



NORTON® ABRASIVES



NORTON RAZORSTAR™
SAINT-GOBAIN

R990S BELTS

See Page 3



NORTON VORTEX™
SAINT-GOBAIN

RAPID BLEND NON-WOVEN UNIFIED WHEELS

See Page 19



NORTON RAZORSTAR™
SAINT-GOBAIN

FIBER & QUICK-CHANGE DISCS

See Page 2



NORTON

SAINT-GOBAIN

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WE CAN HELP YOU FINISH IT

A&M Industrial counts experienced machinists and industry experts among its highly trained sales and technical support team. We can help you choose the right abrasives for your application, advise on finishing techniques and best practices, and provide tips on how to extend the life of your abrasives and metalworking tools. Contact us and put our team to work, for you!



NORTON RAZORSTAR™ FIBER & QUICK-CHANGE DISCS

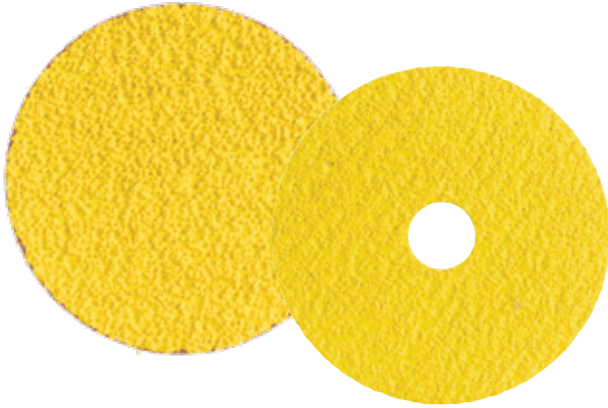


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RAZOR-SHARP TIPS:
 Self-sharpening fracturing means
 RazorStar™ Grain remains sharp
 throughout disc life

- Norton® RazorStar™ discs with engineered shaped ceramic grain are a breakthrough technology specifically designed to deliver unbeatable grinding performance versus all other ceramic discs on the market today.
- The unique combination of razor-sharp grains with a supersized grinding aid helps to significantly reduce heat generation for cooler cuts and longer life on all materials.
- A single disc design has been optimized for superior performance on all materials including carbon steel, aluminum, stainless steel and hard-to-grind metals.

♦ Retainer nuts are not included with back-up pads.
 These must be ordered separately.

FIBER DISCS

SIZE	GRIT	PKG. QTY.	MFR #	A&M #	SALE PRICE
NORTON® RAZORSTAR™ F990S FIBER DISCS					
4-1/2" x 7/8"	36+	25	66254427990	6476536	\$5.92
5" x 7/8"	36+	25	66254427991	6476538	\$7.36
6" x 7/8"	36+	25	66254438198	6476539	\$8.19
7" x 7/8"	36+	25	66254427992	6476540	\$9.14
9-1/8" x 7/8"	36+	25	66254427993	6476541	\$11.76
NORTON® RAZORSTAR™ F990S SPEED-CHANGE FIBER DISCS					
4-1/2" x 5/8"-11	36+	25	66254430117	6476542	\$7.95
5" x 5/8"-11	36+	25	66254430118	6476543	\$8.02
7" x 5/8"-11	36+	25	66254430119	6476544	\$9.81
NORTON® RAZORSTAR™ F990S AVOS SPEED-LOK FIBER DISCS					
4-1/2" - 3 Hole	36+	25	66254439930	6476545	\$8.34
5" - 3 Hole	36+	25	66254439931	6476546	\$8.59
7" - 6 Hole	36+	25	66254439932	6476547	\$9.87

QUICK-CHANGE DISCS

SIZE	TYPE	PLY	GRIT	PKG. QTY.	MFR #	A&M #	SALE PRICE
NORTON® RAZORSTAR™ R990S CLOTH QUICK-CHANGE DISCS							
2"	TR (Type III)	3	36+	25	66254427834	6476548	\$2.34
2"	TS (Type II)	3	36+	25	66254427835	6476549	\$2.34
2"	TS (Type II)	2	36+	25	66254427847	6476550	\$2.34
2"	TR (Type III)	2	36+	25	66254427846	6476551	\$2.34
3"	TR (Type III)	3	36+	25	66254427832	6476552	\$2.85
3"	TS (Type II)	3	36+	25	66254427833	6476553	\$2.85
3"	TS (Type II)	2	36+	25	66254427845	6476554	\$2.85
3"	TR (Type III)	2	36+	25	66254427848	6476555	\$2.85
NORTON® RAZORSTAR™ F990S FIBER QUICK-CHANGE DISCS							
2"	TR (Type III)	—	36+	25	66254439590	6476556	\$2.91
3"	TR (Type III)	—	36+	25	66254439591	6476557	\$3.50

ACCESSORIES

DESCRIPTION	MAX. RPM	PKG. QTY.	MFR #	A&M #	SALE PRICE
RUBBER AIR-COOLED STANDARD BACK-UP PADS					
4-1/2" Medium	11,000	5	63642502122	5092016	\$45.89
5" Medium	10,000	5	63642543421	5092017	\$54.27
7" Medium	8,600	5	63642543422	5092019	\$82.32
RUBBER AIR-COOLED NO-NOSE BACK-UP PADS					
4-1/2" Medium	11,000	5	63642504872	5089589	\$35.30
5" Medium	10,000	5	63642503000	5092024	\$46.06
RUBBER SMOOTH FACE / SPEED-CHANGE BACK-UP PADS					
4-1/2" Medium	20,000	5	66254492277	6166597	\$38.83
5" Medium	12,000	5	63642543235	6166598	\$77.68
7" Medium	8,600	5	63642543245	6166600	\$87.86
AVOS TRIANGULAR SPEED-LOK / AVOS BACK-UP PADS					
4-1/2" x 5/8"-11	13,000	5	63642502985	4652629	\$18.77
5" x 5/8"-11	13,000	5	63642502517	4690289	\$29.44
AVOS ROUND SPEED-LOK / AVOS BACK-UP PADS					
7" x 5/8"-11 Hard	8,600	5	63642504873	6166596	\$41.92
TS TYPE II / QUICK-CHANGE BACK-UP PADS					
2" Hard	30,000	1	8834164624	6166668	\$17.94
2" Medium	30,000	1	8834164198	6476566	\$16.51
3" Hard	20,000	1	8834161626	6166672	\$19.81
3" Medium	20,000	1	8834164113	6476560	\$18.19
TR TYPE III / QUICK-CHANGE BACK-UP PADS					
2" Hard	30,000	1	8834164643	6166679	\$16.30
2" Medium	30,000	1	8834164922	4830018	\$16.30
3" Hard	20,000	1	8834164036	6166683	\$18.00
3" Medium	20,000	1	8834164949	4830020	\$18.19
TOOLS					
DESCRIPTION	PKG. QTY.	MFR #	A&M #	SALE PRICE	
#103 Retainer Nut	10	63642543463	5092022	\$10.26	
Spanner Wrench	5	63642543005	6166732	\$53.78	
66NS Short Retainer Nut	10	63642543461	5092023	\$7.79	





R990S BELTS

Made-To-Order For Your Unique Application •
Faster, Longer, Cooler Grinding



Call your local branch or sales rep to place your R990S Belt Special Order.



Higher Cut Rate

- Razor-sharp ceramic grain cuts faster and removes more material. This is combined with a high percentage of grains applied to the backing in an upright position for razor-sharp cutting.



Longer Life

- Unique patented geometry enables the grain to stay sharp as new edges are exposed when the grain fractures.
- RazorStar™ belts promote improved grain retention; belt-life is now unparalleled.



Cooler Cut

- The unique belt design including the engineered shaped grain, combined with supersize grinding aid, helping to significantly reduce heat generation; resulting in less thermal damage to the workpiece.

- Engineered shaped ceramic grain.
- Available belt shapes: File, Narrow, Portable, Wide
- Backing: Y-weight polyester
- Grit size: 36+
- Supersize grinding aid.

HOW TO PICK THE RIGHT WHEEL TYPE

DEPRESSED CENTER WHEEL DESCRIPTION CODES			
BLANK = All Purpose	INOX/SS = Contaminant Free	LL = Long Life	1-2-3 = Cutting/Notching/Grinding
■ = Aluminum	■ = Stainless	■ = Steel / Metal	
DESCRIPTION CODE DEFINITIONS			
BLANK = All Purpose	Where an excellent blend of cut rate and life is needed		
ALU = Aluminum	Specially formulated bond for reduced loading and surface contamination while cutting aluminum and soft materials		
INOX/SS = Contaminate Free	Contain <0.1% iron, sulfur or chlorine for rust-free and corrosion-free results. Will not contaminate stainless steel		
LL = Long Life	Where durability is needed due to severe application, and when horsepower of the grinder allows for heavy pressure		
= Cutting-off Only	RightCut wheels for cutting only, provide noticeably longer life and faster cut rate versus competitive wheels, and less pressure is required for first cut		
1-2-3 = Cutting/Notching/Grinding	Can be used in cutting, notching and grinding applications		

TYPE-TO-APPLICATION RECOMMENDATION GUIDE

Wheel Type/Thickness	Applications	
TYPE 01/41 	Type 01/41 straight cut-off wheels are designed for portable cut-off tool applications. All are supplied with full fiberglass reinforcing.	
.035, .040, .060, and 1/16	Where fast cutting and low kerf loss are desired	◆
.125	For tough cutting and notching applications where stability is important	◆
TYPE 01/41 RIGHTCUT 	Type 01/41 RightCut straight cut-off wheels are designed for use on right angle grinder cut-off applications. All are supplied with full fiberglass reinforcing.	
.035, .040, .045, .050, 1/16	Where fast cutting and low kerf loss are desired	◆
3/32	For tough cutting and notching applications where stability is important	◆
TYPE 27/42 RIGHTCUT 	Type 27/42 RightCut depressed center cut-off wheels are designed for use on right angle grinder cut-off applications. Their depressed center shape provides a recess for the hub, which allows flush cutting. All are supplied with full fiberglass reinforcing.	
.040, .045, 1/16	Where fast cutting and low kerf loss are desired	◆
3/32, .125	For tough cutting and notching applications where stability is important	◆

SMALL DIAMETER REINFORCED CUT-OFF WHEELS

Type 01/41

SIZE (D x T x H)	MAX RPM	PKG. QTY.	BEST			BETTER			GOOD					
			NORZON PLUS			BLUEFIRE			GEMINI		METAL			
			Ceramic Alumina / Zirconia Alumina			Zirconia Alumina / Aluminum Oxide			Aluminum Oxide		Aluminum Oxide			
			STAINLESS			STAINLESS			STAINLESS		STAINLESS			
STEEL / METAL			STEEL / METAL			STEEL / METAL		STEEL / METAL						
MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE
.035", .040", .060", 1/16" AND .125" TYPE 01/41														
2" x .035" x 3/8"	30,560	25	—	—	—	—	—	—	66243411394	4729488	\$2.38	—	—	—
2" x 1/16" x 1/4"	30,560	25	—	—	—	—	—	66243411395	5089636	\$2.38	—	—	—	
2" x 1/16" x 3/8"	30,560	25	—	—	—	—	—	66243411396	5089637	\$2.38	—	—	—	
2" x .125" x 1/4"	30,560	25	—	—	—	—	—	66243411402	5089638	\$2.34	—	—	—	
2" x .125" x 3/8"	30,560	25	—	—	—	—	—	66243411403	5089639	\$2.34	—	—	—	
2-1/2" x 1/16" x 1/4"	30,560	25	—	—	—	—	—	66243510640	5089642	\$2.61	—	—	—	
2-1/2" x 1/16" x 3/8"	30,560	25	—	—	—	—	—	66243510641	5089644	\$2.61	—	—	—	
3" x .035" x 1/4"	25,465	25	66243510668	5089646	\$6.03	—	—	—	66243510627	5089647	\$2.46	—	—	—
3" x .035" x 3/8"	25,465	25	66243510669	280345	\$6.50	66252843174	5089648	\$3.60	66243510628	182930	\$2.46	07660789451	5095724	\$1.20
3" x 1/16" x 1/4"	25,465	25	66243510670	5089649	\$6.50	—	—	—	66243510645	5089650	\$2.46	—	—	—
3" x 1/16" x 3/8"	25,465	25	66243510671	393546	\$6.62	66252843175	5089652	\$3.65	66243510647	4672566	\$2.43	66252835553	5089653	\$1.20
3" x .125" x 1/4"	25,465	25	—	—	—	—	—	—	66243510650	4826439	\$3.36	—	—	—
3" x .125" x 3/8"	25,465	25	66243510673	306439	\$7.42	—	—	—	66243510651	91117	\$3.47	—	—	—
4" x .035" x 1/4"	19,100	25	—	—	—	—	—	—	66243510629	5089666	\$3.39	—	—	—
4" x .035" x 3/8"	19,100	25	66243510675	284637	\$8.40	66252843173	5089667	\$4.98	66243510630	247487	\$3.81	07660789453	5095706	\$1.57
4" x 1/16" x 1/4"	19,100	25	—	—	—	—	—	—	66243510654	5089671	\$3.34	—	—	—
4" x 1/16" x 3/8"	19,100	25	66243510677	5089672	\$8.42	66252843171	5089674	\$4.98	66243510655	5089675	\$3.34	—	—	—
4" x .125" x 1/4"	19,100	25	—	—	—	—	—	—	66243510658	5089677	\$4.69	—	—	—
4" x .125" x 3/8"	19,100	25	66243510680	5089678	\$11.33	66252843172	5089679	\$5.70	66243510659	5089680	\$4.50	—	—	—

