

NEMO    Calendar    Tool control    Status dashboard    Requests    Safety    Administration ▾    Welcome, Robert ⚙

### Upcoming reservations

**MLA 150**  
Starting on Thursday, April 20th, 2023 @ 8:00 PM  
Ending on Thursday, April 20th, 2023 @ 11:00 PM

**ASML Stepper**  
Starting on Thursday, April 20th, 2023 @ 10:00 PM  
Ending on Friday, April 21st, 2023 @ 12:00 AM


### Alerts & outages

**Spring site-wide outage from Friday April 21st at 1 pm until Monday April 24th at noon**  
The NanoFab will be closed Friday April 21st at 1pm to accommodate the weekend NIST Spring site-wide facility outage. We will reopen Monday April 24th at noon. This outage is necessary to enable facility maintenance across the campus. There will be no user access permitted during this time.


### Current NanoFab usage

You are using the **PECVD** for the project named NanoFab Staff since Wednesday, April 19th, 2023 @ 5:08 PM.


You are using the **Laser Mask Writer** for the project named NanoFab Staff since Wednesday, April 19th, 2023 @ 5:06 PM.




Calendar




Tool control




Status dashboard




Safety Portal




Send feedback




Contact the NanoFab staff




View your billing




Maintenance



News and events



Staff Resources



SDS Directory

v 4.5.2 - Developed by CNST, NIST

# NEMO: Hardware Accessories

VERSION: 2.0.0

GitHub: <https://github.com/usnistgov/NEMO>

Date: 2024-06-07

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# Contents

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<b>1</b>	<b>Introduction</b>	<b>3</b>
1.1	Terms Of Use . . . . .	4
1.2	Disclaimer . . . . .	5
<b>2</b>	<b>Equipment Interlocks</b>	<b>6</b>
2.1	The X-432 interlock wiring diagram . . . . .	8
2.2	Images of the interlock module . . . . .	9
2.3	Custom interlock controls . . . . .	13
2.4	Bill of materials . . . . .	19
2.5	NEMO setup and configuration of the control by web X-432 16 channel relay module for equipment interlocks . . . . .	24
<b>3</b>	<b>Temperature and Humidity Sensing</b>	<b>37</b>
3.1	The wiring diagram . . . . .	39
3.2	Images of the interface box . . . . .	40
3.3	Bill of materials . . . . .	44
3.4	NEMO setup and configuration of the control by web X-410 module for temperature and relative humidity monitoring . . . . .	49

**CONTENTS**

**4 NEMO Hardware Accessories Release Notes 69**

4.1 v2.0.0 . . . . . 69

4.2 v1.0.0 . . . . . 69

# CHAPTER 1

---

## Introduction

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The National Institute of Standards and Technology (NIST), Center for Nanoscale Science and Technology (CNST) NanoFab provides researchers with rapid access to state-of-the-art, commercial nanoscale measurement and fabrication tools and methods, along with associated technical expertise, at economical hourly rates. It is well equipped to process and characterize a wide range of nanoscale materials, structures, and devices.

In November 2013, the Center for Nanoscale Science and Technology (CNST) replaced its original lab management software with an in-house designed and developed web application called NEMO. NEMO was developed to improve the efficiency and effectiveness of laboratory operations by providing a centralized platform for managing equipment reservations and usage, controlling access to areas and tools, and streamlines logistics and communication. NEMO is also highly customizable, which allows end users to tailor it to the specific needs of their laboratory.

NEMO has been used successfully by CNST researchers ever since its introduction in 2013. In 2017, CNST began to offer NEMO to other organizations, and it has since been successfully implemented in academic, government, and industrial settings.



## Chapter 1 Introduction

In 2022, CNST expanded NEMO's capabilities to interface with hardware via the Modbus communication protocol. This allows NEMO to communicate with a wide range of sensors and control systems, which greatly enhances its functionality.

The first edition of the NEMO hardware accessories was released in May 2023. The scope of the manual is to provide detailed information on building and interfacing sensor and control systems with NEMO. The manual includes a number of illustrations and step-by-step diagrams to help guide the end-user through the process of building systems and interfacing them with NEMO. We cover the following topics:

- Building sensor and control systems
  - Wiring diagrams
  - Bill of materials
- Interfacing sensor and control systems with NEMO using the Modbus communication protocol

The first example in the manual includes multi-sensor temperature and relative humidity monitoring within a laboratory environment.

In addition to the information provided in this manual, the CNST NanoFab plans to release a new equipment interlock hardware infrastructure and digital/analog input modules for monitoring equipment states. These new features will further expand NEMO's capabilities and make it an even more powerful tool for managing laboratory operations.

### 1.1 Terms Of Use

The instrumentation and software, described in this manuscript, were developed at the National Institute of Standards and Technology (NIST) by employees of the Federal Government in the course of their official duties. Pursuant to title 17 Section 105 of the United States Code this software is not subject to copyright protection and is in the public domain. NEMO is an experimental system. NIST assumes no responsibility whatsoever

## **Chapter 1 Introduction**

for its use by other parties, and makes no guarantees, expressed or implied, about its quality, reliability, or any other characteristic. We would appreciate acknowledgment if the software is used. This software can be redistributed and/or modified freely provided that any derivative works bear some notice that they are derived from it, and any modified versions bear some notice that they have been modified.

### **1.2 Disclaimer**

This manual identifies certain commercial equipment, instruments, and materials to specify the experimental procedure. Such identification does not imply recommendation or endorsement by the National Institute of Standards and Technology, nor does it imply that the equipment, instruments, and materials identified are necessarily the best available for the purpose.

## CHAPTER 2

---

### Equipment Interlocks

---

The National Institute of Standards and Technology (NIST), Center for Nanoscale Science and Technology (CNST) NanoFab has utilized the multi-channel relay module to interlock equipment throughout the NanoFab laboratory spaces. This portable system, designed for easy implementation, allows scientists to interlock numerous instruments using the MODBUS communication protocol.

The system uses the [X-432](#) web-enabled, programmable Ethernet I/O module with 16 independent relays. While the X-432 module offers additional functionalities like 18 digital inputs, 4 analog inputs, and support for up to 16 temperature and/or humidity sensors via a 1-wire bus, these features are not employed in the below implementation.

The X-432 interlock module is housed in a self-contained enclosure that holds all the necessary components and connections for the 16 relays. It has external connections for power, Ethernet, and 16 interlock signals. The enclosure also features sixteen 2-way switches with LEDs on the door. These switches display the status of each relay and control whether the system is interlocked by NEMO or is in the interlock-bypass mode.

Once the MODBUS-based interlock module and NEMO are configured, each relay channel connects to a specialized interlock control box using a simple two-wire cable.

## **Chapter 2 Equipment Interlocks**

This box can be customized with specific input and output ports, making it compatible with a wide range of equipment control systems. While this example focuses on a solution for USB-controlled instruments, the box can also be configured for connections like standard power outlets, HDMI/DVI/VGA monitors, and more.

The following sections provide diagrammatic details of the interlock system construction and setup procedures, that allow you to fully construct and implement a 16-channel, relay-based, interlock system with NEMO. If you do not want to construct the interface module yourself, you can purchase a fully built module from Jeff Hawks, from Hawks Technical Services LLC. The fully built module includes all of the necessary components and is ready to use. The following is contact information for Hawks Technical Services LLC:

**Jeff Hawks**

**Hawks Technical Services LLC.**

**2715 Swamp Creek Rd.**

**Green Lane, PA. 18054**

**C 215-872-0944**

**jeffhawks@verizon.net**

## 2.1 The X-432 interlock wiring diagram

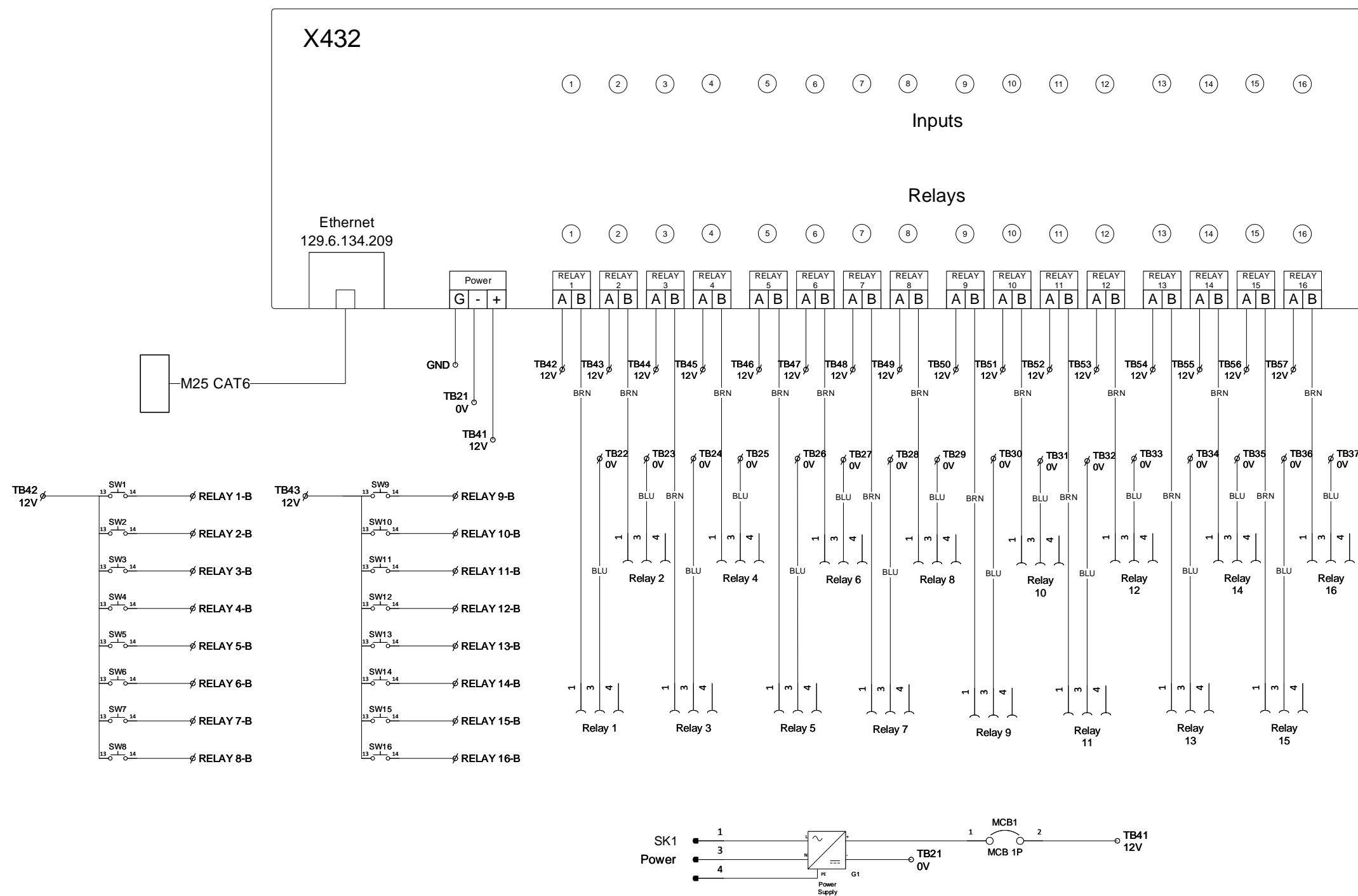


Figure 2.1: X-432 16 channel relay-based equipment interlock wiring diagram.

## Chapter 2 Equipment Interlocks

### 2.2 Images of the interlock module

#### 2.2.1 Front view



**Figure 2.2:** Front view of the interlock module showing the 2-way switches.

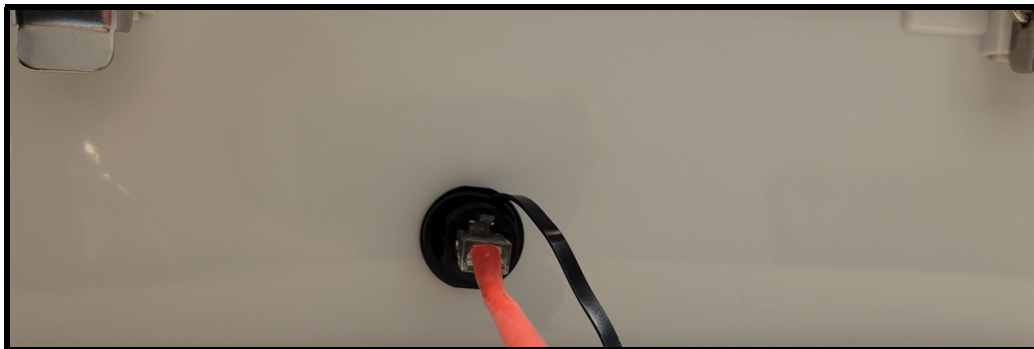
## Chapter 2 Equipment Interlocks

### 2.2.2 Bottom view



**Figure 2.3:** *Bottom view of the interlock module showing the relay interlock outputs and the power cable connection.*

