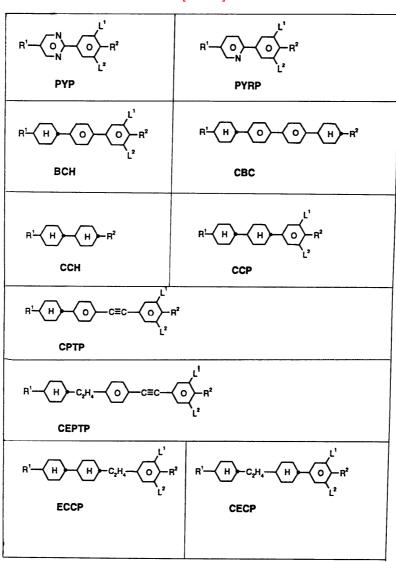
```
, R <sup>0</sup> X <sup>0</sup>
                                                                                            CN,
                                                                  , 1,4-
                                                                                                                                         . 1,
          (1):
                                                                  1:10 10:1
                       2 + 3 + 4 + 5 + 6
                    1 12
                                                                                      2, 3, 4, 5 /
                             . X <sup>0</sup> 가 F OCF <sub>3</sub>
                                                                             4a
                                                 5
                                         7
                 C <sub>2</sub> -C <sub>7</sub> -1E- , C <sub>4</sub> -C <sub>7</sub> -3E- , C <sub>5</sub> -C <sub>7</sub> -4- , C 

C <sub>2</sub> -C <sub>7</sub> -1E- , C <sub>4</sub> -C <sub>7</sub> -3E- , C <sub>5</sub> -C <sub>7</sub> -4- , 1E- , 1E- , 1E- , 1E- , 1E- , 3- , 4- , 4Z- , 4Z- , 5- , 6-
                                                                                                 , C <sub>6</sub> -C <sub>7</sub> -5-
     , 3E-
                                                                                            , 2-
                                                                                                                   , 3-
                                    , 6-
                   , 5-
                                   C_n H_{2n+1} - O - (CH_2)_m (, n m
                                            . n 1
R^0 X^0
                                       ,
, 3E-
                                                                                , 2E-
                               , 1E-
                                                                                  k <sub>33</sub> (
                                                                                                 ) k <sub>11</sub> (
                                             , 3-
                                          k <sub>33</sub> /k <sub>11</sub>
-CH _2 CH _2 -
                                                                   k_{33}/k_{11}
                                                                                                                       . k <sub>33</sub> /k <sub>11</sub>
                        90°
                                                    ΤN
                                         가
     ), STN, SBE OMI
                                   2 + 3 + 4 + 5 + 6
       1
                                                                                                                     1, 2, 3, 4, 5 /
      6
                                          1
                                                   12
                                    가
   1 12
                                          가
                                                                 X ^{0} \nearrow F, OCF _{3} , OCHF _{2} , OCH=CF _{2} , OCF=CF _{2} , _{2} , _{3} / _{4} ) .
CF 2 - CF 2 H
                              2 6
                                                                            . , 1
                                                                                                                          4a
                                                                                 MLC
                                                                                                                         , MLC
                                                    -Si TFT MIM
                                                                 가
      가
```

```
가
                                                           가
                                                   0
                                                                15%
                                                                             가
C
V <sub>10</sub>
                                         , S
                                                                         , S _{\text{c}}
                                                                                                       С
                                                                                                                   , N
                                                                                                                                                         I
                                                                                                                       .t on
                                                                                                                                        V <sub>10</sub>
                10%
                                                                                                                                                                     2.5
                                                 , t _{\mbox{off}}
                                                                                                                                                                n o
                                                                                                                              n
                                                                                                                                                   , 20
                                                                                                                                                                                 1
                                                  ) TN
                                                                                                                                                                             20
    ( , 0.5
                       d x
                                  n
                                                                                                                                           1a, 1b
                                              C n H 2n+1
1a
                                                                           C_{m2m+1}
                                                                                                                        n
                                                                                                                                     m
      2
                                                                           1b
                                                                                                                    R^{1}, R^{2}, L^{1}
                                                                                                                                                      L^{2}
                                                                                                          L2
                                                                                                   L1
                                                                     R2
  R<sup>1</sup>, R<sup>2</sup>, L<sup>1</sup>, L<sup>2</sup>
에 대한 약호
                            R¹
                                                                                                           Н
                                                                                                   Н
                                                                 C_mH_{2m+1}
                            C<sub>n</sub>H<sub>2n+1</sub>
    nm
                                                                                                          Н
                                                                  OC_mH_{2m+1}
                                                                                                   Н
                            C_nH_{2n+1}
    nOm
                                                                 C_mH_{2m+1}
                                                                                                           Н
                                                                                                   Н
                            OC<sub>n</sub>H<sub>2n+1</sub>
    nO.m
                                                                                                   н
                                                                                                          Н
                                                                    CN
                            C_nH_{2n+1}
    n
                                                                                                          F
                                                                    CN
                            C_nH_{2n+1}
    nN.F
                                                                                                          Н
                                                                    F
    nF
                            C_nH_{2n+1}
                                                                                                   Н
                                                                                                          Н
                                                                    F
                            OC<sub>n</sub>H<sub>2n+1</sub>
    nOF
                                                                                                   Н
                                                                                                           Н
                                                                    CI
                            C_nH_{2n+1}
     nCi
                                                                                                   Н
                                                                                                           F
                                                                    F
                             C<sub>n</sub>H<sub>2n+1</sub>
     nF.F
                                                                    F
                             C<sub>n</sub>H<sub>2n+1</sub>
     nF.F.F
                                                                                                           Н
                                                                                                    Н
                                                                    CF<sub>3</sub>
                             C_nH_{2n+1}
     nCF<sub>3</sub>
                                                                                                    Н
                                                                                                           Н
                                                                    OCF<sub>3</sub>
                             CnH2n+1
     nOCF<sub>3</sub>
                                                                    OCHF<sub>2</sub>
                                                                                                    Н
                                                                                                           Н
     nOCF<sub>2</sub>
                             C<sub>n</sub>H<sub>2n+1</sub>
                                                                                                            Н
                                                                    NCS
                                                                                                    Н
                             C<sub>n</sub>H<sub>2n+1</sub>
     nS
                                                                                                            Н
                                                                                                    Н
                                                                    CN
                             C,H2+1-CH=CH-C,H23-
     rVsN
                                                                                                    Н
                                                                                                            Н
                                                                    CN
     rEsN
                             C<sub>1</sub>H<sub>21+1</sub>-O-C<sub>2</sub>H<sub>23</sub>-
                                                                    COOC<sub>m</sub>H<sub>2m+1</sub>
                                                                                                    Н
                                                                                                            Н
     nAm
                             C_nH_{2n+1}
                                                                     OCH<sub>2</sub>CF<sub>2</sub>H
                                                                                                    F
                                                                                                            F
      nOCCF<sub>2</sub>.F.F
                             C_nH_{2n+1}
```