SIZE (D x T x H)	MAX RPM	PKG. QTY.	BETTER		
			NORTON FOR ALUMINUM		
			Aluminum Oxide		
			ALUMINUM		
MFR #	A&M #	SALE PRICE			
4-1/2" x .045" x 7/8"	13,580	25	66252849367	6637234	\$2.89
5" x .045" x 7/8"	12,225	25	66252849369	6637235	\$3.19
6" x .045" x 7/8"	10,185	25	66252849371	6637236	\$3.73

DRILL-MOUNTING MANDREL

DESCRIPTION	MFR #	A&M #	SALE PRICE
Used for mounting 2" and 3" x 3/8" hole cut-off wheels on to a drill	7660747769	6167659	\$10.87

CROSS REFERENCE GUIDE

Type 01/41 .035"-.125" Reinforced Cut-Off Wheels For Portable Cut-Off Tools

NORTON	TOTAL PERFORMANCE ←				INITIAL PRICE →
	BEST	BETTER	GOOD		
	NorZon Plus	BlueFire	Gemini Free Cut	Gemini Long Life	Metal
Bullard	—	ZA46T, ZA60T	TA36T	TA46T, TA60T	A36T, A60T Comp.
Camel	—	ZA60-TBF	A36 RBF	A60 RBF	Fast Cut RBF
DeWalt	XP extended performance	—	HP metal	—	Metal
Flexovit	Flexon Fast Cut A46, 60	—	High Perf Fast Grind A36	High Perf Fast Cut A36, 46, 60	—
Metabo	—	—	Original Slicer	Original Slicer LL	—
Pearl	—	SRT, Zirconia	—	Premium	Silver Line
Pferd	—	—	—	—	PSF-A
Sait	Saittech	—	A60S	A24R, A36T, A60T	—
Walter	—	—	A24 ZIP	A60 ZIP	—
Weiler	Tiger Ceramic	Tiger Zirc	—	Tiger	Wolverine A60T, A36T



RightCut[®] SMALL DIAMETER REINFORCED CUT-OFF WHEELS

Type 01/41



◆ RightCut[®] Wheels Are To Be Used For Cutting Only.

BEST			BEST			BETTER			GOOD					
QUANTUM3 RIGHTCUT [®]			DIALAST RIGHTCUT [®]			BLUEFIRE RIGHTCUT [®]			GEMINI RIGHTCUT [®]					
Ceramic Alumina			Diamond			Zirconia Alumina / Aluminum Oxide			Aluminum Oxide					
STAINLESS			STAINLESS			STAINLESS			STAINLESS					
STEEL / METAL			STEEL / METAL			STEEL / METAL			STEEL / METAL					
SIZE (D x T x H)	MAX RPM	PKG. QTY.	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE

.035", .040", .045" .050", 1/16" AND 3/32" TYPE 01/41

4" x .040" x 5/8"	15,280	25	—	—	—	—	—	—	—	—	—	—	—	—
4" x .045" x 5/8"	15,280	25	—	—	—	—	—	—	—	—	—	66243527956	5089670	\$2.67
4" x 3/32" x 5/8"	15,280	25	—	—	—	—	—	—	—	—	—	66243527955	4947259	\$3.34
4-1/2" x .040 x 7/8"	13,580	25	—	—	—	—	—	—	—	—	—	—	—	—
4-1/2" x .045 x 7/8"	13,580	25	66252838454	5089696	\$5.33	—	—	—	—	—	—	—	—	—
4-1/2" x .045 x 7/8"	13,580	25	—	—	—	—	—	—	—	—	—	66252841997	4808732	\$3.42
4-1/2" x .045 x 7/8"	13,580	250+	—	—	—	—	—	—	—	—	—	66252841213	5089697†	\$2.72
4-1/2" x .050" x 7/8"	13,580	1	—	—	—	66253370016	6164710	\$130.11	—	—	—	—	—	—
4-1/2" x 1/16" x 7/8"	13,580	25	66252838455	5089698	\$5.33	—	—	—	66252843208	5089699	\$4.11	—	—	—
4-1/2" x 3/32" x 7/8"	13,580	25	—	—	—	—	—	—	—	—	—	66252823599	280796	\$3.57
5" x .040 x 7/8"	12,225	25	—	—	—	—	—	—	—	—	—	—	—	—
5" x .045 x 7/8"	12,225	25	66252838460	5089702	\$6.08	—	—	—	—	—	—	66252823603	5089704	\$3.54
5" x .045 x 7/8"	12,225	250+	—	—	—	—	—	—	—	—	—	66252841214	5089705†	\$3.17
5" x .050" x 7/8"	12,225	1	—	—	—	66253370017	6164712	\$145.58	—	—	—	—	—	—
5" x 1/16" x 7/8"	12,225	25	66252838462	5089707	\$6.21	—	—	—	66252843209	5089708	\$4.53	—	—	—
5" x 3/32" x 7/8"	12,225	25	—	—	—	—	—	—	—	—	—	66252823600	5089709	\$4.08
6" x .040" x 7/8"	10,185	25	—	—	—	—	—	—	—	—	—	—	—	—
6" x .045" x 7/8"	10,185	25	—	—	—	—	—	—	—	—	—	66252823604	4638607	\$3.65
6" x .045" x 7/8"	10,185	25	—	—	—	—	—	—	—	—	—	66252841999	5089717	\$4.26
6" x .045" x 7/8"	10,185	250+	—	—	—	—	—	—	—	—	—	66252841215	5089718†	\$3.28
6" x .050" x 7/8"	10,185	1	—	—	—	66253370018	6164713	\$167.62	—	—	—	—	—	—
6" x 1/16" x 7/8"	10,185	25	66252838465	5089725	\$6.62	—	—	—	66252843210	4660841	\$5.30	—	—	—
6" x 3/32" x 7/8"	10,185	25	—	—	—	—	—	—	—	—	—	66252823601	5089727	\$4.98
7" x .045" x 7/8"	8,600	25	—	—	—	—	—	—	—	—	—	66252832323	5089779	\$6.85
7" x .045" x 7/8"	8,600	20	—	—	—	—	—	—	—	—	—	66252842000	5089778	\$5.89
7" x 1/16" x 7/8"	8,600	1	—	—	—	70184694055	6164717	\$90.00	—	—	—	—	—	—
9" x .060" x 7/8"	6,600	1	—	—	—	70184694056	6164721	\$164.22	—	—	—	—	—	—

†250 piece package price is per unit, with minimum quantity of 250 pieces required.



			GOOD		
			METAL RIGHTCUT [®]		
			Aluminum Oxide		
			STAINLESS		
			STEEL / METAL		
SIZE (D x T x H)	MAX RPM	PKG. QTY.	MFR #	A&M #	SALE PRICE
.035", .040", .045" .050", 1/16" AND 3/32" TYPE 01/41					
4" x .040" x 5/8"	15,280	25	07660701616	5095406	\$1.65
4-1/2" x .040 x 7/8"	13,580	25	07660701617	4835834	\$1.86
4-1/2" x .040 x 7/8"	13,580	250+	66252840001	5089695†	\$1.36
5" x .040 x 7/8"	12,225	25	07660701618	5095709	\$2.02
6" x .040" x 7/8"	10,185	25	07660702757	5535342	\$2.53

†250 piece package price is per unit, with minimum quantity of 250 pieces required.

CONTACT US:

NEED APPLICATION OR PRODUCT SELECTION SUPPORT?

A&M Industrial's expert tech team can help you choose the right Norton Abrasives solution for the job!

Call us or scan the adjacent QR code to request assistance.



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Rahway, NJ
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New England Regional Office
West Lebanon, NH
800.225.6711

Northern NJ Regional Office
Fair Lawn, NJ
800.622.1363

CT Regional Office
Middletown, CT
800.771.1233

PA Regional Office
Stroudsburg, PA
855.207.0400



RightCut[®] SMALL DIAMETER REINFORCED CUT-OFF WHEELS

Type 27/42



◆ RightCut[®] Wheels Are To Be Used For Cutting Only.

SIZE (D x T x H)	MAX RPM	PKG. QTY.	BEST			BETTER			GOOD											
			MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE	QUANTUM3			BLUEFIRE			GEMINI			METAL		
									Ceramic Alumina			Zirconia Alumina / Aluminum Oxide			Aluminum Oxide			Aluminum Oxide		
			STAINLESS			STAINLESS			STAINLESS			STAINLESS			STAINLESS			STAINLESS		
			STEEL / METAL			STEEL / METAL			STEEL / METAL			STEEL / METAL			STEEL / METAL			STEEL / METAL		
			MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE
.040", .045", 1/16" RIGHTCUT[®] CUT-OFF TYPE 27/42																				
4" x .045" x 5/8"	15,280	25	—	—	—	—	—	—	66252842180	5090905	\$2.85	07660705249	5095952	\$1.63						
4-1/2" x .045" x 5/8"-11	13,580	10	—	—	—	—	—	—	66252842025	4711734	\$5.06	—	—	—						
4-1/2" x .045" x 5/8"-11	13,580	10	—	—	—	—	—	—	66252841913	4754013*	\$5.58	—	—	—						
4-1/2" x .045" x 7/8"	13,580	25	—	—	—	—	—	—	66252842026	4669408	\$3.25	66252843604	5090922	\$1.84						
4-1/2" x .045" x 7/8"	13,580	25	—	—	—	—	—	—	66252841912	4683592*	\$3.65	—	—	—						
4-1/2" x .045" x 7/8"	13,580	250	—	—	—	—	—	—	66253370065	5090921†	\$2.94	—	—	—						
4-1/2" x 1/16" x 5/8"-11	13,580	10	66252838457	5090923	\$7.94	66252843223	5090924	\$6.22	—	—	—	—	—	—						
4-1/2" x 1/16" x 5/8"-11	13,580	10	—	—	—	—	—	—	—	—	—	—	—	—						
4-1/2" x 1/16" x 7/8"	13,580	10	—	—	—	66252843219	5090926	\$4.37	—	—	—	—	—	—						
4-1/2" x 1/16" x 7/8"	13,580	25	66252838456	5090925	\$6.22	—	—	—	—	—	—	—	—	—						
5" x .045" x 5/8"-11	12,225	10	—	—	—	—	—	—	66252841939	5090966	\$5.55	—	—	—						
5" x .045" x 7/8"	12,225	25	—	—	—	—	—	—	66252842036	5090969	\$3.86	66252843849	5826299	\$2.03						
5" x .045" x 7/8"	12,225	25	—	—	—	—	—	—	66252841914	5090968*	\$4.32	—	—	—						
5" x .045" x 7/8"	12,225	250	—	—	—	—	—	—	66253370066	5090970†	\$3.54	—	—	—						
5" x 1/16" x 7/8"	12,225	25	66252838464	5090971	\$6.91	66252843220	5090972	\$5.26	—	—	—	—	—	—						
6" x .045" x 5/8"-11	10,185	10	—	—	—	—	—	—	66252830587	5091002	\$6.08	—	—	—						
6" x .045" x 7/8"	10,185	25	—	—	—	—	—	—	66252842202	5091004	\$4.22	66252842015	5091005	\$2.53						
6" x 1/16" x 5/8"-11	10,185	10	66252846246	6164715	\$9.58	—	—	—	—	—	—	—	—	—						
6 x 1/16" x 7/8"	10,185	25	66252838466	5091006	\$7.42	66252843221	5091007	\$5.97	—	—	—	—	—	—						
7" x .045" x 5/8"-11	8,600	10	—	—	—	—	—	—	66252841919	4723665*	\$10.58	—	—	—						
7" x .045" x 7/8"	8,600	20	—	—	—	—	—	—	66252912626	5091029	\$5.09	—	—	—						
7" x .045" x 7/8"	8,600	20	—	—	—	—	—	—	66252841918	5091028*	\$8.54	—	—	—						