### 2.2.3 Side view

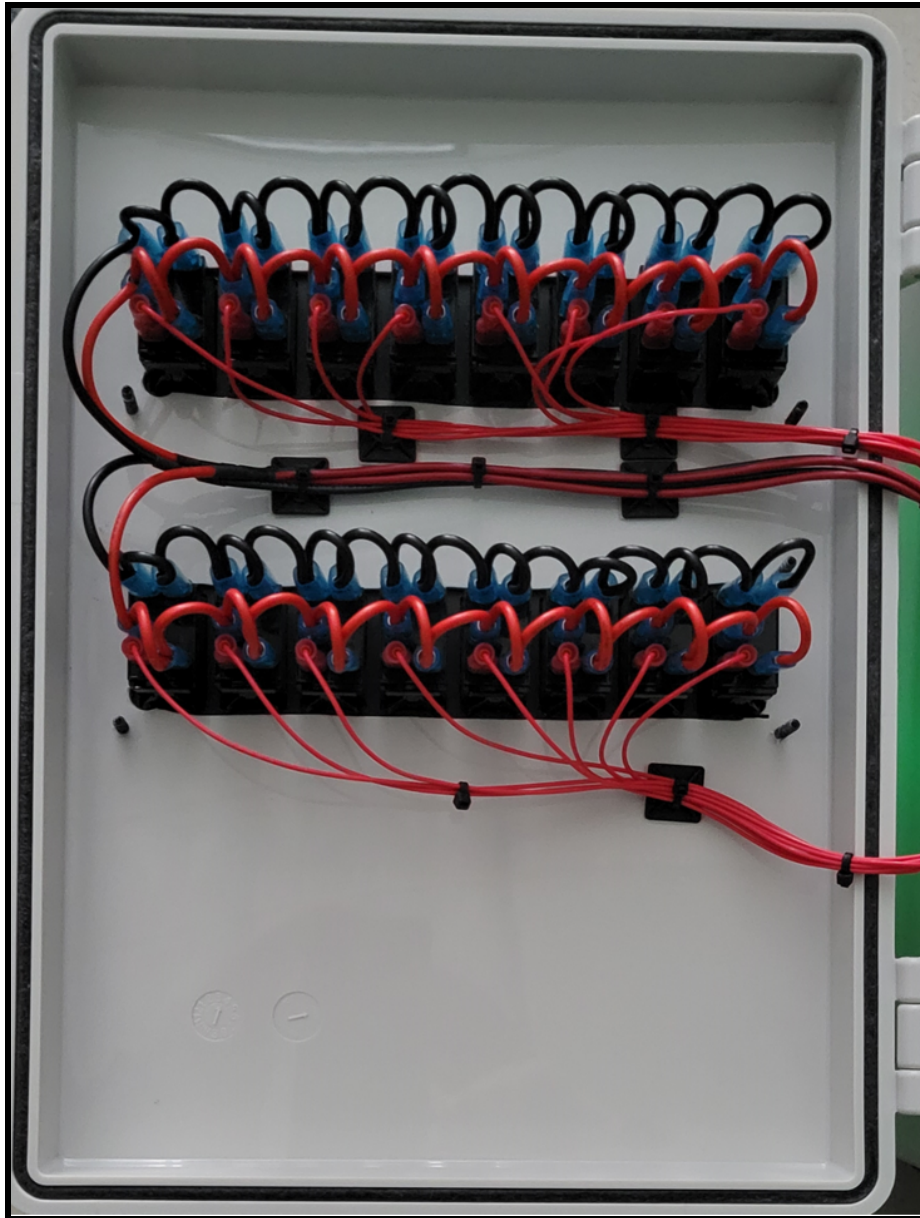


**Figure 2.4:** *Side view of the interlock module showing the ethernet connection.*



## Chapter 2 Equipment Interlocks

### 2.2.4 Interior of door view

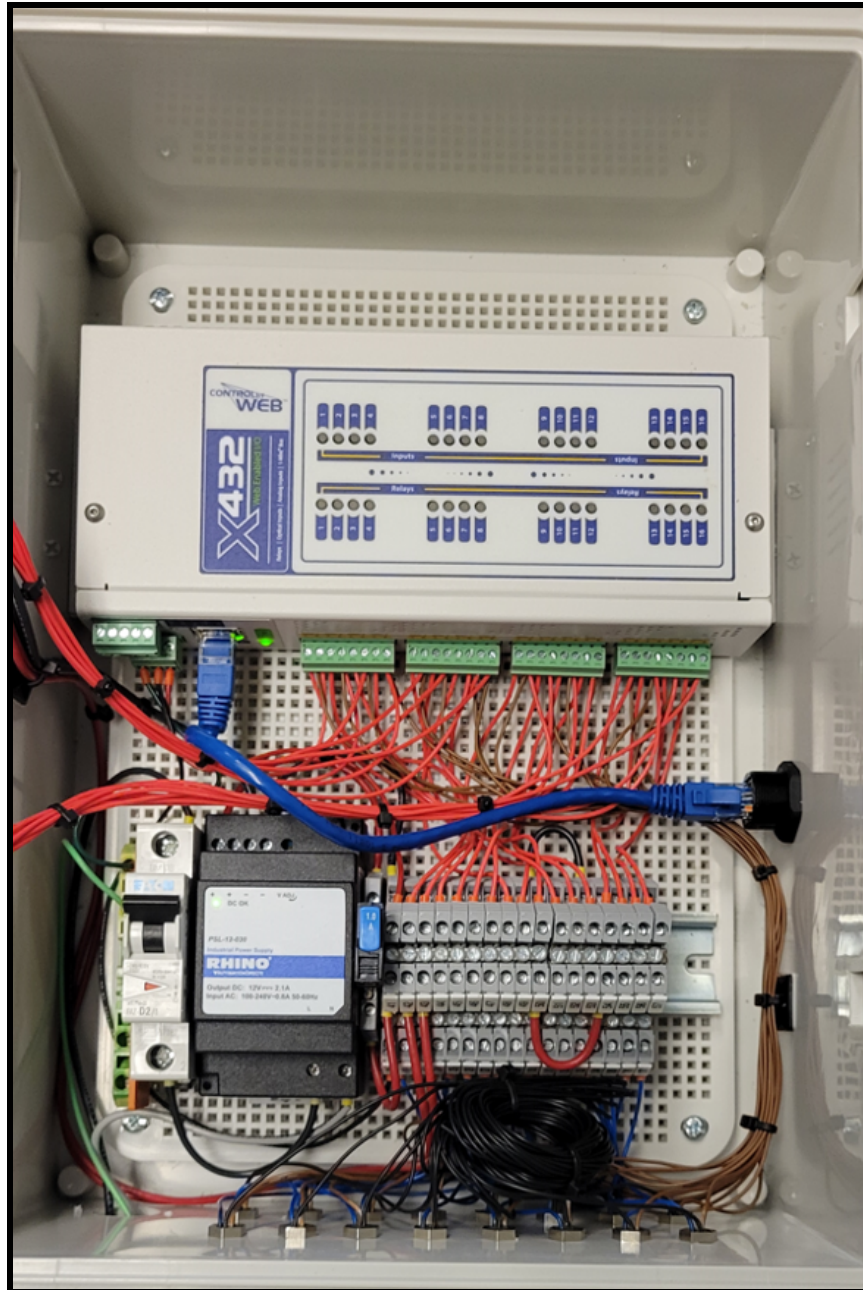


**Figure 2.5:** Interior door view of the interlock module showing 2-way switch connections.



## Chapter 2 Equipment Interlocks

### 2.2.5 Interior of door view



**Figure 2.6:** Interior view of the interlock module showing the X-432 system connections.

## Chapter 2 Equipment Interlocks

### 2.3 Custom interlock controls

The following subsections explore our custom interlock control boxes. We have designed a variety of control boxes to interlock various aspects of instrumentations. This includes USB, which you'll see below, and coming soon: contact closure, HDMI, power, and more. We'll keep this section updated as we develop new interlocking mechanisms. These custom interlock boxes have integrated tapped holes for wall mounting (see Figure 2.10), however, these boxes can be mounted on top of instruments or portable computer carts (see Figure 2.13).

#### 2.3.1 Dual-USB interlocks

The dual-USB interlock system allows for controlled access of up to two USB devices. This system is perfect for interlocking a keyboard and mouse. It's also ideal for touchscreen monitors, where you can secure the connection using just one of the two available USB ports. This section features images and schematics of the custom dual-USB interlock control box for your reference.

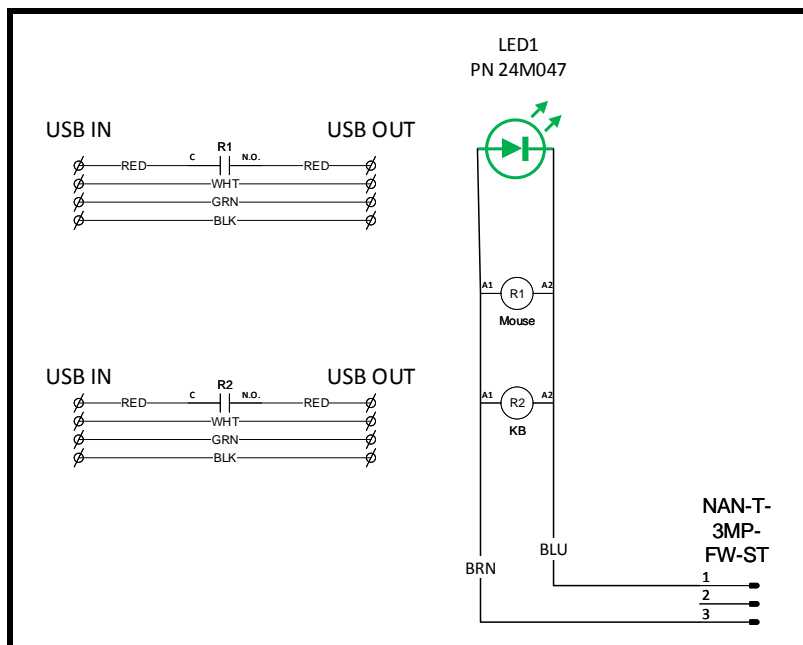
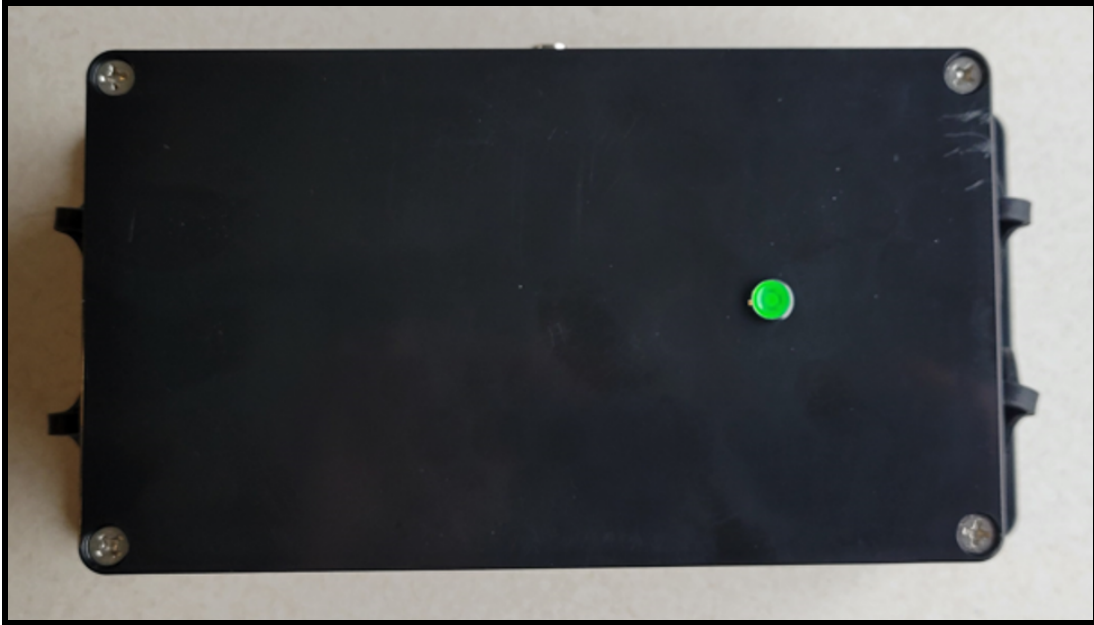


Figure 2.7: Custom dual-USB interlock control box wiring diagram schematic.

## Chapter 2 Equipment Interlocks



**Figure 2.8:** *Front view of the dual-USB custom interlock control box showing the interlock status LED.*



**Figure 2.9:** *Top view of the dual-USB custom interlock control box showing the input control connection.*

## Chapter 2 Equipment Interlocks

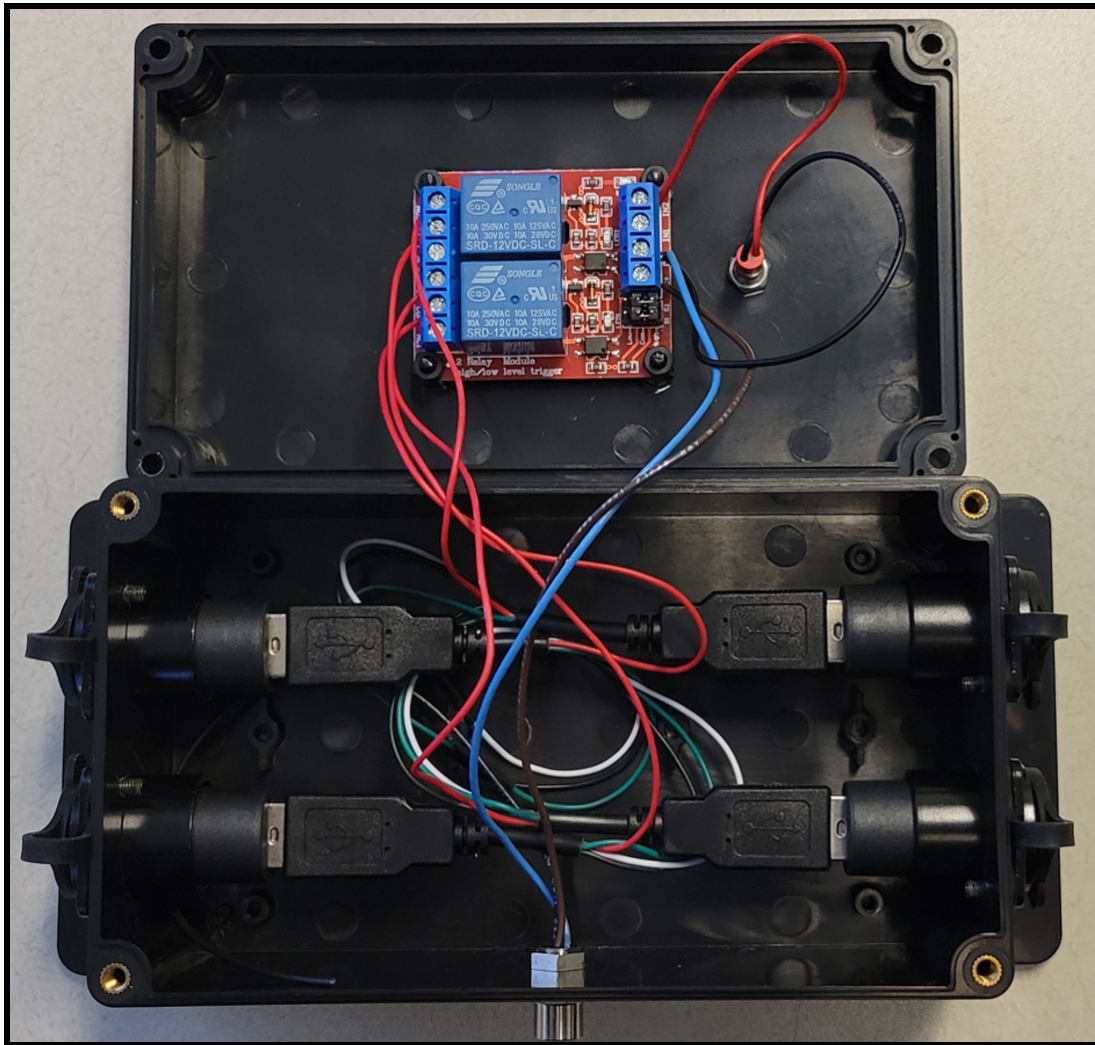
Each side of the custom interlock control box has 2 USB ports. For instance, both USB ports could be used to interlock a keyboard and a mouse. Alternatively, a single (one of the two USB ports) could be utilized to interlock a single USB device, such as a touch-screen monitor. The below side-view image of the unit highlights the USB connectors and wall-mounting holes. Both sides of unit have 2 USB ports and 2 wall-mounting holes.



**Figure 2.10:** Side view of the dual-USB custom interlock control box showing the 2 USB connections with (top image) and without (bottom image) covers, and 2 wall-mounting holes.



## Chapter 2 Equipment Interlocks



**Figure 2.11:** Inside view of the dual-USB custom interlock control box showing the input control connection.

## Chapter 2 Equipment Interlocks



**Figure 2.12:** Example of a cleanroom wall-mounted dual-USB custom interlock control box in the disabled and the enabled state, as shown in the top and bottom images, respectively. The green LED lights up when the interlock is in the enabled state, as shown in the bottom image.

## Chapter 2 Equipment Interlocks



**Figure 2.13:** Examples of a dual-USB custom interlock control box mounted on top of an instrument and on top of a computer cart, as shown in the top and bottom images, respectively.

## Chapter 2 Equipment Interlocks

### 2.4 Bill of materials

#### 2.4.1 Interlock Module

Below are details of the specific parts that were used to build the interface module.

1. **Mencom Corporation** [www.mencom.com](http://www.mencom.com)  
Part Number: NAN-T-3FR-M8  
Quantity: 32  
Description: NAN Receptacle 3 pole female 24 AWG.
2. **Automation Direct** [www.automationdirect.com](http://www.automationdirect.com)  
Part Number: DN-24J2Y  
Quantity: 1  
Description: DINnector terminal block jumper, push-in type, 24-pole, orange, 25 A, 600 V rated (UL).
3. **Automation Direct** [www.automationdirect.com](http://www.automationdirect.com)  
Part Number: DN-QD12-A  
Quantity: 1  
Description: DINnector screwless double-level feedthrough terminal block.
4. **Automation Direct** [www.automationdirect.com](http://www.automationdirect.com)  
Part Number: ZP-MC03A-1-MS003  
Quantity: 1  
Description: ZIPport male insert, connector housing size 3 A, 3-pole, screw terminals.
5. **Automation Direct** [www.automationdirect.com](http://www.automationdirect.com)  
Part Number: ZP-MC03A-2-SBHM  
Quantity: 1  
Description: ZIPport bulkhead housing, single lever, connector housing size 3 A.



## Chapter 2 Equipment Interlocks

6. **Automation Direct** [www.automationdirect.com](http://www.automationdirect.com)  
Part Number: ZP-MC03A-1-FS003  
Quantity: 1  
Description: ZIPport female insert, connector housing size 3 A, 3-pole, screw terminals.
  
7. **Automation Direct** [www.automationdirect.com](http://www.automationdirect.com)  
Part Number: BMX-13-W  
Quantity: 1  
Description: Bimed cable gland, PG11 thread type.
  
8. **Automation Direct** [www.automationdirect.com](http://www.automationdirect.com)  
Part Number: FAZ-D2-1-SP  
Quantity: 1  
Description: REaton miniature supplementary protector, 2 A, 277 VAC/48 VDC, 1-pole, D curve.
  
9. **Automation Direct** [www.automationdirect.com](http://www.automationdirect.com)  
Part Number: PSL-12-030  
Quantity: 1  
Description: RHINO PSL series switching power supply, 12 VDC output, 2.1 A, 25 W, 120/240 VAC.
  
10. **Automation Direct** [www.automationdirect.com](http://www.automationdirect.com)  
Part Number: KN-TL14S  
Quantity: 1  
Description: Konnect-It screw triple-level sensor terminal block.
  
11. **Automation Direct** [www.automationdirect.com](http://www.automationdirect.com)  
Part Number: ZP-MC03A-2-STE11M  
Quantity: 1  
Description: Hood housing, 2-peg, top entry, connector housing size 3 A.

## Chapter 2 Equipment Interlocks

12. **Automation Direct** [www.automationdirect.com](http://www.automationdirect.com)  
Part Number: DN-SUPP-2-1  
Quantity: 1  
Description: DINnector mini supplementary protector, with reset, 2 A, 250 VAC/75 VDC, blade connection, 1-pole, UL 1077 recognized.
  
13. **Automation Direct** [www.automationdirect.com](http://www.automationdirect.com)  
Part Number: KN-10JTL12  
Quantity: 1  
Description: terminal block jumper, screw-down type, 10-pole, 24 A, 440 V.
  