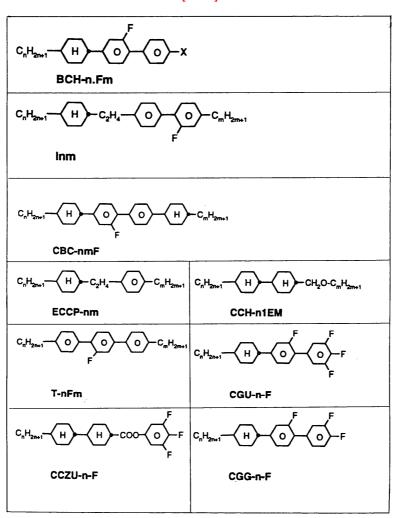
1a, 1b

[1a]



	[1b]
R1—H - C ₂ H ₄ —O R2	R'
EPCH	PCH
$R^1 \longrightarrow C \equiv C \longrightarrow C \longrightarrow R^2$	R^1 — H — C_2H_4 — O — O — R^2
РТР	ВЕСН
R'(D)-C2H4(O)	- R ² R ¹ — H O H - R ²
EBCH	CPC
R'	R^1 O C_2H_4 O R^2
В	FET-nF
R1-H-O-F-F	R1—H—O—O—R2
CGG	¢gu∗.
R'-(H)-(H)-(SOO*(O)	R²
CCZU	

[2]



. , n-C 56 N 117.2 I; n = 0.070; = 11.33

- 14 -

			L'
Ri	Υ	Lı	_
CH ₃	F	н	_
CH ₃	F	F	
C ₂ H ₅	F	Н	
C ₂ H ₅	F	F	C 80 N 81.3 I; $\Delta n = +0.061$; $\Delta \epsilon = 11.02$
n-C ₃ H ₇	F	Н	
n-C₄H ₉	F	Н	
n-C ₄ H ₉	F	F	C 73 N 115.7 I; $\Delta n = +0.069$; $\Delta \epsilon = 10.87$
n-C ₅ H ₁₁	F	Н	
n-C₅H ₁₁	F	F	C 72 N 123.1 I; $\Delta n = +0.070$; $\Delta \epsilon = 10.71$
n-C ₆ H ₁₃	F	Н	
n-C ₆ H ₁₃	F	F	
CH ₃	OCF ₃	н	
CH ₃	OCF ₃	F	
C ₂ H ₅	OCF ₃	Н	
C ₂ H ₅	OCF ₃	F	
n-C₃H ₇	OCF ₃	н	
n-C ₃ H ₇	OCF ₃	F	
n-C ₅ H ₁₁	OCF ₃	Н	
n-C₅H₁₁	OCF ₃	F	
n-C ₆ H ₁₃	OCF ₃	Н	
n-C ₆ H ₁₃	OCF ₃	F	
CH ₃	OCHF ₂	н	
CH₃	OCHF ₂	F	
C ₂ H ₅	OCHF ₂	Н	
C ₂ H ₅	OCHF ₂	F	
n-C ₃ H ₇	OCHF ₂	Н	
	O O 1 11 2	• •	