†250 piece package price is per unit, with minimum quantity of 250 pieces required. *INOX/SS

COMPARISON CHART

Type 01/41 & Type 27/42 035" - .125" Reinforced Cut-Off Wheels For Right Angle Grinders

NORTON	TOTAL PERFORMANCE			INITIAL PRICE			SPECIALTY	
	BEST	BETTER	GOOD	BETTER	GOOD	BETTER	GOOD	
	Quantum3 .045"	Quantum3 1/16"	BlueFire	Gemini Free Cut	Gemini	Metal	Norton For Aluminum	Gemini INOX/SS
3M	—	Cubitron II .045	Silver	—	—	—	—	—
Bullard	—	—	ZA60T	SGA60U	TA46T, TA60T, TA60U	A46T, A60T Comp.	AL46N	—
Camel	—	—	ZA Quickie Cut	A36-S-BF	Super Quickie Cut	Quickie Cut	A46 Quickie Cut	A60-T-BF, WA60R, Quickie Cut
DeWalt	XP Ceramic 0.040	XP Ceramic 1/16", XP Ceramic 0.045	XP	—	HP	Metal	—	—
Flexovit	—	—	—	Razorblade A60SST	Razorblade A24T, 30V, 36T	—	Razorblade A30Q	—
Klingspor	—	—	—	—	A960TZ, Kronenflex edge	A46TZ	—	—
Metabo	Slicer Limited Edition .040	M-Calibur 1/16	Super Slicer	—	Slicer-Plus, Original Slicer LL	Original Slicer	—	—

RightCut[®] SMALL DIAMETER REINFORCED CUT-OFF WHEELS

Type 27/42



◆ RightCut[®] Wheels Are To Be Used For Cutting Only.

SIZE (D x T x H)	MAX RPM	PKG. QTY.	BEST			BETTER			GOOD		
			MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE
.040", .045", 1/16" RIGHTCUT[®] CUT-OFF TYPE 27/42											
4-1/2" x .045" x 7/8"	13,580	25	—	—	—	66252849368	6637237	\$3.35	—	—	—
5" x .045" x 7/8"	12,225	25	—	—	—	66252849370	6637238	\$3.93	—	—	—
6" x .045" x 7/8"	10,185	25	—	—	—	66252849372	6637239	\$4.09	—	—	—
6" x 1/16" x 5/8"-11	10,185	10	66252846246	6164715	\$9.58	—	—	—	—	—	—
3/32", .125" - CUT-OFF - TYPE 27/42											
4-1/2" x 3/32" x 5/8"-11	13,580	10	—	—	—	—	—	—	66252841903	5090928	\$4.53
4-1/2" x 3/32" x 5/8"-11	13,580	10	—	—	—	—	—	—	66252842027	5090927*	\$4.93
4-1/2" x 3/32" x 7/8"	13,580	25	—	—	—	—	—	—	66252841940	5090929	\$3.23
4-1/2" x 3/32" x 7/8"	13,580	25	—	—	—	—	—	—	66252842028	5090931*	\$3.23
4-1/2" x 3/32" x 7/8"	13,580	25	—	—	—	—	—	—	66252843582	5090930	\$3.84
4-1/2" x .125" x 5/8"-11	13,580	10	—	—	—	—	—	—	66252843588	5090933	\$5.06
4-1/2" x .125" x 7/8"	13,580	25	—	—	—	—	—	—	66252843589	4638263	\$2.88
5 x 3/32" x 5/8"-11	12,225	10	—	—	—	—	—	—	66252841904	5090973	\$5.65
5 x 3/32" x 7/8"	12,225	25	—	—	—	—	—	—	66252842037	5090975*	\$4.32
5 x 3/32" x 7/8"	12,225	25	—	—	—	—	—	—	66252843587	5090976	\$4.27
6" x 3/32" x 5/8"-11	10,185	10	—	—	—	—	—	—	66252841905	5091008	\$7.23
6" x 3/32" x 7/8"	10,185	25	—	—	—	—	—	—	66252841906	5091009	\$5.30
6" x .125" x 5/8"-11	10,185	10	—	—	—	—	—	—	66252841192	5091010	\$7.46
7" x 3/32" x 5/8"-11	8,600	10	—	—	—	—	—	—	66252841907	5091030	\$8.34
7" x 3/32" x 7/8"	8,600	20	—	—	—	—	—	—	66252841908	5091031	\$5.92
7" x .045" x 5/8"-11	8,600	10	—	—	—	—	—	—	—	—	—
9" x 3/32" x 5/8"-11	6,600	10	66252842378	5826298	\$16.94	—	—	—	—	—	—

*INOX/SS

COMPARISON CHART

Type 01/41 & Type 27/42 035" - .125" Reinforced Cut-Off Wheels For Right Angle Grinders

NORTON	TOTAL PERFORMANCE			INITIAL PRICE			SPECIALTY	
	BEST	BETTER	GOOD	BETTER	GOOD	BETTER	GOOD	
	Quantum3 .045"	Quantum3 1/16"	BlueFire	Gemini Free Cut	Gemini	Metal	Norton For Aluminum	Gemini INOX/SS
Pearl	—	—	Redline Max Slimcut	—	Slimcut	Slimcut Pro-V, Silverline	—	—
Pferd	SG Elastic, SG Plus 1mm	SG Plus 1.6, SG Elastic 1.6	—	—	—	PS-Forte	SG-ALU	—
Sait	—	The Ultimate Ceramic Cutoff .045, Saitech	Z-tech	SAIT.M.X	Sait .045, The Ultimate Cutoff	—	A46N	XA46R
Tyrolit	—	Cerabond	—	—	—	—	—	—
Walter	Zip One	—	Zip+ Xtra	A-30-ZIP	A-60-ZIP	—	A-60-ZIP-ALU	A60-SS-ZIP
Weiler	Tiger Zirc Ultra Cut 1mm, Tiger INOX UltraCut 1mm	Tiger Ceramic .045, Tiger Zirc .045, Tiger INOX .045	—	—	Tiger	Wolverine	—	—

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WHICH WHEEL, WHEN?

BEST CHOICE FOR STAINLESS STEEL & CARBON STEEL APPLICATIONS:

BEST

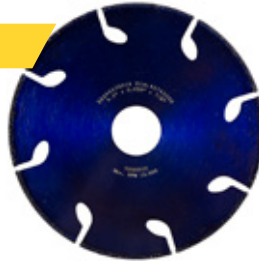


QUANTUM3 CERAMIC ALUMINA

- 100% advanced ceramic alumina grain with a special shape for comfort and performance guaranteeing 7X the life of aluminum oxide wheels and 3X the life of zirconia alumina wheels.
- Unique bond system prevents premature grain release maximizing wheel life.
- Available in type O1 straight and type 27 depressed center cut-off wheels from 4-1/2" to 6" diameters.

BEST FOR METAL PLATE, PIPE, TUBING, CAST IRON AND MILD STEEL, FOUNDRY AND WELDING APPLICATIONS, AND CERAMICS:

BEST



DIALAST DIAMOND WHEELS

- A combination of high-quality diamond and advanced brazed single-layer bonding technology for extra long life versus conventional abrasives or other vacuum-brazed diamond tools.
- Retains diamond grains and wheel shape for full life with low sparks, while keeping a continuous grinding depth for exceptional wheel life; less blade changes reduces downtime and labor costs.
- Safer grinding for minimal dust, less clean-up.

BETTER CHOICE FOR STAINLESS STEEL, CARBON STEEL, ALLOYS AND GRAY IRON:

BETTER



BLUEFIRE ZIRCONIA ALUMINA/ NO BLEND

- A blend of the most advanced zirconia alumina and premium aluminum oxide abrasives delivers 2 to 3 times the life of aluminum oxide wheels.
- Ultra-thin side reinforcing for maximum cut rate with minimum kerf loss; ideal when precise, thin cut is desired.
- Broad utility from light to heavy pressure applications.

BETTER CHOICE FOR ALUMINUM:

BETTER



NORTON FOR ALUMINUM

- Extra-friable and self-sharpening, allowing operators faster and aggressive grinding time.
- Non-loading, specially designed bond, allowing fast, free-cutting with long-lasting performance.
- Contaminant free, no need for waxes or lubricants.

GOOD, VERSATILE CHOICE FOR STEEL AND FERROUS METALS:

GOOD



GEMINI ALUMINUM OXIDE

- Quality aluminum oxide for consistent performance at an economical price.
- Designed for portable cut-off tool applications where a fast cut and minimum material loss are desired.
- Durable bond designed for fast cut while retaining excellent wheel life.

GOOD CHOICE FOR GRINDING ALLOYS, METALS, STEELS AND FERROUS METALS:

GOOD



METAL ALUMINUM OXIDE

- Quality aluminum oxide abrasive for quick cutting action.
- Resin bond provides free cutting action with long life.
- Good choice when low initial price is needed for small jobs or newer operators.

MATERIAL TO PRODUCT RECOMMENDATION GUIDE

	BEST Quantum3	BETTER BlueFire	GOOD Gemini	Metal
Mild Carbon / High Tensile Steel	◆	◆		◆
Stainless Steel / Alloys	◆	◆	◆	
Contaminate Free*			◆ INOX/SS	
Cast Iron	◆	◆	◆	




* For use in nuclear and food industry applications that require contaminant free (<0.1% iron, sulfur or chlorine)

Depressed center wheels may also be referred to as raised hub wheels or by their shape designation of "Type", with Type 27 being the most popular. The depressed center design allows the flange/lock nut to recess within the wheel so that it can be used for various grinding and cutting applications. Depressed center wheels are designed to handle the most severe right angle grinding applications from heavy stock removal to rough blending. More recently, depressed center wheels have been designed to increase the utility of the tool for cut-off applications. While large right angle grinders (7" & 9") have been around for many years, small or mini grinders that handle 4", 4-1/2", 5", and 6" wheels have made this machine, and wheel category, the most popular in power tools.

Applications: Grinding, stock removal, edge chamfering, beveling, weld blending, and cutting-off
Size Range: 2" - 9"
Thickness Range: .040" - 1/4"
Grit Range: 24 - 46 grits for stock removal; 60, 80 grits for blending and finishing
Abrasive Grain: Ceramic Alumina, Diamond, Zirconia Alumina, Aluminum Oxide & Silicon Carbide
Mounting Options: Plain hole (3/8", 5/8" and 7/8") and mount (5/8"-11)
Shape: Type 27, Type 28 & Type 29
Machine Used: Right Angle Grinder



TYPE-TO-APPLICATION RECOMMENDATION GUIDE

Wheel Type/Thickness	Applications	90° ANGLE	30° ANGLE	15° ANGLE
TYPE 27 	Type 27 wheels are essentially straight wheels that have a "depressed center/ raised hub". Different types of fiberglass reinforcement mesh give the product stability for use on the periphery, on the face, or a combination of the two.			
.040", .045", and 1/16" Type 27/42 RightCut	Cutting only, where fast cutting and low kerf loss are desired	◆		
3/32" and .125" Type 27/42	For tough cutting and notching applications where stability is important; cutting and cleaning burr-free narrow root pass welds	◆		
1/8" Type 27	For multiple applications ranging from cutting-off, notching and light-duty side grinding	◆	◆	
1/8" Pipe Notcher Type 27	2-1/2 pieces of reinforcement; durable face grinding; root pass grinding without removing pipe material	◆	◆	
1/8" Type 27 Flexible	For light stock/blending/finishing/polishing		◆	
.140" and 1/8" Type 27 Foundry Notchers	Triple-reinforced for grinding steel and dirty/scale-covered castings; removing and cleaning gates and risers	◆	◆	
1/4" Type 27	For light- to heavy-duty grinding on the bottom/face of the wheel		◆	
1/4" Type 27 Foundry Snaggers	Designed for cleaning parting lines, pads and slag		◆	
1/4" Type 27 Heavy-Duty Foundry	Triple-reinforced for the most aggressive foundry applications		◆	
TYPE 28 	Type 28 wheels are constructed with a downward angle built into the grinding section to facilitate a flatter grinding angle. These wheels can only be used on the face and never on the periphery for cutting-off.			
1/4" Type 28	Smooth, gouge-free grinding at shallow angles			◆
TYPE 29 	Type 29 wheels are constructed with an upward angle built into the grinding section to provide full face contact for light stock removal and blending operations. These wheels can only be used on the face and never on the periphery for cutting-off.			
1/8" Type 29 Flexible, AVOS	Polishing and blending applications			◆