14. **Automation Direct** [www.automationdirect.com](http://www.automationdirect.com)  
Part Number: DN-FE4L12-5  
Quantity: 1  
Description: DINnector screw circuit protection terminal block, accepts wire size 24-12 AWG, gray, 12 VAC/VDC LED indicator(s).
  
15. **Automation Direct** [www.automationdirect.com](http://www.automationdirect.com)  
Part Number: DN-R35S1-2  
Quantity: 1  
Description: DIN rail, slotted, 35 mm, 7.5 mm height.
  
16. **Amazon** [www.amazon.com](http://www.amazon.com)  
Quantity: 32  
Description: BATIGE 2 Ports Dual USB 3.0 Male to USB 3.0 Female AUX Flush Mount.
  
17. **Amazon** [www.amazon.com](http://www.amazon.com)  
Quantity: 1  
Description: Zulkit Junction Box ABS Plastic Dustproof Waterproof IP65 Universal Electrical Boxes Project Enclosure with Fixed Ear Black (6.22 × 3.54 × 2.36) inch.

## Chapter 2 Equipment Interlocks

18. **Amazon** [www.amazon.com](http://www.amazon.com)  
Quantity: 1  
Description: Bergen Industries Inc PS913163 3-Wire Appliance and Power Tool Cord, 9 ft, 16 AWG, 13 A/125 VAC, 1625 W , Black.
  
19. **Amazon** [www.amazon.com](http://www.amazon.com)  
Quantity: 16  
Description: HiLetgo 2pcs DC 12V 2 Channel Relay Module with Isolated Opto-coupler.
  
20. **Amazon** [www.amazon.com](http://www.amazon.com)  
Quantity: 1  
Description: QILIPSU Hinged Cover Stainless Steel Latch (370 × 270 × 150) mm (14.6 × 10.6 × 5.9) inches Junction Box with Mounting Plate.
  
21. **Amazon** [www.amazon.com](http://www.amazon.com)  
Quantity: 2  
Description: Nilight 8 Gang Rocker Switch Panel 5Pin On Off Toggle Switch Aluminum Holder 12V 24V.
  
22. **Amazon** [www.amazon.com](http://www.amazon.com)  
Quantity: 3  
Description: JAIZAIWJ 6 pcs 12 V Led Indicator Light 6 mm 1/4".
  
23. **Amazon** [www.amazon.com](http://www.amazon.com)  
Quantity: 1  
Description: ANMBEST 2PCS Panel Mounting RJ45 Waterproof Connector M25 Cat5/5e/6 Ethernet LAN Cable Coupler with Shield.

## Chapter 2 Equipment Interlocks

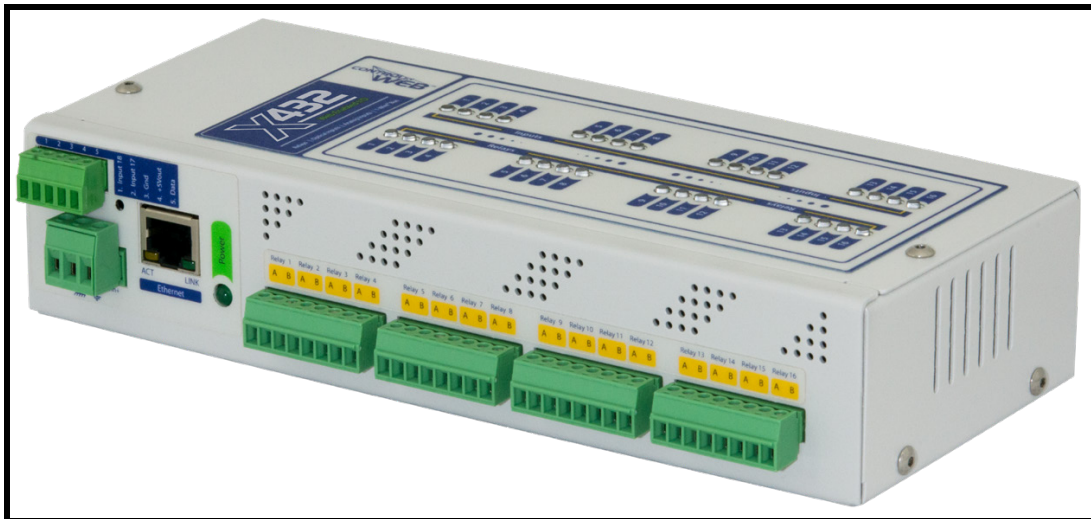
### 2.4.2 Connecting the interlock relay modules to a custom interlock control box

To connect each of the 16 interlock channels to custom interlock control boxes, we utilized 2 conductors from a 3 conductor 22 AWG cable, and screw terminal connectors. The components for connecting the interlock control box to the interlock module are listed directly below.

1. **Mencom Corporation** [www.mencom.com](http://www.mencom.com)  
Part Number: NAN-T-3MP-FW-ST  
Quantity: 32  
Description: NAN, Field Wireable, 3 Pole, Male Straight, Screw Terminals.
  
2. **Digikey** [www.digikey.com](http://www.digikey.com)  
Part Number: 1173LSL001-ND  
Quantity: 1000 ft.  
Description: 3 conductor multi-conductor cable slate 22 AWG.
  
3. **Digikey** [www.digikey.com](http://www.digikey.com)  
Part Number: 380-1422-ND  
Quantity: 32  
Description: USB 2.0 Cable A Male to A Male 6.00' (1.83m) Shielded.

## Chapter 2 Equipment Interlocks

### 2.5 NEMO setup and configuration of the control by web X-432 16 channel relay module for equipment interlocks



**Figure 2.14:** *The control by web X-432 16 channel relay module.*

## Chapter 2 Equipment Interlocks

### 2.5.1 X-432 Configuration

**X-432 | Quick-Start Guide**

**Basic Setup Steps**

1. Power the module and connect to network.
2. Set IP address on computer to be on the same network as the module. (Example: Set computer to 192.168.1.50)
3. To configure the module, open a web browser and enter:  
`http://192.168.1.2/setup.html`
4. Assign permanent IP address to module, then restart module.
5. Restore computer's IP address, if necessary, and access the module at its new IP address to finish setup.

**Factory Default Settings**

**IP Address:** 192.168.1.2

**Subnet Mask:** 255.255.255.0

**Control Page Web Address:** `http://192.168.1.2`

**Control Password:** *(no password set)*

**Setup Page Web Address:** `http://192.168.1.2/setup.html`

**Setup Username:** admin

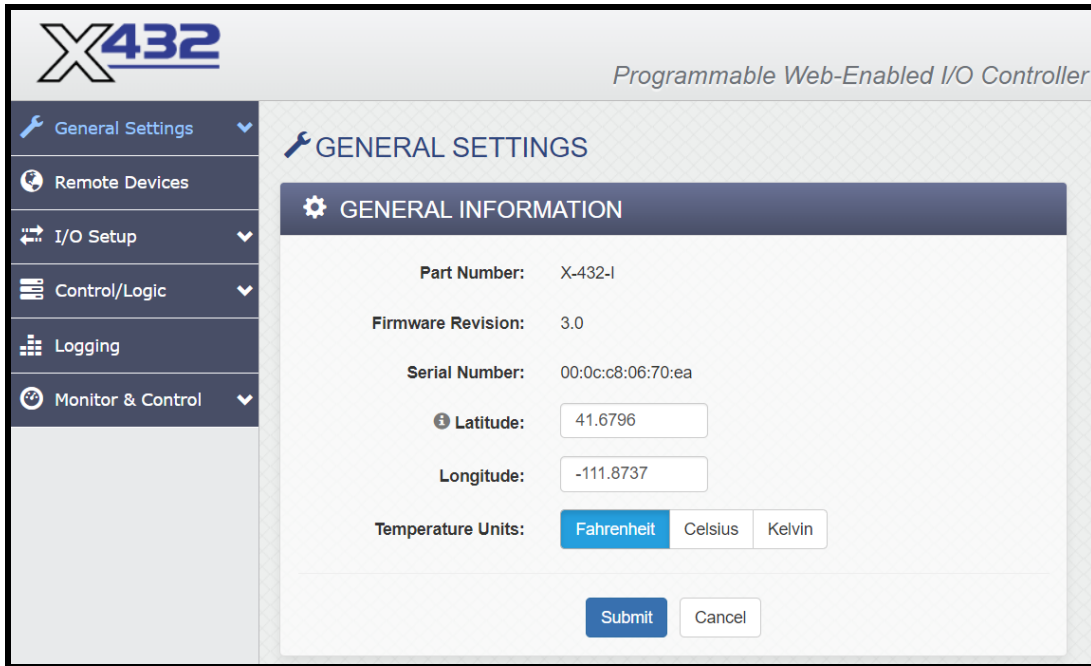
**Setup Password:** webrelay *(all lower case)*

See users manual for setup instructions:  
**[www.ControlByWeb.com/support/](http://www.ControlByWeb.com/support/)** *Rev 1.0*

**Figure 2.15:** The X-432 quick start guide.

## Chapter 2 Equipment Interlocks

Once the system is connected to your network (consult with IT for assistance), enter the IP address followed by **/Setup.html**. Login with the admin username and password when prompted. You should see the following screen.



The screenshot displays the X432 web interface. The top left features the X432 logo, and the top right identifies the device as a "Programmable Web-Enabled I/O Controller". A left-hand navigation menu includes "General Settings", "Remote Devices", "I/O Setup", "Control/Logic", "Logging", and "Monitor & Control". The main content area is titled "GENERAL SETTINGS" and contains a "GENERAL INFORMATION" section. This section lists the following details: Part Number (X-432-I), Firmware Revision (3.0), Serial Number (00:0c:c8:06:70:ea), Latitude (41.6796), and Longitude (-111.8737). The Temperature Units are set to Fahrenheit, with options for Celsius and Kelvin. At the bottom of the form are "Submit" and "Cancel" buttons.

GENERAL INFORMATION	
Part Number:	X-432-I
Firmware Revision:	3.0
Serial Number:	00:0c:c8:06:70:ea
Latitude:	<input type="text" value="41.6796"/>
Longitude:	<input type="text" value="-111.8737"/>
Temperature Units:	<input checked="" type="radio"/> Fahrenheit <input type="radio"/> Celsius <input type="radio"/> Kelvin

**Figure 2.16:** X-432 general information under the general settings tab.

## Chapter 2 Equipment Interlocks

Click on the **General Settings** then **Ethernet** will show you the following screen.

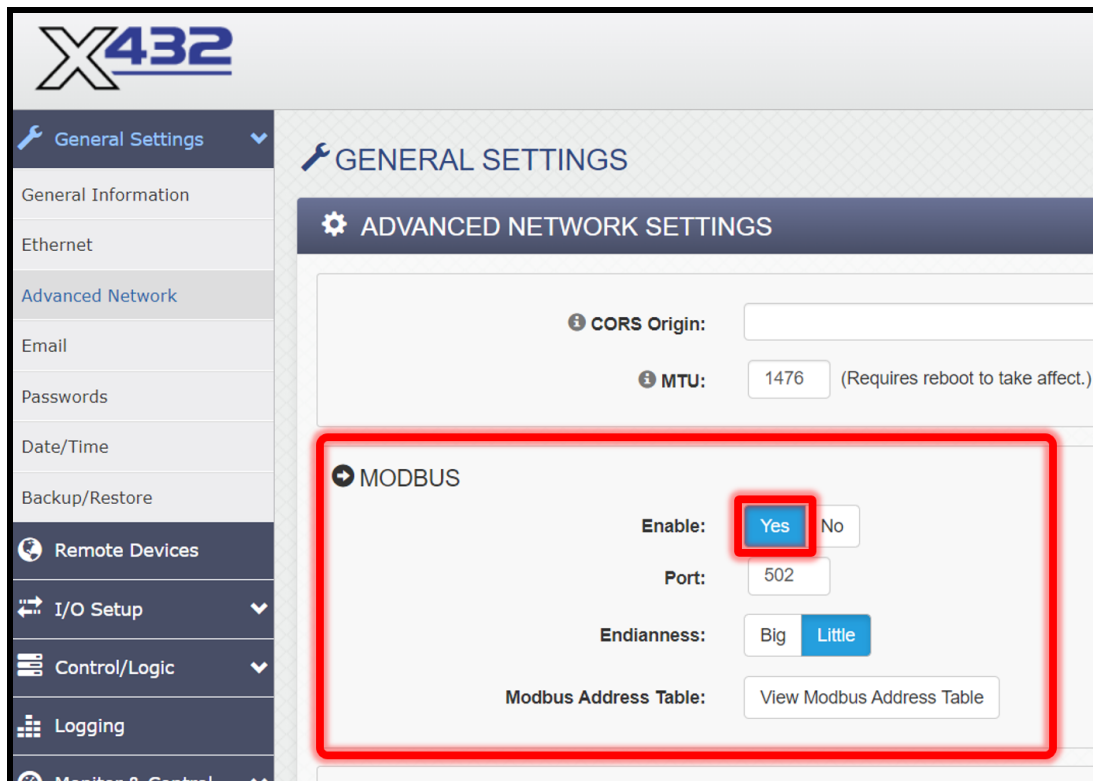
The screenshot displays the 'GENERAL SETTINGS' interface for the X-432 system, specifically the 'NETWORK SETTINGS' section. The interface includes a sidebar on the left with options like 'General Information', 'Ethernet', 'Advanced Network', 'Email', 'Passwords', 'Date/Time', 'Backup/Restore', 'Remote Devices', 'I/O Setup', 'Control/Logic', 'Logging', and 'Monitor & Control'. The main content area shows network configuration options: 'Use DHCP' (Yes/No), 'IP Address', 'Subnet Mask', 'Gateway', 'Preferred DNS Server', 'Alternate DNS Server', 'HTTP Port Enabled' (Yes/No), 'HTTP Port' (80), and 'HTTPS Port' (443). There are also buttons for 'Upload/View SSL Certificate' and 'Upload/View SSL Key'. A note at the bottom states 'Supports 1024-bit and 2048-bit encryption.' At the bottom of the form are 'Submit' and 'Cancel' buttons. Two red boxes highlight the IP address fields and the HTTP/HTTPS port fields. Red arrows point from callout boxes labeled 'Consult IT' and 'System Defaults' to these respective fields.

**Figure 2.17:** *The X-432 network settings.*



## Chapter 2 Equipment Interlocks

Within the **General Settings** click on the **Advanced Network**, then under the MODBUS section click on the YES button to enable the MODBUS protocol. The default value for the Port can be changed, however, the Endianness default value of Little must not be changed.



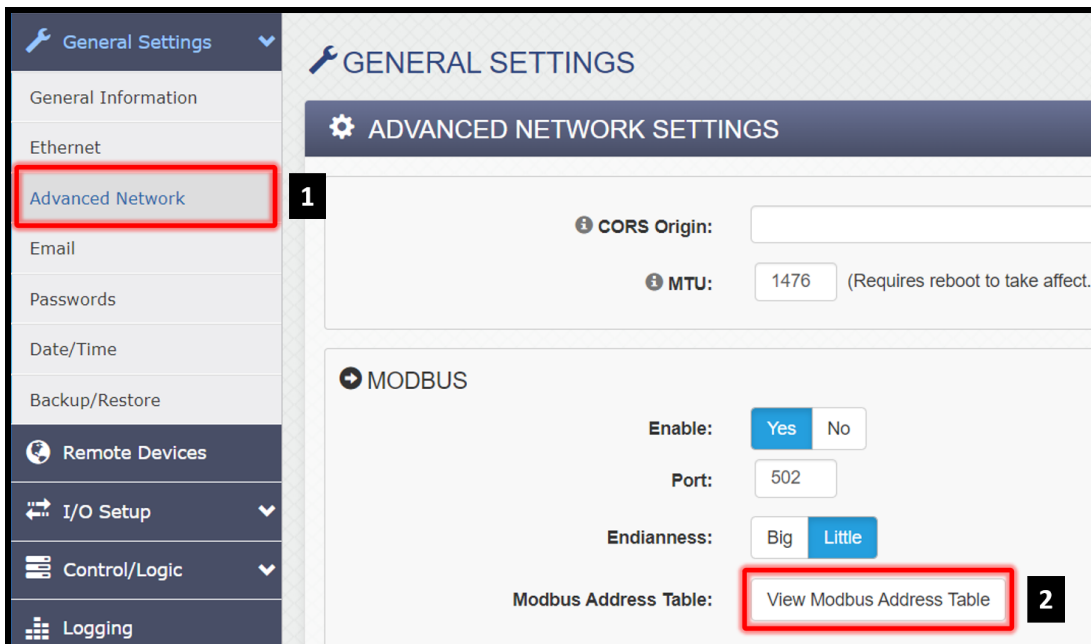
**Figure 2.18:** Enabling the X-432 MODBUS.