R1	Y	L1	
n-C ₃ H ₇	OCHF ₂	F	
n-C ₅ H ₁₁	OCHF ₂	Н	
n-C ₅ H ₁₁	OCHF ₂	F	
n-C ₆ H ₁₃	OCHF ₂	Н	
n-C ₆ H ₁₃	OCHF ₂	F	
CH ₃	CI	н	
CH₃	CI	F	
C ₂ H ₅	CI	Н	
C ₂ H ₅	CI	F	
n-C₃H ₇	CI	Н	
n-C₃H ₇	CI	F	
n-C ₅ H ₁₁	CI	Н	
n-C ₅ H ₁₁	CI	F	
n-C ₆ H ₁₃	CI	Н	
n-C ₆ H ₁₃	CI	F	
CH₃	OCHFCF₃	н	
CH₃	OCHFCF ₃	F	
C ₂ H ₅	OCHFCF ₃	Н	
C ₂ H ₅	OCHFCF ₃	F	
n-C₃H ₇	OCHFCF ₃	Н	
n-C ₃ H ₇	OCHFCF ₃	F	
n-C ₅ H ₁₁	OCHFCF ₃	Н	
n-C ₅ H ₁₁	OCHFCF ₃	F	
n-C ₆ H ₁₃	OCHFCF ₃	Н	
n-C ₆ H ₁₃	OCHFCF ₃	F	

Rı	Y	L1		
CH ₃	OCH = CF ₂	Н		
CH₃	OCH = CF ₂	F		
C ₂ H ₅	OCH = CF ₂	Н		
C ₂ H ₅	OCH = CF ₂	F		
n-C₃H ₇	OCH = CF ₂	Н		
n-C ₃ H ₇	OCH = CF ₂	F		
n-C₅H₁₁	OCH = CF ₂	Н		
n-C₅H₁₁	OCH = CF ₂	F		
n-C ₆ H ₁₃	OCH = CF ₂	Н		
n-C ₆ H ₁₃	OCH = CF ₂	F		
СН₃	OC ₂ F ₅	Н		
CH₃	OC ₂ F ₅	F		
C₂H₅	OC ₂ F ₅	Н		
C ₂ H ₅	OC ₂ F ₅	F		
n-C₃H ₇	OC ₂ F ₅	Н		
n-C₃H ₇	OC ₂ F ₅	F		
n-C ₅ H ₁₁	OC ₂ F ₅	Н		
n-C₅H₁₁	OC ₂ F ₅	F		
n-C ₆ H ₁₃	OC ₂ F ₅	Н		
n-C ₆ H ₁₃	OC ₂ F ₅	F		
A				
CCP-2F.F.	.F 13	3.0%	투명점 [℃]:	70
CCP-3F.F.	.F 9	0%	Δ n [589 nm, 20°C]:	+0.0885
CCP-5F.F.		7.0%	$\Delta \varepsilon$ [1 kHz, 20°C]:	12.9
CCP-30CF ₃		3.0%	V _(10,0,20) [V]:	0.87
CGU-2-F		1.0%		
CGU-3-F		0%		
CGU-5-F CCZU-3-F		3.0%		
CCZU-5-F).0%).0%		
B	10	.00		
CCP-2F.F	.F :	10.0%	투명점 [℃]:	82
CCP-3F.F	. F	9.0%	Δn [589 nm, 20°C]:	+0.0910
CCP-5F.F	. F	5.0%	Δε [1 kHz, 20°C]:	12.6
CCP-3OCF	3	9.0%	$V_{(10,0,20)}$ [V]:	1.02
CCP-50CF ₃	3	8.0%		
CGU-2-F	:	12.0%		
CGU-3-F	:	L1.0%		
CGU-5-F		6.0%		
CCZU-3-F	2	20.0%		
CCZU-5-F	=	LO.0%		
C				