MATERIAL/APPLICATION-TO-PRODUCT RECOMMENDATION GUIDE

	BEST	BETTER	GOOD		
	Quantum3	BlueFire	Norton for Aluminum	Gemini	Metal
CUTTING					
Mild Carbon / High Tensile Steel	◆	◆		◆	◆
Stainless Steel / Alloys	◆	◆		◆	◆
Contaminate Free*		◆ FC/INOX/SS		◆ INOX/SS	
Cast Iron	◆			◆	
Aluminum / Bronze / Brass			◆		
NOTCHING					
Mild Carbon / High Tensile Steel	◆	◆		◆	◆
Stainless Steel / Alloys	◆	◆		◆ INOX/SS	
Contaminate Free*		◆ FC/INOX/SS		◆ INOX/SS	
Cast Iron	◆	◆ Foundry		◆	
Aluminum / Bronze / Brass			◆		
GRINDING					
Mild Carbon / High Tensile Steel	◆	◆		◆	
Stainless Steel / Alloys	◆	◆		◆	
Contaminate Free*	◆	◆ FC/INOX/SS		◆ INOX/SS	
Cast Iron		◆ Foundry		◆	
Gray Iron	◆	◆ Foundry		◆	
Aluminum / Bronze / Brass			◆		
BLENDING					
Mild Carbon / High Tensile Steel				◆ Flexible	
Stainless Steel / Alloys				◆ Flexible	
Aluminum / Bronze / Brass			◆	◆ Flexible	
Fiberglass / Plastic				◆	

Typical Steel, Stainless Steel, Cast Iron Products: Angle Iron, Bar Stock, Ductile Pipe, Channel Iron, Decking, Rebar, I-Beams, Rail Steel, Studs, Tubing, and Welds

* For use in nuclear and food industry applications that require contaminant free (<0.1% iron, sulfur or chlorine)

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PIPE NOTCHING DEPRESSED CENTER WHEELS

Type 27

◆ Pipe Notchers Are To Be Used For Cutting/Notching Only.

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NEED APPLICATION OR PRODUCT SELECTION SUPPORT?

A&M Industrial's expert tech team can help you choose the right Norton Abrasives solution for the job! Call us or scan the adjacent QR code to request assistance.



			BEST			BETTER		
			NORZON PLUS			GEMINI		
			Ceramic Alumina / Zirconia Alumina			Aluminum Oxide		
			STAINLESS			STAINLESS		
			STEEL / METAL			STEEL / METAL		
SIZE (D x T x H)	MAX RPM	PKG. QTY.	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE
1/8" (5/32") - PIPE NOTCHING - TYPE 27								
4-1/2" x 1/8" (5/32") x 5/8"-11	13,580	10	—	—	—	66253370272	5090941	\$5.26
4-1/2" x 1/8" (5/32") x 7/8"	13,580	25	—	—	—	66253370271	5826343	\$2.85
5" x 1/8" (5/32") x 5/8"-11	12,225	10	—	—	—	66253370273	5826344	\$6.77
5" x 1/8" (5/32") x 7/8"	12,225	25	—	—	—	66252842038	5090986	\$4.77
6" x 1/8" (5/32") x 5/8"-11	10,185	10	—	—	—	66252841193	5091016	\$9.14
7" x 1/8" (5/32") x 5/8"-11	8,600	10	66252939184	5091034	\$17.58	66253370274	5826345	\$9.49
9" x 1/8" (5/32") x 5/8"-11	6,600	10	66253049066	5091055	\$22.39	66253370275	5826346	\$11.90

CUTTING / NOTCHING / LIGHT GRINDING DEPRESSED CENTER WHEELS

Type 27



			BEST			BETTER			GOOD					
			QUANTUM3			BLUEFIRE			GEMINI			METAL		
			Ceramic Alumina			Zirconia Alumina / Aluminum Oxide			Aluminum Oxide			Aluminum Oxide		
			STAINLESS			STAINLESS			STAINLESS			STAINLESS		
			STEEL / METAL			STEEL / METAL			STEEL / METAL			STEEL / METAL		
SIZE (D x T x H)	MAX RPM	PKG. QTY.	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE
1/8" - CUTTING / NOTCHING / LIGHT GRINDING - TYPE 27														
4" x 1/8" x 3/8"	15,280	25	—	—	—	—	—	—	66252842016	5090908	\$4.14	—	—	—
4" x 1/8" x 5/8"	15,280	25	—	—	—	—	—	—	66252842017	5090911	\$3.58	66252842014	5090912	\$2.22
4-1/2" x 1/8" x 5/8"-11	13,580	10	66252839423	5090935	\$12.29	66252843211	5090937	\$8.32	66252843590	5090939	\$5.12	—	—	—
4-1/2" x 1/8" x 5/8"-11	13,580	10	—	—	—	66252843191	5090938	\$7.33	—	—	—	—	—	—
4-1/2" x 1/8" x 7/8"	13,580	25	66252839424	5090943	\$10.45	66252843212	5090946	\$6.34	66252843591	4700882	\$2.82	—	—	—
4-1/2" x 1/8" x 7/8"	13,580	25	—	—	—	66252843190	5090947	\$5.53	—	—	—	—	—	—
5" x 1/8" x 5/8"-11	12,225	10	66252839425	5090977	\$14.78	66252843215	5090979	\$9.68	—	—	—	66252843615	5090980	\$3.82
5" x 1/8" x 7/8"	12,225	25	66252839426	5090981	\$12.74	66252843216	5090983	\$7.66	66252843596	5090985	\$4.69	—	—	—
5" x 1/8" x 7/8"	12,225	25	—	—	—	66252843194	5090984	\$7.08	—	—	—	—	—	—
6" x 1/8" x 5/8"-11	10,185	10	66252839427	5091011	\$17.33	66252843199	5091014	\$11.09	66252833965	5091015	\$8.48	—	—	—
6" x 1/8" x 7/8"	10,185	20	66252839428	5091012	\$14.99	66252843202	5091017	\$9.79	66252801864	5091019	\$6.11	—	—	—
6" x 1/8" x 7/8"	10,185	20	—	—	—	66252843198	5091018	\$8.96	—	—	—	—	—	—
7" x 1/8" x 5/8"-11	8,600	10	66252839429	5091033	\$17.82	66252843233	5091036	\$13.20	66252939259	4823991	\$8.46	—	—	—
7" x 1/8" x 5/8"-11	8,600	10	—	—	—	66252843183	5091037	\$11.83	—	—	—	—	—	—
7" x 1/8" x 7/8"	8,600	20	66252839430	5091039	\$15.42	66252843234	5091042	\$10.54	66252939207	5091043	\$6.14	—	—	—
7" x 1/8" x 7/8"	8,600	25*	—	—	—	—	—	—	—	—	—	—	—	—
9" x 1/8" x 5/8"-11	6,600	10	66252839431	5091053	\$22.80	66252843244	5091057	\$17.47	66253048983	5091059	\$11.72	—	—	—
9" x 1/8" x 5/8"-11	6,600	10	—	—	—	66252843187	5091058	\$16.53	—	—	—	—	—	—
9" x 1/8" x 7/8"	6,600	20	66252839432	5091060	\$20.08	66252843245	5091063	\$14.64	66253048994	5091064	\$8.32	—	—	—

*FC/INOX/SS



GRINDING DEPRESSED CENTER WHEELS

Type 27



SIZE (D x T x H)	MAX RPM	PKG. QTY.	BEST			BETTER			GOOD					
			QUANTUM3			BLUEFIRE			GEMINI			METAL		
			Ceramic Alumina			Zirconia Alumina / Aluminum Oxide			Aluminum Oxide			Aluminum Oxide		
			STAINLESS			STAINLESS			STAINLESS			STAINLESS		
STEEL / METAL			STEEL / METAL			STEEL / METAL			STEEL / METAL					
			MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE
1/4" - GRINDING - TYPE 27														
4" x 1/4" x 3/8"	15,280	25	66253371180	5826351	\$11.17	66252843179	5090914	\$6.18	66252842018	5090915	\$3.81	—	—	—
4" x 1/4" x 5/8"	15,280	25	66253371181	5826352	\$11.15	66252843177	5090917	\$6.18	—	—	—	66252842011	5090919	\$2.30
4" x 1/4" x 5/8"	15,280	25	—	—	—	—	—	—	66252842019	4712952*	\$3.42	—	—	—
4-1/2" x 1/4" x 5/8"-11	13,580	10	66253370793	5090950	\$13.68	66252843213	4754014	\$8.74	66252843593	5090953	\$5.49	66252843605	5090957	\$3.41
4-1/2" x 1/4" x 5/8"-11	13,580	10	—	—	—	66252843193	5090952*	\$7.44	66252843585	5090955*	\$5.60	—	—	—
4-1/2" x 1/4" x 5/8"-11	13,580	40	—	—	—	—	—	—	—	—	—	66252819559	5090958	\$3.12
4-1/2" x 1/4" x 7/8"	13,580	25	66253370794	5090959	\$11.68	66252843214	5090960	\$6.70	66252843594	4683401	\$2.91	66252843607	5090964	\$2.02
4-1/2" x 1/4" x 7/8"	13,580	25	—	—	—	66252843192	5090961*	\$5.54	66252843584	4730618*	\$3.15	—	—	—
4-1/2" x 1/4" x 7/8"	13,580	25	—	—	—	—	—	—	66252842033	5090962	\$4.67	—	—	—
4-1/2" x 1/4" x 7/8"	13,580	50	—	—	—	—	—	—	—	—	—	66252836796	5090965	\$1.86
5" x 1/4" x 5/8"-11	12,225	10	66253370795	5090989	\$15.31	66252843217	5090990	\$11.23	66252843597	5090992	\$6.72	66252843613	5095582	\$4.04
5" x 1/4" x 7/8"	12,225	25	66253370796	5090995	\$13.68	66252843218	5090996	\$8.99	66252843598	5090997	\$4.83	66252843614	5091001	\$2.46
5" x 1/4" x 7/8"	12,225	25	—	—	—	—	—	—	66252842040	5090999*	\$5.74	—	—	—
6" x 1/4" x 5/8"-11	10,185	10	66253370797	5091020	\$18.91	66252843224	4653579	\$13.15	66252832390	5091021	\$8.40	—	—	—
6" x 1/4" x 7/8"	10,185	20	66253370798	5091024	\$16.64	66252843203	5091025	\$10.74	66252801865	5091026	\$6.30	—	—	—
7" x 1/4" x 5/8"-11	8,600	10	66253370799	4735988	\$19.86	66252843235	4764954	\$14.30	66252940147	5091046*	\$10.58	66252912633	4828696	\$5.92
7" x 1/4" x 5/8"-11	8,600	10	—	—	—	66252843185	5091045*	\$12.96	66252940148	4786667	\$10.02	—	—	—
7" x 1/4" x 7/8"	8,600	20	66253370800	5091049	\$17.44	66252843236	4746191	\$11.44	66252940098	3623066	\$6.62	—	—	—
7" x 1/4" x 7/8"	8,600	25*	—	—	—	—	—	—	—	—	—	7660775936	5534739*	\$4.37
9" x 1/4" x 5/8"-11	6,600	10	66253370801	5629003	\$26.06	66252843246	5091070	\$20.06	66253049105	4820177*	\$13.47	—	—	—
9" x 1/4" x 5/8"-11	6,600	10	—	—	—	—	—	—	66253049104	5091072	\$13.14	—	—	—
9" x 1/4" x 7/8"	6,600	20	66253370802	5826347	\$23.54	66252843247	5091077	\$16.18	66253049077	5091079*	\$10.10	—	—	—
9" x 1/4" x 7/8"	6,600	20	—	—	—	66252843188	5091078*	\$14.86	66253048991	5091080	\$9.81	—	—	—