## Chapter 2 Equipment Interlocks

### 2.5.2 Retrieving the Modbus relay coil address

The Modbus coil address for each relay is needed when adding relays to NEMO. From the Control by Web X-432 browser window:

1. Under the General Settings, click on the **Advanced Network**.
2. Click on the **View Modbus Address Table** button.



**Figure 2.19:** The X-432 Advanced Network settings and accessing the Modbus address table.

## Chapter 2 Equipment Interlocks

IO Name	Register Addr					Coil Addr	Input Addr
	IO	Pulse Timer	Counter/Freq	On Timer	Total On Timer	IO	IO
Relay 1	36	548	--	--	--	18	
Relay 2	38	550	--	--	--	19	--
Relay 3	40	552	--	--	--	20	--
Relay 4	42	554	--	--	--	21	--
Relay 5	44	556	--	--	--	22	--
Relay 6	46	558	--	--	--	23	--
Relay 7	48	560	--	--	--	24	--
Relay 8	50	562	--	--	--	25	--
Relay 9	52	564	--	--	--	26	--
Relay 10	54	566	--	--	--	27	--
Relay 11	56	568	--	--	--	28	--
Relay 12	58	570	--	--	--	29	--
Relay 13	60	572	--	--	--	30	--
Relay 14	62	574	--	--	--	31	--
Relay 15	64	576	--	--	--	32	--
Relay 16	66	578	--	--	--	33	--

**Figure 2.20:** *The Modbus address table for the X-432 module.*

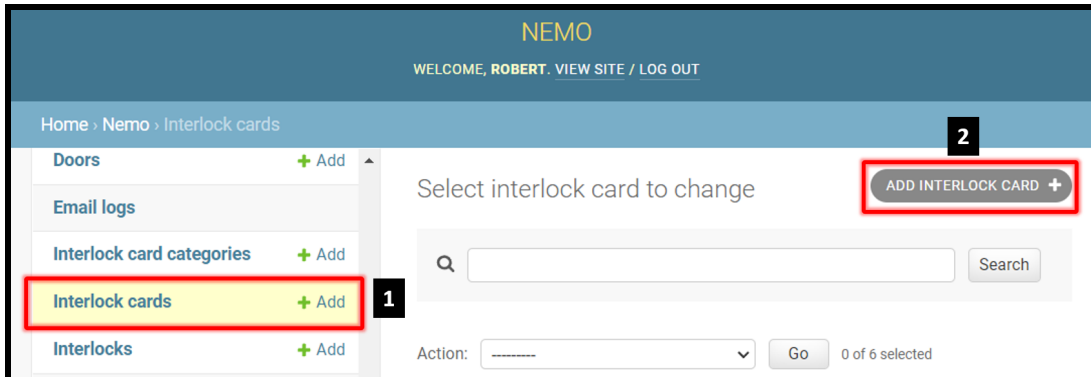
Table in figure 2.20 shows the Modbus address table. Each relay has a corresponding Coil Address IO. As highlighted in figure 2.20, Relay 1 has a Coil Address IO value of 18. Relays 2, 3 and 4, for instance, have Coil Address IO values of 19, 20, and 21, respectively. During the NEMO setup, we will be using the Coil Address IO values to setup the corresponding relays.

## Chapter 2 Equipment Interlocks

### 2.5.3 Configuring interlock cards and interlocks in NEMO

#### 2.5.3.1 Interlock card setup

In NEMO, Click **Administration** → **Detailed Administration** → **Interlock cards** and you will see the following page. Click the **ADD INTERLOCK CARD** button.



**Figure 2.21:** NEMO interlock card setup.

## Chapter 2 Equipment Interlocks

After clicking the **ADD INTERLOCK CARD** button, the following menu will appear.

The screenshot shows the 'Add interlock card' configuration form. The left sidebar lists various system components, with 'Interlock cards' highlighted. The main form fields are: Name (215-B103-1), Server (###.###.###.###), Port (502), Number, Even port, Odd port, Category (ModbusTcp), Username, Password, and an Enabled checkbox. The 'Enabled' checkbox is checked. At the bottom right, there are three buttons: 'Save and add another', 'Save and continue editing', and 'SAVE'. The 'SAVE' button is highlighted with a red box. The form is numbered 1 through 6, corresponding to the steps in the list below.

**Figure 2.22:** NEMO interlock card configuration setup.

1. Select a name for your X-432 module. We chose the naming convention of room where the interlock resides.
2. Enter the IP address of the X-432 module.
3. Enter the Port number of the module.
4. Choose Modbus Tcp as the protocol.
5. Check Enabled checkbox.
6. Click the **SAVE** button. At this point the enabled interlock card information will appear on the main **Interlock Cards** menu.

## Chapter 2 Equipment Interlocks

Figure 2.23 shows the added interlock card **215-B103-1** as Modbus TCP enabled on port 502.

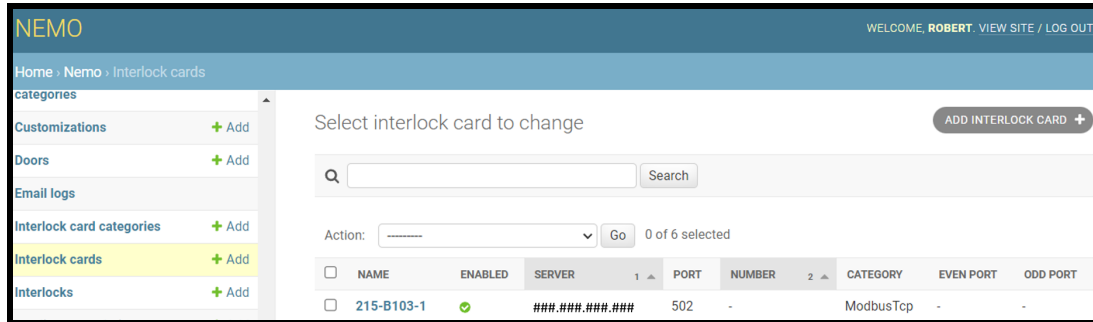


Figure 2.23: NEMO interlock cards status display.

### 2.5.3.2 Adding and Configuring Interlocks

In NEMO, Click **Administration** → **Detailed Administration** → **Interlocks** and you will see the following page. Click the **ADD INTERLOCK** button.

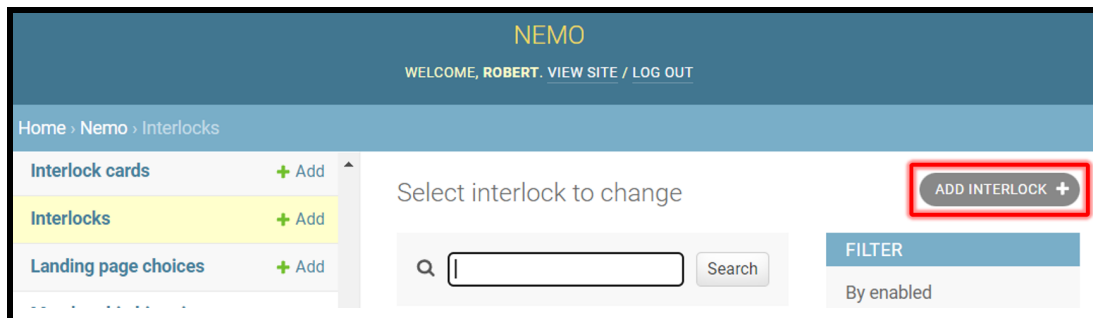
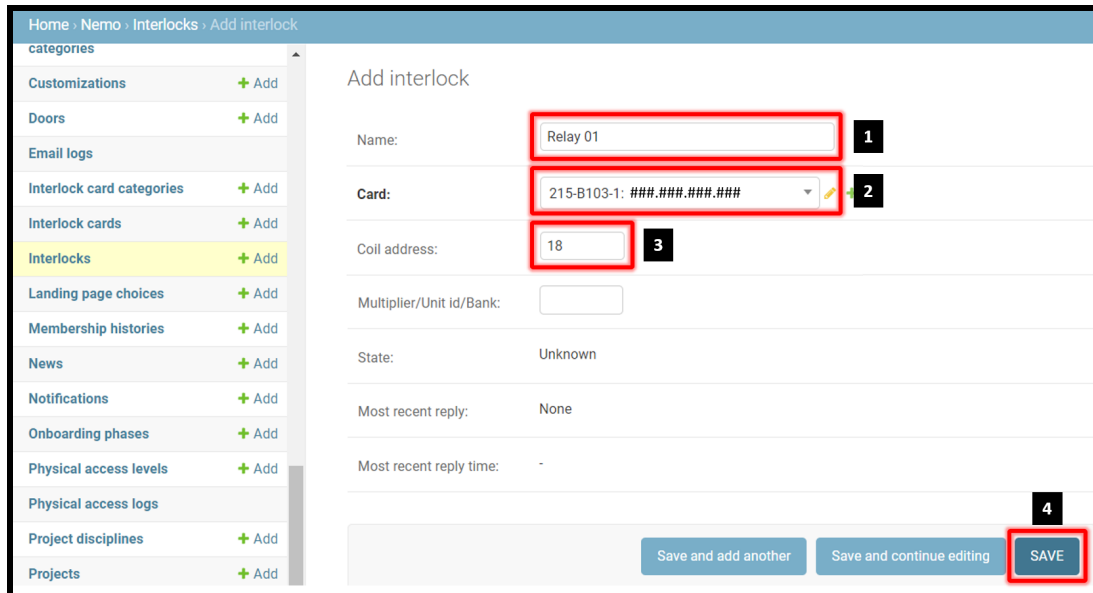


Figure 2.24: Adding interlocks through the NEMO interlocks menu.

## Chapter 2 Equipment Interlocks

After clicking the **ADD INTERLOCK** button, the following menu will appear.



The screenshot shows the 'Add interlock' form in the NEMO system. The form is titled 'Add interlock' and is located in the 'Interlocks' section of the 'Nemo' application. The form contains several fields: 'Name' (text input), 'Card' (dropdown menu), 'Coil address' (text input), 'Multiplier/Unit id/Bank' (text input), 'State' (text input), 'Most recent reply' (text input), and 'Most recent reply time' (text input). The 'Name' field contains 'Relay 01', the 'Card' field contains '215-B103-1: ###.###.###.###', and the 'Coil address' field contains '18'. The 'SAVE' button is highlighted with a red box. The form is numbered 1 through 4, corresponding to the steps in the list below.

**Figure 2.25:** NEMO interlock configuration.

1. Select a name for your interlock. We chose to name our interlocks with their corresponding relay number, in this case **Relay 01**.
2. From the pull-down menu, choose one of the available interlock cards.
3. Enter the Coil Address for the corresponding relay. As shown in figure 2.20, relay 1 corresponds to a Coil Address IO value of 18.
4. Click the **SAVE** button. At this point the information for the configured interlock will appear on the main **Interlocks** menu.

## Chapter 2 Equipment Interlocks

Figure 2.26 shows the configured 16 relay interlocks.

<input type="checkbox"/>	ID	NAME	CARD ENABLED	CARD	CHANNEL/RELAY/COIL
<input type="checkbox"/>	321	Relay 01	✔	215-B103-1: ###.###.###.###	18
<input type="checkbox"/>	322	Relay 02	✔	215-B103-1: ###.###.###.###	19
<input type="checkbox"/>	323	Relay 03	✔	215-B103-1: ###.###.###.###	20
<input type="checkbox"/>	324	Relay 04	✔	215-B103-1: ###.###.###.###	21
<input type="checkbox"/>	325	Relay 05	✔	215-B103-1: ###.###.###.###	22
<input type="checkbox"/>	326	Relay 06	✔	215-B103-1: ###.###.###.###	23
<input type="checkbox"/>	327	Relay 07	✔	215-B103-1: ###.###.###.###	24
<input type="checkbox"/>	328	Relay 08	✔	215-B103-1: ###.###.###.###	25
<input type="checkbox"/>	329	Relay 09	✔	215-B103-1: ###.###.###.###	26
<input type="checkbox"/>	330	Relay 10	✔	215-B103-1: ###.###.###.###	27
<input type="checkbox"/>	331	Relay 11	✔	215-B103-1: ###.###.###.###	28
<input type="checkbox"/>	332	Relay 12	✔	215-B103-1: ###.###.###.###	29
<input type="checkbox"/>	333	Relay 13	✔	215-B103-1: ###.###.###.###	30
<input type="checkbox"/>	334	Relay 14	✔	215-B103-1: ###.###.###.###	31
<input type="checkbox"/>	335	Relay 15	✔	215-B103-1: ###.###.###.###	32
<input type="checkbox"/>	336	Relay 16	✔	215-B103-1: ###.###.###.###	33

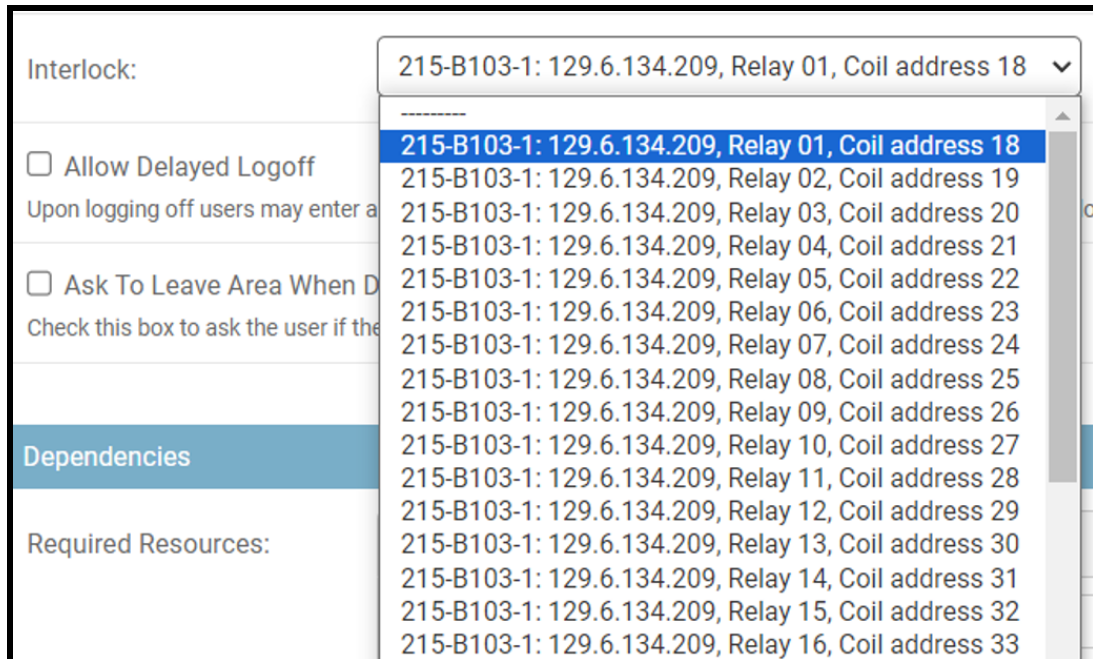
**Figure 2.26:** Fully configured 16-channel relays on the X-432 module.



## Chapter 2 Equipment Interlocks

### 2.5.4 Interlocking Equipment NEMO

In NEMO, Click **Administration** → **Detailed Administration** → **Tools** and you will see the equipment list. Click on any of the displayed tools, then scroll to the interlock section, click on the pull-down menu, choose the appropriate card and relay number, and click the **SAVE** button at the bottom of the page.



**Figure 2.27:** Interlocking equipment through NEMO.

## CHAPTER 3

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### Temperature and Humidity Sensing

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The National Institute of Standards and Technology (NIST), Center for Nanoscale Science and Technology (CNST) NanoFab has utilized the built-in NEMO sensor module to measure temperature and humidity throughout the NanoFab laboratory spaces. Temperature and relative humidity interface was designed to provide an easy implementation for remote monitoring of temperature and relative humidity via the MODBUS communication protocol.

The system uses the [X-410](#) web-enabled programmable controller (without power-over-ethernet) to monitor temperature and relative humidity. The controller can also monitor 4 digital inputs, control 4 relays, and up to 16 1-Wire sensors. The digital input and relay control features are not used in the below implementation.

The X-410 controller is connected to the internet via an Ethernet cable. The temperature and relative humidity probes [X-DTHS-P](#) are connected to the controller via a 1-wire bus. In our implementation, the controller is coupled to 8 X-DTHS-P temperature and relative humidity probes.

The interface module is a self-contained unit that houses all of the necessary components for multi-point temperature and humidity monitoring. It is housed in a NEMA-rated enclosure, which provides protection from the elements. The enclosure has external connections for power, Ethernet, and eight sensor connections. A LED on the door indicates the status of the power for the enclosure.

Once the interface module and NEMO are configured, you can use it to monitor

## Chapter 3 Temperature and Humidity Sensing

the temperature and humidity of up to eight temperature and humidity sensor pairs. NEMO is configured to poll the controller at a set interval to extract the temperature and relative humidity data values. The NEMO software will display the data in real time and allow you to export the data for further analysis. NEMO can also send alerts if the temperature or relative humidity exceeds a set threshold.