CCD OF F	11 0%	투명점 [℃]:	+70
CCP-2F.F.F CCP-3F.F.F	11.0% 10.0%		+0.0879
CCP-5F.F.F	6.0%		
CCP-30CF ₃	6.0%	V _(10,0,20) [V]:	1.17
CCP-50CF,	4.0%	$(V_{90}/V_{10}-1)\cdot 100$ [%]	69.1
CGU-2-F	13.0%	(1907-10 -7 -1 -1 -1	
CGU-3-F	12.0%		
CGU-5-F	8.0%		
CCZU-2-F	7.0%		
CCZU-3-F	15.0%		
CCZU-5-F	8.0%		
D			
CCP-3F.F.F	13.0%	투명점 [℃]:	+84
CCP-5F.F.F	8.0%	Δn [589 nm, 20°C]:	+0.0922
CCP-3OCF ₃	8.0%	V _(10,0,20) [V]:	1.34
CCP-50CF ₃	8.0%	$(V_{90}/V_{10}-1)\cdot 100$ [%]	63.6
CCP-3OCF ₂ .F.F	3.0%	(190) 110 = 7 = 00 [0]	03.0
CGU-2-F	10.0%		
CGU-3-F	12.0%		
CGU-5-F	8.0%		
CCZU-2-F	7.0%		
CCZU-3-F	15.0%		•
CCZU-5-F	8.0%		
E			
CCP-2F.F.F		투명점 [℃]:	+88
CCP-3F.F.F	13.0%	Δn [589 nm, 20°C]:	+0.0830
CCP-5F.F.F	8.0%	$V_{(10,0,20)}$ [V]:	1.44
CCP-2OCF ₂ .F.F	4.0%	$(V_{90}/V_{10}-1)\cdot 100 \ [\%]$	64.4
CCP-2OCF ₃	8.0%		
CCP-3OCF ₃	8.0%		
CCP-5OCF ₃	4.0%		
CGU-2-F	8.0%		
CGU-3-F	5.0%		
CCZU-2-F	7.0%		
CCZU-3-F	16.0%		
CCZU-5-F	7.0%		
<u>F</u>			
CCP-2F.F.F	10.0%	투명점 [℃]:	+77
CCP-3F.F.F	10.0%	Δ n [589 nm, 20°C]:	+0.0893
CCP-5F.F.F	4.0%	$V_{(10,0,20)}$ [V]:	1.03
CCP-3OCF ₃	8.0%	$(V_{90}/V_{10}-1)\cdot 100$ [%]	61.8
CCP-4OCF ₃	5.0%		
CCP-50CF ₃	3.0%		
CGU-2-F	12.0%		
CGU-3-F	12.0%		
CGU-5-F	6.0%		
CCZU-2-F	7.0%		
CCZU-3-F	16.0%		
CCZU-5-F	7.0%		
<u>G</u>			

```
투명점 [℃]:
                                                          +75
                      3.0%
CCP-2F.F.F
                                \Deltan [589 nm, 20°C]:
                                                          +0.0947
CCP-3F.F.F
                     12.0%
                                Δε [1 kHz, 20°C]:
                      8.0%
                                                          12.1
CCP-30CF3
                                V_{(10,0,20)} [V]:
                                                           0.99
CCP-50CF3
                      8.0%
                                (V_{90}/V_{10}-1)\cdot 100 [%]
                                                           61.6
CGU-2-F
                     12.0%
CGU-3-F
                     12.0%
CGU-5-F
                      7.0%
CCZU-2-F
                      7.0%
CCZU-3-F
                     16.0%
                      7.0%
CCZU-5-F
BCH-2F.F
                      8.0%
     Η
 PCH-7F
                     1.5%
                              투명점 [℃]:
                                                       +77
CCP-2F.F.F
                     8.0%
                              \Delta n [589 nm, 20°C]:
                                                       +0.0861
CCP-3F.F.F
                    10.0%
                              \Delta \epsilon [1 kHz, 20°C]:
                                                       +11.2
CCP-5F.F.F
                     5.0%
                              V_{(10,0,20)} [V]:
                                                       1.17
CCP-20CF,
                     9.0%
CCP-30CF,
                     6.0%
CCP-50CF<sub>3</sub>
                     4.0%
CGU-2-F
                     9.0%
CGU-3-F
                     8.5%
CGU-5-F
                   10.0%
CCH-35
                    6.0%
CCZU-2-F
                    3.0%
CCZU-3-F
                   18.0%
CCZU-5-F
                    2.0%
```

가 MLC, TN STN

17

•

(57)

R b

R a

1.

1 $R \longrightarrow H \longrightarrow H \longrightarrow COO \longrightarrow V$ $R \longrightarrow H \longrightarrow H \longrightarrow R^b$ $R \longrightarrow H \longrightarrow H \longrightarrow R^b$ $R \longrightarrow H \longrightarrow H \longrightarrow R^b$

2.

5