*Stocked Item. *FC/INOX/SS

DEPRESSED CENTER WHEELS FOR ALUMINUM

Type 27

SIZE (D x T x H)	MAX RPM	PKG. QTY.	BETTER		
			NORTON FOR ALUMINUM		
			Aluminum Oxide		
			ALUMINUM		
			MFR #	A&M #	SALE PRICE
1/4" GRINDING					
4" x 1/4" x 5/8"	15,280	25	66252849366	6637240	\$8.11
4-1/2" x 1/4" x 7/8"	13,580	25	66252849373	6637241	\$7.23
4-1/2" x 1/4" x 5/8"-11	13,580	10	66252849374	6637242	\$9.67
5" x 1/4" x 7/8"	12,225	25	66252849375	6637243	\$8.25
6" x 1/4" x 7/8"	12,225	20	66252849376	6637244	\$8.91
7" x 1/4" x 7/8"	8,600	20	66252849377	6637245	\$9.60
7" x 1/4" x 5/8"-11	8,600	10	66252849378	6637246	\$12.17
9" x 1/4" x 5/8"-11	6,600	10	66252849379	6637247	\$18.37
1/8" CUTTING / NOTCHING / GRINDING					
4-1/2" x 1/8" x 7/8"	13,580	25	66252849380	6637248	\$6.59
4-1/2" x 1/8" x 5/8"-11	13,580	10	66252849381	6637249	\$8.06



1/4" GRINDING



1/8" CUTTING / NOTCHING / GRINDING

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Rahway, NJ
800.864.2660

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Northern NJ Regional Office
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800.622.1363

CT Regional Office
Middletown, CT
800.771.1233

PA Regional Office
Stroudsburg, PA
855.207.0400



DEPRESSED CENTER WHEELS

Type 28 & Type 29



			BEST			BETTER			BETTER			GOOD		
			QUANTUM3			DIALAST			BLUEFIRE			GEMINI		
			Type 28			Type 29			Type 28			Type 28		
			Ceramic Alumina			Diamond			Zirconia Alumina / Aluminum Oxide			Aluminum Oxide		
			STAINLESS			STAINLESS			STAINLESS			STAINLESS		
			STEEL / METAL			STEEL / METAL			STEEL / METAL			STEEL / METAL		
SIZE (D x T x H)	MAX RPM	PKG. QTY.	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE

1/4" - GRINDING - TYPE 28

7" x 1/4" x 5/8"-11	8,600	10	66253370803	6164703	\$22.74	—	—	—	66252843229	5091081	\$15.07	66252940149	5091082	\$11.90
7" x 1/4" x 7/8"	8,600	20	—	—	—	—	—	—	—	—	—	66252940095	5091083	\$9.39
9" x 1/4" x 5/8"-11	6,600	10	66253370804	5826348	\$27.89	—	—	—	66252843237	5091084	\$21.49	66253049106	5091085	\$16.83
9" x 1/4" x 7/8"	6,600	20	66253370805	5826349	\$25.42	—	—	—	—	—	—	66253049081	4817698	\$14.14

LIGHT GRINDING - TYPE 29

4-1/2" x 5/8"-11	13,600	1	—	—	—	66253370009	5826337	\$116.91	—	—	—	—	—	—
5" x 5/8"-11	12,225	1	—	—	—	66253370010	5826338	\$154.38	—	—	—	—	—	—
6" x 5/8"-11	10,200	1	—	—	—	66253370011	5826339	\$178.62	—	—	—	—	—	—
7" x 5/8"-11	8,600	1	—	—	—	66253370012	5826340	\$220.56	—	—	—	—	—	—

1/4" GRINDING - REVERSIBLE GRINDING DISC

4-1/2" x 1/4" x 5/8"-11"	13,600	1	—	—	—	66253370019	6164695	\$195.86	—	—	—	—	—	—
7" x 1/4" x 5/8"-11	8,600	1	—	—	—	66253370020	6164697	\$269.31	—	—	—	—	—	—

DEPRESSED CENTER WHEELS

Type 27

◆ All Norton® Foundry Wheels Are Designed And Reinforced To Withstand The Most Aggressive Foundry Applications.



			BEST			BEST			BETTER		
			QUANTUM3			DIALAST			BLUEFIRE		
			Ceramic Alumina			Diamond			Zirconia Alumina / Silicon Carbide		
			FOUNDRY			FOUNDRY			FOUNDRY		
SIZE (D x T x H)	MAX RPM	PKG. QTY.	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE

.140", 1/8" - CUTTING / NOTCHING / LIGHT GRINDING - TYPE 27

4-1/2" x 1/8" x 7/8"	13,580	25	—	—	—	—	—	—	66252843204	5090945	\$6.40
7" x .140" x 5/8"-11	8,600	1	—	—	—	66253370014	5826341	\$425.63	—	—	—
7" x 1/8" x 5/8"-11	8,600	10	—	—	—	—	—	—	66252843232	5091035	\$13.28
7" x 1/8" x 7/8"	8,600	20	—	—	—	—	—	—	66252915526	5091041	\$10.85
9" x .140" x 5/8"-11	6,600	1	—	—	—	66253370015	5826342	\$588.82	—	—	—
9" x 1/8" x 5/8"-11	6,600	10	—	—	—	—	—	—	66252843240	5091056	\$18.48
9" x 1/8" x 7/8"	6,600	20	—	—	—	—	—	—	66252843238	5091062	\$15.92

1/4" - GRINDING - TYPE 27

4" x 1/4" x 5/8"	15,280	25	—	—	—	—	—	—	66252843181	5090913	\$6.82
4" x 1/4" x 5/8"	15,280	25	—	—	—	—	—	—	66252843180	5090916	\$6.82
4-1/2" x 1/4" x 5/8"-11	13,580	10	—	—	—	—	—	—	66252843207	5090951	\$8.66
4-1/2" x 1/4" x 7/8"	13,580	25	—	—	—	—	—	—	66252843205	4647632	\$6.59
7" x 1/4" x 5/8"-11	8,600	10	—	—	—	—	—	—	66252843231	5091044	\$14.40
7" x 1/4" x 7/8"	8,600	20	—	—	—	—	—	—	66252843230	4647628	\$11.78
9" x 1/4" x 5/8"-11	6,600	10	66253370849	HD 5091067	\$26.61	—	—	—	—	—	—
9" x 1/4" x 5/8"-11	6,600	10	—	—	—	—	—	—	66252843261	HD 5091069	\$21.30
9" x 1/4" x 7/8"	6,600	20	66253370848	HD 5826350	\$23.79	—	—	—	—	—	—
9" x 1/4" x 7/8"	6,600	20	—	—	—	—	—	—	66252843260	HD 5091076	\$17.23

DEPRESSED CENTER BLENDING WHEELS

Type 27 & Type 29

Gemini Flexible Type 27

- Features a unique pattern with square grooves that prevent loading and promote cooling, this Gemini Flexible grinding wheel polishes your aluminum, hard carbon steel and soft carbon steel projects effectively and efficiently without gouging 7/8" arbor wheels are sold with a back plate included for safety.

Gemini Flexible Type 29

- Ideal for larger blending jobs and has a raised bump surface pattern to promote cool grinding, ideal for aluminum. The shape allows for a flatter grind and higher contact area.
- Can also be used to blend stainless, hard, and soft carbon steel.



GOOD									
GEMINI FLEXIBLE			GEMINI FLEXIBLE						
Type 27			Type 29						
Aluminum Oxide			Aluminum Oxide						
ALUMINUM			ALUMINUM						
			STAINLESS						
STEEL / METAL			STEEL / METAL						
SIZE (D x T x H)	MAX RPM	GRIT	PKG. QTY.	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE

1/8", 1/4" - BLENDING - TYPE 27 & 29									
2" x 1/8" x 3/8"	30,560	60	25	66252835632	5090901†	\$2.37	—	—	—
4" x 1/8" x 5/8"	15,280	36	20	66243529721	5090910*	\$5.31	—	—	—
4-1/2" x 1/8" x 5/8"-11	12,000	36	10	—	—	—	66252842203	5091086	\$8.61
4-1/2" x 1/8" x 7/8"	12,000	36	25	66252830424	4738543*	\$7.31	66252842204	5091087	\$6.90
5" x 1/8" x 7/8"	12,225	36	25	—	—	—	66252842205	5091088	\$7.86
7" x 1/8" x 5/8"-11	8,600	36	10	66252939024	5091038	\$12.46	66252917052	5091089	\$12.30

†Norton Metal, 5 wheels per display pack; 5 display packs per standard package. *These wheels are packed 20 per box, and must be used with this specific back plate. Two back plates are included in each box.

DEPRESSED CENTER ADAPTER KIT

- This reusable adapter kit contains everything you need to mount depressed center wheels and saucers with 7/8" center holes on to portable right angle or vertical shaft grinders.
- Adapter hubs are threaded for mounting on to standard 5/8"-11 NCRH spindles.



WHEEL DIAMETER	WHEEL THICKNESS	MFR #	A&M #	SALE PRICE
KIT #114				
7" THRU 9"	1/16" THRU 1/4"	7660789275	4832100	\$33.81

NORTON VORTEX RAPID PREP FLAP DISCS
Type 27 • With Fiberglass Backing

- High-performing, patented Vortex® agglomerated aluminum oxide grain provides the cutting power of a coarser grit with the finish of a finer grit.
- Proprietary Clean Bond resin technology guarantees smear-free finishes even on high nickel content alloys and reduces loading on aluminum and other soft metals.
- Multiple layers of surface conditioning material provide added life, fewer disc changes, and reduced vibration.



BEST														
VORTEX® RAPID PREP			VORTEX® RAPID PREP			VORTEX® RAPID PREP			VORTEX® RAPID PREP					
Engineered Aluminum Oxide			Engineered Aluminum Oxide			Engineered Aluminum Oxide			Engineered Aluminum Oxide					
Coarse			Medium			Fine			Very Fine					
SIZE (D x T x H)	MAX RPM	PKG. QTY.	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE
4-1/2" x 5/8"-11	13,300	10	77696097544	6637250	\$13.93	77696097545	6637252	\$13.30	77696097546	6637253	\$13.30	77696097547	6637255	\$13.30
4-1/2" x 7/8"	13,300	10	77696097539	6637251	\$12.23	77696097540	6637358	\$11.72	77696097541	6637254	\$11.72	77696097542	6637256	\$11.72

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PA Regional Office
Stroudsburg, PA
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Made from non-woven synthetic fiber mesh, which is impregnated with abrasives and bound with resins, non-woven wheels are designed to create desired surface finish where little or no stock removal is required. Non-woven wheels have an open mesh construction that is waterproof, washable, conformable and non-loading.

Non-Woven Convolute wheels are formed by wrapping and bonding web material impregnated with abrasive grain and resin around a center core.

Applications:

- Burr and flashing removal
- Surface roughness reduction
- Blending weld areas on stainless steel
- Blending scratch patterns
- Weld polishing
- Removing rust and oxides
- Applying decorative finishes including antique patterns

Abrasive Grain:

Aluminum Oxide, Silicon Carbide

Grit Range:

Medium (M), Fine (F), Very Fine (VF)

Machine Used:



APPLICATION/GRIT RECOMMENDATION GUIDE

NORTON	Rapid Finish GP Convolute Wheels	Metal Finishing Convolute Wheels	Clean & Finish Convolute Wheels	Light Finishing Convolute Wheels
Scale Removal				
Stock Removal	Second Choice			
Heavy Deburring	Second Choice			
Decorative Finishing		First Choice	Second Choice	
Blending	First Choice	Second Choice		
Cleaning		Second Choice	First Choice	
Light Deburring	Second Choice			First Choice
Light Finishing	Second Choice			First Choice
Polishing				First Choice
Buffing				First Choice

SURFACE FINISH VARIABLES

Changes in any one of many factors can affect the surface finish on the workpiece. This chart shows the effect on surface finish by changes in single factors of product specifications. Arrows have been used to signify the trend direction. The arrow length does not signify that the effect of each factor is equal.

Variable Factor	Rough Finish High RMS Reading	Smooth Surface Lower RMS Reading
1. Wheel Speed	Slow ←	→ Fast
2. Feed Speed	Faster (Long Scratch) ←	→ Slower (Short Scratch)
3. Oscillation	No Oscillation ←	→ Oscillation
4. Lubricants	Dry ← → Water	Soluble Oil ← → Straight Oil
		← → Compounds →

NON-WOVEN MARKING SYSTEM

ABRASIVE	SILICON CARBIDE	ALUMINUM OXIDE		
	←	→		
	SHARPER, FINER/BRIGHTER SCRATCH PATTERN	MORE DURABLE, LONGER LASTING, POLISHED FINISH		
GRIT SIZE	XC (50)	C (60-80)	M (100-150)	F (180-220)
	←	→	→	→
	FASTER, AGGRESSIVE CUT, ROUGHER FINISH		REDUCED CUT RATE, FINER FINISH	
DENSITY	2	9		
	←	→		
	SOFT, OPEN, CONFORMABLE, LESS BURNING/LOADING	HARDER, MORE DURABLE, FASTER CUTTING, BETTER FINISH		

CROSS REFERENCE GUIDE

	BEST	BETTER	GOOD	GOOD	GOOD
NORTON	Rapid Finish	Metal Finishing	Series 4000	Light Finishing	Clean & Finish
3M	3M EXL, General Purpose	Metal Finishing	EX2 & EX3	Light Deburring	Multi Finishing
Standard	General Purpose Plus, Light Deburring	Metal Finishing	GP Plus	LDW	Multi Finishing

NON-WOVEN CONVOLUTE WHEELS

Series 4000

- High-quality synthetic web provides long life for heavy deburring, edge-breaking, and parting line removal on exotic metals.
- Advanced resin bond system ensures free cutting action.
- Use both wet and dry.