The following sections provide diagrammatic details of the interface construction and setup procedures, that allow you to fully construct and implement multi-point temperature and humidity monitoring with NEMO. If you do not want to construct the interface module yourself, you can purchase a fully built module from Jeff Hawks, from Hawks Technical Services LLC. The fully built module includes all of the necessary components and is ready to use. The following is contact information for Hawks Technical Services LLC:

**Jeff Hawks**  
**Hawks Technical Services LLC.**  
**2715 Swamp Creek Rd.**  
**Green Lane, PA. 18054**  
**C 215-872-0944**  
**jeffhawks@verizon.net**

### 3.1 The wiring diagram

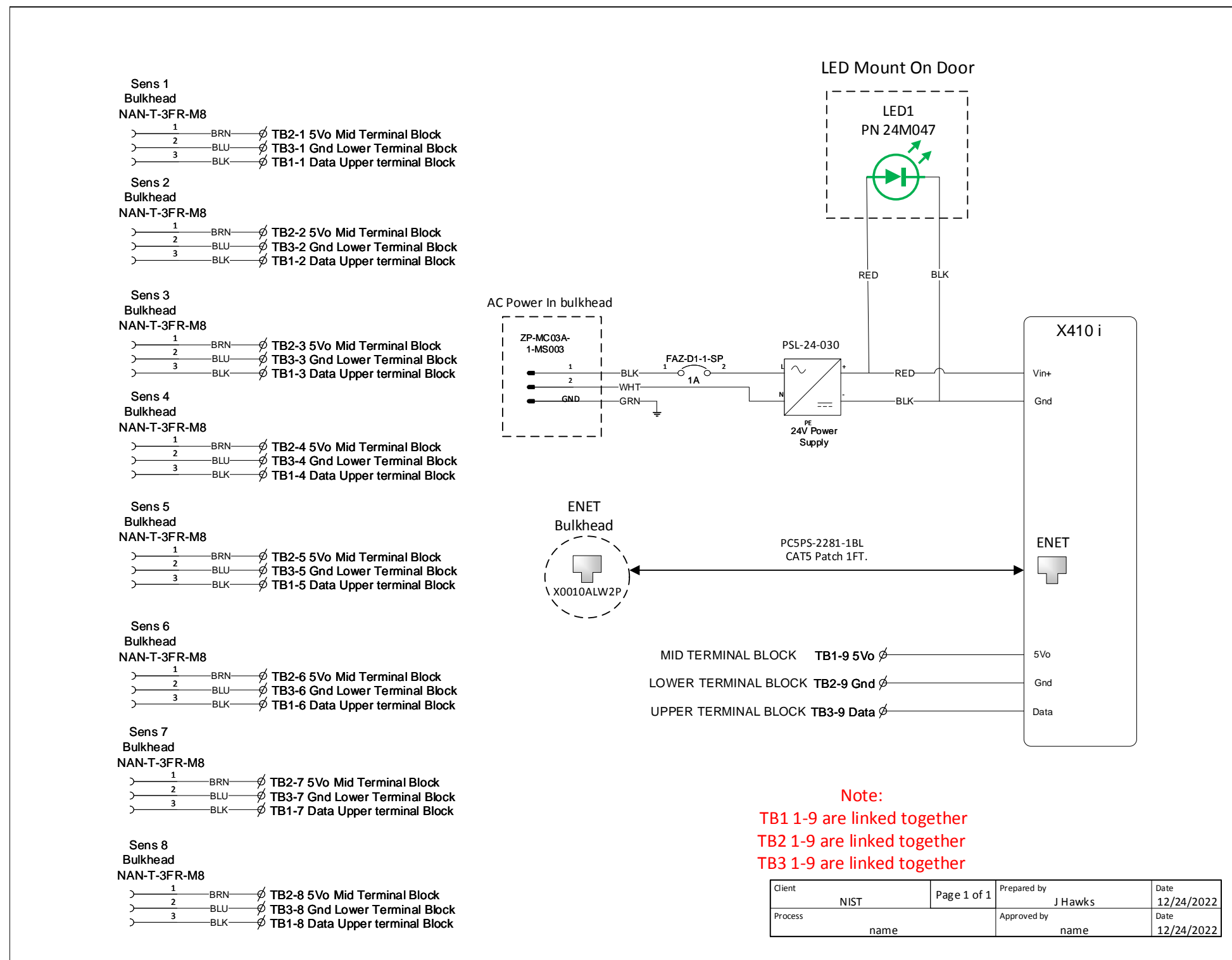
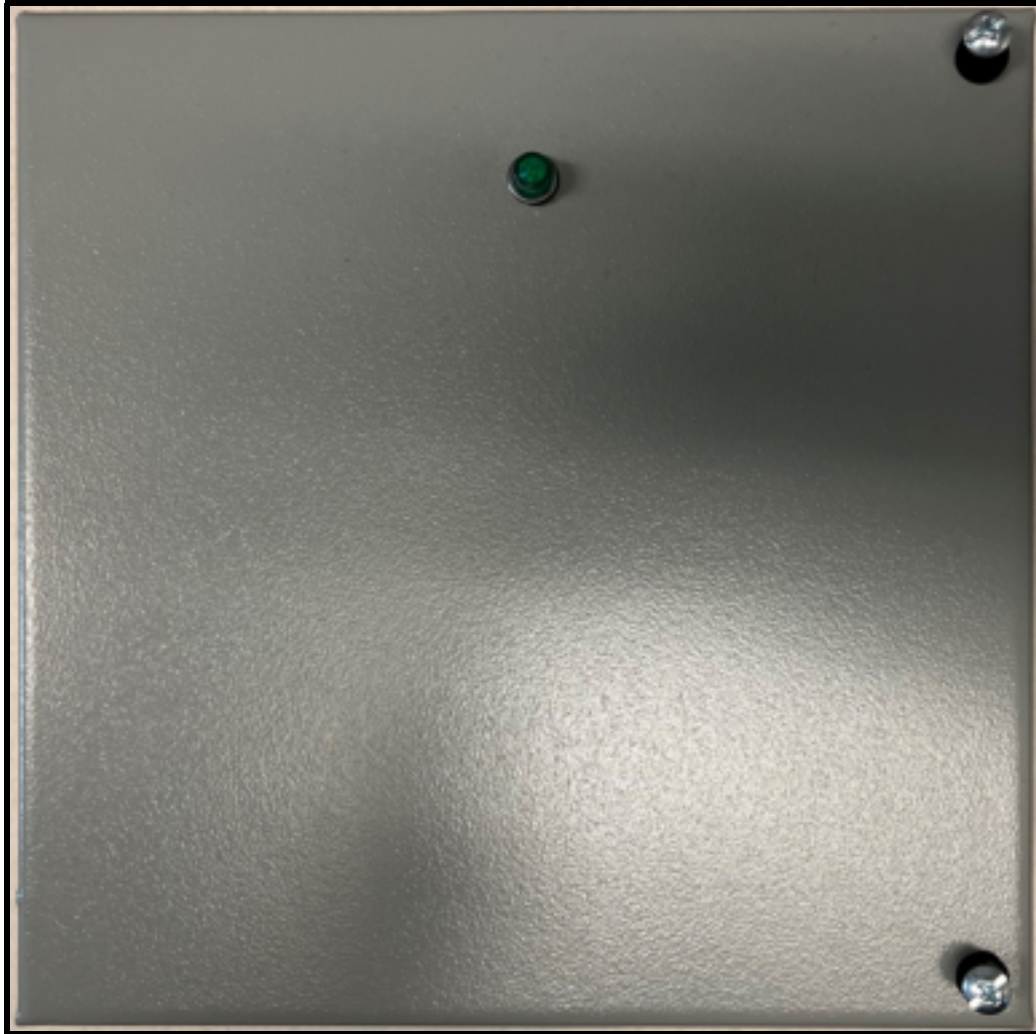


Figure 3.1: Interface box wiring diagram.

## Chapter 3 Temperature and Humidity Sensing

### 3.2 Images of the interface box

#### 3.2.1 Front view



**Figure 3.2:** *Front view of the interface box.*

## Chapter 3 Temperature and Humidity Sensing

### 3.2.2 Bottom view



**Figure 3.3:** *Bottom view of the interface box.*



## Chapter 3 Temperature and Humidity Sensing

### 3.2.3 Interior of door view



**Figure 3.4:** Interior door view of the interface box.

Chapter 3 Temperature and Humidity Sensing

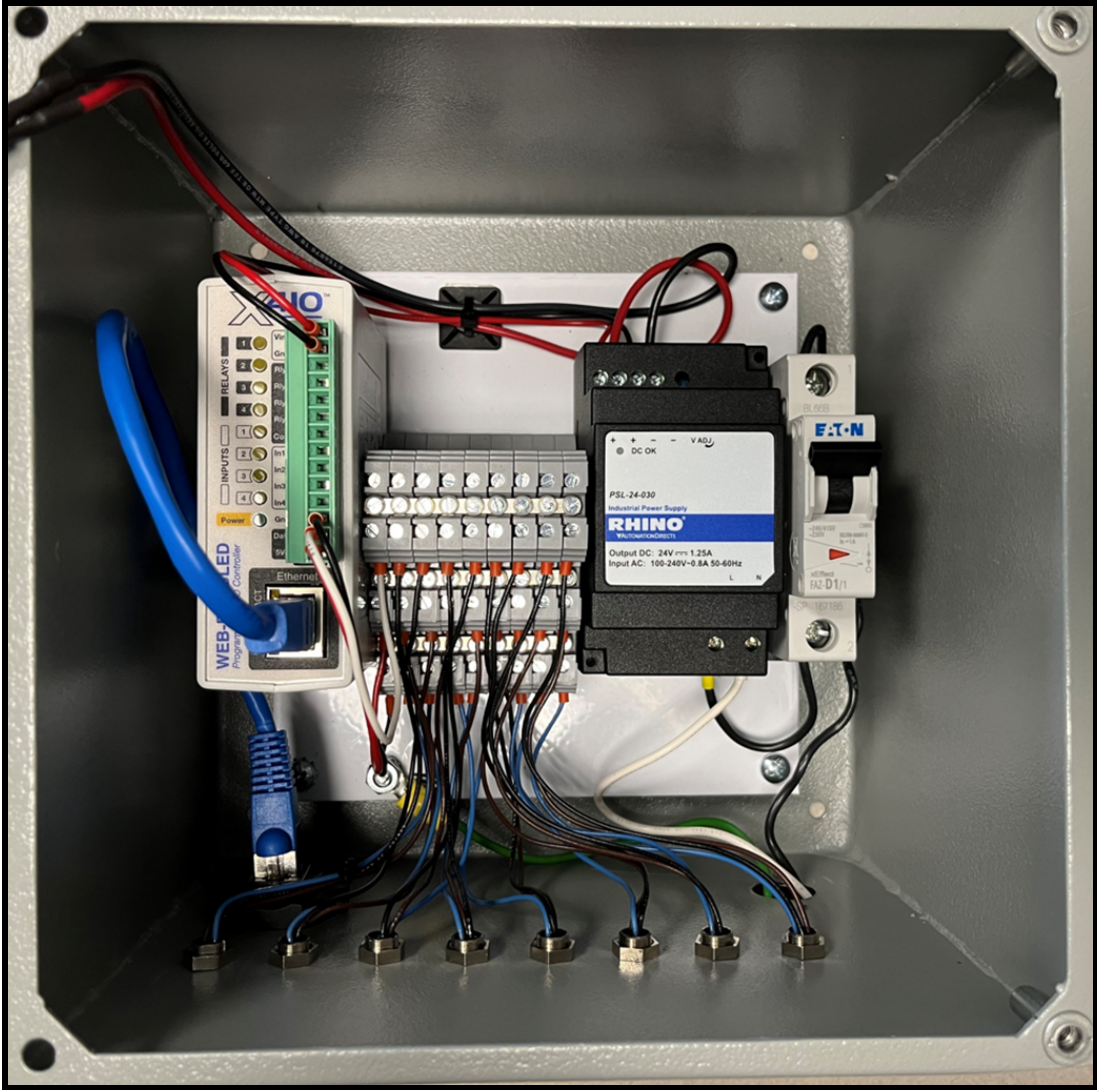


Figure 3.5: Interior view of the interface box.



## Chapter 3 Temperature and Humidity Sensing

### 3.3 Bill of materials

#### 3.3.1 Interface Module

Below are details of the specific parts that were used to build the interface module.

1. **Mencom Corporation** [www.mencom.com](http://www.mencom.com)  
Part Number: NAN-T-3FR-M8  
Quantity: 8  
Description: NAN, Receptacle, 3 Pole, Female Straight, 1 ft, 24 AWG, M8.
2. **Mencom Corporation** [www.mencom.com](http://www.mencom.com)  
Part Number: NAN-T-3MP-FW-ST  
Quantity: 8  
Description: NAN, Field Wireable, 3 Pole, Male Straight, Screw Terminals.
3. **Automation Direct** [www.automationdirect.com](http://www.automationdirect.com)  
Part Number: ZP-MC03A-1-MS003  
Quantity: 1  
Description: ZIPport male insert, connector housing size 3 A, 3-pole, screw terminals, accepts wire size 20 AWG to 14 AWG, 10 A, 600 VAC/VDC, poles numbered 1 to 3. For use with ZIPport multi-wire housings.
4. **Automation Direct** [www.automationdirect.com](http://www.automationdirect.com)  
Part Number: ZP-MC03A-2-SBHM  
Quantity: 1  
Description: ZIPport bulkhead housing, single lever, connector housing size 3 A. For use with ZIPport size 3 A, 2-peg connector housings.
5. **Automation Direct** [www.automationdirect.com](http://www.automationdirect.com)  
Part Number: ZP-MC03A-1-FS003  
Quantity: 1  
Description: ZIPport female insert, connector housing size 3 A, 3-pole, screw

## Chapter 3 Temperature and Humidity Sensing

terminals, accepts wire size 20 AWG to 14 AWG, 10 A, 600 VAC/VDC, poles numbered 1 to 3. For use with ZIPport multi-wire housings.

6. **Automation Direct** [www.automationdirect.com](http://www.automationdirect.com)  
Part Number: ZP-MC03A-2-STE11M  
Quantity: 1  
Description: ZIPport hood housing, 2-peg, top entry, connector housing size 3 A, (1) Pg 11 threaded hole, heavy-duty die cast aluminum. For use with ZIPport size 3 A single lever connector housings.
  
7. **Automation Direct** [www.automationdirect.com](http://www.automationdirect.com)  
Part Number: BMX-13-W  
Quantity: 1  
Description: Bimed cable gland, PG11 thread type, polyamide, light gray, accepts 5 to 10mm diameter cable, IP68. Package of 5. Mounting hardware included.
  
8. **Automation Direct** [www.automationdirect.com](http://www.automationdirect.com)  
Part Number: FAZ-D1-1-SP  
Quantity: 1  
Description: Eaton miniature supplementary protector, 1 A, 277 VAC / 48 VDC, 1-pole, D curve, thermal magnetic, 5 kA at 277 VAC interrupting rating, 35 mm DIN rail mount.
  
9. **Automation Direct** [www.automationdirect.com](http://www.automationdirect.com)  
Part Number: PSL-24-030  
Quantity: 1  
Description: RHINO PSL series switching power supply, 24 VDC to 28 VDC output, 1.25 A, 30 W, 120/240 VAC or 125 VDC to 375 VDC nominal input, 1-phase, enclosed, plastic housing, 35mm DIN rail mount, screw terminals, NEC Class 2.
  
10. **Automation Direct** [www.automationdirect.com](http://www.automationdirect.com)  
Part Number: KN-TL14S

## Chapter 3 Temperature and Humidity Sensing

Quantity: 1

Description: Konnect-It screw triple-level sensor terminal block, accepts wire size 24 AWG to 12 AWG, gray, 24 A, 300 V rated (UL), 35 mm DIN rail mount, 100 kA SCCR. Package of 20. For use with jumpers KN-2JTL12, KN-3JTL12, KN-4JTL12 and KN-10JTL12.

11. **Automation Direct** [www.automationdirect.com](http://www.automationdirect.com)

Part Number: KN-ECTLS

Quantity: 1

Description: Konnect-It terminal block end cover, gray. Package of 10. For use with KN-TL14S series terminal blocks.

12. **Automation Direct** [www.automationdirect.com](http://www.automationdirect.com)

Part Number: KN-10JTL12

Quantity: 1

Description: Konnect-It terminal block jumper, screw-down type, 10-pole, 24 A, 440 V. Package of 5. For use with multiple terminal blocks.

13. **Automation Direct** [www.automationdirect.com](http://www.automationdirect.com)

Part Number: WA080806GIE

Quantity: 1

Description: Wiegmann enclosure, NEMA 12/13, 8 in × 8 in × 6 in (H × W × D), wall mount, carbon steel, ANSI 61 gray, powder coat finish, hinged screw cover.