SIZE (D x T x H)	ABRASIVE	GRIT	MAX. RPM	PKG. QTY.	GOOD					
					8 DENSITY			9 DENSITY		
					Aluminum Oxide & Silicon Carbide			Aluminum Oxide & Silicon Carbide		
					MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE
6" x 1/2" x 1"	S/C	F	6,000	4	—	—	—	66261004021	5093928	\$84.10
6" x 1" x 1"	A/O	M	6,000	3	66261004208	5093946	\$117.68	—	—	—
6" x 1" x 1"	S/C	F	6,000	3	66261004142	4728268	\$117.68	66261004141	5093960	\$118.40
8" x 1" x 3"	A/O	M	4,500	3	66261004165	5093991	\$149.04	—	—	—
8" x 1" x 3"	S/C	F	4,500	3	66261004123	5094001	\$149.31	66261004135	5094002	\$150.13
12" x 1" x 5"	S/C	F	3,000	2	66261004284	5094044	\$208.66	66261004148	5094045	\$210.05
12" x 2" x 5"	S/C	F	3,000	1	—	—	—	66261004011	5094058	\$374.51



GENERAL PURPOSE CONVOLUTE WHEELS

- Eliminate smearing and loading on a wide range of workpieces (from high-nickel-content alloys to aluminum and other soft metals with patent-pending Norton® Clean Bond resin technology).
- Increase throughput with a 30% faster finish through new Norton® grain/bond configuration, decrease wheel changes with a 10-30% longer life, provided by a new fiber and the high-temperature resin bond.
- Ease wheel selection with color-coding wheel to match the primary use (maroon for General Purpose), and fiberglass core to match the abrasive (black for silicon carbide and white for aluminum oxide).



SIZE (D x T x H)	ABRASIVE	GRIT	MAX RPM	CODE	PKG. QTY.	BEST											
						6 DENSITY			7 DENSITY			8 DENSITY			9 DENSITY		
						Aluminum Oxide & Silicon Carbide			Aluminum Oxide & Silicon Carbide			Aluminum Oxide & Silicon Carbide			Aluminum Oxide & Silicon Carbide		
						MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE
6" x 1/2" x 1"	A/O	M	6,000	C2315	4	—	—	—	66261134177	5093916	\$64.29	66261134178	5093917	\$64.59	66261134179	5093918	\$65.04
6" x 1/2" x 1"	S/C	M	6,000	C4315	4	—	—	—	—	—	—	—	—	66261108076	5093919	\$65.04	
6" x 1/2" x 1"	S/C	F	6,000	C4415	4	—	—	—	66261133213	5093922	\$64.29	66261106732	5093923	\$64.07	66261112985	5093924	\$65.04
6" x 1" x 1"	A/O	M	6,000	C2315	3	66261134180	4833851	\$88.98	66261134181	5093934	\$90.42	66261134182	5093936	\$90.98	66261134183	5093938	\$91.65
6" x 1" x 1"	A/O	F	6,000	C2408	3	66261132100	5093948	\$88.98	66261132324	5093951	\$90.05	—	—	—	—	—	
6" x 1" x 1"	S/C	M	6,000	C4315	3	—	—	—	66261108074	5093935	\$90.42	66261133215	5093937	\$90.98	66261108075	5093939	\$91.65
6" x 1" x 1"	S/C	F	6,000	C4415	3	66261114475	5093949	\$88.98	66261119988	5093950	\$89.44	63642577269	5093952	\$90.05	63642581587	5093953	\$91.65
6" x 1" x 1"	S/C	VF	6,000	C4515	3	66261131970	5093964	\$88.98	—	—	—	—	—	—	—	—	
6" x 2" x 1"	A/O	M	6,000	C2315	2	—	—	—	66261134184	4833852	\$145.41	—	—	—	—	—	
6" x 2" x 1"	S/C	M	6,000	C4315	2	—	—	—	66261114471	5093968	\$145.41	—	—	—	—	—	
6" x 2" x 1"	S/C	F	6,000	C4415	2	—	—	—	66261132325	5093973	\$145.41	—	—	—	—	—	
8" x 1" x 3"	S/C	M	4,500	C4315	3	—	—	—	66261108066	5093982	\$114.69	66261108069	5093983	\$113.71	—	—	
8" x 1" x 3"	S/C	F	4,500	C4415	3	66261108064	5093992	\$112.82	66261108065	5093993	\$114.69	63642553754	5093994	\$113.71	63642576004	5093995	\$114.48
8" x 1" x 3"	S/C	VF	4,500	C4515	3	—	—	—	—	—	—	—	—	66261133209	5094006	\$111.12	
8" x 2" x 3"	S/C	M	4,500	C4315	2	—	—	—	66261114473	5094009	\$193.28	—	—	—	—	—	
8" x 2" x 3"	S/C	F	4,500	C4415	2	—	—	—	66261114480	5094012	\$193.28	66261114483	5094013	\$194.46	66261114486	5094014	\$195.68
8" x 2" x 3"	S/C	VF	4,500	C4515	2	—	—	—	—	—	—	—	—	66261133210	5094018	\$189.97	
10" x 1" x 5"	A/O	M	3,600	C2315	3	—	—	—	66261134185	5094021	\$136.32	—	—	—	—	—	
10" x 1" x 5"	S/C	F	3,600	C4415	3	66261106554	5094022	\$137.14	—	—	—	—	—	66261114488	5094023	\$138.02	
10" x 2" x 5"	S/C	F	3,600	C4415	1	63642581044	5094026	\$239.54	—	—	—	—	—	—	—	—	
12" x 1" x 5"	A/O	M	3,000	C2315	2	—	—	—	—	—	—	—	—	66261134186	5094031	\$160.06	
12" x 1" x 5"	S/C	F	3,000	C4415	2	66261108053	5094036	\$157.74	66261114481	5094037	\$158.66	66261114484	5094038	\$159.57	66261114074	5094039	\$160.06
12" x 1" x 5"	S/C	VF	3,000	C4515	2	—	—	—	—	—	—	—	—	—	—	—	
12" x 2" x 5"	S/C	F	3,000	C4415	1	—	—	—	66261114482	5094052	\$283.02	66261112766	5094053	\$284.66	66261114490	5094054	\$286.64

METAL FINISHING ALUMINUM OXIDE CONVOLUTE WHEELS



- Premium, medium grit aluminum oxide grain generates uniform distinct satin and antique finishes.
- Dense, very durable web allows these wheels to be used for blending applications; strong resin binder provides resiliency and long life.
- Uniform grain dispersion and coating clean and condition without gouging or changing dimensions of workpiece.

SIZE (D x T x H)	ABRASIVE	GRIT	MAX RPM	DENSITY	PKG. QTY.	Aluminum Oxide		
						MFR #	A&M #	SALE PRICE
6" x 1" x 1"	A/O	M	6,000	5	3	66261007936	4825703	\$124.62
6" x 1" x 1"	A/O	M	6,000	6	3	66261010148	5093933	\$148.24
6" x 2" x 1"	A/O	M	6,000	5	2	66261007957	4825663	\$202.38
6" x 2" x 1"	A/O	M	6,000	6	2	66261009635	5093966	\$240.82
8" x 1" x 3"	A/O	M	4,500	5	3	66261007831	4691634	\$159.09
8" x 2" x 3"	A/O	M	4,500	5	2	66261007904	4691637	\$268.96
8" x 2" x 3"	A/O	M	4,500	6	2	66261012971	5094007	\$320.00
12" x 1" x 5"	A/O	M	3,000	5	2	66261007434	5094029	\$220.86
12" x 1" x 5"	A/O	M	3,000	6	2	66261009481	5094030	\$262.74
12" x 2" x 5"	A/O	M	3,000	5	1	66261007212	4794538	\$393.98
14" x 2" x 8"	A/O	M	2,550	5	1	66261007817	5094059	\$493.82

LIGHT FINISHING SILICON CARBIDE CONVOLUTE WHEELS



- Advanced manufacturing process produces a consistent web and grain distribution for a consistent finish on intricate polishing applications.
- Superior form holding for consistent, reliable edge breaking and finishing with minimal wheel dressing and reshaping; less dust and shedding with more uniform wear.
- Controlled cut rate prevents "overbenching", deburrs and polishes without altering geometry.

SIZE (D x T x H)	ABRASIVE	GRIT	MAX RPM	6 DENSITY			7 DENSITY			8 DENSITY		
				Silicon Carbide			Silicon Carbide			Silicon Carbide		
				MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE
6" x 1/2" x 1"	SIC	F	6,000	66261092322	5093929	\$70.35	66261092324	5093930	\$71.52	66254421572	5093931	\$71.95
6" x 1" x 1"	SIC	F	6,000	66254403708	5093961	\$99.14	66254403709	5093962	\$100.74	66254421573	5093963	\$101.34
8" x 1/2" x 3"	SIC	F	4,500	66254403707	5093978	\$82.91	66254409698	5093979	\$84.30	66254421575	5093980	\$84.78
8" x 1" x 3"	SIC	F	4,500	66261095702	5094003	\$125.62	66254409924	5094004	\$127.86	66254421577	5094005	\$128.45

TECH TIP

- Convolute wheels must always run in the direction indicated by the arrow printed on the side of each wheel.
- Light to medium pressure is recommended. Excessive pressure may result in part damage.
- Lubricants such as water-soluble oil and straight oil will decrease the heat and improve the surface finish and lustre.



It is the user's responsibility to refer to and comply with ANSI B7.1

CLEAN & FINISH SILICON CARBIDE CONVOLUTE WHEELS

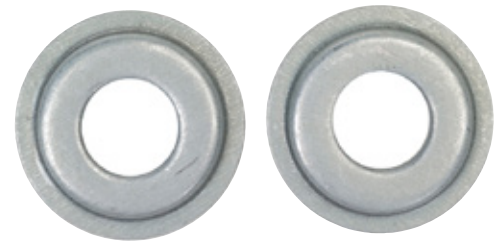
SIZE (D x T x H)	ABRASIVE	GRIT	MAX RPM	DENSITY	PKG. QTY.	MFR #	A&M #	SALE PRICE
4" x 1" x 1"	S/C	M	4,000	4	10	66261058502	5093914	\$41.89
4" x 1" x 1"	S/C	F	4,000	4	10	66261058501	5093915	\$41.96
6" x 1" x 1"	S/C	M	3,000	4	4	66261058507	88160	\$56.77
6" x 1" x 1"	S/C	F	3,000	4	4	66261058506	5093947	\$56.77
6" x 2" x 1"	S/C	M	3,000	4	2	66261058510	5093967	\$94.49
6" x 2" x 1"	S/C	F	3,000	4	2	66261058509	5093972	\$94.32
6" x 3" x 1"	S/C	M	3,000	4	1	66261058512	5093976	\$136.80
6" x 4" x 1"	S/C	M	3,000	4	1	66261058514	5093977	\$174.38
8" x 1" x 3"	S/C	M	2,500	4	3	66261058518	5093981	\$87.89
8" x 1" x 3"	S/C	M	2,500	4	2	66261058521	5094008	\$139.31
8" x 1" x 3"	S/C	M	2,500	4	1	66261058524	5094019	\$197.70
8" x 1" x 3"	S/C	M	2,500	4	1	66261058526	5094020	\$253.76



- Sharp, more aggressive silicon carbide abrasive leaves a line/brighter scratch pattern.
- Conformable to intricate shapes and contours without changing the workpiece dimension.
- Open web construction makes these ideal for low-to moderate-pressure, low speed applications.