14. **Automation Direct** [www.automationdirect.com](http://www.automationdirect.com)

Part Number: N1P0808

Quantity: 1

Description: Wiegmann subpanel, carbon steel, white, powder coat finish. For use with 8 × 8 (H × W) N1C08080x, RHC08080x and WA08080xGIE enclosures.

15. **Automation Direct** [www.automationdirect.com](http://www.automationdirect.com)

Part Number: DN-R35S1-2

## Chapter 3 Temperature and Humidity Sensing

Quantity: 1

Description: DIN rail, slotted, 35 mm, 7.5 mm height (8-inch length required).

16. **Tripp Lite** [www.mouser.com](http://www.mouser.com); [www.alliedelec.com](http://www.alliedelec.com); [www.digikey.com](http://www.digikey.com); [www.cdw.com](http://www.cdw.com)

Part Number: N206-BC01-IND

Quantity: 1

Description: Cat6 RJ45 Shielded Industrial Panel Mount Bulkhead Coupler, Female to Female feed through, with Dust Cap.

17. **Primus Cable** [www.primuscable.com](http://www.primuscable.com)

Part Number: PC5PS-2281-1BL

Quantity: 1

Description: CAT5E Shielded Patch cord 12 inch.

18. **Grainger** [www.grainger.com](http://www.grainger.com)

Part Number: 24M047

Quantity: 1

Description: Round Indicator Light: Green, Male 0.110 Connector, LED, 24 VDC, 8 mm mounting diameter.

### 3.3.2 Connecting Temperature and Humidity Probes

To connect 6 temperature and humidity probes, we utilized a 3 conductor 22 AWG cable, screw terminals, and Y-style splitters. The Y-style splitters were used to minimize losses by daisy chaining multiple sensors from various laboratories. Sensors can be attached to the 1-Wire Bus with a maximum recommended total cable length of 182 m (600 feet) from the module without any loss of measurement accuracy. The components for connecting sensors to the interface box are listed directly below.

1. **Mencom Corporation** [www.mencom.com](http://www.mencom.com)

Part Number: NAN-T-3MP-FW-ST

Quantity: 7

## Chapter 3 Temperature and Humidity Sensing

Description: NAN, Field Wireable, 3 Pole, Male Straight, Screw Terminals.

2. **Mencom Corporation** [www.mencom.com](http://www.mencom.com)

Part Number: NAN-T-3MP-FW-ST

Quantity: 8

Description: NAN, Field Wireable, 3 Pole, Female Straight, Screw Terminals.

3. **Newark** [www.newark.com](http://www.newark.com)

Part Number: 46AC2348

Quantity: 7

Description: TE Connectivity: 3P M8 T distributor, Y-style, 3 position M8 plug.

4. **Digikey** [www.digikey.com](http://www.digikey.com)

Part Number: 1173LSL001-ND

Quantity: 1000 ft.

Description: 3 conductor multi-conductor cable slate 22 AWG.

## Chapter 3 Temperature and Humidity Sensing

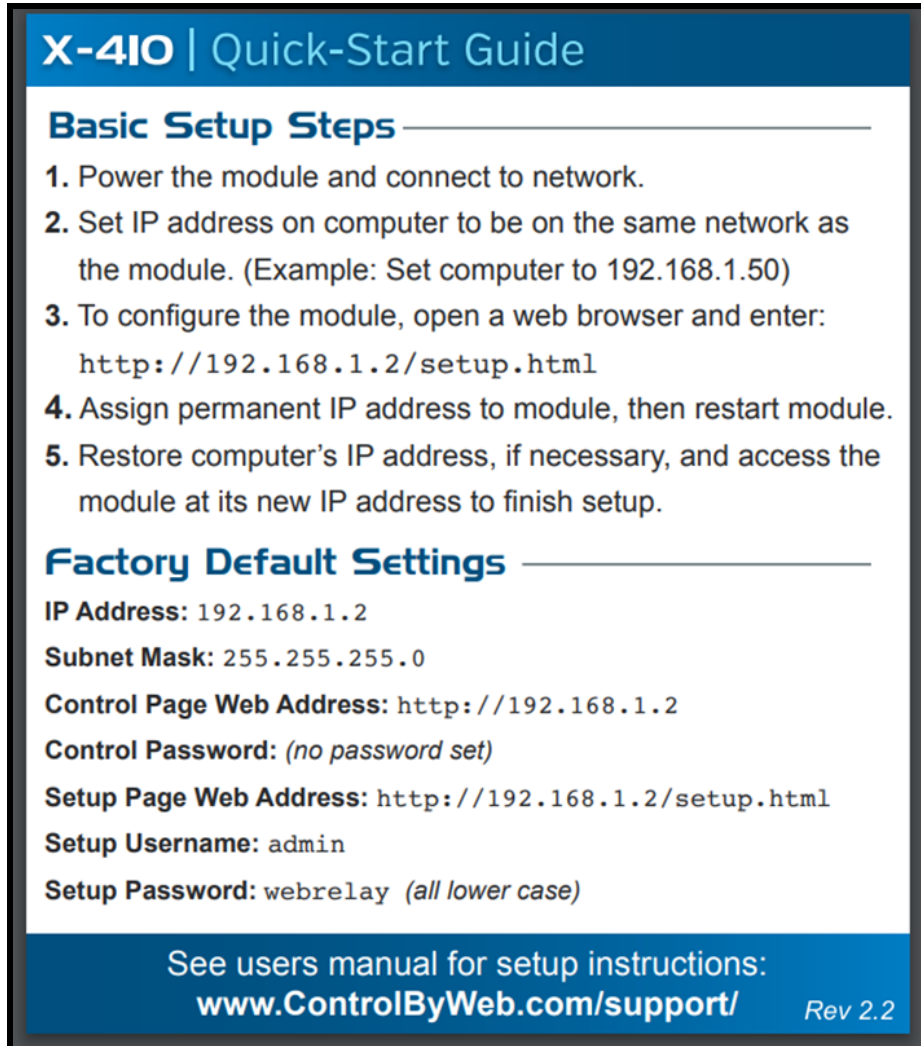
### 3.4 NEMO setup and configuration of the control by web X-410 module for temperature and relative humidity monitoring



Figure 3.6: The control by web X-410 module.

## Chapter 3 Temperature and Humidity Sensing

### 3.4.1 X-410 Configuration



**X-410 | Quick-Start Guide**

**Basic Setup Steps**

1. Power the module and connect to network.
2. Set IP address on computer to be on the same network as the module. (Example: Set computer to 192.168.1.50)
3. To configure the module, open a web browser and enter:  
`http://192.168.1.2/setup.html`
4. Assign permanent IP address to module, then restart module.
5. Restore computer's IP address, if necessary, and access the module at its new IP address to finish setup.

**Factory Default Settings**

**IP Address:** 192.168.1.2

**Subnet Mask:** 255.255.255.0

**Control Page Web Address:** `http://192.168.1.2`

**Control Password:** *(no password set)*

**Setup Page Web Address:** `http://192.168.1.2/setup.html`

**Setup Username:** admin

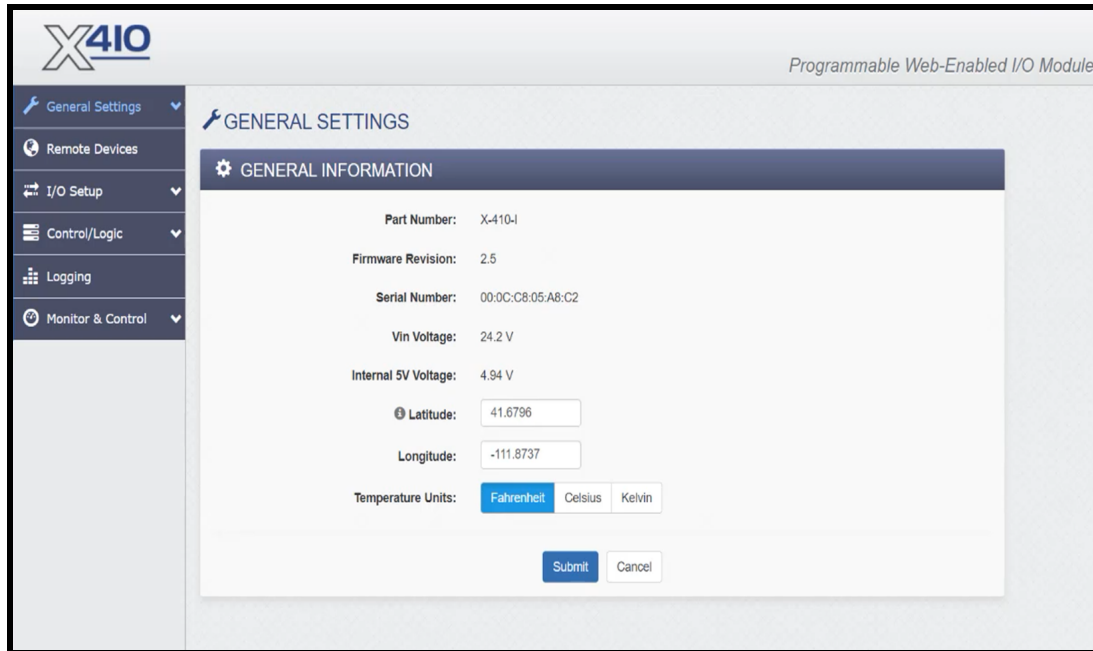
**Setup Password:** webrelay *(all lower case)*

See users manual for setup instructions:  
[www.ControlByWeb.com/support/](http://www.ControlByWeb.com/support/) Rev 2.2

**Figure 3.7:** The X-410 quick start guide.

## Chapter 3 Temperature and Humidity Sensing

Once the system is connected to your network (consult with IT for assistance), enter the IP address followed by **/Setup.html**. Login with the admin username and password when prompted. You should see the following screen.



**Figure 3.8:** General information under the general settings tab.



## Chapter 3 Temperature and Humidity Sensing

Clicking on **General Settings** then **Network** will show you the following screen.

The screenshot displays the 'GENERAL SETTINGS' page for 'NETWORK SETTINGS'. The left sidebar lists various settings categories, with 'Network' selected. The main content area shows the following configuration options:

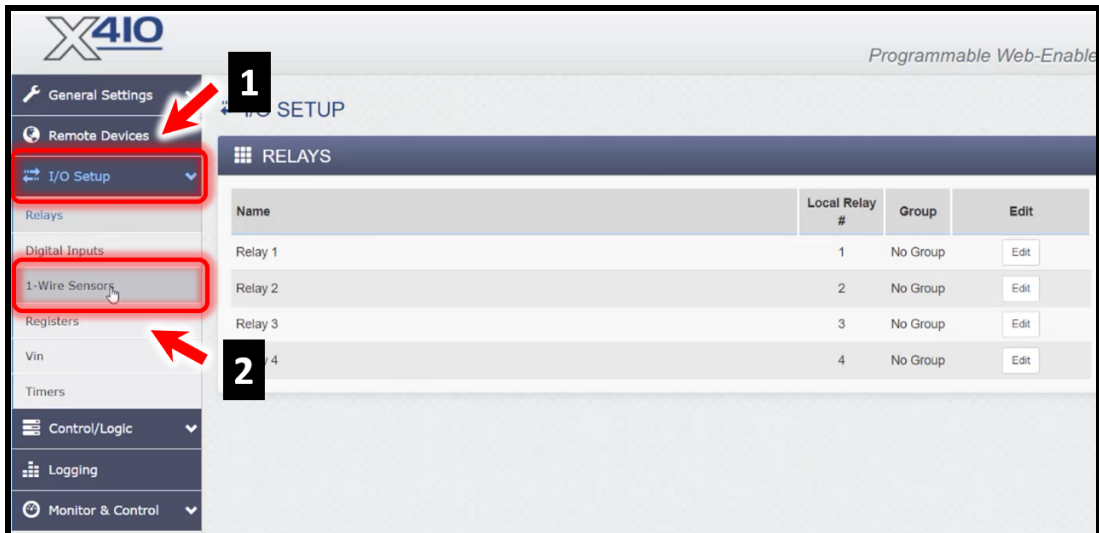
- Use DHCP:** Radio buttons for 'Yes' and 'No'.
- IP Address:** Text input field containing '###.###.###.###'.
- Subnet Mask:** Text input field containing '###.###.###.###'.
- Gateway:** Text input field containing '###.###.###.###'.
- Preferred DNS Server:** Text input field containing '###.###.###.###'.
- Alternate DNS Server:** Text input field containing '###.###.###.###'.
- HTTP Port Enabled:** Radio buttons for 'Yes' and 'No'.
- HTTP Port:** Text input field containing '80'.
- HTTPS Port:** Text input field containing '443'.

Annotations in the image include a red box around the IP Address, Subnet Mask, Gateway, Preferred DNS Server, and Alternate DNS Server fields, with a red arrow pointing to a box labeled 'Consult IT'. Another red box is around the HTTP Port field, with a red arrow pointing to a box labeled 'System Defaults'. At the bottom, there are 'Submit' and 'Cancel' buttons, and a note: 'Upload/View SSL Certificate Upload/View SSL Key Supports 1024-bit and 2048-bit encryption.'

**Figure 3.9:** The X-410 network settings.

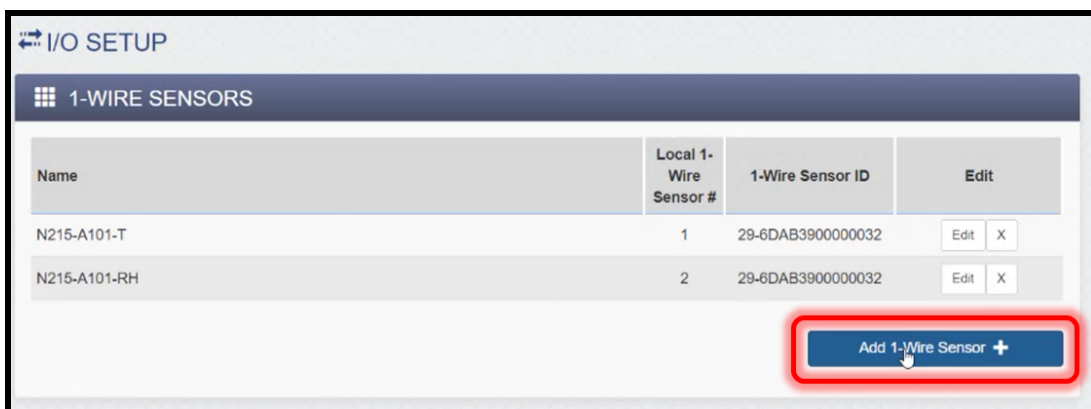
## Chapter 3 Temperature and Humidity Sensing

Click on **I/O Setup** then click on the **1-Wire Sensors** option.



**Figure 3.10:** The X-410 I/O setup for the 1-wire sensors.

The following screen shows you the sensors that are currently configured and allows for you to add additional sensors. Make sure the sensor you wish to configure is securely attached then click the **Add 1-Wire Sensor** button.



**Figure 3.11:** Adding the temperature and humidity 1-wire sensors.

## Chapter 3 Temperature and Humidity Sensing

1. Select the sensor you wish to add from the Sensor ID pulldown menu.
2. Enter the appropriate Local 1-Wire Number.
3. Enter the number of decimal places you wish to record.
4. Click the **Add 1-Wire Sensor** button.

The screenshot shows the 'Add 1-Wire Sensor' configuration window. The fields are as follows:

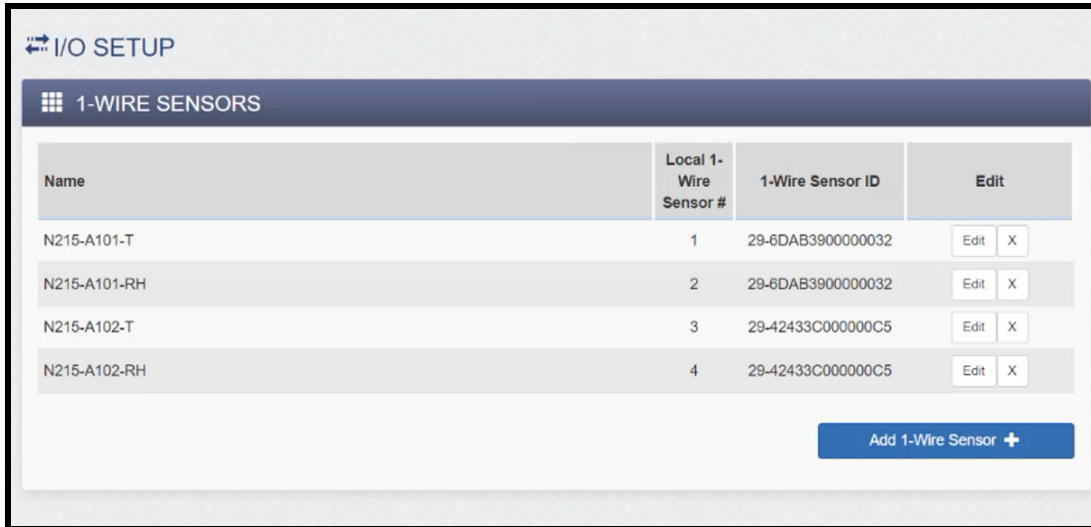
- 1-Wire Sensor Name:** N215-A102-T
- Sensor ID:** 29-42433C000000C5 (Temperature) (with a refresh button)
- Local 1-Wire Number:** 3
- Decimal Places:** 2
- Offset:** 0.00

The 'Add 1-Wire Sensor' button is highlighted with a red box and a red arrow pointing to it from the number 4.