ALUMINUM REDUCING BUSHINGS FOR FLAP AND CONVOLUTE WHEELS

WHEEL CENTER HOLE	BUSHING REDUCES HOLE SIZE TO	FOR WHEEL DIAMETER	PKG. QTY.	MFR #	A&M #	SALE PRICE
1"	3/8"	4" - 6"	1 Pair	66261080522	6167591	\$6.75
	1/2"	4" - 6"	1 Pair	66261080523	5092871	\$6.96
	5/8"	4" - 6"	1 Pair	66261080524	5092872	\$6.86
2"	1/2"	6"	1 Pair	66261080527	6637257	\$55.59
	5/8"	6"	1 Pair	66261080528	6637258	\$55.59
3"	1"	8"	1 Pair	66261080531	6167600	\$76.99
	1-1/4"	8"	1 Pair	66261080532	4828844	\$76.99
5"	1"	10" and 12"	1 Pair	66261080533	4826383	\$137.09
	1-1/4"	10" and 12"	1 Pair	66261080534	6167603	\$137.09
	3"	10" and 12"	1 Pair	66261080535	6167604	\$131.34
8"	1-1/4"	14"	1 Pair	66261080536	6167605	\$305.02



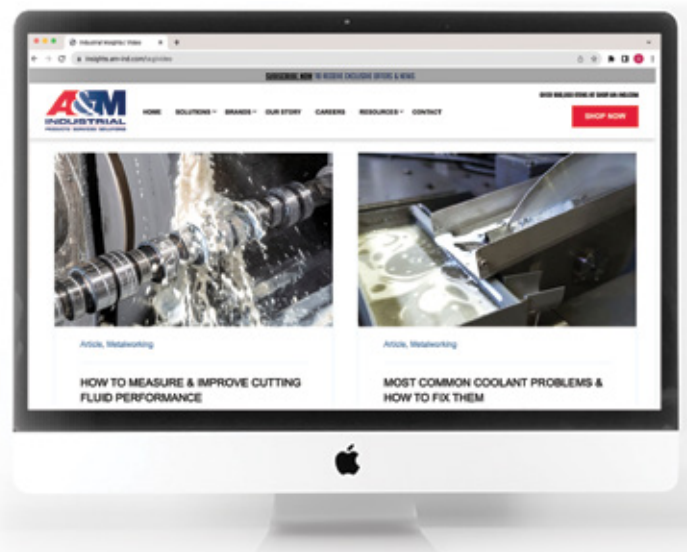
- Durable, aluminum one-piece-design flanges with integrated contact washer.
- Snugfit: extended usable life.
- Available in stock and non-stock sizes in many combinations of ID hole reduction.

YOUR SOURCE FOR TECHNICAL ADVICE & EXPERTISE:



A&M's online blog and resource center features exclusive articles, videos & downloadable guides that are focused on metalworking, safety, and manufacturing. Find helpful, expert-level advice and content that includes:

- Best practices and recommendations.
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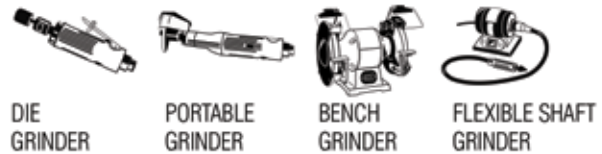


Made from non-woven synthetic fiber mesh, which is impregnated with abrasives and bound with resins, non-woven wheels are designed to create desired surface finish where little or no stock removal is required. The industry's broadest offering is available for light stock removal, deburring, blending, finishing and polishing. Non-woven wheels have an open mesh construction that is waterproof, washable, conformable and non-loading.

Applications: Cleaning and removing imperfections on metal surfaces, cleaning built-up residue, deburring or finishing a variety of surfaces, blending weld seams or creating decorative finishes. Non-woven surface finishing products have excellent versatility.

Abrasive Grain: Engineered Aluminum Oxide, Aluminum Oxide, Silicon Carbide
Grit Range: Extra Coarse (XC), Coarse (C), Medium (M), Fine (F)

Machine Used:



SURFACE FINISH VARIABLES

Changes in any one of many factors can affect the surface finish on the workpiece. This chart shows the effect on surface finish by changes in single factors of product specifications. Arrows have been used to signify the trend direction. The arrow length does not signify that the effect of each factor is equal.

Variable Factor	Rough Finish High RMS Reading	Smooth Surface Lower RMS Reading
1. Wheel Speed	Slow ←	→ Fast
2. Feed Speed	Faster (Long Scratch) ←	→ Slower (Short Scratch)
3. Oscillation	No Oscillation ←	→ Oscillation
4. Lubricants	Dry ← → Water	→ Soluble Oil ← → Straight Oil
		← → Compounds →

NON-WOVEN MARKING SYSTEM

ABRASIVE	SILICON CARBIDE	ALUMINUM OXIDE		
	←	→		
	SHARPER, FINER/BRIGHTER SCRATCH PATTERN	MORE DURABLE, LONGER LASTING, POLISHED FINISH		
GRIT SIZE	XC (50)	C (60-80)	M (100-150)	F (180-220)
	←			→
	FASTER, AGGRESSIVE CUT, ROUGHER FINISH			REDUCED CUT RATE, FINER FINISH
DENSITY	2			9
	←			→
	SOFT, OPEN, CONFORMABLE, LESS BURNING/LOADING			HARDER, MORE DURABLE, FASTER CUTTING, BETTER FINISH

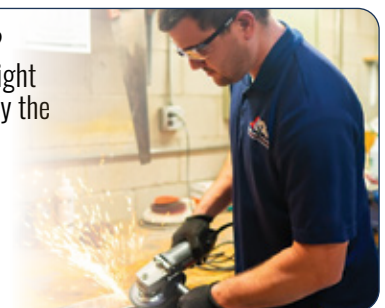
CROSS REFERENCE GUIDE

NEED APPLICATION OR PRODUCT SELECTION SUPPORT?

A&M Industrial's expert tech team can help you choose the right Norton Abrasives solution for the job, plus help you to identify the Norton equivalent of competitor abrasives.



Call us or scan the adjacent QR code to request assistance.



	BEST	BETTER
NORTON	Vortex Rapid Blend	Rapid Blend NEX
3M	Cut & Polish Unitized, Deburr and Finish PRO	EXL Unitized
Standard	800 & 900 Series	500 - 700 Series

NORTON VORTEX RAPID BLEND NON-WOVEN UNIFIED WHEELS



BEST									
				COARSE GRIT			MEDIUM GRIT		
				Engineered Aluminum Oxide			Engineered Aluminum Oxide		
SIZE (D x T x H)	MAX RPM	DENSITY	PKG. QTY.	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE
1" x 1" x 3/16"	35,000	5	50	66261132922	6637259	\$47.48	—	—	—
	35,000	8	50	66261132923	6637260	\$47.48	—	—	—
2" x 1/8" x 1/8"	22,000	5	60	66261132896	6637261	\$6.14	66254425657	5093861	\$6.14
	22,000	7	60	—	—	—	66254410849	5093862	\$6.94
2" x 1/8" x 1/4"	22,000	5	60	66261132898	6637263	\$6.14	66254406346	5093863	\$6.14
	22,000	7	60	—	—	—	66261191446	5093864	\$6.94
	22,000	8	60	66261132899	6637264	\$6.14	—	—	—
2" x 1/4" x 1/4"	18,000	3	60	—	—	—	66254428456	5093866	\$6.48
	22,000	5	60	66261132900	6637265	\$7.31	66254433504	5093867	\$7.31
	22,000	7	60	—	—	—	66261080270	6166976	\$8.21
2" x 1/2" x 1/4"	22,000	5	30	66261132914	6637267	\$13.64	—	—	—
	22,000	8	30	66261132915	6637268	\$13.64	—	—	—
2" x 1" x 1/4"	22,000	5	15	66261132916	6637269	\$23.74	—	—	—
	22,000	7	15	—	—	—	66261080269	5093874	\$23.75
	22,000	8	15	66261132917	6637270	\$23.74	—	—	—
3" x 1/8" x 1/4"	18,000	5	40	66261132902	6637271	\$11.19	—	—	—
	18,000	5	40	—	—	—	66261093448	5093875	\$11.20
	18,000	8	40	66261132903	6637272	\$11.19	—	—	—
3" x 1/8" x 3/8"	18,000	5	40	66261132904	6637273	\$11.19	66254433503	5093876	\$11.20
	18,000	7	40	—	—	—	66254401131	5093877	\$12.72
	18,000	8	40	66261132905	6637274	\$11.19	—	—	—
3" x 1/4" x 1/4"	12,000	3	40	—	—	—	66254428454	5093879	\$11.80
	18,000	5	40	66261132906	6637275	\$15.03	66254414832	5093880	\$13.25
	18,000	7	40	—	—	—	66261199696	6166980	\$15.02
	18,000	8	40	66261132907	6637276	\$15.03	—	—	—
3" x 1/4" x 3/8"	12,000	3	40	—	—	—	66254433505	5093888	\$11.78
	18,000	5	40	66261132908	6637277	\$15.03	66254433506	5093889	\$13.25
	18,000	7	40	—	—	—	66261199697	5093890	\$15.02
	18,000	8	40	66261132909	6637278	\$15.03	—	—	—
3" x 1/2" x 1/4"	18,000	5	20	66261132912	6637281	\$20.52	66254432925	5093897	\$20.53
	18,000	7	20	—	—	—	66261080267	5093898	\$23.30
	18,000	8	20	66261132913	6637282	\$20.52	—	—	—
3" x 1/2" x 3/8"	18,000	9	20	—	—	—	66254433507	5093899	\$26.34
	18,000	5	20	66261132910	6637279	\$20.52	66254433508	5093903	\$20.50
	18,000	7	20	—	—	—	66261080266	5093904	\$23.30
3" x 1" x 1/4"	18,000	8	20	66261132911	6637280	\$20.52	—	—	—
	18,000	9	20	—	—	—	66254420696	5093905	\$26.34
	18,000	5	10	66261132918	6637283	\$35.65	—	—	—
4" x 1" x 1/4"	16,000	5	5	66261132920	6637285	\$47.38	—	—	—
	16,000	8	5	66261132921	6637286	\$47.38	—	—	—
6" x 1/2" x 1"	12,000	5	4	66261132924	6637287	\$35.57	69957318950	6637290	\$35.57
	12,000	8	4	66261132925	6637288	\$35.57	78072767709	6637291	\$35.57
6" x 1" x 1"	12,000	5	2	66261132926	6637289	\$71.15	77696093919	6637292	\$71.15
	12,000	8	2	66261132927	6637360	\$71.15	78072713652	6637359	\$152.96

- Proprietary engineered Vortex® aluminum oxide aggregate grain stays sharper longer for increased cut rate while still offering a fine finish.
- Special resin chemistry resists shedding when used on sharp edges, making it ideal for deburring; no smearing.
- 3D wheel construction enables multi-dimensional grinding which saves time on multiple wheel changes.
- Aggressive, fast stock removal cut rate while providing a fine finish.



3D CONSTRUCTION:

The 3D construction means the abrasive is distributed throughout the entire disc (top, bottom and side) so all three faces can be used versus discs with one single bottom layer of abrasive.



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NEX ALUMINUM OXIDE AND SILICON CARBIDE UNIFIED WHEELS

- Uniform construction provides extra-long life and holds shape well for less wheel dressing.
- Smear free resin binder formula provides smear-free finishes.
- A great option for light deburring and blending applications.