**Figure 3.12:** Adding the temperature and humidity 1-wire sensors configuration.

## Chapter 3 Temperature and Humidity Sensing

After the addition of the sensor, you will return to the I/O Setup for 1-Wire Sensors page.



Name	Local 1-Wire Sensor #	1-Wire Sensor ID	Edit
N215-A101-T	1	29-6DAB3900000032	<input type="button" value="Edit"/> <input type="button" value="X"/>
N215-A101-RH	2	29-6DAB3900000032	<input type="button" value="Edit"/> <input type="button" value="X"/>
N215-A102-T	3	29-42433C000000C5	<input type="button" value="Edit"/> <input type="button" value="X"/>
N215-A102-RH	4	29-42433C000000C5	<input type="button" value="Edit"/> <input type="button" value="X"/>

**Figure 3.13:** The X-410 I/O setup for the 1-wire sensors showing all the added sensors.

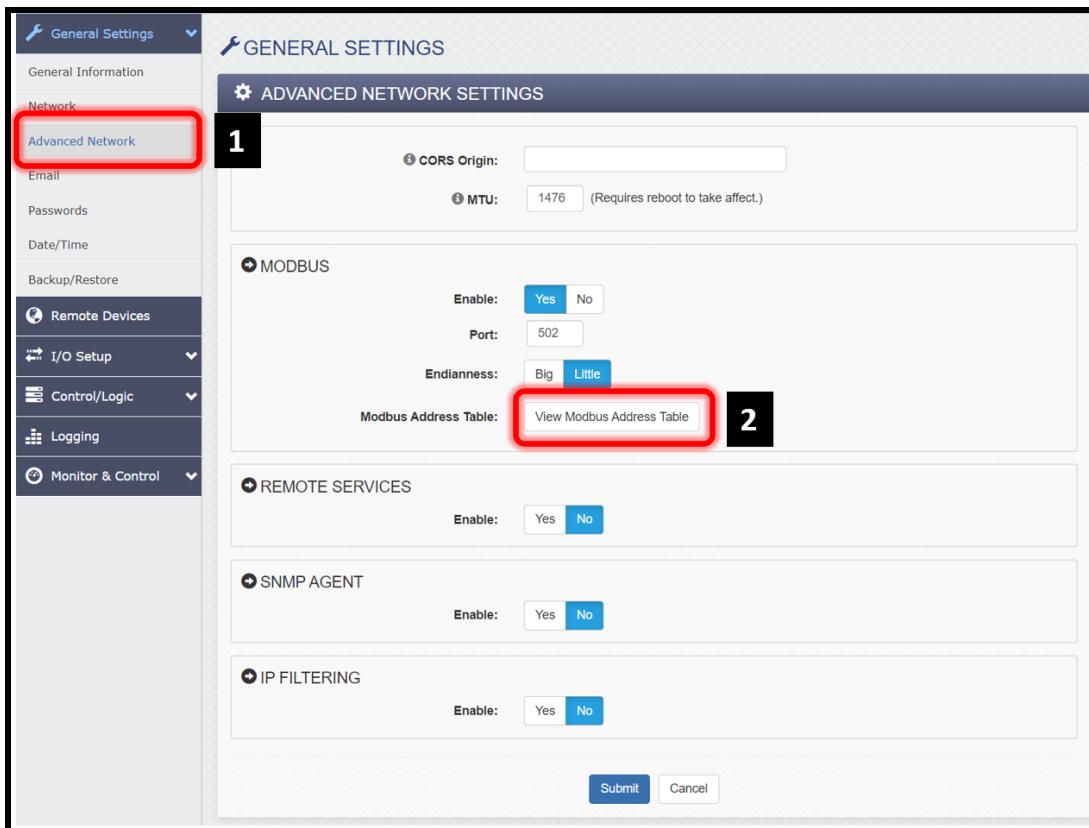
Please leave the Control by Web browser window open. You will need it later in the setup process.

## Chapter 3 Temperature and Humidity Sensing

### 3.4.2 Retrieving the sensor Modbus address

The Modbus address for each sensor is needed when adding sensors to NEMO. From the Control by Web X-410 browser window:

1. Under the General Settings, click on the **Advanced Network**.
2. Click on the **View Modbus Address Table** button.



**Figure 3.14:** The X-410 Advanced Network settings and accessing the Modbus address table.

## Chapter 3 Temperature and Humidity Sensing

Modbus Address Table							
IO Name	IO	Register Addr				Coil Addr	Input Addr
		Pulse Timer	Counter/Freq	On Timer	Total On Timer	IO	IO
Digital Input 1	0	--	1024	1536	2048	--	0
Digital Input 2	2	--	1026	1538	2050	--	1
Digital Input 3	4	--	1028	1540	2052	--	2
Digital Input 4	6	--	1030	1542	2054	--	3
Relay 1	8	520	--	--	--	4	--
Relay 2	10	522	--	--	--	5	--
Relay 3	12	524	--	--	--	6	--
Relay 4	14	526	--	--	--	7	--
Vin	16	--	--	--	--	--	--
Register 1	18	--	--	--	--	--	--
N215-A101-T	20	--	--	--	--	--	--
N215-A101-RH	22	--	--	--	--	--	--

**Figure 3.15:** *The Modbus address table.*

Table in figure 3.15 shows the Modbus address table. The temperature and relative humidity sensors have an IO address of 20 and 22, respectively. During the NEMO setup, we will be using the IO address 20 to set up the temperature sensor named N215-A101-T. Also, since the IO address values are in increments of 2, this is the value that will be used in the NEMO sensor setup.

## Chapter 3 Temperature and Humidity Sensing

### 3.4.3 Configuring and adding sensors in NEMO

#### 3.4.3.1 Sensor card setup

In NEMO, Click **Administration** → **Detailed Administration** → **Sensors** → **Sensor cards** and you will see the following page. Click the ADD SENSOR CARD button.

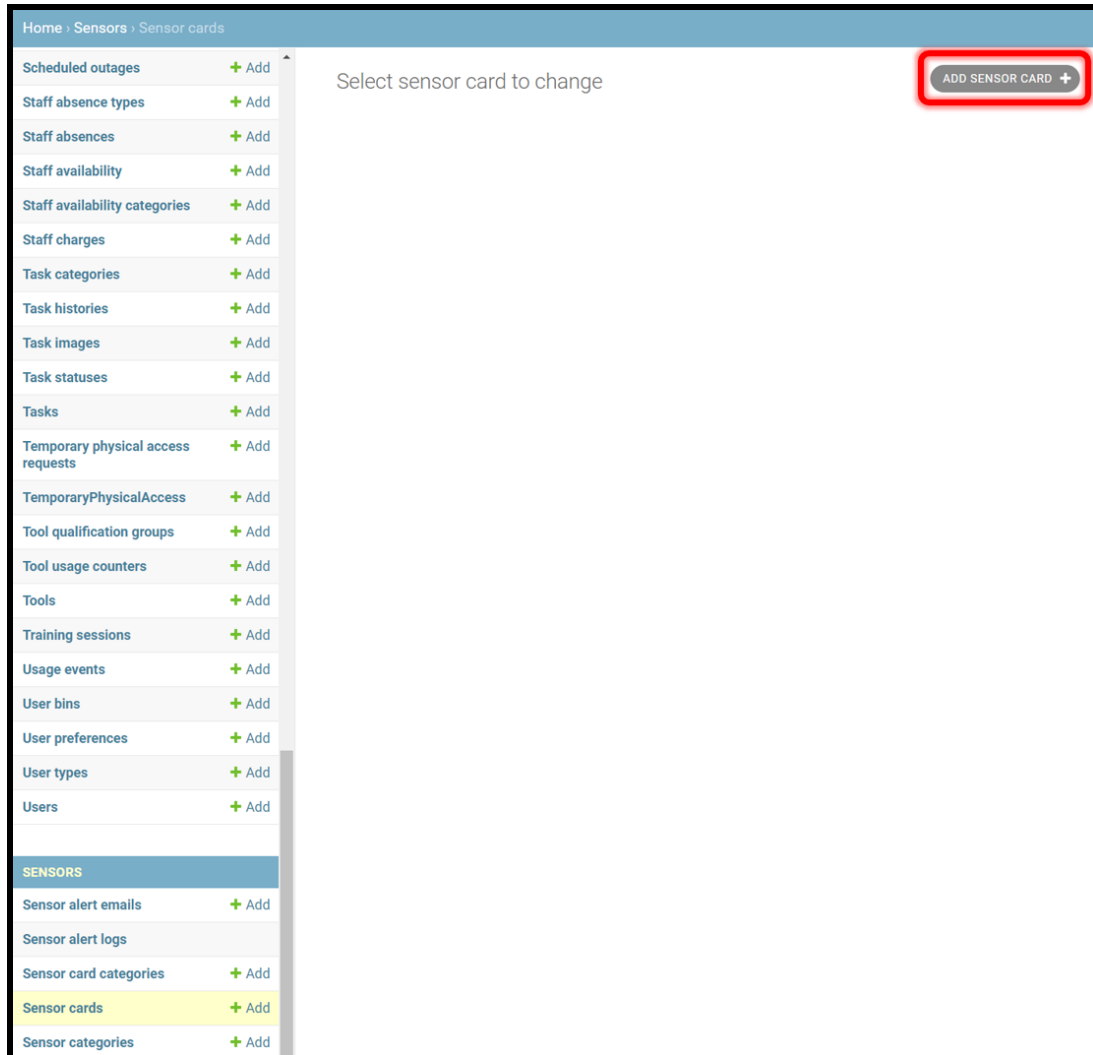


Figure 3.16: NEMO sensor card setup.

## Chapter 3 Temperature and Humidity Sensing

After clicking the Add Sensor Card button, the following menu will appear.

The screenshot shows a web form titled "Add sensor card" with the following fields and controls:

- Name:** A text input field containing "215-Cleanroom-A-Side", highlighted with a red box and labeled with a black box containing the number "1".
- Server:** A text input field containing "XXX.XXX.XXX.XXX", highlighted with a red box and labeled with a black box containing the number "2".
- Port:** A text input field containing "502", highlighted with a red box and labeled with a black box containing the number "3".
- Category:** A dropdown menu showing "ModbusTcp" with a pencil and plus icon to its right, highlighted with a red box and labeled with a black box containing the number "4".
- Username:** An empty text input field.
- Password:** An empty text input field.
- Enabled:** A checked checkbox.
- Buttons:** Three buttons at the bottom: "Save and add another", "Save and continue editing", and "SAVE". The "SAVE" button is highlighted with a red box and labeled with a black box containing the number "5".

**Figure 3.17:** NEMO sensor card configuration setup.

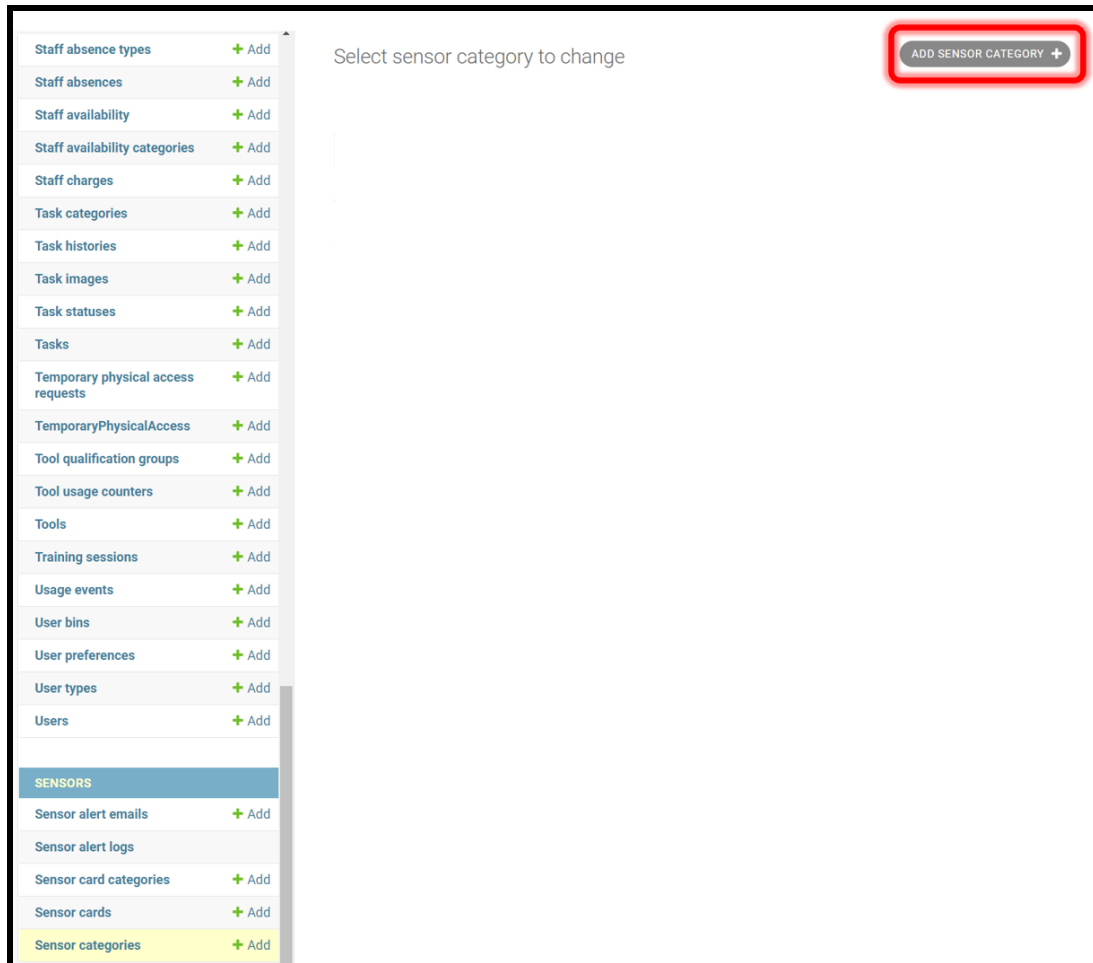
1. Select a name for your X-410 module.
2. Enter the IP address of the X-410 module.
3. Enter the Port number of the module.
4. Choose Modbus Tcp as the protocol, and ensure that the Enabled checkbox is checked.
5. Click the **SAVE** button. At this point the enabled sensor card information will appear on the main **Sensor Card** menu.



## Chapter 3 Temperature and Humidity Sensing

### 3.4.3.2 Sensor category setup

In NEMO, Click **Administration** → **Detailed Administration** → **Sensors** → **Sensor categories** and you will see the following page. Click the ADD SENSOR CATEGORY button.



**Figure 3.18:** NEMO sensor category setup.

## Chapter 3 Temperature and Humidity Sensing

After clicking the Add Sensor Category button, the following menu will appear.

Change sensor category

215-Temperature and Relative Humidity HISTORY

Name:  **1**  
The name for this sensor category

Parent:  + x **2**

**Figure 3.19:** Adding sensor categories to NEMO.

1. Select a name the sensor area. In our case we select Building 215 as the prefix identifier. Multiple sensor categories can be grouped into parent-child relationship. See NEMO feature manual for more information on this topic.
2. Click the **SAVE** button. At this point the sensor category information will appear on the main **Sensor Categories** menu, as shown in the below figure 3.20.