CONFORMABLE = IDEAL FOR BLENDING APPLICATIONS

Flexible material allows wheel to conform to contoured areas




3 DENSITY
Aluminum Oxide & Silicon Carbide

SIZE (D x T x H)	ABRASIVE GRIT	MAX RPM	PKG. QTY.	MFR #	A&M #	SALE PRICE
3" x 1/4" x 3/8"	S/C F	12,000	40	66261016006	5093895	\$9.95



2 DENSITY			4 DENSITY			6 DENSITY			8 DENSITY						
Aluminum Oxide & Silicon Carbide			Aluminum Oxide			Aluminum Oxide & Silicon Carbide			Aluminum Oxide						
SIZE (D x T x H)	ABRASIVE GRIT	MAX RPM	PKG. QTY.	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE

SIZE (D x T x H)	ABRASIVE GRIT	MAX RPM	PKG. QTY.	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE
1" x 1" x 3/16"	A/O C	30,000	50	—	—	—	—	—	—	—	—	—	66261014915	5093854	\$7.10
	A/O M	18,000	50	66261014891	5093855	\$5.34	—	—	—	—	—	—	—	—	—
	A/O M	30,000	50	—	—	—	—	—	—	66261014908	5093856	\$6.30	66261014924	5093857	\$7.10
	S/C F	18,000	50	66261014883	5093858	\$5.34	—	—	—	—	—	—	—	—	—
	S/C F	30,000	50	—	—	—	—	—	—	66261014904	5093859	\$6.30	66261014923	5093860	\$7.10
2" x 1/8" x 1/4"	A/O M	22,000	60	—	—	—	—	—	—	—	—	—	66261014927	5093865	\$5.87
	A/O M	18,000	60	66261014892	5093869	\$5.20	—	—	—	—	—	—	—	—	—
2" x 1/4" x 1/4"	A/O M	22,000	60	—	—	—	—	—	—	—	—	—	66261014926	5093868	\$6.83
	A/O F	22,000	60	—	—	—	—	—	—	66261014901	5093872	\$6.14	—	—	—
	S/C F	18,000	60	66261014884	5093871	\$5.20	—	—	—	—	—	—	—	—	—
2" x 1/2" x 1/4"	A/O M	22,000	30	—	—	—	—	—	—	—	—	—	66261014925	5093873	\$10.32
	A/O C	18,000	40	—	—	—	—	—	—	—	—	—	66261014919	5093878	\$12.61
3" x 1/4" x 1/4"	A/O M	18,000	40	—	—	—	—	—	—	66261014909	5093881	\$11.12	66261014930	5093882	\$12.61
	A/O F	18,000	40	—	—	—	66261015565	5093885	\$10.35	66261014902	5093886	\$11.12	66261014902	5093886	\$11.12
	S/C F	12,000	40	66261014886	5093884*	\$9.50	—	—	—	—	—	—	—	—	—
	A/O C	18,000	40	—	—	—	—	—	—	—	—	—	66261014920	5093887	\$12.61
3" x 1/4" x 3/8"	A/O M	12,000	40	66261014895	5093892	\$9.50	—	—	—	—	—	—	—	—	—
	A/O M	18,000	40	—	—	—	—	—	—	66261014910	5093891	\$11.12	66261014933	5093893	\$12.61
	A/O F	12,000	40	—	—	—	66261014899	5093896	\$10.35	—	—	—	—	—	—
	S/C F	12,000	40	66261014887	5093894	\$9.50	—	—	—	—	—	—	—	—	—
	A/O M	12,000	20	66261014893	5093900	\$14.54	—	—	—	—	—	—	—	—	—
3" x 1/2" x 1/4"	A/O M	18,000	20	—	—	—	—	—	—	66261014928	5093901	\$19.26	—	—	—
	S/C F	12,000	20	66261014885	4826757	\$14.54	—	—	—	—	—	—	—	—	—
	A/O M	18,000	20	—	—	—	—	—	—	—	—	—	66261014929	5093906	\$19.26
3" x 1" x 3/8"	S/C XC	18,000	10	—	—	—	—	—	66261014914	5093909	\$36.22	—	—	—	
6" x 1/2" x 1"	A/O M	7,500	4	—	—	—	—	—	—	—	—	—	66261014931	5093910	\$61.49
6" x 1" x 1"	S/C F	6,000	2	66261014888	5093912	\$82.43	—	—	—	—	—	—	—	—	

*Stocked Item.



ASSEMBLIES AND MANDRELS FOR UNIFIED WHEELS

Threaded Mandrel For Unified Wheels

- Threaded wheel arbors attach to the center hole of non-woven unified wheels.
- The straight shank installs in a compatible tool.

Mandrel Assemblies

- These arbors have a hex nut that is turned to secure and remove the abrasive wheel.
- The straight shank installs in a compatible tool.



THREADED MANDREL

FOR HOLE CENTER	USE WITH UNIFIED WHEEL	SHANK DIAMETER	SHANK LENGTH	3M™ EQUIVALENT	PKG. QTY.	MFR #	A&M #	SALE PRICE
THREADED MANDREL FOR UNIFIED WHEELS								
3/16"	1" x 1" x 3/16"	1/4"	1-3/4"	948	5	66261047584	6167727	\$10.56



MANDREL ASSEMBLIES

FITS WHEEL CENTER HOLE	FOR WHEEL WIDTH	FOR WHEEL DIAMETER	SHANK DIAMETER	OVERALL LENGTH	WASHER DIAMETER	3M™ EQUIVALENT	PKG. QTY.	MFR #	A&M #	SALE PRICE
MANDREL ASSEMBLIES FOR UNIFIED WHEELS AND DISCS ON EDGE										
3/16"	1/8" - 1/2"	1" - 2"	1/4"	2"	7/16"	994	1	66261009852	6167701	\$28.10
1/4" - 5/16"	Up to 1/2"	Up to 2"	1/4"	2"	5/8"	932	1	66261015146	6167702	\$11.81
1/4" - 5/16"	Up to 1"	Up to 2"	1/4"	2-1/2"	5/8"	932	1	66261059422	6167704	\$11.87
1/4" - 5/16"	Up to 1"	2" - 3"	1/4"	2-1/2"	1"	933	1	66261059421	6167703	\$11.87
3/8"	Up to 1/2"	2" - 4"	1/4"	2-1/2"	1"	990	1	66261009851	6167706	\$50.05
1/2"	Up to 1"	3" - 6"	1/4"	3-1/8"	1-5/8"	934	1	66261009850	6167707	\$11.87

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Norton® and A&M Industrial will provide your company with expert level guidance on the shop floor, reviewing current applications and abrasives usage to identify solutions that will help your facility:

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Surface finishing hand pads are made of a non-woven nylon web impregnated with abrasive grain and resin bond.

Applications: Light- to heavy-duty cleaning, deburring, blending, polishing, and finishing of metal, wood, composite, plastics, stone, solid surface and painted surfaces.

Abrasive Grain: Aluminum Oxide, Silicon Carbide
Grit Range: Medium (M), Fine (F), Very Fine (VF), Ultra Fine (UF), Micro Fine (MF), Non-Abrasive (-)

Hand Pad Features:

- Flexible; conform to work surface
- Gentle action easily removes flashing or burrs without affecting dimension of workpiece
- Non-loading; constant supply of new cutting edges
- Non-rusting; no workpiece contamination
- Resilient construction; long life, increased productivity; solvent resistant; waterproof

Sponge Pad Features:

- Non-woven material is laminated to a long-lasting sponge for the convenience of 2 pads in one
- Superior replacement for steel wool

Machine Used:



APPLICATION/GRIT RECOMMENDATION GUIDE

	#740	#746	#644	#747	#796	#635	#748	THIN-FLEX VF	THIN-FLEX UF	THIN-FLEX BP	#456
PRODUCT#	#740	#746	#644	#747	#796	#635	#748	THIN-FLEX VF	THIN-FLEX UF	THIN-FLEX BP	#456
COLOR	DARK TAN	GRAY	MAROON	MAROON	GREEN	GRAY	GRAY	MAROON	GRAY	GOLD	WHITE
DESCRIPTION	Heavy Duty	Blending	GP- Fine	GP Plus-Very Fine	Scouring	Clean & Finish	Final Shine	Cleaning	Cleaning	Blend Prep	Cleaning
ABRASIVE	AO	SC	AO	AO	AO	SC	SC	AO	SC	AO	Non-Abrasive
GRIT SIZE	Medium 100-150	Medium 100-150	Fine 180- 220	Very Fine 240 - 360	Very Fine 240- 360	Ultra Fine 400 - 600	Micro Fine 800-1200	Very Fine 240- 360	Ultra Fine 400- 600	Micro-Fine 800-1200	Non-Abrasive
STEEL WOOL EQUIVALENT	4 Extra Coarse	3 Coarse	2 Medium Coarse	1 Medium	0 Fine	00 Very Fine	00 Very Fine	00 Very Fine	000 Extra Fine	000 Extra Fine	0000 Super Fine
APPLICATIONS	Smear-Free Clean Bond Technology • 2X life • Most durable and aggressive cutting pad • Heavy-duty removal of rust oxidation • Deburring	Blending And Deburring Of • Welds • Aluminum • Stainless	Cleaning And Deburring Of • Machinery • Metal Parts • Plastic • Solid Surface • Stone	Light Removal & Cleaning • Removing stains, marks, rust, corrosion or oxidation from stainless equipment • Light cleaning of metal surfaces	Light Removal & Cleaning • Removing stains, marks, rust, corrosion or oxidation from stainless equipment • Light cleaning of metal surfaces	Light Cleaning & Finishing Of • Steel • Aluminum • Denibbing plastic • Scuffing Acrylics	Final Finishing • Final rub on wood • Final blend on metal • Final finish on plastics and acrylics	Maximum Flexibility • For consistent finishes • Cleaning blending, finishing, and deburring in woodwork, metalwork, MRO, and synthetic applications	Maximum Flexibility • For consistent finishes • Cleaning blending, finishing, and deburring in woodwork, metalwork, MRO, and synthetic applications	Fine Cleaning & Polishing • Fine cleaning • Fine polishing (of most surfaces) • Top coat finishing (water-based and solvent)	Scratch-Free Cleaning • Metal • Fiberglass • Stone • Solid surface • Ceramic • Wood • High-lighting • Rubbing

CROSS REFERENCE GUIDE

	← COARSER							FINER →		
NORTON	#740	#746	#644	#747/847	#796	#635	#748	Thin-Flex VF	Thin Flex UF	#456
3M	7440	7446	64659	7447/8447 Production Hand Pad	96	64660	7448	Multi-Flex Maroon	Multi-Flex Gray	7445
Camel Mirka	Tan	—	—	Maroon	Green	—	Grey	—	—	White
Sait	Brown	—	—	Maroon	Green	—	Gray	—	—	—
SIA	6912 Brown	6712 Grey	—	6912 Maroon	6312 Green	—	—	—	—	—
Standard	HD-Tan AO	—	—	GP-Maroon VF	Green-AO	HP-VF	UF Gray	—	—	Cleaning White

HAND PADS



MAROON THIN FLEX CLEANING PAD



DARK TAN 740 HEAVY-DUTY PAD



GRAY 746 BLENDING PAD



MAROON 777 GENERAL PURPOSE VERY FINE PAD



MAROON 777 GENERAL PURPOSE PLUS PAD



MAROON 847 GENERAL PURPOSE PLUS PERFORATED PAD



GREEN 796 SCOURING PAD



LIGHT GREEN 696 FOOD PRO PAD



GRAY 851 GENERAL CLEANING PAD



GRAY 635 CLEAN & FINISH PAD



GRAY 748 FINAL SHINE PAD



WHITE 456 CLEANING PAD



HAND PAD HOLDER

HAND PAD HOLDER

SIZE	MFR #	A&M #	SALE PRICE
3-1/4" x 5-1/2"	66261047583	6166706	\$7.63

Need help selecting the right hand pad for your application? Please call.

COLOR	DESCRIPTION	ABRASIVE	GRIT	PKG. QTY.	BEST			BETTER		
					MFR #	A&M #	SALE PRICE	MFR #	A&M #	SALE PRICE
4-1/2" x 9" HAND PADS										
Maroon	Thin Flex Cleaning Pad	A/O	Very Fine	25	66623398062	6166747	\$1.07	—	—	—
6" x 9" HAND PADS										
Dark Tan	740 Heavy-Duty Pad	A/O	Medium	40	66261074000	87467*	\$3.98	—	—	—
Gray	746 Blending Pad	S/C	Medium	40	—	—	—	66261074600	4829081*	\$2.61
Maroon	777 General Purpose Very Fine Pad	A/O	Very Fine	60	—	—	—	66261077700	5093525	\$1.57
Maroon	777 General Purpose Plus Pad	A/O	Very Fine	60	66261074700	4782548*	\$1.57	—	—	—
Maroon	847 General Purpose Plus Perforated Pad	A/O	Very Fine	60	66261084700	621751	\$1.60	—	—	—
Green	796 Scouring Pad	A/OO	Very Fine	60	—	—	—	66261079600	5093526	\$1.57
Light Green	696 Food Pro Pad	A/O	Very Fine	60	—	—	—	66261069600	5093524	\$0.69
Gray	851 General Cleaning Pad	S/C	Very Fine	40	—	—	—	66261085100	5093523	\$2.37
Gray	635 Clean & Finish Pad	S/C	Ultra Fine	60	—	—	—	66261063500	4727236*	\$1.57
Gray	748 Final Shine Pad	S/C	Medium Fine	60	—	—	—	66261074800	18603	\$1.57
White	456 Cleaning Pad	—	—	60	—	—	—	66261045600	4813794	\$1.70

*Stocked Item.

Valid thru 12/31/25 in US only. Specifications and pricing are subject to change without notice. Not responsible for typographical errors. Offers cannot be combined with any other promotional or discount offers. Please see our website for a full listing of our Terms & Conditions.

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