<input type="checkbox"/>	NAME	PARENT	CHILDREN
<input type="checkbox"/>	215-Temperature and Relative Humidity		

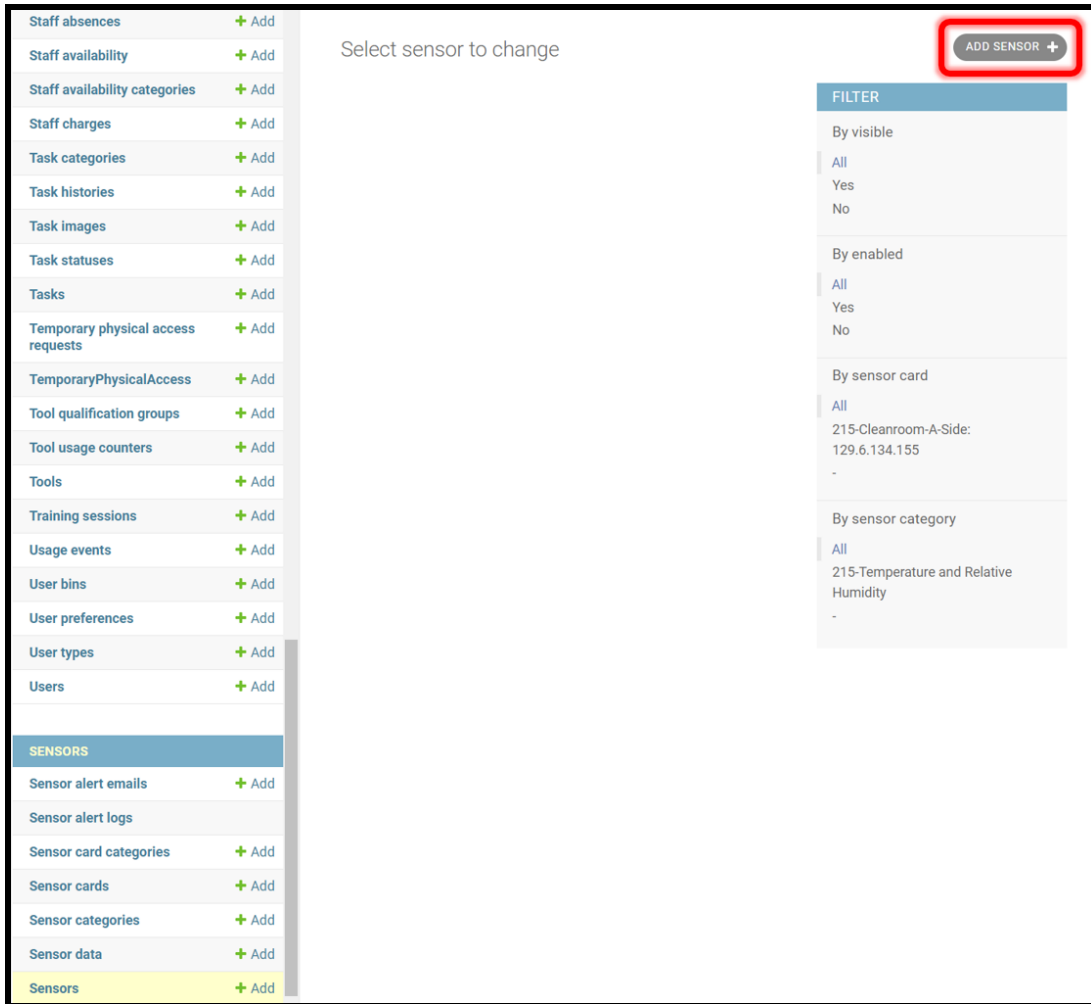
1 sensor category

**Figure 3.20:** Sensor categories menu showing the added category.

## Chapter 3 Temperature and Humidity Sensing

### 3.4.3.3 Adding sensors

In NEMO, Click **Administration** → **Detailed Administration** → **Sensors** → **Sensors** and you will see the following page. Click the ADD SENSOR button.



**Figure 3.21:** NEMO sensor configuration setup.

## Chapter 3 Temperature and Humidity Sensing

Add sensor

Name: 215-A101-T **1**

Visible  
Specifies whether this sensor is visible in the sensor dashboard

Sensor card: 215-Cleanroom-A-Side: 128.4.4.4 **2**

Interlock card: ----- **+**

Sensor category: 215-Temperature and Relative Humidity **3**

Data label: 215-A101 Temperature **4**  
Label for graph and table data

Data prefix:   
Prefix for sensor data values

Data suffix: F **5**  
Suffix for sensor data values

**Figure 3.22:** The top portion of the NEMO sensor configuration setup information menu.

1. Type the name of the sensor. In our case 215-A101-T represents; building 215; Room A101; and temperature sensor.
2. From the dropdown menu choose the sensor card.
3. From the drop down menu choose the sensor category.
4. Type in the data label for the graph and data table.
5. Type in the data suffix for the sensor data vales. Here we are using Fahrenheit temperature scale, hence the data suffix is set to F.

The sensor can be linked to either a sensor card or an already existing interlock card, provided it's a Modbus interlock card. The interlock card can be used for both interlocks and sensors.

## Chapter 3 Temperature and Humidity Sensing

The bottom portion of the sensor setup information menu is shown below

The screenshot shows a configuration form for a sensor. It includes the following fields and callouts:

- Unit id:** An empty text input field.
- Read address:** A text input field containing the value "20", with a red box around it and a black callout box labeled "1".
- Number of values:** A text input field containing the value "2", with a red box around it and a black callout box labeled "2".
- Formula:** A large text area containing the formula `round(decode_32bit_float(registers),2)`, with a red box around it and a black callout box labeled "3". Below the text area is a small instruction: "Enter a formula to compute for this sensor values. The list of registers read is available as variable `registers`. Specific functions can be used based on the sensor type. See documentation for details."
- Read frequency:** A text input field containing the value "5", with a red box around it and a black callout box labeled "4". Below the field is a small instruction: "Enter the read frequency in minutes. Every 2 hours = 120, etc. Max value is 1440 min (24hrs). Use 0 to disable sensor data read."
- Buttons:** At the bottom, there are three buttons: "Delete" (red), "Save and add another" (blue), "Save and continue editing" (blue), and "SAVE" (blue), with a red box around the "SAVE" button and a black callout box labeled "5".

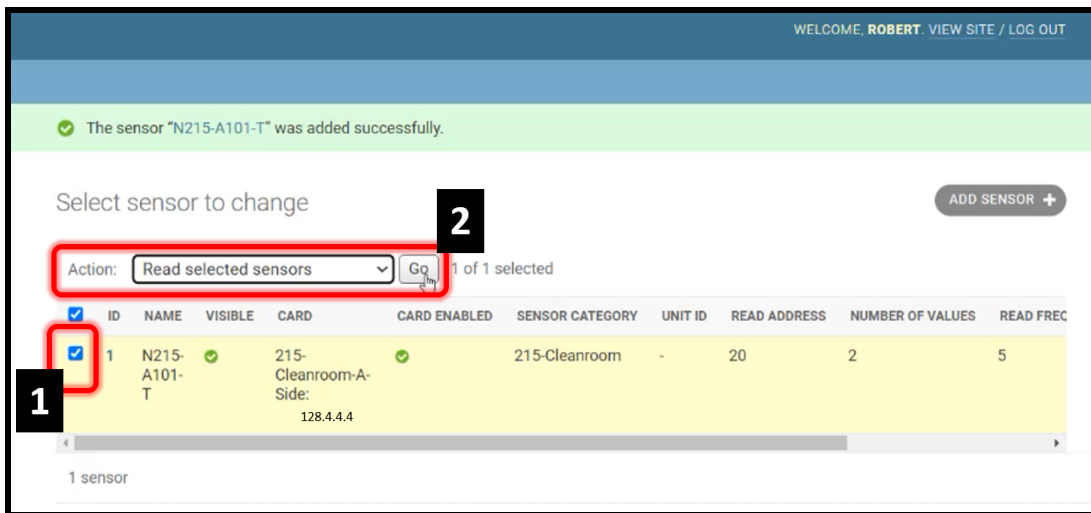
**Figure 3.23:** The bottom portion of the NEMO sensor configuration setup information menu.

1. Type in the read address for the sensor. See figure 3.15 for IO address details.
2. Type in the number of values for the sensor. For the X-410, the number of values are 2, as seen in figure 3.15.
3. Type in the formula for the value formatting. In this case the number is a float with 2 decimal places.
4. Type in the read frequency in minutes. Value of 0 will disable the sensor data reading.
5. Click the **SAVE** button to save the sensor configuration.

## Chapter 3 Temperature and Humidity Sensing

The main sensor screen will show the added sensor. To test the added sensor:

1. Ensure that the checkbox left of the sensor name is checked
2. From the Action pulldown menu choose the "Read selected sensors" option, and click the **Go** button. Then move the scroll bar to see the values.



**Figure 3.24:** Testing the sensor by reading values within NEMO.

## Chapter 3 Temperature and Humidity Sensing

### 3.4.3.4 Setting up sensor alert emails

In NEMO, Click **Administration** → **Detailed Administration** → **Sensors** → **Sensor alert emails**, then click on the ADD SENSOR ALERT EMAIL button, as shown in figure 3.25.

The screenshot shows the 'Add sensor alert email' configuration page. It features a title 'Add sensor alert email' and a checked 'Enabled' checkbox. Below this is a 'Sensor' dropdown menu with '215-A101-T' selected. A 'Trigger no data' checkbox is present with the instruction 'Check this box to trigger this alert when no data is available'. The 'Trigger condition' field contains 'value < 67 and value > 71'. The 'Additional emails' field contains 'Comma separated email addresses'. At the bottom, there are three buttons: 'Save and add another', 'Save and continue editing', and 'SAVE'. Four numbered callouts (1-4) point to the sensor dropdown, the trigger condition, the email address field, and the 'SAVE' button, respectively.

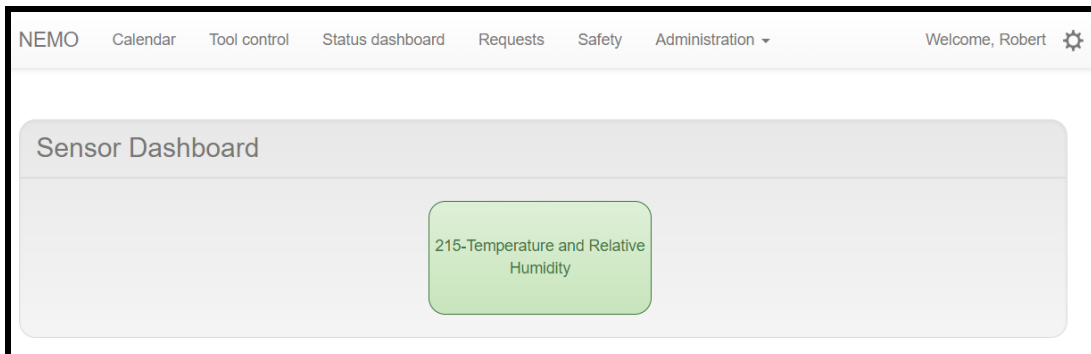
**Figure 3.25:** Adding sensor alert emails.

1. Ensure that the Enabled option is checked, then choose the sensor from the dropdown menu.
2. The sensors can be triggered when data read fails by checking the "Trigger no data" option. Set the trigger condition of the value variable using equals (==) and boolean (and, or) conditions.
3. Type in the comma separated email address that will receive the alerts
4. Click the **SAVE** button to save the sensor alert email configuration.

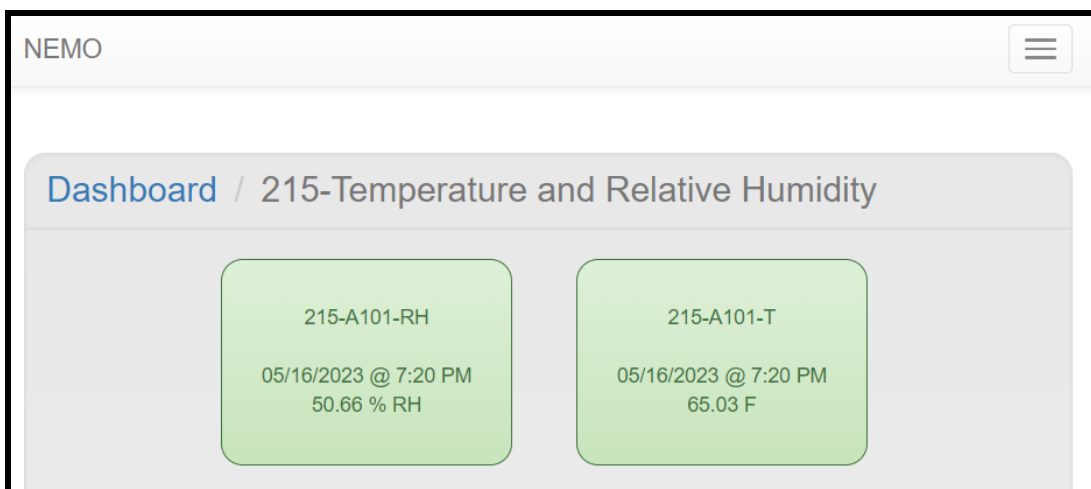
## Chapter 3 Temperature and Humidity Sensing

### 3.4.4 NEMO sensor display

In NEMO, Click **Administration** → **Sensor data**. The sensor dashboard will appear with the sensor categories. In our case, we created the "215-Temperature and Relative Humidity" sensor category, as seen in the below figure 3.26. Click on the "215-Temperature and Relative Humidity" sensor category icon. The dashboard with the active sensors will display realtime values as shown in the below figure 3.27. To view a graphical plot of temperature values, click on the right temperature sensor icon "215-A101-T".



**Figure 3.26:** NEMO sensor dashboard.

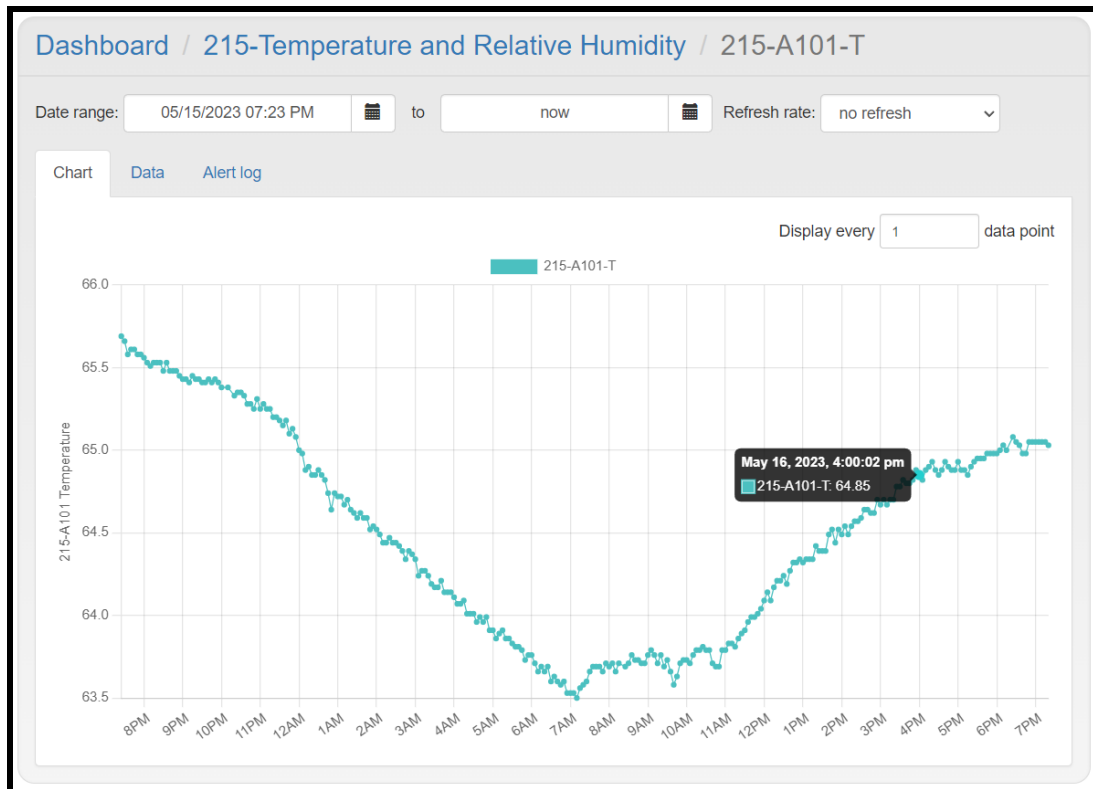


**Figure 3.27:** NEMO sensor dashboard.



## Chapter 3 Temperature and Humidity Sensing

The default graph displays the temperature data over the last 24 hours, as shown in the below figure 3.28. Hovering over a data value will display a the date, time, sensor name and sensor value results, as seen in the below figure 3.28 for May 16, 2023, 4:00:02 pm, sensor 215-A-A101, 64.85 F. Click on the Date Range to either choose a range of dates or to choose one of the programmed values (Last 72 hrs, Last 7 days, Last 30 days, Last month, Last Year, etc).



**Figure 3.28:** Plot of temperature over the last 24 hours.

To export comma separated valued data, click on the Data then click the export button. To clear alert alarms, click on the Alert log tab, then clear the alert.

## CHAPTER 4

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### NEMO Hardware Accessories Release Notes

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#### **4.1 v2.0.0**

04/25/2024: Chapter describing the build, installation and configuration with NEMO of the 16 channel, relay-based interlock module and custom equipment dual-USB interlock connections.

#### **4.2 v1.0.0**

05/19/2023: The first release of the NEMO Hardware Accessories manual highlights the build, installation, and configuration of the temperature and humidity monitoring system with the NEMO lab management system.